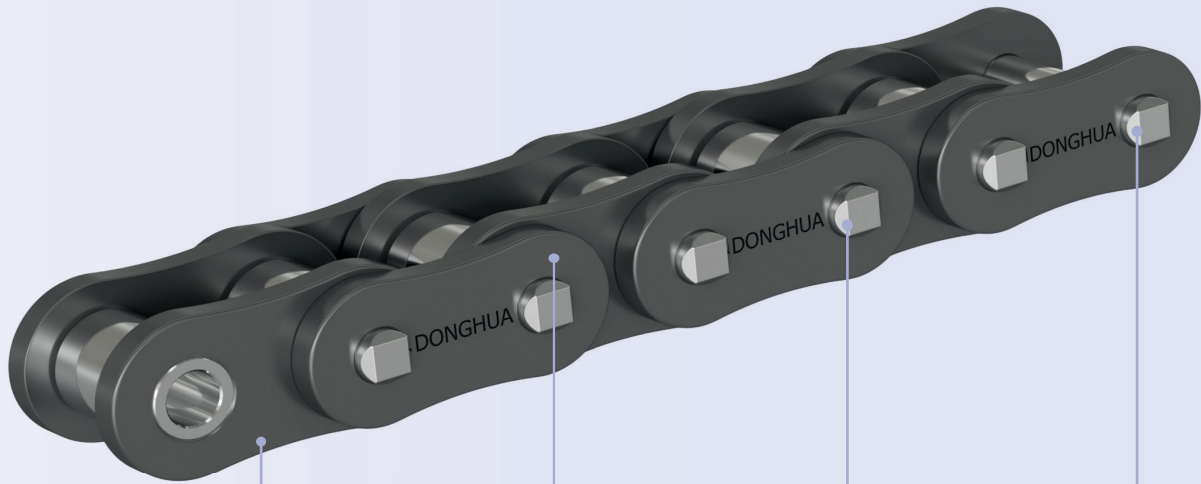




HSP (Heavy Super Power)

High fatigue strength and breakingload for heavy duty applications



Wide waist
plate design

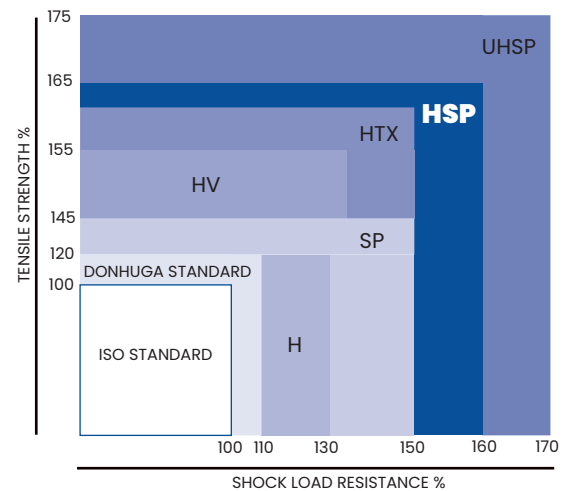
Thicker plates with
calibrated plate
holes

Through-
hardened pins

Special pin
material

HSP (Heavy Super Power)

Designed for maximum strength and durability in demanding applications. Special pin materials, through-hardened, and increased plate thickness enhance tensile strength and ensured reliable performance under extreme static and shock loads. Optimized wide waist plates precision press-fits, and improved multi-strand construction provide high fatigue resistance, superior shock absorption, and extended service life under dynamic conditions.

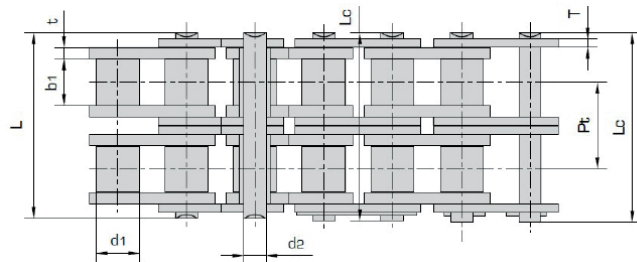
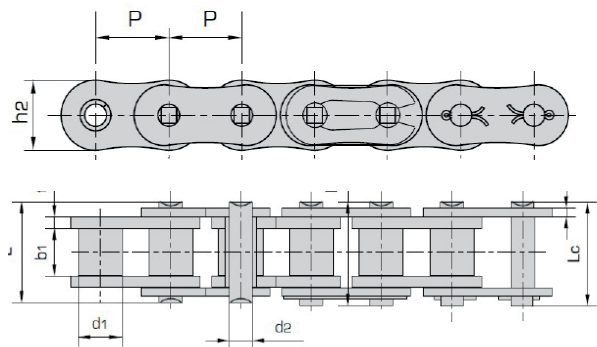


Technical highlights

- Through-hardened pins
- Special high quality pin material
- Excellent pin-to-plate fit due to calibrated plate holes
- Plates have the thickness of one larger pitch size
- Wide waist plate design
- Up to 60% higher fatigue strength compared to the ISO standard
- Up to 65% higher tensile strength compared to the ISO standard
- Quad-riveted pins
- Chains are pre-loaded at 40 to 50% of the breaking load
- Standard pre-lubricated with DH-1 (temp range -5 to 80 °C)
- Alternative lubricants available for special applications upon request

Industries

- Agricultural machinery
- Construction
- Mining/Drill rigs



Donghua Chain no.	Pitch P	Roller diameter d1 max	Width between inner plates b1 min	Pin diameter d2 max	Pin length L max	Pin length Lc max	Inner plate depth h2 max	Plate thickness t/T max	Transverse pitch Pt	Tensile strength			Weight per meter q
										Acc. to ISO	Acc. to Donghua		
										F min	F min	F Average	
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN	kN	kN	kg/m
ANSI-Simplex													
50-1 HSP	15,870	10,16	9,40	5,08	22,1	23,4	15,09	2,42	-	22,20	36,75	38,0	1,64
60-1 HSP	19,050	11,91	12,57	5,94	29,2	31,0	18,00	3,25	-	31,80	55,00	57,7	1,93
80-1 HSP	25,400	15,88	15,75	7,92	36,2	37,7	24,00	4,00	-	56,70	89,20	98,1	3,36
100-1 HSP	31,750	19,05	18,90	9,53	43,6	46,9	30,00	4,80	-	88,50	131,8	145,0	4,90
120-1 HSP	38,100	22,23	25,22	11,10	53,5	57,5	35,70	5,60	-	127,00	176,0	196	7,12
140-1 HSP	44,450	25,40	25,22	12,70	57,6	62,2	41,00	6,4	-	172,40	232,0	255,0	8,88
160-1 HSP	50,800	28,58	31,55	14,27	68,2	73,0	47,80	7,20	-	226,80	294,5	324,0	11,72
ANSI-Duplex													
#60-2 HSP	19,050	11,91	12,57	5,94	55,3	57,1	18,00	3,25	26,11	62,6	96,1	114,0	3,97
#80-2 HSP	25,400	15,88	15,75	7,92	68,8	72,0	24,00	4,00	32,59	111,20	178,4	196,2	6,65
#100-2 HSP	31,750	19,05	18,90	9,53	82,7	86,0	30,00	4,80	39,09	174,00	263,6	290,0	9,71
#120-2 HSP	38,100	22,23	25,22	11,10	102,4	106,4	35,70	5,60	48,87	250,00	356,4	392,0	14,12
#140-2 HSP	44,450	25,40	25,22	12,70	109,8	114,4	41,00	6,4	52,20	340,00	463,6	510,0	17,38
#160-2 HSP	50,800	28,58	31,55	14,27	130,1	134,9	47,80	7,20	61,90	446,00	588,0	647,0	23,00
ANSI-Triplex													
#60-3 HSP	19,050	11,91	12,57	5,94	81,4	83,2	18,00	3,25	26,11	93,90	144,00	173,0	5,95
#80-3 HSP	25,400	15,88	15,75	7,92	101,4	104,6	24,00	4,00	32,59	166,80	267,6	294,3	9,95
#100-3 HSP	31,750	19,05	18,90	9,53	121,8	125,1	30,00	4,80	39,09	261,00	395,4	435,0	14,53
#120-3 HSP	38,100	22,23	25,22	11,10	151,2	155,2	35,70	5,60	48,87	375,00	534,5	588,0	21,12
#140-3 HSP	44,450	25,40	25,22	12,70	162,0	166,6	41,00	6,4	52,20	510,00	695,5	765,0	25,88
#160-3 HSP	50,800	28,58	31,55	14,27	192,0	196,8	47,80	7,20	61,90	669,00	882,7	971,0	34,22

#Special sprocket required due to the wider transverse pitch than ANSI standard



A
Outer Link



E
Connecting Link Spring
(pressfit or slipfit)



S
Connecting Link Cotter
(pressfit or slipfit)



L
Offsetlink (L3P)



C
Double Offset Link (C4P)

Notes

- Different sizes are available on request

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