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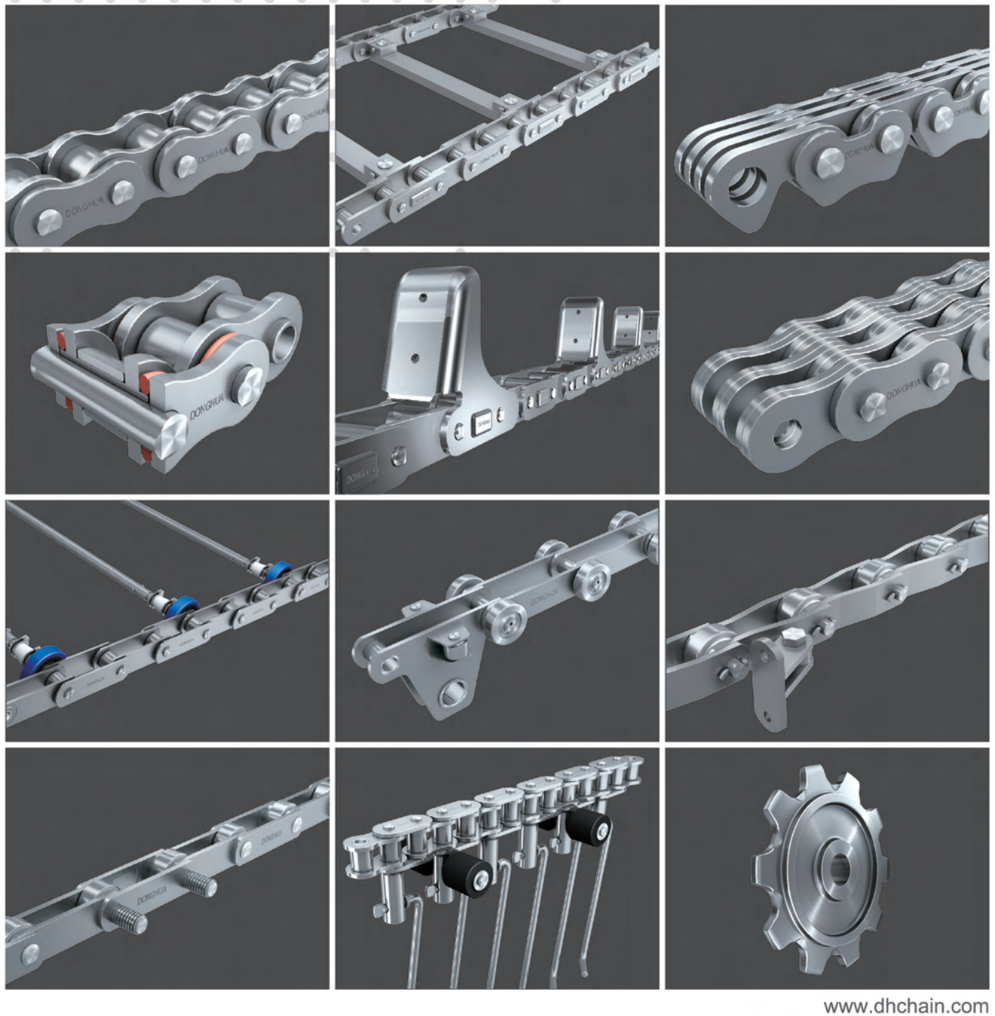
DONGHUA®

Product Catalogue

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DONGHUA CHAIN GROUP

Product Catalogue



www.dhchain.com


DONGHUA
DONGHUA
32B

DONGHUA

DONGHUA CHAIN THE GLOBAL CHAIN DRIVE PRODUCT LEADING SUPPLIER

ENTERPRISE INTRODUCTION

Donghua Chain Group is a leading global chain drive product supplier with the widest product range. We have five state-of-the-art production bases and regional distribution centres and workshops in France, Germany, Netherlands, Thailand, UK, Hungary and the USA. Donghua has built a network of global design, R&D, manufacturing, sales and market service. We have provided over 12,000 varieties of chains for the global market.

Donghua has two production bases in China, covering more than 347,000 square metres, with over 3,000 employees, including over 450 people with various professional skills. We have created multiple professional divisions according to chain application. Donghua has established a national certified Enterprise Technology Center in China to drive forward product innovation and continuously satisfy customer demand.

We concentrate on providing high quality products and convenient local service.



1991
Founded in Hangzhou China

2003
Acquisition of DP Chain

Acquisition of Dongfeng Agricultural Machinery

2007
Acquisition of Xinghua Gear

2009
Acquired KÖBO Chain, Germany

Established subsidiaries in Germany, Netherlands, USA, UK, France and Thailand.

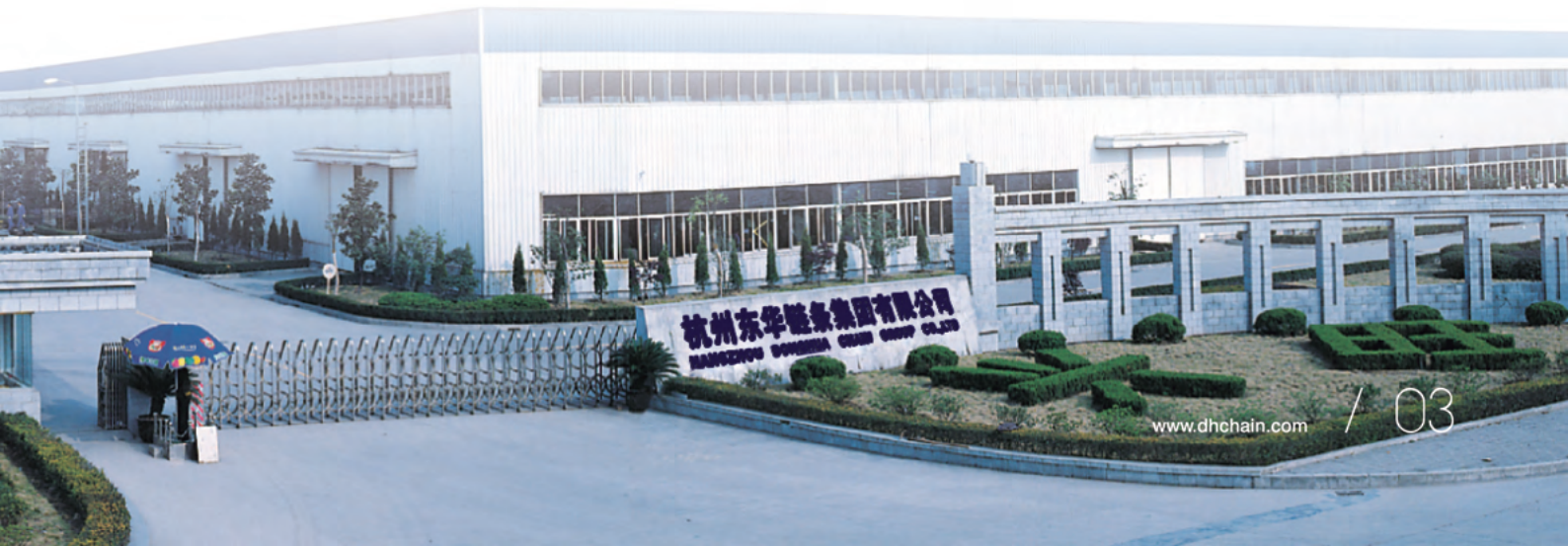
2010
Built chain factory in Xinghua Jiangsu China

Equity participation in Enuma Chain, Japan

2011
Awarded by the Chinese government as a National High-Tech Enterprise

2013
Awarded by the Chinese government as a National Certified Enterprise Technology Center

2016
Laboratory accredited by CNAS



DONGHUA GLOBAL

Donghua chain group is a multinational manufacturing enterprise with collaborative research and development capabilities,Donghua chain group has numerous manufacturing and distribution centres servicing domestic and international markets across the globe.



●Germany
Donghua Industries
(Europe) GmbH



★Germany
KÖBO GmbH & Co.KG



●The Netherlands
Donghua International B.V.



●United Kingdom
Donghua Limited



●USA
Donghua USA Inc.



●France
KÖBO Donghua France.



●Hungary
Donghua Hungary Kft.

★R&D, Manufacturing, and sales company

● Sales & Distribution company



★China
Xinghua factory







★China
Donghua Headquarters



★Poland
KÖBO Poland factory



★Japan
Enuma Chain Mfg. Co.,Ltd.



●Thailand
Donghua Transmission（Thailand）Co.,Ltd.

OPERATING STRATEGY

COMPLETE COVERAGE OF NETWORK

Expanding our network of sales and service, providing strong support for industry.

FULL RANGE OF PRODUCTS

Provide a variety of chains for various applications, chain pitch ranges from **4.762mm(3/16 ")** to **1,016mm(40 ")**.



WHOLE PROCESS OF CHAIN PRODUCTION

Controlling raw material processing,
Component manufacturing,
Chain assembling and chain drive system.

TOTAL IMPROVEMENT OF ALL BRANDS

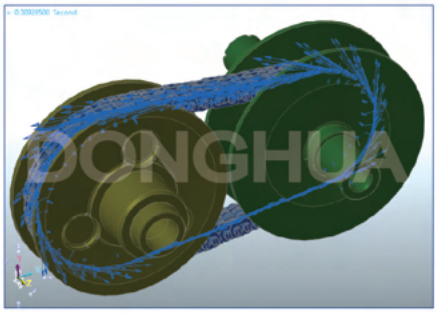
By providing high quality products and premium service, enlarging DONGHUA brand market share.

Leading products of chain industry

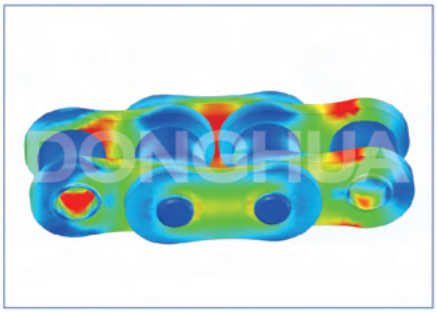
DONGHUA®

R&D CAPABILITY

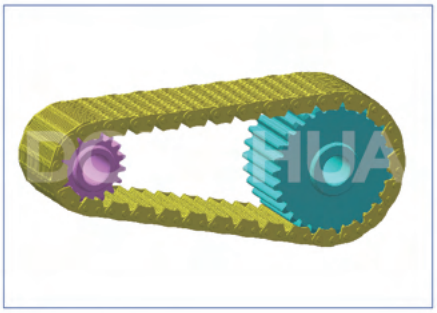
By integrating our global research and development departments we have created a worldwide technology platform, forming the core competitiveness of our design and manufacturing processes.



Dynamics modeling and simulation analysis



FEA, Finite Element Analysis



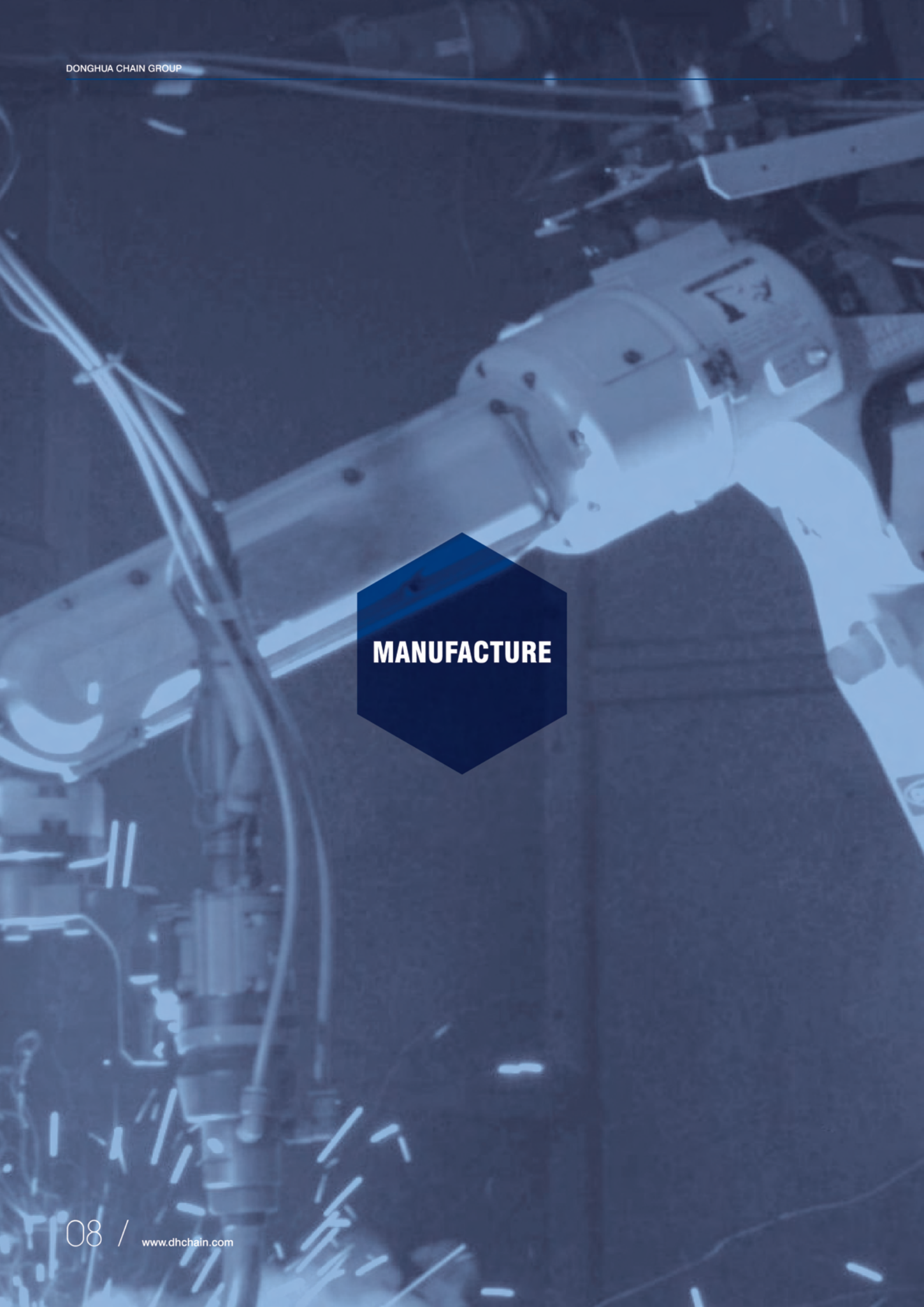
System design



Durability test



Performance test



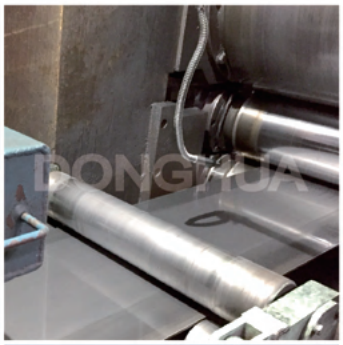
MANUFACTURE

We control the whole process of chain manufacture, including material processing, component manufacturing and chain assembly. Specialised equipment guarantees the delivery of high quality products.

Cold extruding of roller



Environmentally friendly shot blasting line for plate material

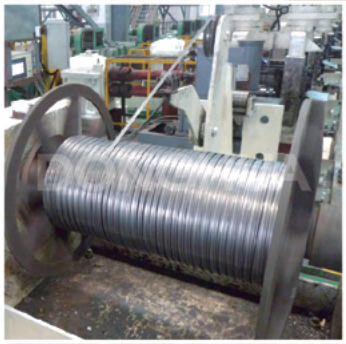






Continuous rolling of plate strips

Low speed wire cutting machine



High-efficiency tooling

Continuous rolling of bush material





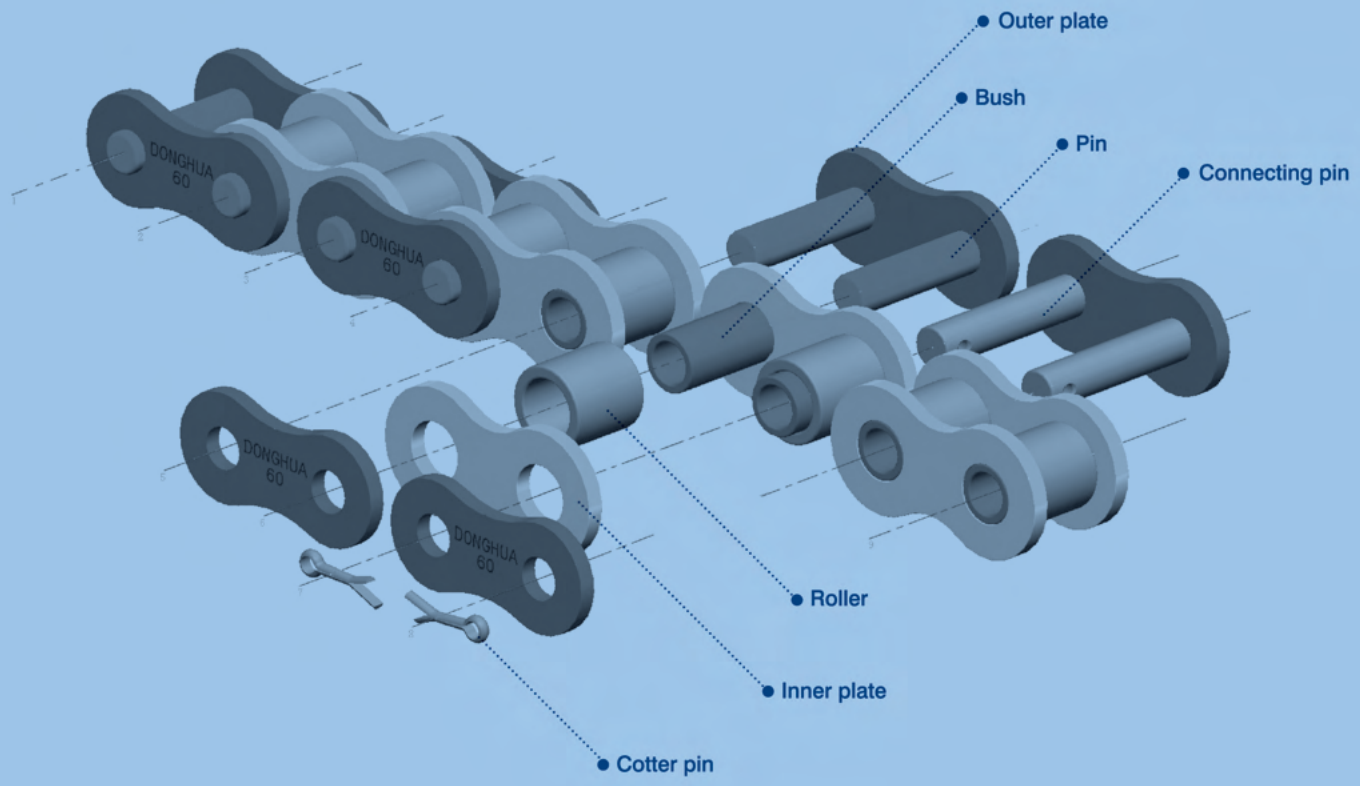
Chain assembly

Continuous mesh belt furnace



VARIOUS PRODUCTS

We produce for customers Drive Chains, Conveyor Chains, Automobile Chains, Motorcycle Chains, Agricultural Chains, Leaf Chains, Escalator Chains, Engineering Chains, Stainless Steel Chains and various Sprockets etc.





Connecting link with open spring clip



Connecting link with cotter pin



Offset link



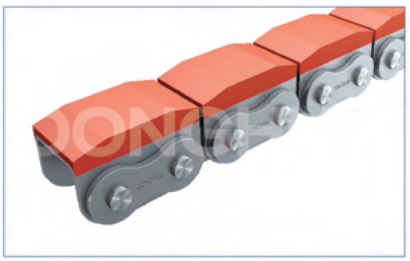
Double offset link



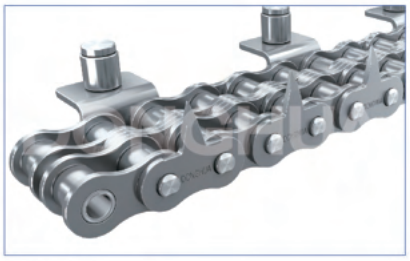
Drive chains



Pushing window chains



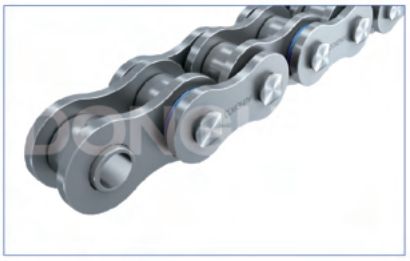
Roller chains with elastomer profile



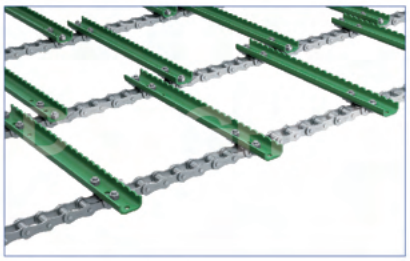
Spike chains



Silent chains



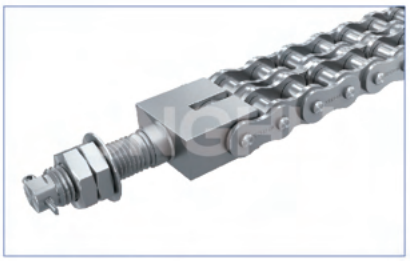
Motorcycle chains



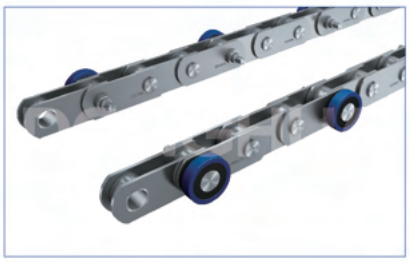
Agriculture feed chains



Leaf chains



Car parking chains



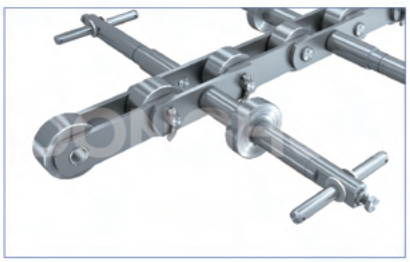
Escalator step chains



Steel pintle chains



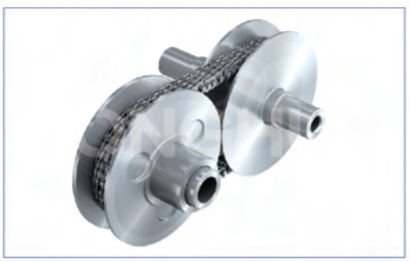
Bulk material conveyor chains



Rubber gloves carrier chains



Hollow pin chains



CVT chains



QUALITY

Donghua owns fully equipped chain testing and inspection facilities, including material detection, process monitoring, and chain testing, ensuring the quality and reliability of products, meet the requirements of various operating conditions.


ISO 9001


ISO 14001


ISO/TS 16949


API

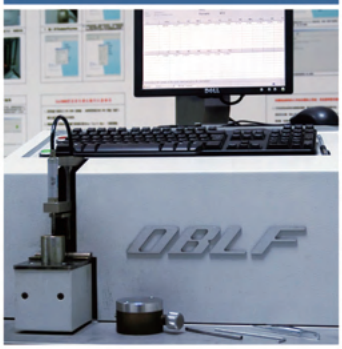

ISO 10012


CNAS laboratory accreditation

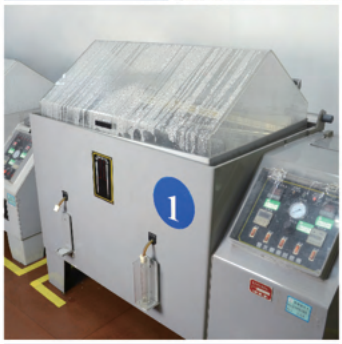
Chain length measuring instrument



Three coordinate measuring instrument



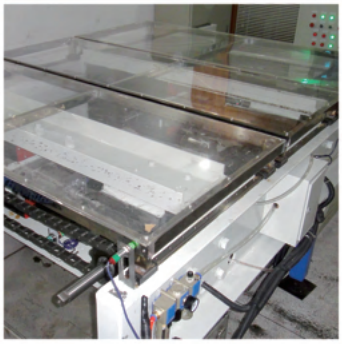




Spectrometer



Wear testing machine





Roughness contourgraph

Salt spraying tester

Fatigue testing machine


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EUROPE
欢迎
Willkommen
Welkom
Bienvenue
the place to be for electromobility
FÖRDERKETTEN
CONVEYOR CHAINS
FÖRDERKETTEN
CONVEYOR CHAINS

SERVICE

Donghua has the advantage of a global sales network, with experienced sales engineering teams. We can customise product solutions for customers and provide convenient local pre-sales and after-sales service.

◢ Customise product solutions for customers



◢ Exploring new markets







Made-to-order chains ◣

◢ Convenient local service



Technology communication ◣

◢ On-site service



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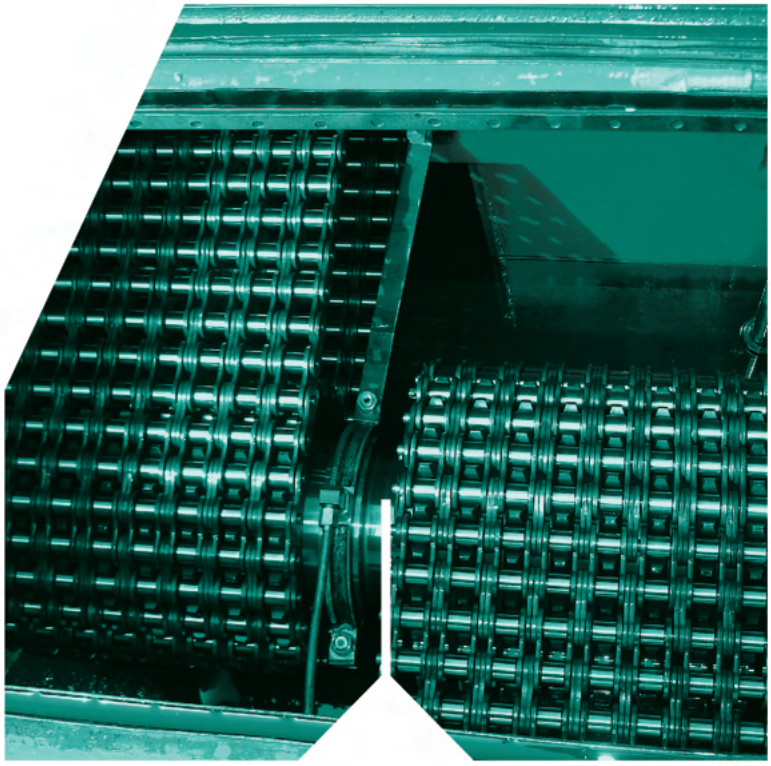
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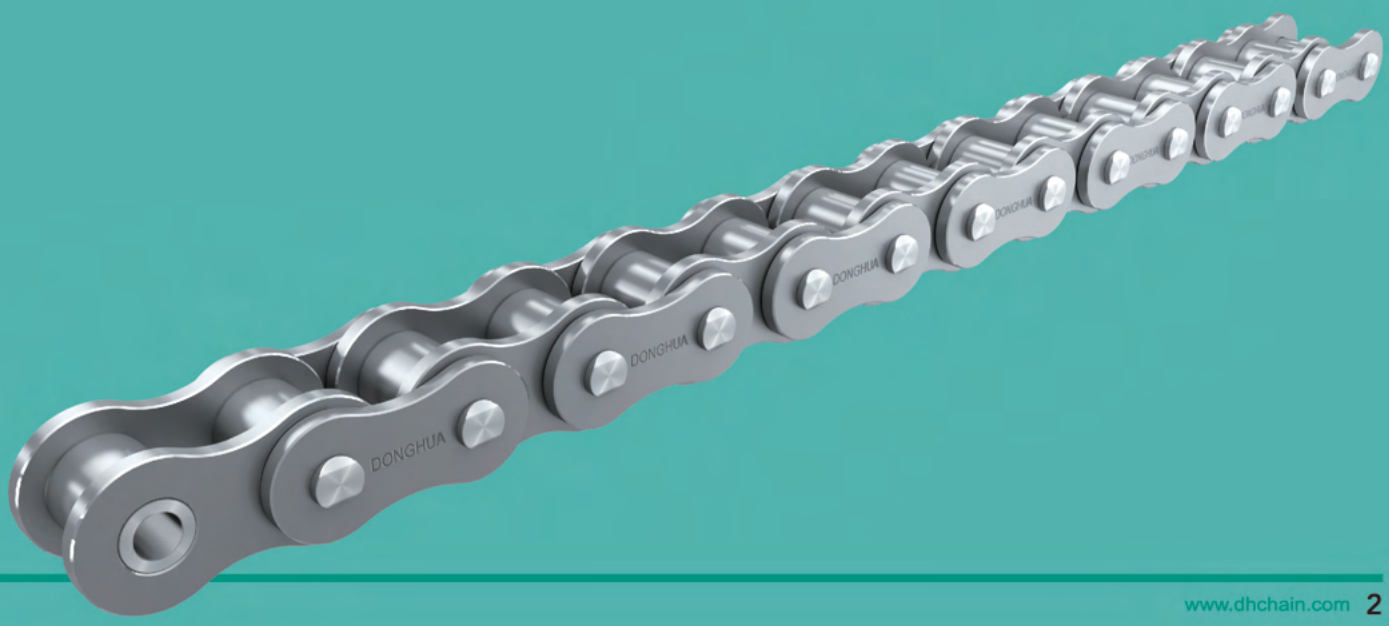
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DONGHUA

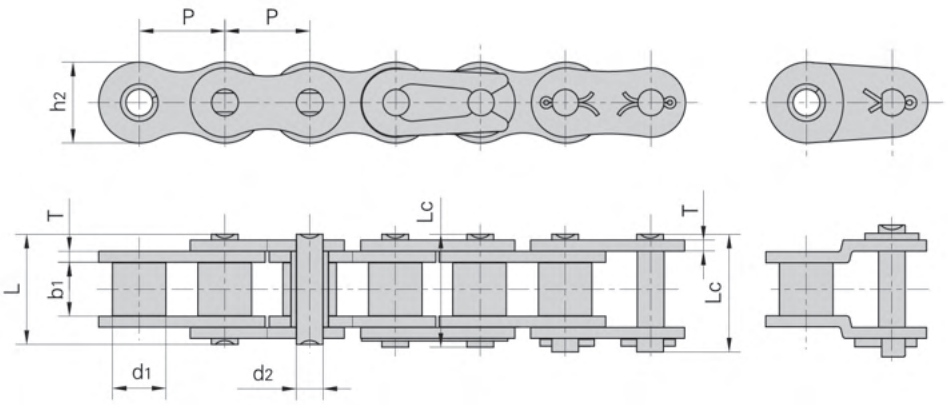


DRIVING CHAINS



Short pitch precision roller chains (A series)

Simplex roller chains & bush chains

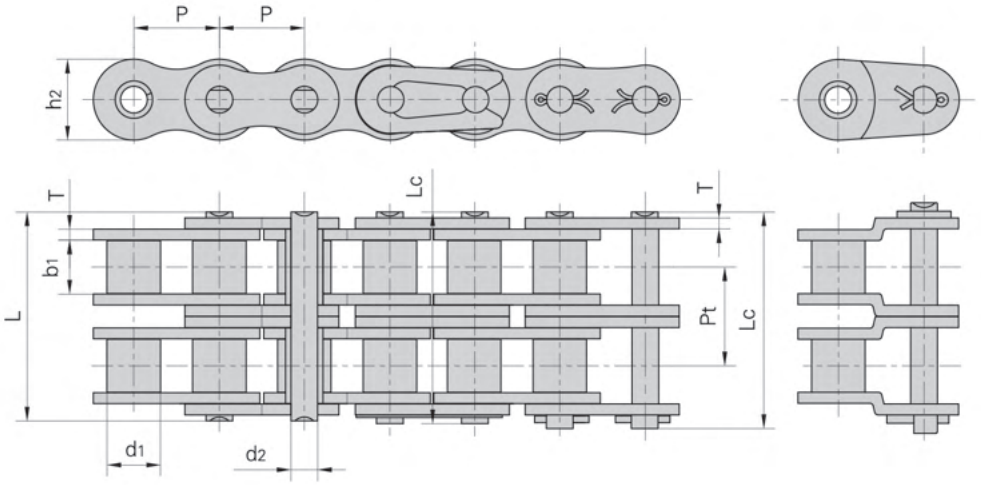


ISO/ANSI/ DIN Chain No.	Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
		P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	Q min	Q_0	q
		mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
15	*03C	4.7625	2.48	2.38	1.62	6.10	6.90	4.30	0.60	1.80/409	2.0	0.08
*25	*04C–1	6.3500	3.30	3.18	2.31	7.90	8.40	6.00	0.80	3.50/795	5.0	0.15
*35	*06C–1	9.5250	5.08	4.77	3.58	12.40	13.17	9.00	1.30	7.90/1795	11.3	0.33
41	085–1	12.7000	7.77	6.25	3.58	13.75	15.00	9.91	1.30	6.67/1516	12.6	0.41
40	08A–1	12.7000	7.95	7.85	3.96	16.60	17.80	12.00	1.50	14.10/3205	18.6	0.62
50	10A–1	15.8750	10.16	9.40	5.08	20.70	22.20	15.09	2.03	22.20/5045	31.3	1.02
60	12A–1	19.0500	11.91	12.57	5.94	25.90	27.70	18.00	2.42	31.80/7227	43.2	1.50
80	16A–1	25.4000	15.88	15.75	7.92	32.70	35.00	24.00	3.25	56.70/12886	74.3	2.60
100	20A–1	31.7500	19.05	18.90	9.53	40.40	44.70	30.00	4.00	88.50/20114	107.6	3.91
120	24A–1	38.1000	22.23	25.22	11.10	50.30	54.30	35.70	4.80	127.00/28864	163.1	5.62
140	28A–1	44.4500	25.40	25.22	12.70	54.40	59.00	41.00	5.60	172.40/39182	222.5	7.50
160	32A–1	50.8000	28.58	31.55	14.27	64.80	69.60	47.80	6.40	226.80/51545	266.9	10.10
180	36A–1	57.1500	35.71	35.48	17.46	72.80	78.60	53.60	7.20	280.20/63682	361.1	13.45
200	40A–1	63.5000	39.68	37.85	19.85	80.30	87.20	60.00	8.00	353.80/80409	466.8	16.15
240	48A–1	76.2000	47.63	47.35	23.81	95.50	103.00	72.39	9.50	510.30/115977	671.6	23.20

*Bush chain: d_1 in the table indicates the external diameter of the bush

Short pitch precision roller chains (A series)

Duplex roller chains & bush chains

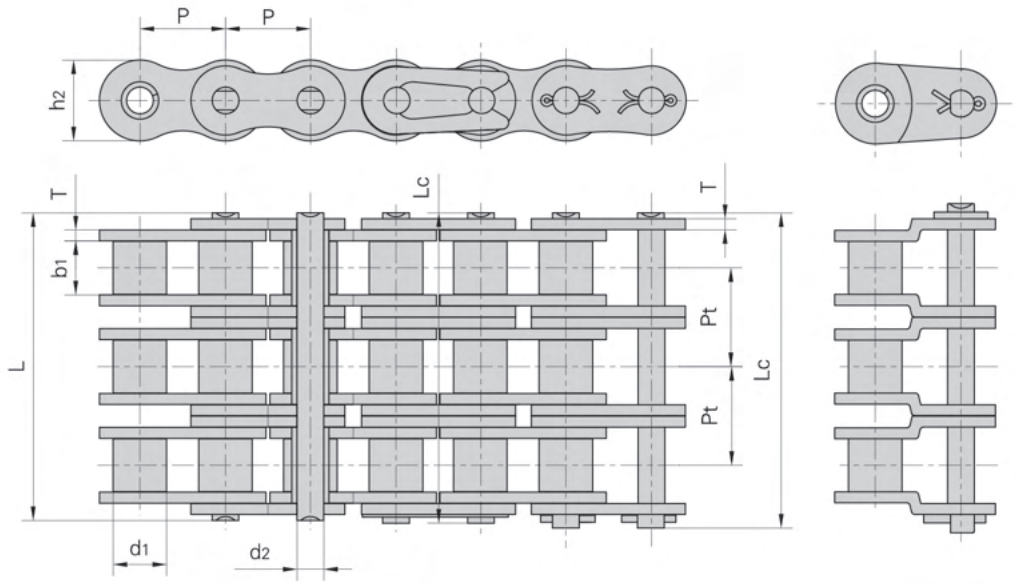


ISO/ANSI/ DIN Chain No.	Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch	Tensile strength	Average tensile strength	Weight per meter
		P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	P_t	Q min	Q_0	q
		mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
*25–2	*04C–2	6.350	3.30	3.18	2.31	14.5	15.0	6.00	0.80	6.40	7.00/1591	10.0	0.28
*35–2	*06C–2	9.525	5.08	4.77	3.58	22.5	23.3	9.00	1.30	10.13	15.80/3591	22.3	0.63
41–2	085–2	12.700	7.77	6.25	3.58	25.7	26.9	9.91	1.30	11.95	13.34/3032	16.9	0.81
40–2	08A–2	12.700	7.95	7.85	3.96	31.0	32.2	12.00	1.50	14.38	28.20/6409	37.2	1.12
50–2	10A–2	15.875	10.16	9.40	5.08	38.9	40.4	15.09	2.03	18.11	44.40/10091	62.6	2.00
60–2	12A–2	19.050	11.91	12.57	5.94	48.8	50.5	18.00	2.42	22.78	63.60/14455	86.4	2.92
80–2	16A–2	25.400	15.88	15.75	7.92	62.7	64.3	24.00	3.25	29.29	113.40/25773	148.6	5.15
100–2	20A–2	31.750	19.05	18.90	9.53	76.4	80.5	30.00	4.00	35.76	177.00/40227	215.2	7.80
120–2	24A–2	38.100	22.23	25.22	11.10	95.8	99.7	35.70	4.80	45.44	254.00/57727	326.2	11.70
140–2	28A–2	44.450	25.40	25.22	12.70	103.3	107.9	41.00	5.60	48.87	344.80/78364	445.0	15.14
160–2	32A–2	50.800	28.58	31.55	14.27	123.3	128.1	47.80	6.40	58.55	453.60/103091	533.8	20.14
180–2	36A–2	57.150	35.71	35.48	17.46	138.6	144.4	53.60	7.20	65.84	560.50/127386	722.2	29.22
200–2	40A–2	63.500	39.68	37.85	19.85	151.9	158.8	60.00	8.00	71.55	707.60/160818	933.6	32.24
240–2	48A–2	76.200	47.63	47.35	23.81	183.4	190.8	72.39	9.50	87.83	1020.60/213955	1343.2	45.23

*Bush chain: d_1 in the table indicates the external diameter of the bush

Short pitch precision roller chains (A series)

Triplex roller chains & bush chains

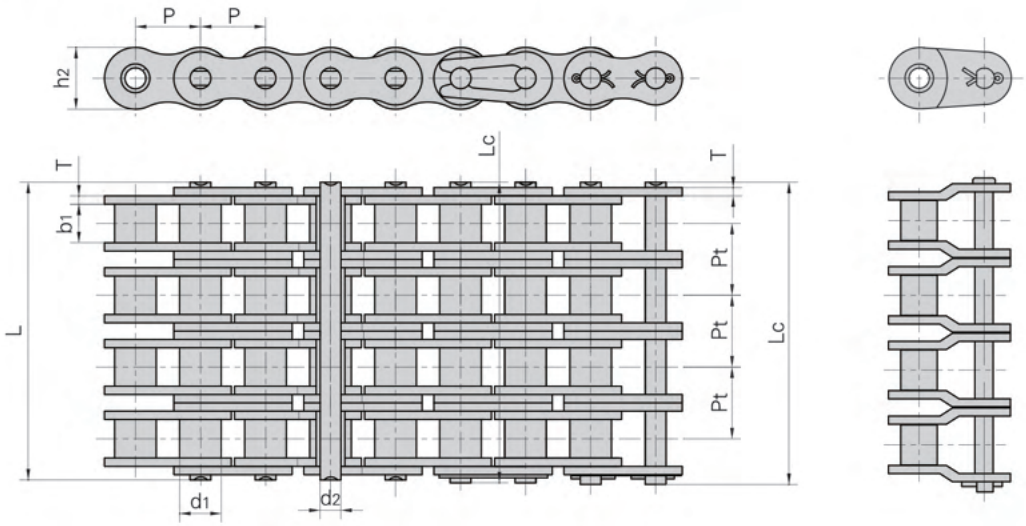


ISO/ANSI/ DIN Chain No.	Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch	Tensile strength	Average tensile strength	Weigth per meter
		P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	Pt	Q min	Q_0	q
		mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
*25–3	*04C–3	6.350	3.30	3.18	2.31	21.0	21.5	6.00	0.80	6.40	10.5/2386	15.0	0.44
*35–3	*06C–3	9.525	5.08	4.77	3.58	32.7	33.5	9.00	1.30	10.13	23.7/5386	33.9	1.05
40–3	08A–3	12.700	7.95	7.85	3.96	45.4	46.6	12.00	1.50	14.38	42.3/9614	55.8	1.90
50–3	10A–3	15.875	10.16	9.40	5.08	57.0	58.5	15.09	2.03	18.11	66.6/15136	93.9	3.09
60–3	12A–3	19.050	11.91	12.57	5.94	71.5	73.3	18.00	2.42	22.78	95.4/21682	129.6	4.54
80–3	16A–3	25.400	15.88	15.75	7.92	91.7	93.6	24.00	3.25	29.29	170.1/38659	222.9	7.89
100–3	20A–3	31.750	19.05	18.90	9.53	112.2	116.3	30.00	4.00	35.76	265.5/60341	322.8	11.77
120–3	24A–3	38.100	22.23	25.22	11.10	141.4	145.2	35.70	4.80	45.44	381.0/86591	489.3	17.53
140–3	28A–3	44.450	25.40	25.22	12.70	152.2	156.8	41.00	5.60	48.87	517.2/117545	667.5	22.20
160–3	32A–3	50.800	28.58	31.55	14.27	181.8	186.6	47.80	6.40	58.55	680.4/154636	800.7	30.02
180–3	36A–3	57.150	35.71	35.48	17.46	204.4	210.2	53.60	7.20	65.84	840.7/191068	1083.3	38.22
200–3	40A–3	63.500	39.68	37.85	19.85	223.5	230.4	60.00	8.00	71.55	1061.4/241227	1400.4	49.03
240–3	48A–3	76.200	47.63	47.35	23.81	271.3	278.6	72.39	9.50	87.83	1530.9/347932	2014.8	71.60

*Bush chain: d_1 in the table indicates the external diameter of the bush

Short pitch precision roller chains (A series)

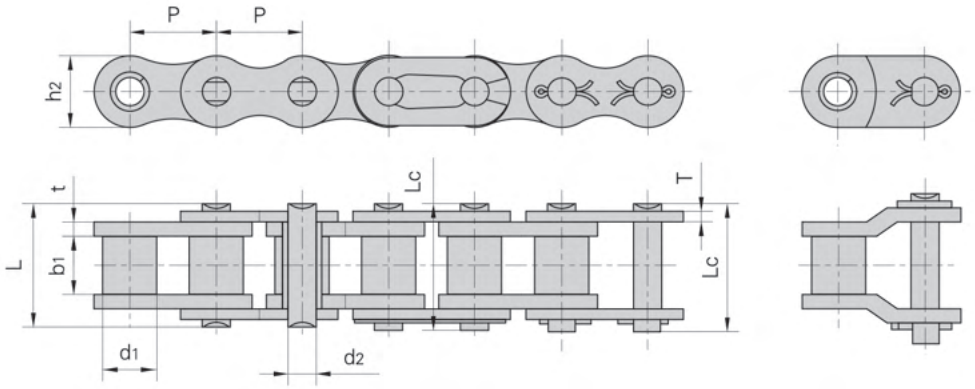
Multiple strand roller chains



ANSI Chain No.	Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch	Tensile strength	Average tensile strength	Weight per meter
		P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	Pt	Q min	Q_0	q
		mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
40–4	08A–4	12.700	7.95	7.85	3.96	59.8	61.0	12.00	1.50	14.38	56.4/12687	62.04	2.57
50–4	10A–4	15.875	10.16	9.40	5.08	75.1	76.6	15.09	2.03	18.11	88.8/19976	97.68	4.30
60–4	12A–4	19.050	11.91	12.57	5.94	94.4	96.1	18.00	2.42	22.78	127.2/28614	139.92	6.21
80–4	16A–4	25.400	15.88	15.75	7.92	121.0	124.4	24.00	3.25	29.29	226.8/51020	249.48	10.37
100–4	20A–4	31.750	19.05	18.90	9.53	147.8	152.1	30.00	4.00	35.76	354.0/79635	389.40	15.60
120–4	24A–4	38.100	22.23	25.22	11.10	187.0	190.8	35.70	4.80	45.44	508.0/114278	558.80	23.56
40–5	08A–5	12.700	7.95	7.85	3.96	74.2	75.4	12.00	1.50	14.38	70.5/15859	77.55	3.19
50–5	10A–5	15.875	10.16	9.40	5.08	93.2	94.7	15.09	2.03	18.11	111.0/24970	122.10	5.37
60–5	12A–5	19.050	11.91	12.57	5.94	117.0	118.8	18.00	2.42	22.78	159.0/35768	174.90	7.75
80–5	16A–5	25.400	15.88	15.75	7.92	149.9	153.7	24.00	3.25	29.29	283.5/63775	311.85	12.96
100–5	20A–5	31.750	19.05	18.90	9.53	183.6	187.9	30.00	4.00	35.76	442.5/99543	486.75	19.46
120–5	24A–5	38.100	22.23	25.22	11.10	232.3	236.1	35.70	4.80	45.44	635.0/142848	698.50	29.40
40–6	08A–6	12.700	7.95	7.85	3.96	88.5	89.8	12.00	1.50	14.38	84.6/19031	93.06	3.83
50–6	10A–6	15.875	10.16	9.40	5.08	111.3	112.8	15.09	2.03	18.11	133.2/29964	146.52	6.43
60–6	12A–6	19.050	11.91	12.57	5.94	139.8	141.8	18.00	2.42	22.78	190.8/42921	209.80	9.31
80–6	16A–6	25.400	15.88	15.75	7.92	179.2	183.0	24.00	3.25	29.29	340.2/76530	374.22	15.50
100–6	20A–6	31.750	19.05	18.90	9.53	219.4	223.7	30.00	4.00	35.76	531.0/119452	584.10	23.36
120–6	24A–6	38.100	22.23	25.22	11.10	278.0	282.0	35.70	4.80	45.44	762.0/171417	838.20	35.30
40–8	08A–8	12.700	7.95	7.85	3.96	117.3	118.5	12.00	1.50	14.38	112.8/25375	124.08	5.11
50–8	10A–8	15.875	10.16	9.40	5.08	147.5	149.0	15.09	2.03	18.11	177.6/39952	195.36	8.59
60–8	12A–8	19.050	11.91	12.57	5.94	185.8	187.6	18.00	2.42	22.78	254.4/57229	279.84	12.37
80–8	16A–8	25.400	15.88	15.75	7.92	237.8	241.6	24.00	3.25	29.29	453.6/102040	498.96	20.67
100–8	20A–8	31.750	19.05	18.90	9.53	290.8	295.1	30.00	4.00	35.76	708.0/159270	778.80	31.14
120–8	24A–8	38.100	22.23	25.22	11.10	368.8	372.8	35.70	4.80	45.44	1016.0/228557	1176.00	47.07

Short pitch precision roller chains (B series)

Simplex roller chains

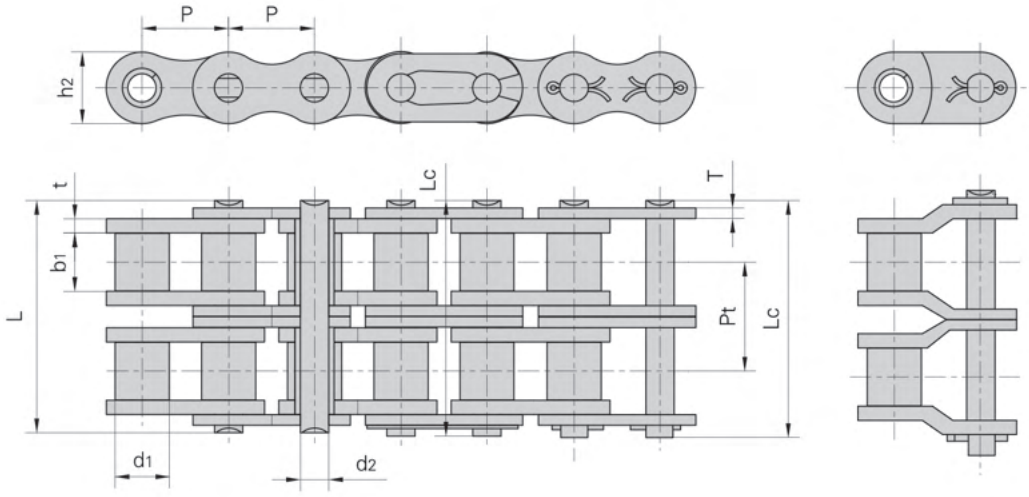


ISO/DIN Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
04	6.000	4.00	2.80	1.85	6.80	7.8	5.00	0.60	3.0/682	3.2	0.11
05B–1	8.000	5.00	3.00	2.31	8.20	8.9	7.10	0.80	5.0/1136	5.9	0.20
*06B–1	9.525	6.35	5.72	3.28	13.15	14.1	8.20	1.30	9.0/2045	10.4	0.41
08B–1	12.700	8.51	7.75	4.45	16.70	18.2	11.80	1.60	18.0/4091	19.4	0.69
10B–1	15.875	10.16	9.65	5.08	19.50	20.9	14.70	1.70	22.4/5091	27.5	0.93
12B–1	19.050	12.07	11.68	5.72	22.50	24.2	16.00	1.85	29.0/6591	32.2	1.15
16B–1	25.400	15.88	17.02	8.28	36.10	37.4	21.00	4.15/3.1	60.0/13636	77.1	2.71
20B–1	31.750	19.05	19.56	10.19	41.30	45.0	26.40	4.50/3.5	95.0/21591	112.8	3.70
24B–1	38.100	25.40	25.40	14.63	53.40	57.8	33.20	6.00/4.8	160.0/36364	178.0	7.10
28B–1	44.450	27.94	30.99	15.90	65.10	69.5	36.70	7.50/6.0	200.0/45455	236.4	8.50
32B–1	50.800	29.21	30.99	17.81	66.00	71.0	42.00	7.00/6.0	250.0/56818	277.5	10.25
40B–1	63.500	39.37	38.10	22.89	82.20	89.2	52.96	8.50/8.0	355.0/80682	394.0	16.35
48B–1	76.200	48.26	45.72	29.24	99.10	107.0	63.80	12.00/10.0	560.0/127272	621.6	25.00
56B–1	88.900	53.98	53.34	34.32	114.6	123.0	77.80	13.50/12.0	850.0/193180	940.0	35.78
64B–1	101.600	63.50	60.96	39.40	130.0	138.5	90.17	15.00/13.0	112.0/254544	1240.0	46.00
72B–1	114.300	72.39	68.58	44.48	147.4	156.4	103.60	17.00/15.0	1400.0/318180	1550.0	60.80

*Straight side plates

Short pitch precision roller chains (B series)

Duplex roller chains

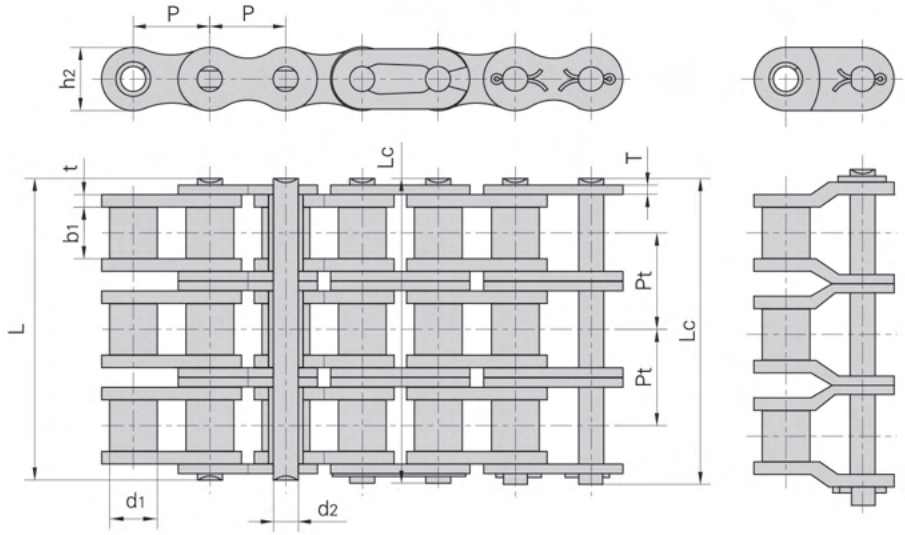


ISO/DIN Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	P_t	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
05B–2	8.000	5.00	3.00	2.31	13.9	14.5	7.10	0.80	5.64	7.8/1773	10.2	0.33
*06B–2	9.525	6.35	5.72	3.28	23.4	24.4	8.20	1.30	10.24	16.9/3841	18.7	0.77
08B–2	12.700	8.51	7.75	4.45	31.0	32.2	11.80	1.60	13.92	32.0/7273	38.7	1.34
10B–2	15.875	10.16	9.65	5.08	36.1	37.5	14.70	1.70	16.59	44.5/10114	56.2	1.84
12B–2	19.050	12.07	11.68	5.72	42.0	43.6	16.00	1.85	19.46	57.8/13136	66.1	2.31
16B–2	25.400	15.88	17.02	8.28	68.0	69.3	21.00	4.15/3.1	31.88	106.0/24091	152.1	5.42
20B–2	31.750	19.05	19.56	10.19	77.8	81.5	26.40	4.50/3.5	36.45	170.0/38636	229.0	7.20
24B–2	38.100	25.40	25.40	14.63	101.7	106.2	33.20	6.00/4.8	48.36	280.0/63636	319.2	13.40
28B–2	44.450	27.94	30.99	15.90	124.6	129.1	36.70	7.50/6.0	59.56	360.0/81818	406.8	16.60
32B–2	50.800	29.21	30.99	17.81	124.6	129.6	42.00	7.00/6.0	58.55	450.0/102273	508.5	21.00
40B–2	63.500	39.37	38.10	22.89	154.5	161.5	52.96	8.50/8.0	72.29	630.0/143182	711.9	32.00
48B–2	76.200	48.26	45.72	29.24	190.4	198.2	63.80	12.00/10.0	91.21	1000.0/227272	1130.0	50.00
56B–2	88.900	53.98	53.34	34.32	221.2	229.6	77.80	13.50/12.0	106.60	1600.0/363635	1760.0	71.48
64B–2	101.600	63.50	60.96	39.40	249.9	258.4	90.17	15.00/13.0	119.89	2000.0/454544	2200.0	91.00
72B–2	114.300	72.39	68.58	44.48	283.7	292.7	103.60	17.00/15.0	136.27	2500.0/568180	2750.0	120.40

*Straight side plates

Short pitch precision roller chains (B series)

Triplex roller chains

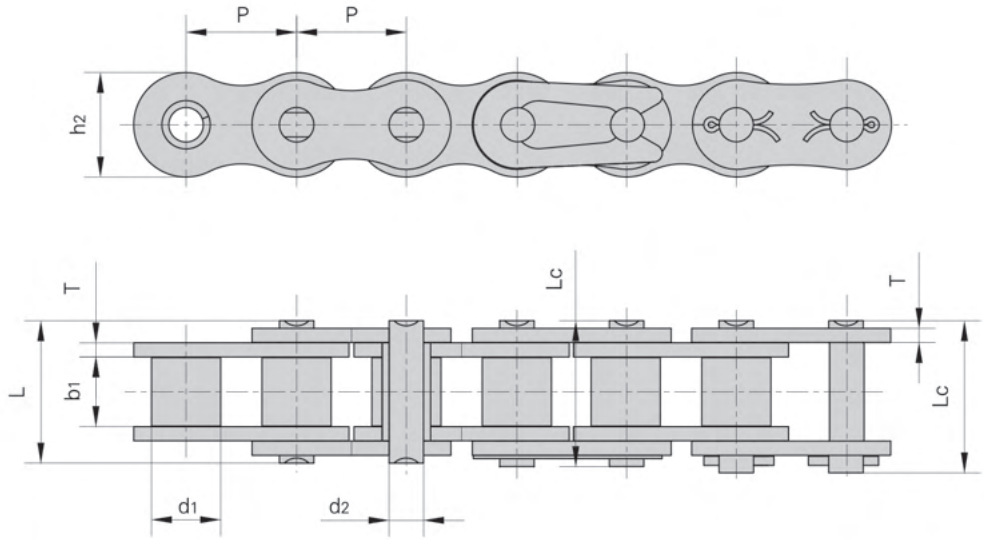


ISO/DIN Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	P_t	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
05B–3	8.000	5.00	3.00	2.31	19.5	20.2	7.10	0.80	5.64	11.1/2523	13.8	0.48
*06B–3	9.525	6.35	5.72	3.28	33.5	34.6	8.20	1.30	10.24	24.9/5659	30.1	1.16
08B–3	12.700	8.51	7.75	4.45	45.1	46.1	11.80	1.60	13.92	47.5/10795	57.8	2.03
10B–3	15.875	10.16	9.65	5.08	52.7	54.1	14.70	1.70	16.59	66.7/15159	84.5	2.77
12B–3	19.050	12.07	11.68	5.72	61.5	63.1	16.00	1.85	19.46	86.7/19705	101.8	3.46
16B–3	25.400	15.88	17.02	8.28	99.8	101.2	21.00	4.15/3.1	31.88	160.0/36364	227.1	8.13
20B–3	31.750	19.05	19.56	10.19	114.2	117.9	26.40	4.50/3.5	36.45	250.0/56818	334.3	10.82
24B–3	38.100	25.40	25.40	14.63	150.1	154.6	33.20	6.00/4.8	48.36	425.0/96591	493.0	20.10
28B–3	44.450	27.94	30.99	15.90	184.2	188.7	36.70	7.50/6.0	59.56	530.0/120454	609.5	24.92
32B–3	50.800	29.21	30.99	17.81	183.2	188.2	42.00	7.00/6.0	58.55	670.0/152273	770.5	31.56
40B–3	63.500	39.37	38.10	22.89	226.8	233.8	52.96	8.50/8.0	72.29	950.0/215909	1092.5	48.10
48B–3	76.200	48.26	45.72	29.24	281.6	289.4	63.80	12.00/10.0	91.21	1500.0/340909	1710.0	75.00
56B–3	88.900	53.98	53.34	34.32	327.8	336.2	77.80	13.50/12.0	106.6	2240.0/545450	2464.0	107.18
64B–3	101.60	63.50	60.96	39.40	369.8	378.3	90.17	15.00/13.0	119.89	3000.0/681820	3300.0	136.00
72B–3	114.30	72.39	68.58	44.48	420.0	429.0	103.60	17.00/15.0	136.27	3750.0/852270	4125.0	180.00

*Straight side plates

Heavy duty series roller chains

Simplex roller chains & bush chains

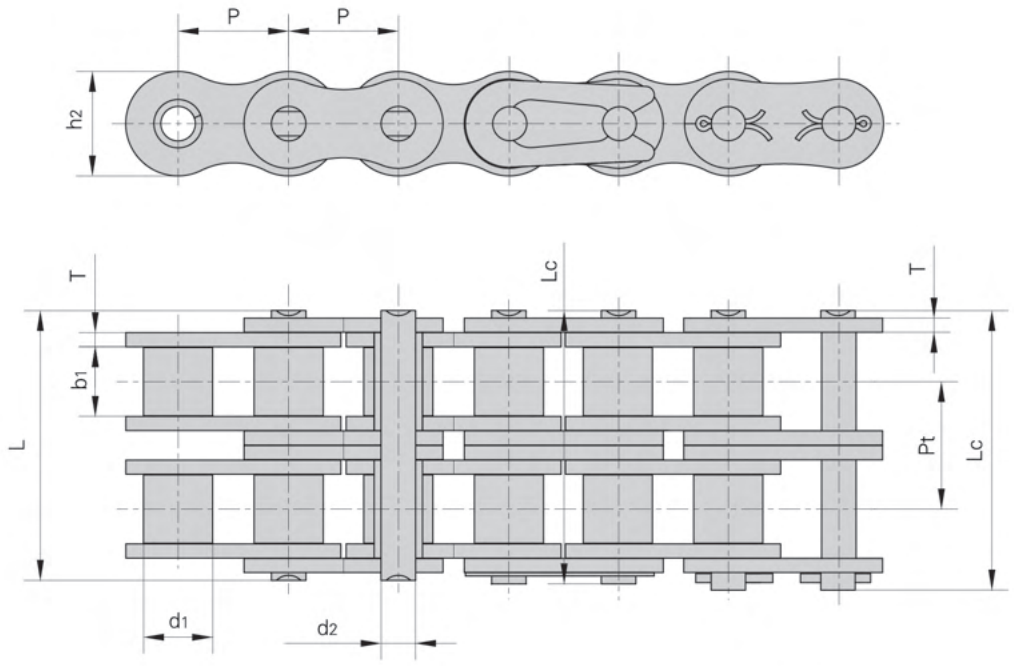


ISO/ANSI Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
*35H–1	9.525	5.08	4.77	3.58	13.3	14.3	9.00	1.50	7.9/1795	10.8	0.41
40H–1	12.700	7.95	7.85	3.96	18.8	19.9	12.00	2.03	14.1/3205	19.1	0.82
50H–1	15.875	10.16	9.40	5.08	22.1	23.4	15.09	2.42	22.2/5045	30.2	1.25
60H–1	19.050	11.91	12.57	5.94	29.2	31.0	18.00	3.25	31.8/7227	42.7	1.87
80H–1	25.400	15.88	15.75	7.92	36.2	37.7	24.00	4.00	56.7/12886	71.4	3.10
100H–1	31.750	19.05	18.90	9.53	43.6	46.9	30.00	4.80	88.5/20114	112.4	4.52
120H–1	38.100	22.23	25.22	11.10	53.5	57.5	35.70	5.60	127.0/28864	160.9	6.60
140H–1	44.450	25.40	25.22	12.70	57.6	62.2	41.00	6.40	172.4/39182	217.3	8.30
160H–1	50.800	28.58	31.55	14.27	68.2	73.0	47.80	7.20	226.8/51545	285.8	10.30
180H–1	57.150	35.71	35.48	17.46	75.9	81.6	53.60	8.00	281.0/63863	341.8	14.83
200H–1	63.500	39.68	37.85	19.85	86.6	93.5	60.00	9.50	353.8/80409	444.5	19.16
240H–1	76.200	47.63	47.35	23.81	109.6	115.9	72.30	12.70	510.3/115977	622.5	30.40

*Bush chain:d1 in the table indicates the external diameter of the bush

Heavy duty series roller chains

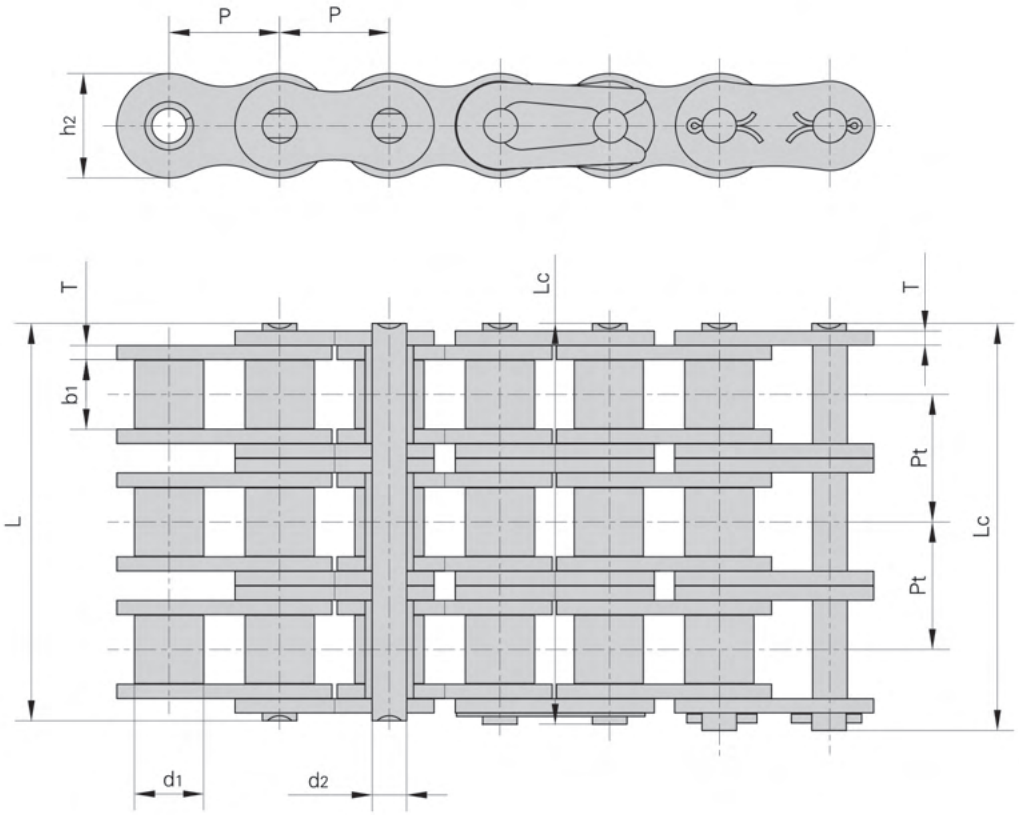
Duplex roller chains



ISO/ANSI Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	Pt	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
60H–2	19.050	11.91	12.57	5.94	55.3	57.1	18.00	3.25	26.11	63.6/14455	84.5	3.71
80H–2	25.400	15.88	15.75	7.92	68.8	70.3	24.00	4.00	32.59	113.4/25773	145.3	6.15
100H–2	31.750	19.05	18.90	9.53	82.7	86.0	30.00	4.80	39.09	177.0/40227	225.9	9.03
120H–2	38.100	22.23	25.22	11.10	102.4	106.4	35.70	5.60	48.87	254.0/57727	322.7	13.13
140H–2	44.450	25.40	25.22	12.70	109.8	114.4	41.00	6.40	52.20	344.8/78364	437.7	16.60
160H–2	50.800	28.58	31.55	14.27	130.1	134.9	47.80	7.20	61.90	453.6/103091	571.6	20.20
180H–2	57.150	35.71	35.48	17.46	146.5	155.6	53.60	8.00	69.16	562.0/127726	680.0	29.20
200H–2	63.500	39.68	37.85	19.85	164.9	171.8	60.00	9.50	78.31	707.6/160818	894.9	38.11
240H–2	76.200	47.63	47.35	23.81	212.6	223.1	72.30	12.70	101.22	1000.0/227270	1200.0	60.50

Heavy duty series roller chains

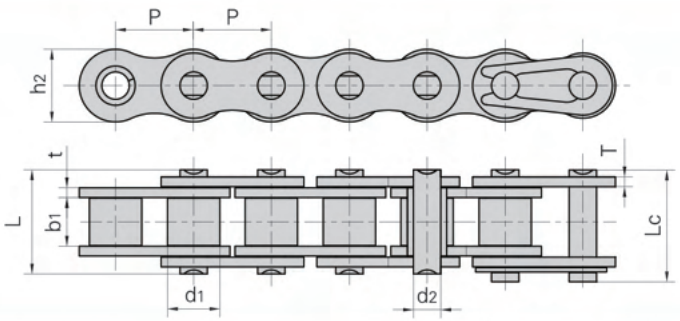
Triplex roller chains



ISO/ANSI Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	Pt	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
60H–3	19.050	11.91	12.57	5.94	81.4	83.2	18.00	3.25	26.11	95.4/21682	113.9	5.54
80H–3	25.400	15.88	15.75	7.92	101.4	102.9	24.00	4.00	32.59	170.1/38659	203.5	9.42
100H–3	31.750	19.05	18.90	9.53	121.8	125.1	30.00	4.80	39.09	265.5/60341	314.8	12.96
120H–3	38.100	22.23	25.22	11.10	151.2	155.2	35.70	5.60	48.87	381.0/86591	444.7	19.64
140H–3	44.450	25.40	25.22	12.70	162.0	166.6	41.00	6.40	52.20	517.2/117545	598.4	24.90
160H–3	50.800	28.58	31.55	14.27	192.0	196.8	47.80	7.20	61.90	680.4/154636	787.3	30.10
180H–3	57.150	35.71	35.48	17.46	215.7	224.8	53.60	8.00	69.16	843.0/191589	1011.0	44.10
200H–3	63.500	39.68	37.85	19.85	243.2	250.1	60.00	9.50	78.31	1061.4/241227	1228.2	57.06
240H–3	76.200	47.63	47.35	23.81	313.8	324.3	72.30	12.70	101.22	1500.0/340905	1650.0	91.00

Heavy duty series roller chains

Non–standard Heavy duty series roller chains

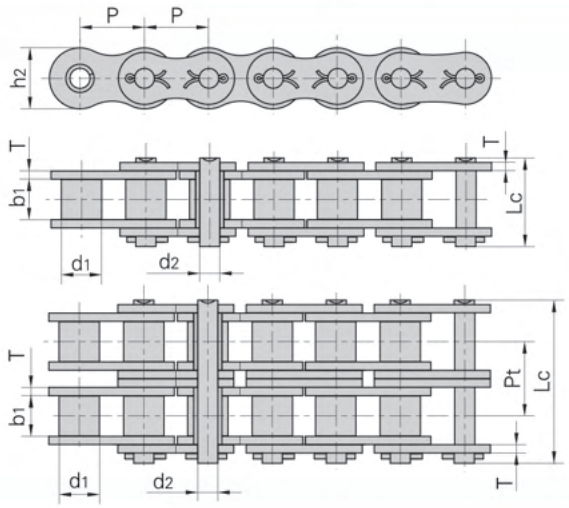


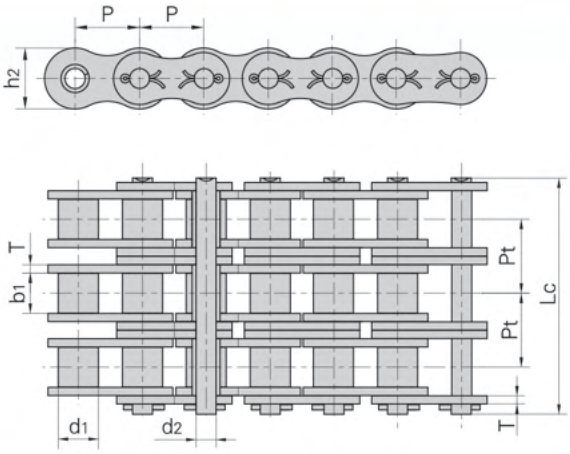
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
04BH	6.000	4.00	2.80	1.85	8.4	9.4	5.0	0.90	5.00/1136	0.14
*06BH	9.525	6.35	5.72	3.58	14.4	15.4	8.2	1.60	11.25/2557	0.51
#35HF1	9.525	5.08	4.77	3.58	14.6	15.6	9.0	1.80	9.00/2023	0.47
08AHF1	12.700	7.95	10.00	3.96	21.0	22.2	12.0	2.03	13.80/3136	0.88
08BH	12.700	8.51	7.85	4.45	18.8	19.9	11.8	2.03	20.60/4682	0.79
41HF1	12.700	7.77	6.25	3.58	16.7	18.0	9.9	2.03	9.00/2023	0.59
*C40HF3	12.700	7.95	7.85	3.96	18.8	19.9	12.0	2.03	20.00/4496	0.94
*C08BHF8	12.700	8.51	7.85	4.45	19.9	21.0	11.8	2.42/2.03	25.00/5620	1.04
10BH	15.875	10.16	9.65	5.08	20.2	21.6	14.7	1.85	25.00/5681	1.03
10BHF1	15.875	10.16	6.45	5.08	18.0	19.8	14.7	2.10	23.60/5305	1.05
12BH	19.050	12.07	11.68	5.94	25.2	26.8	16.0	2.42	40.00/9091	1.45
12BHF1	19.050	12.07	11.68	6.10	25.0	27.2	16.5	2.50	44.00/10000	1.46
12BHF2	19.050	12.07	13.30	6.10	28.8	30.3	16.5	2.80	35.00/7954	1.72
12BHF3	19.050	12.07	13.50	5.72	28.8	30.3	16.5	2.80	35.00/7954	1.71
12BV	19.050	12.07	11.68	6.10	24.5	26.5	16.0	2.42	36.00/8182	1.43
60HV	19.050	11.91	12.57	5.94	29.2	31.0	18.0	3.25	40.00/9090	2.00
12AHF7	19.050	11.91	9.50	5.94	25.9	27.7	18.0	3.25	49.00/11015	1.78
12AHF101	19.050	11.91	9.40	5.94	26.3	28.1	18.0	3.25	53.00/11914	1.81
12BHF5	19.050	12.07	11.68	6.10	25.2	26.8	17.9	2.42	40.00/8992	1.60
*C12BHF3	19.050	12.07	11.68	5.72	29.3	31.2	20.0	4.0/3.0	31.40/7059	2.38
16BH	25.400	15.88	17.02	8.90	35.7	38.9	24.1	4.00/3.1	80.00/18182	3.11
16BHF3	25.400	15.88	12.70	8.90	31.6	35.0	24.1	4.00/3.1	80.00/18182	2.90
*C20AHF1	31.750	19.05	19.05	10.32	43.6	46.9	30.0	4.80	146.00/32821	5.40
20BH	31.750	19.05	19.56	10.19	47.1	51.0	26.4	6.0/4.8	95.00/21356	4.52
20BHF1	31.750	19.05	19.56	10.19	47.1	51.0	29.2	6.0/4.8	150.00/33720	5.09
24BH	38.100	25.40	25.40	14.63	58.6	63.4	36.2	7.50/6.0	225.00/51136	9.00
24BHF2	38.100	25.40	25.40	14.63	57.8	62.2	37.0	7.20/6.0	225.40/51226	9.06
24BHF5	38.100	25.40	25.40	14.63	64.6	69.1	36.2	9.00/7.5	270.00/61344	10.60
28BH	44.450	27.94	30.99	15.90	69.6	75.0	36.7	8.5/7.2	200.00/44960	9.99
32AHF1	50.800	28.58	31.55	15.00	75.4	80.3	47.8	9.00	222.40/49996	13.36
32BH	50.800	29.21	30.99	17.81	72.0	77.2	42.0	8.00	250.00/56200	11.26
32BHF1	50.800	29.21	31.55	17.81	69.9	74.7	48.2	8.0/7.15	350.00/78680	13.20

*Straight side plates

Bush chain:d_1 in the table indicates the external diameter of the bush

Cottered type short pitch precision roller chains (A series)

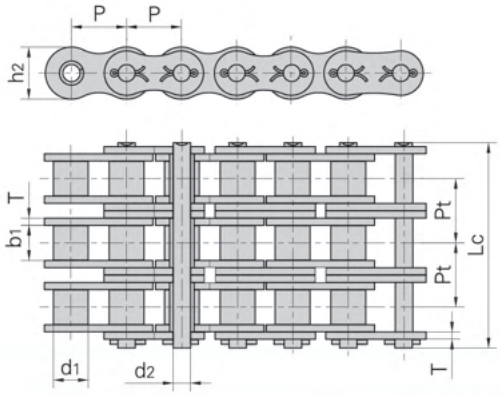


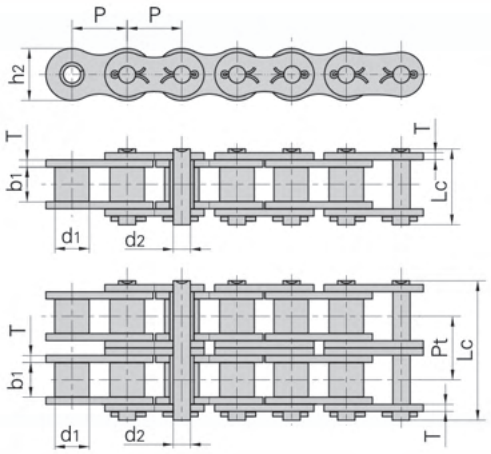


ISO/ANSI/ DIN Chain No.	Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Inner plate depth	Plate thickness	Transverse pitch	Tensile strength	Average tensile strength	Weight per meter
		P	d_1 max	b_1 min	d_2 max	Lc max	h_2 max	T max	Pt	Q min	Q_0	q
		mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
50–1	10A–1	15.875	10.16	9.40	5.08	23.3	15.09	2.03	–	22.2/5045	29.4	1.02
60–1	12A–1	19.050	11.91	12.57	5.94	28.3	18.00	2.42	–	31.8/7227	41.5	1.50
80–1	16A–1	25.400	15.88	15.75	7.92	36.5	24.00	3.25	–	56.7/12886	69.4	2.60
100–1	20A–1	31.750	19.05	18.90	9.53	44.7	30.00	4.00	–	88.5/20114	109.2	3.91
120–1	24A–1	38.100	22.23	25.22	11.10	54.3	35.70	4.80	–	127.0/28864	156.3	5.62
140–1	28A–1	44.450	25.40	25.22	12.70	59.0	41.00	5.60	–	172.4/39182	212.0	7.50
160–1	32A–1	50.800	28.58	31.55	14.27	69.6	47.80	6.40	–	226.8/51545	278.9	10.10
180–1	36A–1	57.150	35.71	35.48	17.46	78.6	53.60	7.20	–	280.2/63682	341.8	13.45
200–1	40A–1	63.500	39.68	37.85	19.85	87.2	60.00	8.00	–	353.8/80409	431.6	16.15
240–1	48A–1	76.200	47.63	47.35	23.81	103.0	72.39	9.50	–	510.3/115977	622.5	23.20
50–2	10A–2	15.875	10.16	9.40	5.08	41.2	15.09	2.03	18.11	44.4/10091	58.1	2.00
60–2	12A–2	19.050	11.91	12.57	5.94	51.1	18.00	2.42	22.78	63.6/14455	82.1	2.92
80–2	16A–2	25.400	15.88	15.75	7.92	65.8	24.00	3.25	29.29	113.4/25773	141.8	5.15
100–2	20A–2	31.750	19.05	18.90	9.53	80.5	30.00	4.00	35.76	177.0/40227	219.4	7.80
120–2	24A–2	38.100	22.23	25.22	11.10	99.7	35.70	4.80	45.44	254.0/57727	314.9	11.70
140–2	28A–2	44.450	25.40	25.22	12.70	107.9	41.00	5.60	48.87	344.8/78364	427.5	15.14
160–2	32A–2	50.800	28.58	31.55	14.27	128.1	47.80	6.40	58.55	453.6/103091	562.4	20.14
180–2	36A–2	57.150	35.71	35.48	17.46	144.4	53.60	7.20	65.84	560.5/127386	695.0	29.22
200–2	40A–2	63.500	39.68	37.85	19.85	158.8	60.00	8.00	71.55	707.6/160818	877.4	32.24
240–2	48A–2	76.200	47.63	47.35	23.81	190.8	72.39	9.50	87.83	1020.6/231955	1255.3	45.23
50–3	10A–3	15.875	10.16	9.40	5.08	59.3	15.09	2.03	18.11	66.6/15136	77.8	3.09
60–3	12A–3	19.050	11.91	12.57	5.94	73.9	18.00	2.42	22.78	95.4/21682	111.1	4.54
80–3	16A–3	25.400	15.88	15.75	7.92	95.1	24.00	3.25	29.29	170.1/38659	198.4	7.89
100–3	20A–3	31.750	19.05	18.90	9.53	116.3	30.00	4.00	35.76	265.5/60341	309.6	11.77
120–3	24A–3	38.100	22.23	25.22	11.10	145.2	35.70	4.80	45.44	381.0/86591	437.2	17.53
140–3	28A–3	44.450	25.40	25.22	12.70	156.8	41.00	5.60	48.87	517.2/117545	593.3	22.20
160–3	32A–3	50.800	28.58	31.55	14.27	186.6	47.80	6.40	58.55	680.4/154636	780.6	30.02
180–3	36A–3	57.150	35.71	35.48	17.46	210.2	53.60	7.20	65.84	840.7/191068	983.6	38.22
200–3	40A–3	63.500	39.68	37.85	19.85	230.4	60.00	8.00	71.55	1061.4/241227	1217.8	49.03
240–3	48A–3	76.200	47.63	47.35	23.81	278.6	72.39	9.50	87.83	1530.9/347932	1756.5	71.60

Heavy duty series cottered type roller chains

Simplex, Duplex & Triplex strands



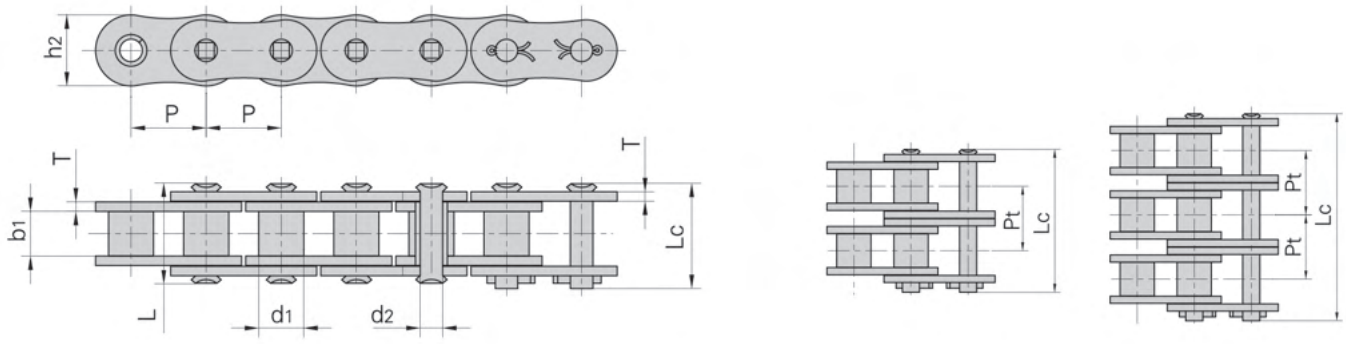


ISO/ANSI Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Inner plate depth	Plate thickness	Transverse pitch	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	Lc max	h_2 max	T max	Pt	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
50H–1	15.875	10.16	9.40	5.08	24.4	15.09	2.42	–	22.2/5045	30.2	1.25
60H–1	19.050	11.91	12.57	5.94	31.6	18.00	3.25	–	31.8/7227	42.7	1.87
80H–1	25.400	15.88	15.75	7.92	38.9	24.00	4.00	–	56.7/12886	71.4	3.10
100H–1	31.750	19.05	18.90	9.53	46.9	30.00	4.80	–	88.5/20114	112.4	4.52
120H–1	38.100	22.23	25.22	11.10	57.5	35.70	5.60	–	127.0/28864	160.9	6.60
140H–1	44.450	25.40	25.22	12.70	62.2	41.00	6.40	–	172.4/39182	217.3	8.30
160H–1	50.800	28.58	31.55	14.27	73.0	47.80	7.20	–	226.8/51545	285.8	10.30
180H–1	57.150	35.71	35.48	17.46	81.6	53.60	8.00	–	281.0/63863	341.8	14.83
200H–1	63.500	39.68	37.85	19.85	93.5	60.00	9.50	–	353.8/80409	444.5	19.16
240H–1	76.200	47.63	47.35	23.81	115.9	72.30	12.70	–	510.3/115977	622.5	30.40
60H–2	19.050	11.91	12.57	5.94	57.7	18.00	3.25	26.11	63.6/14454	84.5	3.71
80H–2	25.400	15.88	15.75	7.92	72.0	24.00	4.00	32.59	113.4/25773	145.3	6.15
100H–2	31.750	19.05	18.90	9.53	86.0	30.00	4.80	39.09	177.0/40227	225.9	9.03
120H–2	38.100	22.23	25.22	11.10	106.4	35.70	5.60	48.87	254.0/57727	322.7	13.13
140H–2	44.450	25.40	25.22	12.70	114.4	41.00	6.40	52.20	344.8/78364	437.7	16.60
160H–2	50.800	28.58	31.55	14.27	134.9	47.80	7.20	61.90	453.6/103091	571.6	20.20
180H–2	57.150	35.71	35.48	17.46	150.8	53.60	8.00	69.16	562.0/127726	680.0	29.20
200H–2	63.500	39.68	37.85	19.85	171.8	60.00	9.50	78.31	707.6/160818	894.9	38.11
240H–2	76.200	47.63	47.35	23.81	217.3	72.30	12.70	101.22	1000.0/227270	1200.0	60.50
60H–3	19.050	11.91	12.57	5.94	83.8	18.00	3.25	26.11	95.4/21682	113.9	5.54
80H–3	25.400	15.88	15.75	7.92	104.6	24.00	4.00	32.59	170.1/38659	203.5	9.42
100H–3	31.750	19.05	18.90	9.53	125.1	30.00	4.80	39.09	265.5/60341	314.8	12.96
120H–3	38.100	22.23	25.22	11.10	155.2	35.70	5.60	48.87	381.0/86591	444.7	19.64
140H–3	44.450	25.40	25.22	12.70	166.6	41.00	6.40	52.20	517.2/117545	598.4	24.90
160H–3	50.800	28.58	31.55	14.27	196.8	47.80	7.20	61.90	680.4/154636	787.3	30.10
180H–3	57.150	35.71	35.48	17.46	220.0	53.60	8.00	69.16	843.0/191589	1011.0	44.10
200H–3	63.500	39.68	37.85	19.85	250.1	60.00	9.50	78.31	1061.4/241227	1228.2	57.06
240H–3	76.200	47.63	47.35	23.81	318.3	72.30	12.70	101.22	1500.0/340905	1650.0	91.00

SP series high strength short pitch roller chains

Simplex, Duplex & Triplex strands

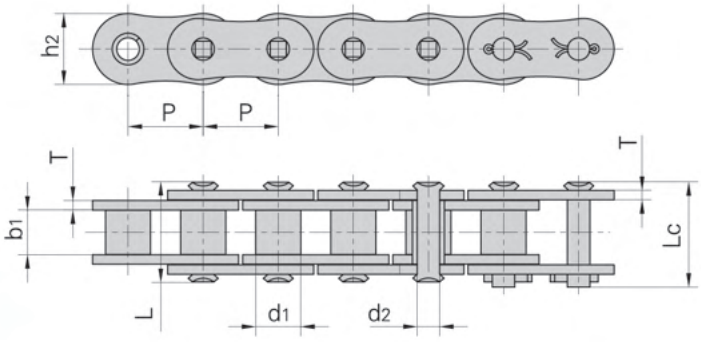
By adopting integrated optimum design of the structural dimensions, parts material and heat treatment process, the tensile strength of SP series high strength roller chain is 28% more than that of A series standard roller chain. Moreover, it has excellent performances of fatigue strength and impact resistance etc..

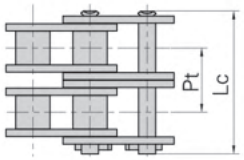


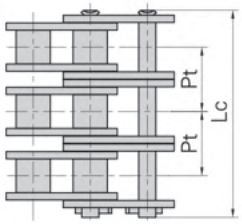
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T	Pt	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
80SP-1	25.40	15.88	15.75	7.94	32.7	36.5	24.1	3.2	–	77.5/17434	85.3	2.86
100SP-1	31.75	19.05	18.95	9.54	40.4	44.7	30.1	4.0	–	115.5/25982	127.0	4.21
120SP-1	38.10	22.23	25.22	11.11	50.3	54.3	36.2	4.8	–	165.0/37118	186.0	6.36
140SP-1	44.45	25.40	25.22	12.71	54.4	59.0	42.2	5.6	–	222.7/50098	245.0	8.04
160SP-1	50.80	28.58	31.55	14.29	64.8	69.6	48.2	6.4	–	285.5/64215	314.0	10.80
200SP-1	63.50	39.68	37.85	19.85	80.3	87.2	60.3	8.0	–	445.5/100208	490.0	18.00
80SP-2	25.40	15.88	15.75	7.94	62.7	65.8	24.1	3.2	29.29	155.0/34868	170.6	5.68
100SP-2	31.75	19.05	18.95	9.54	76.4	80.5	30.1	4.0	35.76	231.0/51965	255.0	8.34
120SP-2	38.10	22.23	25.22	11.11	95.8	99.7	36.2	4.8	45.44	339.0/76260	373.0	12.63
140SP-2	44.45	25.40	25.22	12.71	103.3	107.9	42.2	5.6	48.87	445.5/100218	490.0	15.92
160SP-2	50.80	28.58	31.55	14.29	123.3	128.1	48.2	6.4	58.55	571.0/128430	628.0	21.43
200SP-2	63.50	39.68	37.85	19.85	151.9	158.8	60.3	8.0	71.55	892.0/200621	981.0	35.00
80SP-3	25.40	15.88	15.75	7.94	91.7	95.1	24.1	3.2	29.29	232.5/52302	255.9	8.18
100SP-3	31.75	19.05	18.95	9.54	112.2	116.3	30.1	4.0	35.76	347.3/78128	382.0	12.47
120SP-3	38.10	22.23	25.22	11.11	141.4	145.2	36.2	4.8	45.44	508.0/114278	559.0	18.90
140SP-3	44.45	25.40	25.22	12.71	152.2	156.8	42.2	5.6	48.87	668.0/150271	735.0	23.84
160SP-3	50.80	28.58	31.55	14.29	181.8	186.6	48.2	6.4	58.55	855.5/192441	941.0	32.10
200SP-3	63.50	39.68	37.85	19.85	223.5	230.4	60.3	8.0	71.55	1336.4/300633	1470.0	52.50

SP series high strength short pitch roller chains

Simplex, Duplex & Triplex strands



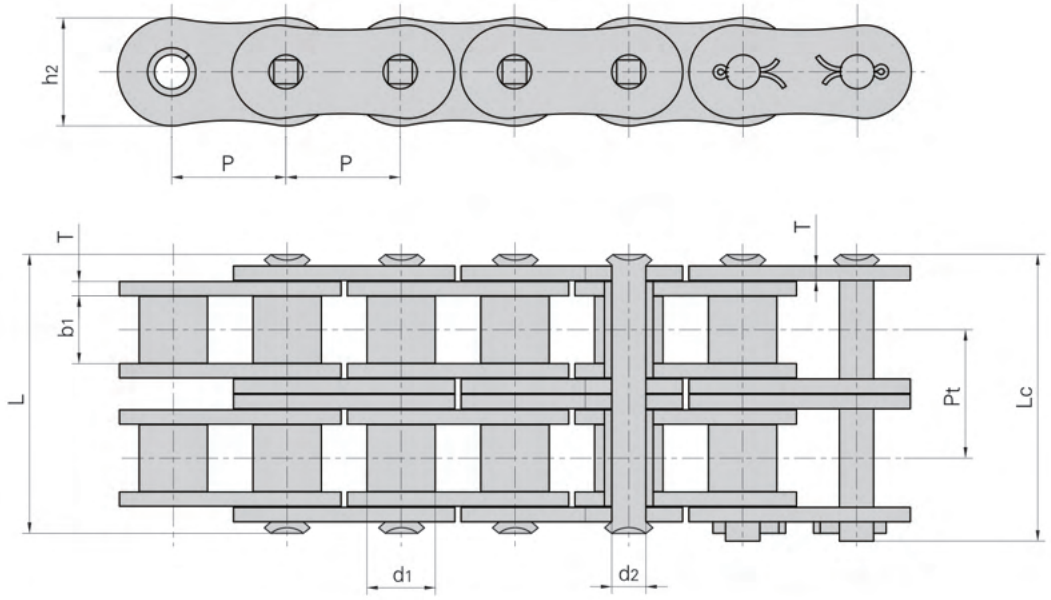




Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T	Pt	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
80HSP-1	25.40	15.88	15.75	7.94	36.2	38.9	24.1	4.0	–	89.2/20066	98.1	3.36
100HSP-1	31.75	19.05	18.95	9.54	43.6	46.9	30.1	4.8	–	131.8/29649	145.0	4.90
120HSP-1	38.10	22.23	25.22	11.11	53.5	57.5	36.2	5.6	–	176.0/39592	196.0	7.12
140HSP-1	44.45	25.40	25.22	12.71	57.6	62.2	42.2	6.4	–	231.9/52149	255.0	8.88
160HSP-1	50.80	28.58	31.55	14.29	68.2	73.0	48.2	7.2	–	294.5/66260	324.0	11.72
200HSP-1	63.50	39.68	37.85	19.85	86.6	93.5	60.3	9.5	–	543.6/122295	598.0	19.80
80HSP-2	25.40	15.88	15.75	7.94	68.8	72.0	24.1	4.0	32.59	178.4/40132	196.2	6.65
100HSP-2	31.75	19.05	18.95	9.54	82.7	86.0	30.1	4.8	39.09	263.6/59299	290.0	9.71
120HSP-2	38.10	22.23	25.22	11.11	102.4	106.4	36.2	5.6	48.87	356.4/80175	392.0	14.12
140HSP-2	44.45	25.40	25.22	12.71	109.8	114.4	42.2	6.4	52.20	463.6/104300	510.0	17.38
160HSP-2	50.80	28.58	31.55	14.29	130.1	134.9	48.2	7.2	61.90	588.0/132275	647.0	23.00
200HSP-2	63.50	39.68	37.85	19.85	164.9	171.8	60.3	9.5	78.31	1091.0/245429	1200.0	38.50
80HSP-3	25.40	15.88	15.75	7.94	101.4	104.6	24.1	4.0	32.59	267.6/60200	294.3	9.95
100HSP-3	31.75	19.05	18.95	9.54	121.8	125.1	30.1	4.8	39.09	395.4/88948	435.0	14.53
120HSP-3	38.10	22.23	25.22	11.11	151.2	155.2	36.2	5.6	48.87	534.5/120250	588.0	21.12
140HSP-3	44.45	25.40	25.22	12.71	162.0	166.6	42.2	6.4	52.20	695.5/156448	765.0	25.88
160HSP-3	50.80	28.58	31.55	14.29	192.0	196.8	48.2	7.2	61.90	882.7/198576	971.0	34.22
200HSP-3	63.50	39.68	37.85	19.85	243.2	250.1	60.3	9.5	78.31	1627.3/366073	1790.0	57.29

SP series high strength short pitch roller chains

Duplex roller chains

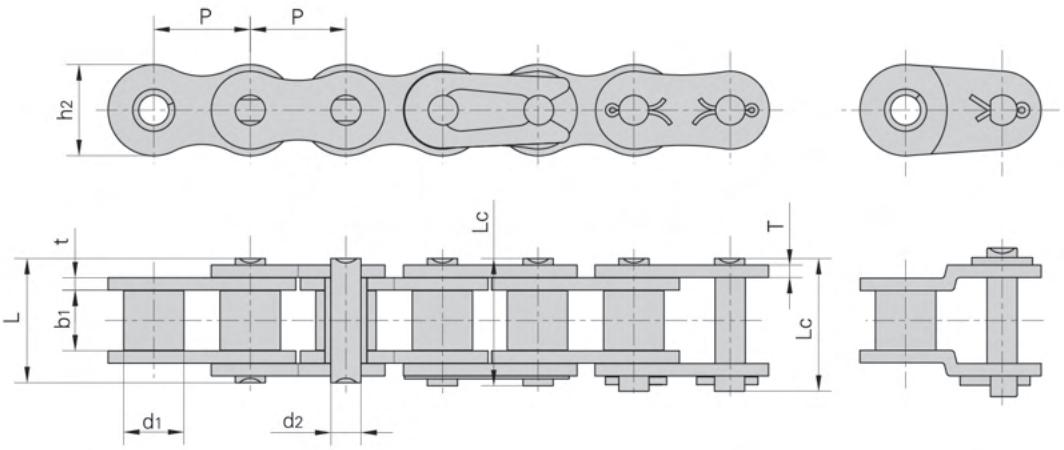


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T	Pt	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
80SPE–2	25.40	15.88	15.75	7.94	62.7	65.8	24.1	3.2	29.29	155.0/34868	170.6	5.68
100SPE–2	31.75	19.05	18.95	9.54	76.4	80.5	30.1	4.0	35.76	231.0/51965	255.0	8.34
120SPE–2	38.10	22.23	25.22	11.11	95.8	99.7	36.2	4.8	45.44	339.0/76260	373.0	12.63
140SPE–2	44.45	25.40	25.22	12.71	103.3	107.9	42.2	5.6	48.87	445.5/100218	490.0	15.92
160SPE–2	50.80	28.58	31.55	14.29	123.3	128.1	48.2	6.4	58.55	571.0/128430	628.0	21.43
200SPE–2	63.50	39.68	37.85	19.85	151.9	158.8	60.3	8.0	71.55	892.0/200621	981.0	35.00
80HSPE–2	25.40	15.88	15.75	7.94	68.8	72.0	24.1	4.0	32.59	178.4/40132	196.2	6.65
100HSPE–2	31.75	19.05	18.95	9.54	82.7	86.0	30.1	4.8	39.09	263.6/59299	290.0	9.71
120HSPE–2	38.10	22.23	25.22	11.11	102.4	106.4	36.2	5.6	48.87	356.4/80175	392.0	14.12
140HSPE–2	44.45	25.40	25.22	12.71	109.8	114.4	42.2	6.4	52.20	463.6/104300	510.0	17.38
160HSPE–2	50.80	28.58	31.55	14.29	130.1	134.9	48.2	7.2	61.90	588.0/132275	647.0	23.00
200HSPE–2	63.50	39.68	37.85	19.85	164.9	171.8	60.3	9.5	78.31	1091.0/245429	1200.0	38.50

Note: central plates are press fit assembly

SH series high strength heavy duty short pitch roller chains

SH series roller chains have a greater tensile strength (about an additional 25%–35%)over ANSI standard roller chains by using through hardened pins,these chains also provide a greater shock load resistance. The dimensions of the chain are identical to ANSI heavy series standard roller chains.

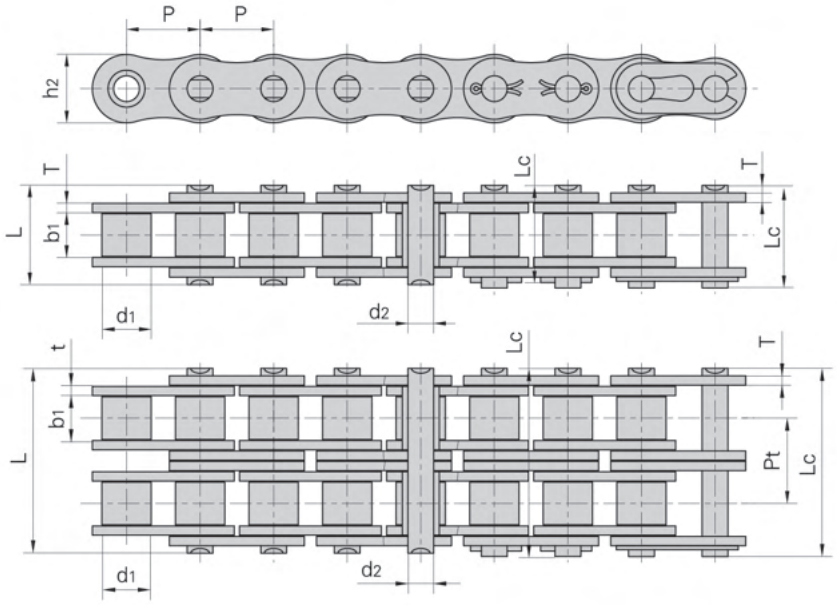


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
*25SH	6.350	3.30	3.18	2.31	9.0	–	6.00	1.04	5.09/1157	5.6	0.11
*35SH	9.525	5.08	4.77	3.58	13.3	14.3	9.00	1.50	11.00/2500	13.6	0.41
40SH	12.700	7.95	7.85	3.96	18.8	19.9	12.00	2.03	22.40/5091	24.8	0.82
50SH	15.875	10.16	9.40	5.08	22.1	23.4	15.09	2.42	30.40/6909	36.2	1.25
60SH	19.050	11.91	12.57	5.94	29.2	31.6	18.00	3.25	44.10/10023	50.4	1.87
#5H63	19.050	14.29	9.55	7.30	27.9	–	19.60	4.15/3.25	65.70/14932	73.0	2.62
60SHF1	19.050	11.91	9.50	5.94	25.4	27.6	18.00	3.25	44.10/9914	48.5	1.77
#C60SHF2	19.050	12.70	11.10	7.11	29.3	–	18.90	4.00/3.25	61.80/13893	68.0	2.47
#C70SH	22.225	15.60	14.30	7.94	36.6	–	22.60	4.80/4.00	88.25/20056	98.0	3.75
#C70SHF1	22.225	15.60	14.30	7.93	35.8	–	23.50	4.80/4.00	81.40/18299	89.5	3.76
80SH	25.400	15.88	15.75	7.92	36.2	37.7	24.00	4.00	88.20/20045	93.0	3.10
955	28.575	21.30	17.46	11.10	46.8	–	30.60	6.40/5.60	142.10/35635	156.8	7.95
100SH	31.750	19.05	18.90	9.53	43.6	46.9	30.00	4.80	116.60/26500	129.1	4.52
120SH	38.100	22.23	25.22	11.10	53.5	57.5	35.70	5.60	158.20/35954	175.3	6.60
140SH	44.450	25.40	25.22	12.70	57.6	62.2	41.00	6.40	206.00/46818	266.5	8.30
160SH	50.800	28.58	31.55	14.27	68.2	73.0	47.80	7.20	274.00/62273	293.0	10.30
180SH	57.150	35.71	35.48	17.46	75.9	81.6	53.60	8.00	337.20/75803	370.9	14.83
200SH	63.500	39.68	37.85	19.85	86.6	93.5	60.00	9.50	506.10/115023	562.3	19.16
240SH	76.200	47.63	47.35	23.81	109.6	115.9	72.30	12.70	650.00/146120	715.0	30.40

*Bush chain: d_1 in the table indicates the external diameter of the bush
#Straight side plates

X3 series high performance roller chains

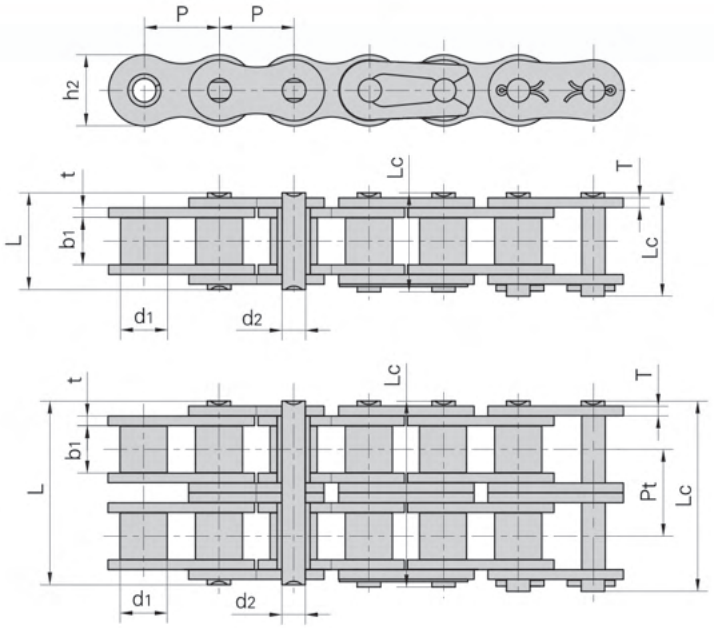
DonghuaX3® series high performance roller chains are based on optimized design , advanced technology and excellent quality control, fatigue strength is 60 percent more than ISO 606 standard roller chain of the same specification, and the wear resistant is increased.



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T	Pt	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
*06BX3–1	9.525	6.35	5.72	3.28	13.15	14.10	8.20	1.30	–	10.0/2248	11.00	0.43
08BX3–1	12.700	8.51	7.75	4.45	16.70	18.20	11.80	1.60	–	21.0/4721	23.10	0.74
10BX3–1	15.875	10.16	9.65	5.08	19.50	20.90	14.70	1.70	–	28.5/6407	31.35	1.00
12BX3–1	19.050	12.07	11.68	5.72	22.50	24.20	16.00	1.85	–	33.0/7418	36.30	1.23
16BX3–1	25.400	15.88	17.02	8.28	36.10	37.40	21.00	4.15/3.10	–	70.0/15736	77.00	2.90
20BX3–1	31.750	19.05	19.56	10.19	41.30	45.00	26.50	4.50/3.50	–	106.7/23986	117.37	3.96
24BX3–1	38.100	25.40	25.40	14.63	53.40	57.80	33.20	6.00/4.80	–	176.0/39565	193.60	7.60
28BX3–1	44.450	27.94	30.99	15.90	65.10	69.50	36.70	7.50/6.00	–	230.0/51704	253.00	9.10
32BX3–1	50.800	29.21	30.99	17.81	66.00	71.00	42.00	7.00/6.00	–	280.0/62944	308.00	10.97
06BX3–2	9.525	6.35	5.72	3.28	23.40	24.40	8.20	1.30	10.24	18.5/4159	20.35	0.82
08BX3–2	12.700	8.51	7.75	4.45	31.00	32.20	11.80	1.60	13.92	36.0/8093	39.60	1.43
10BX3–2	15.875	10.16	9.65	5.08	36.10	37.50	14.70	1.70	16.59	55.6/12499	61.16	1.97
12BX3–2	19.050	12.07	11.68	5.72	42.00	43.60	16.00	1.85	19.46	63.5/14275	69.85	2.47
16BX3–2	25.400	15.88	17.02	8.28	68.00	69.30	21.00	4.15/3.10	31.88	121.9/27403	134.09	5.80
20BX3–2	31.750	19.05	19.56	10.19	7.80	81.50	26.50	4.50/3.50	36.45	211.2/47478	232.32	7.70
24BX3–2	38.100	25.40	25.40	14.63	101.70	106.20	33.20	6.00/4.80	48.36	308.0/69238	338.80	14.34
28BX3–2	44.450	27.94	30.99	15.90	124.60	129.10	36.70	7.50/6.00	59.56	414.0/93067	455.40	17.76
32BX3–2	50.800	29.21	30.99	17.81	124.60	129.60	42.00	7.00/6.00	58.55	504.0/113299	554.40	22.47

*Straight side plates

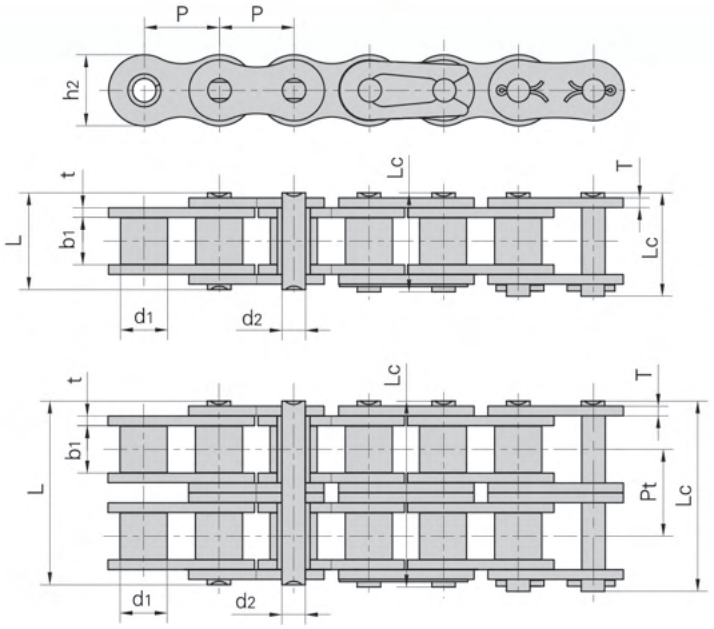
Other roller chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Pt	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
*06CF40	9.525	5.08	9.80	3.58	17.8	18.60	9.00	1.30	–	7.90/1776	8.69	0.45
205	12.700	8.51	6.40	4.45	15.2	16.30	11.80	1.6/1.3	–	18.00/4049	19.00	0.85
423	12.700	8.51	6.40	4.45	15.6	17.10	12.40	1.70	–	19.60/4455	21.90	0.71
478	12.700	7.80	4.80	4.00	11.6	13.65	10.46	1.25	–	9.80/2227	12.80	0.39
170GSX	12.700	7.75	6.45	3.96	14.8	16.40	11.50	1.6/1.4	–	17.15/3860	18.50	0.62
415F19	12.700	7.77	4.76	3.60	11.0	12.40	9.70	1.00	–	6.86/1559	7.60	0.32
415H	12.700	7.77	4.76	3.96	13.1	14.50	12.00	1.50	–	14.40/3273	16.10	0.55
423F2	12.700	8.51	6.40	4.45	15.6	17.10	11.80	1.60	–	18.20/4091	20.02	0.67
10AF50	15.875	14.20	19.40	5.08	30.9	32.60	13.00	2.03	–	16.40/3726	18.00	2.14
515	19.050	12.07	13.50	5.72	28.6	31.30	16.20	3.00	–	30.00/6748	33.00	1.83
12AF86–2	19.050	11.91	12.57	5.94	47.0	49.60	18.00	2.42	20.90	62.30/14158	68.53	3.58
#C60F40	19.050	11.91	12.57	5.94	25.9	27.70	18.00	2.42	–	31.80/7149	34.98	1.79
630F1	19.050	11.91	9.40	5.94	26.3	–	18.00	3.25	–	35.30/7935	38.83	1.82
12AF105	19.050	11.91	6.35	5.94	19.5	21.20	18.00	2.42	–	31.80/7149	34.98	1.31
12AF63–2	19.050	11.91	12.70	5.94	51.6	53.40	18.00	2.42	25.50	63.60/14297	69.96	3.26
#C12AF128–3	19.050	15.00	12.57	5.94	71.5	73.30	18.20	2.42	22.78	95.40/21446	104.94	5.44
16AF52	25.400	15.88	78.00	7.92	95.6	99.10	24.00	3.25	–	56.70/12882	62.00	6.46
16AF62	25.400	15.88	47.00	7.92	64.3	67.08	24.00	3.25	–	56.70/12882	62.00	4.29

*Bush chain: d1 in the table indicates the external diameter of the bush
#Straight side plates

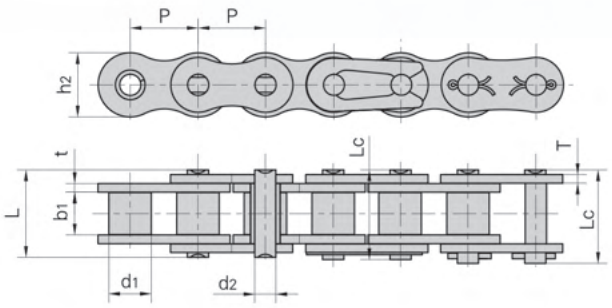
Other roller chains

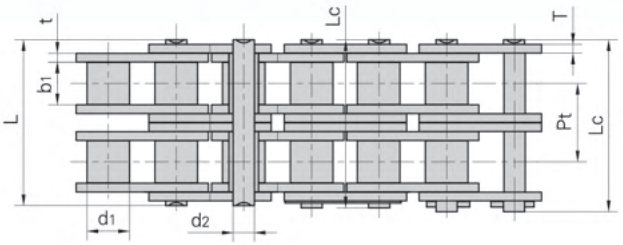


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Pt	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
16AF93	25.400	15.88	12.70	7.92	25.0	28.5	20.50	2.03	–	28.0/63616	30.80	1.74
16AF94	25.400	15.88	33.50	7.92	50.5	52.0	24.00	3.25	–	55.6/12636	61.16	3.77
#C16AF112	25.400	18.25	15.90	9.54	45.4	–	24.50	6.00	–	116.2/26122	122.00	5.40
20AF22	31.750	19.05	18.90	9.53	–	44.7	30.00	4.00	–	50.0/11360	55.00	3.97
20AF26	31.750	19.05	30.80	9.53	64.0	64.0	30.00	4.00	–	86.7/19704	95.37	5.03
20AF31–5	31.750	19.05	18.90	9.53	183.6	187.9	30.10	4.00	35.76	550.0/124998	605.00	20.20
24AF5–4	38.100	22.23	19.05	11.10	161.3	165.3	35.70	4.80	39.16	498.2/113225	548.02	21.88
24AF18–2	38.100	22.23	25.20	11.10	97.3	101.2	35.70	4.80	45.44	249.1/56612	274.01	12.00
24AF19	38.100	22.23	25.22	11.10	50.3	–	35.70	4.80	–	95.0/21590	104.50	5.71
24AF20–2	38.100	22.23	25.22	11.10	105.4	109.2	35.70	4.80	45.44	254.0/57099	279.40	12.56
28AF1–2	44.450	25.40	25.22	12.70	103.3	112.2	41.00	5.60	48.87	338.1/76816	371.90	15.06
32AF2	50.800	32.00	31.75	17.00	64.8	69.6	48.00	6.40	–	200.0/45454	222.50	11.61
32AF9	50.800	28.58	41.55	14.27	86.0	86.0	47.80	6.4/8.8	–	222.4/50544	244.64	11.55
32AF33	50.800	28.58	89.75	14.27	123.3	128.1	47.80	6.40	–	222.4/50544	244.64	16.01
#C32AF36	50.800	28.58	46.77	14.29	63.8	63.8	44.45	6.40	–	200.0/45454	220.00	14.85
32AF42	50.800	32.00	31.75	17.00	68.0	72.8	48.00	7.20	–	200.0/44960	220.00	12.55
32AT	50.800	28.58	15.88	14.27	36.2	40.8	47.80	3.25	–	111.2/25272	123.60	5.21
36AF2	57.150	33.34	35.48	17.46	72.8	78.6	53.60	7.20	–	280.2/63681	308.22	13.17

#Straight side plates

Other roller chains

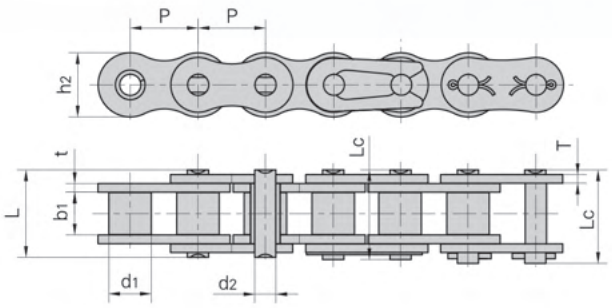


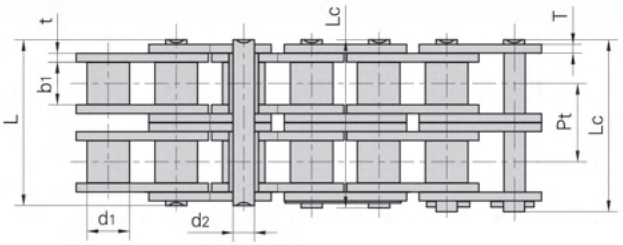


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Pt	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
#06BF30–2	9.525	6.35	5.40	3.28	23.7	–	9.60	1.60	10.24	16.5/3748	18.15	1.05
A06B–2	9.525	6.35	5.72	3.28	23.4	24.40	8.20	1.30	10.24	16.9/3841	18.70	0.75
08BF	12.700	8.51	5.55	4.45	14.6	16.10	11.80	1.60	–	17.8/4045	19.20	0.66
415B	12.700	7.75	4.88	4.09	12.9	14.40	10.30	1.30	–	12.0/2727	14.20	0.45
415BF1	12.700	7.75	4.88	4.09	11.5	13.00	10.30	1.00	–	9.0/2045	10.60	0.38
415BF3	12.700	7.75	4.80	4.09	11.6	13.65	10.30	1.20	–	9.8/2227	10.70	0.43
415BF5	12.700	7.75	5.10	4.09	14.4	16.00	9.90	1.8/1.6	–	16.0/3600	16.50	0.46
415BF7	12.700	7.75	4.88	3.58	13.8	15.00	10.30	1.30	–	6.0/1363	10.70	0.40
#C08BF77	12.700	8.51	21.67	4.45	31.0	32.2	11.80	1.60	–	18.0/4046	19.00	1.28
10BF19	15.875	10.16	6.45	5.08	16.4	18.20	14.70	1.70	–	22.0/5000	24.20	0.89
10BF20	15.875	10.16	6.45	5.08	16.4	18.20	14.70	1.70	–	23.6/5363	25.96	0.86
10BF68	15.875	10.16	9.65	5.08	18.5	19.90	14.70	1.7/1.5	–	22.4/5090	24.64	0.93
#C10BF56–2	15.875	10.16	9.65	5.08	35.8	37.20	13.90	1.70	16.59	44.5/10113	48.95	1.70
10BF88	15.875	10.16	6.48	5.08	16.4	17.8	14.70	1.70	–	22.4/5036	24.64	0.84
#C10BF87–2	15.875	10.16	9.65	5.08	36.1	37.5	18.00	1.70	16.59	44.5/10004	48.95	2.29
12BF12	19.050	12.07	11.68	5.72	25.8	27.8	20.00	2.60	–	37.0/8318	40.70	1.90
12BF14	19.050	12.07	30.56	5.72	42.0	43.6	16.00	1.85	–	29.0/6591	32.20	2.13
12BF55–2	19.050	12.07	11.68	5.72	43.2	44.8	16.00	2.42	19.46	57.8/13136	63.58	2.51
12BF58	19.050	12.70	31.40	5.72	43.5	46.2	16.00	2.03	–	29.0/6591	32.20	2.36
12BF99	19.050	12.07	11.68	5.72	22.5	–	16.00	1.85	–	29.0/6519	31.90	1.21
14BF1	22.225	14.30	14.60	9.00	36.3	38.0	23.50	4.80/4.0	–	75.0/16871	82.50	3.59
16BF1	25.400	15.88	12.20	8.28	31.4	32.7	21.00	4.15/3.1	–	60.0/13636	71.40	2.51
*16B–BF1	25.400	11.71	17.02	8.28	36.1	39.1	21.00	3.10	–	60.0/13636	66.00	2.33
16BF2	25.400	15.88	17.02	8.28	38.6	39.8	21.00	4.15	–	60.0/13636	71.40	3.08
16BF5	25.400	15.88	12.70	8.28	30.8	32.1	20.00	3.50/3.0	–	50.0/11364	57.50	2.37
16BF33	25.400	15.88	12.70	8.28	32.2	35.1	21.00	3.10	–	60.0/13636	66.00	2.54
#C16BF84–2	25.400	15.88	17.02	7.92	68.0	69.4	21.00	4.15/3.1	31.88	106.0/23829	116.60	5.84
16BF92	25.400	15.88	17.02	8.28	36.1	39.1	21.00	4.15/3.1	–	60.0/13636	66.00	2.76
16BF137	25.400	16.80	17.02	8.28	36.1	37.4	21.00	4.15/3.1	–	60.0/13488	66.00	2.88
20BF14	31.750	19.05	19.56	10.19	45.6	49.3	26.40	5.60/4.5	–	105.0/23856	115.50	4.57
20BF19	31.750	30.00	19.56	10.19	41.3	–	26.40	4.50/3.5	–	95.0/21590	104.50	5.86

*Bush chain: d_1 in the table indicates the external diameter of the bush
#Straight side plates

Other roller chains

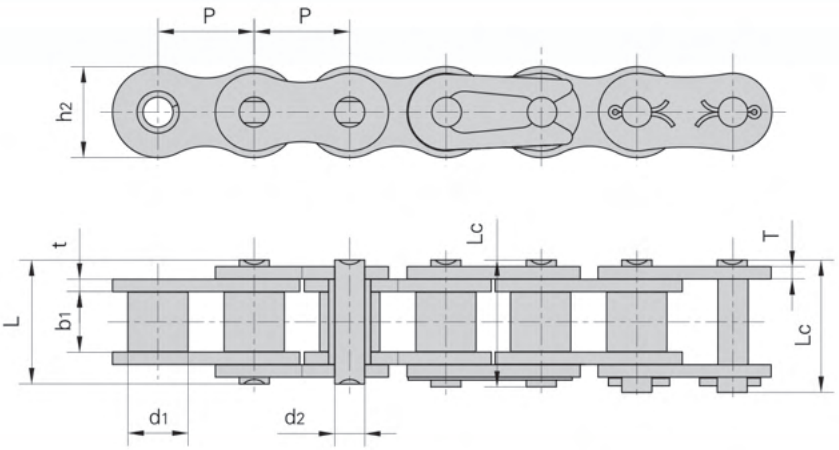




Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Pt	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
20BF40	31.750	19.05	19.56	10.19	–	45.0	26.40	4.5/3.5	–	73.0/16410	80.30	3.87
20BF48	31.750	19.05	19.56	10.05	42.1	–	26.40	4.5/3.5	–	95.0/21356	104.50	3.95
20BF55	31.750	19.05	19.56	10.19	41.3	–	26.40	4.5/3.5	–	95.0/21356	104.50	3.91
#C24BF6	38.100	25.40	22.00	12.00	40.0	43.5	35.00	3.00	–	95.0/21590	104.50	5.23
*24BF7	38.100	18.42	25.40	14.63	53.4	57.8	33.20	6.00/4.8	–	170.0/38635	187.00	5.80
24BF9	38.100	25.40	25.40	14.63	58.1	62.5	33.20	7.0/6.0	–	180.0/40908	198.00	7.98
24BF14	38.100	25.40	25.40	14.63	55.8	60.5	33.20	6/4.8	–	160.0/36363	176.00	7.14
#C24BF18	38.100	25.40	25.40	14.63	53.4	57.8	33.00	6.00/4.8	–	160.0/36363	176.00	7.49
#C24BF19	38.100	25.40	25.40	14.63	53.4	57.8	35.80	6.00/4.8	–	160.0/36363	176.00	8.05
24BF20–2	38.100	25.40	25.40	14.63	101.7	106.2	33.20	6/4.8	48.36	280.0/63635	308.00	12.43
#C24BF22	38.100	25.40	25.40	14.63	53.4	57.8	35.00	6.0/4.8	–	160.0/36363	176.00	7.91
24BF23	38.100	25.40	25.40	14.63	53.4	59.3	36.20	6/5.2	–	192.0/43635	211.20	7.92
24BF27	38.100	25.40	25.40	14.63	52.6	57.8	33.20	6.0/4.8	–	160.0/35968	176.00	6.99
28BF2	44.450	27.94	30.99	15.90	65.1	69.5	41.00	6.0/7.5	–	250.0/56817	275.00	10.17
28BF4	44.450	27.94	30.99	15.90	65.1	70.4	41.00	6.0/7.5	–	240.0/54535	264.00	10.40
28BF7	44.450	27.94	30.99	15.90	68.1	72.5	42.00	8.0/7.0	–	300.0/67440	330.00	11.70
32BF23	50.800	32.00	30.00	16.90	66.6	73.0	49.00	7.00	–	300.0/68181	330.00	11.70
#C32BF24	50.800	29.21	30.99	17.81	–	71.0	45.00	6.0/7.0	–	250.0/56817	275.00	11.40
32BF26	50.800	29.21	30.99	17.81	68.0	73.0	42.00	7.00	–	250.0/56817	275.00	10.60
32BF30	50.800	29.21	30.99	17.81	68.0	73.0	42.00	6.3/7.65	–	250.0/56817	275.00	10.28
*32BF31–B	50.800	17.81	31.50	22.48	69.5	74.5	42.00	7.0/7.5	–	250.0/56817	275.00	9.30
32BF35	50.800	29.21	30.99	17.81	68.0	72.5	48.00	7.5/6.4	–	350.0/78680	385.00	11.86
40BF4–2	63.500	39.37	38.10	22.89	154.5	161.5	52.96	8.5/8.0	72.29	375.0/85226	412.50	31.87
48BF7	76.200	48.26	45.72	29.24	105.0	131.5	63.80	12.0/10.0	–	500.0/112400	550.00	27.36
56BF6	88.900	53.98	53.34	34.32	114.6	123.0	77.80	13.5/12.0	–	850.0/191080	935.00	35.78

*Bush chain: d1 in the table indicates the external diameter of the bush
#Straight side plates

Corrosion resistant/Zinc-plated chains

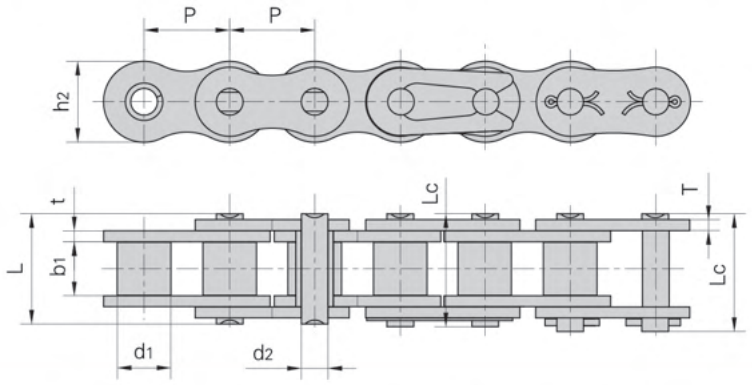


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Breaking load	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Q	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
*25ZP	6.350	3.30	3.18	2.31	7.90	8.40	6.00	0.80	3.50/795	0.15
*35ZP	9.525	5.08	4.77	3.58	12.40	13.17	9.00	1.30	7.90/1795	0.33
41ZP	12.700	7.77	6.25	3.58	13.75	15.00	9.91	1.30	6.67/1516	0.41
40ZP	12.700	7.95	7.85	3.96	16.60	17.80	12.00	1.50	14.10/3205	0.62
50ZP	15.875	10.16	9.40	5.08	20.70	22.20	15.09	2.03	22.20/5045	1.02
60ZP	19.050	11.91	12.57	5.94	25.90	27.70	18.00	2.42	31.80/7227	1.50
80ZP	25.400	15.88	15.75	7.92	32.70	35.00	24.00	3.25	56.70/12886	2.60
100ZP	31.750	19.05	18.90	9.53	40.40	44.70	30.00	4.00	88.50/20114	3.91
120ZP	38.100	22.23	25.22	11.10	50.30	54.30	35.70	4.80	127.00/28864	5.62
140ZP	44.450	25.40	25.22	12.70	54.40	59.00	41.00	5.60	172.40/39182	7.50
160ZP	50.800	28.58	31.55	14.27	64.80	69.60	47.80	6.40	226.80/51545	10.10
04BZP	6.000	4.00	2.80	1.85	6.80	7.80	5.00	0.60	3.00/682	0.11
05BZP	8.000	5.00	3.00	2.31	8.20	8.90	7.10	0.80	5.00/1136	0.20
#06BZP	9.525	6.35	5.72	3.28	13.15	14.10	8.20	1.30	9.00/2045	0.41
08BZP	12.700	8.51	7.75	4.45	16.70	18.20	11.80	1.60	18.00/4091	0.69
10BZP	15.875	10.16	9.65	5.08	19.50	20.90	14.70	1.70	22.40/5091	0.93
12BZP	19.050	12.07	11.68	5.72	22.50	24.20	16.00	1.85	29.00/6591	1.15
16BZP	25.400	15.88	17.02	8.28	36.10	37.40	21.00	4.15/3.1	60.00/13636	2.71
20BZP	31.750	19.05	19.56	10.19	41.30	45.00	26.40	4.5/3.5	95.00/21591	3.70
24BZP	38.100	25.40	25.40	14.63	53.40	57.80	33.20	6.0/4.8	160.00/36364	7.10
28BZP	44.450	27.94	30.99	15.90	65.10	69.50	36.70	7.5/6.0	200.00/45455	8.50
32BZP	50.800	29.21	30.99	17.81	66.00	71.00	42.00	7.0/6.0	250.00/56818	10.25

*Bush chain: d_1 in the table indicates the external diameter of the bush
#Straight side plates
Note: Duplex & Triplex zinc plated chains are available in all sizes
Double pitch zinc plated conveyor chains are available upon request

Corrosion resistant/Nickel-plated chains

Nickel–plated chains are suitable for outdoor conditions such as exposure to rain etc..

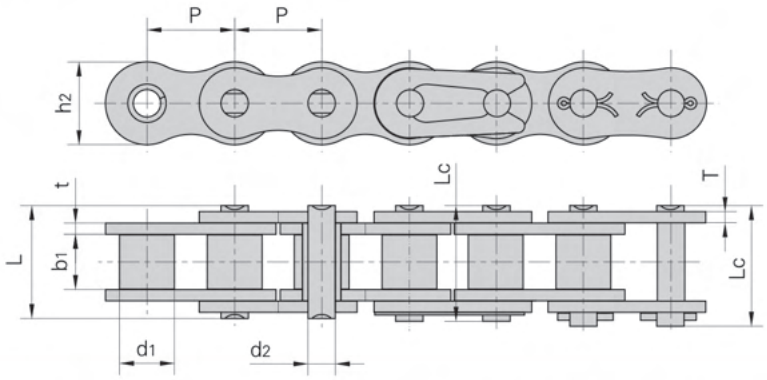


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Breaking load	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Q	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
*25NP	6.350	3.30	3.18	2.31	7.90	8.40	6.00	0.80	3.50/795	0.15
*35NP	9.525	5.08	4.77	3.58	12.40	13.17	9.00	1.30	7.90/1795	0.33
41NP	12.700	7.77	6.25	3.58	13.75	15.00	9.91	1.30	6.67/1516	0.41
40NP	12.700	7.95	7.85	3.96	16.60	17.80	12.00	1.50	14.10/3205	0.62
50NP	15.875	10.16	9.40	5.08	20.70	22.20	15.09	2.03	22.20/5045	1.02
60NP	19.050	11.91	12.57	5.94	25.90	27.70	18.00	2.42	31.80/7227	1.50
80NP	25.400	15.88	15.75	7.92	32.70	35.00	24.00	3.25	56.70/12886	2.60
100NP	31.750	19.05	18.90	9.53	40.40	44.70	30.00	4.00	88.50/20114	3.91
120NP	38.100	22.23	25.22	11.10	50.30	54.30	35.70	4.80	127.00/28864	5.62
140NP	44.450	25.40	25.22	12.70	54.40	59.00	41.00	5.60	172.40/39182	7.50
160NP	50.800	28.58	31.55	14.27	64.80	69.60	47.80	6.40	226.80/51545	10.10
04BNP	6.000	4.00	2.80	1.85	6.80	7.80	5.00	0.60	3.00/682	0.11
05BNP	8.000	5.00	3.00	2.31	8.20	8.90	7.10	0.80	5.00/1136	0.20
#06BNP	9.525	6.35	5.72	3.28	13.15	14.10	8.20	1.30	9.00/2045	0.41
08BNP	12.700	8.51	7.75	4.45	16.70	18.20	11.80	1.60	18.00/4091	0.69
10BNP	15.875	10.16	9.65	5.08	19.50	20.90	14.70	1.70	22.40/5091	0.93
12BNP	19.050	12.07	11.68	5.72	22.50	24.20	16.00	1.85	29.00/6591	1.15
16BNP	25.400	15.88	17.02	8.28	36.10	37.40	21.00	4.15/3.1	60.00/13636	2.71
20BNP	31.750	19.05	19.56	10.19	41.30	45.00	26.40	4.5/3.5	95.00/21591	3.70
24BNP	38.100	25.40	25.40	14.63	53.40	57.80	33.20	6.0/4.8	160.00/36364	7.10
28BNP	44.450	27.94	30.99	15.90	65.10	69.50	36.70	7.5/6.0	200.00/45455	8.50
32BNP	50.800	29.21	30.99	17.81	66.00	71.00	42.00	7.0/6.0	250.00/56818	10.25

*Bush chain: d_1 in the table indicates the external diameter of the bush
#Straight side plates
Note: Duplex & Triplex nickel plated chains are available in all sizes
Double pitch nickel plated conveyor chains are available upon request

Corrosion resistant/Dacromet-plated chains

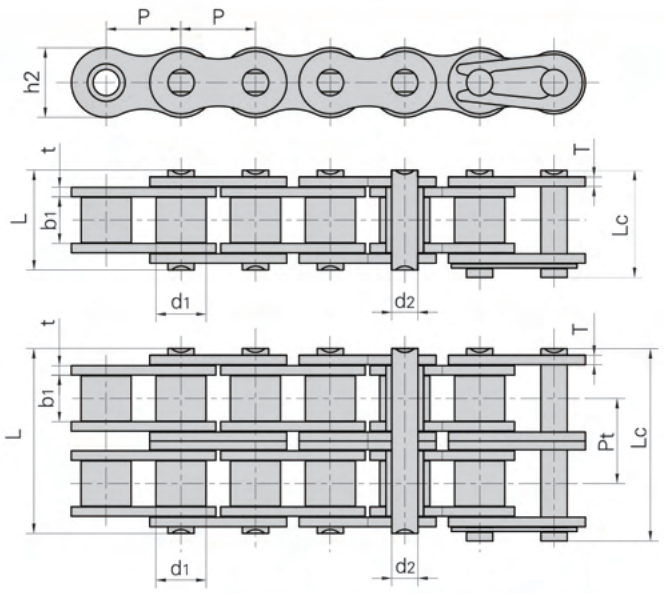
Dacromet–plated chains are suitable for corrosive conditions



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Breaking load	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Q	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
*25DR	6.350	3.30	3.18	2.31	7.90	8.40	6.00	0.80	3.50/795	0.15
*35DR	9.525	5.08	4.77	3.58	12.40	13.17	9.00	1.30	7.90/1795	0.33
41DR	12.700	7.77	6.25	3.58	13.75	15.00	9.91	1.30	6.67/1516	0.41
40DR	12.700	7.95	7.85	3.96	16.60	17.80	12.00	1.50	14.10/3205	0.62
50DR	15.875	10.16	9.40	5.08	20.70	22.20	15.09	2.03	22.20/5045	1.02
60DR	19.050	11.91	12.57	5.94	25.90	27.70	18.00	2.42	31.80/7227	1.50
80DR	25.400	15.88	15.75	7.92	32.70	35.00	24.00	3.25	56.70/12886	2.60
100DR	31.750	19.05	18.90	9.53	40.40	44.70	30.00	4.00	88.50/20114	3.91
120DR	38.100	22.23	25.22	11.10	50.30	54.30	35.70	4.80	127.00/28864	5.62
140DR	44.450	25.40	25.22	12.70	54.40	59.00	41.00	5.60	172.40/39182	7.50
160DR	50.800	28.58	31.55	14.27	64.80	69.60	47.80	6.40	226.80/51545	10.10
04BDR	6.000	4.00	2.80	1.85	6.80	7.80	5.00	0.60	3.00/682	0.11
05BDR	8.000	5.00	3.00	2.31	8.20	8.90	7.10	0.80	5.00/1136	0.20
#06BDR	9.525	6.35	5.72	3.28	13.15	14.10	8.20	1.30	9.00/2045	0.41
08BDR	12.700	8.51	7.75	4.45	16.70	18.20	11.80	1.60	18.00/4091	0.69
10BDR	15.875	10.16	9.65	5.08	19.50	20.90	14.70	1.70	22.40/5091	0.93
12BDR	19.050	12.07	11.68	5.72	22.50	24.20	16.00	1.85	29.00/6591	1.15
16BDR	25.400	15.88	17.02	8.28	36.10	37.40	21.00	4.15/3.10	60.00/13636	2.71
20BDR	31.750	19.05	19.56	10.19	41.30	45.00	26.40	4.50/3.50	95.00/21591	3.70
24BDR	38.100	25.40	25.40	14.63	53.40	57.80	33.20	6.00/4.80	160.00/36364	7.10
28BDR	44.450	27.94	30.99	15.90	65.10	69.50	36.70	7.50/6.00	200.00/45455	8.50
32BDR	50.800	29.21	30.99	17.81	66.00	71.00	42.00	7.00/6.00	250.00/56818	10.25

*Bush chain: d_1 in the table indicates the external diameter of the bush
#Straight side plates
Note: Duplex & Triplex dacromet – plated chains are available in all sizes
Double pitch dacromet – plated conveyor chains are available upon request

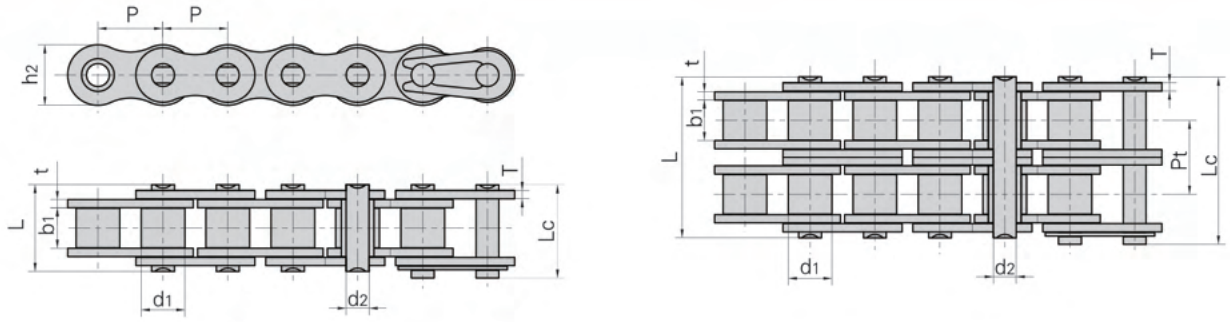
Self-lubrication roller chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch	Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Pt	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
40SLR	12.700	7.95	7.85	3.96	16.60	17.8	12.00	1.50	–	14.1/3205	0.62
40SLR–2	12.700	7.95	7.85	3.96	31.00	32.2	12.00	1.50	14.38	28.2/6409	1.12
40HSLR	12.700	7.95	7.85	3.96	18.80	19.9	12.00	2.03	–	13.8/3102	0.78
40HSLR–2	12.700	7.95	7.85	3.96	35.50	36.7	12.00	2.03	16.55	27.6/6204	1.55
40HSLRF1	12.700	7.92	7.85	3.96	17.70	18.9	11.70	2.03/1.5	–	15.7/3529	0.71
50SLR	15.875	10.16	9.40	5.08	20.70	22.2	15.09	2.03	–	22.0/5045	1.02
50SLR–2	15.875	10.16	9.40	5.08	38.90	40.4	15.09	2.03	18.11	44.4/10091	2.00
50HSLR–2	15.875	10.16	9.60	5.08	42.00	43.1	15.09	2.42	19.70	43.6/9801	2.50
#C50SLR	15.875	10.16	9.40	5.08	20.70	22.2	15.09	2.03	–	21.8/4901	1.21
60SLR	19.050	11.91	12.57	5.94	27.50	29.3	18.00	3.25/2.42	–	34.2/7772	1.65
60SLR–2	19.050	11.91	12.57	5.94	50.30	52.1	18.00	2.42	22.78	68.4/15544	3.21
12ASLR–3	19.050	11.91	12.57	5.94	71.50	73.3	18.00	2.42	22.78	93.4/20996	4.57
60HSLR	19.050	11.91	12.57	5.94	29.20	31.0	18.00	3.25	–	31.8/7227	1.95
60HSLR–2	19.050	11.91	12.57	5.94	55.30	57.1	18.00	3.25	26.11	63.6/14297	3.74
#C60SLR	19.050	11.91	12.57	5.94	25.90	27.7	18.20	2.42	–	31.8/7227	1.83
#C60SLR–2	19.050	11.91	12.57	5.94	48.80	50.5	18.20	2.42	22.78	66.3/14904	3.56
80SLR	25.400	15.88	15.75	7.92	32.70	35.0	24.00	3.25	–	56.7/12886	2.60
80SLR–2	25.400	15.88	15.75	7.92	62.70	64.3	24.00	3.25	29.29	113.4/25773	5.15
80HSLR	25.400	15.88	15.75	7.92	36.20	38.9	24.00	4.00	–	56.7/12886	3.03
#C80SLR	25.400	15.88	15.75	7.92	32.70	35.0	24.00	3.25	–	56.7/12886	3.10
100SLR	31.750	19.05	18.90	9.53	40.40	44.7	30.00	4.00	–	86.7/19699	3.94
100SLR–2	31.750	19.05	18.90	9.53	76.40	80.5	30.00	4.00	35.76	173.4/39399	7.89
#C20ASLR–2	31.750	19.05	18.90	9.53	76.40	80.5	30.00	4.00	35.76	173.5/39003	9.06
20ASLR–3	31.750	19.05	18.90	9.53	112.20	116.3	30.00	4.00	35.76	261.0/58673	11.87

#Straight side plates

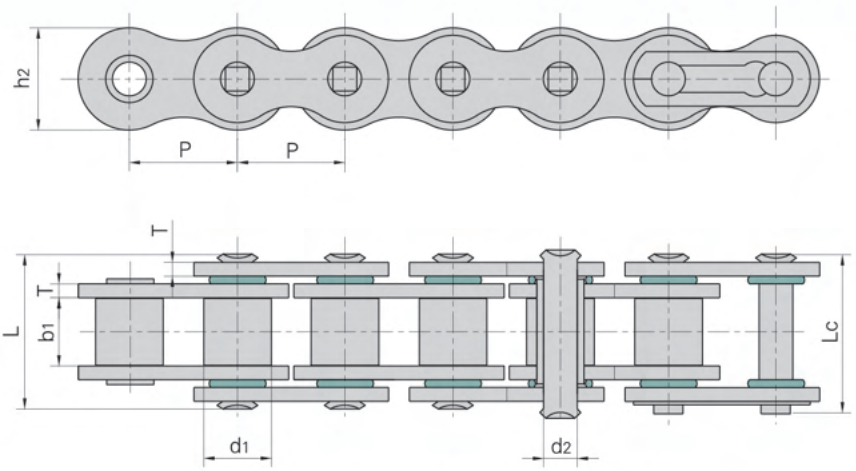
Self-lubrication roller chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch	Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Pt	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
#06BSLR	9.525	6.35	5.72	3.28	13.15	14.1	8.20	1.30	–	9.0/2045	0.41
08BSLR	12.700	8.51	7.75	4.45	16.70	18.2	11.80	1.60	–	18.0/4091	0.69
08BSLR–2	12.700	8.51	7.75	4.45	31.20	32.2	11.80	1.60	13.92	32.0/7273	1.34
08BSLR–3	12.700	8.51	7.75	4.45	45.10	46.1	11.80	1.60	13.92	44.5/10004	2.07
#C08BSLR	12.700	8.51	7.75	4.45	16.70	18.2	11.80	1.60	–	18.0/4046	0.78
#C08BSLR–2	12.700	8.51	7.75	4.45	31.00	32.2	11.80	1.60	13.92	32.0/7194	1.55
08BSLRF1	12.700	8.51	7.75	4.45	17.30	18.7	11.80	1.60	–	18.0/4091	0.72
10BSLR	15.875	10.16	9.65	5.08	19.50	20.9	14.70	1.70	–	22.4/5091	0.93
10BSLR–2	15.875	10.16	9.65	5.08	36.10	37.5	14.70	1.70	16.59	44.5/10114	1.84
10BSLR–3	15.875	10.16	9.65	5.08	52.70	54.1	14.70	1.70	16.59	66.7/14994	2.52
#C10BSLR	15.875	10.16	9.65	5.08	19.50	20.9	14.70	1.70	–	22.4/5089	1.06
#C10BSLR–2	15.875	10.16	9.65	5.08	36.10	37.5	14.70	1.70	16.59	36.5/8205	2.08
10BSLRF1	15.875	10.16	9.65	5.08	19.90	21.6	14.70	1.70	–	22.4/5091	0.97
12BSLR	19.050	12.07	11.68	5.72	22.50	24.2	16.00	1.85	–	29.0/6591	1.15
12BSLR–2	19.050	12.07	11.68	5.72	42.00	43.6	16.00	1.85	19.46	57.8/13136	2.31
12BSLR–3	19.050	12.07	11.68	5.72	61.50	63.1	16.00	1.85	19.46	86.7/19490	3.50
#C12BSLR	19.050	12.07	11.68	5.72	22.90	24.9	16.00	1.85	–	29.0/6589	1.32
#C12BSLR–2	19.050	12.07	11.68	5.72	42.00	43.6	16.00	1.85	19.46	57.8/13136	2.31
12BSLRF1	19.050	12.07	11.68	5.72	22.90	24.7	16.00	1.85	–	29.0/6591	1.19
16BSLR	25.400	15.88	17.02	8.28	36.10	37.4	21.00	4.15/3.1	–	60.0/13636	2.71
16BSLR–2	25.400	15.88	17.02	8.28	68.00	69.3	21.00	4.15/3.1	31.88	106.0/24091	5.42
#C16BSLR	25.400	15.88	17.02	8.28	36.10	39.1	21.00	4.15/3.1	–	60.0/13488	2.92
#C16BSLR–2	25.400	15.88	17.02	8.28	68.00	71.0	21.00	4.15/3.1	31.88	106.0/23829	5.87
#C16BSLR–3	25.400	15.88	17.02	8.28	99.80	102.9	21.00	4.15/3.1	31.88	160.0/35968	8.77
16BSLRF1	25.400	15.88	17.02	8.28	36.70	39.7	21.00	4.15/3.1	–	60.0/13636	2.73
16BSLRF4	25.400	15.88	17.02	8.28	36.10	39.1	21.00	4.15/3.1	–	60.0/13636	2.77
#C16BF1SLR	25.400	15.88	17.02	8.28	36.10	37.4	24.00	4.15/3.1	–	60.0/13633	3.38
#C16BSLRF1	25.400	15.88	17.02	8.28	36.70	39.7	21.00	4.15/3.1	–	60.0/13633	2.98
#C16BSLRF2	25.400	15.88	17.02	8.28	36.70	38.2	24.00	4.15/3.1	–	60.0/13633	3.39
24BSLR	38.100	25.40	25.40	14.63	53.40	57.8	33.20	6.0/4.8	–	160.0/35968	7.08
24BSLR–2	38.100	25.40	25.40	14.63	101.70	106.2	33.20	6.0/4.8	48.36	319.2/71756	12.43

#Straight side plates

O-Ring chains

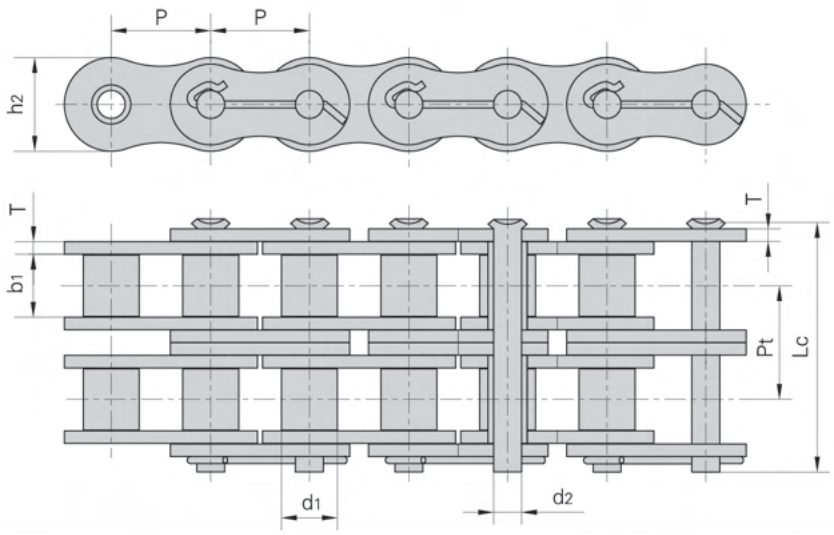


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
*35 OR	9.525	5.08	4.77	3.58	14.4	15.5	9.00	1.30	7.9/1776	9.4	0.39
40 OR	12.700	7.95	7.85	3.96	18.3	19.6	12.00	1.50	14.1/3205	17.5	0.67
50 OR	15.875	10.16	9.40	5.08	23.1	24.8	15.09	2.03	22.2/5045	29.4	1.19
50H OR	15.875	10.16	9.40	5.08	24.7	26.4	15.09	2.42	22.2/4991	26.6	1.18
60 OR	19.050	11.91	12.57	5.94	28.5	30.4	18.00	2.42	31.8/7227	41.5	1.62
60 ORF1	19.050	11.91	9.70	5.94	25.5	27.3	18.00	2.42	31.8/7149	38.1	1.49
60H OR	19.050	11.91	12.57	5.94	31.7	34.2	18.00	3.25	31.8/7149	38.1	1.97
60HT OR	19.050	11.91	12.57	5.94	31.7	33.2	18.00	3.25	45.0/10116	48.0	1.96
80 OR	25.400	15.88	15.75	7.92	35.6	37.3	24.00	3.25	56.7/12886	69.4	2.70
100 OR	31.750	19.05	18.95	9.53	43.3	47.0	30.00	4.00	88.5/20114	109.2	3.91
120 OR	38.100	22.23	25.22	11.11	54.0	57.5	35.70	4.80	127.0/28864	156.3	6.34
160H OR	50.800	28.58	31.55	14.27	72.6	77.3	47.80	7.20	222.4/49996	266.8	11.13
200H OR	63.500	39.68	37.85	19.85	91.6	98.5	60.00	9.50	347.0/78006	416.4	19.20
#06B OR	9.525	6.35	5.72	3.28	14.4	15.6	8.20	1.30	9.0/2023	10.4	0.45
08B OR	12.700	8.51	7.75	4.45	18.8	19.9	11.80	1.60	18.0/4091	19.40	0.74
10B OR	15.875	10.16	9.65	5.08	22.0	23.3	14.70	1.70	19.0/4271	22.8	1.00
12B OR	19.050	12.07	11.68	5.72	24.9	26.8	16.00	1.85	29.0/6519	32.2	1.27
16B OR	25.400	15.88	17.02	8.28	39.5	40.9	21.00	4.15/3.1	60.0/13488	72.0	2.85
16BH OR	25.400	15.88	17.02	8.90	39.5	40.9	24.10	4.0/3.1	65.0/14612	78.0	3.19
20B OR	31.750	19.05	19.56	10.19	44.5	48.5	26.40	4.5/3.5	95.0/21356	106.7	4.04

*Bush chain: d_1 in the table indicates the external diameter of the bush
#Straight side plates

Oil field chains

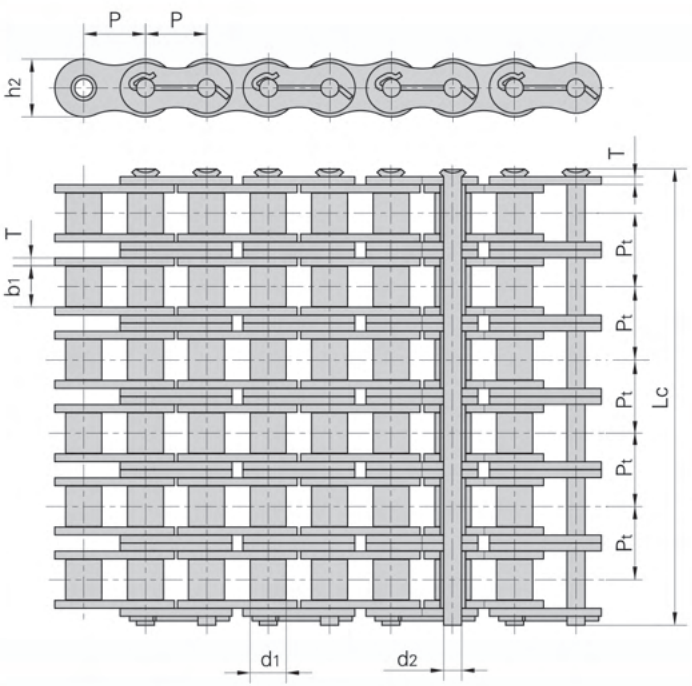
Simplex, Duplex & Triplex strands



ANSI Chain No.	Donghua Chain No.	Pitch		Roller diameter	Width between inner plates	Pin diameter	Pin length	Inner plate depth	Plate thick–ness	Transverse pitch	Tensile strength	Weight per meter
		P		d_1 max	b_1 min	d_2 max	Lc max	h_2 max	T max	Pt	Q min	q
		mm	inch	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
80	16S–1	25.400	1	15.88	15.75	7.92	37.55	24.1	3.25	–	55.60/12500	2.60
100	20S–1	31.750	1 1/4	19.05	18.90	9.53	44.30	30.0	4.00	–	86.87/19500	3.91
120	24S–1	38.100	1 1/2	22.23	25.22	11.10	54.40	36.2	4.80	–	125.10/28100	5.62
140	28S–1	44.450	1 3/4	25.40	25.22	12.70	59.00	42.2	5.60	–	170.27/38300	7.50
160	32S–1	50.800	2	28.58	31.55	14.27	69.60	48.2	6.40	–	222.40/50000	10.10
180	36S–1	57.150	2 1/4	35.71	35.48	17.46	78.60	54.3	7.20	–	281.47/63300	13.45
200	40S–1	63.500	2 1/2	39.68	37.85	19.85	87.20	60.3	8.00	–	347.50/78100	16.15
80–2	16S–2	25.400	1	15.88	15.75	7.92	66.80	24.1	3.25	29.29	111.20/25000	5.15
100–2	20S–2	31.750	1 1/4	19.05	18.90	9.53	80.50	30.1	4.00	35.76	173.74/39000	7.80
120–2	24S–2	38.100	1 1/2	22.23	25.22	11.10	99.70	36.2	4.80	45.44	250.20/56200	11.70
140–2	28S–2	44.450	1 3/4	25.40	25.22	12.70	107.80	42.2	5.60	48.87	340.54/76600	15.14
160–2	32S–2	50.800	2	28.58	31.55	14.27	127.50	48.2	6.40	58.55	444.80/100000	20.14
180–2	36S–2	57.150	2 1/4	35.71	35.48	17.46	144.40	54.3	7.20	65.84	562.94/126600	29.22
200–2	40S–2	63.500	2 1/2	39.68	37.85	19.85	158.80	60.3	8.00	71.55	695.00/156200	32.24
80–3	16S–3	25.400	1	15.88	15.75	7.92	96.10	24.1	3.25	29.29	166.80/37500	7.89
100–3	20S–3	31.750	1 1/4	19.05	18.90	9.53	116.30	30.1	4.00	35.76	260.61/58500	11.77
120–3	24S–3	38.100	1 1/2	22.23	25.22	11.10	145.20	36.2	4.80	45.44	375.30/84300	17.53
140–3	28S–3	44.450	1 3/4	25.40	25.22	12.70	156.80	42.2	5.60	48.87	510.81/114900	22.20
160–3	32S–3	50.800	2	28.58	31.55	14.27	186.60	48.2	6.40	58.55	667.20/150000	30.02
180–3	36S–3	57.150	2 1/4	35.71	35.48	17.46	210.20	54.3	7.20	65.84	844.41/189900	38.22
200–3	40S–3	63.500	2 1/2	39.68	37.85	19.85	230.40	60.3	8.00	71.55	1042.50/234300	49.03
200H–3	40HS–3	63.500	2 1/2	39.68	37.85	19.85	249.60	60.3	9.50	78.31	1042.50/234300	56.74

Oil field chains

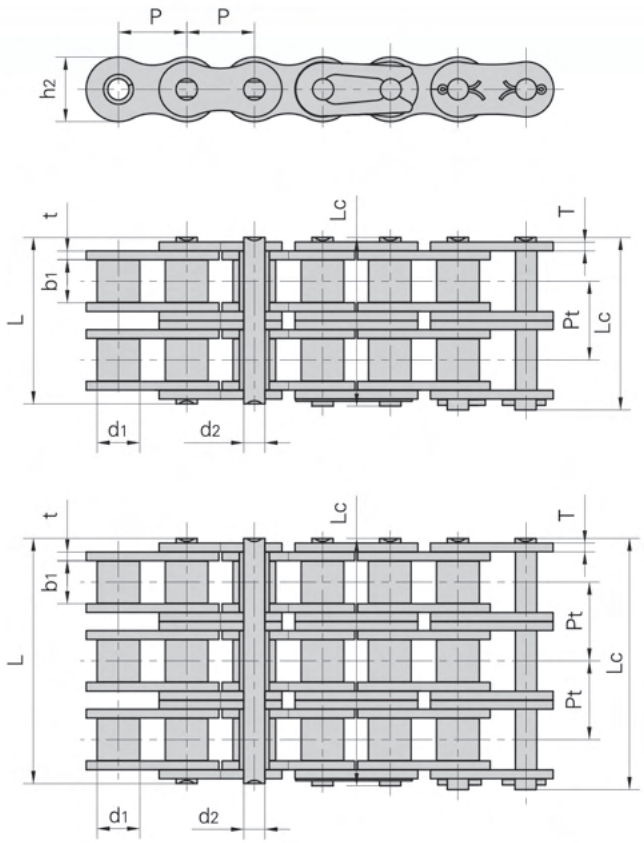
Multiple strands





ANSI Chain No.	Donghua Chain No.	Pitch		Roller diameter	Width between inner plates	Pin diameter	Pin length	Inner plate depth	Plate thickness	Transverse pitch	Tensile strength	Weight per meter
		P		d1 max	b1 min	d2 max	Lc max	h2 max	T max	Pt	Q min	q
		mm	inch	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
80–4	16S–4	25.400	1	15.88	15.75	7.92	122.9	24.1	3.25	29.29	222.40/50000	10.24
100–4	20S–4	31.750	1 1/4	19.05	18.90	9.53	151.5	30.1	4.00	35.76	347.48/78000	15.39
120–4	24S–4	38.100	1 1/2	22.23	25.22	11.10	190.6	36.2	4.80	45.44	500.40/112400	22.19
140–4	28S–4	44.450	1 3/4	25.40	25.22	12.70	205.7	42.2	5.60	48.87	681.08/153200	29.63
160–4	32S–4	50.800	2	28.58	31.55	14.27	245.2	48.2	6.40	58.55	889.60/200000	39.94
200–4	40S–4	63.500	2 1/2	39.68	37.85	19.85	302.0	60.3	8.00	71.55	1390.00/312400	63.60
80–5	16S–5	25.400	1	15.88	15.75	7.92	152.2	24.1	3.25	29.29	278.00/62500	12.79
100–5	20S–5	31.750	1 1/4	19.05	18.90	9.53	187.8	30.1	4.00	35.76	434.35/97500	19.22
120–5	24S–5	38.100	1 1/2	22.23	25.22	11.10	236.1	36.2	4.80	45.44	625.50/140500	27.71
140–5	28S–5	44.450	1 3/4	25.40	25.22	12.70	254.6	42.2	5.60	48.87	851.35/193486	39.20
160–5	32S–5	50.800	2	28.58	31.75	14.27	303.3	48.2	6.40	58.55	1112.00/252724	52.40
80–6	16S–6	25.400	1	15.88	15.75	7.92	181.5	24.1	3.25	29.29	333.60/75000	15.34
100–6	20S–6	31.750	1 1/4	19.05	18.90	9.53	223.6	30.1	4.00	35.76	521.22/117000	23.05
120–6	24S–6	38.100	1 1/2	22.23	25.22	11.10	281.6	36.2	4.80	45.44	750.60/168600	33.24
140–6	28S–6	44.450	1 3/4	25.40	25.22	12.70	303.4	42.2	5.60	48.87	1021.62/229800	44.38
160–6	32S–6	50.800	2	28.58	31.55	14.27	362.3	48.2	6.40	58.55	1334.40/300000	59.83
200–6	40S–6	63.500	2 1/2	39.68	37.85	19.85	445.0	60.3	8.00	71.55	2085.00/468600	95.23
80–8	16S–8	25.400	1	15.88	15.75	7.92	240.1	24.1	3.25	29.29	444.80/100000	20.44
100–8	20S–8	31.750	1 1/4	19.05	18.90	9.53	295.1	30.1	4.00	35.76	694.96/156000	30.71
120–8	24S–8	38.100	1 1/2	22.23	25.22	11.10	372.4	36.2	4.80	45.44	1000.80/224800	44.28
140–8	28S–8	44.450	1 3/4	25.40	25.22	12.70	401.1	42.2	5.60	48.87	1362.16/309578	62.21

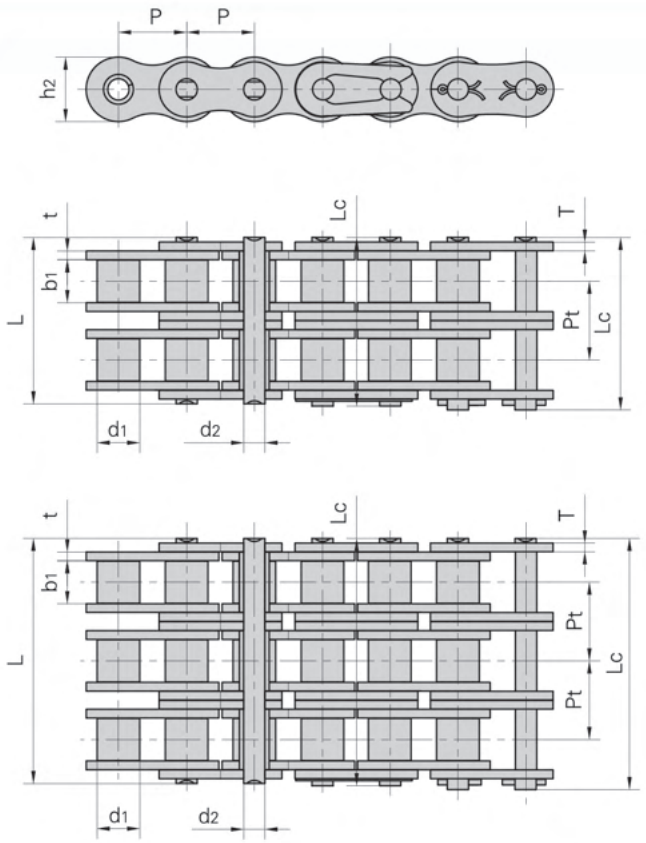
Escalator drive chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch	Tensile strength	Dynamic load strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Pt	Q min	F_d min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
16A(FQ)–1	25.40	15.88	15.75	7.92	32.70	36.50	24.00	3.25	–	56.7/12746	9.55	2.60
16A(FQ)–2	25.40	15.88	15.75	7.92	62.70	65.30	24.00	3.25	29.29	113.4/25492	12.80	5.51
16A(FQ)–3	25.40	15.88	15.75	7.92	91.70	94.60	24.00	3.25	29.29	170.1/38238	19.20	7.89
16B(FQ)–1	25.40	15.88	17.02	8.28	36.10	39.10	21.00	4.15/3.10	–	60.0/13488	12.50	2.71
16B(FQ)–2	25.40	15.88	17.02	8.28	68.00	71.00	21.00	4.15/3.10	31.88	127.5/28662	19.00	5.42
20A(FQ)–2	31.75	19.05	18.90	9.53	76.40	80.50	30.00	4.00	35.76	174.0/39115	19.56	7.80
20A(FQ)–3	31.75	19.05	18.90	9.53	112.20	116.30	30.00	4.00	35.76	261.0/58673	29.35	11.77
20B(FQ)–1	31.75	19.05	19.56	10.19	41.30	45.00	26.40	4.50/3.50	–	95.0/21356	13.50	3.70
20B(FQ)–2	31.75	19.05	19.56	10.19	77.80	81.50	26.40	4.50/3.51	36.45	195.0/43836	30.00	7.20
24A(FQ)–2	38.10	22.23	25.22	11.10	95.80	99.70	35.70	4.80	45.44	284.0/63843	46.00	11.70
24B(FQ)–2	38.10	35.40	25.40	14.63	101.70	106.20	33.20	6.00/4.80	48.36	280.0/62944	26.40	14.07
24B(FQ)–3	38.10	35.40	25.40	14.63	150.10	154.60	33.20	6.00/4.81	48.36	425.0/95540	39.60	21.07
28A(FQ)–2	44.45	25.40	25.22	12.70	103.30	107.90	41.00	5.60	48.87	380.0/85424	69.00	15.10

Escalator drive chains

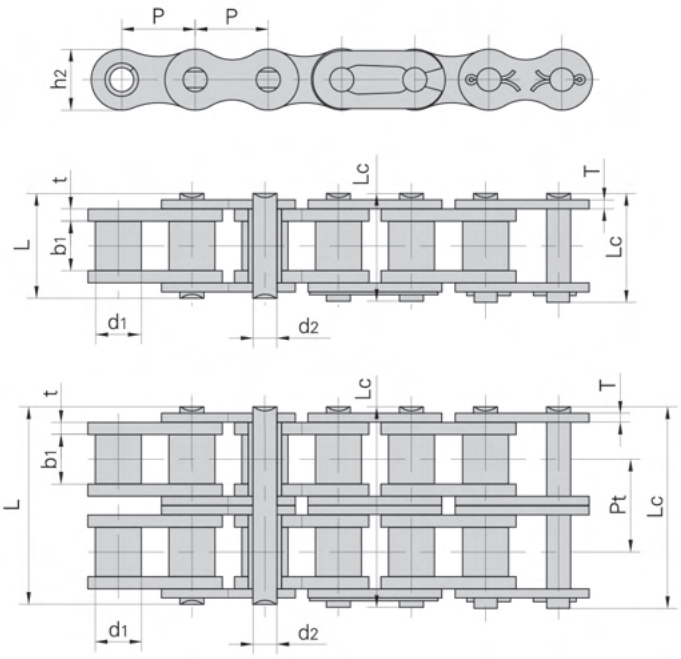
Reinforced type Enhanced

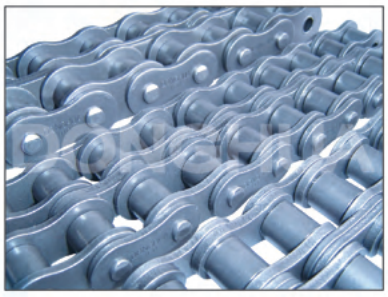


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Pt	Q min	Q_0 min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
16AFT–1	25.40	15.88	15.75	7.92	32.70	35.00	24.00	3.25	–	70.56/15861	82.50	8.80
16AFT–2	25.40	15.88	15.75	7.92	62.70	65.80	24.00	3.25	29.29	132.30/29741	165.40	5.51
16AFTZ–3	25.40	15.88	15.75	7.92	91.70	95.10	24.00	3.25	29.29	232.50/52266	255.90	8.18
20AFT–2	31.75	19.05	18.90	9.53	76.40	80.50	30.10	4.00	35.76	220.00/49456	262.50	8.09
20AFT–3	31.75	19.05	18.90	9.53	112.20	116.30	30.10	4.00	35.76	330.00/74184	395.00	12.10
24AFTZ–2	38.10	22.23	25.22	11.10	95.80	99.70	36.20	4.80	45.44	339.00/76210	373.00	12.60
24AFTZ–3	38.10	22.23	25.22	11.10	141.40	145.20	36.20	4.80	45.44	520.00/116896	573.00	18.90
28AFTZ–2	44.45	25.40	25.22	12.70	103.30	107.90	42.20	5.60	48.87	445.50/100148	490.00	16.35

Escalator drive chains

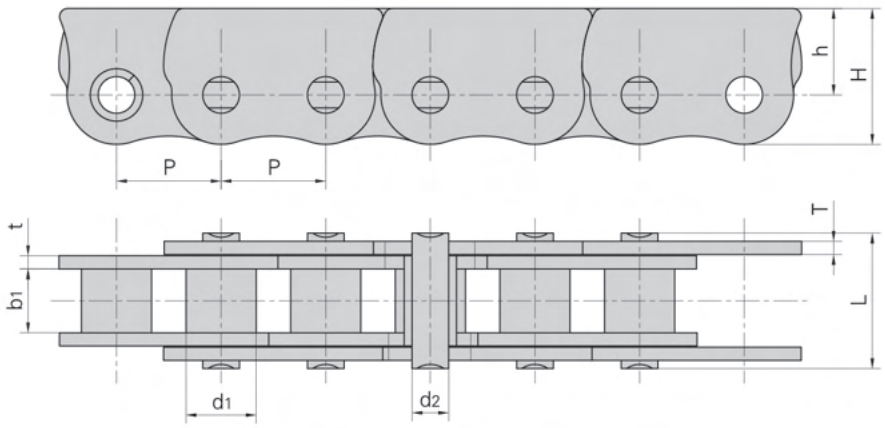
Self–lubricating





Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch	Tensile strength	Dynamic load strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Pt	Q min	F_d min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
16ASLR(FQ)–2	25.40	15.88	15.75	7.92	62.70	65.30	24.00	3.25	29.29	111.2/24998	12.80	5.21
16BSLR(FQ)–1	25.40	15.88	17.02	8.28	36.10	39.10	21.00	4.15/3.10	–	72.0/16185	12.50	2.69
16BSLR(FQ)–2	25.40	15.88	17.02	8.28	68.00	71.00	21.00	4.15/3.10	31.88	149.5/33607	19.00	5.48
20BSLR(FQ)–2	31.75	19.05	19.56	10.19	77.80	81.50	26.40	4.50/3.51	36.45	200.0/44860	30.00	8.04
24ASLR(FQ)–2	38.10	22.23	25.22	11.10	95.80	99.70	35.70	4.80	45.44	284.0/63843	46.00	11.82
24BSLR(FQ)–2	38.10	35.40	25.40	14.63	101.70	106.20	33.20	6.00/4.80	48.36	319.2/71756	37.20	12.43
28ASLR(FQ)–2	44.45	25.40	25.22	12.70	103.30	107.90	41.00	5.60	48.87	380.0/85424	69.00	14.80

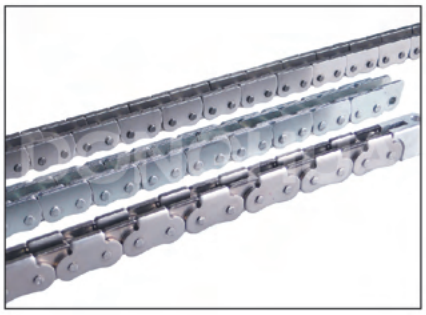
Anti-backbend chains for pushing window



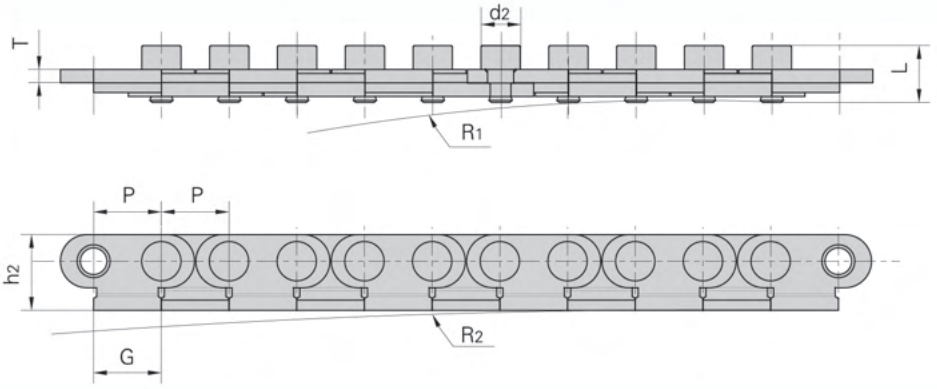
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate dimension			Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	H max	h	t/T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
06BF34	9.525	6.35	3.80	3.28	10.00	12.38	7.88	1.04	7.0/1574	0.47
*06CF22	9.525	5.08	4.77	3.58	11.60	12.86	8.38	1.30	7.9/1776	0.51
*06CF30	9.525	5.08	4.77	3.58	13.90	13.05	8.55	2.03/1.25	7.9/1776	0.71
*P9.525F1	9.525	5.08	4.77	3.58	11.60	13.00	8.55	1.30	7.9/1776	0.57
08BF6	12.700	7.95	7.85	3.96	16.60	17.00	11.00	1.50	13.8/3102	0.91
415BF4	12.700	7.75	4.88	4.09	16.40	17.00	11.00	1.30/3.10	12.0/2698	1.07
P12.7F4	12.700	7.50	5.50	4.45	15.60	14.30	8.50	2.03	15.0/3372	0.99
08BF20	12.700	8.51	7.75	4.45	16.70	16.50	10.50	1.60	18.0/4046	1.04
08BF208	12.700	8.51	7.75	4.45	17.00	16.50	10.50	1.60	10.0/2248	1.06
16AF101	25.400	15.88	15.75	7.92	32.70	26.90	14.80	3.25	56.7/12746	3.45

*Bush chain: d_1 in the table indicates the external diameter of the bush

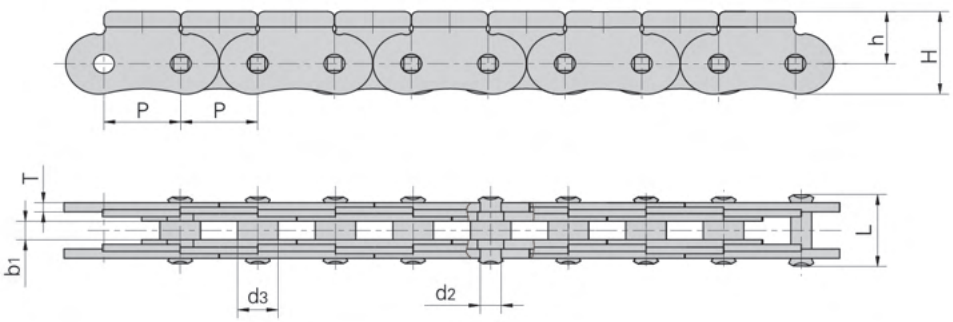




Anti-backbend chains for pushing window

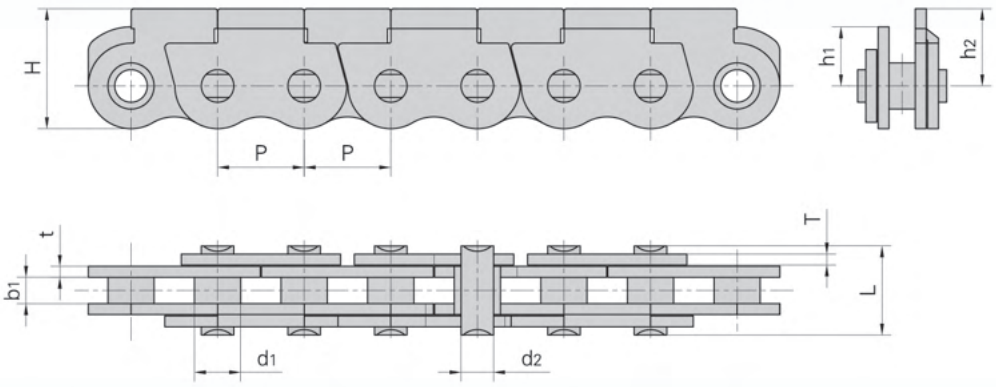


Donghua Chain No.	Pitch	Pin diameter	Pin length	Plate dimension			Side bow radius		Weight per meter
	P	d_2 max	L max	h_2 max	G max	T max	R_1	R_2	q
	mm	mm	mm	mm	mm	mm	mm	mm	kg/m
P12.75SB	12.75	7.4	10.65	14.25	12.8	2.5	500~800	1000	0.69
P12.75SBF1	12.75	7.4	11.00	14.25	12.8	2.5	500~800	1000	1.08

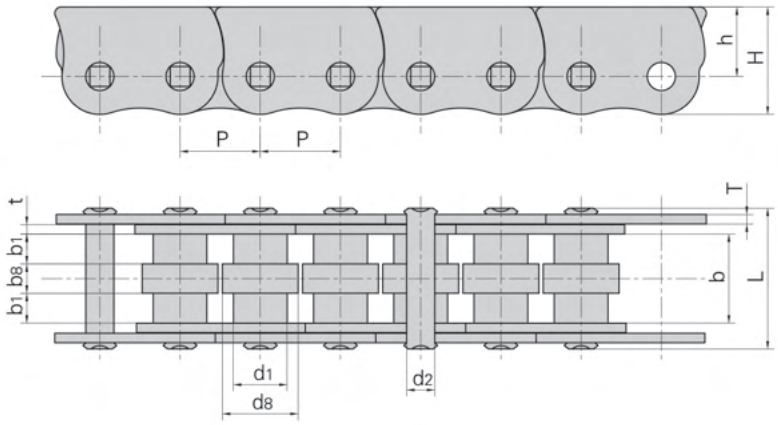


Donghua Chain No.	Pitch	Width between inner plates	Pin diameter		Pin length	Plate dimension			Tensile strength
	P	b_1 min	d_2 max	d_3 max	L max	H max	h	T	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P11.5	11.5	3.00	3.00	6.00	10.8	13.5	8.5	1.5	9.0/2023

Anti-backbend chains for pushing window

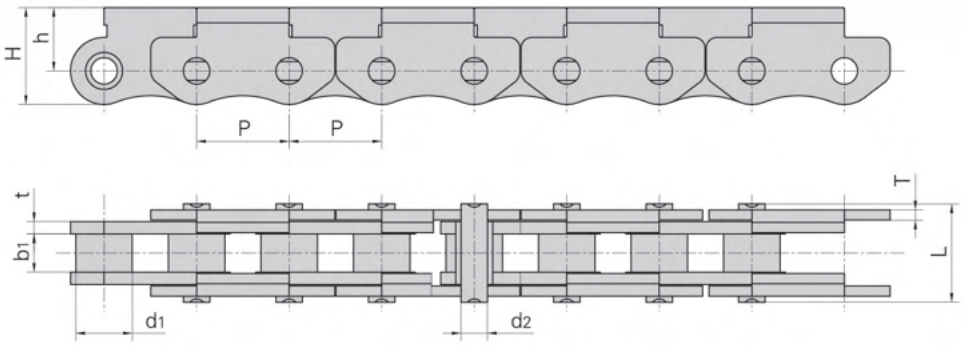


Donghua Chain No.	Pitch	Bush diameter	Width between inner plates	Pin diameter	Pin length	Plate dimension				Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	H max	h_1	h_2	t/T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
06CF25SB	9.525	5.08	2.90	3.58	9.8	13.2	6.5	8.5	1.2	7.0/1574	0.41
06CF37SB	9.525	5.08	2.90	3.58	8.6	13.2	6.5	8.5	1.0	5.8/1304	0.35

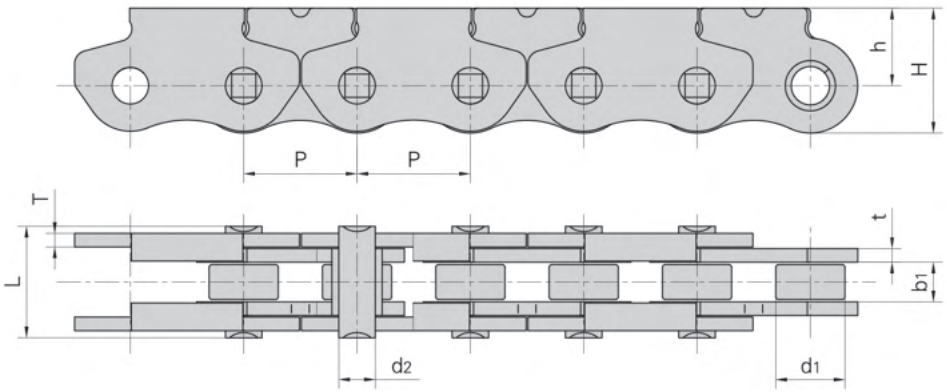


Donghua Chain No.	Pitch	Roller dimension				Width between inner plates	Pin diameter	Pin length	Plate dimension			Tensile strength	Weight per meter
	P	d_1 max	d_8 max	b_1 min	b_8 min	b min	d_2 max	L max	H max	h	t/T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
08BF200	12.700	8.51	12.00	4.40	4.60	13.80	4.45	22.7	17.0	11.0	1.5	13.8/3102	1.70

Anti-backbend chains for pushing window

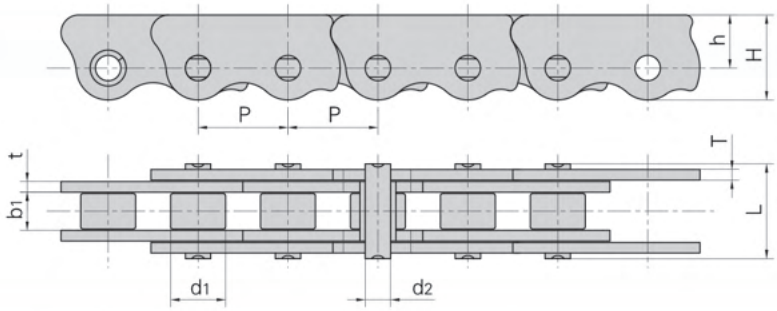


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate dimension			Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	H max	h	t/T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P12.7SB	12.700	7.75	5.25	3.58	13.5	13.3	8.7	1.7/1.4	10.0/2248	0.59
P12.7F5SB	12.700	7.75	3.80	3.58	13.1	13.3	8.7	1.7/1.4	10.0/2248	0.55

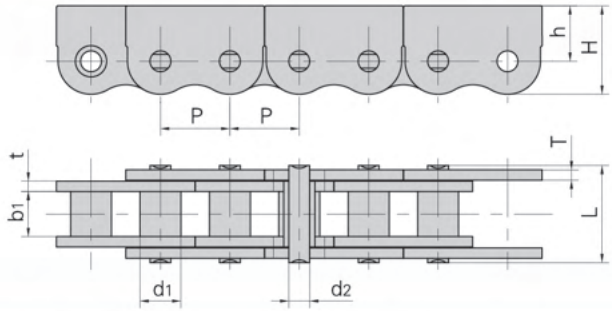


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate dimension			Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	H max	h	t/T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P12.7F10SB	12.700	7.75	4.10	4.09	12.5	13.8	8.7	1.5	8.2/1843	0.62

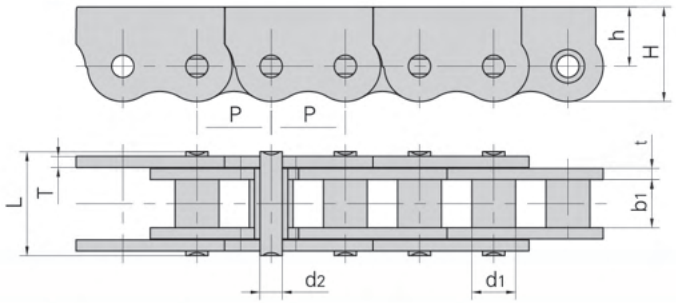
Anti-backbend chains for pushing window



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate dimension			Tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	H max	h	t/T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P12.7F12	12.700	7.75	5.25	3.58	13.4	12.0	7.5	1.5	10.0/2248	0.68

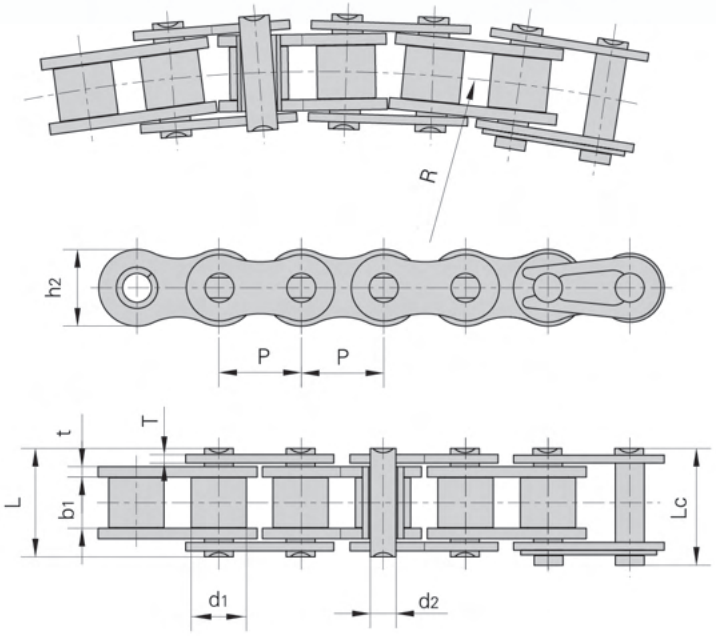


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate dimension			Tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	H max	h	t/T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P20SB	20.000	11.80	13.00	6.00	28.0	25.5	16.0	3.0	36.0/8093	2.78



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate dimension			Tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	H max	h	t/T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P20SBF1	20.000	11.80	13.00	6.00	28.0	25.5	16.0	3.0	36.0/8093	2.79

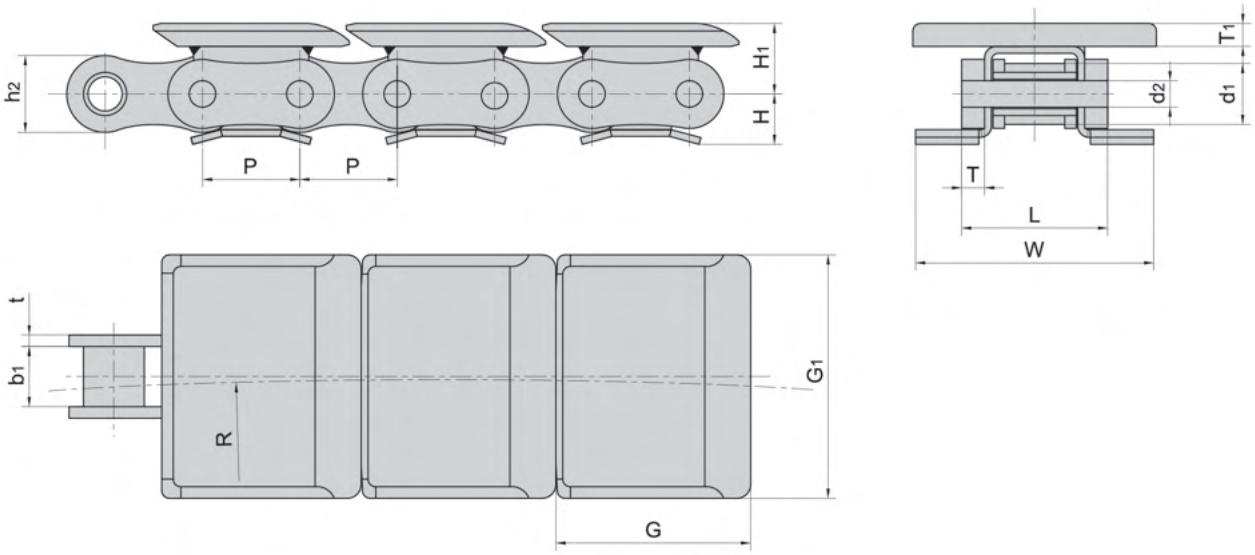
Side bow chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Side bow radius	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	R	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
40SB	12.700	7.95	7.85	3.96	16.9	18.1	11.7	1.50	350	13.8/3136	15.20	0.80
43SB	12.700	7.95	7.85	3.45	18.3	19.5	11.7	1.50	305	12.0/2727	13.20	0.64
50SB	15.875	10.16	9.40	4.37	20.7	22.7	14.9	2.03	400	20.6/4681	22.70	1.09
60SB	19.050	11.91	12.57	5.34	26.6	28.4	18.0	2.42	500	15.7/3568	17.30	1.54
63SB	19.050	11.91	12.68	5.08	28.8	30.6	17.2	2.42/2.03	350	12.5/2840	20.00	1.40
80SB	25.400	15.88	15.75	7.19	34.0	37.3	24.0	3.25	711	40.9/9201	42.00	2.60
#06BSBF1	9.525	6.35	5.72	3.05	13.5	15.0	8.2	1.30	300	8.0/1818	8.80	0.60
08BSB	12.700	8.51	7.75	3.97	17.4	18.7	11.8	1.60	400	14.0/3182	15.40	0.70
08BSBF1	12.700	8.51	7.75	3.97	16.3	17.6	11.8	1.6/1.2	400	12.8/2909	14.10	0.65
10BSB	15.875	10.16	9.65	4.50	20.1	21.5	14.7	1.70	400	15.6/3545	17.20	0.93
12BSB	19.050	12.07	11.68	5.12	23.1	24.8	16.0	1.85	500	20.5/4658	22.60	1.16
16BSB	25.400	15.88	17.22	7.90	36.5	39.7	21.0	3.7/3.0	500	55.6/12635	64.00	2.53
16BSBF3	25.400	15.88	17.02	7.85	36.2	38.9	21.0	3.8/3.0	1260	55.6/12635	64.00	2.73
#C24BSB	38.100	25.40	25.50	14.00	54.3	58.5	33.2	6.0/4.8	2000	160.0/35968	176.00	7.46
#C2050SB	31.750	10.16	9.40	5.08	21.3	22.6	15.0	2.03	800	21.8/4954	24.00	0.84
#C2060SBF1	38.100	11.91	12.57	5.08	26.8	28.8	18.0	2.42	800	21.8/4954	24.00	1.17
#C2062F6SB	38.100	22.23	12.57	5.34	26.6	29.0	23.0	2.42	1100	15.7/3568	17.30	2.27

#Straight side plates

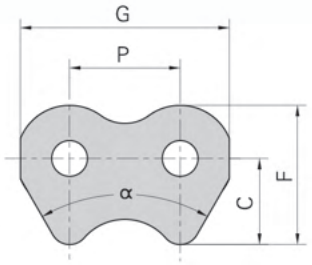
Side bow chains with attachments



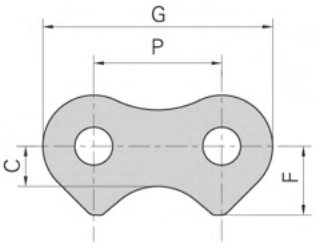
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Inner plate depth	Attachment dimension							Side bow radius
	P	d_1	b_1	d_2	L	h_2	H	H_1	t/T	T_1	G	G_1	W	R
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
43SBF11	12.7	7.95	7.85	3.45	19.6	9.8	6.9	9.2	1.5/2.8	3	25.7	31.75	31.6	254
43SBF12	12.7	7.95	7.85	3.45	19.6	9.8	6.9	9.2	1.5/2.8	3	25.7	36.00	31.6	254
43SBF13	12.7	7.95	7.85	3.45	19.6	9.8	6.9	9.2	1.5/2.8	3	25.7	64.00	31.6	254

Side bow chains attachments

Donghua Chain No.	P	G	C	F	α
	mm	mm	mm	mm	
08BSBF5	12.7	24.0	9.9	16.0	60°

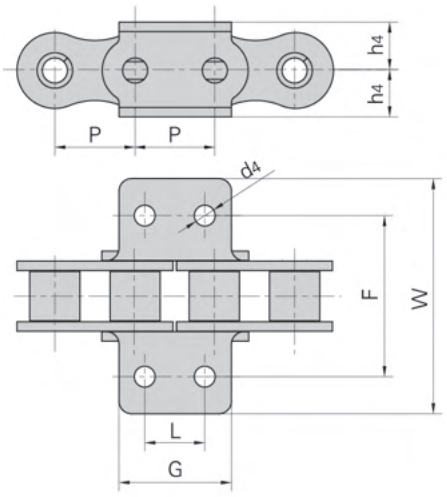


Donghua Chain No.	P	G	C	F
	mm	mm	mm	mm
43SBF14	12.700	23.10	9.50	11.40
40SBF4	12.700	24.40	3.30	8.26
50SBF2	15.875	28.00	5.00	8.56
10BSBF3–2STC	15.875	29.58	4.75	12.00

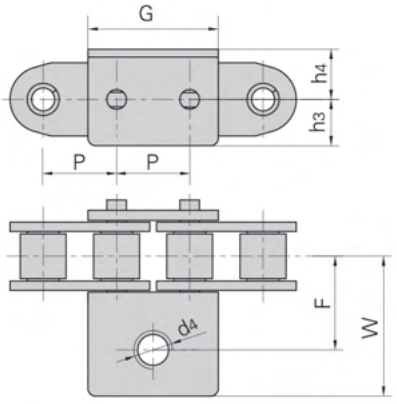


Donghua Chain No.	P	G	L	F	W	h_4	d_4
	mm	mm	mm	mm	mm	mm	mm
40SBF1	12.7	17.8	9.5	30.2	45.5	7.5	3.3
*08BSBF7KK2	12.7	22.4	12.7	27.4	42.0	8.9	4.5

*Straight side plates

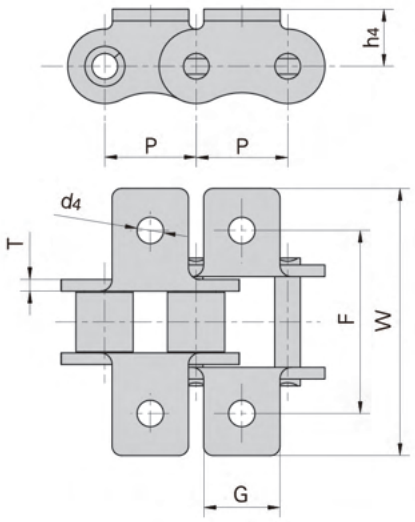


Donghua Chain No.	P	G	F	W	h_3	h_4	d_4
	mm	mm	mm	mm	mm	mm	mm
63SBF2	19.05	33.9	24.4	36.4	12.0	13.0	M8

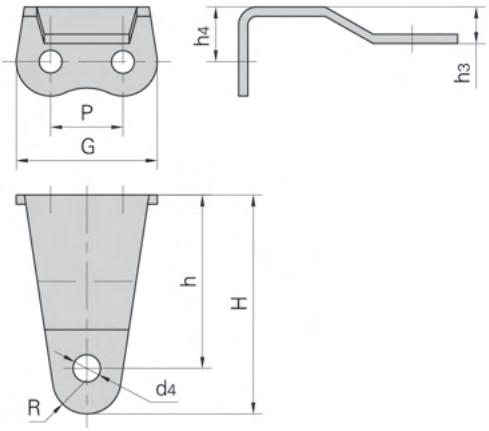


Side bow chains attachments

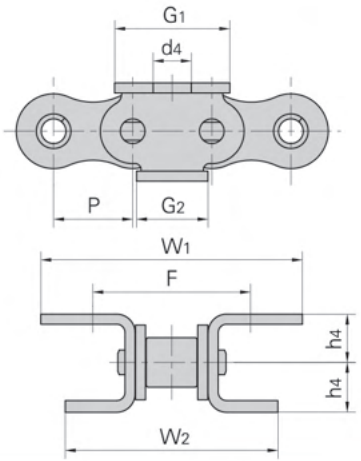
Donghua Chain No.	P	G	F	W	T	h_4	d_4
	mm	mm	mm	mm	mm	mm	mm
08BSBA1F1	12.700	11.50	27.00	38.0	1.60	8.65	5.3
08BSBK1	12.700	18.10	25.40	39.6	1.60	8.00	6.0
40SBA1F3	12.700	9.50	38.00	50.0	1.50	8.00	4.2
40SBA1F4	12.700	18.10	27.40	39.4	1.50	8.00	4.2
40SBF6	12.700	18.00	26.40	42.4	1.50	9.00	4.2
40SBK1	12.700	9.50	25.40	35.2	1.50	7.90	3.4
43SBA1F1	12.700	9.50	25.40	35.2	1.50	7.90	3.4
10BA1F3SB	15.875	13.00	32.40	51.2	1.70	10.50	6.0
10BA1F5SB	15.875	14.29	31.80	46.2	1.70	10.30	6.0
50SBA1	15.875	12.70	31.75	46.2	2.03	10.30	5.5
60SBK1	19.050	15.90	38.10	56.3	2.42	11.90	5.5
C2050SBK0F1	31.750	12.70	–	43.6	2.03	7.40	–
C2050SBK0F2	31.750	15.00	–	35.0	2.03	7.40	–
C2050SBK1	31.750	23.80	31.80	44.6	2.03	11.10	5.5



Donghua Chain No.	P	G	h	H	h_3	h_4	d_4	R
	mm	mm	mm	mm	mm	mm	mm	mm
06BSBF1	9.525	17.73	25.4	30.20	5.2	7.7	3.0	4.80
50SBF1	15.875	30.97	38.1	48.10	8.0	12.0	6.7	7.50
50SBF4	15.875	30.88	45.2	53.67	7.0	12.5	6.5	8.47
50SBF9	15.875	29.00	39.1	48.10	9.5	12.5	5.2	9.00

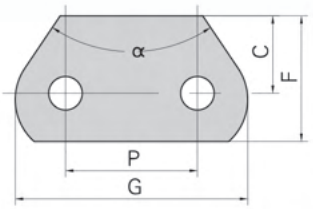


Donghua Chain No.	P	G_1	G_2	F	W_1	W_2	h_4	d_4
	mm	mm	mm	mm	mm	mm	mm	mm
60SBF3	19.05	27.7	17.2	38	63	51.8	11.62	9.2

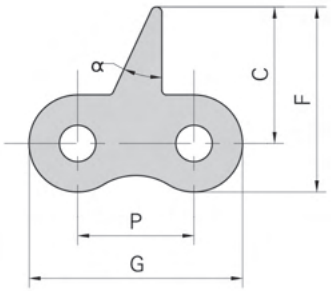


Side bow chains attachments

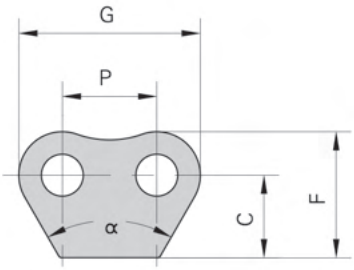
Donghua Chain No.	P	G	C	F	α
	mm	mm	mm	mm	
P63SBF1	63.0	111	37	60	68°



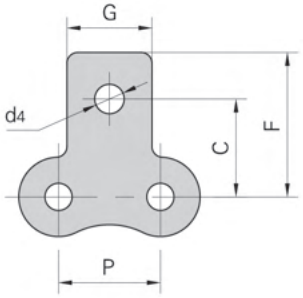
Donghua Chain No.	P	G	C	F	α
	mm	mm	mm	mm	
08BSB–1STCF1–2	12.7	23.3	14.9	20.2	25°



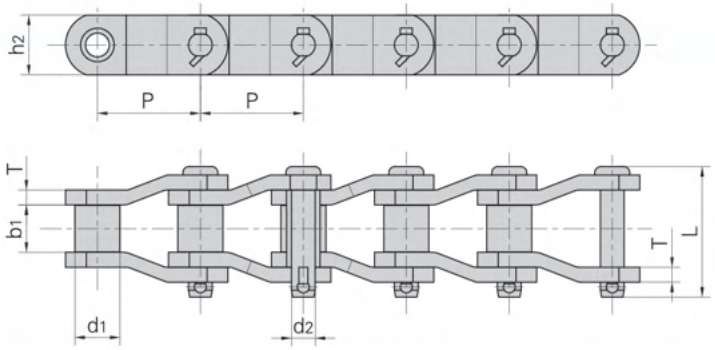
Donghua Chain No.	P	G	C	F	α
	mm	mm	mm	mm	
40SBA1F5	12.7	24.4	11.1	16.95	60°



Donghua Chain No.	P	G	C	F	d4
	mm	mm	mm	mm	
43SBSA1	12.700	9.5	12.7	19.05	3.4
10BSBF1	15.875	24.0	16.0	24.20	5.8
63SBF7SA1	19.050	15.9	18.3	27.00	5.5



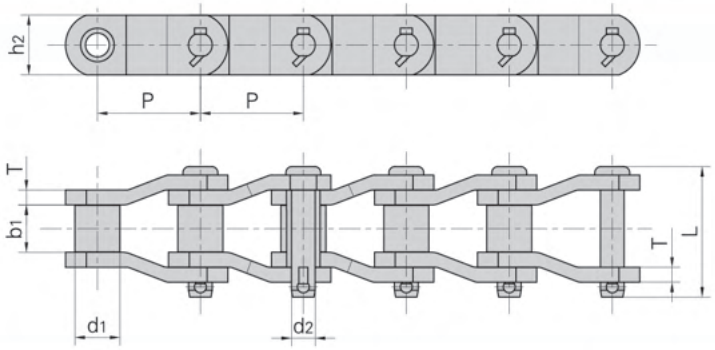
Heavy duty cranked-link transmission chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2	T	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
MXS432	42.01	22.23	25.40	11.10	57.9	28.50	4.8	80.80/18363	88.0	5.65
1409F1	44.45	25.40	25.40	13.97	65.9	43.20	6.3	217.00/48782	238.7	9.65
R3112	50.80	28.70	31.00	14.20	73.9	41.40	6.4	168.90/38385	185.0	10.70
R3112F1	50.80	28.70	31.00	15.06	79.5	41.40	7.9	195.60/18363	225.0	12.23
SS2065	50.80	28.58	32.50	15.05	79.5	38.00	7.9	220.00/49998	242.0	12.14
2010	63.50	31.75	38.10	15.90	89.0	47.80	7.9	250.00/56818	275.0	13.53
2010H	63.50	31.75	31.75	15.88	97.0	41.50	9.5	250.00/56818	275.0	11.91
2010SH	63.50	31.75	38.10	15.88	97.0	41.50	9.5	300.00/68181	330.0	12.00
*SS588F4	66.27	22.23	30.40	11.11	60.0	32.00	4.8	90.00/20454	103.0	5.05
MXS882	66.27	22.23	28.58	11.10	68.5	28.50	6.4	115.60/26272	124.8	5.30
SS588	66.27	22.23	28.60	11.11	63.7	28.60	6.4	130.00/29545	144.0	5.46
SS588F1	66.27	22.23	27.00	11.11	62.0	28.60	6.4	88.90/20205	97.8	5.39
SS588F2	66.27	22.23	27.00	9.53	59.0	25.40	5.6	84.46/19195	91.2	4.26
*MXS882F2	66.27	22.23	28.58	11.10	66.6	28.50	6.4	115.60/25987	124.8	5.39
MXS882F1	66.27	22.10	28.58	11.10	68.5	28.50	6.4	110.00/24728	121.0	5.39
SS588F7	66.27	22.35	26.90	11.20	60.0	28.70	4.8	80.00/17984	88.0	4.52
*MX603	76.20	22.50	38.00	14.00	88.0	40.00	8.0	147.00/33408	161.0	9.20
*MXS3011F1	77.90	31.75	39.60	19.05	100.0	57.00	9.7	407.50/18363	468.0	17.68
2512(MXS3011)	77.90	41.28	39.60	19.05	100.0	57.00	9.7	340.00/77272	489.3	18.40
2512F2	77.90	41.28	38.50	19.05	103.4	60.00	10.0	400.00/90909	420.0	20.28
2512F3	77.90	41.28	40.00	18.60	104.2	46.70	11.0	340.00/77271	391.0	18.15
2512F4	77.90	41.28	39.60	19.05	110.0	60.00	12.0	407.50/92612	468.0	23.60
SS568H	77.90	41.30	39.70	19.05	97.6	57.00	9.5	460.00/103408	515.0	19.80
SS568HF2	77.90	31.75	39.70	19.05	98.5	57.00	9.5	447.00/101588	491.0	16.90
SS568HF3	77.90	41.30	39.70	19.05	104.1	57.00	11.0	489.30/111203	562.0	20.85
SS568HF4	77.90	41.30	39.70	19.05	100.0	57.00	10.0	490.00/110152	539.0	19.80
2510	78.10	31.75	36.90	16.00	94.8	40.00	8.0	271.00/61590	292.6	10.72
2510F1	78.10	31.75	36.60	16.00	88.9	38.10	8.0	124.50/28295	137.0	9.93
2510F2	78.10	31.75	36.60	15.75	88.0	38.10	8.0	225.00/51135	248.0	11.70
2510H	78.10	31.75	36.90	16.50	95.3	45.00	9.5	280.40/63727	302.8	12.70

*Bush chain: d_1 in the table indicates the external diameter of the bush

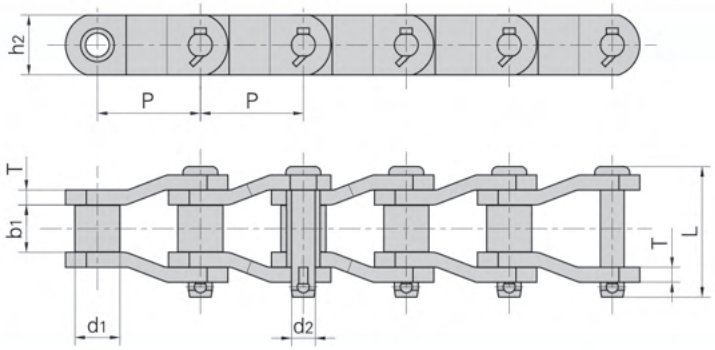
Heavy duty cranked-link transmission chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2	T	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
MXS3075	78.100	31.75	38.10	16.46	93.50	44.50	9.70	334.0/75907	365.8	13.45
MXS3075F1	78.100	33.00	38.10	16.46	94.50	44.50	9.70	334.0/75907	365.8	14.00
MXS3075F1SH	78.100	33.00	38.10	16.46	94.50	44.50	9.70	360.0/81817	414.0	13.96
MXS3075F2	78.100	31.75	38.10	17.81	90.00	45.00	8.00	333.2/75726	365.8	12.20
MXS3075F3	78.100	33.30	38.10	16.46	94.50	44.50	9.70	334.0/75908	384.0	14.00
MXS3075F4	78.100	33.30	38.10	17.15	94.50	44.50	9.70	360.0/81817	414.0	14.00
2510F3	78.100	31.75	38.10	16.00	87.10	38.10	7.90	194.0/43611	213.5	10.42
2510F5	78.100	31.75	38.10	15.88	86.00	38.10	7.90	194.0/43611	213.5	10.37
SS40HF2	78.100	31.75	38.10	16.00	87.50	38.10	8.00	236.0/53053	259.6	10.00
SS40H(P)	78.110	31.75	38.10	15.88	97.00	41.50	9.50	250.0/56818	280.0	12.60
DHAPI3PF1	78.110	31.75	38.10	16.51	94.50	39.70	9.52	250.0/56200	275.0	12.53
MXS3075F6	78.110	31.75	38.10	16.46	92.50	44.50	9.70	250.0/56200	275.0	13.60
P78.18F1	78.180	33.00	40.00	17.81	102.00	45.00	10.00	333.2/74903	365.8	14.87
3125	79.370	41.27	39.70	20.32	101.60	57.20	9.50	347.1/78885	400.0	20.10
3125F2	79.370	41.27	41.30	20.32	105.00	57.20	9.50	481.2/109362	529.0	20.44
3125HF1	79.370	43.00	41.00	22.23	108.00	57.20	11.00	400.0/90908	500.0	23.25
2814	88.900	44.45	36.60	22.23	117.60	58.00	12.70	471.0/105955	622.7	25.70
2814F1	88.900	44.45	36.90	22.23	117.60	60.00	13.50	556.0/126358	611.0	24.20
2814F2	88.900	44.45	38.60	22.23	119.60	58.00	12.70	559.0/127040	614.9	25.40
2814F3	88.900	44.45	38.60	24.00	120.00	58.00	14.00	559.0/125663	614.9	26.00
2814F4	88.900	44.45	36.50	22.35	108.30	57.15	12.70	471.0/105881	507.6	23.30
DHE238R	88.900	44.45	38.10	22.12	112.80	57.15	12.70	445.0/100036	490.0	24.67
RO1644F2	95.250	44.45	38.10	23.88	119.00	60.30	14.30	722.0/162306	794.0	28.14
RO1644F1	96.000	44.80	39.00	23.80	119.00	60.00	14.00	530.0/120453	609.0	27.45
*MX604	101.600	25.00	57.00	16.00	117.00	50.00	10.00	227.0/51590	261.0	13.63
*MX704	101.600	30.00	57.00	18.00	125.50	55.00	12.00	280.0/62944	308.0	18.99
DHAPI4P	103.040	44.53	50.80	22.20	125.50	57.15	12.70	500.0/112400	550.0	24.27
DHAPI4PH	103.040	44.53	50.80	25.40	139.70	60.30	16.00	787.4/177000	870.0	30.00
SB1254	103.124	45.21	30.48	23.81	107.95	57.15	12.70	400.0/90908	460.0	22.67
SB1254F1	103.124	45.21	30.48	23.81	108.00	63.50	12.70	400.0/89920	460.0	24.50
3214	103.200	44.45	48.00	22.00	123.50	55.00	13.00	476.0/108180	514.0	23.60
3214F1	103.200	44.45	49.20	23.90	129.00	60.00	14.00	666.4/151450	700.0	26.70
3214F2	103.200	44.45	39.70	19.05	97.60	57.20	9.50	456.0/103635	500.0	17.67

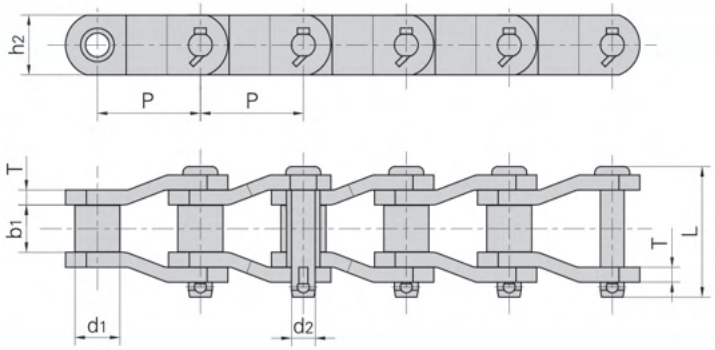
*Bush chain: d_1 in the table indicates the external diameter of the bush

Heavy duty cranked-link transmission chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2	T	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
3214F3	103.200	46.00	49.20	23.90	123.50	60.00	13.0	539.0/122498	619.0	26.16
MXS1242	103.200	44.45	49.20	22.23	124.50	57.00	12.8	566.4/127327	623.0	24.63
MXS1242F1	103.200	44.45	55.00	22.23	128.80	57.00	12.8	623.0/141589	716.0	24.16
SS124	103.200	44.45	49.20	22.23	127.20	57.00	12.7	560.0/127272	590.0	22.57
3214F5	103.200	44.45	49.00	23.23	137.0	58.70	16.0	686.0/154213	720.3	30.00
3214F6	103.200	44.45	49.20	26.80	130.0	76.20	14.5	750.0/168600	787.5	32.90
DHAPI4PF1	103.200	44.45	50.80	22.23	125.2	57.15	12.7	560.0/125888	616.0	24.37
3315	103.450	45.24	49.30	23.85	130.00	63.50	14.2	550.0/125000	756.2	27.71
3315F1	103.450	45.24	47.60	23.85	134.00	60.00	15.0	650.0/147725	747.0	27.34
3315F2	103.450	50.00	49.30	25.00	142.50	63.50	16.0	620.0/140907	713.0	32.50
SH1245	103.450	45.30	49.60	23.80	130.00	60.00	14.5	722.0/164084	794.0	31.00
SS1245	103.450	45.20	49.60	23.80	129.40	60.00	14.5	550.0/125000	605.0	31.19
SS1245F1	103.450	45.20	49.60	25.60	132.30	60.00	14.5	530.0/120453	609.0	28.53
SS1245F2	103.450	46.20	52.00	23.80	139.20	60.00	16.0	530.0/120453	609.0	31.15
3315F3	103.450	45.24	49.20	23.85	131.0	60.30	14.3	550.0/123640	594.0	27.70
SS1245F3	103.450	45.20	49.60	23.80	130.0	60.00	14.5	722.0/162306	794.0	31.19
SS1245F4	103.450	45.20	49.30	23.80	130.3	60.00	14.5	550.0/123640	594.0	28.40
3217F1	103.880	47.60	49.20	28.05	130.0	84.00	14.0	880.0/197824	950.4	35.60
3618	114.300	57.15	52.30	27.97	138.00	79.20	14.2	760.0/172727	978.6	41.20
3618F1	114.300	57.15	50.80	27.71	134.6	75.00	14.0	850.0/191080	918.0	28.50
SS635H	114.300	57.20	52.40	27.94	137.00	76.20	14.5	760.0/172727	836.0	37.80
SS635HF2	114.300	57.20	52.40	27.94	137.00	76.20	14.5	964.0/219085	1060.4	37.90
SS635HF3	114.300	57.20	52.40	27.94	149.0	76.20	17.5	964.0/216707	1060.0	43.60
SS635HF5	114.300	57.20	52.40	29.00	143.0	76.20	16.0	800.0/179840	864.0	39.80
SS635HF6	114.300	57.15	52.40	27.94	133.4	76.20	14.5	850.0/191080	918.0	38.30
4020	127.000	63.50	69.90	31.78	165.7	88.90	15.7	987.0/224300	1379.0	48.60
4020F1	127.000	63.50	68.30	31.78	168.1	90.00	17.0	1100.0/249997	1265.0	50.60
4020F2	127.000	69.85	68.30	35.05	173.0	95.25	19.0	1100.0/249997	1265.0	59.08
4020F3	127.000	63.50	69.90	34.93	176.0	91.00	19.0	1410.0/320450	1551.0	58.40
4020HF1	127.000	63.50	69.90	34.93	176.0	88.90	19.0	1300.0/295451	1495.0	54.50

Heavy duty cranked-link transmission chains

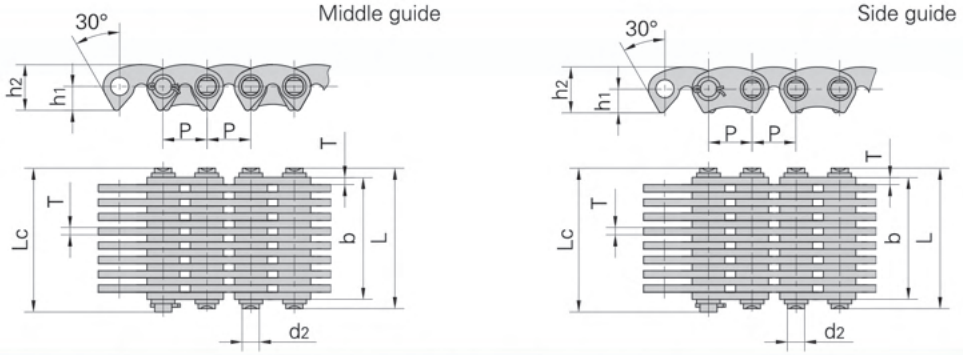


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2	T	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
4020HF2	127.000	63.50	65.02	34.93	171.0	88.90	19.0	1300.0/295451	1430.0	38.58
4020SHF1	127.000	63.50	69.90	31.78	165.7	88.90	15.7	1333.0/302905	1532.0	48.60
RO1205	127.000	63.50	65.00	31.75	147.6	82.50	14.2	872.0/198177	955.0	42.93
4020F5	127.000	63.50	65.60	34.93	168.6	91.00	19.00	1300.0/292240	1430.0	57.00
4020F6	127.000	63.50	69.90	31.78	158.8	88.90	15.70	1220.0/274256	1342.0	50.90
4020HF4	127.000	63.50	62.00	35.00	166.6	88.90	19.00	1250.0/281000	1375.0	57.45
4020SHF2	127.000	63.50	69.90	32.00	164.3	90.00	16.00	1330.0/298984	1463.0	52.10
DH1605F1	127.000	63.50	65.10	35.00	169.5	88.90	19.05	860.0/193328	946.0	55.80
4424F1	139.700	76.20	76.30	38.05	188.0	101.60	19.00	1680.0/377664	1764.0	70.26
DH5500A	139.700	76.35	76.30	38.05	188.0	101.60	19.00	1400.0/314720	1540.0	68.12
P140F3	140.000	65.00	80.00	36.00	191.0	90.00	20.00	1176.0/264365	1293.6	64.24
2184	152.400	76.20	35.00	22.20	96.0	51.00	9.5	330.0/75000	378.0	18.17
4824	152.400	76.20	74.60	38.10	186.0	100.00	20.0	1600.0/363632	1868.3	69.80
6060	152.400	88.90	101.00	47.63	228.7	114.30	22.0	1700.0/386359	1955.0	97.59
DH6042F1	152.400	76.35	76.30	38.05	188.0	101.60	19.0	1400.0/318178	1610.0	58.36
RO6042F1	152.400	76.20	76.30	44.00	184.0	120.00	19.0	1500.0/340900	1600.0	63.60
4824F1	152.400	76.20	76.20	38.10	187.6	100.00	20.00	1600.0/359680	1700.0	69.90
6060F3	152.400	88.90	77.00	47.63	204.7	114.30	22.00	1350.0/303480	1485.0	89.77
DH6042F2	152.400	76.20	76.20	38.05	188.0	101.60	19.05	1880.0/422624	2068.0	57.80
DH6042F3	152.400	76.20	76.30	38.10	182.3	101.60	19.00	1646.0/370021	1728.3	68.12
DH6042F4	152.400	76.20	76.20	38.10	179.4	120.00	19.05	1500.0/337200	1600.0	78.10
DH6042F5	152.400	76.20	76.20	41.00	195.2	106.00	23.00	1500.0/337200	1600.0	77.08
DH6042F6	152.400	76.35	76.20	38.05	186.0	101.60	19.00	1333.0/300000	1466.3	59.40
P153	153.619	34.93	53.98	17.48	107.0	44.50	9.5	150.0/34090	165.0	10.90
#P153F1	153.619	34.93	53.98	17.48	100.0	44.50	8.0	150.0/34090	165.0	9.74
#P153F2	153.619	34.93	53.98	17.48	100.0	44.50	8.0	150.0/34090	165.0	9.80
5628	177.800	88.90	82.60	44.45	210.0	133.00	22.0	1890.0/429540	2173.0	99.50
5628F1	177.800	88.90	82.60	44.45	210.0	127.00	22.0	2224.0/505448	2557.0	96.80
5628F4	177.800	89.00	81.00	47.00	225.0	129.50	24.75	2444.8/550000	2640.0	104.00

#Indicate with hole at plate center

Inverted tooth chains

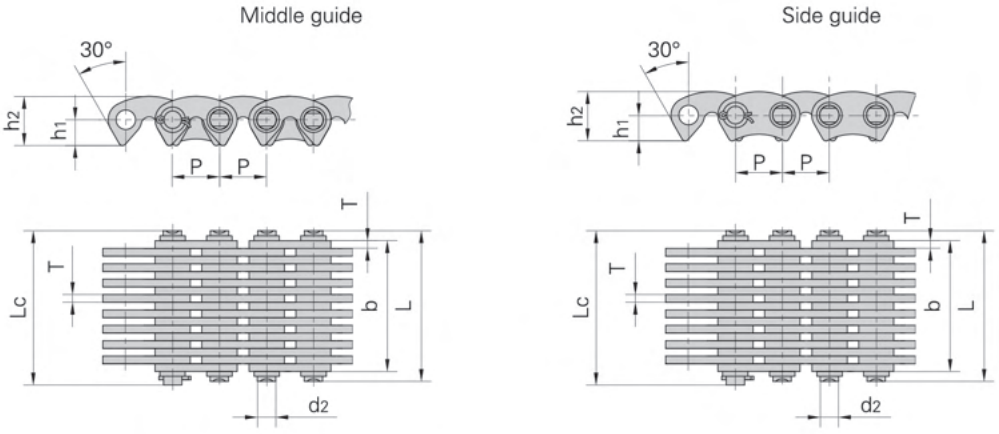
Flank contact silent chains



GB Chain No.	Pitch	Chain width	Pin diameter	Pin length		Distance from hole center to tooth	Plate depth	Plate thickness	Guide type	Number of plates	Tensile strength	Average tensile strength	Weight per meter
	P	b min	d2 max	L max	Lc max	h1	h2 max	T max		n	Q min	Q0	q
	mm	mm	mm	mm	mm	mm	mm	mm			kN/lbf	kN	kg/m
SC3	9.525	10.5	3.95	15.8	17.5	5.3	10.0	1.5	Outside	7	8.0/1798	8.9	0.48
		13.5		18.5	20.0				Outside	9	10.0/2272	11.2	0.60
		16.5		21.5	23.0				Outside	11	12.5/2840	14.0	0.73
		19.5		24.5	26.0				Outside	13	15.0/3409	16.8	0.85
		22.5		27.5	29.0				Outside	15	17.5/3997	19.6	1.00
		28.5		33.5	35.0				Inside	19	22.5/5114	25.2	1.26
		34.5		39.5	41.5				Inside	23	27.5/6182	30.8	1.60
		37.5		42.5	44.0				Inside	25	30.0/6744	33.6	1.73
		40.5		45.5	47.5				Inside	27	32.5/7306	36.4	1.86
		43.5		48.5	50.2				Inside	29	35.0/7868	39.2	1.99
		46.5		51.5	53.0				Inside	31	37.0/8318	41.4	2.12
SC4	12.700	19.5	5.08	24.5	26.0	7.0	13.5	1.5	Outside	13	23.4/5318	26.2	1.15
		22.5		27.5	29.0				Outside	15	27.4/6227	30.6	1.33
		25.5		30.5	32.0				Outside	17	31.3/7114	35.0	1.50
		28.5		33.5	35.0				Inside	19	35.2/8000	39.4	1.68
		34.5		39.5	41.0				Inside	23	43.0/9772	48.1	2.04
		40.5		45.5	47.0				Inside	27	50.8/11364	56.8	2.39
		46.5		51.5	53.0				Inside	31	58.6/13318	65.6	2.74
		52.5		57.5	59.0				Inside	35	66.4/15091	74.3	3.10
		61.5		67.8	69.5				Inside	41	78.2/17579	86.8	3.68
SC5	15.875	22.0	5.92	29.0	30.2	8.7	16.7	2.0	Inside	11	32.6/7328	36.1	1.62
		26.0		33.0	34.2				Inside	13	39.0/8767	43.2	1.92
		30.0		37.0	38.2				Inside	15	45.6/10364	50.6	2.21
		34.0		41.0	42.2				Inside	17	52.1/11712	57.8	2.51
		38.0		45.0	46.2				Inside	19	58.6/13318	65.0	2.80
		42.0		49.0	50.3				Inside	21	65.1/14634	72.2	3.10
		46.0		53.0	54.2				Inside	23	71.7/16295	79.5	3.39
		50.0		57.0	58.4				Inside	25	75.0/16860	83.2	3.69
		54.0		61.0	62.4				Inside	27	84.7/19250	94.0	3.99
		62.0		69.0	70.4				Inside	31	97.7/22204	108.4	4.58
		66.0		73.0	74.4				Inside	33	100.0/22480	111.0	4.88
		70.0		77.0	78.4				Inside	35	111.0/24953	123.2	5.18
		78.0		85.0	86.4				Inside	39	124.0/27875	137.6	5.77

Inverted tooth chains

Flank contact silent chains

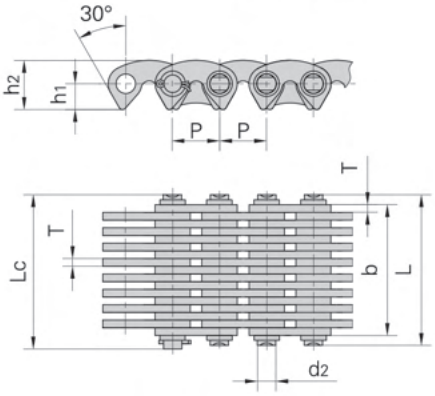


GB Chain No.	Pitch	Chain width	Pin diameter	Pin length		Distance from hole center to tooth	Plate depth	Plate thickness	Guide type	Number of plates	Tensile strength	Average tensile strength	Weight per meter
	P	b min	d2 max	L max	Lc max	h1	h2 max	T max		n	Q min	Q0	q
	mm	mm	mm	mm	mm	mm	mm	mm			kN/lbf	kN	kg/m
SC6	19.050	26.0	6.90	33.0	34.8	8.7	16.7	2.0	Inside	13	46.0/10341	51.0	2.46
		34.0		41.0	42.5				Inside	17	62.5/14050	69.3	3.16
		38.0		45.0	46.5				Inside	19	70.0/15909	77.6	3.37
		46.0		53.0	54.5				Inside	23	86.0/19545	95.4	4.08
		50.0		57.8	59.6				Inside	25	93.7/21064	104.0	4.59
		54.0		61.0	62.8				Inside	27	102.0/23182	113.2	4.78
		58.0		65.8	67.6				Inside	29	108.8/24458	120.7	5.30
		62.0		69.0	70.8				Inside	31	117.0/26591	129.8	5.50
		66.0		73.8	75.6				Inside	33	124.4/27965	138.0	6.01
		70.0		77.0	78.8				Inside	35	133.0/30227	147.6	6.20
		74.0		82.5	84.5				Inside	37	140.6/31607	156.0	6.83
		78.0		85.0	86.8				Inside	39	149.0/33495	165.3	7.07
		86.0		93.0	94.8				Inside	43	164.0/36867	182.0	7.79
		94.0		101.0	102.8				Inside	47	180.0/40464	199.8	8.50
		126.0		133.0	135.0				Inside	63	191.4/43027	212.4	11.38
		158.0		165.0	166.8				Inside	79	240.0/53952	266.4	14.19
SC8	25.400	27.0	8.90	34.0	36.0	10.5	20.0	2.0	Inside	9	70.0/15736	77.7	3.36
		33.0		40.5	42.0				Inside	11	78.1/17557	86.6	4.07
		45.0		52.0	53.5				Inside	15	111.0/25227	123.2	5.31
		51.0		58.0	59.5				Inside	17	125.0/28409	138.7	6.02
		57.0		64.0	65.5				Inside	19	141.0/32045	156.5	6.37
		69.0		76.2	77.7				Inside	23	172.0/39091	190.9	8.15
		81.0		88.2	89.7				Inside	27	203.0/46163	225.3	9.57
		93.0		100.2	101.7				Inside	31	235.0/53409	260.8	10.98

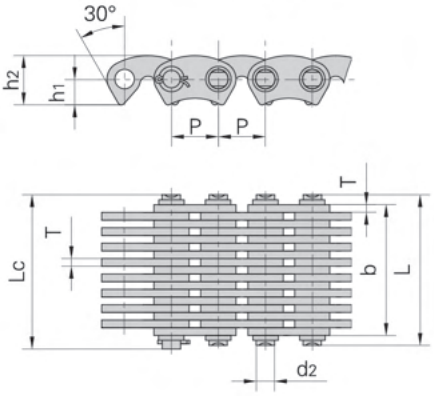
Inverted tooth chains

Flank contact silent chains

Middle guide



Side guide



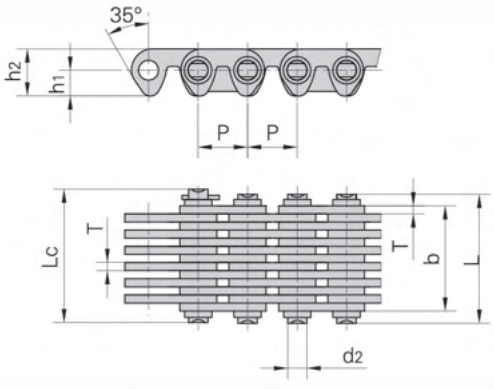
GB Chain No.	Pitch	Chain width	Pin diameter	Pin length		Distance from hole center to tooth	Plate depth	Plate thickness	Guide type	Number of plates	Tensile strength	Average tensile strength	Weight per meter
	P	b min	d_2 max	L max	Lc max	h_1	h_2 max	T max		n	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm			kN/lbf	kN	kg/m
SC10	31.750	57.0	10.84	66.6	69.6	17.5	33.4	3.0	Inside	19	165.0/37500	183.1	8.42
		63.0		70.2	72.0				Inside	21	156.0/35069	173.1	7.57
		69.0		78.6	81.6				Inside	23	201.0/45681	223.1	10.19
		75.0		82.2	84.0				Inside	25	187.5/42150	208.1	8.97
		81.0		88.2	89.7				Inside	27	203.0/46163	225.3	9.57
		87.0		94.2	96.0				Inside	29	219.0/49231	243.0	10.38
		93.0		102.6	105.6				Inside	31	273.0/62045	303.0	13.73
		99.0		106.7	108.2				Inside	33	245.0/55076	271.9	11.79
		105.0		114.6	117.6				Inside	35	310.0/70454	341.0	15.50
		105.0		112.2	113.7				Inside	35	266.0/59797	295.2	12.49
		111.0		119.2	120.5				Inside	37	274.0/61595	304.1	13.21
		117.0		126.6	129.6				Inside	39	346.0/78636	380.6	12.27
		117.0		124.2	125.7				Inside	39	297.0/66766	329.6	13.87
		135.0		142.5	144.5				Inside	45	334.0/75083	370.7	16.00
*SC8F1	25.400	30.0	8.90	37.0	38.5	14.0	26.7	2.0	Inside	15	74.0/16635	81.4	3.74
		34.0		41.0	42.5				Inside	17	84.0/18883	92.4	4.22
		38.0		45.0	46.5				Inside	19	94.0/21131	103.4	4.69
		46.0		53.0	54.5				Inside	23	115.0/25852	126.5	5.64
		54.0		61.2	62.7				Inside	27	136.0/30573	149.6	6.59
		62.0		69.2	70.7				Inside	31	157.0/35294	172.7	7.54
		70.0		77.2	78.7				Inside	35	178.0/40014	195.8	8.49
		78.0		85.2	86.7				Inside	39	198.0/44510	217.8	9.44

*Indicate Donghua chain No.

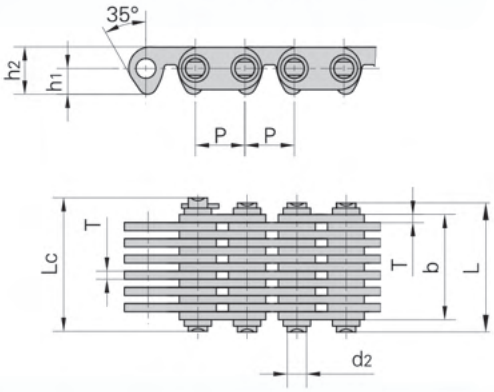
Inverted tooth chains

Crotch contact silent chains

Middle guide

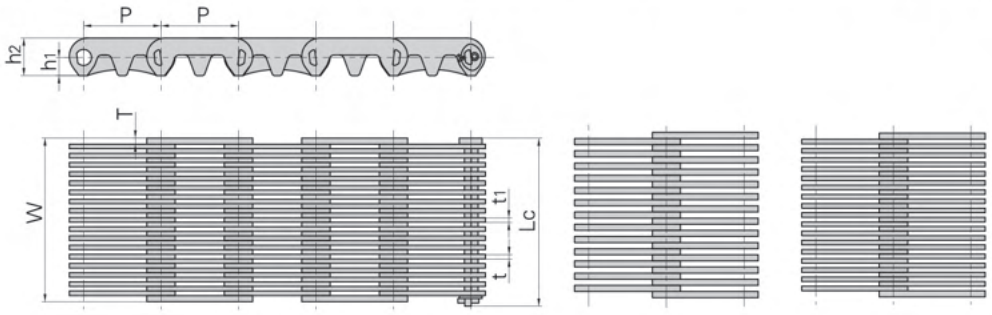


Side guide



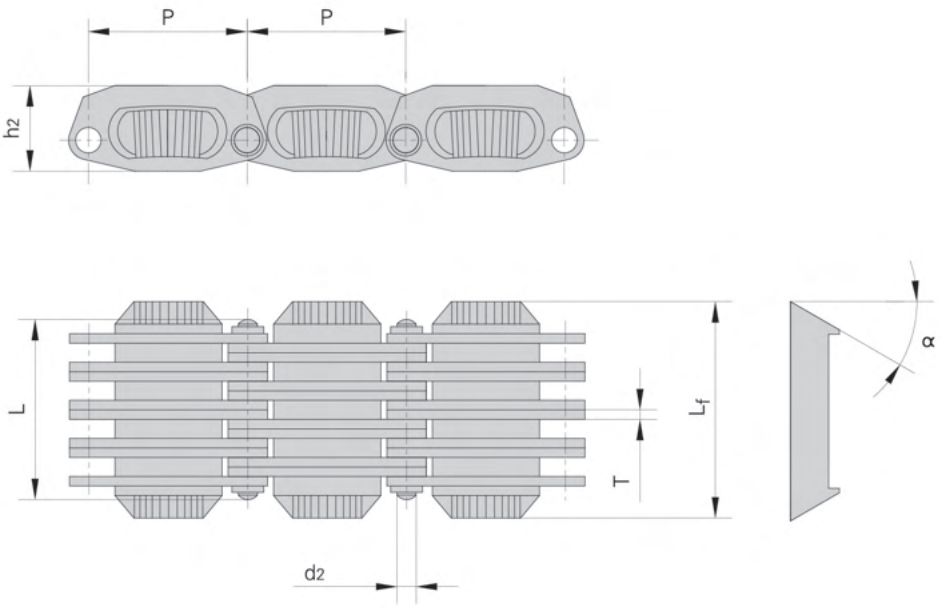
Donghua Chain No.	Pitch	Chain width	Pin diameter	Pin length		Distance from hole center to tooth	Plate depth	Plate thickness	Guide type	Number of plates	Tensile strength	Average tensile strength	Weight per meter
	P	b min	d2 max	L max	Lc max	h1	h2 max	T max		n	Q min	Q0	q
	mm	mm	mm	mm	mm	mm	mm	mm			kN/lbf	kN	kg/m
C4–120	12.7	19.5	5.08	24.5	26.0	6.62	12.1	1.5	Inside	13	20.0/4545	22.2	1.20
C4–123		22.5		27.5	29.0				Inside	15	23.0/5227	25.5	1.37
C4–129		28.5		33.5	35.0				Inside	19	28.5/6477	31.6	1.72
C4–132		31.5		36.5	38.0				Inside	21	31.5/7159	34.9	1.89
C4–138		37.5		42.5	44.0				Inside	25	38.0/8636	42.1	2.22
C4–150		49.5		54.5	56.0				Inside	33	50.0/11363	55.5	2.90
C4–320	12.7	19.5	5.08	24.5	26.0	6.62	12.1	1.5	Outside	13	20.0/4545	22.2	1.21
C4–323		22.5		27.5	29.0				Outside	15	23.0/5227	25.5	1.38
C4–329		28.5		33.5	35.0				Outside	19	28.5/6477	31.6	1.73
C4–332		31.5		36.5	38.0				Outside	21	31.5/7159	34.9	1.90
C4–338		37.5		42.5	44.0				Outside	25	38.0/8636	42.1	2.23

Double pitch silent chains



Donghua Chain No.	Pitch	Chain width	Pin length	Plate depth		Plate thickness		Guide type	Number of plates	Tensile strength	Weight per meter
	P	W min	Lc max	h1	h2	t/t1 max	T max		n	Q min	q
	mm	mm	mm	mm	mm	mm	mm			kN/lbf	kg/m
CL208F1–55.8N	25.4	55.8	55.8	6.2	12.6	2.0	1.5	Inside	35(18X17)	66.4/14928	2.59
HV4TT–14X13N	25.4	55.8	55.8	6.2	12.6	2.0	2.0	Inside	27(14X13)	66.4/14928	2.57

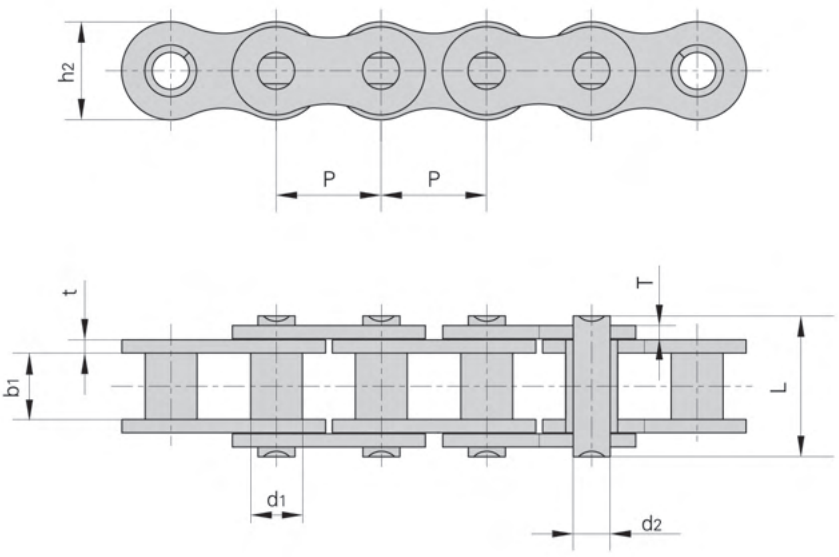
Self-tooth-forming chains(P.I.V chains)



JB Chain No.	Pitch	Pin diameter	Pin length	Plate depth	Plate thickness	Width over friction plate	Angle of friction plate	Tensile strength	Average tensile strength	Weight per meter
	P	d_2 max	L max	h_2 max	T max	L_f	α	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm		kN/lbf	kN	kg/m
A_0	18.75	3.00	19.5	9.5	1.0	24.0	15°	9.0/2045	9.9	1.00
$A_1(A_2)$	25.00	3.00	30.1	13.5	1.5	37.8	15°	21.0/4772	23.3	2.23
A_3	28.60	3.00	35.3	16.0	1.5	44.2	15°	38.5/8750	42.7	3.04
A_4	36.00	4.00	48.5	20.5	1.5	58.5	15°	61.5/13977	68.2	5.54
A_5	36.00	4.00	60.5	20.5	1.5	70.0	15°	71.0/16136	78.8	6.70

Motorcycle chains

Engine chains



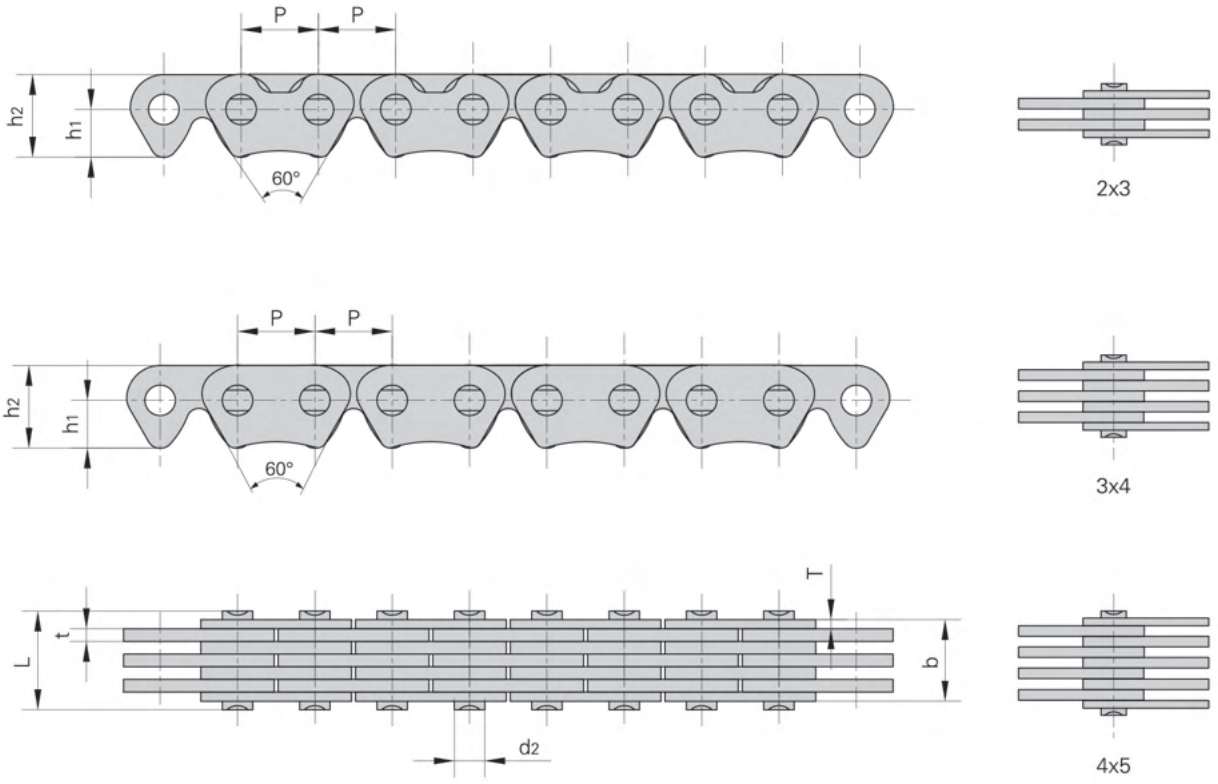
ISO Chain No.	Donghua Chain No.	Pitch	Bush diameter	Width between inner plates	Pin diameter	Pin length	Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
		P	d_1 max	b_1 min	d_2 max	L max	h_2 max	t/T max	Q min	Q_0	q
		mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
–	25	6.350	3.30	3.18	2.31	7.90	6.00	0.80	3.5/795	4.6	0.15
25H	25H	6.350	3.30	3.18	2.31	8.90	6.00	1.04	4.8/1091	5.5	0.17
–	25H(E)	6.350	3.30	3.18	2.31	8.90	6.00	1.04	5.8/1304	6.4	0.18
–	25HF2	6.350	3.30	3.18	2.31	9.10	5.80	1.20/1.10	5.8/1304	6.4	0.19
–	25SHF1	6.350	3.30	3.18	2.01	8.95	5.90	1.04	4.8/1091	5.5	0.19
219H	219H	7.774	4.59	5.00	3.01	11.90	7.40	1.20/1.04	7.3/1641	8.0	0.28
–	*C219H	7.774	4.59	5.00	3.01	11.90	7.40	1.20/1.04	7.3/1641	8.0	0.33
–	219HT	7.774	4.59	4.60	3.01	12.15	7.55	1.40/1.3	6.6/1483	7.2	0.33
–	219HF2	7.774	4.59	4.50	3.01	11.90	7.40	1.40/1.3	6.6/1483	7.2	0.31
–	219HF1	7.785	4.60	4.50	3.28	13.00	7.00	2.00/1.40	9.0/2024	9.8	0.37
270H	270H	8.500	5.00	4.75	3.28	13.15	8.45	1.80/1.40	10.8/2428	11.9	0.43

*Straight side plates

Motorcycle chains

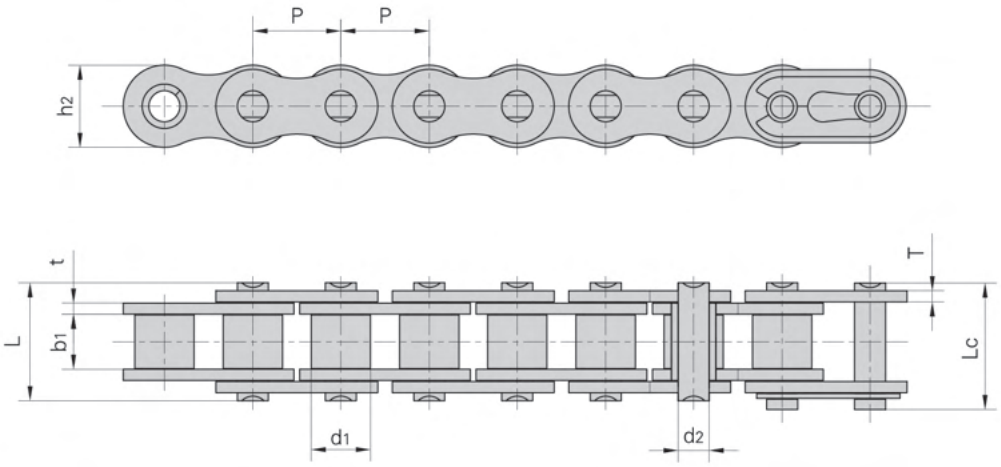
Engine silent chains

Plates lacing



Donghua Chain No.	Pitch	Chain width	Pin diameter	Pin length	Distance from hole center to tooth	Plate depth	Plate thickness	Guide type	Number of plates	Tensile strength	Average tensile strength	Weight per meter
	P	b max	d_2 min	L max	h_1	h_2 max	t/T max		n	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm			kN/lbf	kN	kg/m
CL04–2×3	6.35	4.35	2.50	6.05	3.94	6.80	1.04/0.75	Outside	5(2×3)	5.19/1179	5.4	0.22
CL04–3×4	6.35	6.35	2.50	8.20	3.90	6.72	1.04/0.75	Outside	7(3×4)	8.82/2004	9.2	0.28
CL04–4×5	6.35	9.40	2.50	10.90	3.90	6.72	1.04	Outside	9(4×5)	11.76/2672	12.3	0.35

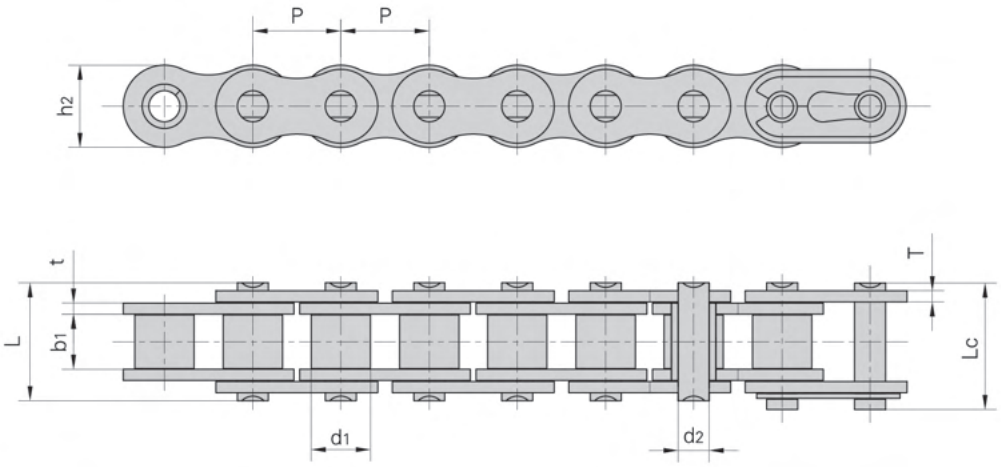
Motorcycle chains



ISO Chain No.	Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
		P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Q min	Q_0	q
		mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
–	*T3F	9.525	6.00	9.50	4.50	18.60	20.00	9.30	1.85/1.50	11.80/2653	13.6	0.61
420	420	12.700	7.77	6.25	3.96	14.70	16.10	12.00	1.50	16.00/3597	17.6	0.55
–	420F3	12.700	7.77	6.40	3.97	15.00	16.60	11.80	1.60/1.45	16.00/3597	17.6	0.64
–	420HF1	12.700	7.77	6.25	3.96	17.00	18.40	12.00	2.03	16.00/3597	17.6	0.76
–	420HT	12.700	7.77	6.25	3.96	17.00	–	12.00	2.03	21.40/4811	23.5	0.76
428	428	12.700	8.51	7.75	4.45	16.70	18.20	11.80	1.60	17.80/4002	19.6	0.70
–	428F1	12.700	8.51	7.94	4.50	16.70	18.05	11.80	1.60	17.15/3855	19.4	0.71
–	428DS	12.700	8.51	7.94	4.45	17.90	19.30	12.00	1.85	18.62/4186	21.0	0.76
428MH	428H	12.700	8.51	7.85	4.45	18.80	19.90	11.80	2.03	20.60/4631	23.4	0.79
–	428HF1	12.700	8.51	7.85	4.45	17.90	19.00	11.80	1.80	19.50/4384	20.7	0.74
–	428HSH	12.700	8.51	7.75	4.45	20.00	–	12.00	2.42	27.00/6070	29.4	0.89
–	428HF4	12.700	8.51	7.94	4.50	18.90	20.10	11.80	2.03	20.50/4609	23.4	0.82
–	428HD	12.700	8.51	7.85	4.45	18.80	19.90	11.80	2.03	20.60/4631	23.4	0.85
–	428F3	12.700	8.51	7.85	4.45	16.70	18.20	11.70	1.60	17.80/4002	19.6	0.77
–	428F4	12.700	8.51	7.85	4.45	16.70	18.20	11.80	1.60	17.80/4002	19.6	0.72

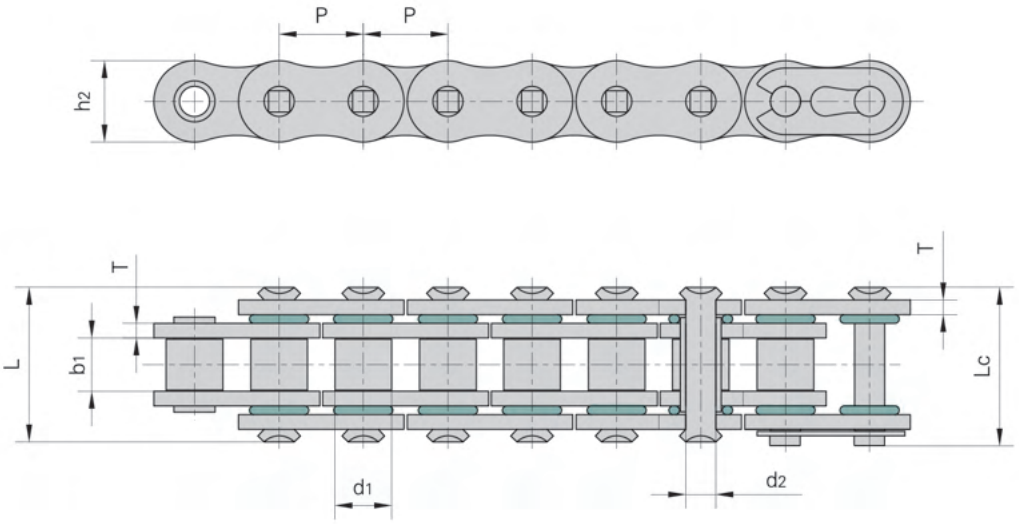
*Bush chain: d_1 in the table indicates the external diameter of the bush.

Motorcycle chains



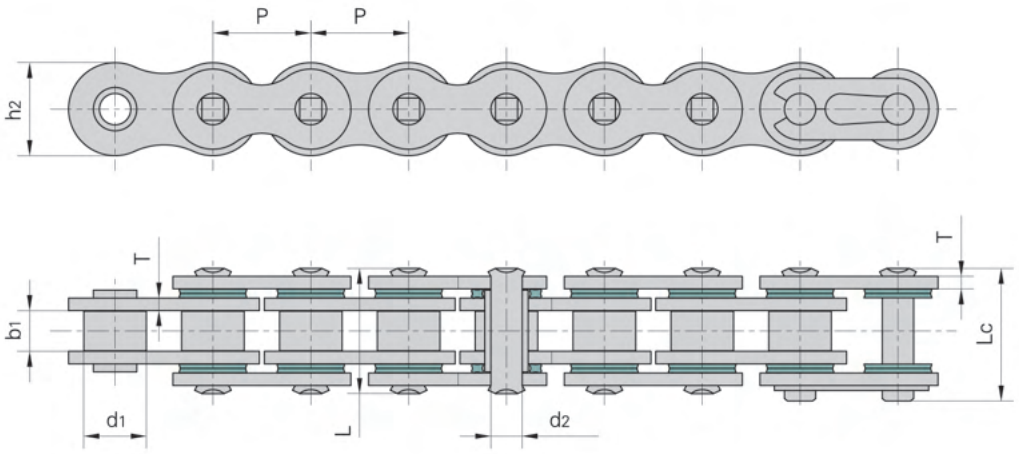
ISO Chain No.	Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
		P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Q min	Q_0	q
		mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
520	520	15.875	10.16	6.25	5.08	17.50	19.00	15.09	2.03	26.50/5957	29.7	0.89
–	520F2	15.875	10.16	6.35	5.24	17.50	19.05	15.09	2.03	26.50/5957	29.7	0.97
–	520F3	15.875	10.16	6.48	5.08	17.50	19.00	15.09	2.03	26.50/5957	29.7	0.89
520MH	520MH	15.875	10.22	6.25	5.25	19.00	21.20	15.30	2.20	30.50/6857	33.6	–
–	520HD	15.875	10.16	6.35	5.34	18.60	20.00	15.09	2.20	35.00/7868	38.5	1.04
525	525	15.875	10.16	7.95	5.08	19.30	20.70	15.09	2.03	26.50/5957	29.7	1.06
525MH	525MH	15.875	10.22	7.85	5.25	21.20	23.20	15.30	2.20	30.50/6857	33.6	–
–	525HF1	15.875	10.16	7.95	5.08	20.90	22.30	15.09	2.42	26.50/5957	29.7	1.20
530	530	15.875	10.16	9.40	5.08	20.70	22.20	15.09	2.03	26.50/5957	29.7	1.06
–	530SH	15.875	10.16	9.40	5.08	22.10	–	15.09	2.42	32.80/7374	33.5	1.24
–	520F12	15.875	10.16	6.25	5.25	17.60	–	15.00	2.03	29.43/6615	32.3	0.98
–	520HF7	15.875	10.22	7.80	5.30	21.35	–	15.30	2.8/2.42	40.00/8992	44.0	1.43
630	630	19.050	11.91	9.40	5.94	23.00	24.80	18.00	2.42	35.30/7936	38.8	–

O-Ring motorcycle chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
420 OR	12.700	7.77	6.25	3.96	16.65	17.95	12.00	1.50	16.0/3599	17.00	0.62
420H OR	12.700	7.77	6.25	3.96	18.80	20.10	12.00	2.03	16.0/3599	17.00	0.74
428HVS	12.700	8.51	7.94	4.45	21.70	22.70	12.30	2.03	22.0/4946	23.00	0.85
50LD	15.875	10.16	9.53	5.08	23.40	24.60	15.09	2.03	22.2/5045	26.50	1.12
520 OR	15.875	10.16	6.70	5.30	21.20	22.30	15.09	2.20	32.0/7200	34.00	1.11
520F1 OR	15.875	10.16	6.25	5.30	21.20	22.30	15.09	2.20	32.0/7200	34.00	1.09
520F2 OR	15.875	10.16	9.65	5.30	24.10	25.50	15.09	2.20	32.0/7200	34.00	1.21
520V6	15.875	10.16	6.25	5.08	19.80	21.30	15.09	2.03	22.2/5045	26.50	0.96
520H OR	15.875	10.16	6.25	5.24	21.52	22.92	15.09	2.42	26.5/6022	29.60	1.26
525 OR	15.875	10.16	7.95	5.30	21.50	22.90	15.09	2.03	26.5/6022	29.60	1.30
525F1 OR	15.875	10.16	7.95	5.30	23.10	24.00	15.09	2.20	32.0/7200	34.00	1.16
520F14 OR	15.875	10.20	6.25	5.09	19.90	–	14.90	1.80	28.4/6391	30.60	0.92
525H OR	15.875	10.16	7.95	5.30	23.10	24.50	15.09	2.42	26.5/6022	29.60	1.44
530H OR	15.875	10.16	9.53	5.24	24.80	26.20	15.09	2.42	29.0/6524	30.00	1.39
630F1 OR	19.050	11.91	9.53	5.94	25.50	27.30	18.00	2.42	31.8/7149	35.00	1.50

X-Ring motorcycle chains

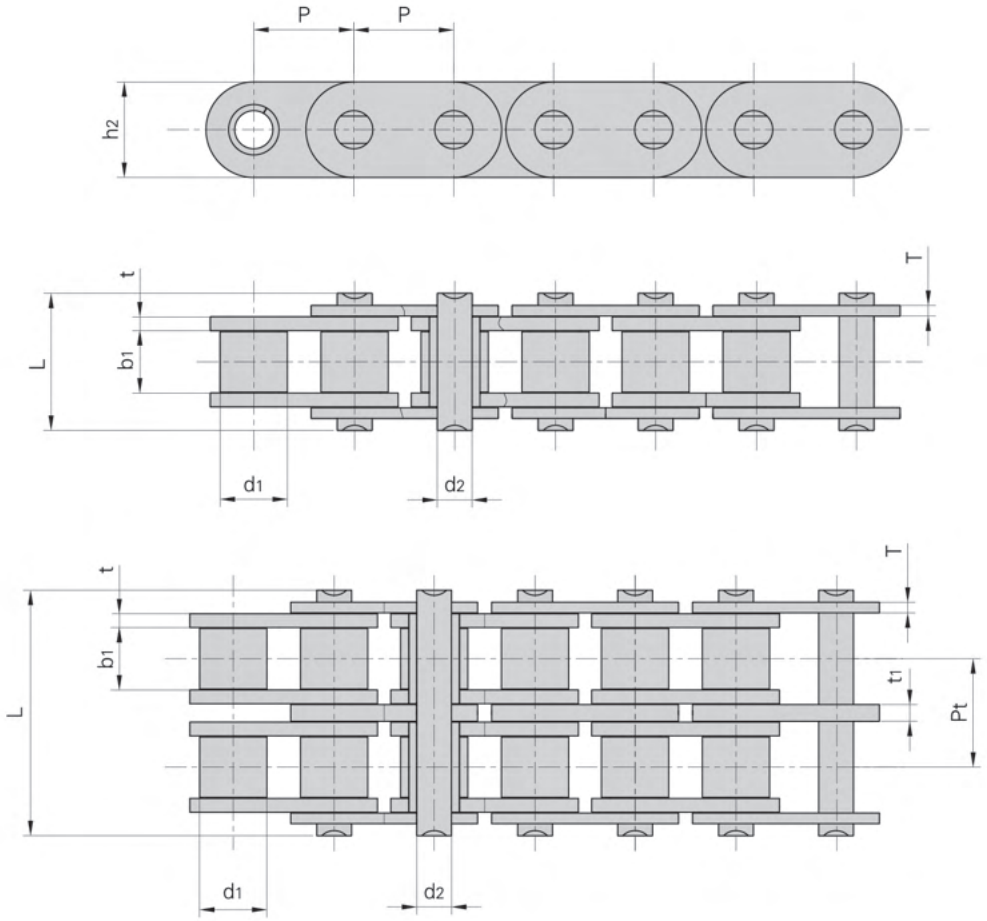




Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
520 XR	15.875	10.20	6.25	5.09	20.10	21.10	15.09	2.03	28.00/6294	29.4	1.00
520F9 XR	15.875	10.30	6.25	5.39	20.10	–	15.00	2.03	33.83/7605	35.5	1.00
520H XR	15.875	10.16	6.25	5.24	21.52	22.92	15.09	2.42	30.00/6744	31.5	1.28
525 XR	15.875	10.20	7.85	5.09	21.70	22.70	15.09	2.03	26.50/5957	27.8	1.07
525H XR	15.875	10.16	7.95	5.30	23.10	24.50	15.09	2.42	26.50/5957	27.8	1.44
525SH XR	15.875	10.30	7.85	5.39	23.26	–	15.00	2.42	38.25/8599	40.2	1.20
530H XR	15.875	10.16	9.53	5.24	24.80	26.20	15.09	2.42	29.00/6519	30.5	1.39
530SH XR	15.875	10.30	9.40	5.39	24.91	–	15.00	2.42	38.25/8599	40.2	1.27

Timing roller chains for automobile engine

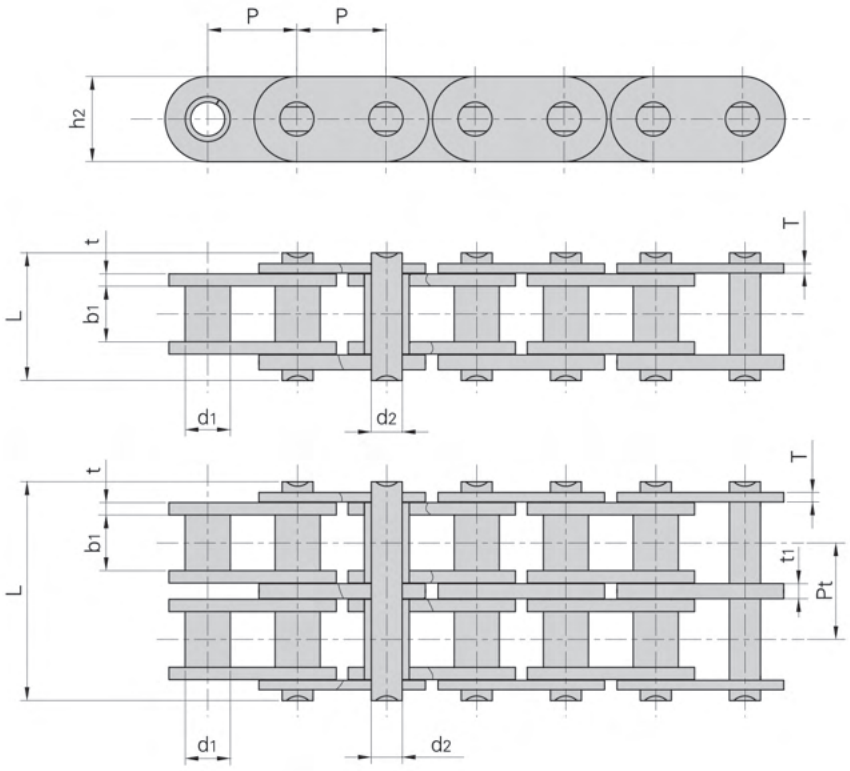
Roller chain for engine timing is mainly used for automobile engine timing system, oil pump, balance shaft and common rail pump drive system etc.. This chain is the key engine component with high strength and durability.



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Inner plate depth	Plate thickness		Transverse pitch	Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2 max	t/t_1 max	T max	Pt	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
05BT	8.000	5.65	4.60	3.05	12.15	7.65	1.3	1.20	–	8.5/1912	0.41
06BT	9.525	6.35	5.75	3.28	12.50	8.20	1.3	1.04	–	9.0/2025	0.38
06BT–2	9.525	6.35	5.75	3.28	22.90	8.20	1.3/1.6	1.04	10.24	16.9/3802	0.67
06BTH–2	9.525	6.35	5.72	3.28	25.10	8.20	1.6	1.20	11.40	17.8/4005	0.86

Timing bush chains for automobile engine

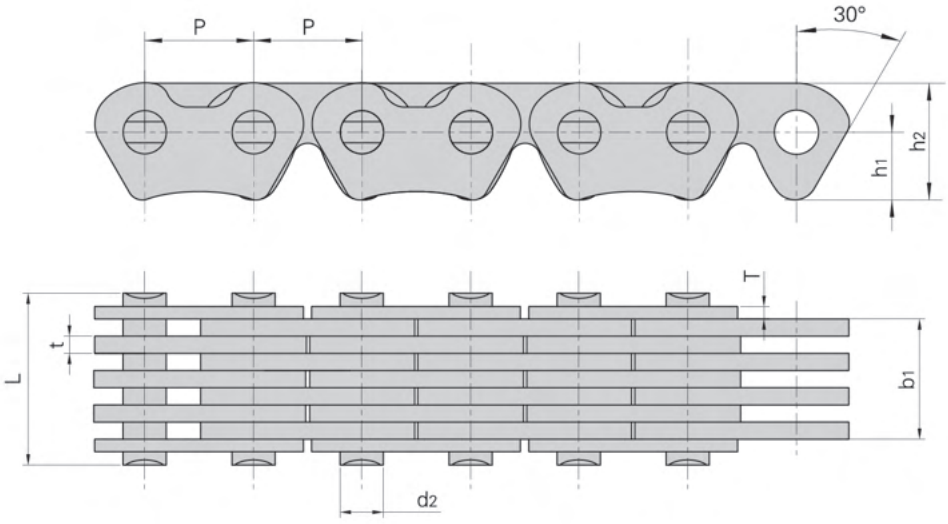
Bush chain for engine timing is mainly used for diesel engine timing system and the balance shaft system etc.. Compared with the roller chain, it has simpler structuce and higher wear resistance.



Donghua Chain No.	Pitch	Bush diameter	Width between inner plates	Pin diameter	Pin length	Inner plate depth	Plate thickness		Transverse pitch	Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2 max	t/t_1 max	T max	Pt	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P7	7.000	4.00	3.50	2.70	9.60	6.8	1.15	1.00	–	6.9/1551	0.31
P7F1	7.000	4.00	3.40	2.70	9.80	6.8	1.20	1.20	–	6.9/1551	0.33
05C	8.000	5.00	4.76	3.15	11.80	7.6	1.30	1.00	–	8.5/1932	0.35
06D	9.525	6.35	3.80	4.45	10.70	9.6	1.35	1.04	–	9.0/2024	0.41
06DTF1	9.525	6.35	5.72	4.45	14.25	9.6	1.80	1.30	–	14.5/3259	0.57
06DTF2	9.525	6.35	5.72	4.45	14.55	9.6	1.75	1.40	–	14.5/3259	0.60
06DF2–2	9.525	6.35	3.80	4.46	18.80	9.6	1.35/1.40	1.04	8.30	16.2/3641	0.76
06DF3–2	9.525	6.35	4.40	4.46	21.70	9.6	1.50	1.30	9.70	18.7/4203	0.86

Timing silent chains for automobile engine

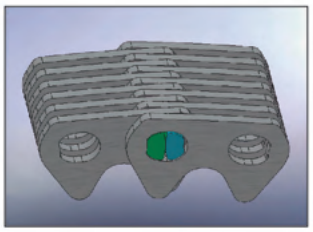
Silent chain for engine timing is mainly used for automobile engine timing system. The chain is the key engine component with excellent performances such as high strength, durability and silencing and so on.



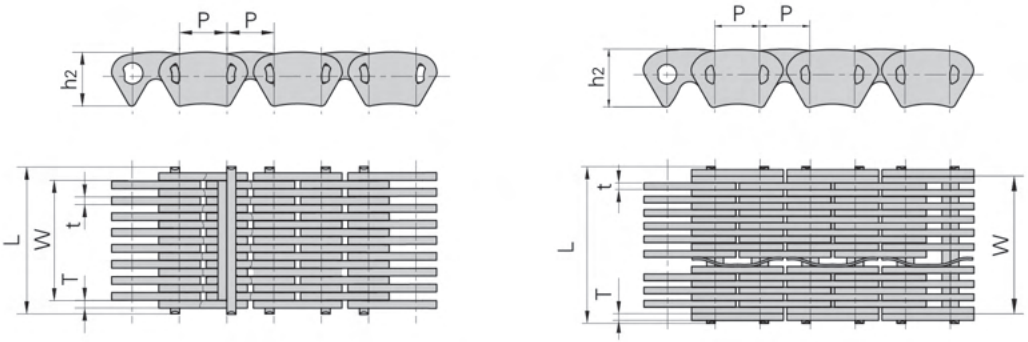
Donghua Chain No.	Pitch	Chain width	Pin diameter	Pin length	Plate depth	Plate thickness		Guide form	Number of plate	Tensile strength	Weight per meter
	P	b_1 min	d_2 max	L max	h_2 max	t max	T max		n	Q min	q
	mm	mm	mm	mm	mm	mm	mm			kN/lbf	kg/m
CL04DF3	6.35	7.80	2.70	11.20	7.13	1.04/1.40	1.04	Outside	8(4 × 4)	10.0/2250	0.38
	6.35	8.86	2.70	12.30	7.13	1.04/1.40	1.04	Outside	9(4 × 5)	12.5/2813	0.41
CL04DF10	6.35	8.60	2.72	12.70	7.13	1.20	1.20	Outside	9(5 × 4)	12.0/2700	0.41
CL05D	8.00	6.50	2.92	10.48	9.59	1.30	1.04	Outside	7(3 × 4)	12.0/2700	0.46
	8.00	7.80	2.92	11.78	9.59	1.30	1.04	Outside	8(4 × 4)	16.0/3600	0.52
CL05V	8.00	7.70	3.15	11.80	9.59	1.30	1.00	Outside	8(4 × 4)	12.0/2700	0.48

Rocker joint type silent chains

Rocker joint type silent chain is mainly used for four–wheel drive transfer case and gearbox drive system, which is the core component of the drive system. Special rocker joint pin dual–meshing design makes its structure different from the ordinary round pin type silent chain and thus reducing the polygon effect and noise effectively. This chain has superior performances such as high strength, high wear resistance and transmission of high torque in many conditions etc..



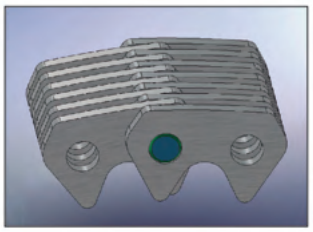
Rocker joint type silent chains



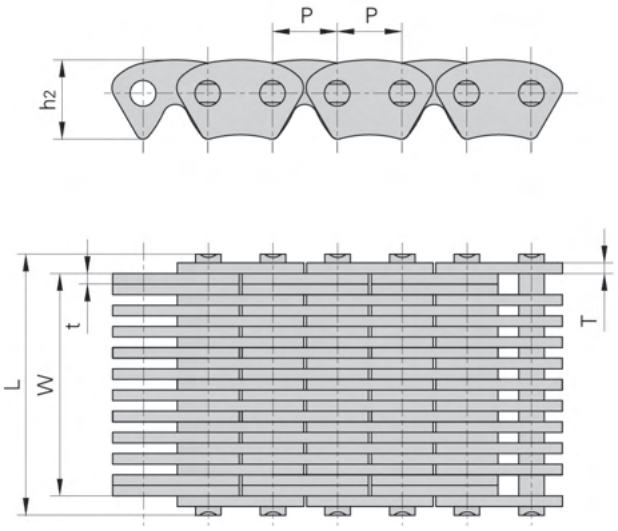
Donghua Chain No.	Pitch	Width Between Guides	Pin length	Plate depth	Plate thickness		Guide type	Number of plate	Tensile strength	Weight per meter
	P	W	L max	h2 max	t	T		n	Q min	q
	mm	mm	mm	mm	mm	mm			kN/lbf	kg/m
HV3F3	9.525	18.24	22.20	10.90	1.54	1.54	Outside	13(6 × 7)	36.0/8093	1.16
	9.525	31.70	36.50	10.90	1.54	1.54	Outside	21(10 × 11)	45.0/10116	1.79
HV3F4	9.525	20.30	25.90	10.90	1.54	1.54	Outside	15(7 × 8)	31.0/6969	1.29
	9.525	24.58	29.80	11.90	1.54	1.54	Outside	17(8 × 9)	48.0/10790	1.60
HV3.5	11.113	24.80	30.00	14.27	1.54	1.20	Outside	17(8 × 9)	58.0/13038	2.13
	11.113	28.00	32.70	14.27	1.54	1.20	Outside	19(9 × 10)	65.0/14612	2.38
	11.113	31.20	36.00	14.27	1.54	1.20	Outside	21(10 × 11)	72.0/16186	2.53
SC180	11.113	31.40	36.33	13.52	1.55	1.55	Outside	21(9 × 12)	72.0/16186	2.37
	11.113	37.80	42.72	13.52	1.55	1.55	Outside	25(11 × 14)	88.0/19782	2.88
	11.113	40.90	46.60	13.52	1.55	1.55	Outside	27(12 × 15)	96.0/21581	1.09
HV4F1–10X11W	12.700	32.90	38.20	14.50	1.54	1.54	Outside	21(10 × 11)	47.3/10633	2.20
HV4F1–16X17N	12.700	52.40	57.00	14.50	1.54	2.00	Inside	33(16 × 17)	86.0/19333	3.50
HV6	19.050	72.30	81.30	20.89	2.00	2.00	Outside	35(17 × 18)	174.0/39115	7.40
	19.050	101.90	108.90	20.89	2.00	2.00	Inside	49(24 × 25)	174.0/39115	10.12
HV6D	19.050	38.50	50.30	27.00	2.00	2.00	Outside	21(10 × 11)	104.0/23379	4.52
HV8	25.400	140.30	158.80	27.74	3.10	3.10	Outside	47(23 × 24)	534.0/120043	20.46
HV8D	25.400	102.00	110.00	36.00	3.00	3.00	Inside	34(16 × 18)	385.0/86548	14.40

Round pin type silent chains

Round pin type silent chain is mainly used for transfer case and gearbox assembly drive system, which is the core component of the drive system. The chain is made from superior quality steel and the plates of which are austempered, which is especially suitable for various conditions such as high strength, high wear resistance, low noise and big torque etc..



Round pin type silent chains



Donghua Chain No.	Pitch	Chain width	Pin length	Plate depth	Plate thickness		Guide form	Number of plate	Tensile strength	Weight per meter
	P	b_1 min	L max	h_2 max	t max	T max		n	Q min	q
	mm	mm	mm	mm	mm	mm			kN/lbf	kg/m
CL06	9.525	17.00	22.70	11.57	1.54	1.54	Outside	13(6 × 7)	37/8318	1.28
CL06D	9.525	32.80	38.20	11.57	1.55	1.55	Outside	23(12 × 11)	73/16410	2.23
	9.525	42.50	38.20	11.57	1.55	1.55	Outside	29(14 × 15)	86/19333	2.90
BC1252	12.780	29.60	35.10	15.50	1.54	1.54	Outside	21(10 × 11)	80/17984	2.66
	12.780	30.50	36.00	15.50	1.54	1.54	Outside	21(11 × 10)	80/17984	2.76
SC1252	12.780	31.20	36.70	15.50	1.54/1.76	1.54	Outside	21(11 × 10)	80/17984	2.82
	12.780	37.50	43.20	15.50	1.54/1.76	1.54	Outside	25(13 × 12)	96/21581	3.33
	12.780	43.90	49.70	15.50	1.54/1.76	1.54	Outside	29(15 × 14)	112/25178	3.85

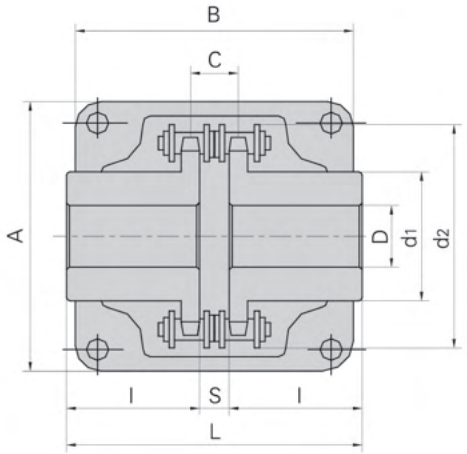
Chain tensioner for automobile engine

We are able to provide various chain tensioner for the automobile engine timing chain drive system, make the system obtain optimal match.



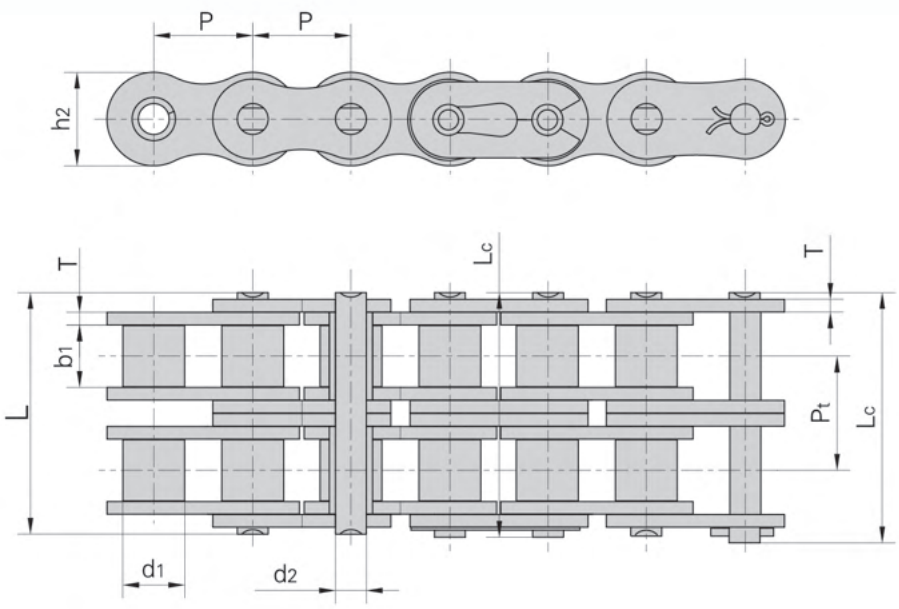
Chain couplings

The Donghua Chain coupling is composed of a duplex roller chain and a pair of coupling sprockets. The function of connection and detachment is done by the joint of chain. It has the characteristic of compact and powerful, excellent durability, safe and smart, simple installation and easy alignment. The Donghua Chain coupling is suitable for a wide range of coupling applications.



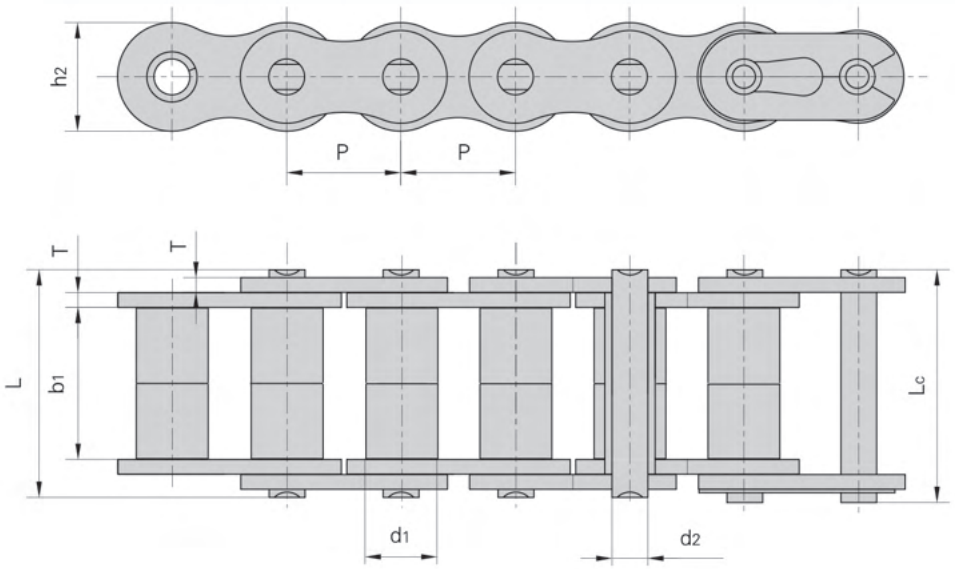
Chain coupling No.	Chain No.	Bore Dia		Dimension						Inertia	Approx Weight	Casing		
		Min	Max	L	I	S	d_1	d_2	C			Dimension		Approx Weight
												A	B	
		mm	mm	mm	mm	mm	mm	mm	mm	$kgf \cdot m^2$	kg	mm	mm	kg
DH C–3012	06B–2X12	12	16	64.8	29.8	5.2	25	45	10.2	0.233	0.4	69	63	0.3
DH C–4012	40–2X12	12	22	79.4	36.0	7.4	35	61	14.4	1.020	0.8	77	72	0.3
DH C–4014	40–2X14	12	28	79.4	36.0	7.4	43	69	14.4	1.924	1.1	84	75	0.4
DH C–4016	40–2X16	14	32	87.4	40.0	7.4	50	77	14.4	3.285	1.4	92	75	0.4
DH C–5014	50–2X14	16	35	99.7	45.0	9.7	53	86	18.1	6.010	2.2	101	85	0.5
DH C–5016	50–2X16	16	40	99.7	45.0	9.7	60	96	18.1	9.720	2.7	111	85	0.6
DH C–5018	50–2X18	16	45	99.7	45.0	9.7	70	106	18.1	15.420	3.8	122	85	0.8
DH C–6018	60–2X18	20	56	123.5	56.0	11.5	85	128	22.8	40.210	6.2	142	106	1.2
DH C–6020	60–2X20	20	60	123.5	56.0	11.5	98	140	22.8	62.870	7.8	158	105	1.6
DH C–6022	60–2X22	20	71	123.5	56.0	11.5	110	152	22.8	93.450	10.4	168	117	1.8
DH C–8018	80–2X18	20	80	141.2	63.0	15.2	110	170	29.3	142.030	12.7	190	129	2.5
DH C–8020	80–2X20	20	90	145.2	65.0	15.2	120	186	29.3	204.900	16.0	210	137	2.9
DH C–8022	80–2X22	20	100	157.2	71.0	15.2	140	202	29.3	341.170	20.2	226	137	3.6
DH C–10020	100–2X20	25	110	178.8	80.0	18.8	160	233	35.8	646.290	33.0	281	153	4.6
DH C–12018	120–2X18	35	125	202.7	90.0	22.7	170	256	45.4	1075.710	47.0	307	181	6.2
DH C–12022	120–2X22	35	140	222.7	100.0	22.7	210	304	45.4	2454.500	72.0	357	181	8.0

Coupling chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch	Tensile strength	Average tensile strength	Weight per piece
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	P_t	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/pc
4012	12.700	7.95	7.85	3.96	31.0	32.2	12.00	1.50	14.38	28.2/6409	35.9	0.20
4014	12.700	7.95	7.85	3.96	31.0	32.2	12.00	1.50	14.38	28.2/6409	35.9	0.23
4016	12.700	7.95	7.85	3.96	31.0	32.2	12.00	1.50	14.38	28.2/6409	35.9	0.26
5014	15.875	10.16	9.40	5.08	38.9	40.4	15.09	2.03	18.11	44.4/10091	58.1	0.49
5016	15.875	10.16	9.40	5.08	38.9	40.4	15.09	2.03	18.11	44.4/10091	58.1	0.56
5018	15.875	10.16	9.40	5.08	38.9	40.4	15.09	2.03	18.11	44.4/10091	58.1	0.63
6018	19.050	11.91	12.57	5.94	48.8	50.5	18.00	2.42	22.78	63.6/14455	82.1	1.06
6020	19.050	11.91	12.57	5.94	48.8	50.5	18.00	2.42	22.78	63.6/14455	82.1	1.18
6022	19.050	11.91	12.57	5.94	48.8	50.5	18.00	2.42	22.78	63.6/14455	82.1	1.30
8018	25.400	15.88	15.75	7.92	62.7	64.3	24.00	3.25	29.29	113.4/25773	141.8	2.38
8020	25.400	15.88	15.75	7.92	62.7	64.3	24.00	3.25	29.29	113.4/25773	141.8	2.65
8022	25.400	15.88	15.75	7.92	62.7	64.3	24.00	3.25	29.29	113.4/25773	141.8	2.91
10018	31.750	19.05	18.90	9.53	76.4	80.5	30.00	4.00	35.76	177.0/40227	219.4	4.51
10022	31.750	19.05	18.90	9.53	76.4	80.5	30.00	4.00	35.76	177.0/40227	219.4	5.51
12018	38.100	22.23	25.22	11.10	95.8	99.7	35.70	4.80	45.44	254.0/57727	314.9	8.14
12022	38.100	22.23	25.22	11.10	95.8	99.7	35.70	4.80	45.44	254.0/57727	314.9	9.95

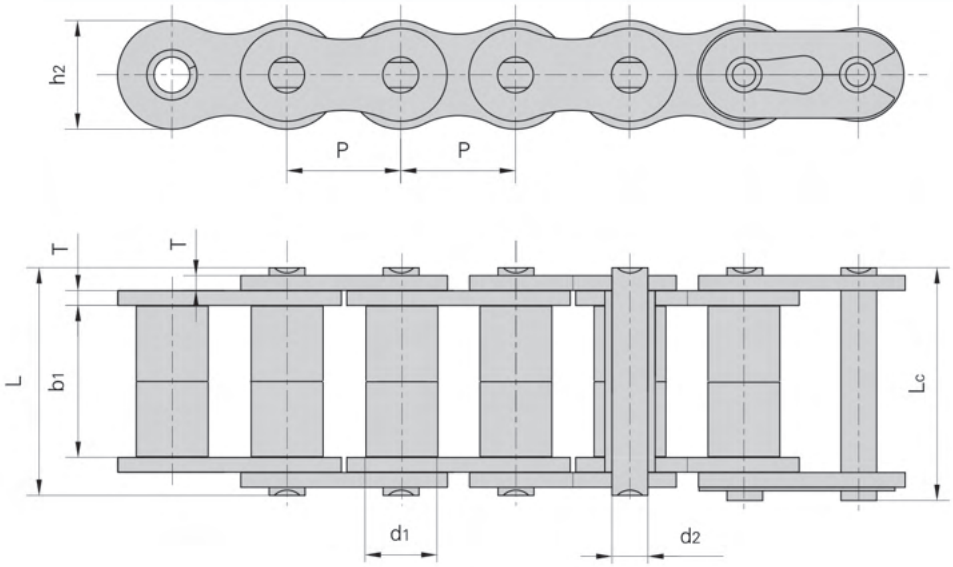
Coupling chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
08AF36	12.700	7.95	21.70	3.96	30.8	32.1	12.00	1.50	13.8/3135	16.20	1.070
10AF13	15.875	10.16	16.31	5.08	27.6	29.1	15.09	2.03	22.2/5045	27.50	1.350
10AF71	15.875	10.16	19.00	5.08	30.5	32.2	15.09	2.03	21.8/4901	24.40	1.480
*10AF75	15.875	10.16	45.60	5.08	57.0	58.5	15.09	2.03	21.8/4901	24.40	2.540
12AF2	19.050	11.91	19.10	5.94	32.6	34.4	18.00	2.42	31.8/7227	38.20	1.900
12AF6	19.050	11.91	18.80	5.94	31.9	33.5	18.00	2.42	31.8/7227	38.20	1.870
12AF26	19.050	11.91	19.36	5.94	31.9	33.5	18.00	2.42	31.8/7227	38.20	1.940
12AF34	19.050	11.91	19.00	5.94	31.9	31.9	18.00	2.42	31.1/7066	38.20	1.860
12AF54	19.050	11.91	19.50	5.84	31.9	31.9	18.00	2.29	31.1/7066	38.20	1.607
*12AF97	19.050	11.91	35.35	5.94	48.8	50.5	18.00	2.42	31.8/7149	38.20	2.630
*12AF101	19.050	11.91	37.64	5.94	51.2	52.9	18.00	2.42	31.8/7149	38.20	1.990
*12AF124	19.050	11.91	20.57	5.94	33.9	35.7	18.00	2.42	31.8/7149	38.20	1.910
16AF25	25.400	15.88	25.58	7.92	42.4	43.9	24.00	3.25	56.7/12886	63.50	3.260
*16AF40	25.400	15.88	70.00	7.92	87.6	91.1	24.00	3.25	56.7/12886	63.50	5.780
*16AF46	25.400	15.88	36.00	7.92	53.3	56.8	24.00	3.25	56.7/12886	63.50	3.880
*16AF75	25.400	15.88	56.00	7.92	73.5	76.9	24.00	3.25	56.7/12746	63.50	5.110
*16AF111	25.400	15.88	45.00	7.92	62.7	65.8	24.00	3.25	56.7/12746	63.50	4.480
*16AF121	25.400	15.88	73.50	7.92	91.3	94.7	24.00	3.25	56.7/12746	63.50	6.000

*The number of roller depends upon the specific application

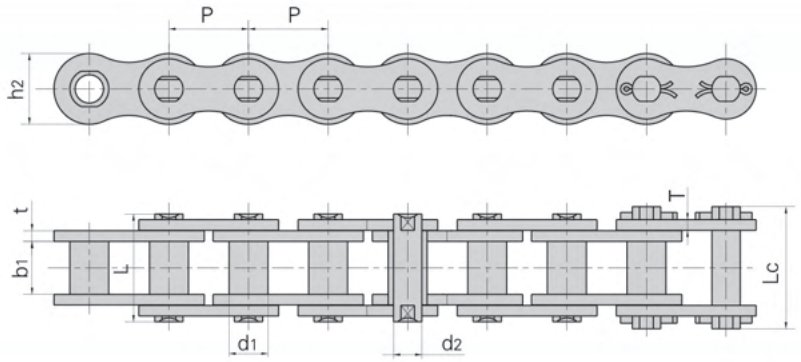
Coupling chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
*20AF44	31.750	19.05	32.00	9.53	53.5	57.8	30.00	4.00	86.7/19490	99.70	4.820
*24AF27	38.100	22.23	75.92	11.10	101.0	105.0	35.70	4.80	124.6/28010	143.20	9.810
*06BF27	9.525	6.35	18.80	3.28	26.5	28.2	8.20	1.30	9.0/2045	9.63	0.770
*06BF31	9.525	6.35	16.40	3.28	23.4	24.4	8.20	1.30	9.0/2045	9.63	0.660
*06BF71	9.525	6.35	16.50	3.28	24.5	25.6	8.20	1.30	9.0/2023	9.63	0.830
08BF97	12.700	8.51	15.50	4.45	24.8	26.2	11.80	1.60	18.0/4990	19.20	0.980
*08BF129	12.700	8.51	35.80	4.45	45.1	46.1	11.80	1.60	18.0/4990	19.02	1.500
10BF21	15.875	10.16	42.83	5.08	52.7	54.1	14.70	1.70	22.0/5000	25.30	2.260
10BF43	15.875	7.03	27.80	5.08	39.0	40.6	14.70	2.03	22.4/5090	25.76	1.140
*10BF43–S	15.875	10.00	27.80	5.08	39.0	40.6	14.70	2.03	22.4/5090	25.76	1.800
*16BF75	25.400	15.88	27.50	8.28	47.4	50.5	21.00	4.15/3.10	60.0/13488	66.00	3.420
*16BF87	25.400	15.88	35.00	8.28	54.1	55.6	21.00	4.15/3.10	60.0/13488	66.00	3.840
*16BF114	25.400	15.88	49.90	8.28	69.0	72.0	21.00	4.15/3.10	60.0/13488	66.00	4.740
*20BF45	31.750	19.05	55.01	10.19	76.8	80.5	26.40	4.50/3.50	95.0/21356	104.50	6.350
*24BF33	38.100	25.40	73.16	14.63	101.7	106.2	33.20	6.00/4.80	160.0/35968	176.00	11.840

*The number of roller depends upon the specific application

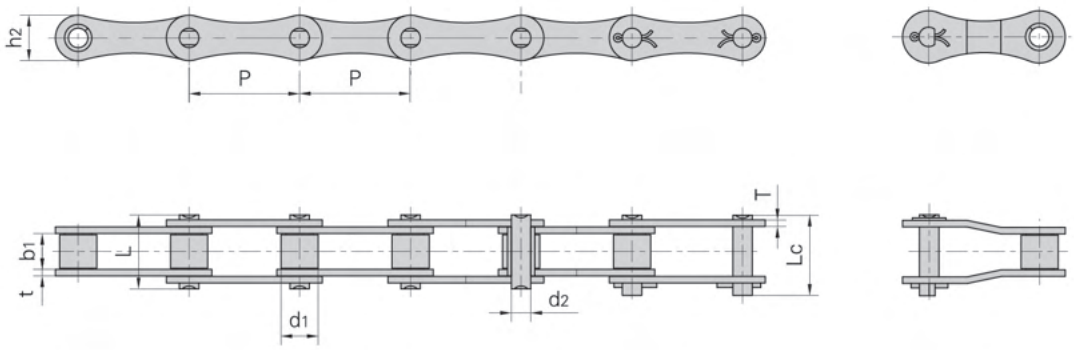
Bush chains



Donghua Chain No.	Pitch	Bush diameter	Width between inner plates	Pin diameter	Pin length		Plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P15F1–B	15.00	9.00	14.0	6.0	25.3	30.0	14.0	2.03	12.5/2853	13.75	1.150
P20–B	20.00	12.00	16.0	8.0	33.0	36.0	18.0	3.00	25.0/5624	27.50	2.140
P20F3–B	20.00	12.00	16.0	8.0	33.0	36.0	19.0	3.00	25.0/5624	27.50	2.030
*PZ20–B	20.00	12.00	16.0	8.0	33.0	34.7	18.0	3.00	25.0/5624	27.50	2.253
P25–B	25.00	15.00	18.0	10.0	35.0	39.0	24.0	3.00	31.5/7086	34.70	3.170
P25F1–B	25.00	15.00	18.0	10.0	35.0	39.0	24.0	3.00	31.5/7086	34.70	2.670
P30F2–B	30.00	17.00	20.0	11.0	41.0	45.4	28.0	4.00	40.0/8998	44.00	4.250
P30F6–B	30.00	17.00	20.0	11.0	42.4	46.0	28.0	4.00	40.0/8998	44.00	3.750
P35F2–B	35.00	18.00	22.0	12.0	44.5	48.0	30.0	4.00	50.0/11248	55.00	4.330
P35F5–B	35.00	18.00	22.0	12.0	44.5	48.0	30.0	4.00	50.0/11248	55.00	3.770
P36–B	36.00	18.00	22.0	12.5	44.5	49.0	30.0	4.00	60.0/13497	66.00	4.200
P40–B	40.00	20.00	25.0	14.0	52.4	57.0	35.0	5.00	63.0/14172	69.30	5.430
P45–B	45.00	22.00	30.0	16.0	62.0	66.5	40.0	6.00	80.0/17996	88.00	7.540
P50–B	50.00	26.00	35.0	18.0	68.0	73.5	44.0	6.00	100.0/22495	110.00	8.900
P55–B	55.00	30.00	45.0	20.0	88.0	93.5	49.0	8.00	125.0/28119	137.50	13.920
P55F1–B	55.00	30.00	45.0	20.0	88.0	110.0	49.0	8.00	125.0/28119	137.50	13.920
P55F4–B	55.00	28.00	45.0	20.0	88.0	93.5	43.0	8.00	125.0/28100	137.50	12.400
P60–B	60.00	32.00	50.0	22.0	94.1	99.5	55.0	8.00	160.0/35993	176.00	15.200
P65–B	65.00	36.00	56.0	26.0	97.5	113.0	61.0	8.00	200.0/44960	220.00	18.900
P70–B	70.00	30.00	65.0	30.0	117.0	130.0	67.0	10.00	250.0/57050	275.00	26.270
P80–B	80.00	44.00	70.0	32.0	131.0	150.0	75.0	12.00	315.0/71883	346.00	31.800
P19.05	19.05	12.70	12.5	7.5	31.6	33.6	20.0	4.15/3.25	50.0/11248	55.00	2.560
P19.05F50–B	19.05	11.91	12.9	7.5	31.6	34.8	20.0	4.15/3.25	40.0/8992	44.00	2.530
P22.225F10–B	22.225	14.30	14.6	9.0	36.3	39.3	23.5	4.80/4.00	55.0/12364	60.50	3.580
P22.225F3–B	22.225	15.60	14.6	9.0	36.3	38.0	23.5	4.80/4.00	75.0/16860	82.50	3.750
P25.4F21–B	25.40	15.88	16.0	10.0	42.5	–	26.8	5.60/4.80	80.0/17984	88.00	4.700
P31.75F5–B	31.75	19.05	20.0	11.1	46.0	50.0	33.5	5.60/4.80	100.0/22480	110.00	5.980
*P42.27F1–B	42.27	13.00	22.9	7.92	41.0	45.8	24.0	3.20	42.3/9509	46.50	2.360
*P50.8F7	50.80	18.50	25.0	14.5	53.5	57.5	40.0	5.00	120.0/26994	132.00	6.300

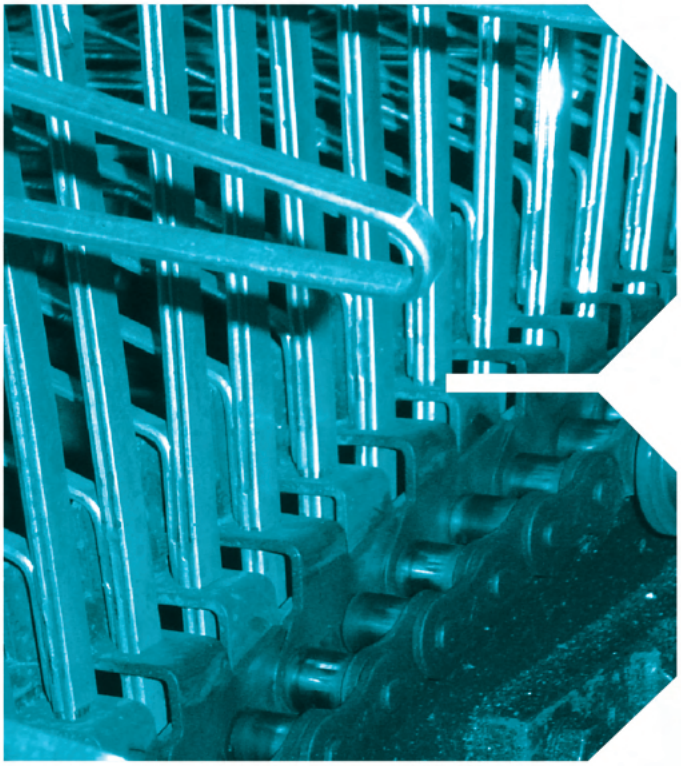
*Straight side plates

Double pitch transmission chains

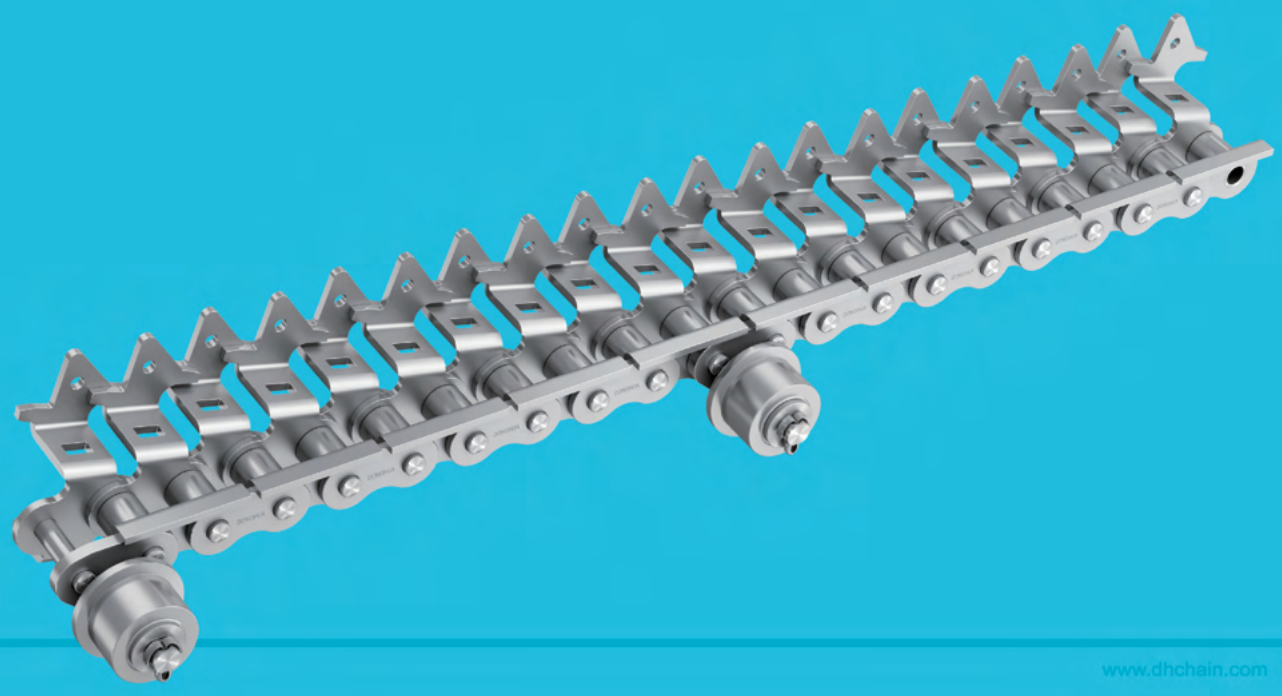


DIN/ISO Chain No.	ANSI Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
		P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Q min	Q_0	q
		mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
208A	2040	25.40	7.95	7.85	3.96	16.6	17.8	12.0	1.50	14.1/3205	16.70	0.42
208B		25.40	8.51	7.75	4.45	16.7	18.2	11.8	1.60	18.0/4091	19.40	0.45
210A	2050	31.75	10.16	9.40	5.08	20.7	22.2	15.0	2.03	22.2/5045	28.10	0.73
210B		31.75	10.16	9.65	5.08	19.5	20.9	14.7	1.70	22.4/5091	27.50	0.65
212A	2060	38.10	11.91	12.57	5.94	25.9	27.7	18.0	2.42	31.8/7227	36.80	1.02
212B		38.10	12.07	11.68	5.72	22.5	25.2	16.0	1.85	29.0/6591	32.20	0.76
216A	2080	50.80	15.88	15.75	7.92	32.7	36.5	24.0	3.25	56.7/12886	65.70	1.70
216B		50.80	15.88	17.02	8.28	36.1	39.1	21.0	4.15/3.10	60.0/13636	72.80	1.75
220A	2100	63.50	19.05	18.90	9.53	40.4	44.7	30.0	4.00	88.5/20114	102.60	2.55
220B		63.50	19.05	19.56	10.19	41.3	45.0	26.4	4.50/3.50	95.0/14773	106.70	2.62
224A	2120	76.20	22.23	25.22	11.10	50.3	54.3	35.7	4.80	127.0/28864	147.30	4.06
224B		76.20	25.40	25.40	14.63	53.4	57.8	33.2	6.00/4.80	160.0/36364	178.00	4.70
228B		88.90	27.94	30.99	15.90	65.1	69.5	36.7	7.50/6.00	200.0/45455	222.00	6.23
232B		101.60	29.21	30.99	17.81	66.0	71.0	42.0	7.00/6.00	250.0/56818	277.50	6.72
208AH	2040H	25.40	7.95	7.85	3.96	18.8	19.9	12.0	2.03	14.1/3205	16.70	0.53
210AH	2050H	31.75	10.16	9.40	5.08	22.1	23.8	15.0	2.42	22.2/5045	28.10	0.79
212AH	2060H	38.10	11.91	12.57	5.94	29.2	31.0	18.0	3.25	31.8/7227	36.80	1.28
216AH	2080H	50.80	15.88	15.75	7.92	36.2	39.4	24.0	4.00	56.7/12886	70.00	2.17
220AH	2100H	63.50	19.05	18.90	9.53	43.6	47.2	30.0	4.80	88.5/20114	102.60	3.15
224AH	2120H	76.20	22.23	25.22	11.10	53.5	57.5	35.7	5.60	127.0/28864	147.30	4.57

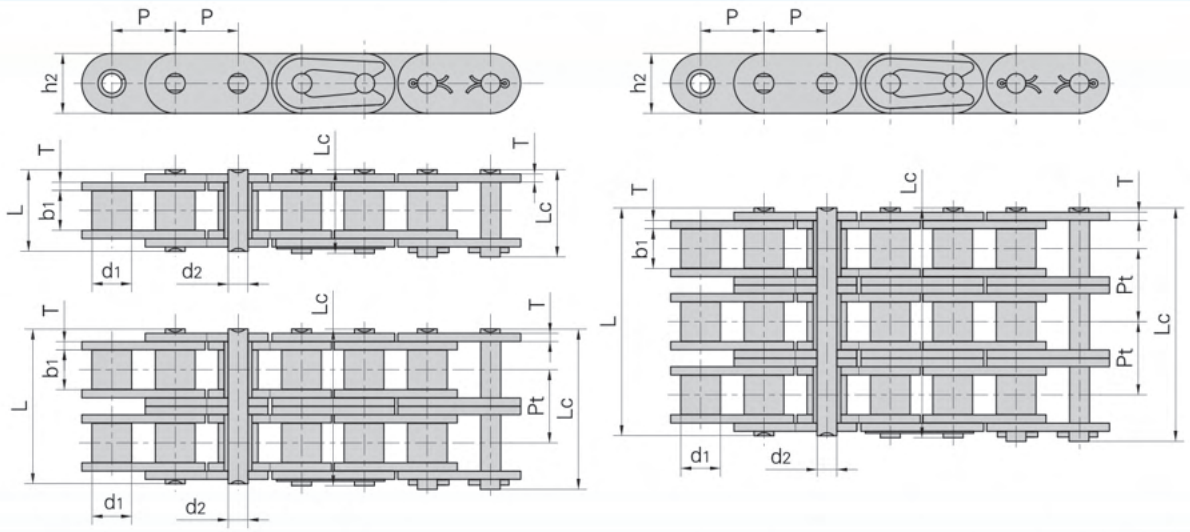
DONGHUA



CONVEYOR CHAINS



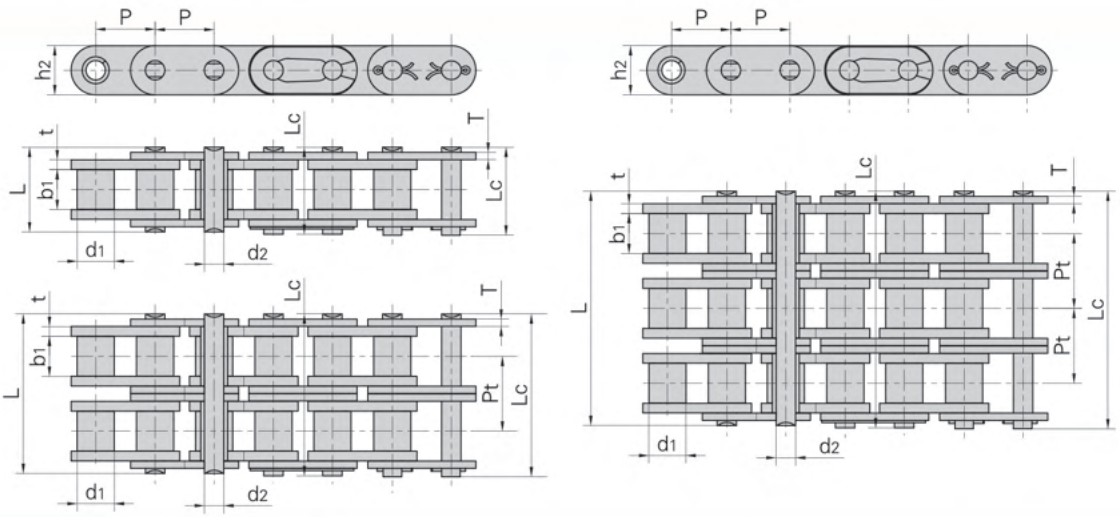
Roller chains with straight side plates (A series)



Donghua Chain No.		Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch	Tensile strength	Average tensile strength	Weight per meter
		P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	Pt	Q min	Q_0	q
		mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
	*C35–1	9.525	5.08	4.77	3.58	13.3	14.3	9.00	1.30	–	7.9/1795	10.8	0.41
C08A–1	C40–1	12.700	7.95	7.85	3.96	16.6	18.8	12.00	1.50	–	14.1/3273	17.5	0.73
C10A–1	C50–1	15.875	10.16	9.40	5.08	20.7	23.3	15.09	2.03	–	22.2/5045	29.4	1.23
C12A–1	C60–1	19.050	11.91	12.57	5.94	25.9	28.3	18.00/18.20	2.42	–	31.8/7227	41.5	1.81/1.83
C16A–1	C80–1	25.400	15.88	15.75	7.92	32.7	36.5	24.00	3.25	–	56.7/12886	69.4	3.09
C20A–1	C100–1	31.750	19.05	18.90	9.53	40.4	44.7	30.00	4.00	–	88.5/20114	109.2	4.56
C24A–1	C120–1	38.100	22.23	25.22	11.10	50.3	54.3	35.70	4.80	–	127.0/28864	156.3	6.86
C28A–1	C140–1	44.450	25.40	25.22	12.70	54.4	59.0	41.00	5.60	–	172.4/39182	212.0	8.49
C32A–1	C160–1	50.800	28.58	31.55	14.27	64.8	69.6	47.80	6.40	–	226.8/51545	278.9	11.50
C08A–2	C40–2	12.700	7.95	7.85	3.96	31.0	33.2	12.00	1.50	14.38	28.2/6409	35.9	1.43
C10A–2	C50–2	15.875	10.16	9.40	5.08	38.9	41.4	15.09	2.03	18.11	44.4/10091	58.1	2.42
C12A–2	C60–2	19.050	11.91	12.57	5.94	48.8	51.1	18.00/18.20	2.42	22.78	63.6/14455	82.1	3.58/3.62
C16A–2	C80–2	25.400	15.88	15.75	7.92	62.7	65.8	24.00	3.25	29.29	113.4/25773	141.8	6.12
C20A–2	C100–2	31.750	19.05	18.90	9.53	76.4	80.5	30.00	4.00	35.76	177.0/40227	219.4	9.08
C24A–2	C120–2	38.100	22.23	25.22	11.10	95.8	99.7	35.70	4.80	45.44	254.0/57727	314.9	13.60
C28A–2	C140–2	44.450	25.40	25.22	12.70	103.3	107.9	41.00	5.60	48.87	344.8/78364	427.5	16.86
C32A–2	C160–2	50.800	28.58	31.55	14.27	123.3	128.1	47.80	6.40	58.55	453.6/103091	562.4	22.90
C08A–3	C40–3	12.700	7.95	7.85	3.96	45.4	47.6	12.00	1.50	14.38	42.3/9614	50.0	2.14
C10A–3	C50–3	15.875	10.16	9.40	5.08	57.0	59.5	15.09	2.03	18.11	66.6/15136	77.8	3.62
C12A–3	C60–3	19.050	11.91	12.57	5.94	71.5	73.9	18.00/18.20	2.42	22.78	95.4/21682	111.1	5.36/5.41
C16A–3	C80–3	25.400	15.88	15.75	7.92	91.7	95.1	24.00	3.25	29.29	170.1/38659	198.4	9.10
C20A–3	C100–3	31.750	19.05	18.90	9.53	112.2	116.3	30.00	4.00	35.76	265.5/60341	309.6	13.60
C24A–3	C120–3	38.100	22.23	25.22	11.10	141.4	145.2	35.70	4.80	45.44	381.0/86591	437.2	20.43
C28A–3	C140–3	44.450	25.40	25.22	12.70	152.2	156.8	41.00	5.60	48.87	517.2/117545	593.3	25.23
C32A–3	C160–3	50.800	28.58	31.55	14.27	181.8	186.6	47.80	6.40	58.55	680.4/154636	780.6	34.19

*Bush chain: d_1 in the table indicates the external diameter of the bush

Roller chains with straight side plates (B series)



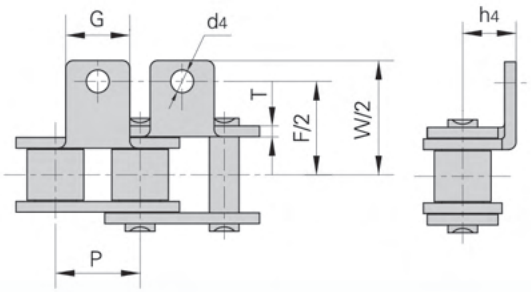
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Pt	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
C08B-1	12.700	8.51	7.75	4.45	16.7	18.2	11.8	1.60	–	18.0/4091	19.5	0.80
C10B-1	15.875	10.16	9.65	5.08	19.5	20.9	14.7	1.70	–	22.4/5091	27.9	1.06
C12B-1	19.050	12.07	11.68	5.72	22.5	25.2	16.0	1.85	–	29.0/6591	32.2	1.32
C16B-1	25.400	15.88	17.02	8.28	36.1	39.1	21.0/24.0	4.15/3.10	–	60.0/13636	72.8	3.08/3.49
C20B-1	31.750	19.05	19.56	10.19	41.3	45.0	26.4	4.50/3.50	–	95.0/21591	106.7	4.16
C24B-1	38.100	25.40	25.40	14.63	53.4	57.8	33.2	6.00/4.80	–	160.0/36364	178.0	7.47
C28B-1	44.450	27.94	30.99	15.90	65.1	69.5	36.7	7.50/6.00	–	200.0/45455	222.0	9.90
C32B-1	50.800	29.21	30.99	17.81	66.0	71.0	42.0	7.00/6.00	–	250.0/56818	277.5	10.45
C08B-2	12.700	8.51	7.75	4.45	31.2	32.2	11.8	1.60	13.92	32.0/7273	38.7	1.45
C10B-2	15.875	10.16	9.65	5.08	36.1	37.5	14.7	1.70	16.59	44.5/10114	57.8	2.00
C12B-2	19.050	12.07	11.68	5.72	42.0	44.7	16.0	1.85	19.46	57.8/13136	66.1	2.62
C16B-2	25.400	15.88	17.02	8.28	68.0	71.0	21.0/24.0	4.15/3.10	31.88	106.0/24091	133.0	6.10/6.92
C20B-2	31.750	19.05	19.56	10.19	77.8	81.5	26.4	4.50/3.50	36.45	170.0/38636	211.2	8.23
C24B-2	38.100	25.40	25.40	14.63	101.7	106.2	33.2	6.00/4.80	48.36	280.0/63636	319.2	14.77
C28B-2	44.450	27.94	30.99	15.90	124.6	129.1	36.7	7.50/6.00	59.56	360.0/81818	406.8	19.82
C32B-2	50.800	29.21	30.99	17.81	124.6	129.6	42.0	7.00/6.00	58.55	450.0/102273	508.5	20.94
C08B-3	12.700	8.51	7.75	4.45	45.1	46.1	11.8	1.60	13.92	47.5/10795	57.8	2.10
C10B-3	15.875	10.16	9.65	5.08	52.7	54.1	14.7	1.70	16.59	66.7/15159	84.5	2.87
C12B-3	19.050	12.07	11.68	5.72	61.5	64.2	16.0	1.85	19.46	86.7/19705	101.8	3.89
C16B-3	25.400	15.88	17.02	8.28	99.8	102.9	21.0/24.0	4.15/3.10	31.88	160.0/36364	203.7	9.12/10.34
C20B-3	31.750	19.05	19.56	10.19	114.2	117.9	26.4	4.50/3.50	36.45	250.0/56818	290.0	11.34
C24B-3	38.100	25.40	25.40	14.63	150.1	154.6	33.2	6.00/4.80	48.36	425.0/96591	493.0	22.10
C28B-3	44.450	27.94	30.99	15.90	184.2	188.7	36.7	7.50/6.00	59.56	530.0/120454	609.5	29.64
C32B-3	50.800	29.21	30.99	17.81	183.2	188.2	42.0	7.00/6.00	58.55	670.0/152273	770.5	31.27

Short pitch conveyor chain attachments

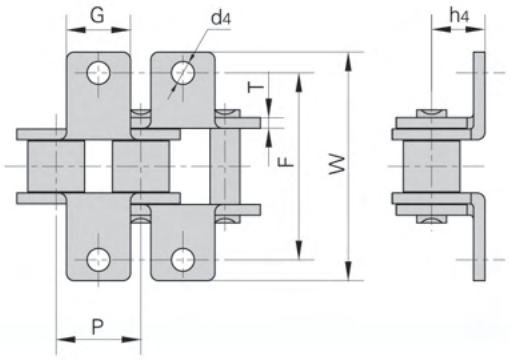




A1



K1



ISO/DIN Chain No.	Donghua Chain No.	P	G	F	W	T	h4	d4
		mm	mm	mm	mm	mm	mm	mm
25	04C	6.350	5.6	13.80	23.2	0.80	4.30	3.4
35	06C	9.525	7.9	19.00	28.6	1.30	6.35	3.4
40	08A	12.700	9.5	25.40	35.2	1.50	7.90	3.4
41	085	12.700	9.5	24.00	33.4	1.30	6.90	3.6
50	10A	15.875	12.7	31.75	46.2	2.03	10.30	5.5
60	12A	19.050	15.9	38.10	55.6	2.42	11.90	5.5
80	16A	25.400	19.1	50.80	64.8	3.25	15.90	6.8
100	20A	31.750	25.4	63.50	89.8	4.00	19.80	9.2
120	24A	38.100	28.6	76.20	108.5	4.80	23.00	9.8
140	28A	44.450	34.9	88.90	123.0	5.60	28.60	11.4
160	32A	50.800	38.1	101.60	142.8	6.40	31.75	13.1
200	40A	63.500	50.8	127.00	179.0	8.00	42.88	16.3
*06B	*06B	9.525	8.0	19.04	27.0	1.30	6.50	3.5
08B	08B	12.700	9.5	25.40	36.4	1.60	8.90	4.5
10B	10B	15.875	14.3	31.75	44.6	1.70	10.31	5.3
12B	12B	19.050	16.0	38.10	52.4	1.85	13.46	6.4
16B	16B	25.400	19.1	50.80	72.6	3.10	15.88	6.4
20B	20B	31.750	35.0	63.50	100.5	3.50	19.80	9.0
24B	24B	38.100	30.0	76.20	108.4	4.80	26.67	10.5
28B	28B	44.450	35.0	88.90	123.0	6.00	28.58	13.1
32B	32B	50.800	38.1	101.60	142.8	6.00	31.75	13.1

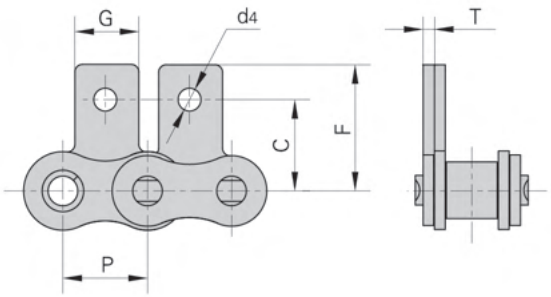
*Straight side plates

Short pitch conveyor chain attachments

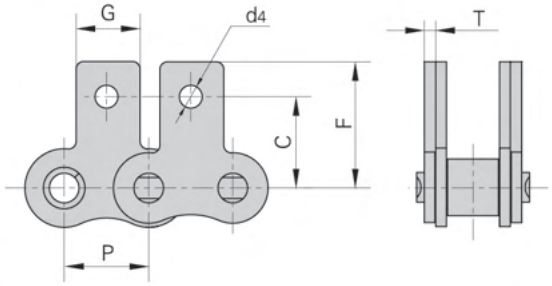




SA1/M1 (one side)



SK1/M1 (both sides)



ISO/DIN Chain No.	Donghua Chain No.	P	G	C	F	T	d4
		mm	mm	mm	mm	mm	mm
25	04C	6.350	5.6	7.95	11.70	0.80	3.4
35	06C	9.525	7.9	9.50	14.55	1.30	3.4
40	08A	12.700	9.5	12.70	19.05	1.50	3.4
41	085	12.700	9.5	11.85	16.55	1.30	3.6
50	10A	15.875	12.7	15.90	25.25	2.03	5.5
60	12A	19.050	15.9	18.30	29.33	2.42	5.5
80	16A	25.400	19.1	24.60	34.70	3.25	6.8
100	20A	31.750	25.4	31.80	43.30	4.00	9.2
120	24A	38.100	28.6	36.50	51.60	4.80	9.8
140	28A	44.450	34.9	44.50	62.00	5.60	11.4
160	32A	50.800	38.1	50.80	69.85	6.40	13.1
200	40A	63.500	50.8	63.50	88.90	8.00	16.3
*06B	*06B	9.525	8.0	9.52	13.50	1.30	3.5
08B	08B	12.700	9.5	13.35	18.90	1.60	4.3
10B	10B	15.875	14.3	16.50	22.95	1.70	5.3
12B	12B	19.050	16.0	21.45	28.60	1.85	6.4
16B	16B	25.400	19.1	23.15	34.00	3.10	6.4
20B	20B	31.750	35.0	30.50	45.70	3.50	9.0
24B	24B	38.100	36.0	36.00	61.50	4.80	10.5

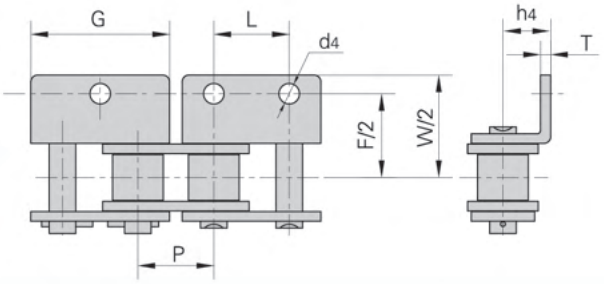
*Straight side plates

Short pitch conveyor chain attachments

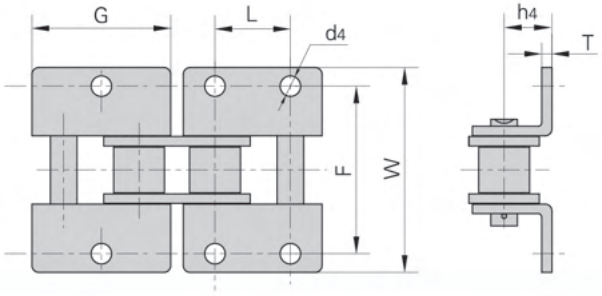




WA1 WA2



WK1 WK2



ISO/DIN Chain No.	Donghua Chain No.	P	G	L	F	W	T	h_4	d_4
		mm	mm	mm	mm	mm	mm	mm	mm
25	04C	6.350	11.41	6.350	13.80	23.2	0.80	4.30	3.40
35	06C	9.525	17.32	9.525	19.00	28.6	1.30	6.35	2.80
40	08A	12.700	23.00	12.700	25.40	35.6	1.50	7.90	3.40
41	085	12.700	22.30	12.700	24.00	35.0	1.30	7.20	4.85
50	10A	15.875	28.80	15.875	31.75	46.8	2.03	10.30	5.50
60	12A	19.050	34.65	19.050	38.10	56.4	2.42	11.90	5.50
80	16A	25.400	45.90	25.400	50.80	73.2	3.25	15.90	6.80
100	20A	31.750	57.65	31.750	63.50	89.8	4.00	19.80	9.20
120	24A	38.100	69.30	38.100	76.20	108.8	4.80	23.00	9.80
140	28A	44.450	80.45	44.450	88.90	123.0	5.60	28.60	11.40
160	32A	50.800	92.00	50.800	101.60	142.8	6.40	31.75	13.10
200	40A	63.500	115.50	63.500	127.00	179.0	8.00	42.88	16.30
*06B	*06B	9.525	17.72	9.525	19.04	27.0	1.30	6.50	3.50
08B	08B	12.700	24.00	12.700	25.40	36.4	1.60	8.90	4.30
10B	10B	15.875	29.58	15.875	31.80	44.6	1.70	10.31	5.30
12B	12B	19.050	34.05	19.050	38.10	52.4	1.85	13.46	6.40
16B	16B	25.400	46.40	25.400	50.80	72.6	3.10	15.88	6.40
20B	20B	31.750	58.10	31.750	63.50	100.5	3.50	19.80	9.00
24B	24B	38.100	71.30	38.100	76.20	108.4	4.80	26.67	10.50
28B	28B	44.450	81.10	44.450	88.90	123.0	6.00	28.58	13.10
32B	32B	50.800	92.80	50.800	101.60	142.8	6.00	31.75	13.10

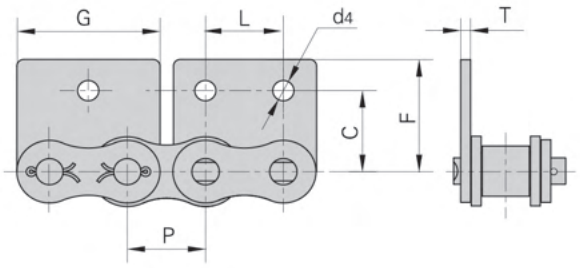
*Straight side plates

Short pitch conveyor chain attachments

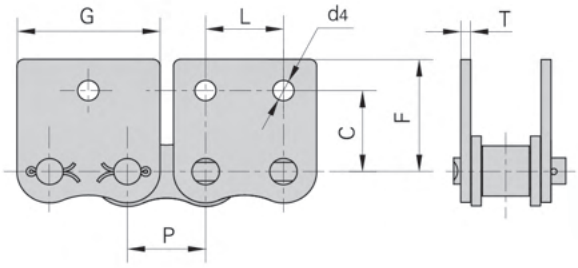




WSA1 WSA2



WSK1 WSK2

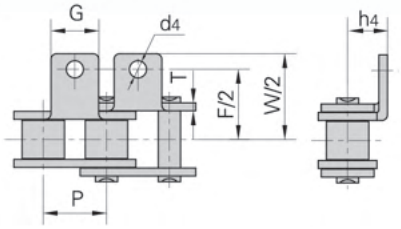


ISO/DIN Chain No.	Donghua Chain No.	P	G	L	C	F	T	d4
		mm	mm	mm	mm	mm	mm	mm
25	04C	6.350	11.41	6.350	7.95	11.70	0.80	3.4
35	06C	9.525	17.32	9.525	9.50	14.55	1.30	2.8
40	08A	12.700	23.00	12.700	12.70	17.40	1.50	3.4
41	085	12.700	21.20	12.700	11.85	16.55	1.30	3.6
50	10A	15.875	28.80	15.875	15.90	23.05	2.03	5.5
60	12A	19.050	34.65	19.050	18.30	26.86	2.42	5.5
80	16A	25.400	45.90	25.400	24.60	35.45	3.25	6.8
100	20A	31.750	57.65	31.750	31.80	44.00	4.00	9.2
120	24A	38.100	69.30	38.100	36.50	51.60	4.80	9.8
140	28A	44.450	80.45	44.450	44.50	62.00	5.60	11.4
160	32A	50.800	92.00	50.800	50.80	69.85	6.40	13.1
200	40A	63.500	115.5	63.500	63.50	88.90	8.00	16.3
*06B	*06B	9.525	17.72	9.525	9.52	13.50	1.30	3.5
08B	08B	12.700	23.30	12.700	13.35	18.90	1.60	4.3
10B	10B	15.875	29.58	15.875	16.50	22.95	1.70	5.3
12B	12B	19.050	34.05	19.050	21.45	28.60	1.85	6.4
16B	16B	25.400	46.40	25.400	23.15	34.00	3.10	6.4
20B	20B	31.750	58.10	31.750	30.50	45.70	3.50	9.0
24B	24B	38.100	71.30	38.100	42.70	61.50	4.80	10.5

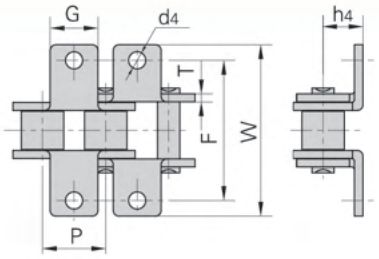
*Straight side plates

Short pitch conveyor chain attachments

A1



K1

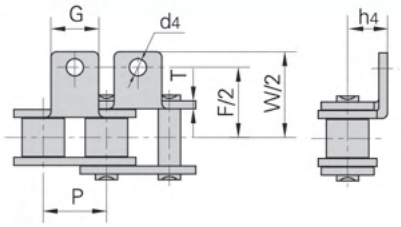


Donghua Chain No.	P	G	F	W	T	h4	d4
	mm	mm	mm	mm	mm	mm	mm
04CA1F2	6.350	6.00	22.20	29.00	0.80	2.50	2.00
25K1F1	6.350	5.60	14.27	21.38	0.80	4.75	3.40
05BA1F1	8.000	8.00	14.00	21.00	0.80	5.00	3.10
*06BK1F3	9.525	8.00	18.81	26.81	1.15	6.50	3.50
*06BK1F5	9.525	8.00	19.04	27.04	1.30	6.50	4.50
*06BK1F6	9.525	8.00	29.08	41.68	1.30	8.90	4.50
06CA1F1	9.525	7.90	19.20	28.80	1.30	6.35	2.80
06CA1F2	9.525	7.90	19.20	28.80	1.30	6.35	4.00
*C40A1F1	12.700	10.00	25.40	33.40	1.50	9.10	3.40
08AA1F1	12.700	9.50	38.50	44.50	1.50	8.20	3.60
08AA1F10	12.700	9.60	28.00	36.20	1.50	8.50	3.20
08AA1F12	12.700	9.50	25.40	35.20	1.50	7.90	3.20
08AA1F14	12.700	10.80	26.40	35.40	1.50	9.00	4.40
08AA1F15	12.700	18.00	26.40	39.00	1.50	9.00	4.20
08AA1F18	12.700	11.00	36.85	46.00	1.50	7.90	3.60
08AA1F2	12.700	9.50	25.40	35.20	1.50	7.90	4.85
08AA1F3	12.700	15.88	25.40	35.60	1.50	8.00	4.95
08AA1F6	12.700	9.50	25.40	35.20	1.50	7.90	5.00
08AA1F7	12.700	18.00	37.00	52.00	1.50	8.00	5.20
08AA1F9	12.700	9.60	55.40	62.50	1.50	7.50	4.20
08AK1F16	12.700	10.50	25.40	38.80	1.50	7.95	5.50
08AK1F2	12.700	9.50	25.40	35.20	1.50	7.90	4.85
08AK1F4	12.700	9.50	25.39	35.19	1.50	7.90	5.50
08BA1F11	12.700	11.00	25.40	36.40	1.60	8.90	4.30
08BA1F16	12.700	12.30	27.80	42.80	1.60	21.00	5.20
08BA1F18	12.700	9.50	28.30	37.00	1.60	8.00	4.30
08BA1F2	12.700	11.40	38.60	49.60	1.60	8.90	3.50
08BA1F20	12.700	12.60	22.95	33.95	1.60	10.20	5.00
08BA1F28	12.700	9.50	25.40	34.52	1.60	9.95	4.00
08BA1F30	12.700	11.00	26.23	35.43	1.60	9.00	4.50
08BA1F33	12.700	10.00	30.40	38.80	1.60	8.20	3.10
08BA1F34	12.700	9.60	36.40	48.00	1.60	9.60	3.20

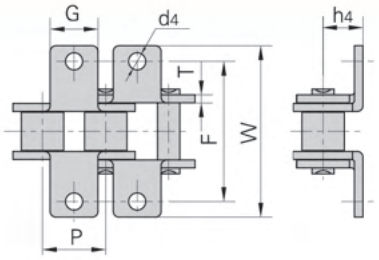
*Straight side plates

Short pitch conveyor chain attachments

A1



K1

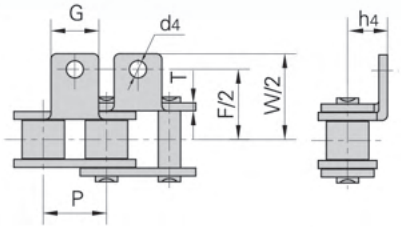


Donghua Chain No.	P	G	F	W	T	h4	d4
	mm	mm	mm	mm	mm	mm	mm
08BA1F39	12.700	9.50	36.40	44.00	1.60	9.50	3.20
08BA1F40	12.700	9.50	26.60	34.20	1.60	8.50	3.20
08BA1F41	12.700	12.50	35.00	43.00	1.60	9.00	3.70
08BA1F47	12.700	9.50	26.60	32.60	1.60	8.50	3.10
08BA1F48	12.700	13.00	38.20	48.60	1.60	10.50	6.10
08BA1F49	12.700	12.00	26.00	38.80	1.60	8.00	3.50
08BA1F51	12.700	9.50	25.40	35.20	1.60	8.90	4.30
08BA1F53	12.700	11.00	26.00	36.40	1.60	8.90	6.50 × 4.50
08BA1F56	12.700	9.50	34.20	43.70	1.60	9.00	3.10
08BA1F58	12.700	9.50	47.00	57.50	1.60	8.90	4.50
08BA1F6	12.700	18.00	25.80	37.80	1.60	8.00	4.20
08BA1F8	12.700	11.20	21.85	32.85	2.50	8.90	4.30
08BA3F1	12.700	22.70	33.20	46.90	1.60	7.80	2.90/6.70
08BF30	12.700	18.00	27.20	40.00	1.60	8.00	4.30
08BF33	12.700	9.50	27.74	38.80	1.60	8.50	3.10
08BK1F10	12.700	11.00	27.77	38.77	1.55	8.75	4.30
08BK1F14	12.700	11.00	25.57	36.57	1.60	8.90	6.50
08BK1F15	12.700	17.90	27.60	39.60	1.60	8.00	7.10
08BK1F26	12.700	11.00	26.50	36.00	1.60	8.80	4.40
08BK1F29	12.700	12.50	26.20	38.00	1.60	10.00	4.50
08BK1F35	12.700	9.50	25.33	35.03	1.60	8.90	M3
08BK1F43	12.700	9.50	28.20	37.20	1.60	8.40	4.30
08BK1F44	12.700	11.50	26.00	36.00	1.60	8.50	4.20
08BK1F5	12.700	9.50	29.00	38.70	1.60	7.10	4.50
08BK1F54	12.700	14.00	30.20	42.00	1.60	8.90	5.50
08BK1F55	12.700	12.00	25.40	36.40	1.60	8.90	5.00
08BK1F57	12.700	12.00	25.40	36.40	1.60	8.90	5.50
08BK1F7	12.700	9.50	29.00	39.00	1.60	7.00	4.50
08BK1F9	12.700	9.50	25.40	36.40	1.60	8.90	M4
428HK1F3	12.700	11.50	30.00	43.50	2.03	8.90	5.50
*C10BK0F1	15.875	13.00	–	35.00	1.70	10.30	–
10AA1F10	15.875	12.70	31.80	46.20	2.03	10.30	M5
10AA1F11	15.875	12.70	31.80	46.20	2.03	25.30	5.50

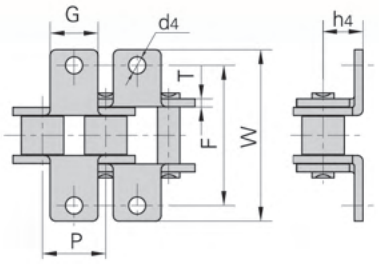
*Straight side plates

Short pitch conveyor chain attachments

A1



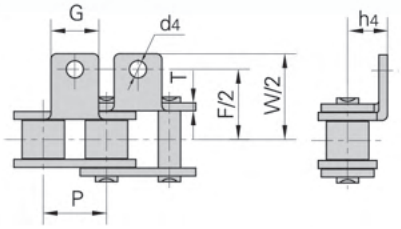
K1



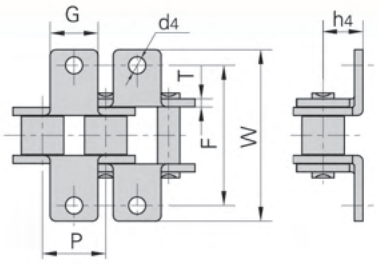
Donghua Chain No.	P	G	F	W	T	h4	d4
	mm	mm	mm	mm	mm	mm	mm
10AA1F13	15.875	14.00	33.20	50.40	2.03	11.50	3.10
10AA2F1	15.875	24.10	33.60	43.20	2.03	8.20	3.50
10AHK1F1	15.875	12.70	34.00	48.40	2.42	10.30	M5
10AHK1F2	15.875	12.70	33.00	47.40	2.42	10.40	M5
10AK1F23	15.875	20.00	32.16	48.06	2.03	10.90	6.50
10AK1F24	15.875	12.70	31.75	46.20	2.03	10.30	5.20
10AK1F3	15.875	14.29	31.75	46.20	2.03	10.30	5.50
10AK1F5	15.875	20.00	39.00	50.10	2.03	12.50	M5
10AK1F7	15.875	12.70	31.80	46.20	2.03	10.30	M6
10AK1F8	15.875	12.70	31.80	46.20	2.03	10.30	6.50
10AK1F9	15.875	20.00	38.97	50.07	2.03	12.50	5.50
10BA0F2	15.875	14.00	–	49.41	1.70	10.30	–
10BA0F3	15.875	14.00	–	46.51	1.70	10.40	–
10BA1F11	15.875	15.00	31.80	49.60	1.70	10.30	M5
10BA1F13	15.875	14.10	30.81	48.01	1.70	10.50	M5
10BA1F14	15.875	14.30	31.76	44.60	1.70	10.31	6.40
10BF11	15.875	14.00	–	51.81	1.70	10.40	–
10BK0F4	15.875	14.00	–	45.81	1.70	10.30	–
10BK0F5	15.875	15.00	–	69.20	1.70	10.31	–
10BK1F12	15.875	13.00	32.41	50.11	1.70	11.00	6.00
10BK1F17	15.875	14.30	31.80	44.60	1.70	10.31	7.30 × 5.50
10BK1F18	15.875	14.00	32.78	49.96	1.70	11.50	3.10
10BK1F19	15.875	12.80	32.00	46.60	1.70	10.60	M6
10BK1F2	15.875	13.00	32.40	45.20	1.70	11.00	6.00
10BK1F21	15.875	14.00	35.00	50.80	1.70	9.00	7.10
10BK1F22	15.875	14.10	31.80	47.60	1.70	10.40	5.20
10BK1F3	15.875	13.00	32.41	51.11	1.70	10.50	6.00
10BK1F4	15.875	17.50	30.41	47.41	1.70	11.50	6.00
10BK1F5	15.875	13.00	29.41	42.21	1.70	10.00	5.50
10BK1F6	15.875	12.70	30.00	47.00	1.70	10.20	5.30
10BK1F7	15.875	14.00	31.50	49.60	1.70	10.30	5.50
10BK1F8	15.875	14.00	31.41	48.31	1.70	10.50	5.30
10BSBA1F2	15.875	13.50	30.00	44.40	1.70	10.50	5.30

Short pitch conveyor chain attachments

A1



K1

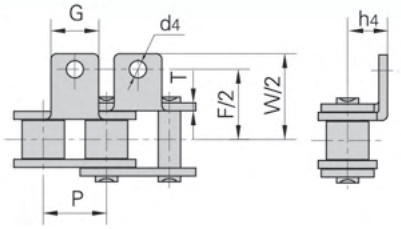


Donghua Chain No.	P	G	F	W	T	h4	d4
	mm	mm	mm	mm	mm	mm	mm
50 ORA1F14	15.875	12.70	34.40	48.80	2.03	10.30	5.20
*C12BA1F26	19.050	16.00	37.60	56.00	1.85	13.50	7.20
12AA1F10	19.050	15.90	38.10	55.60	2.42	11.90	7.00
12AA1F32	19.050	25.00	44.84	58.84	2.42	21.00	5.50
12AA1F33	19.050	15.90	38.10	55.60	2.42	11.90	6.30
12AA1F7	19.050	15.90	38.10	55.50	2.42	11.90	6.00
12AA2F11	19.050	21.00	40.00	51.20	2.42	11.90	5.30
12AK1F1	19.050	15.90	40.00	55.60	2.42	11.90	6.20
12AK1F22	19.050	15.90	38.10	55.50	2.42	13.46	M5
12AK1F27	19.050	15.90	60.80	78.20	2.42	11.90	6.35
12AK1F28	19.050	15.90	38.10	55.60	2.42	11.90	8.50
12AK1F30	19.050	15.90	38.20	55.60	2.42	11.90	6.50
12AK1F31	19.050	25.00	45.50	64.50	2.42	11.90	8.20
12AK1F34	19.050	15.90	38.10	55.60	2.42	11.90	M6
12AK1F36	19.050	15.90	38.10	55.60	2.42	11.90	M4
12AK1F4	19.050	15.90	38.10	55.50	2.42	11.90	M5
12AK1F7	19.050	15.90	38.10	55.60	2.42	11.90	6.00
12AK1F8	19.050	15.90	40.00	55.60	2.42	11.90	6.80
12BA0F1	19.050	36.10	–	56.75	1.85	12.00	–
12BA0F3	19.050	33.60	–	56.80	1.85	11.50	–
12BA1F1	19.050	16.00	38.10	52.40	1.85	13.46	8.20
12BA1F12	19.050	18.00	35.20	52.70	1.85	12.20	6.40
12BA1F18	19.050	24.00	35.45	51.75	1.85	12.00	6.60
12BA1F23	19.050	18.00	36.00	56.60	1.85	11.00	M6
12BA1F30	19.050	20.00	45.70	65.60	1.80	12.00	6.40
12BA1F34	19.050	15.90	34.25	55.60	1.85	11.90	10.90 × 6.40
12BFK1	19.050	16.50	40.00	54.80	1.85	12.00	6.60
12BK1F10	19.050	20.50	40.00	54.50	1.85	12.00	8.50
12BK1F11	19.050	16.00	38.15	52.55	1.85	13.46	10.00
12BK1F13	19.050	16.00	40.00	60.00	2.03	11.90	6.50
12BK1F15	19.050	18.00	37.00	54.60	1.85	12.20	6.40
12BK1F17	19.050	16.00	35.64	55.24	1.85	11.90	6.70
12BK1F19	19.050	18.00	36.00	55.40	1.85	12.00	6.60
12BK1F2	19.050	16.00	38.10	52.40	1.85	13.46	8.00

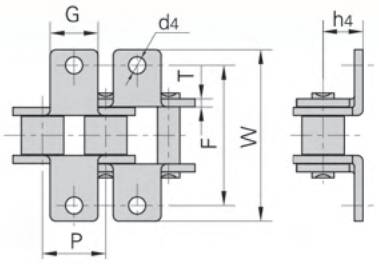
*Straight side plates

Short pitch conveyor chain attachments

A1



K1

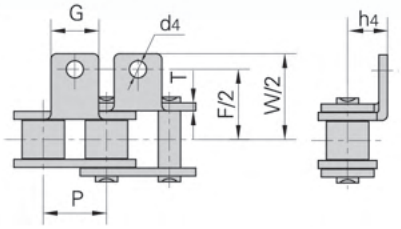


Donghua Chain No.	P	G	F	W	T	h4	d4
	mm	mm	mm	mm	mm	mm	mm
12BK1F20	19.050	16.00	35.20	51.40	1.85	12.00	7.60
12BK1F24	19.050	18.50	37.20	58.00	1.85	11.00	M6
12BK1F27	19.050	16.00	28.00	37.60	1.85	12.20	5.00
12BK1F28	19.050	16.00	41.00	54.65	1.85	10.00	6.40
12BK1F29	19.050	16.00	40.00	54.40	1.85	13.40	6.30
12BK1F31	19.050	20.00	44.80	64.80	1.85	11.70	6.50
12BK1F32	19.050	18.00	35.80	55.50	1.85	12.00	10.00
12BK1F33	19.050	16.00	38.10	52.40	1.85	13.46	8.10
12BK1F37	19.050	16.00	28.00	42.00	1.85	13.00	4.50
12BK1F38	19.050	16.00	38.10	52.44	1.85	13.46	7.20
12BK1F4	19.050	16.00	38.10	52.40	1.85	13.46	6.40
12BK1F40	19.050	18.00	35.44	54.94	1.80	11.60	6.40
12BK1F41	19.050	16.00	35.00	51.60	1.85	12.00	5.60
12BK1F5	19.050	18.00	35.44	54.05	1.80	11.60	6.40
12BK1F6	19.050	16.00	35.00	52.40	1.85	13.46	6.40
12BK1F8	19.050	18.00	35.20	50.40	1.85	12.20	6.40
12BK1F9	19.050	16.00	24.80	39.00	1.85	13.46	6.40
*C16BK1F40	25.400	16.00	37.60	56.00	1.85	13.50	7.20
16AA1F12	25.400	19.10	44.00	64.80	3.25	15.90	6.00
16AA1F19	25.400	24.00	50.80	72.80	3.25	15.90	9.00
16AA1F36	25.400	19.10	50.80	64.80	3.25	15.90	8.00
16AA1F4	25.400	19.10	50.80	64.80	3.25	15.90	6.00
16AA1F43	25.400	19.10	50.80	64.80	3.25	15.90	8.20
16AHA1F1	25.400	36.50	52.80	85.80	4.00	15.90	8.90
16AHK1F10	25.400	29.00	50.80	70.60	4.00	19.10	8.20
16AHK1F11	25.400	29.00	58.00	82.60	4.00	16.90	8.10
16AHK1F12	25.400	19.10	50.80	70.60	4.00	19.10	8.50
16AK1F10	25.400	19.10	50.80	64.80	3.25	15.90	10.00
16AK1F14	25.400	19.10	50.71	64.71	3.25	15.90	7.00
16AK1F17	25.400	19.10	50.80	78.60	3.25	15.90	6.80
16AK1F2	25.400	38.10	50.71	73.11	3.25	15.90	7.00
16AK1F3	25.400	30.00	56.30	82.40	3.25	16.00	6.50

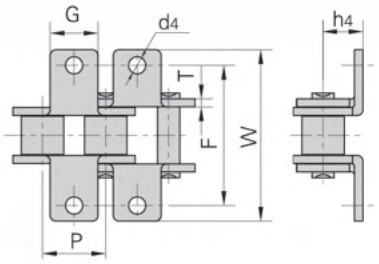
*Straight side plates

Short pitch conveyor chain attachments

A1



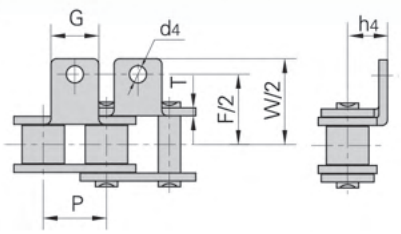
K1



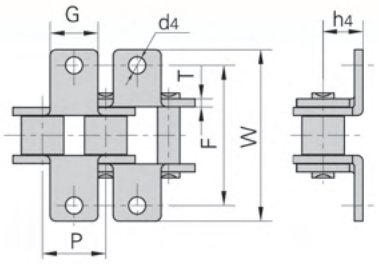
Donghua Chain No.	P	G	F	W	T	h4	d4
	mm	mm	mm	mm	mm	mm	mm
16AK1F39	25.400	19.10	50.80	64.80	3.25	15.90	5.00
16AK1F40	25.400	19.10	50.80	64.80	3.25	15.90	8.60
16AK1F42	25.400	19.10	50.80	73.20	3.25	15.90	6.80
16AK1F5	25.400	25.40	44.00	56.00	3.25	15.90	6.00
16AK1F6	25.400	24.00	44.00	56.00	3.25	15.90	6.00
16AK1F8	25.400	25.00	57.80	74.90	3.25	14.50	6.80
16BA1F51	25.400	24.00	57.60	82.60	3.10	17.00	9.00
16BA1F7	25.400	24.00	58.00	75.60	3.10	18.00	9.00
16BK1F10	25.400	24.00	53.58	77.58	3.00	16.30	8.20
16BK1F11	25.400	26.00	58.00	74.60	4.00	18.00	9.00
16BK1F13	25.400	25.00	58.00	84.40	3.10	18.00	9.00
16BK1F15	25.400	25.00	68.00	130.00	3.10	17.00	9.10
16BK1F16	25.400	23.80	58.00	83.80	1.85	17.00	8.40
16BK1F17	25.400	25.00	50.80	70.20	4.15	20.20	9.10
16BK1F19	25.400	24.00	57.15	75.00	4.15	18.00	9.00
16BK1F22	25.400	18.00	54.60	72.00	3.10	18.00	10.00
16BK1F28	25.400	25.00	57.80	83.60	3.10	18.00	9.00
16BK1F3	25.400	19.10	50.80	72.60	3.10	15.88	8.20
16BK1F34	25.400	25.40	50.80	72.10	3.10	15.88	M6
16BK1F4	25.400	36.00	54.00	78.60	3.10	16.00	8.20
16BK1F41	25.400	24.00	57.62	75.62	3.10	20.20	8.40
16BK1F42	25.400	24.00	57.72	75.72	3.10	16.50	9.00
16BK1F43	25.400	24.00	58.00	75.60	3.10	18.00	10.00
16BK1F44	25.400	25.00	58.00	84.40	3.10	18.00	10.20
16BK1F45	25.400	23.80	58.00	83.82	3.10	17.00	8.00
16BK1F46	25.400	36.00	54.00	78.60	3.10	16.00	8.40
16BK1F47	25.400	36.00	54.00	78.60	3.10	16.00	10.00
16BK1F48	25.400	19.05	54.43	72.80	3.10	16.00	12.60 × 9.00
16BK1F49	25.400	19.10	50.80	72.60	4.15	15.88	8.20
16BK1F5	25.400	25.00	57.80	83.60	3.10	19.00	9.00
16BK1F52	25.400	40.00	59.58	83.00	3.10	16.85	8.60
16BK1F53	25.400	24.00	58.00	79.60	3.10	18.00	9.00
16BK1F54	25.400	25.00	62.12	88.32	3.10	18.00	9.00
16BK1F56	25.400	19.00	50.80	74.80	3.10	15.90	6.80
20AHK1F1	31.750	25.40	61.08	87.675	4.80	19.81	10.30
20AK1F2	31.750	25.40	53.25	77.15	6.00	19.84	8.20

Short pitch conveyor chain attachments

A1



K1

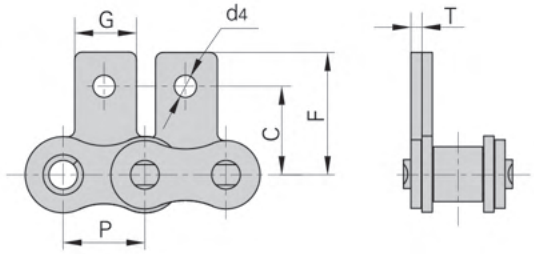


Donghua Chain No.	P	G	F	W	T	h4	d4
	mm	mm	mm	mm	mm	mm	mm
20AK1F3	31.750	25.40	63.50	87.30	4.00	19.80	8.70
20AK1F4	31.750	25.40	63.50	89.80	4.00	19.80	8.20
20AK1F5	31.750	26.00	68.00	88.00	4.00	23.50	11.00 × 8.60
20AK1F7	31.750	25.40	63.50	89.60	4.00	19.80	9.20
20AK1F9	31.750	25.40	63.50	89.60	4.00	19.80	10.50
20BA1F6	31.750	35.00	63.50	100.50	3.50	19.80	11.00
20BA2F7	31.750	58.10	63.40	100.40	3.50	19.80	10.50
20BK1F2	31.750	26.00	68.00	88.00	4.50	23.50	9.60
20BK1F4	31.750	25.40	63.50	100.50	3.50	19.80	9.00
20BK1F5	31.750	35.00	65.00	94.20	3.50	19.80	12.50
20BK1F7	31.750	35.00	70.00	100.50	3.50	22.00	8.50
20BK1F8	31.750	35.00	67.00	104.00	3.50	18.00	9.00
*C24BK0F1	38.100	30.00	–	118.00	6.00	25.00	–
*C24BK1F1	38.100	30.00	77.00	108.40	6.00	25.00	10.50
24AA1F1	38.100	28.60	76.20	111.60	4.80	23.80	9.80
24AA1F10	38.100	38.00	88.20	128.00	4.80	27.40	10.50
24AA1F12	38.100	28.40	75.40	99.60	4.80	23.00	10.30
24AA1F14	38.100	28.60	76.20	108.50	4.80	23.00	10.30
24AA1F3	38.100	45.00	110.00	138.00	10.00	30.00	14.00
24AK1F11	38.100	28.60	76.20	108.50	4.80	23.00	M4
24AK1F4	38.100	28.60	88.90	108.80	4.80	23.00	12.00
24AK1F6	38.100	45.00	100.00	128.00	8.00	30.00	12.00
24AK1F7	38.100	30.00	77.00	101.60	4.80	30.00	11.00
24BK1F2	38.100	38.00	88.00	128.00	4.80	25.00	11.00
28AK1F6	44.450	35.50	88.90	107.70	5.60	28.60	11.40
28BF5	44.450	55.00	120.00	148.00	10.00	30.00	14.00
28BF6	44.450	55.00	120.00	154.00	10.00	30.00	20.00 × 14.00
28BK1F2	44.450	55.00	120.00	148.00	10.00	30.00	14.00
28BK1F3	44.450	74.00	108.00	155.00	6.00	32.00	13.00
28BK1F4	44.450	35.00	107.00	158.00	6.00	32.00	14.00
32AK1F1	50.800	38.10	101.60	142.80	6.40	31.75	14.30
32BK1F1	50.800	50.80	108.00	152.60	6.00	35.00	14.00
36AK1F1	57.150	40.00	114.30	144.30	7.20	42.00	15.00
40BK1F1	63.500	40.00	140.00	173.40	8.00	48.825	13.00

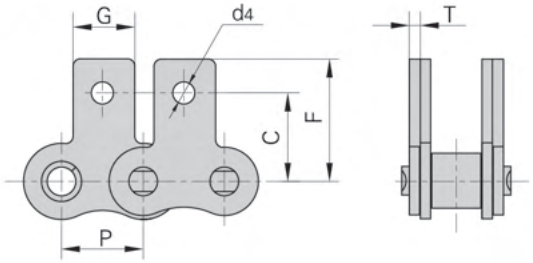
*Straight side plates

Short pitch conveyor chain attachments

SA1



SK1

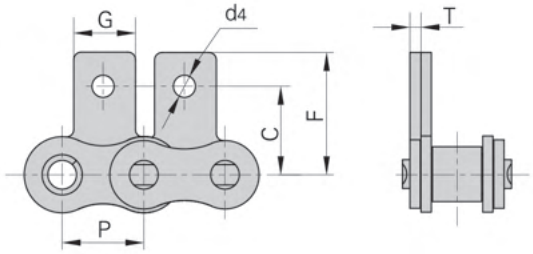


Donghua Chain No.	P	G	C	F	T	d4
	mm	mm	mm	mm	mm	mm
05BSA1F1	8.000	8.00	8.00	11.50	0.80	3.10
05BSK1F2	8.000	8.00	7.50	11.50	0.80	3.00
*06BSA0F2	9.525	8.00	–	22.10	1.30	–
*06BSK1F2	9.525	8.00	9.50	13.50	1.15	3.50
06CSA0	9.525	17.32	–	14.55	1.30	–
35SK1F1	9.525	7.90	9.50	14.55	1.30	4.00
*C08BSA1F21	12.700	9.50	13.35	18.90	1.60	5.30
08ASA1F2	12.700	9.50	8.73	17.50	1.50	4.76
08ASA1F3	12.700	9.60	12.70	17.30	1.50	3.60
08ASA1F4	12.700	9.50	12.70	19.05	1.50	4.20
08ASK0F1	12.700	9.50	–	22.23	1.50	–
08BA1F52	12.700	9.50	–	15.00	1.60	–
08BHSK1F1	12.700	11.00	13.35	18.90	2.03	6.50
08BSA0F1	12.700	11.00	–	19.00	1.60	–
08BSA1F1	12.700	18.00	15.00	21.50	1.60	6.30
08BSA1F19	12.700	18.00	15.00	21.50	1.60	8.00
08BSA1F32	12.700	11.00	14.30	20.00	1.60	6.35
08BSA1F8	12.700	12.50	14.70	20.30	1.60	4.50
08BSA1F9	12.700	12.50	14.70	20.30	1.60	4.50
08BSK0F4	12.700	11.00	–	45.00	1.60	–
08BSK0F7	12.700	10.00	–	23.80	1.60	–
08BSK1F12	12.700	12.50	14.70	20.30	1.60	5.00
08BSK1F2	12.700	11.00	13.40	18.90	1.60	4.30
08BSK1F22	12.700	11.00	13.00	20.80	1.60	4.45
08BSK1F3	12.700	11.00	14.10	19.50	1.55	4.30
08BSK1F34	12.700	9.50	14.10	19.20	1.60	4.30

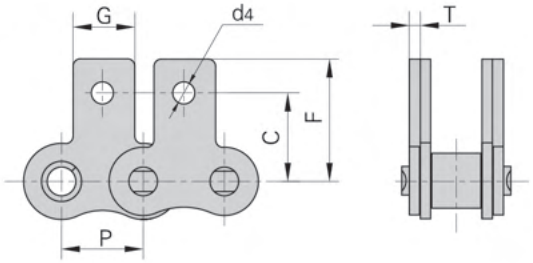
*Straight side plates

Short pitch conveyor chain attachments

SA1



SK1

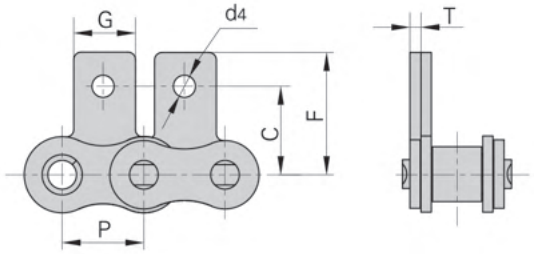


Donghua Chain No.	P	G	C	F	T	d4
	mm	mm	mm	mm	mm	mm
08BSK1F4	12.700	11.00	13.35	18.90	1.60	6.50
08BSK1F5	12.700	9.50	13.35	18.90	1.60	6.30
08BSK1F6	12.700	11.00	14.30	19.30	1.60	4.30
08BSK1F7	12.700	11.00	13.00	20.80	1.60	4.45
41SK1F3	12.700	9.50	11.85	16.55	1.30	6.20
10ASA0F2	15.875	28.50	–	93.00	2.03	–
10ASA1F8	15.875	12.70	15.90	25.25	2.03	8.00
10ASK1F1	15.875	20.00	15.68	22.88	2.03	8.50
10ASK1F3	15.875	12.70	15.25	23.60	2.03	5.30
10ASK1F6	15.875	12.70	15.90	25.25	2.03	6.10
10BSA0F1	15.875	8.22	–	29.52	1.70	–
10BSA1F3	15.875	24.00	16.00	24.20	1.70	5.10
10BSK1F5	15.875	14.10	15.90	23.70	1.70	5.20
*C12ASK1F6	19.050	15.75	17.78	25.50	2.42	5.70
12ASA1F4	19.050	15.90	18.30	29.33	2.42	8.50
12ASK1F1	19.050	15.90	18.30	29.33	2.42	6.10
12BSA1F3	19.050	17.00	16.00	26.60	1.85	8.00
12BSA1F4	19.050	18.00	17.00	27.00	1.85	8.00
12BSK0F1	19.050	15.00	–	26.50	1.85	–
12BSK0F4	19.050	15.90	–	26.00	3.30	–
12BSK1F1	19.050	18.00	18.20	28.10	1.80	6.40
12BSK1F2	19.050	18.00	18.30	26.10	1.85	6.20
12BSK1F6	19.050	18.00	18.20	28.10	1.80	6.40
12BSK1F7	19.050	16.00	17.90	26.20	1.85	5.60
*C16ASA2F1	25.400	49.40	29.50	39.50	3.25	5.50
*C16BSK0F1	25.400	25.00	–	25.00	4.15	–

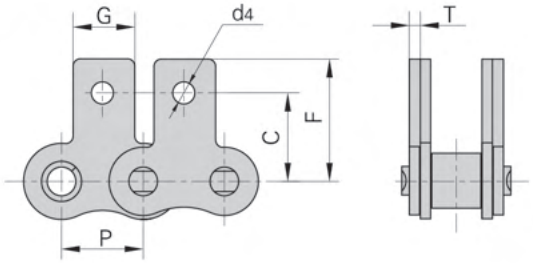
*Straight side plates

Short pitch conveyor chain attachments

SA1



SK1

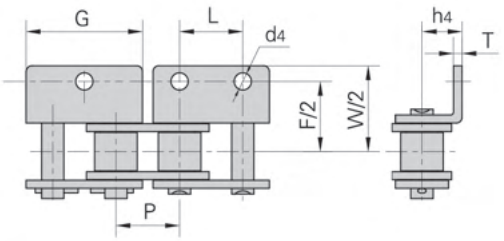


Donghua Chain No.	P	G	C	F	T	d4
	mm	mm	mm	mm	mm	mm
*C16BSK0F3	25.400	23.94	–	22.20	3.10	–
*C16BSK0F4	25.400	46.90	–	20.50	3.10	–
16ASAF1	25.400	19.10	–	34.70	3.25	–
16ASAF2	25.400	19.10	–	34.70	3.25	–
16AWSK1F3	25.400	45.90	16.00	34.40	3.25	14.52
16BSA1F6	25.400	25.40	27.30	36.00	3.10	8.40
16BSK1F10	25.400	36.20	24.60	36.60	3.10	8.20
16BSK1F11	25.400	19.00	26.00	35.00	3.10	6.80
16BSK1F2	25.400	24.00	25.40	37.40	3.00	8.20
16BSK1F3	25.400	19.10	23.15	34.00	3.10	9.00
16BSK1F7	25.400	19.10	23.15	34.00	3.10	8.00
16BSK1F8	25.400	24.00	31.00	41.00	3.10	10.00
16BSK1F9	25.400	24.00	31.10	39.10	3.10	9.00
16BWSK0F8	25.400	47.00	–	38.00	4.15	–
20BSK1F1	31.750	25.40	30.50	45.70	3.50	9.00
24ASK1F3	38.100	28.60	34.40	50.70	4.80	9.80
24ASK1F4	38.100	28.60	36.50	51.60	4.80	10.30
24BSK1F1	38.100	30.00	42.65	61.70	4.80	10.50
24BSK1F2	38.100	36.00	43.20	61.50	4.80	20.30/11.60
24BSK1F4	38.100	30.00	36.50	51.40	4.80	10.50
28SK1F1	44.450	41.00	44.50	62.00	6.00	16.00
32ASWA2F1	50.800	92.00	48.90	69.50	6.40	13.10
32BSK1F1	50.800	50.80	53.50	77.00	6.00	14.00
40ASA1F2	63.500	63.50	40.00	56.00	8.00	22.00
40BSK1F1	63.500	56.00	48.00	68.00	8.50	16.20

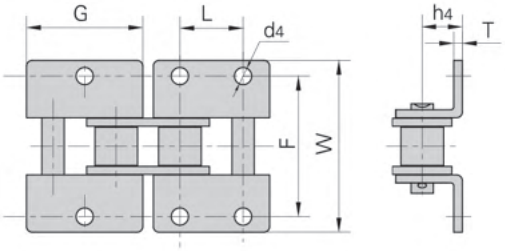
*Straight side plates

Short pitch conveyor chain attachments

WA1 WA2



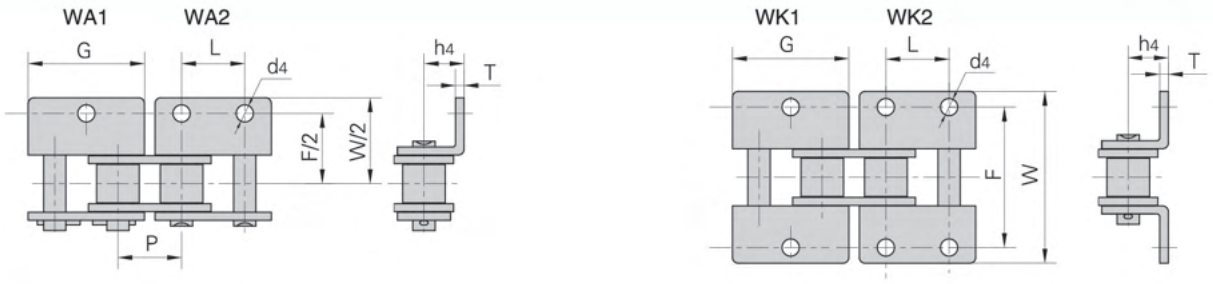
WK1 WK2



Donghua Chain No.	P	G	L	F	W	T	h_4	d_4
	mm	mm	mm	mm	mm	mm	mm	mm
*06BK2F2	9.525	17.75	9.520	18.80	26.80	1.15	6.50	3.50
*06BWK2F1	9.525	17.70	9.525	19.50	28.50	1.30	6.70	4.10
06CK2F4	9.525	18.50	9.525	19.10	28.60	1.30	6.45	5.00
08AWA1F2	12.700	24.00	–	56.40	68.60	2.00	9.60	5.10
08AWA2F2	12.700	23.00	12.700	25.40	35.60	1.50	7.90	3.60
08AWK1F1	12.700	23.00	–	25.40	35.60	1.50	7.90	4.20
08AWK1F2	12.700	23.00	–	25.40	35.60	1.50	7.90	M5
08AWK1F3	12.700	23.00	–	25.52	35.72	1.50	7.90	5.50
08B(W)K2F30	12.700	23.30	12.700	28.18	37.18	1.60	8.40	4.30
08BA1F45	12.700	18.00	–	27.60	39.60	1.60	8.00	4.30
08BF30WK2	12.700	23.00	12.700	42.00	52.30	1.60	6.50	5.15
08BK2F30	12.700	23.30	12.700	28.20	37.20	1.60	8.40	4.30
08BWA1F1	12.700	23.30	–	27.40	38.80	1.60	8.00	4.30
08BWA1F16	12.700	23.10	–	26.00	36.40	1.60	8.90	6.50 × 4.50
08BWA1F17	12.700	25.00	–	30.00	45.00	1.60	10.00	8.00
08BWA1F18	12.700	23.30	–	25.50	35.20	1.60	8.90	6.00
08BWA1F19	12.700	24.00	–	25.40	36.60	1.60	7.00	M5
08BWA1F6	12.700	24.00	–	25.40	38.80	1.60	8.90	6.60
08BWA2F25	12.700	24.50	12.700	25.40	35.20	1.60	8.90	4.50
08BWA2F30	12.700	23.30	12.700	30.00	42.00	1.60	8.50	4.30
08BWA2F31	12.700	23.30	14.000	25.40	43.00	1.60	8.90	4.00
08BWA2F33	12.700	23.30	12.700	27.60	40.80	1.60	8.50	4.30
08BWA2F34	12.700	23.60	12.700	32.60	44.60	1.60	9.50	4.20
08BWA2F4	12.700	24.00	12.700	25.40	36.40	1.60	8.90	4.30
08BWA2F6	12.700	25.00	12.500	26.00	35.60	1.60	8.90	4.50
08BWK1F10	12.700	24.00	–	62.83	75.43	2.00	10.00	5.00
08BWK1F11	12.700	23.30	–	25.40	35.20	1.60	8.90	5.00
08BWK1F12	12.700	23.30	–	25.40	35.10	1.60	8.90	M5
08BWK2F2	12.700	23.20	12.700	28.40	42.60	3.00	8.50	5.40

*Straight side plates

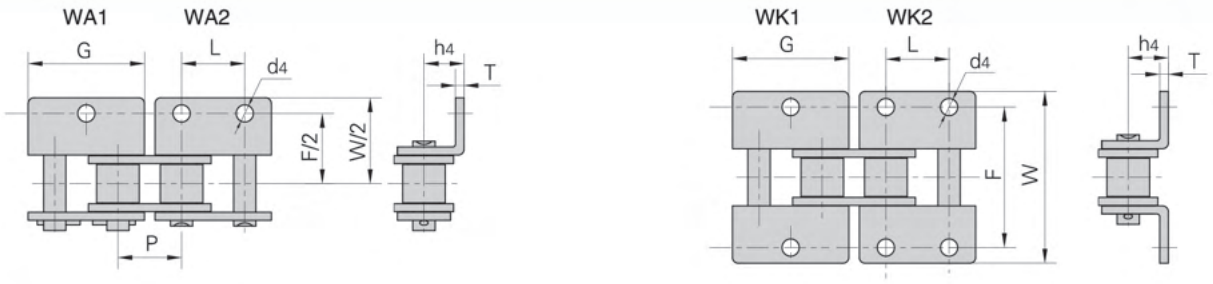
Short pitch conveyor chain attachments



Donghua Chain No.	P	G	L	F	W	T	h4	d4
	mm	mm	mm	mm	mm	mm	mm	mm
08BWK2F27	12.700	24.00	12.000	30.43	43.43	2.00	10.00	4.30
08BWK2F28	12.700	24.40	12.700	42.00	56.30	1.60	8.50	6.00
08BWK2F29	12.700	25.45	12.700	34.03	45.93	1.50	13.00	6.00
08BWK2F3	12.700	23.20	12.700	32.00	43.60	1.60	10.00	4.50
08BWK2F32	12.700	23.30	12.700	25.40	40.00	1.60	8.90	M5
08BWK2F39	12.700	24.50	12.700	27.60	41.80	1.60	8.50	4.80
08BWK2F4	12.700	24.00	12.700	25.40	36.40	1.60	8.90	4.30
08BWK2F40	12.700	23.10	12.700	26.00	36.40	1.60	8.90	6.50 × 4.50
08BWK2F5	12.700	24.20	12.700	23.95	34.95	1.55	8.75	4.30
40WK2F2	12.700	24.00	12.700	25.40	34.70	1.50	8.30	3.18
41WA1F4	12.700	22.30	–	30.00	41.00	1.30	7.20	5.00
428HWK1	12.700	23.30	–	38.00	56.40	2.42	11.00	5.50
10A(W)A2F1	15.875	24.10	15.875	33.60	43.20	2.03	8.20	3.50
10AWA1F2	15.875	28.80	–	32.40	42.20	2.03	10.30	5.20
10AWA1F6	15.875	28.80	–	31.80	46.60	2.03	10.30	6.50
10AWA2F1	15.875	24.10	15.880	30.70	43.89	2.03	10.10	3.90
10AWK1F1	15.875	28.80	–	31.75	46.00	2.03	10.30	8.20
10AWK1F2	15.875	30.00	–	31.75	46.00	2.03	10.30	5.20
10BWA1F1	15.875	28.50	–	52.00	73.00	1.70	10.50	10.00 × 8.00
10BWA2F2	15.875	28.36	15.760	30.40	39.80	1.60	10.50	5.20
10BWK1F4	15.875	29.58	–	31.80	44.60	1.70	10.31	7.30 × 5.50
10BWK2F10	15.875	28.60	15.900	31.80	47.60	1.70	10.30	5.20
10BWK2F2	15.875	28.36	15.760	30.40	39.80	1.60	10.50	5.20
10BWK2F3	15.875	29.90	15.880	31.59	45.59	1.60	10.50	5.30
10BWK2F4	15.875	29.58	15.880	31.71	48.41	1.70	10.31	5.30
10BWK2F8	15.875	29.58	15.875	31.80	44.60	1.70	10.31	7.30 × 5.50
10BWK2F9	15.875	29.90	15.880	48.20	62.20	1.60	10.50	5.30
*C12BWK2F12	19.050	35.00	19.050	37.20	58.00	1.85	11.00	6.60
12AF99	19.050	34.65	19.050	38.10	56.40	2.42	11.90	5.00

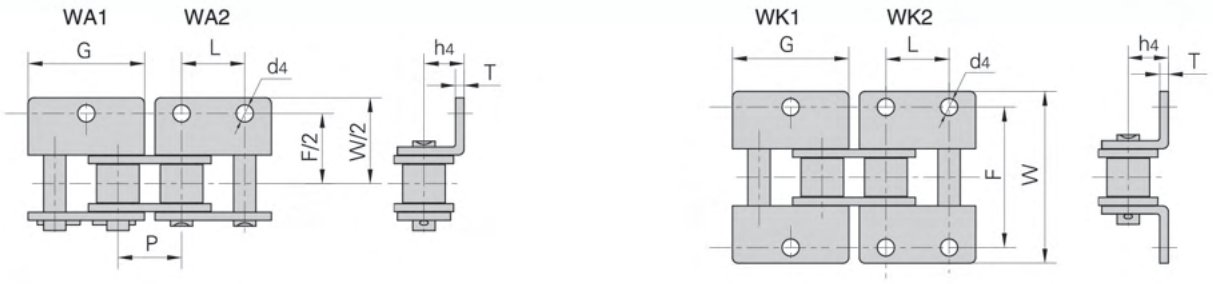
*Straight side plates

Short pitch conveyor chain attachments



Donghua Chain No.	P	G	L	F	W	T	h4	d4
	mm	mm	mm	mm	mm	mm	mm	mm
12AHWA2F3	19.050	34.60	19.050	38.10	56.40	3.25	13.90	6.50
12AHWK2F1	19.050	34.65	19.050	40.60	59.00	3.25	11.90	5.50
12AWA1F5	19.050	34.65	–	38.10	54.40	2.42	11.90	7.00
12AWA1F6	19.050	34.65	–	44.00	62.00	2.42	11.90	10.50
12AWA1F8	19.050	36.00	–	38.10	58.20	2.42	11.90	5.00
12AWA1F9	19.050	34.65	–	38.10	54.40	2.42	11.90	6.50
12AWA2F1	19.050	34.65	19.050	38.20	56.60	2.42	11.90	6.35
12AWA2F10	19.050	34.65	19.050	47.00	62.00	2.42	11.90	8.50
12AWA2F13	19.050	34.65	19.050	38.10	56.40	2.42	11.90	M6
12AWK1F32	19.050	34.65	–	38.10	54.40	2.42	11.90	6.00
12AWK2F5	19.050	34.65	14.300	38.10	54.40	2.42	11.90	6.00
12BF42WK2	19.050	34.90	19.000	35.20	54.60	1.85	12.20	6.40
12BWA1F13	19.050	34.65	–	35.00	51.60	1.85	13.46	7.00
12BWA1F2	19.050	34.05	–	38.10	26.20	1.85	13.46	–
12BWA2F1	19.050	34.80	19.050	35.20	61.40	1.85	12.00	5.50
12BWA2F10	19.050	34.05	19.050	38.90	56.90	1.85	13.46	7.00
12BWA2F11	19.050	32.00	19.050	38.10	56.40	1.85	11.90	5.50
12BWA2F17	19.050	37.00	19.050	38.08	52.38	1.85	13.46	6.40
12BWA2F18	19.050	34.05	19.050	38.10	52.40	1.85	18.50	6.40
12BWA2F19	19.050	37.20	19.050	35.50	56.90	1.85	12.00	6.20
12BWA2F2	19.050	34.90	19.000	35.00	50.60	1.85	12.00	6.20
12BWA2F20	19.050	35.05	19.000	35.20	50.40	1.85	12.20	6.40
12BWA2F21	19.050	34.90	19.000	35.20	54.60	1.85	12.20	6.40
12BWA2F22	19.050	34.05	19.050	37.30	56.00	1.85	11.90	6.50
12BWA2F3	19.050	30.00	20.000	37.40	53.00	1.85	12.00	6.10
12BWA2F5	19.050	30.00	20.000	39.60	55.30	1.85	14.00	M6
12BWA2F6	19.050	30.00	20.000	38.60	57.00	1.85	13.46	6.20
12BWK0F1	19.050	30.00	–	–	55.30	3.00	14.00	5.50
12BWK1F1	19.050	34.05	–	38.10	52.40	1.85	13.46	8.50

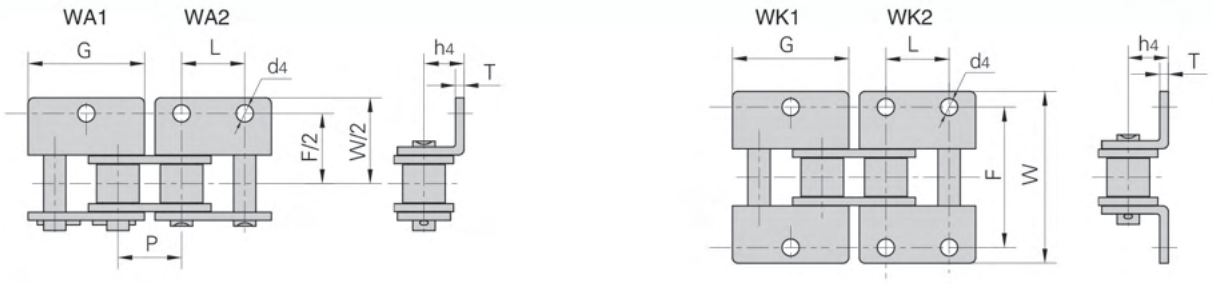
Short pitch conveyor chain attachments



Donghua Chain No.	P	G	L	F	W	T	h4	d4
	mm	mm	mm	mm	mm	mm	mm	mm
12BWK1F11	19.050	34.65	–	35.00	56.40	1.85	11.90	6.20
12BWK1F12	19.050	34.05	–	35.00	52.40	1.85	13.46	M6
12BWK1F14	19.050	34.05	–	36.50	52.40	1.85	11.90	10.90 × 6.40
12BWK1F15	19.050	34.85	–	34.84	51.24	1.85	11.40	6.20
12BWK2F23	19.050	34.05	19.050	36.50	52.40	1.85	11.90	10.90 × 6.40
12BWK2F25	19.050	34.05	19.050	35.10	54.60	1.85	12.00	6.60
12BWK2F27	19.050	35.25	19.050	35.40	54.90	1.80	11.60	6.40
12BWK2F28	19.050	35.00	19.000	35.00	62.80	1.85	12.00	5.60
12BWK2F7	19.050	34.90	19.000	35.00	55.40	1.85	12.20	6.40
12BWK2F8	19.050	35.60	19.050	38.10	52.40	1.85	13.50	6.60
12BWK2F9	19.050	34.90	19.000	35.00	62.40	1.85	12.20	6.20
*C16BWK2F24	25.400	46.40	25.400	50.80	72.60	3.10	15.88	8.00
16AA2F14	25.400	45.90	25.400	50.80	73.20	3.25	15.90	6.80
16AA2F18	25.400	45.90	19.050	50.80	77.50	3.25	14.13	6.70
16AA2F19	25.400	45.90	25.400	50.80	73.20	3.25	15.90	M6
16AK2F13	25.400	45.90	25.400	50.81	73.21	3.25	15.90	11.00
16AWA2F16	25.400	45.90	25.400	50.80	73.20	3.25	15.90	8.00
16AWA2F9	25.400	45.90	19.100	50.80	73.20	3.25	15.90	9.00
16AWK0F1	25.400	45.90	–	–	82.80	3.25	15.90	–
16AWK1F1	25.400	45.90	–	50.80	73.20	3.25	15.90	8.00
16AWK1F2	25.400	45.90	–	50.80	73.20	3.25	15.90	12.00
16AWK1F7	25.400	45.90	–	50.80	73.20	3.25	15.90	9.00
16AWK2F10	25.400	45.90	25.400	50.80	73.20	3.25	15.90	8.20
16AWK2F17	25.400	45.90	25.400	50.80	73.20	3.25	15.90	6.60
16AWK2F8	25.400	45.90	25.400	50.80	73.20	3.25	15.90	8.50
16BWA1F28	25.400	36.00	–	57.58	77.58	3.10	16.00	M8
16BWA2F12	25.400	46.40	25.400	50.80	77.80	3.10	15.90	8.20
16BWA2F21	25.400	45.50	25.000	54.80	83.80	3.10	16.00	M6
16BWA2F22	25.400	46.40	25.400	50.80	72.60	3.10	15.88	9.00
16BWA2F30	25.400	45.40	25.000	53.00	92.00	3.10	15.88	7.00

*Straight side plates

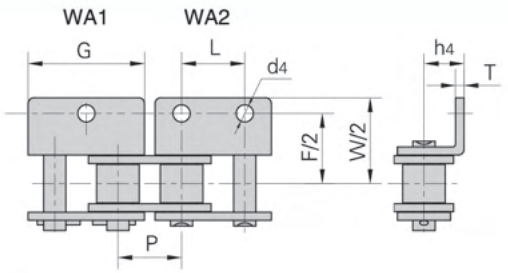
Short pitch conveyor chain attachments

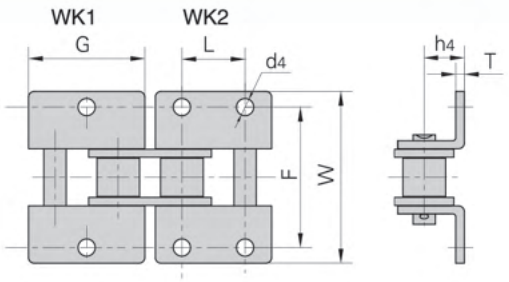


Donghua Chain No.	P	G	L	F	W	T	h4	d4
	mm	mm	mm	mm	mm	mm	mm	mm
16BWA2F34	25.400	46.40	25.400	58.08	72.60	3.10	15.88	8.20
16BWA2F36	25.400	46.40	25.400	58.00	84.00	3.10	18.00	9.00
16BWA2F37	25.400	46.00	25.400	50.80	72.60	3.00	16.30	M8
16BWA2F7	25.400	46.40	25.400	50.80	72.00	4.15	16.00	8.00
16BWK1F	25.400	46.00	–	57.20	78.50	3.10	15.90	8.10
16BWK1F21	25.400	45.50	–	70.00	90.00	3.10	15.00	11.00
16BWK1F25	25.400	46.40	–	58.62	83.12	3.10	17.50	M6
16BWK1F26	25.400	45.50	–	70.00	90.00	3.10	15.00	11.40
16BWK1F27	25.400	46.00	–	57.20	78.50	3.10	15.90	6.50
16BWK1F3	25.400	46.40	–	50.80	72.60	3.10	15.88	M6
16BWK1F31	25.400	46.40	25.400	54.40	72.80	3.10	16.00	12.60 × 9.00
16BWK1F35	25.400	46.40	–	50.80	72.60	3.10	15.88	8.80
16BWK1F36	25.400	46.40	–	54.40	72.80	3.10	16.00	12.60 × 9.00
16BWK1F4	25.400	46.40	–	50.74	72.50	3.10	15.88	8.30
16BWK1F5	25.400	45.00	–	70.00	91.00	4.50	15.00	10.50
16BWK2F1	25.400	48.00	25.400	58.00	75.90	3.10	18.00	9.00
16BWK2F10	25.400	46.40	25.400	52.00	72.60	3.10	15.88	6.40
16BWK2F13	25.400	47.00	25.400	58.00	75.60	4.15	18.00	9.00
16BWK2F23	25.400	46.40	25.400	58.00	84.00	3.10	19.00	8.50
16BWK2F28	25.400	46.40	25.400	50.88	75.12	3.10	15.50	7.00
16BWK2F3	25.400	46.40	25.400	50.80	72.60	3.10	15.88	8.20
16BWK2F31	25.400	46.40	25.400	54.40	72.80	3.10	16.11	12.60 × 9.00
16BWK2F32	25.400	46.40	25.400	58.00	76.00	3.10	18.00	9.30
16BWK2F33	25.400	46.40	25.400	50.80	72.60	3.10	15.88	8.20
16BWK2F38	25.400	46.40	25.400	58.12	78.12	3.10	15.90	8.40
16BWK2F39	25.400	46.00	25.400	50.80	79.40	3.10	15.90	6.80
16BWK2F5	25.400	46.00	25.400	53.58	77.58	3.00	16.30	8.20
16BWK2F6	25.400	49.00	25.400	50.20	72.60	4.00	19.00	8.20
16BWK2F8	25.400	46.40	25.400	50.80	79.40	4.15	15.88	6.60
*C20BWK0F1	31.750	57.45	–	–	85.40	3.50	22.80	–

*Straight side plates

Short pitch conveyor chain attachments



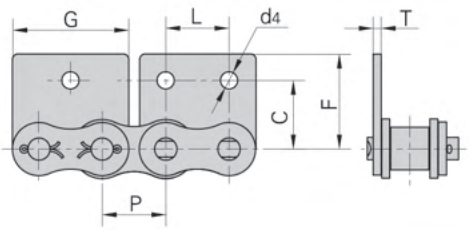


Donghua Chain No.	P	G	L	F	W	T	h_4	d_4
	mm	mm	mm	mm	mm	mm	mm	mm
20AHA2F2	31.750	57.65	31.750	65.60	91.70	4.80	19.80	9.20
20AWA2F4	31.750	57.65	31.750	63.60	89.70	4.00	19.80	6.40
20BWK1F1	31.750	58.15	–	69.00	98.80	3.50	21.00	10.50
20BWK2F1	31.750	58.10	31.750	67.94	100.54	3.50	19.80	9.00
20BWK2F2	31.750	60.00	31.750	68.00	88.00	3.50	23.50	9.60
20BWK2F3	31.750	60.00	31.750	68.00	88.00	3.50	23.60	9.60
24AK2F1	38.100	69.30	38.100	76.20	109.00	4.80	23.00	10.20
24AK2F2	38.100	69.30	38.100	76.20	108.80	4.80	23.00	10.80
24AK2F4	38.100	69.30	38.100	76.20	95.00	4.80	23.00	9.80
24AK2F6	38.100	69.30	38.100	76.20	108.80	4.80	23.00	11.11
24BWK2F2	38.100	71.30	38.100	80.00	118.10	4.80	26.70	10.50
28AF16WK2	44.450	82.00	44.450	70.00	98.00	5.60	24.80	11.40
28AK2F6	44.450	80.45	42.000	69.50	107.20	5.60	28.00	10.50
28AWA2F5	44.450	80.45	44.450	88.90	123.00	5.60	28.60	20.00 × 12.00
28AWK2F1	44.450	82.00	42.000	69.50	99.00	5.60	25.10	10.50
28AWK2F4	44.450	82.00	42.000	69.50	99.00	6.00	25.10	11.20
*C32AF41K2	50.800	88.80	50.800	90.00	118.00	6.40	31.80	11.00
32AWK2F3	50.800	100.00	70.000	100.00	140.00	6.40	31.75	18.00
32AWK2F46	50.800	92.80	42.000	95.00	149.00	6.40	25.00	13.10
32AWK2F50	50.800	92.00	42.000	91.00	126.00	6.40	31.75	16.50
32BF38	50.800	60.00	–	126.00	156.00	11.00	35.00	16.00
32BK2F3	50.800	60.00	30.000	90.00	115.70	6.00	56.00	M10
32BWA2F3	50.800	92.40	50.800	105.00	147.00	6.00	31.80	12.50
32BWK2F2	50.800	92.80	40.000	76.39	111.99	6.00	31.00	12.50
32BWK2F4	50.800	92.80	42.000	94.50	150.50	6.00	25.00	13.00
32BWK2F5	50.800	92.80	50.800	101.60	142.80	6.00	31.75	13.10
40AWK2F1	63.500	115.50	63.500	127.00	179.00	8.00	42.88	16.00
40BF7	63.500	110.00	66.000	126.20	176.00	8.00	35.00	16.00
40BF8WK2	63.500	116.50	63.500	124.71	177.71	8.00	42.90	17.00

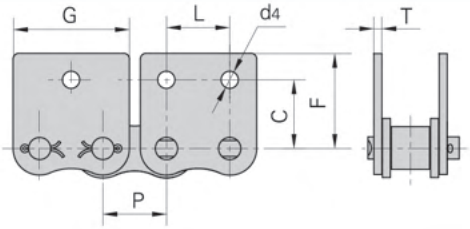
*Straight side plates

Short pitch conveyor chain attachments

WSA1 WSA2



WSK1 WSK2

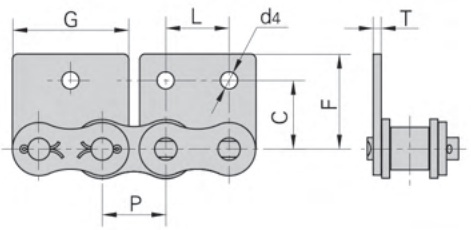


Donghua Chain No.	P	G	L	C	F	T	d4
	mm	mm	mm	mm	mm	mm	mm
04BWSK2F1	6.000	10.50	6.000	7.00	11.00	0.60	2.20
05BWSA2F1	8.000	14.00	6.000	7.00	13.00	0.80	3.00
*06BWSA2F1	9.525	17.60	9.500	10.10	14.50	1.30	3.30
*06BWSK0F1	9.525	17.72	–	–	13.50	1.30	–
*06BWSK2F2	9.525	17.25	9.520	9.50	13.50	1.15	3.50
06CWSA2F1	9.525	17.53	9.530	8.50	14.70	1.30	4.20
06CWSA2F2	9.525	18.50	9.525	9.60	14.70	1.30	3.30
08AWSA2F1	12.700	23.00	12.700	17.47	20.65	1.50	3.60
08BWSA0F2	12.700	23.30	–	–	18.90	1.60	–
08BWSA0F4	12.700	23.20	–	–	16.00	1.60	–
08BWSA1F2	12.700	24.45	–	13.40	18.90	1.60	4.30
08BWSA2F11	12.700	23.30	12.700	13.35	18.90	1.60	4.00
08BWSA2F9	12.700	23.30	12.700	19.50	25.00	1.60	4.30
08BWSK2F1	12.700	23.30	12.700	13.35	18.90	1.60	6.10
08BWSK2F13	12.700	23.05	12.700	14.10	19.20	1.60	4.30
08BWSK2F2	12.700	24.45	12.700	13.40	18.90	1.60	4.30
08BWSK2F3	12.700	24.20	12.700	14.10	19.50	1.55	4.30
08BWSK2F4	12.700	23.30	12.700	14.10	18.50	1.60	4.30
08BWSK2F8	12.700	23.30	12.700	13.35	18.90	1.60	5.00
*C10BWSK0F1	15.875	29.58	–	–	22.95	1.70	–
10AWSA0F5	15.875	30.30	–	–	24.10	2.03	–
10AWSA0F6	15.875	28.90	–	–	19.70	2.03	–
10AWSA1F1	15.875	30.88	–	17.50	33.50	2.03	6.00
10AWSK2F1	15.875	28.45	15.900	17.30	26.90	2.03	5.00
10BSK2F5	15.875	29.90	15.880	16.32	23.32	1.60	5.30
10BWSK2F6	15.875	28.60	15.900	15.90	23.70	1.70	5.20
*C12AWSA1F1	19.050	34.05	–	17.60	25.80	2.42	9.00
*C12BWSK0F7	19.050	34.05	–	–	22.00	1.85	–
12AWSA0F1	19.050	37.05	–	–	24.00	2.42	–
12AWSA0F2	19.050	34.65	–	–	26.86	2.42	–
12AWSA2F2	19.050	34.65	19.050	17.57	26.80	2.42	5.50
12AWSK1F2	19.050	34.65	–	15.75	33.53	2.42	16.13
12AWSK2F1	19.050	34.65	19.050	18.30	26.86	2.42	9.00
12BSK1F6	19.050	18.00	–	18.20	28.10	1.80	6.40
12BSK2F1	19.050	34.05	19.050	18.20	28.60	1.85	6.40
12BWSK0F10	19.050	34.05	–	–	15.00	1.85	–
12BWSK0F8	19.050	34.05	–	–	12.00	1.85	–

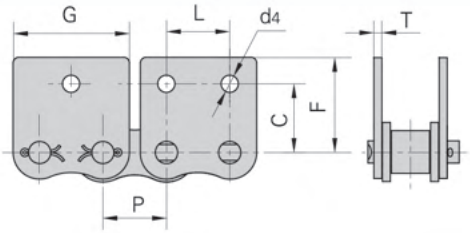
*Straight side plates

Short pitch conveyor chain attachments

WSA1 WSA2



WSK1 WSK2

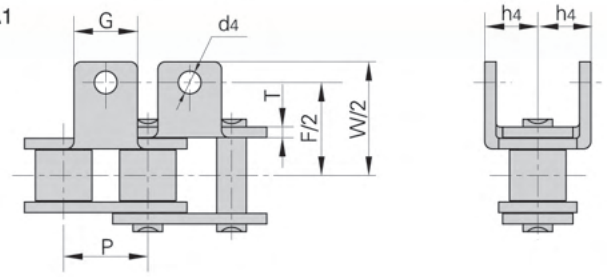


Donghua Chain No.	P	G	L	C	F	T	d4
	mm	mm	mm	mm	mm	mm	mm
12BWSK1F1	19.050	35.20	–	20.58	30.30	1.85	6.35
12BWSK2F2	19.050	34.90	19.000	17.80	25.90	1.85	6.20
12BWSK2F3	19.050	34.90	19.000	17.80	25.90	1.85	5.50
12BWSK2F4	19.050	37.20	19.000	18.30	29.00	1.85	6.20
12BWSK2F5	19.050	34.05	19.050	19.00	30.50	1.85	5.72
12BWSK2F6	19.050	34.90	19.000	17.90	32.00	1.85	5.60
*C16BSK0F4	25.400	35.00	–	–	25.00	3.00	–
*C16BWSK0F1	25.400	46.40	–	–	24.00	3.10	–
*C16BWSK0F6	25.400	25.00	–	–	25.00	3.10	–
16AWSK1F3	25.400	45.90	–	16.00	34.40	3.25	14.52
16AWSK1F4	25.400	45.90	–	16.00	34.40	3.25	15.56
16AWSK1F5	25.400	45.90	–	16.00	34.40	3.25	17.15
16AWSK1F6	25.400	45.90	–	16.00	34.40	3.25	16.00
16AWSK2F1	25.400	45.90	19.100	24.60	35.45	3.25	9.00
16BF95	25.400	46.40	25.400	27.50	40.00	3.10	8.28
16BWSA2F6	25.400	49.00	25.400	25.50	37.60	4.00	8.20
16BWSK0F9	25.400	46.40	–	–	24.00	4.15	–
16BWSK1F8	25.400	47.00	25.400	31.10	39.70	4.15	9.00
16BWSK2F10	25.400	46.50	25.400	28.60	41.50	3.10	9.00
16BWSK2F15	25.400	46.40	25.400	23.15	34.00	3.10	6.40
16BWSK2F16	25.400	45.85	25.400	26.00	36.75	3.10	6.80
16BWSK2F5	25.400	46.00	25.400	25.40	37.50	3.00	8.20
16BWSK2F7	25.400	47.00	25.400	31.10	39.70	3.10	6.60
16BWSK2F8	25.400	46.40	–	25.00	37.00	3.10	8.20
16BWSK2F9	25.400	47.00	25.400	31.10	39.70	4.15	9.00
20AWSK1F2	31.750	57.65	–	31.80	44.00	4.00	16.00
20AWSK1F3	31.750	57.65	–	31.80	34.98	4.00	16.00
20BWSK2F2	31.750	58.10	31.750	35.00	50.00	3.50	9.00
20BWSK2F3	31.750	52.00	32.000	26.00	36.00	4.50	9.00
24AWSK2F1	38.100	69.30	38.100	34.40	50.70	4.80	9.80
24BWSK2F1	38.100	71.30	38.100	45.00	55.60	4.80	10.50
24BWSK2F3	38.100	71.30	38.100	41.00	60.00	4.80	11.00
140HWSK0F1	44.450	80.48	–	–	43.00	5.00	–
28AWSK2F2	44.450	80.45	44.450	44.20	61.25	5.60	11.40
32AF5	50.800	93.00	50.800	38.10	56.65	6.40	13.50
32AWSK2F1	50.800	92.00	50.800	100.00	150.00	6.40	13.10
40AWSK2F1	63.500	115.60	63.500	63.50	89.00	8.00	17.00

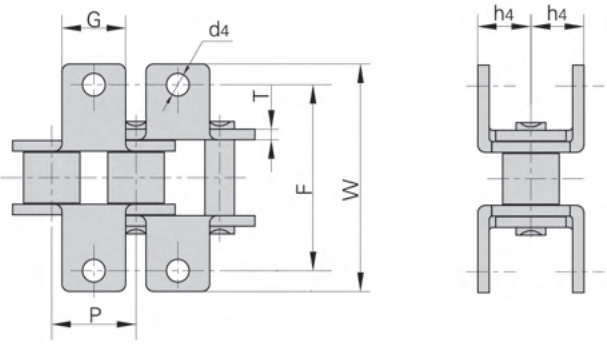
*Straight side plates

Short pitch conveyor chain attachments

AA1



KK1

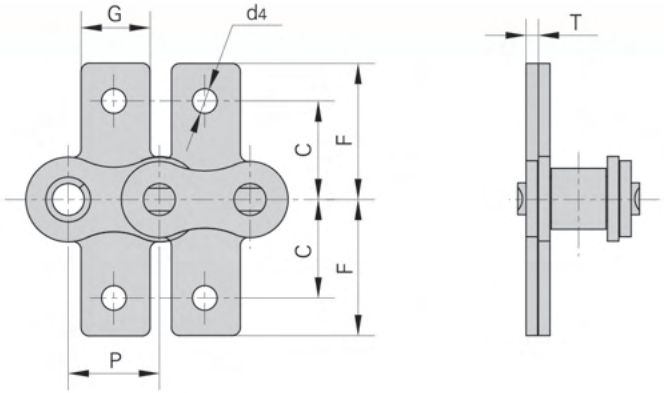


ISO Chain No.	Donghua Chain No.	P	G	F	W	T	h4	d4
		mm	mm	mm	mm	mm	mm	mm
40	08A	12.700	9.5	25.40	35.2	1.50	7.90	3.4
50	10A	15.875	12.7	31.75	46.2	2.03	10.30	5.5
60	12A	19.050	15.9	38.10	55.6	2.42	11.90	5.5
80	16A	25.400	19.1	50.80	64.8	3.25	15.90	6.8
100	20A	31.750	25.4	63.50	87.3	4.00	19.80	9.2
120	24A	38.100	28.6	76.20	108.5	4.80	23.00	9.8
*06B	*06B	9.525	8.0	19.04	27.0	1.30	6.50	3.5
08B	08B	12.700	9.5	25.40	36.4	1.60	8.90	4.5
10B	10B	15.875	14.3	31.75	44.6	1.70	10.31	5.3
12B	12B	19.050	16.0	38.10	52.4	1.85	13.46	6.4
16B	16B	25.400	19.1	50.80	72.6	3.10	15.88	6.4
20B	20B	31.750	35.0	63.50	100.5	3.50	19.80	9.0
24B	24B	38.100	30.0	76.20	108.4	4.80	26.67	10.5
	08AA1F9	12.700	9.6	55.40	62.5	2.03	7.50	4.2
	08AA1F10	12.700	9.6	28.00	36.4	1.50	8.50	3.2
	08AA1F11	12.700	9.5	25.40	35.2	1.50	7.90	5.5
	08AA1F12	12.700	9.5	25.40	35.2	1.50	7.90	3.2
	08AKK1F1	12.700	9.5	25.40	36.4	1.50	8.90	4.5
	80HAA1F1	25.400	20.0	62.00	79.6	3.24	35.60	8.1
	24BAA1F2	38.100	35.0	83.80	103.8	6.00	36.15	10.0
	28BKK1F2	44.450	35.0	117.00	147.0	6.00	22.50	12.0

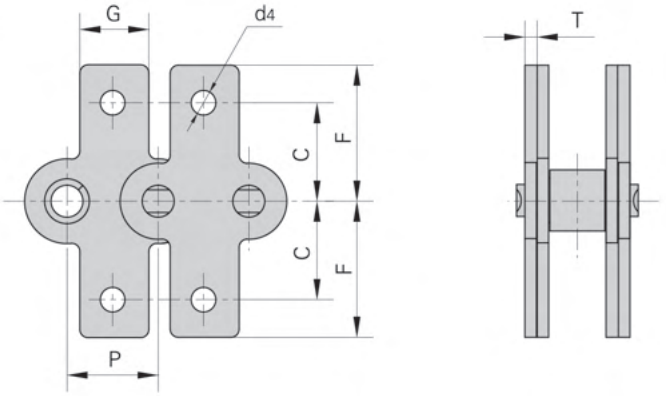
*Straight side plates

Short pitch conveyor chain attachments

SAA1



SKK1

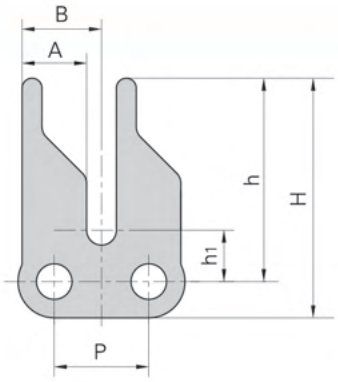


ISO Chain No.	Donghua Chain No.	P	G	C	F	T	d4
		mm	mm	mm	mm	mm	mm
40	08A	12.700	9.5	12.70	19.05	1.50	3.4
50	10A	15.875	12.7	15.90	25.25	2.03	5.5
60	12A	19.050	15.9	18.30	29.33	2.42	5.5
80	16A	25.400	19.1	24.60	34.70	3.25	6.8
100	20A	31.750	25.4	31.80	43.30	4.00	9.2
120	24A	38.100	28.6	73.00	103.20	4.80	9.8
*06B	*06B	9.525	8.0	9.52	13.50	1.30	3.5
08B	08B	12.700	9.5	13.35	18.90	1.60	4.3
10B	10B	15.875	14.3	16.50	22.95	1.70	5.3
12B	12B	19.050	16.0	21.45	28.60	1.85	6.4
16B	16B	25.400	19.1	23.15	34.00	3.10	6.4
20B	20B	31.750	35.0	30.50	45.70	3.50	9.0
24B	24B	38.100	36.0	85.40	123.0	4.80	10.5
	41F12	12.700	9.5	–	17.35	1.30	–
	12ASAA1F1	19.050	15.9	19.90	26.00	2.42	5.5

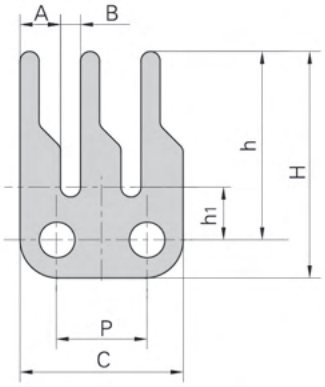
*Straight side plates

Conveyor chain special attachments (A series)

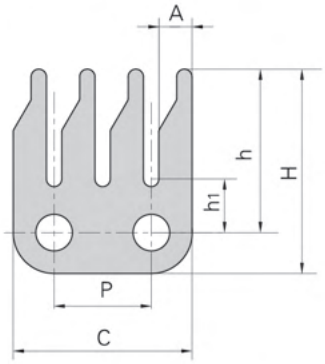
Donghua Chain No.	P	A	B	h_1	h	H
	mm	mm	mm	mm	mm	mm
06CF2	9.525	6.50	8.00	5.20	20.50	24.15
06CF7	9.525	6.50	8.00	4.10	20.00	24.45
06CF9	9.525	6.50	8.00	4.10	20.00	24.45
06CF20	9.525	6.50	8.00	5.20	20.50	24.15
06CF23	9.525	6.50	8.00	5.20	20.50	24.15
06CF25	9.525	6.50	8.00	5.20	20.50	24.15
06CF34–2STC	9.525	7.00	8.20	3.60	16.40	23.80
06CF50	9.525	6.50	8.00	5.50	20.00	24.10



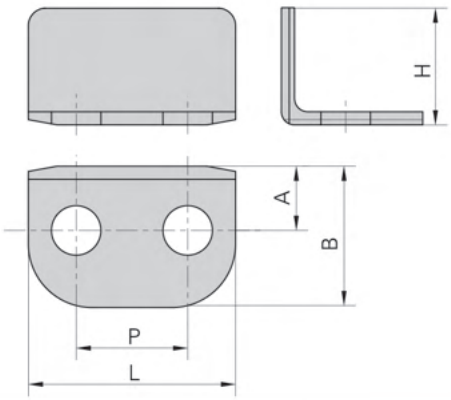
Donghua Chain No.	P	A	B	C	h_1	h	H
	mm	mm	mm	mm	mm	mm	mm
06CF5	9.525	4.3	2.0	16.9	5.3	16.0	20.0
06CF8	9.525	4.3	2.0	16.9	5.3	20.0	24.0
06CF46	9.525	4.8	1.6	17.6	4.8	16.0	20.0



Donghua Chain No.	P	A	C	h_1	h	H
	mm	mm	mm	mm	mm	mm
06CF6	9.525	3.25	17.5	5.25	16.00	20.00

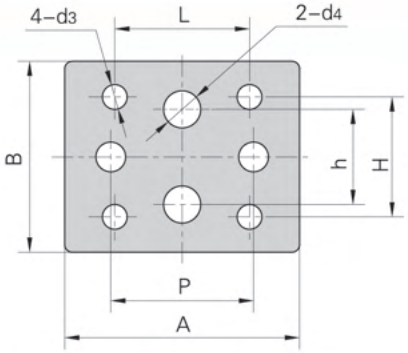


Donghua Chain No.	P	L	A	B	H
	mm	mm	mm	mm	mm
RS40F1	12.7	23.6	7.32	16.1	13.3

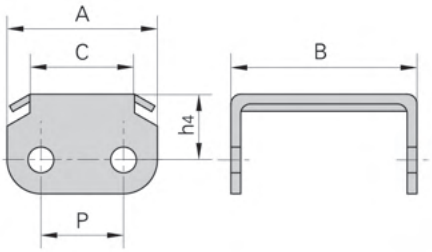


Conveyor chain special attachments (A series)

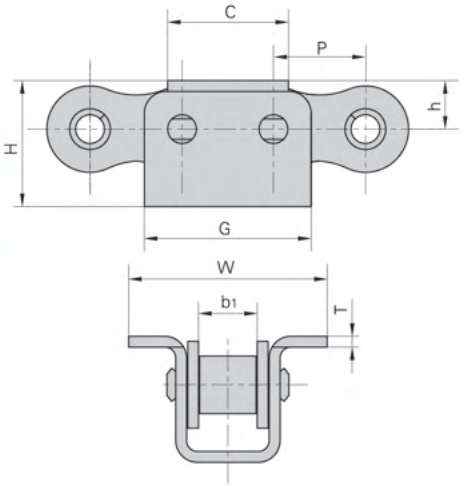
Donghua Chain No.	P	A	B	L	h	H	d_3	d_4
	mm	mm	mm	mm	mm	mm	mm	mm
08AF7	12.7	31.34	25.48	17.45	12.7	15.88	3.30	4.95



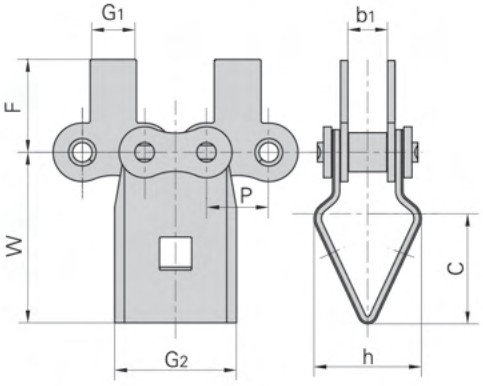
Donghua Chain No.	P	A	B	C	h_4
	mm	mm	mm	mm	mm
08AF9–2	12.7	23.00	28.80	16.00	10.00



Donghua Chain No.	P	b_1	C	G	H	h	W	T
	mm	mm	mm	mm	mm	mm	mm	mm
08A–U1F1	12.7	7.85	16.50	24.50	17.4	7.0	27.4	1.60

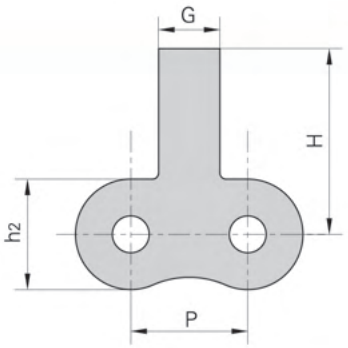


Donghua Chain No.	P	b_1	G_1	G_2	F	W	C	h
	mm	mm	mm	mm	mm	mm	mm	mm
08ASAF1	12.7	7.85	9.50	25.0	19.05	35.0	21.5	22.0
08ASAF3	12.7	7.85	9.53	25.0	17.45	35.0	21.5	22.0

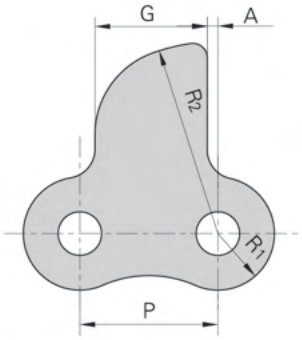


Conveyor chain special attachments (A series)

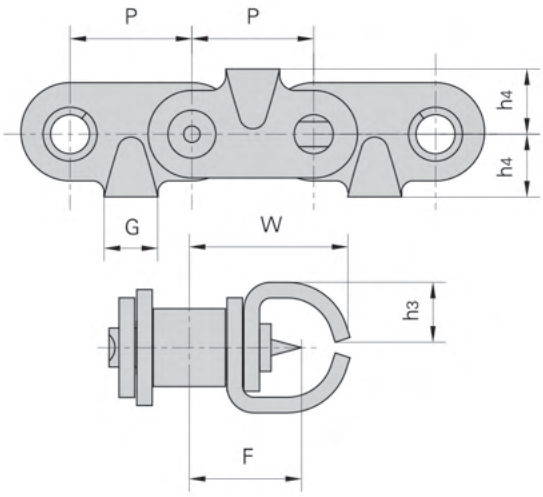
Donghua Chain No.	P	G	H	h_2
	mm	mm	mm	mm
12ASA	19.05	10.00	204.00	18.00



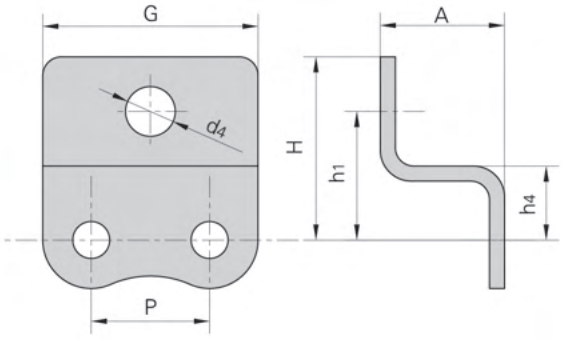
Donghua Chain No.	P	G	A	R_1	R_2
	mm	mm	mm	mm	mm
12AF7	19.05	15.50	1.47	7.80	26.50



Donghua Chain No.	P	G	F	W	h_3	h_4
	mm	mm	mm	mm	mm	mm
10AF12	15.875	7.00	14.55	21.20	7.80	8.50

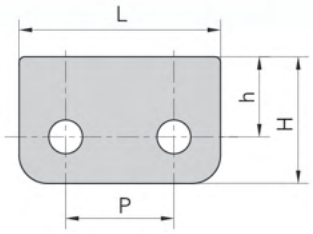


Donghua Chain No.	P	A	G	h_1	h_4	H	d_4
	mm	mm	mm	mm	mm	mm	mm
12AF8	19.05	12.0	37.05	–	12.0	26.50	–
12AF17	19.05	20.0	34.65	20.69	11.9	29.48	8.0

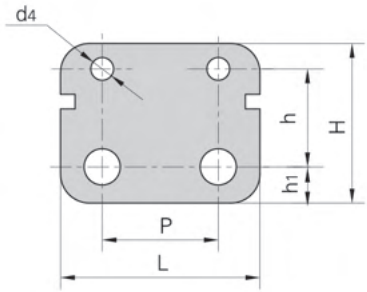


Conveyor chain special attachments (A series)

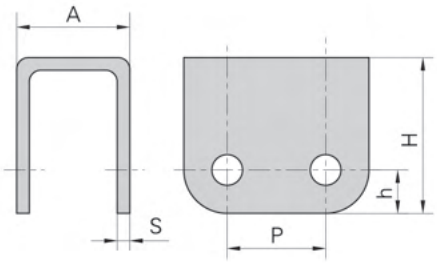
Donghua Chain No.	P	h	H	L
	mm	mm	mm	mm
C60TS	19.05	14.10	22.30	35.45



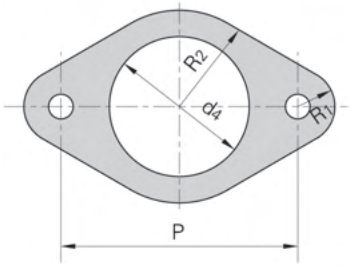
Donghua Chain No.	P	L	h_1	h	H	d_4
	mm	mm	mm	mm	mm	mm
16AF6	25.40	47.63	7.92	21.44	34.93	4.98



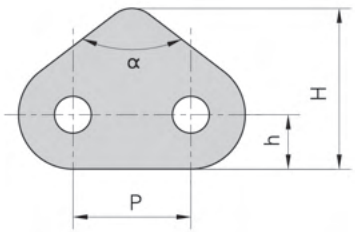
Donghua Chain No.	P	h	H	A	S
	mm	mm	mm	mm	mm
16AF8	25.40	11.20	40.20	29.20	3.10



Donghua Chain No.	P	d_4	R_1	R_2
	mm	mm	mm	mm
16AF13	76.20	45.00	11.90	31.00

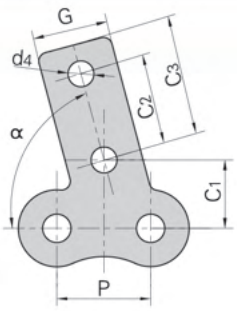


Donghua Chain No.	P	h	H	α
	mm	mm	mm	
20AF2	31.75	12.50	51.00	74°

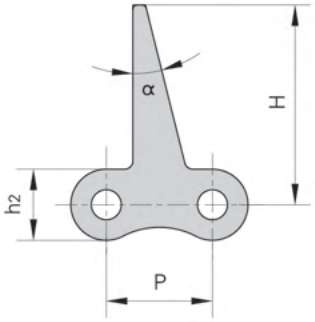


Conveyor chain special attachments (A series)

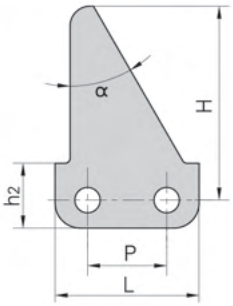
Donghua Chain No.	P	G	C_1	C_2	C_3	d_4	α
	mm	mm	mm	mm	mm	mm	
20ASK1F1	31.75	25.4	23.0	30.0	40.0	8.70	75°



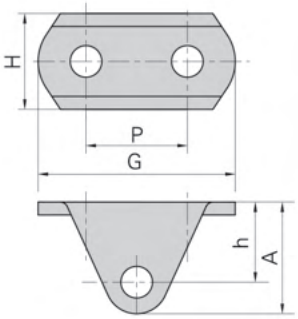
Donghua Chain No.	P	H	h_2	α
	mm	mm	mm	
41F5	12.70	23.90	8.51	14°



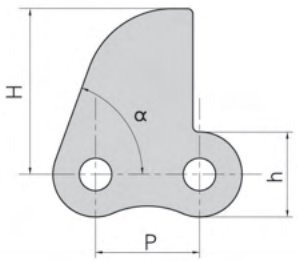
Donghua Chain No.	P	H	h_2	L	α
	mm	mm	mm	mm	
10ASA0F1	15.875	38.50	13.00	29.50	30°



Donghua Chain No.	P	H	h	G	A
	mm	mm	mm	mm	mm
16AF21	25.40	24.00	20.10	49.40	28.10

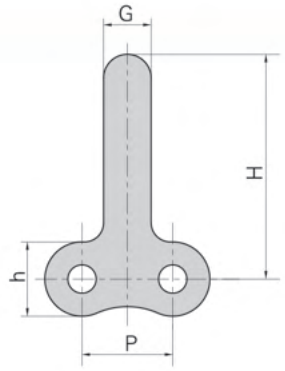


Donghua Chain No.	P	H	h	α
	mm	mm	mm	
12AHF27	19.05	30.20	15.60	70°

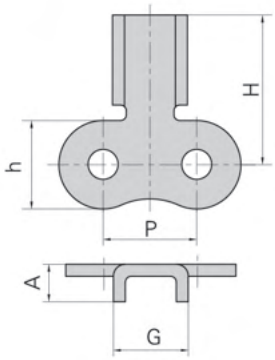


Conveyor chain special attachments (A series)

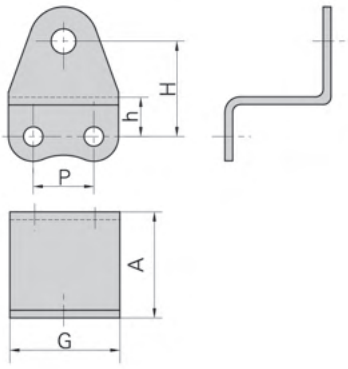
Donghua Chain No.	P	H	h	G
	mm	mm	mm	mm
12AHF30	19.05	47.20	15.60	10.00



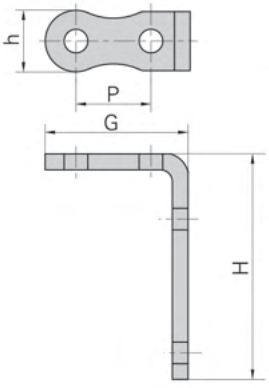
Donghua Chain No.	P	H	h	A	G
	mm	mm	mm	mm	mm
10AF25	15.875	25.40	15.00	6.35	12.70



Donghua Chain No.	P	H	h	A	G
	mm	mm	mm	mm	mm
10AF17	15.875	25.00	10.30	27.80	28.88

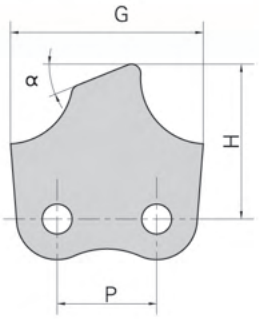


Donghua Chain No.	P	H	h	G
	mm	mm	mm	mm
12AF44	19.05	55.00	15.60	36.85

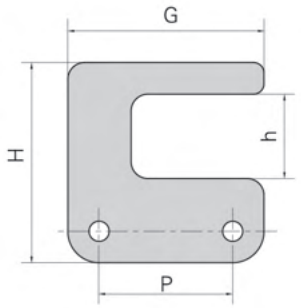


Conveyor chain special attachments (A series)

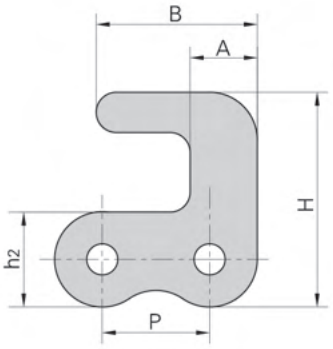
Donghua Chain No.	P	H	G	α
	mm	mm	mm	
20AF21	31.75	49.46	61.50	22°



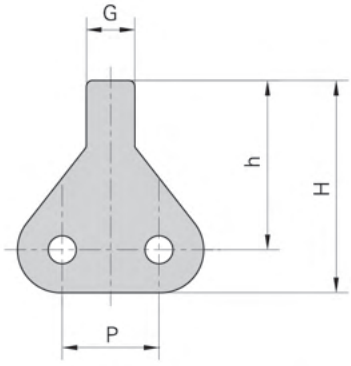
Donghua Chain No.	P	H	h	G
	mm	mm	mm	mm
20AF18	63.50	40.00	15.00	93.00



Donghua Chain No.	P	h2	H	A	B
	mm	mm	mm	mm	mm
05BF1	8.00	7.10	16.00	5.00	12.00

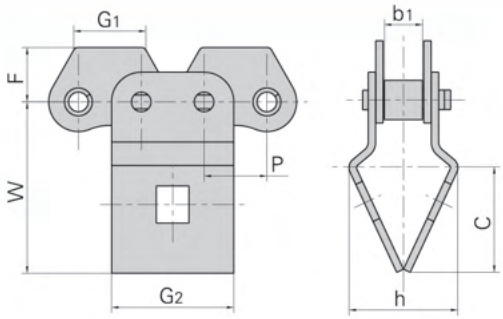


Donghua Chain No.	P	H	h	G
	mm	mm	mm	mm
05BF3	8.00	17.55	14.00	4.00

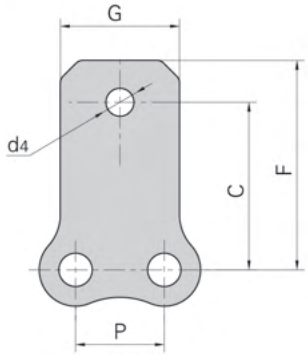


Conveyor chain special attachments (A series)

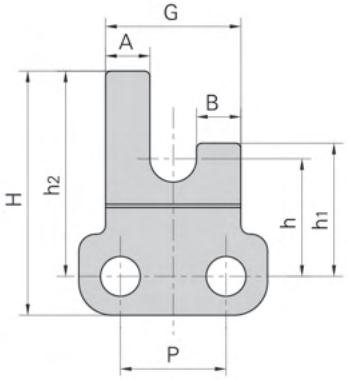
Donghua Chain No.	P	b_1	G_1	G_2	F	W	C	h
	mm	mm	mm	mm	mm	mm	mm	mm
08ASAF2	12.70	7.85	14.00	24.70	11.00	35.00	21.00	21.80



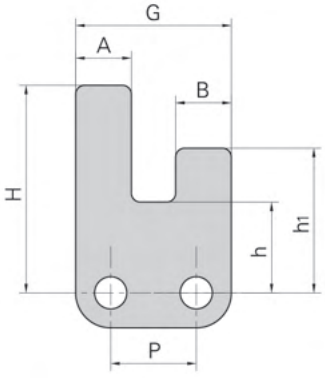
Donghua Chain No.	P	G	C	F	d_4
	mm	mm	mm	mm	mm
06CSA1F2	9.525	12.80	18.00	22.50	M4



Donghua Chain No.	P	G	A	B	h	h_1	h_2	H
	mm	mm	mm	mm	mm	mm	mm	mm
06CF47	9.525	12.20	4.00	4.00	10.60	12.00	18.50	22.00

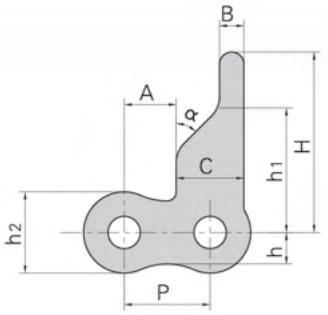


Donghua Chain No.	P	G	A	B	h	h_1	H
	mm	mm	mm	mm	mm	mm	mm
06CF45	9.525	17.20	6.20	6.20	10.20	16.20	23.20

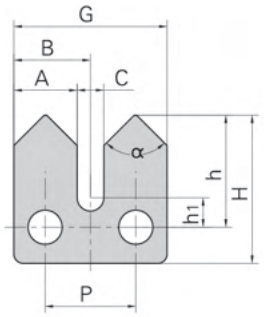


Conveyor chain special attachments (A series)

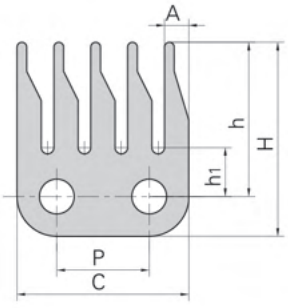
Donghua Chain No.	P	h_2	A	B	C	h	h_1	H	α
	mm	mm	mm	mm	mm	mm	mm	mm	
06CF27	9.525	7.80	6.26	2.00	6.50	3.00	14.00	20.00	45°
06CF44	9.525	9.00	5.80	2.70	7.50	3.50	13.80	20.00	45°



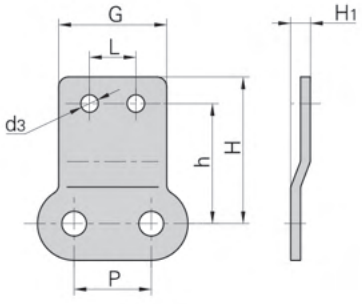
Donghua Chain No.	P	G	A	B	C	h	h_1	H	α
	mm	mm	mm	mm	mm	mm	mm	mm	
06CF28	9.525	16.10	6.65	8.05	2.80	11.90	3.10	15.70	90°



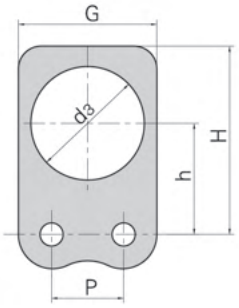
Donghua Chain No.	P	A	C	h_1	h	H
	mm	mm	mm	mm	mm	mm
06CF15	9.525	2.50	17.70	5.05	15.90	20.00



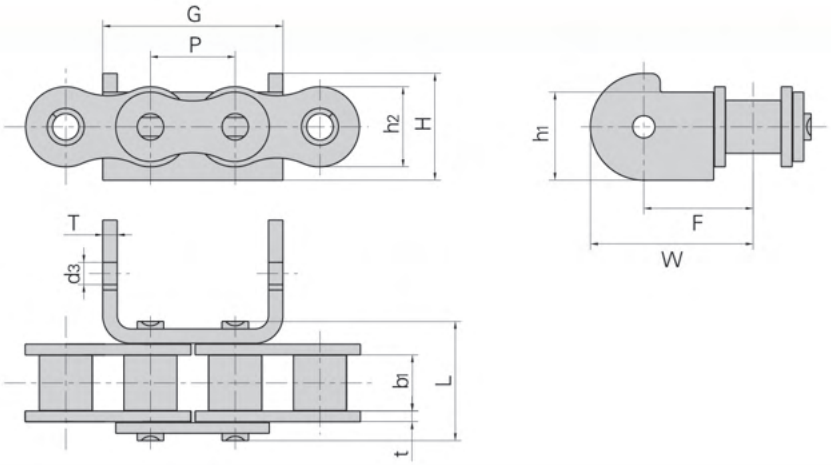
Donghua Chain No.	P	G	L	h	H	H_1	d_3
	mm	mm	mm	mm	mm	mm	mm
C50SA2F1	15.875	22.23	9.53	24.46	30.81	4.06	3.60
C50SA2F2	15.875	22.20	9.50	24.70	30.20	4.06	3.60



Donghua Chain No.	P	G	h	H	d_3
	mm	mm	mm	mm	mm
10AWA1F4	15.875	30.50	23.50	40.50	25.00

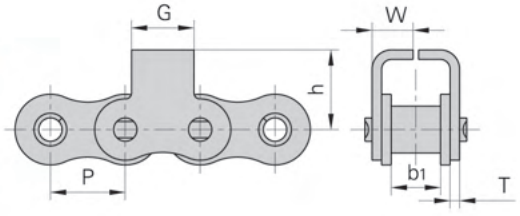


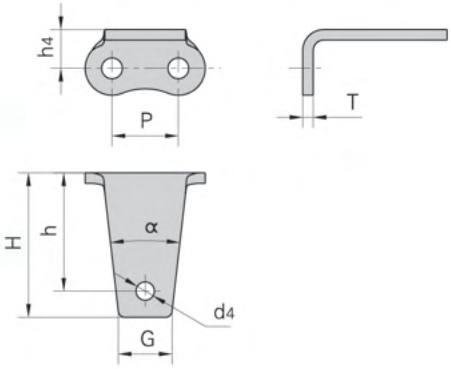
Conveyor chain special attachments (A series)



Donghua Chain No.	P	b1	L	G	d3	F	W	H	h1	h2	t	T
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
12AAA1F1	19.05	12.57	28.60	40.50	8.00/6.00	24.70	36.70	24.00	–	18.00	2.42	3.25
12AAA1F2	19.05	12.57	28.60	40.50	8.00/6.00	24.70	36.70	24.00	19.80	18.00	2.42	3.25
12AAA1F3	19.05	12.57	28.60	40.50	6.00	24.70	36.70	24.00	19.80	18.00	2.42	3.25

Donghua Chain No.	P	b1	G	h	W	T
	mm	mm	mm	mm	mm	mm
12AK0F1	19.05	12.57	15.90	20.28	10.42	2.42
20BSK0F1	31.75	19.56	35.00	39.32	16.80	3.50

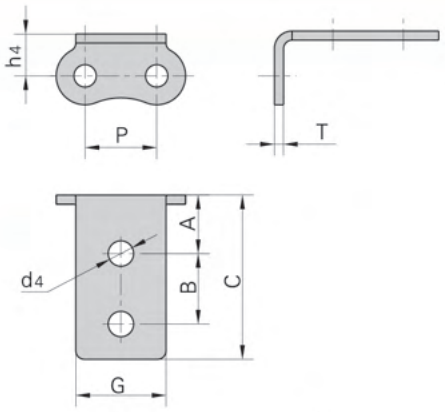




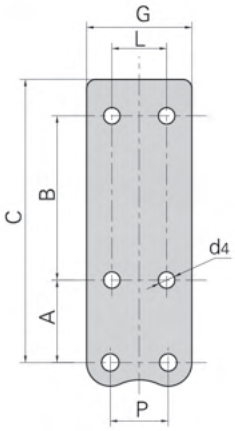
Donghua Chain No.	P	h4	G	h	H	T	d4	α
	mm	mm	mm	mm	mm	mm	mm	
16AHA1F2	25.40	14.80	20.00	45.10	55.10	4.00	7.00	13°

Conveyor chain special attachments (A series)

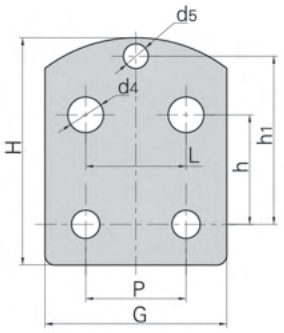
Donghua Chain No.	P	h4	G	A	B	C	d4	T
	mm	mm	mm	mm	mm	mm	mm	mm
08BA2F41	12.70	8.90	10.00	8.40	10.00	24.00	4.20	1.60
16AA2F1	25.40	15.90	32.00	25.00	20.75	58.25	9.00	3.25



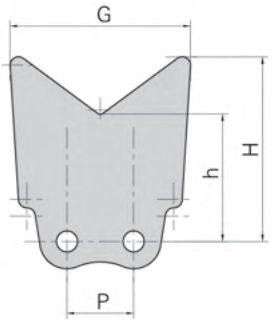
Donghua Chain No.	P	A	B	C	L	G	d4
	mm	mm	mm	mm	mm	mm	mm
20ASK4F1	31.75	45.20	90.00	155.20	30.00	57.65	9.00



Donghua Chain No.	P	L	G	h	h1	H	d4	d5
	mm	mm	mm	mm	mm	mm	mm	mm
32AF47SA3	50.80	50.80	92.00	56.00	85.00	115.00	18.00	12.50

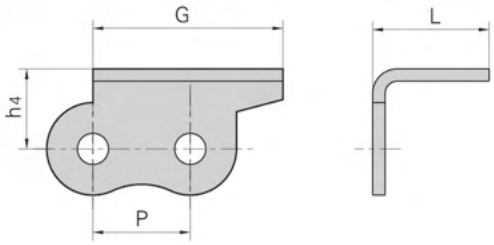


Donghua Chain No.	P	G	h	H
	mm	mm	mm	mm
10AF72	15.875	56.00	16.10	44.00
10AF73	15.875	43.00	30.30	44.00

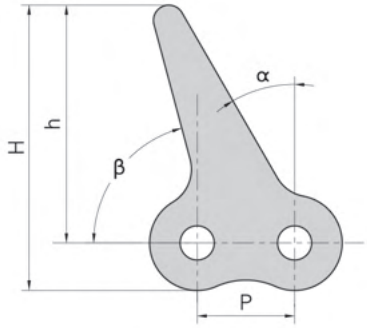


Conveyor chain special attachments (A series)

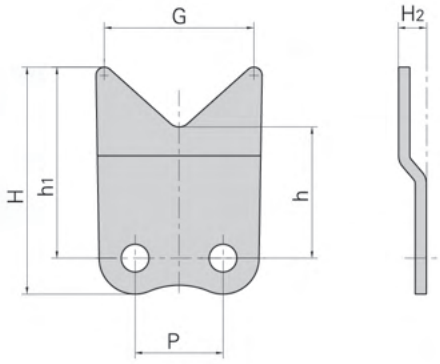
Donghua Chain No.	P	G	L	h_4
	mm	mm	mm	mm
10AF70	15.875	31.00	18.70	13.20



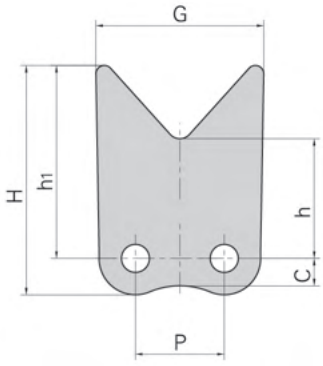
Donghua Chain No.	P	H	h	α	β
	mm	mm	mm		
10AF60	15.875	37.50	31.00	30°	75°



Donghua Chain No.	P	G	H	h	h_1	H_2
	mm	mm	mm	mm	mm	mm
10AF67	15.875	27.00	40.30	23.00	33.80	5.03

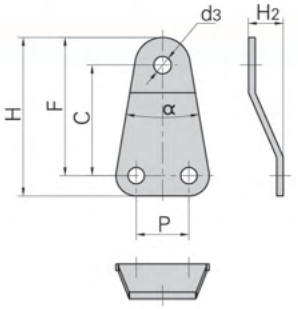


Donghua Chain No.	P	G	C	H	h	h_1
	mm	mm	mm	mm	mm	mm
10AF65	15.875	30.00	4.90	41.00	18.00	34.50
10AF66	15.875	30.00	4.90	41.00	23.70	34.50

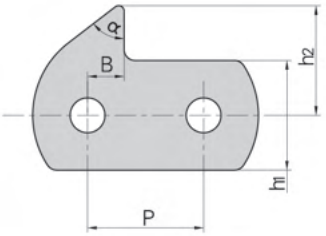


Conveyor chain special attachments (A series)

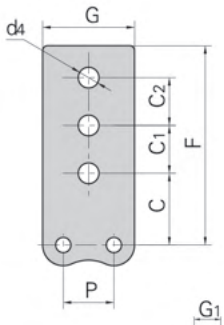
Donghua Chain No.	P	C	F	H	H_2	d_3
	mm	mm	mm	mm	mm	mm
12AF117	19.05	40.00	50.00	57.35	12.61	6.30



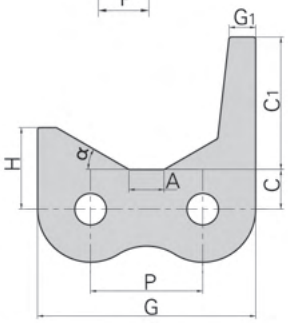
Donghua Chain No.	P	B	h_1	h_2	α
	mm	mm	mm	mm	
20AHF42	31.75	10.00	30.00	30.00	52°



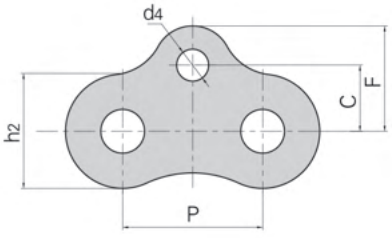
Donghua Chain No.	P	C	C_1	C_2	F	G	d_4
	mm	mm	mm	mm	mm	mm	mm
20AF39–G1	31.75	45.00	30.00	30.00	125.00	57.65	13.00



Donghua Chain No.	P	G	G_1	A	C	C_1	H	α
	mm	mm	mm	mm	mm	mm	mm	
32AF45	50.80	98.80	12.00	16.00	18.00	60.00	37.00	30°

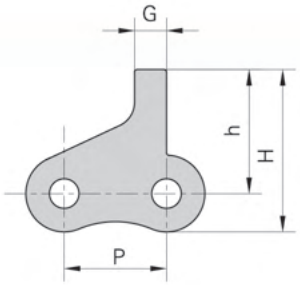


Donghua Chain No.	P	h_2	C	F	d_4
	mm	mm	mm	mm	mm
40ASA1F1	62.50	52.00	30.00	47.80	14.50

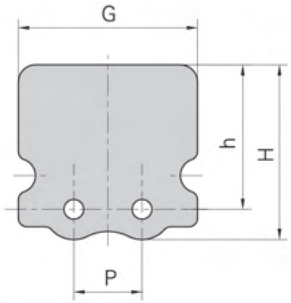


Conveyor chain special attachments (B series)

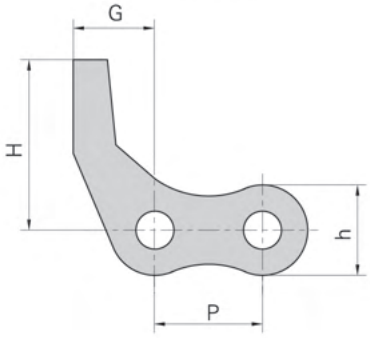
Donghua Chain No.	P	H	h	G
	mm	mm	mm	mm
05BF4	8.0	12.7	9.7	2.5



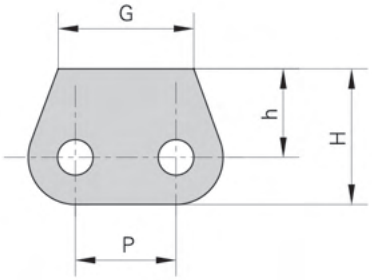
Donghua Chain No.	P	H	h	G
	mm	mm	mm	mm
05BF6	8.0	17.55	16.95	21.0



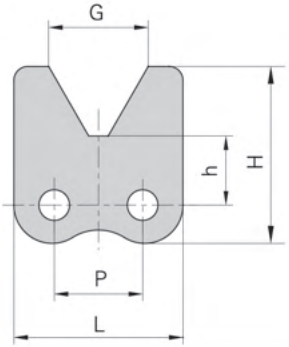
Donghua Chain No.	P	H	h	G
	mm	mm	mm	mm
08B–D53	12.7	20.0	10.6	11.5



Donghua Chain No.	P	H	h	G
	mm	mm	mm	mm
08BSK0F2	12.70	17.0	11.1	17.0
C12BF74	19.05	20.0	12.0	23.0

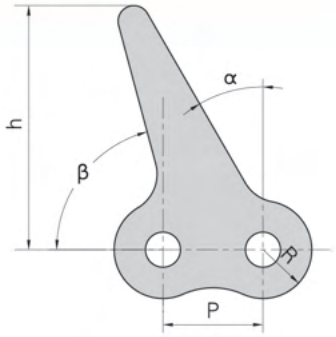


Donghua Chain No.	P	H	h	G	L
	mm	mm	mm	mm	mm
08BF61	12.7	25.4	9.9	14.3	24.3

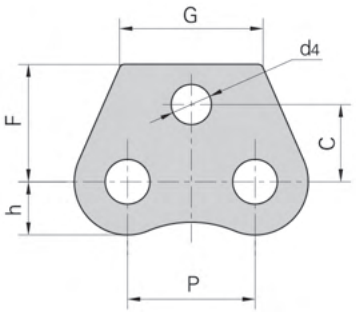


Conveyor chain special attachments (B series)

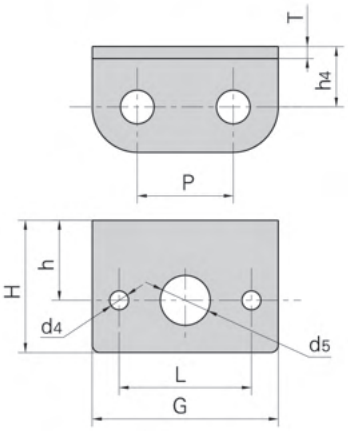
Donghua Chain No.	P	R	h	α	β
	mm	mm	mm		
08BF24	12.70	6.20	31.00	30°	75°



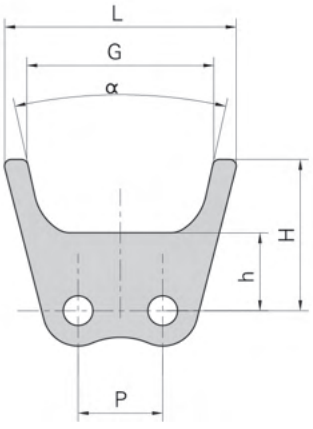
Donghua Chain No.	P	G	C	F	h	d4
	mm	mm	mm	mm	mm	mm
08BSA1F18	12.70	14.00	11.70	11.70	5.30	4.10



Donghua Chain No.	P	h4	L	G	h	H	d4	d5	T
	mm	mm	mm	mm	mm	mm	mm	mm	mm
08BA3F1	12.70	7.80	17.50	22.70	10.90	17.80	2.90	6.70	1.60
08BA3F2	12.70	8.00	17.50	24.60	10.60	17.80	2.50	16.60	1.60
12BWA3F3	19.05	11.50	19.05	34.90	10.00	17.30	2.80	6.70	1.85
12BWA3F4	19.05	12.20	17.40	34.05	11.30	18.00	2.80	6.30	1.85

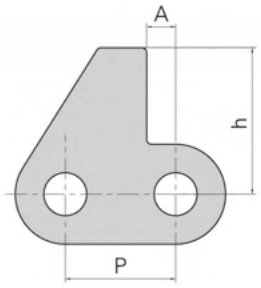


Donghua Chain No.	P	H	h	G	L	α
	mm	mm	mm	mm	mm	
08BF169	12.70	22.70	11.70	28.10	35.40	25°
08BF207	12.70	22.70	11.70	28.60	34.70	27°

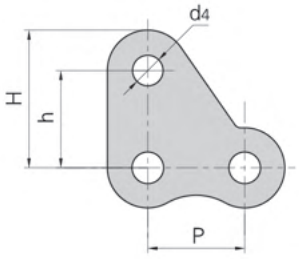


Conveyor chain special attachments (B series)

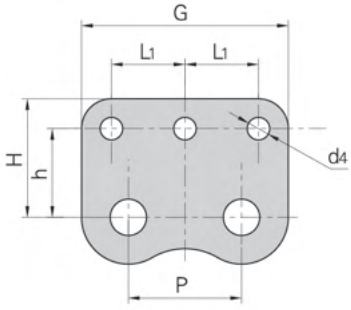
Donghua Chain No.	P	h	A
	mm	mm	mm
C72BF3SK0	114.30	151.80	30.00



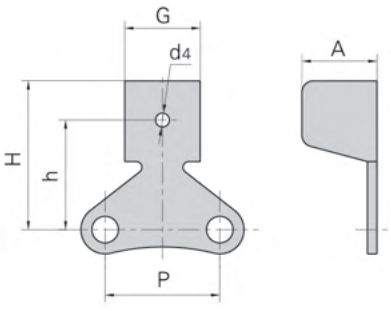
Donghua Chain No.	P	h	H	d4
	mm	mm	mm	mm
16BF121NP	25.40	25.50	36.10	8.00



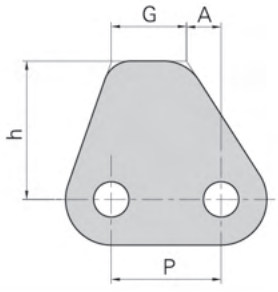
Donghua Chain No.	P	L1	G	h	H	d4
	mm	mm	mm	mm	mm	mm
16BF120	25.40	16.50	45.70	19.90	26.50	5.05
20BF47	31.75	21.17	61.71	25.00	33.00	10.19



Donghua Chain No.	P	h	H	G	A	d4
	mm	mm	mm	mm	mm	mm
16BF109	49.70	47.50	64.50	32.70	32.50	6.00

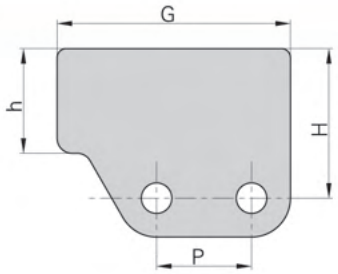


Donghua Chain No.	P	G	A	h
	mm	mm	mm	mm
C20BF51	31.75	21.75	10.00	40.00

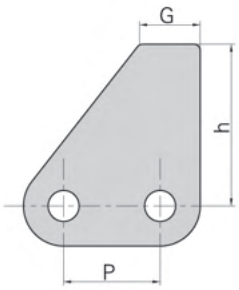


Conveyor chain special attachments (B series)

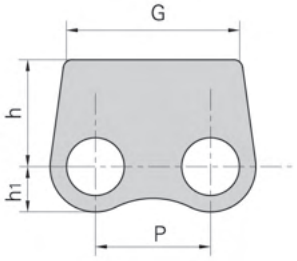
Donghua Chain No.	P	G	h	H
	mm	mm	mm	mm
20BF46	31.75	78.00	35.00	50.00



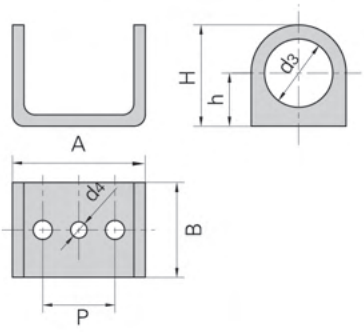
Donghua Chain No.	P	G	h
	mm	mm	mm
C20BF41	31.75	20.00	53.20



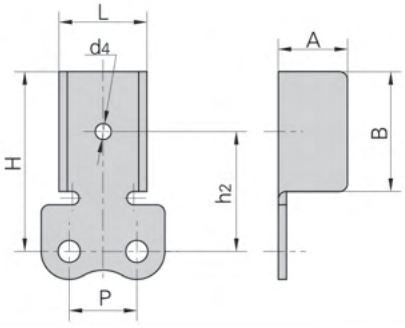
Donghua Chain No.	P	h_1	h	G
	mm	mm	mm	mm
08BF37	12.70	5.00	11.80	20.00



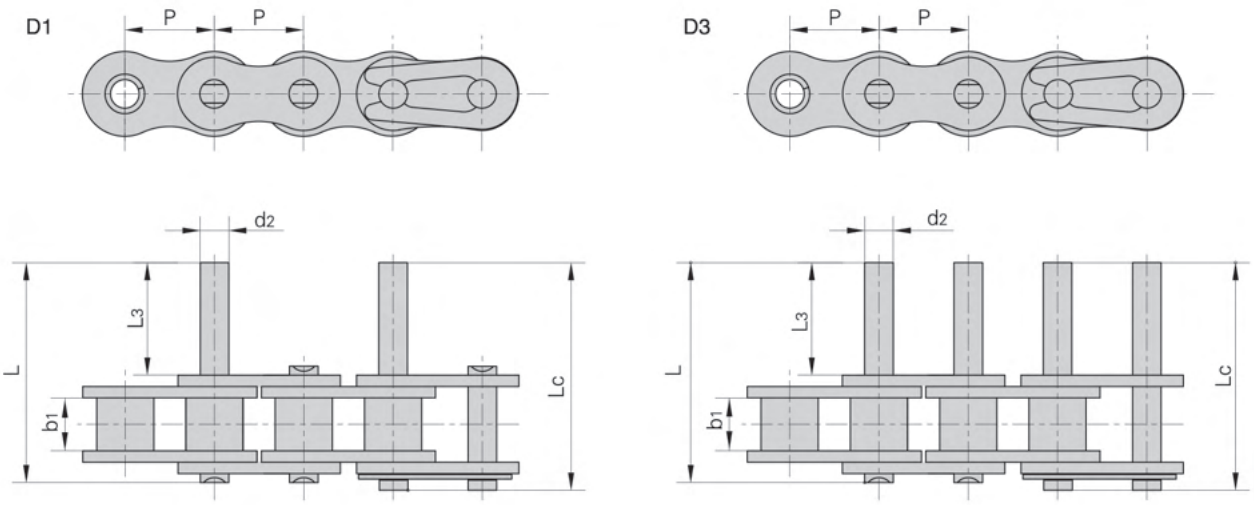
Donghua Chain No.	P	h	H	A	B	d_3	d_4
	mm	mm	mm	mm	mm	mm	mm
12B–K188	19.05	14.00	26.70	35.00	25.00	18.00	4.30



Donghua Chain No.	P	h_2	H	A	B	d_4	L
	mm	mm	mm	mm	mm	mm	mm
16BF11	25.40	47.50	64.50	36.00	35.00	6.00	52.70
20BF2	31.75	–	70.00	43.00	35.00	–	65.15

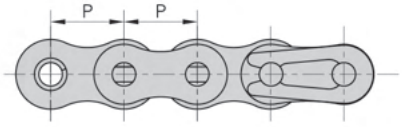


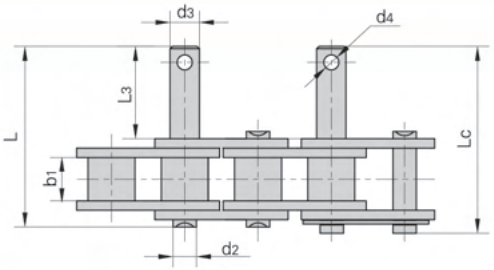
Short pitch conveyor chains with extended pins



ISO Chian No.	DIN Chian No.	P	b_1	d_2	L_3	L	Lc
		mm	mm	mm	mm	mm	mm
35	06C	9.525	4.77	3.58	9.5	20.8	21.6
40	08A	12.700	7.85	3.96	9.5	25.1	26.2
50	10A	15.875	9.40	5.08	11.9	31.3	33.1
60	12A	19.050	12.57	5.94	14.3	38.6	40.6
80	16A	25.400	15.75	7.92	19.1	50.3	53.3
100	20A	31.750	18.90	9.53	23.8	61.8	66.1
120	24A	38.100	25.22	11.10	28.6	76.4	80.4
140	28A	44.450	25.22	12.70	33.3	84.8	89.4
160	32A	50.800	31.55	14.27	38.1	99.6	104.4
08B	08B	12.700	7.75	4.45	9.5	25.1	26.6
10B	10B	15.875	9.65	5.08	11.9	30.1	31.5
12B	12B	19.050	11.68	5.72	14.3	35.4	37.1
16B	16B	25.400	17.02	8.28	19.1	53.0	54.3
20B	20B	31.750	19.56	10.19	41.0	79.9	83.6
24B	24B	38.100	25.40	14.63	50.7	101.4	105.8
28B	28B	44.450	30.99	15.90	61.9	124.0	128.4
32B	32B	50.800	30.99	17.81	64.8	126.8	131.8

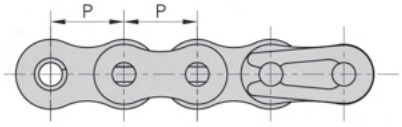
Conveyor chains with special extended pins

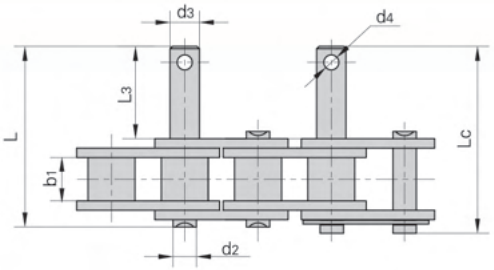




Donghua Chain No.	P	b1	d2	d3	L3	L	Lc	d4
	mm	mm	mm	mm	mm	mm	mm	mm
06B–D1F21	9.525	–	3.28	5.00	15.00	–	28.40	–
06C–D1F12	9.525	4.77	3.58	3.55	14.75	26.20	–	–
08A–D1F37	12.700	–	3.96	4.85	35.35	–	52.00	–
08A–D1F48	12.700	7.85	3.96	5.00	45.00	–	61.90	–
08A–D1F49	12.700	–	3.96	5.00	35.00	–	51.65	–
08B–D1F53	12.700	7.75	4.45	6.00	20.00	35.60	–	–
08B–D1F67	12.700	7.75	4.45	6.00	15.50	31.40	–	–
08B–D1F74	12.700	7.75	4.45	4.45	16.00	31.70	–	1.60
08B–D1F79	12.700	7.75	4.45	6.00	15.00	30.90	32.20	–
08B–D1F80	12.700	7.75	4.45	6.00	15.00	30.90	–	2.60
08B–D3F101	12.700	7.75	4.45	6.00	9.00	24.80	–	–
08B–D3F95	12.700	7.75	4.45	7.00	25.00	40.80	–	42.30
08B–D4	12.700	7.75	4.45	6.00	15.00	31.20	32.40	–
08B–D7	12.700	7.75	4.45	6.00	14.00	30.20	31.40	2.60
08BF3	12.700	7.75	4.45	6.00	8.00	24.20	25.40	–
10A–D1F31	15.875	9.40	5.08	8.00	15.00	34.40	–	–
10A–D1F32	15.875	9.40	5.08	7.50	19.00	38.40	–	3.00
10A–D1F36	15.875	9.40	5.08	6.60	20.00	39.40	–	–
10A–D1F40	15.875	9.40	5.08	5.96	25.30	44.70	–	–
10A–D1F43	15.875	–	5.08	8.00	40.00	–	60.90	–
10A–D1F48	15.875	9.40	5.08	6.00	25.00	44.40	–	–
10A–D3F44	15.875	9.40	5.08	6.00	13.60	33.00	–	–
10A–D9	15.875	9.40	5.08	6.35	20.00	39.50	41.10	–
10B–D1F31	15.875	9.65	5.08	6.00	20.00	38.20	–	–
10B–D1F39	15.875	9.65	5.08	5.08	29.90	48.10	–	1.60
10B–D1F42	15.875	9.65	5.08	6.00	51.00	62.90	–	–
10B–D1F45	15.875	9.65	5.08	6.50	18.00	36.30	–	–
10B–D3F50	15.875	9.65	5.08	8.00	9.00	27.20	–	–
10B–D7	15.875	9.65	5.08	6.50	40.00	58.50	60.10	–
10BF2	15.875	9.65	5.08	6.00	25.00	43.40	44.80	–
10BF3	15.875	9.65	5.08	8.00	25.00	43.40	44.80	–
12A–D1F30	19.050	12.57	5.94	8.00	28.60	53.10	–	–
12A–D1F36	19.050	12.57	5.94	7.00	43.00	67.60	70.00	–
12A–D1F37	19.050	12.57	5.94	12.70	41.20	65.80	–	–
12A–D1F41	19.050	12.57	5.94	8.00	15.00	39.30	–	–
12A–D1F46	19.050	12.57	5.94	5.94	16.35	40.65	–	2.60
12A–D1F53	19.050	12.57	5.94	8.00	40.00	64.50	–	–
12A–D1F54	19.050	12.57	5.94	8.10	25.50	49.80	–	2.50
12A–D1F55	19.050	12.57	5.94	8.00	40.00	–	66.10	–
12A–D1F61	19.050	12.57	5.94	7.00	42.00	66.30	–	–
12A–D1F72	19.050	12.57	5.94	8.00	35.00	59.30	–	–

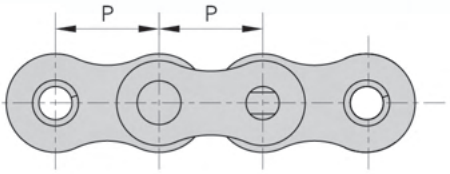
Conveyor chains with special extended pins

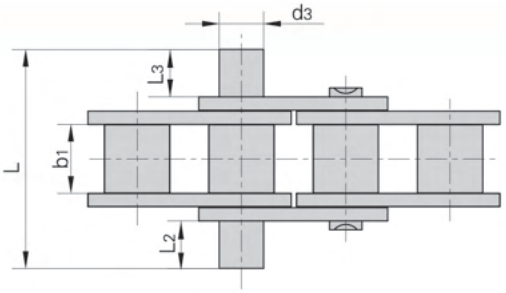




Donghua Chain No.	P	b1	d2	d3	L3	L	Lc	d4
	mm	mm	mm	mm	mm	mm	mm	mm
12A–D1F77	19.050	12.57	5.94	5.94	30.00	54.50	–	2.00
12A–D1F79	19.050	12.57	5.94	12.00	19.00	43.30	–	3.00
12A–D1F80	19.050	12.57	5.94	5.94	27.00	51.30	–	2.00
12B–D1F100	19.050	11.68	5.72	8.00	24.00	45.10	–	–
12B–D1F106	19.050	11.68	5.72	7.90	36.00	57.20	–	–
12B–D1F42	19.050	11.68	5.72	5.96	16.00	37.30	–	–
12B–D1F43	19.050	11.68	5.72	10.00	40.00	61.30	–	–
12B–D1F51	19.050	11.68	5.72	10.00	18.00	39.30	–	–
12B–D1F55	19.050	11.68	5.72	6.00	20.00	41.10	–	–
12B–D1F77	19.050	11.68	5.72	8.00	40.00	61.10	–	–
12B–D1F81	19.050	11.68	5.72	8.00	26.00	47.10	–	–
12B–D1F85	19.050	11.68	5.72	7.00	22.50	43.60	–	–
12B–D1F94	19.050	11.68	5.72	5.72	14.30	35.40	–	2.00
12B–D3F105	19.050	11.68	5.72	6.00	38.10	59.20	61.00	–
12B–D3F47	19.050	11.68	5.72	6.35	20.00	41.10	–	–
12B–D3F87	19.050	11.68	5.72	5.72	23.40	44.50	–	2.50
12B–D5	19.050	11.68	5.72	8.00	40.00	61.40	63.10	–
12B–D6	19.050	11.68	5.72	6.00	20.00	41.10	42.90	–
12B–D7	19.050	11.68	5.72	8.00	25.00	46.40	48.20	–
16A–D1F35	25.400	15.75	7.92	16.00	14.00	45.20	47.40	–
16A–D1F53	25.400	15.75	7.92	10.00	47.00	78.00	–	3.20
16A–D1F55	25.400	15.75	7.92	7.92	22.00	53.20	–	2.50
16A–D1F67	25.400	15.75	7.92	7.92	46.00	76.90	–	2.00
16A–D1F69	25.400	15.75	7.92	7.92	50.10	81.00	–	3.00
16A–D1F73	25.400	15.75	7.92	8.50	36.20	67.20	–	–
16A–D3F2	25.400	–	7.92	12.70	50.00	–	87.40	–
16A–D3F22	25.400	15.75	7.92	8.40	36.00	67.10	–	–
16A–D3F48	25.400	15.75	7.92	9.00	21.00	51.90	55.70	–
16AF1–D3F1	25.400	15.75	7.92	9.00	20.00	51.20	54.70	2.50
16B–D1F34	25.400	17.02	8.28	12.00	20.50	54.50	–	–
16B–D1F38	25.400	17.02	8.28	14.00	22.00	55.90	–	–
16B–D1F43	25.400	17.02	8.28	10.00	23.10	57.00	–	3.30
16B–D1F48	25.400	17.02	8.28	9.00	25.00	58.90	–	–
16B–D3F30	25.400	17.02	8.28	6.20	19.00	53.00	54.40	1.50
16B–D3F56	25.400	17.02	8.28	10.00	32.00	65.90	68.90	–
20A–D1F11	31.750	18.90	9.53	9.53	20.30	62.00	–	3.00
20A–D1F19	31.750	18.90	9.53	9.53	22.00	60.00	–	2.00
20A–D1F21	31.750	–	9.53	9.53	38.10	–	76.40	–
20B–D3F10	31.750	19.56	10.19	10.19	16.00	54.90	–	3.20
24A–D1F16	38.100	25.22	11.10	11.10	42.00	89.80	–	4.00
24B–D3F2	38.100	25.40	14.63	14.63	99.60	156.60	–	4.00
32A–D1F3	50.800	31.55	14.27	18.00	45.00	106.80	–	–

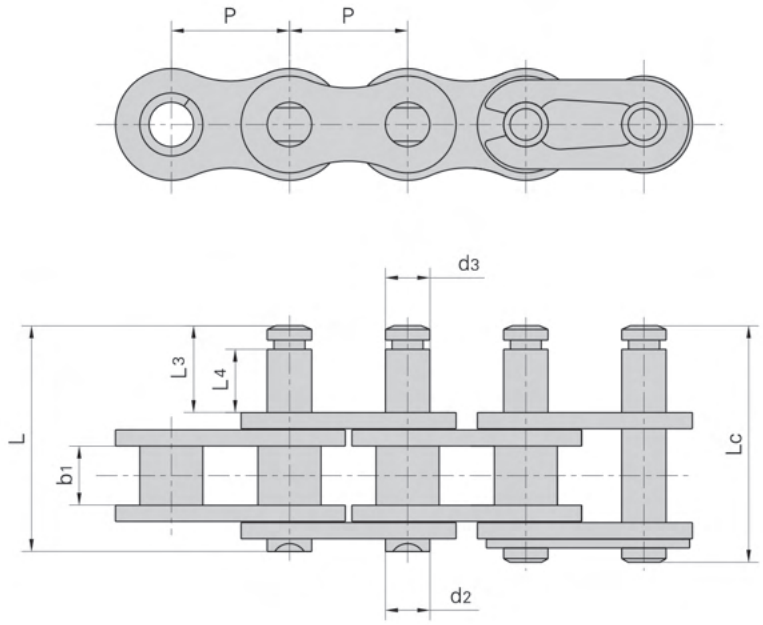
Conveyor chains with special extended pins





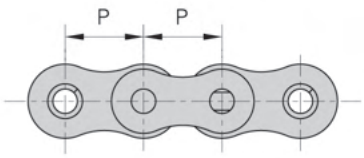
Donghua Chain No.	P	b1	d3	L2	L3	L
	mm	mm	mm	mm	mm	mm
06B–D4	9.525	5.72	3.28	3.00	5.00	19.40
08A–DD1F4	12.700	7.85	3.96	17.80	17.80	49.90
08A–DD3F6	12.700	7.85	3.96	9.50	9.50	33.40
08B–D8	12.700	7.75	4.45	10.00	38.00	62.50
08B–DD3F13	12.700	7.75	4.45	15.20	15.20	44.90
08B–DD3F14	12.700	7.75	4.45	13.00	13.00	40.80
08B–DD3F9–B	12.700	7.75	4.45	3.50	3.50	21.10
08BF7	12.700	7.75	4.45	3.00	5.00	22.80
10A–DD3F3	15.875	9.40	5.08	2.90	2.90	24.00
10A–DD3F4	15.875	9.40	5.08	12.45	12.45	43.00
10B–DD1F41	15.875	9.65	5.08	18.10	18.10	53.20
12A–D7	19.050	12.57	8.10	8.60	8.60	40.00
12A–DD3F3	19.050	12.57	5.94	4.50	4.50	32.00
12A–DD3F5	19.050	12.57	8.10	8.60	8.60	40.00
12A–DD3F6	19.050	12.57	5.94	3.10	3.10	29.00
12A–DD3F7	19.050	12.57	5.94	3.20	3.20	29.40
12B–DD1F1	19.050	11.68	5.72	11.00	11.00	41.70
12B–DD3F3	19.050	11.68	5.72	5.20	5.20	30.00
12B–DD3F6	19.050	11.68	5.72	25.00	25.00	69.70
12B–DD3F7	19.050	11.68	5.72	21.10	21.10	61.80
16A–DD1F2	25.400	15.75	7.92	22.70	22.70	75.00
16A–DD1F4	25.400	15.75	7.92	19.05	19.05	67.20
16A–DD1F6	25.400	15.75	7.92	22.90	22.90	75.00
16B–DD1F13	25.400	17.02	8.28	11.00	11.00	53.80
16B–DD1F9	25.400	17.02	8.28	34.00	34.00	100.00
16B–DD3F10	25.400	17.02	8.28	14.45	14.45	60.60
16B–DD3F4	25.400	17.02	8.28	3.00	3.00	38.00
16BF4	25.400	17.02	8.28	18.00	18.00	68.00
80SHF1–DD1	25.400	15.75	7.92	14.95	32.45	80.00
20A–DD3F3	31.750	18.90	9.53	4.10	4.10	44.00
20A–DD3F4	31.750	18.90	9.53	3.80	3.80	43.40
24B–DD1F3	38.100	25.40	14.63	16.70	16.70	81.00
28B–DD3F3	44.450	30.99	15.90	20.00	20.00	98.70
32A–DD1F1	50.800	31.55	14.27	38.10	38.10	134.50
40B–DD1F1	63.500	38.10	22.89	21.56	21.56	180.00

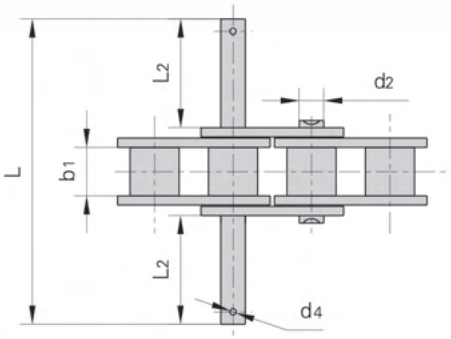
Conveyor chains with special extended pins



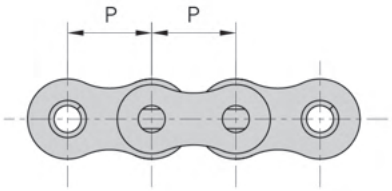
Donghua Chain No.	P	b1	d2	d3	L3	L4	L	Lc
	mm	mm	mm	mm	mm	mm	mm	mm
06C–D3F10	9.525	4.77	3.58	3.30	4.80	3.10	16.30	17.30
06C–D3F12	9.525	4.77	3.58	3.58	7.00	5.00	18.50	19.50
A06B–D12	9.525	5.72	3.28	3.28	3.50	1.50	15.80	–
08A–D1F32	12.700	7.85	3.96	3.96	17.55	13.85	33.00	–
08B–D1F60	12.700	7.75	4.45	4.45	9.50	7.00	25.10	26.60
08B–D3F40	12.700	–	4.45	4.45	16.80	14.50	–	34.10
10B–D1F46	15.875	9.65	5.08	5.08	35.00	32.20	53.20	–
10B–D1F49	15.875	9.65	5.08	7.00	10.70	8.00	28.90	–
10B–D1F56	15.875	9.65	5.08	5.08	29.90	26.80	48.10	–
12A–D1F60	19.050	12.57	5.94	5.94	7.00	4.90	–	31.30
12B–D1F86	19.050	11.68	5.72	5.72	25.00	22.60	46.10	–
C12B–D1F111	19.050	11.68	5.72	5.72	10.00	6.80	31.10	32.80
C12BNP–D3F68	19.050	11.68	5.72	5.00	10.50	8.00	31.60	33.30
C12BNP–D3F76	19.050	11.68	5.72	5.00	6.50	4.00	27.60	29.30
16B–D1F11	25.400	17.02	8.28	8.28	37.80	35.40	71.80	73.10
16B–D1F44	25.400	17.02	8.28	8.28	35.40	32.00	69.30	–
16B–D3F59	25.400	17.02	8.28	8.28	26.40	23.00	60.30	61.60
C16A–D1F49	25.400	15.75	7.92	8.00	39.00	35.40	70.10	–

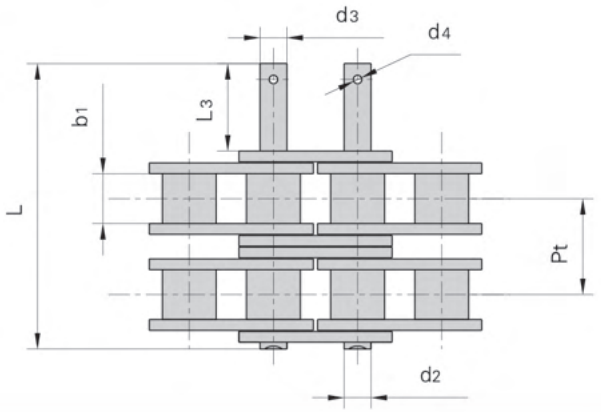
Conveyor chains with special extended pins





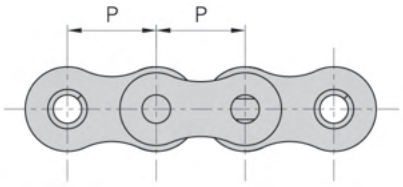
Donghua Chain No.	P	b1	d2	d4	L2	L
	mm	mm	mm	mm	mm	mm
08A–DD1F5	12.700	7.85	3.96	1.00	17.65	49.60
16A–DD1F3	25.400	15.75	7.92	2.60	28.95	87.00
24A–DD1F2	38.100	25.22	11.10	2.50	42.35	130.00

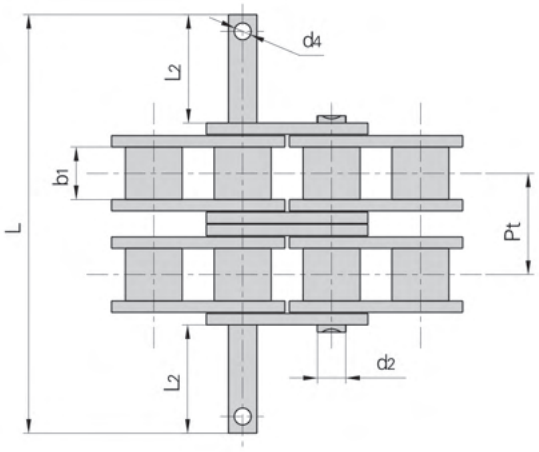




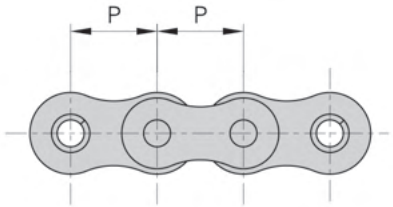
Donghua Chain No.	P	b1	d2	d3	d4	L3	L	Pt
	mm	mm	mm	mm	mm	mm	mm	mm
08B–2–D1F39	12.700	7.75	4.45	4.45	1.60	17.70	47.60	13.92
08B–D3F79–2	12.700	7.75	4.45	7.00	–	25.00	55.10	13.92
10A–2–D3F67	15.875	9.40	5.08	5.08	1.60	16.50	54.10	18.11
12A–2–D3F47	19.050	12.57	5.94	8.00	–	28.00	75.50	22.78
12A–2–D3F48	19.050	12.57	5.94	8.00	–	32.00	79.50	22.78
12A–D3F44–2	19.050	12.57	5.94	8.00	–	18.00	65.20	22.78
12A–D3F85–2	19.050	12.57	5.94	8.00	–	18.00	65.20	66.90
32A–2–D3F2	50.800	31.55	14.27	14.27	4.00	77.89	197.00	58.55

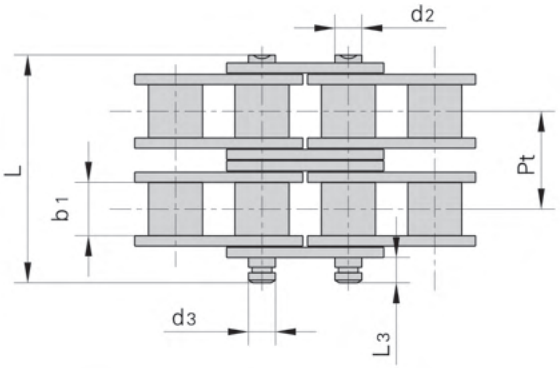
Conveyor chains with special extended pins





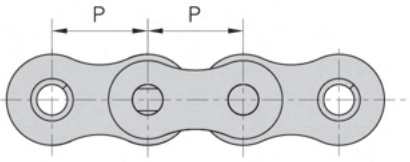
Donghua Chain No.	P	b1	d2	d4	L2	L	Pt
	mm	mm	mm	mm	mm	mm	mm
10A–DD3F2–2	15.875	9.40	5.08	2.00	17.70	47.80	19.70
20A–DD1F4–2	31.750	18.90	9.53	3.20	14.40	110.00	35.76
24A–2–D1F1	38.100	25.22	11.10	2.40	42.60	176.00	45.44

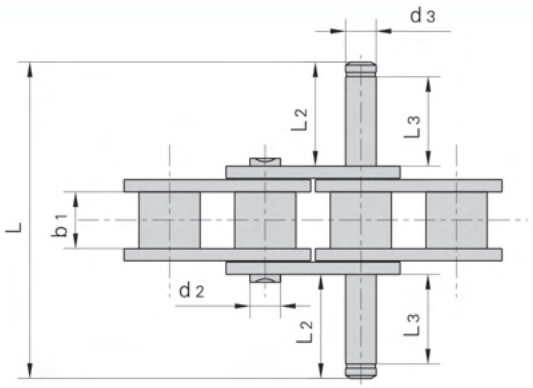




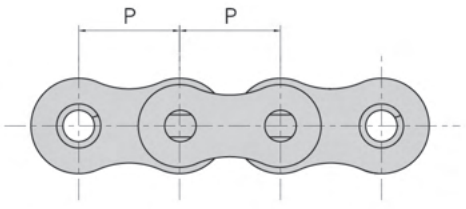
Donghua Chain No.	P	b1	d2	d3	L	L3	Pt
	mm	mm	mm	mm	mm	mm	mm
08A–2–D3F39	12.70	7.85	3.96	3.96	33.75	3.90	14.38

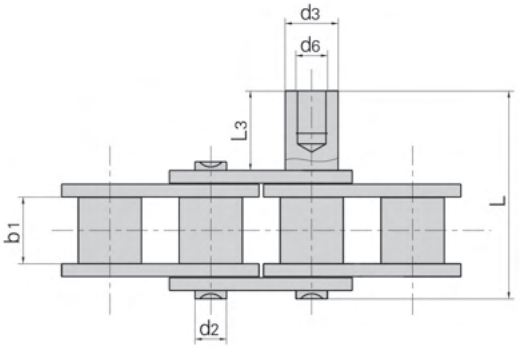
Conveyor chains with special extended pins





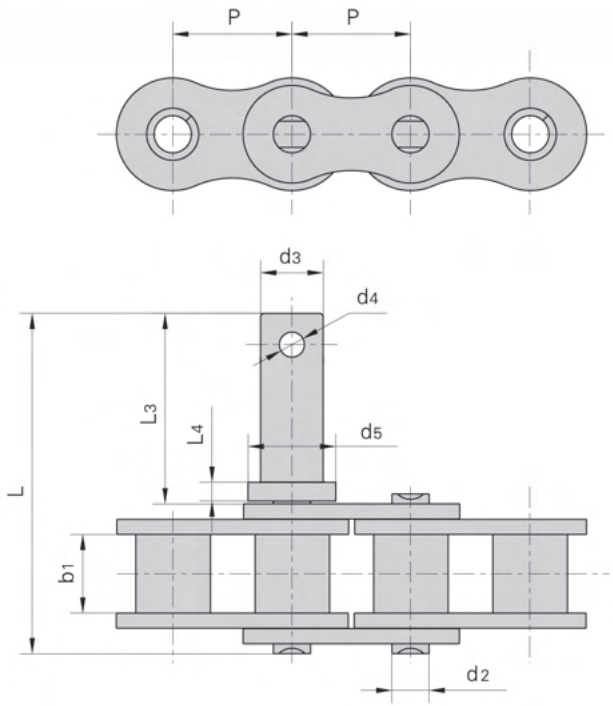
Donghua Chain No.	P	b1	d2	d3	L	L2	L3
	mm	mm	mm	mm	mm	mm	mm
10AF94	15.875	9.40	5.08	5.08	52.50	17.20	14.80
20B–DD1F3	31.750	19.56	10.19	10.19	119.30	41.50	38.35
24B–DD1F2	38.100	25.40	14.63	14.63	149.20	50.80	47.65
24B–DD1F4	38.100	25.40	14.63	14.63	143.20	47.65	43.55
28A–DD1F1	44.450	25.22	12.70	12.60	106.00	28.70	25.70





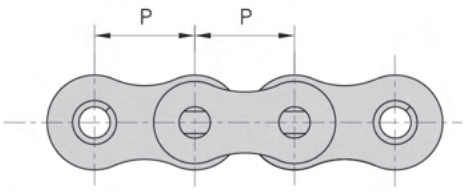
Donghua Chain No.	P	b1	d2	d3	L3	L	d6
	mm	mm	mm	mm	mm	mm	mm
12A–D1F38	19.050	12.57	5.94	9.60	15.00	39.50	M6
12A–D1F39	19.050	12.57	5.94	9.00	15.00	39.30	M4
12A–D1F42	19.050	12.57	5.94	10.00	15.00	39.70	M6
24A–D1F13	38.100	25.22	11.10	25.00	50.00	101.80	18.00
24A–D1F14	38.100	25.22	11.10	25.00	100.00	151.80	18.00
24A–D3F9	38.100	25.22	11.10	25.00	50.00	102.00	18.20
24A–D3F10	38.100	25.22	11.10	25.00	100.00	152.00	18.20

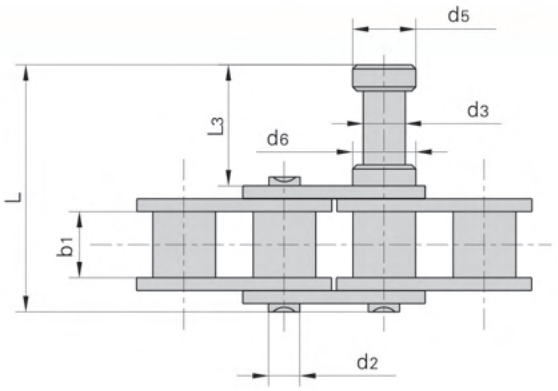
Conveyor chains with special extended pins



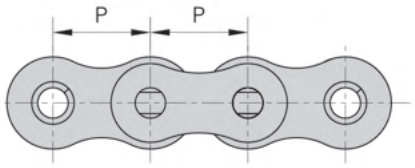
Donghua Chain No.	P	b1	L	L3	L4	d2	d3	d4	d5
	mm	mm	mm	mm	mm	mm	mm	mm	mm
08B–D1F70	12.700	7.75	30.50	14.50	2.50	4.45	6.00	–	9.00
08B–D1F75	12.700	7.75	34.00	18.00	3.00	4.45	7.00	–	10.00
12A–D1F33	19.050	12.57	43.40	19.00	8.00	5.94	12.00	–	12.00
12A–D1F52	19.050	12.57	44.10	18.70	1.50	5.94	8.30	3.00	10.00
12A–D1F57	19.050	12.57	49.30	23.00	2.00	5.94	8.00	2.20	12.00
12A–D1F66	19.050	12.57	42.30	18.00	3.00	5.94	7.00	–	10.00
12A–D1F73	19.050	12.57	54.40	30.00	3.00	5.94	10.00	4.00	14.00
12B–D1F78	19.050	11.68	44.60	23.50	5.50	5.72	7.40	–	12.00
12B–DD1F5	19.050	11.68	52.90	27.70	7.20	5.72	7.70	–	12.00
16A–D1F25	25.400	15.75	56.00	20.00	5.00	7.92	11.00	2.50	16.00
16A–D1F42	25.400	15.75	55.80	24.50	5.50	7.92	8.00	–	12.00
16A–D1F51	25.400	15.75	47.90	17.00	2.50	7.92	8.10	2.20	14.00
16A–D1F58	25.400	15.75	54.70	20.00	4.50	7.92	10.00	2.50	12.70
16A–D1F63	25.400	15.75	54.70	20.00	4.50	7.92	8.00	2.50	12.70
16A–D1F70	25.400	15.75	55.90	25.00	6.00	7.92	8.00	–	12.00
16A–D1F77	25.400	15.75	55.70	21.50	12.00	5.94	8.00	2.00	11.00
16B–D1F32	25.400	17.02	84.40	50.50	12.00	8.28	7.60	2.00	15.00
16B–D1F52	25.400	17.02	60.70	26.50	2.50	8.28	9.00	3.00	12.00
16B–D28	25.400	17.02	75.40	41.00	3.00	8.28	8.25	2.50	13.00
20A–D1F7	31.750	18.90	61.80	23.70	3.70	9.53	14.00	–	20.00
20A–D1F8	31.750	18.90	63.30	25.20	3.70	9.53	14.00	–	20.00
C20AH–D1F1	31.750	18.90	69.50	38.00	3.50	9.53	11.00	–	15.00
24A–D1F19	38.100	25.30	77.00	25.00	3.00	11.10	11.00	3.00	14.00

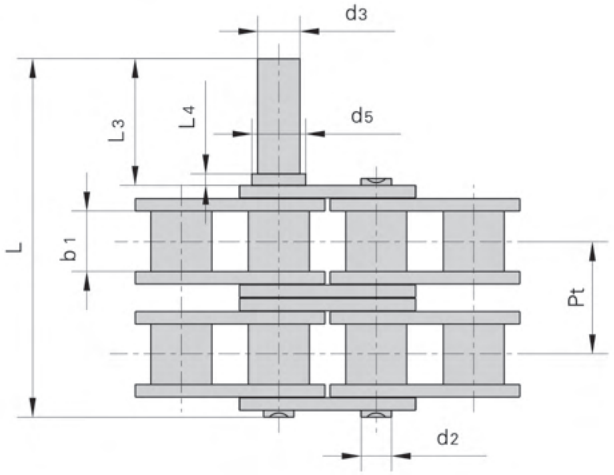
Conveyor chains with special extended pins





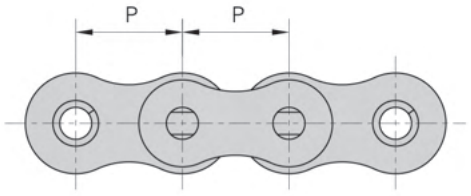
Donghua Chain No.	P	b1	L	L3	d2	d3	d5	d6
	mm	mm	mm	mm	mm	mm	mm	mm
12A–D3F48	19.050	12.57	47.30	23.00	5.94	8.00	12.00	12.00
16A–D1F36	25.400	15.75	55.20	24.00	7.92	12.00	16.00	–
16B–D1F39	25.400	17.02	67.50	33.60	8.28	8.28	16.00	16.00

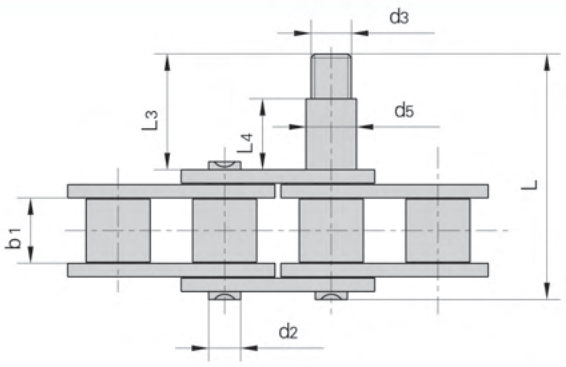




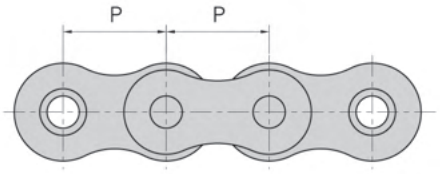
Donghua Chain No.	P	b1	L	L3	L4	d2	d3	d5	Pt
	mm	mm	mm	mm	mm	mm	mm	mm	mm
16A–D1F72–2	25.400	15.75	94.00	33.00	3.00	7.92	11.00	14.00	29.29

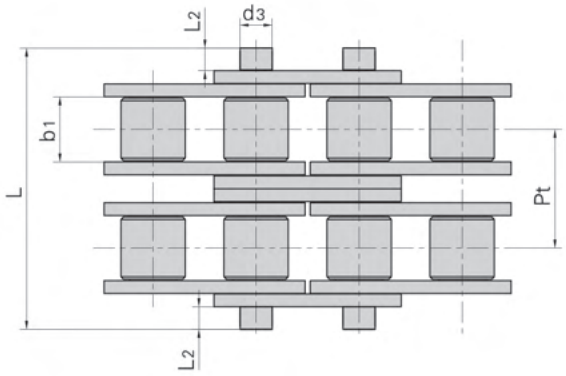
Conveyor chains with special extended pins





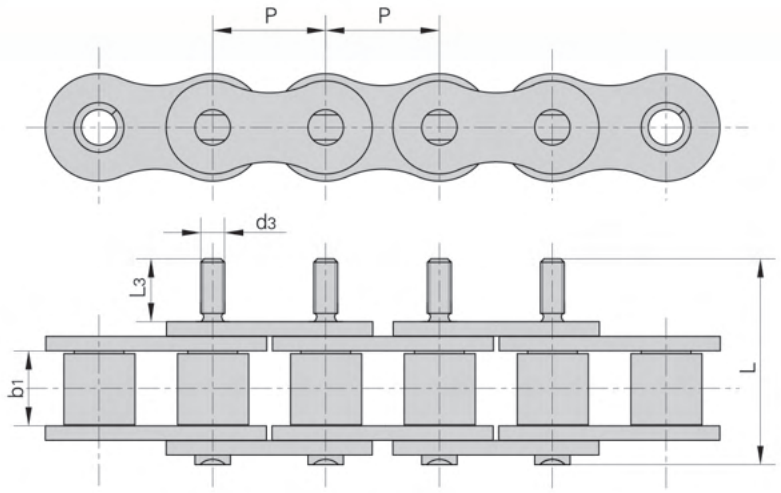
Donghua Chain No.	P	b1	L	L3	L4	d2	d3	d5
	mm	mm	mm	mm	mm	mm	mm	mm
16A–D1F61	25.400	–	57.20	24.00	17.00	7.92	M8	10.00
20A–D1F17	31.750	18.90	73.00	35.00	23.00	9.53	M12	15.00



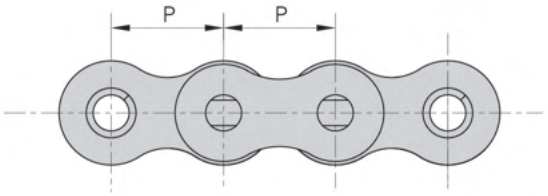


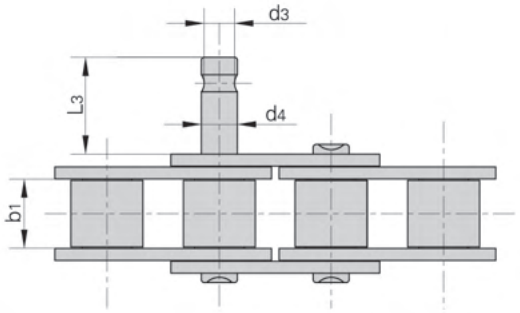
Donghua Chain No.	P	b1	L	L2	d3	Pt
	mm	mm	mm	mm	mm	mm
08B–DD3F17–2	12.700	7.75	40.80	6.00	4.45	13.92
08BNP–2–DD3F15	12.700	7.75	81.80	26.50	4.45	13.92
28B–DD3F3–2	44.450	30.99	172.20	27.00	15.90	59.56
48A–DD3F1–2	76.200	48.20	208.00	16.60	23.81	87.83

Conveyor chains with special extended pins



Donghua Chain No.	P	b1	d3	L3	L
	mm	mm	mm	mm	mm
12A–D3F32	19.050	12.57	M4	10.30	34.60
12AF19	19.050	12.57	M4	10.00	34.50
12AF108	19.050	12.57	M4	10.80	35.20
12BF13	19.050	11.68	M4	10.00	31.00
12BF102	19.050	–	M5	12.45	33.45

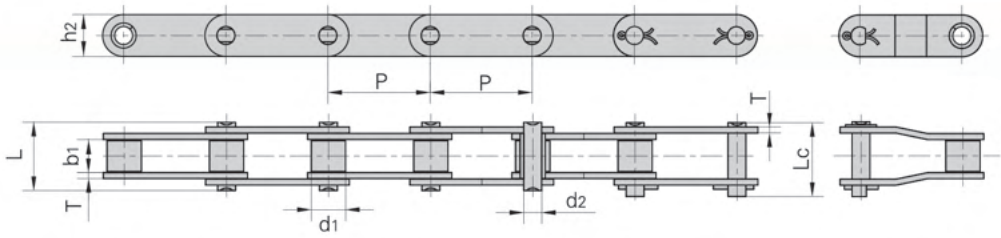




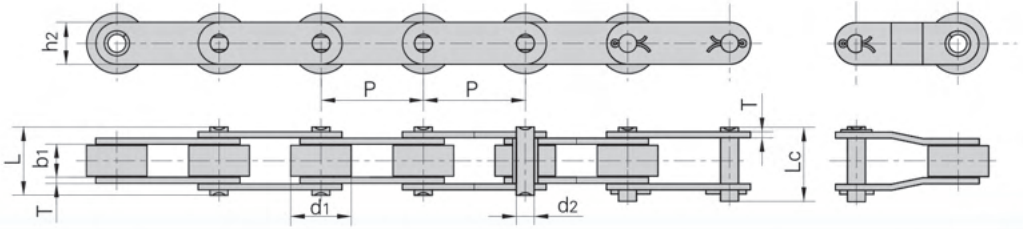
Donghua Chain No.	P	b1	d3	d4	L3
	mm	mm	mm	mm	mm
10B–D12	15.875	9.65	4.50	5.08	12.00
10B–D1F27	15.875	9.65	5.08	4.50	13.00
10B–D9	15.875	9.65	4.50	5.08	13.00
12B–D1F58	19.050	11.68	5.72	5.00	13.00
12B–D8	19.050	11.68	5.15	5.72	13.00
20A–D1F15	31.750	18.90	10.00	11.10	56.90

Double pitch conveyor chains

Small Roller Type



Large Roller Type

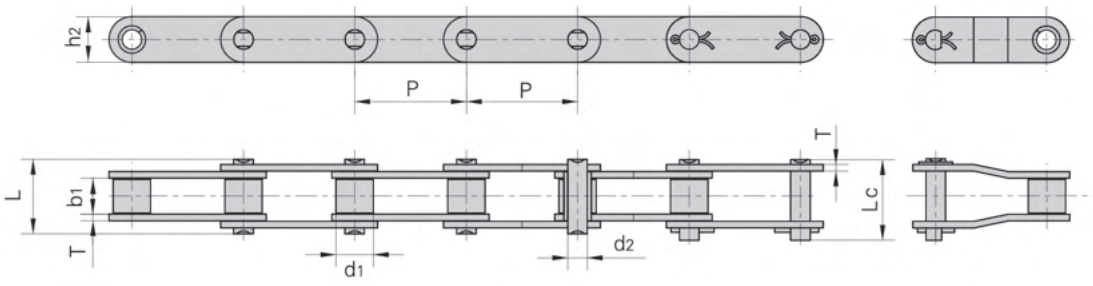


ISO Chain No.	ANSI Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
		P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	Q min	Q_0	q
		mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
C208A	C2040	25.40	7.95	7.85	3.96	16.6	17.8	12.0	1.50	14.1/3205	16.7	0.50
C208AL	C2042		15.88									0.84
C208AH	C2040H	25.40	7.95	7.85	3.96	18.8	19.9	12.0	2.03	14.1/3205	17.2	0.65
C208AHL	C2042H		15.88									1.00
C208B		25.40	8.51	7.75	4.45	16.7	18.2	11.8	1.60	18.0/4091	19.4	0.55
C208BL			15.88									0.89
C210A	C2050	31.75	10.16	9.40	5.08	20.7	22.2	15.0	2.03	22.2/5045	28.1	0.78
C210AL	C2052		19.05									1.27
C210B		31.75	10.16	9.65	5.08	19.5	20.9	14.7	1.70	22.4/5036	24.6	0.75
C210BL			19.05									1.21
C212A	C2060	38.10	11.91	12.57	5.94	25.9	27.7	18.0	2.42	31.8/7227	36.8	1.12
C212AL	C2062		22.23									1.61
C212AH	C2060H	38.10	11.91	12.57	5.94	29.2	31.6	18.0	3.25	31.8/7227	41.6	1.44
C212AHL	C2062H		22.23									2.07
C212B		38.10	12.07	11.68	5.72	22.5	24.2	16.0	1.85	29.0/6519	31.9	0.90
C212BL			22.23									1.55
C216A	C2080	50.80	15.88	15.75	7.92	32.7	36.5	24.0	3.25	56.7/12886	65.7	2.08
C216AL	C2082		28.58									3.12
C216AH	C2080H	50.80	15.88	15.75	7.92	36.2	39.4	24.0	4.00	56.7/12886	70.0	2.54
C216AHL	C2082H		28.58									3.58
C216B		50.80	15.88	17.02	8.28	36.1	39.1	21.0	4.15/3.10	60.0/13489	66.0	2.14
C216BL			28.58									3.27
C220A	C2100	63.50	19.05	18.90	9.53	40.4	44.7	30.0	4.00	88.5/20114	102.6	3.01
C220AL	C2102		39.67									4.83
C220AH	C2100H	63.50	19.05	18.90	9.53	43.6	46.9	30.0	4.80	88.5/20114	112.4	3.56
C220AHL	C2102H		39.67									5.38
C220B		63.50	19.05	19.56	10.19	41.3	45.0	26.4	4.50/3.50	95.0/21357	104.5	2.93
C220BL			39.67									5.01
C224A	C2120	76.20	22.23	25.22	11.10	50.3	54.3	35.7	4.80	127.0/28864	147.3	4.66
C224AL	C2122		44.45									7.66
C224AH	C2120H	76.20	22.23	25.22	11.10	53.5	57.5	35.7	5.60	127.0/28864	160.9	5.26
C224AHL	C2122H		44.45									8.26
C224B		76.20	25.40	25.40	14.63	53.4	57.8	33.2	6.00/4.80	160.0/35969	176.0	5.17
C224BL			44.45									7.88
C232A	C2160	101.60	28.58	31.75	14.27	64.8	69.6	47.8	6.40	226.8/51545	278.9	8.15
C232AL	C2162		57.15									13.00
C232AH	C2160H	101.60	28.58	31.75	14.27	68.2	73.0	47.8	7.20	226.8/51545	285.8	9.06
C232AHL	C2162H		57.15									13.84

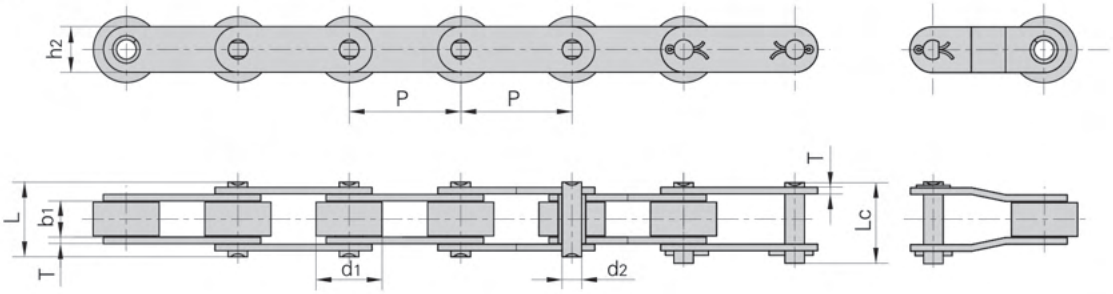
Double pitch conveyor chains

Non–standard double pitch conveyor chains

Small Roller Type



Large Roller Type

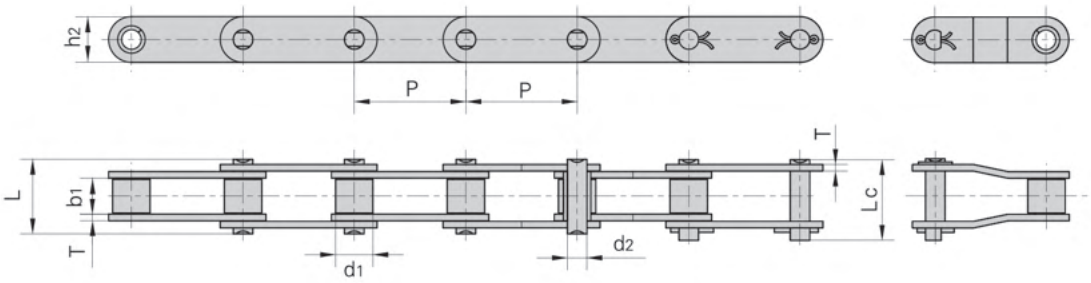


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
208AF17	25.40	7.95	4.00	3.96	12.75	15.00	12.00	1.50	13.80/3102	15.2	0.40
208AF18	25.40	7.95	5.10	3.96	13.76	16.00	12.00	1.50	13.80/3102	15.2	0.38
208BF45	25.40	8.51	47.64	4.45	57.00	58.50	11.80	1.60	17.80/4001	19.6	1.15
C208BF3	25.40	8.51	7.95	4.45	16.70	–	11.80	1.50	10.00/22480	11.5	0.61
C2050F12	31.75	10.16	9.52	5.08	20.20	21.70	15.00	2.03	18.53/4165	20.0	1.05
C2052F51	31.75	19.05	9.40	5.08	20.70	–	15.00	2.03	21.80/4901	24.0	0.81
2060F75	38.10	11.91	16.07	5.94	29.50	31.90	18.00	2.42	31.10/6991	34.2	1.11
212BHF1	38.10	12.07	11.68	5.94	25.20	28.00	40.80	2.42	31.80/7149	36.6	2.73
C2060F28	38.10	11.91	12.57	5.72	25.90	27.70	20.00	2.42	28.90/6496	32.4	1.40
C2060F75	38.10	11.91	16.07	5.94	29.50	31.90	18.00	2.42	31.10/6991	34.2	1.32
C2062F101	38.10	22.23	12.57	5.94	35.00	–	18.00	2.42	31.10/6991	34.2	1.98
C2062F95	38.10	22.23	12.70	5.94	25.80	29.30	18.00	2.42	24.00/5395	26.4	2.20
C212BF2	38.10	12.07	11.68	5.72	22.50	25.50	35.00	1.85	28.90/6496	33.3	1.88
C212BF9	38.10	12.07	11.68	5.72	22.50	25.20	20.00	1.85	28.90/6496	33.3	1.10

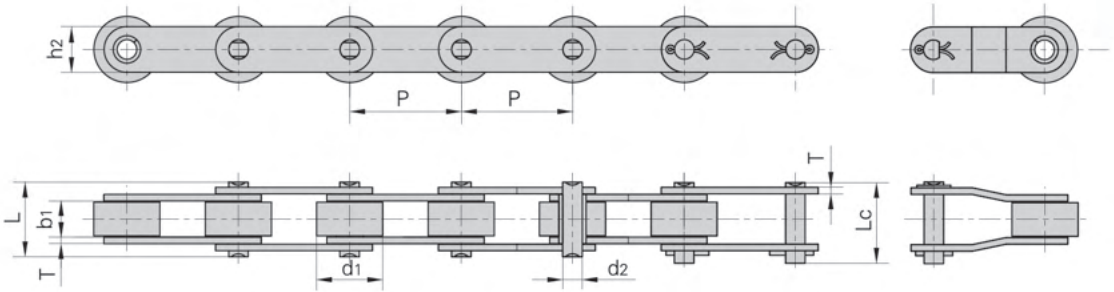
Double pitch conveyor chains

Non–standard double pitch conveyor chains

Small Roller Type



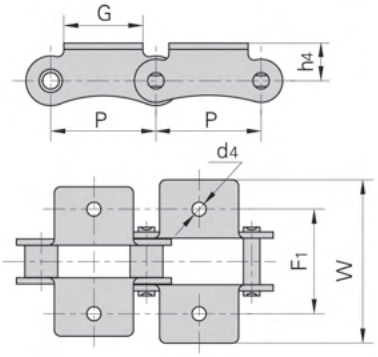
Large Roller Type



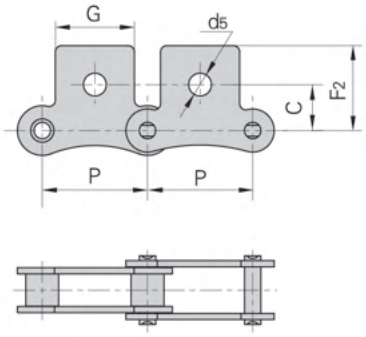
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
2082HF83	50.80	28.58	15.75	7.92	36.20	38.90	29.00	4.00	56.7/12746	62.4	3.90
216BF4	50.80	15.88	17.90	8.28	36.10	39.10	21.00	3.70	60.0/13488	66.0	1.80
C2060H–50.8F1	50.80	11.91	12.57	5.94	29.20	31.00	17.20	3.25	31.1/6991	34.2	2.67
C2080HF1	50.80	15.88	15.75	7.92	36.20	39.40	23.00	4.00	55.6/12499	61.1	2.49
C2080HF51	50.80	18.00	32.00	7.92	54.00	57.50	24.00	4.00	55.6/12499	61.1	2.66
C2080HF87	50.80	18.00	32.00	7.92	52.80	56.00	24.00	4.00	55.6/12499	61.2	2.67
C2082HF94	50.80	25.40	15.75	7.92	36.20	39.40	23.00	4.00	60.0/13488	66.0	3.23
C216BF1	50.80	15.88	17.02	8.28	36.10	39.10	20.00	4.00/3.00	60.0/13488	66.0	2.01
220BF1	63.50	19.05	19.56	10.19	36.50	37.60	27.00	3.00	65.0/14612	74.7	1.81
220BF3	63.50	19.05	19.56	10.19	42.30	43.40	26.40	4.50/4.00	56.7/12746	62.4	2.68
C220AH–BF1	63.50	19.05	18.90	9.53	43.60	46.90	30.00	4.80	86.7/19490	95.5	3.74
C224AHF2	76.20	27.20	25.22	11.10	–	57.50	35.70	5.60	124.6/280112	139.5	5.78
C224AHLF5	76.20	43.00	25.22	11.10	53.50	–	35.70	5.60	124.6/280112	142.6	7.94
C232BF1	101.60	29.21	30.99	17.81	68.00	73.00	42.00	7.00	250.0/56200	275.0	7.85

Double pitch conveyor chain attachments

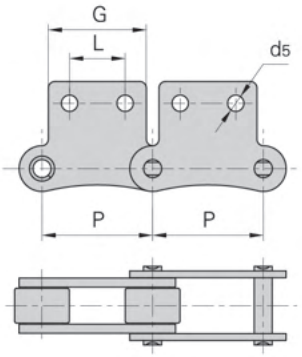
K1



SK1



SK2

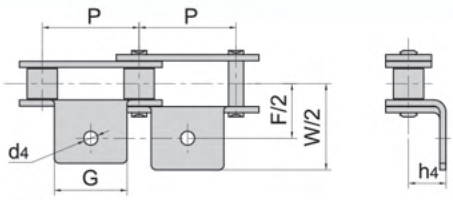


DIN/ISO Chain No.	ANSI Chain No.	P	G	F_1	W	h_4	d_4	C	F_2	d_5
		mm	mm	mm	mm	mm	mm	mm	mm	mm
208A	2040	25.40	19.1	25.4	39.6	9.1	3.4	11.1	20.5	5.5
210A	2050	31.75	23.8	31.8	49.0	11.1	5.5	14.3	25.0	6.6
212A	2060	38.10	28.6	42.9	67.8	14.7	5.5	17.5	32.9	9.2
216A	2080	50.80	38.1	55.6	87.8	19.1	6.8	22.2	43.5	11.0
220A	2100	63.50	47.6	66.6	107.5	23.4	9.2	28.6	50.4	13.0
224A	2120	76.20	57.2	79.3	121.4	27.8	10.5	33.3	55.5	15.0
208B		25.40	23.2	25.4	39.6	9.1	4.5	11.1	20.5	5.5
210B		31.75	23.8	31.8	49.0	11.1	5.5			
212B		38.10	35.0	38.1	57.0	14.7	6.6			
216B		50.80	44.0	50.8	84.0	19.1	6.6			
220B		63.50	52.0	63.5	104.0	23.4	8.4			
224B		76.20	60.0	76.2	120.0	27.8	10.5			

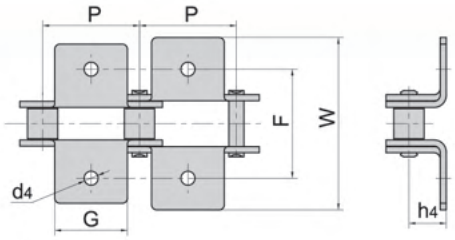
Donghua Chain No.	P	G	L	F_1	W	h_4	d_4	C	F_2	d_5
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
208BA1F4	25.40	23.80	–	26.20	39.40	10.00	4.30	–	–	–
2060HK1F26	38.10	28.60	–	42.90	67.80	14.70	8.50	–	–	–
212BK2F2	38.10	36.20	–	34.90	55.50	13.00	6.20	–	–	–
212BA0F1	38.10	50.80	–	–	72.80	14.70	–	–	–	–
216BSA2F1	50.80	45.00	25.50	–	–	–	–	30.00	40.00	7.50

Double pitch conveyor chain attachments

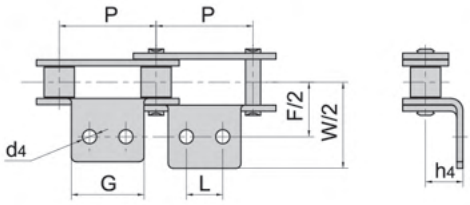
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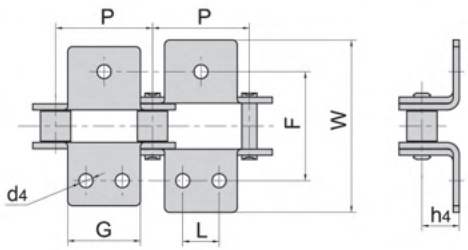
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A2



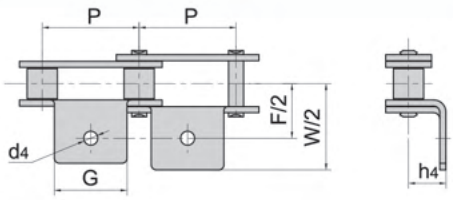
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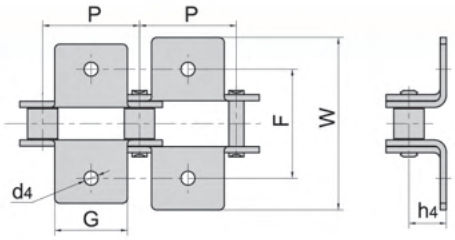
ISO Chain No.	ANSI Chain No.	P	G	L	F	W	h4	d4
		mm	mm	mm	mm	mm	mm	mm
C208A	C2040	25.40	19.1	9.5	25.4	39.6	9.1	3.4
C208AL	C2042							
C208B		25.40	23.2	12.7	25.4	39.6	9.1	4.5
C208BL								
C210A	C2050	31.75	23.8	11.9	31.8	49.0	11.1	5.5
C210AL	C2052							
C212A	C2060	38.10	28.6	14.3	42.9	67.8	14.7	5.5
C212AL	C2062							
C212AH	C2060H	38.10	28.6	14.3	42.9	67.8	14.7	5.5
C212AHL	C2062H							
C216A	C2080	50.80	38.1	19.1	55.6	87.8	19.1	6.8
C216AL	C2082							
C216AH	C2080H	50.80	38.1	19.1	55.6	87.8	19.1	6.8
C216AHL	C2082H							
C220A	C2100	63.50	47.6	23.8	66.6	107.5	23.4	9.2
C220AL	C2102							
C220AH	C2100H	63.50	47.6	23.8	66.6	107.5	23.4	9.2
C220AHL	C2102H							
C224A	C2120	76.20	57.2	28.6	79.3	121.4	27.8	11.0
C224AL	C2122							
C224AH	C2120H	76.20	57.2	28.6	79.3	121.4	27.8	11.0
C224AHL	C2122H							
C232A	C2160	101.60	76.2	38.1	104.7	151.6	36.5	13.1
C232AL	C2162							
C232AH	C2160H	101.60	76.2	38.1	104.7	151.6	36.5	13.1
C232AHL	C2162H							

Double pitch conveyor chain attachments

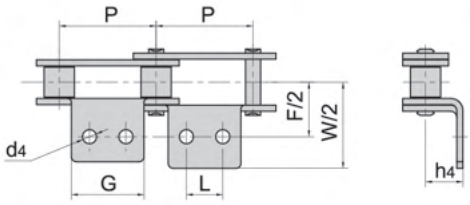
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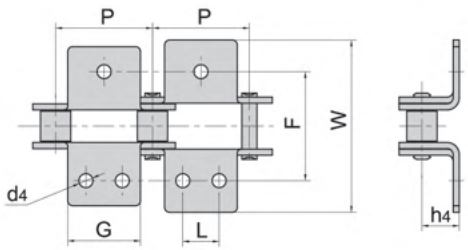
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A2



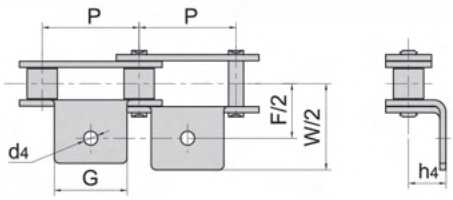
K2



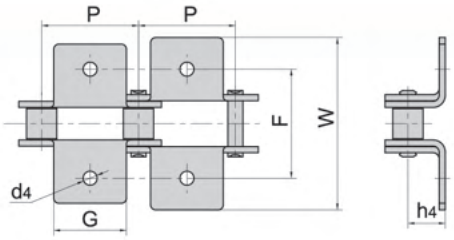
Donghua Chain No.	P	G	L	F	W	h4	d4
	mm	mm	mm	mm	mm	mm	mm
C2040A1F3	25.40	19.00	–	25.4	38.20	19.80	5.30
C2040A1F4	25.40	19.10	–	25.4	36.20	9.10	5.00
C2040A2F1	25.40	19.00	9.00	25.4	38.40	9.00	5.20
C2040A2F18	25.40	19.10	9.50	25.4	39.60	9.10	M4
C2040K1F6	25.40	19.10	–	25.4	39.60	9.10	M5
C2040K1F8	25.40	19.00	–	25.4	39.60	9.10	6.50
C2042A1F4	25.40	19.00	–	25.4	39.60	9.10	5.00
C2042F1	25.40	19.00	–	25.4	40.00	9.00	5.20
C2042HK1F1	25.40	19.00	–	47.0	60.00	9.10	7.00
C2042K2F4	25.40	20.00	12.00	26.4	35.40	9.00	M4
C208AF1	25.40	19.00	–	25.7	38.30	8.80	4.10
C208BA1F8	25.40	14.80	–	25.6	37.80	9.80	5.50
C208BA2F2	25.40	23.20	12.70	25.4	39.60	9.10	M5
C208BA2F3	25.40	23.20	9.50	25.4	39.70	9.10	4.50
C208BHK1F7	25.40	23.20	–	25.4	39.60	9.10	6.50
C208BK1F11	25.40	23.20	–	25.4	39.60	9.10	6.50
C2050A1F6	31.75	23.80	–	31.8	49.00	11.40	6.30
C2052A2F1	31.75	19.00	11.90	31.8	49.00	11.10	6.00
C2052A2F2	31.75	19.00	15.88	31.8	49.00	11.10	5.50
C2052A2F3	31.75	25.80	12.70	31.8	49.20	11.10	4.80
C2052K1F10	31.75	25.00	–	32.5	57.00	11.10	5.50
C2060A1F38	38.10	28.60	–	42.9	67.80	14.70	5.50
C2060A2F26	38.10	30.00	18.00	38.0	50.00	14.70	5.50
C2060A2F27	38.10	30.00	18.00	44.0	62.00	14.70	5.50
C2060A2F93	38.10	50.00	30.00	44.0	63.00	30.00	9.00
C2060HA1F12	38.10	28.00	–	43.4	61.80	13.90	6.60

Double pitch conveyor chain attachments

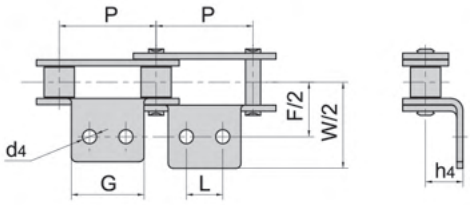
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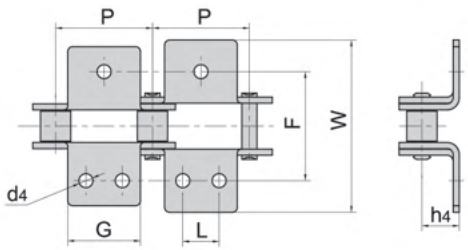
K1



A2



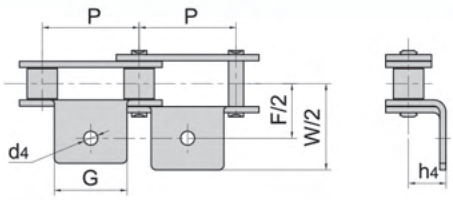
K2



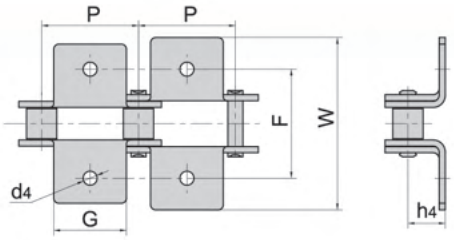
Donghua Chain No.	P	G	L	F	W	h4	d4
	mm	mm	mm	mm	mm	mm	mm
C2060HA2F26	38.10	46.00	32.00	42.0	56.00	15.70	5.50
C2060HF3A2	38.10	28.60	14.30	42.9	67.80	14.70	5.20
C2060HK1F	38.10	28.60	–	42.9	67.80	14.70	8.00
C2060HK1F22	38.10	28.60	–	42.9	67.80	14.70	8.50
C2060HK1F26	38.10	28.60	–	42.9	67.80	14.70	9.20
C2060HK1F33	38.10	28.60	–	42.9	67.80	14.70	8.90
C2060HK2F3	38.10	28.60	14.30	42.9	64.80	14.70	5.00
C2060HK2F94	38.10	28.00	14.30	42.8	60.40	14.70	5.60
C2060K1F1	38.10	28.60	–	42.9	68.00	14.70	8.50
C2060K1F3	38.10	76.20	–	104.7	151.60	36.50	13.10
C2060K1F32	38.10	29.00	–	43.5	63.50	14.85	8.50
C2062A1F13	38.10	30.00	–	70.2	98.00	14.70	8.50
C2062A1F36	38.10	28.60	–	42.9	67.80	12.50	6.80
C2062A2F22	38.10	28.60	14.30	42.9	57.40	14.70	5.50
C2062A2F24	38.10	28.60	14.30	42.9	67.80	14.70	4.76
C2062A2F6	38.10	28.60	14.30	42.9	67.80	14.70	6.00
C2062HA1F25	38.10	28.00	–	59.0	75.00	9.00	6.00
C2062HA1F4	38.10	20.00	–	45.8	65.80	9.00	6.80
C2062HA1F7	38.10	28.60	–	42.9	67.80	14.70	5.20
C2062HA2F18	38.10	28.60	14.30	42.2	57.00	14.70	5.50
C2062HA2F7	38.10	28.60	14.30	42.9	67.80	14.70	6.50
C2062HF15	38.10	28.60	14.30	42.9	67.80	14.70	M5
C2062HK1F5	38.10	28.60	–	42.9	67.80	14.70	7.90
C2062HK2F4	38.10	28.60	14.30	42.9	56.40	14.70	5.20
C2062HK2F5	38.10	28.60	14.30	55.6	76.00	11.10	5.50
C2062K2F7	38.10	28.60	14.30	42.9	67.80	14.70	6.50
C2080A1F78	50.80	38.10	–	55.6	87.80	19.10	6.50

Double pitch conveyor chain attachments

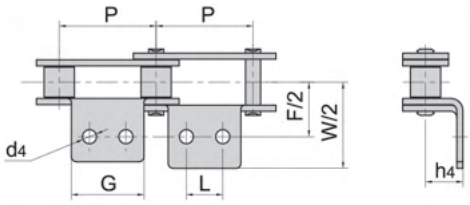
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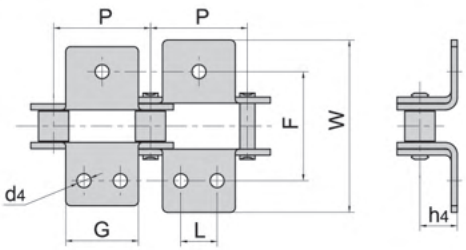
K1



A2



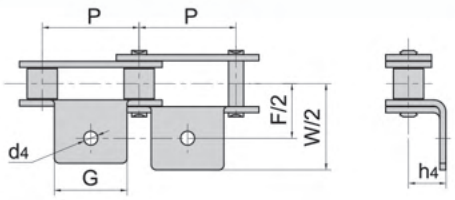
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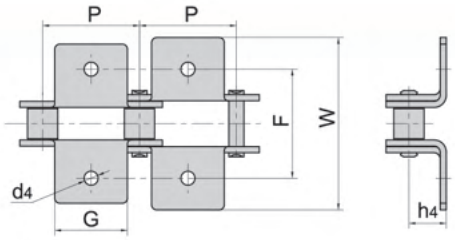
Donghua Chain No.	P	G	L	F	W	h4	d4
	mm	mm	mm	mm	mm	mm	mm
C2080A2F78	50.80	64.00	40.00	68.0	88.00	30.00	9.00
C2080HA2F12	50.80	38.10	19.10	55.6	73.00	19.10	8.10
C2080HF	50.80	38.10	19.10	55.6	75.20	17.80	10.00
C2080HK1F13	50.80	38.10	–	55.6	80.00	19.10	9.00
C2080HK1F24	50.80	38.10	–	55.6	87.80	19.10	11.11 × 7.94
C2080HK1F8	50.80	38.10	–	55.6	87.80	19.10	9.00
C2082A1F22	50.80	38.10	–	49.6	76.20	16.00	10.50
C2082A1F79	50.80	39.00	–	59.0	78.50	23.00	7.00
C2082A2F1	50.80	39.00	19.00	58.0	82.00	21.50	7.00
C2082A2F2	50.80	39.00	19.00	58.0	82.00	21.50	10.00
C2082A2F23	50.80	65.00	44.00	62.0	86.00	19.40	7.00
C2082A2F26	50.80	40.00	18.00	62.0	86.00	19.10	7.00
C2082A2F27	50.80	38.10	19.10	55.6	87.80	19.10	8.20
C2082F64K2	50.80	34.90	20.00	54.0	79.00	16.00	M6
C2082F88K1	50.80	35.00	–	60.0	79.00	16.50	8.00
C2082HA1F17	50.80	38.10	–	55.6	87.80	19.10	9.50
C2082HA1F21	50.80	38.10	–	55.6	88.30	19.10	10.20
C2082HA1F6	50.80	38.10	–	55.6	77.80	19.10	10.00
C2082HA1F76	50.80	38.10	–	55.6	87.80	19.10	8.50
C2082HA1F78	50.80	38.10	–	55.6	87.80	19.10	M8
C2082HA2F22	50.80	60.00	40.00	62.6	82.60	39.50	9.00
C2082HA2F6	50.80	38.10	19.10	55.6	87.80	19.10	8.00
C2082HA2F77	50.80	38.10	19.10	55.6	87.80	19.10	8.50
C2082HHA1F4	50.80	38.10	–	55.6	87.80	19.10	9.50
C2082HHA1F5	50.80	38.10	–	55.6	87.80	19.10	10.50

Double pitch conveyor chain attachments

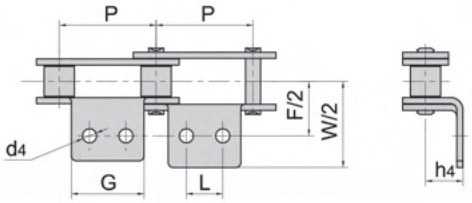
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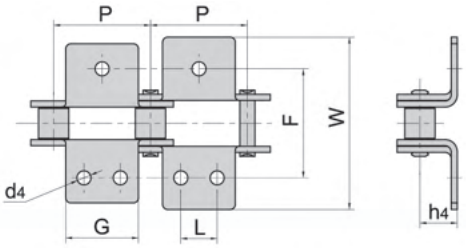
K1



A2



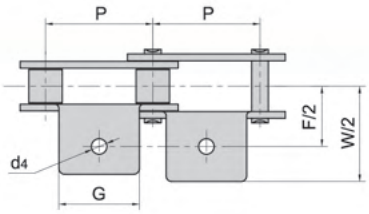
K2



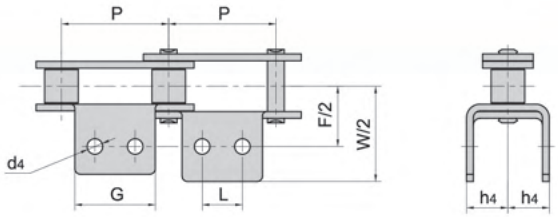
Donghua Chain No.	P	G	L	F	W	h4	d4
	mm	mm	mm	mm	mm	mm	mm
C2082HK1F23	50.80	38.10	–	55.6	87.80	19.10	8.00
C2082HK1F5	50.80	38.10	–	55.6	79.60	19.10	8.00
C2082HK1F7	50.80	38.10	–	55.6	79.60	19.10	6.50
C2082HK1F79	50.80	50.80	–	55.6	87.80	19.10	6.80
C2082HK1F80	50.80	38.10	–	55.6	87.80	19.10	6.00
C2082HK1F81	50.80	38.10	–	55.6	87.80	19.10	8.20
C2082HK1F9	50.80	38.10	–	55.6	81.50	19.10	M8
C2082K2F5	50.80	38.10	19.10	120.0	140.00	19.10	6.80
C216BA2F9	50.80	42.00	25.40	50.8	70.80	18.00	6.20
C2100HK1F1	63.50	47.60	–	66.0	92.00	25.00	12.50
C2102HA1F16	63.50	47.60	–	66.6	107.50	23.40	11.20
C2102HA1F3	63.50	47.60	–	66.0	96.60	23.40	12.40
C2102HA1F4	63.50	47.60	–	66.6	107.50	23.40	10.00
C2102HA2F3	63.50	47.60	23.80	66.6	99.80	23.40	3/8''
C2102HA2F4	63.50	47.60	23.80	66.6	107.50	23.40	10.00
C220AHA2F2	63.50	47.60	23.80	66.6	107.50	23.40	9.20
C220AHK1F1	63.50	47.60	–	66.0	92.00	25.00	12.50
C220ALA1F11	63.50	47.60	–	66.6	107.40	23.40	9.20
C220ALA1F5	63.50	47.60	–	76.6	107.50	23.40	11.00
C220ALA1F8	63.50	47.60	–	66.6	107.40	23.40	8.70
C220ALA1F9	63.50	47.60	–	68.6	109.60	23.40	M8
C220ALA2F5	63.50	52.00	31.00	66.6	107.40	23.40	9.20
C2122HA1F3	76.20	57.20	–	79.3	121.58	27.80	14.00
C224AHA2F9	76.20	72.00	40.00	79.3	121.40	27.80	13.00
C224AHK2F2	76.20	72.00	40.00	79.3	121.40	27.80	13.00
C2162A2F1	101.60	76.20	38.10	104.7	151.50	36.50	18.00
C2162HA2F2	101.60	36.50	38.10	104.7	151.60	36.50	18.00
C2162HA2F3	101.60	76.20	38.10	120.0	167.00	36.50	13.10
C2162HF1A2	101.60	76.20	38.10	104.6	151.60	36.50	13.10
C2162HK1–M8	101.60	76.20	–	110.0	149.60	37.50	M8

Double pitch conveyor chain attachments

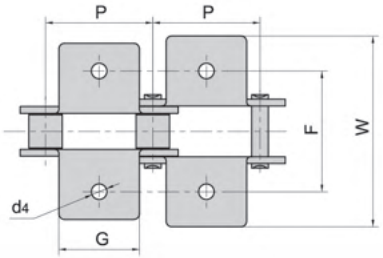
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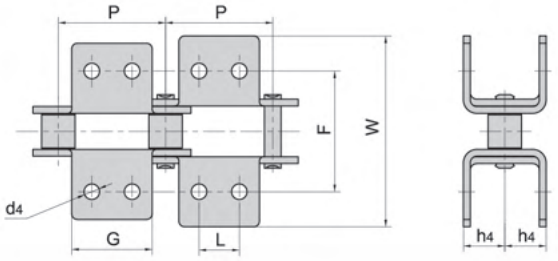
AA2



KK1



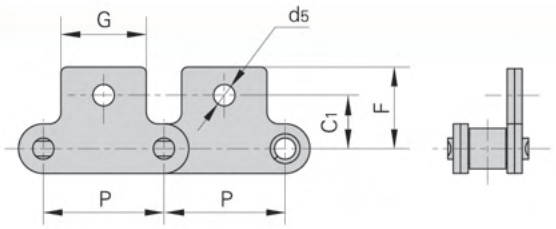
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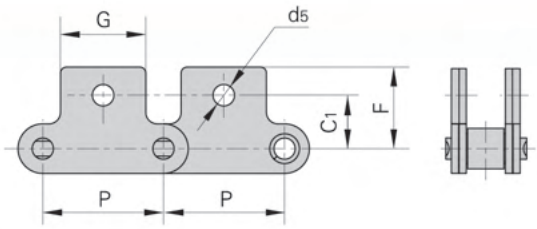
Donghua Chain No.	ANSI Chain No.	P	G	L	F	W	h4	d4
		mm	mm	mm	mm	mm	mm	mm
C208A C208AL	C2040 C2042	25.40	19.1	9.5	25.4	39.6	9.10	3.4
C208B C208BL		25.40	23.2	12.7	25.4	39.6	9.10	4.5
C210A C210AL	C2050 C2052	31.75	23.8	11.9	31.8	49.0	11.10	5.5
C212A C212AL	C2060 C2062	38.10	28.6	14.3	42.9	67.8	14.70	5.5
C212AH C212AHL	C2060H C2062H	38.10	28.6	14.3	42.9	67.8	14.70	5.5
C216A C216AL	C2080 C2082	50.80	38.1	19.1	55.6	87.8	19.10	6.8
C216AH C216AHL	C2080H C2082H	50.80	38.1	19.1	55.6	87.8	19.10	6.8
100HAA1F1		31.75	35.0	–	71.2	93.4	35.75	8.0
A2050AA1F1		31.75	20.0	–	47.0	66.0	35.50	8.1
2060AA2F1		38.10	38.1	19.0	37.5	57.5	14.80	6.5
C2062AA1F1		38.10	14.0	–	33.4	52.0	9.00	6.4
C2080K1F4		50.80	38.1	–	80.0	112.0	15.30	8.5
C2082HAA1F1		50.80	25.0	–	78.8	128.8	17.50	8.0
C2082HAA1F2		50.80	25.0	–	77.8	127.8	17.50	12.0
C2100HF6AA1		63.50	47.8	–	68.0	100.0	23.40	10.0
C2120AA1F1		76.20	31.8	–	88.7	115.6	35.00	10.5
C2122HAA1		76.20	57.2	–	79.3	121.4	27.80	11.0

Double pitch conveyor chain attachments

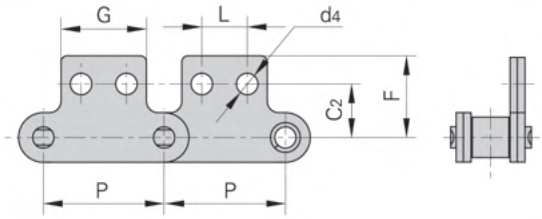
SA1



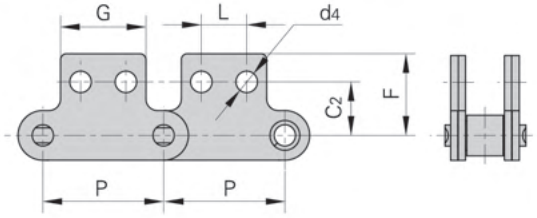
SK1



SA2



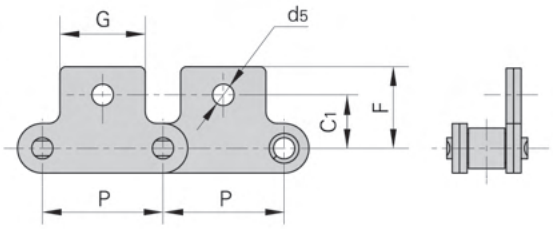
SK2



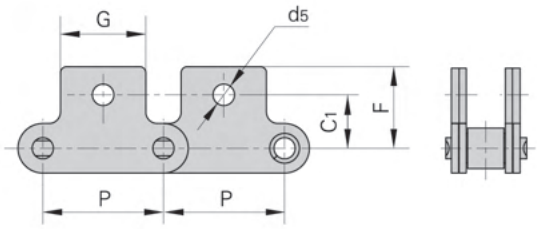
Donghua Chain No.	ANSI Chain No.	P	G	L	C_1	C_2	F	d_4	d_5
		mm	mm	mm	mm	mm	mm	mm	mm
C208A	C2040	25.40	19.10	9.50	11.1	13.50	20.5	3.4	5.50
C208AL	C2042								
C208B		25.40	23.20	12.70	11.1	13.50	20.5	4.5	5.50
C208BL									
C210A	C2050	31.75	23.80	11.90	14.3	15.90	25.0	5.5	6.60
C210AL	C2052								
C212A	C2060	38.10	28.60	14.30	17.5	19.10	32.9	5.5	9.20
C212AL	C2062								
C212AH	C2060H	38.10	28.60	14.30	17.5	19.10	32.9	5.5	9.20
C212AHL	C2062H								
C216A	C2080	50.80	38.10	19.10	22.2	25.40	43.5	6.6	11.00
C216AL	C2082								
C216AH	C2080H	50.80	38.10	19.10	22.2	25.40	43.5	6.6	11.00
C216AHL	C2082H								
C220A	C2100	63.50	47.60	23.80	28.6	31.80	50.4	8.4	13.00
C220AL	C2102								
C220AH	C2100H	63.50	47.60	23.80	28.6	31.80	50.4	8.4	13.00
C220AHL	C2102H								
C2042HWSA2		25.40	37.30	9.50	–	13.50	20.5	3.4	–
C2050HWSA2F1		31.75	46.75	31.75	–	15.90	25.0	5.5	–
C2060SA2F1		38.10	28.60	14.30	–	19.10	26.1	5.5	–
C2062HSK2F1		38.10	28.60	14.30	–	19.10	23.8	5.2	–
C2060HSK1F1		38.10	28.60	–	17.3	–	30.0	–	11.80
C216AH2F		50.80	38.10	19.10	–	25.40	43.5	6.5	–
C2082F58SA1		50.80	38.50	–	27.0	–	39.5	–	8.10
C2100HSA1		63.50	47.60	–	28.6	–	50.4	–	13.00
C224ALSK2F1		76.20	57.20	28.60	–	37.30	59.9	–	11.00
C2122HSA1F1		76.20	57.20	–	37.3	–	59.9	–	14.30
C224AHLSA2F1		76.20	57.20	28.60	–	37.30	59.9	–	9.53
208BSK1F2		25.40	14.00	–	17.7	–	21.3	–	3.20
208BSK1F3		25.40	13.00	–	14.7	–	26.7	–	3.10
208BSK1F4		25.40	24.20	–	14.3	–	20.5	–	4.20

Double pitch conveyor chain attachments

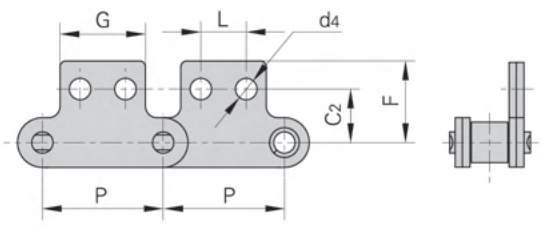
SA1



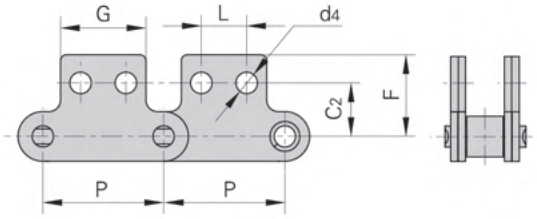
SK1



SA2



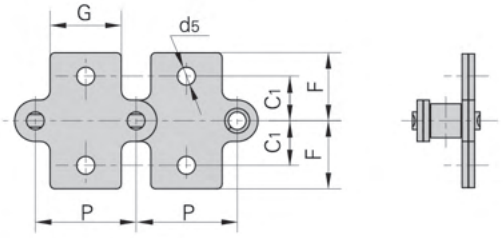
SK2



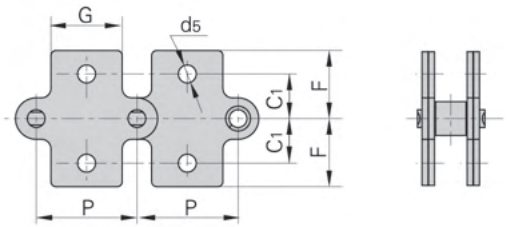
Donghua Chain No.	P	G	L	C_1	C_2	F	d_4	d_5
	mm	mm	mm	mm	mm	mm	mm	mm
C2040F23SK0	25.40	19.10	–	–	–	25.70	–	–
C208BSK2F2	25.40	23.20	12.70	–	13.02	20.17	4.50	–
C208BSA2F2	25.40	31.80	22.00	–	18.30	22.80	4.50	–
C2050SK1F2	31.75	24.80	–	17.00	–	36.00		15.00
C2050SA0F6	31.75	46.75	–	–	–	15.50	–	–
C210BSA2F3	31.75	30.00	18.00	–	21.00	28.00	5.50	–
C2060HSF6SK2	38.10	28.60	14.30	–	19.10	32.90	6.50	–
C2062HSA1F2	38.10	28.60	–	17.50	–	30.50	–	8.30
C2060SK0F4	38.10	20.00	–	–	–	49.00	–	–
C2082SA1F2	50.80	38.10	–	27.70	–	39.70	–	8.20
C2080HF91	50.80	38.10	–	–	–	43.50	–	–
C220AHSA2F1	63.50	47.60	23.80	–	31.80	50.40	8.70	–
C224ALSK2F2	76.20	57.20	28.60	–	37.50	52.50	12.50	–
C224AHSK1F2	76.20	57.20	–	43.80	–	59.02	–	17.60
C224AHLSA2F2	76.20	57.00	28.60	–	37.30	58.90	11.00	–
C2160HSK0F1	101.60	40.00	–	–	–	17.50	–	–

Double pitch conveyor chain attachments

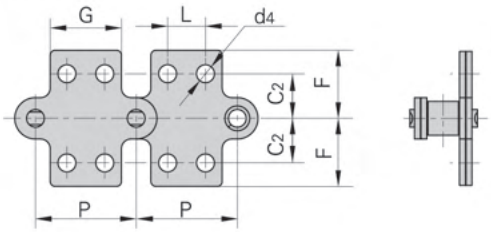
SAA1



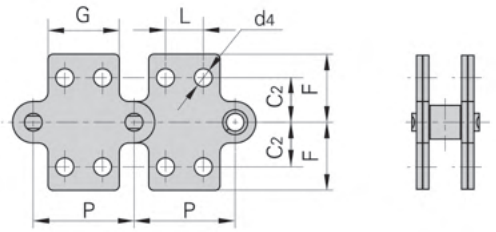
SKK1



SAA2



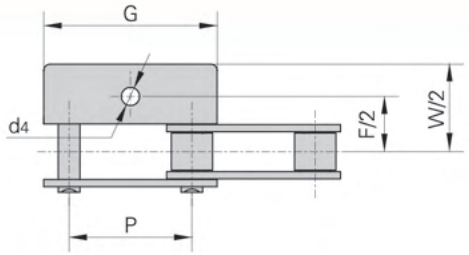
SKK2



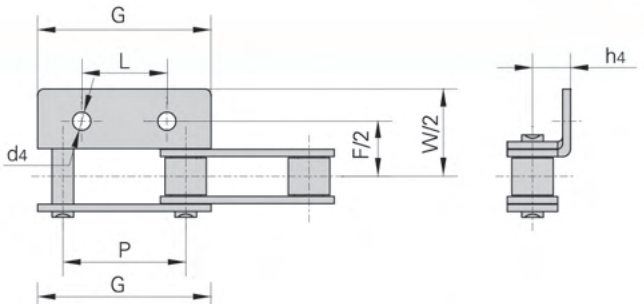
Donghua Chain No.	ANSI Chain No.	P	G	L	C_1	C_2	F	d_4	d_5
		mm	mm	mm	mm	mm	mm	mm	mm
C208A C208AL	C2040 C2042	25.40	19.1	9.5	11.10	13.5	20.50	3.4	5.5
C208B C208BL		25.40	23.2	12.7	11.10	13.5	20.50	4.5	5.5
C210A C210AL	C2050 C2052	31.75	23.8	11.9	14.30	15.9	25.00	5.5	6.6
C212A C212AL	C2060 C2062	38.10	28.6	14.3	17.50	19.1	32.90	5.5	9.2
C212AH C212AHL	C2060H C2062H	38.10	28.6	14.3	17.50	19.1	32.90	5.5	9.2
C216A C216AL	C2080 C2082	50.80	38.1	19.1	22.20	25.4	43.50	6.6	11.0
C216AH C216AHL	C2080H C2082H	50.80	38.1	19.1	22.20	25.4	43.50	6.6	11.0
C2040F23SAA1		25.40	19.1	–	11.15	–	19.75	–	5.4
C2060HSAA1F1		38.10	24.0	–	25.40	–	43.50	11.0	–
C2120SAA2F1		76.20	45.0	30.0	–	28.0	35.00	6.5	10.5

Double pitch conveyor chain attachments

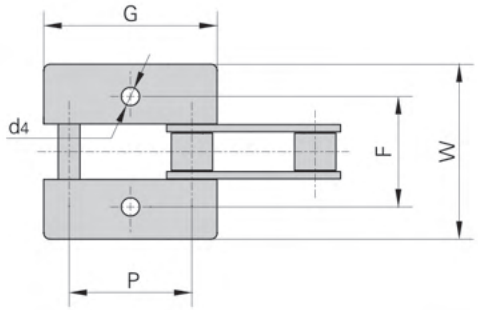
WA1



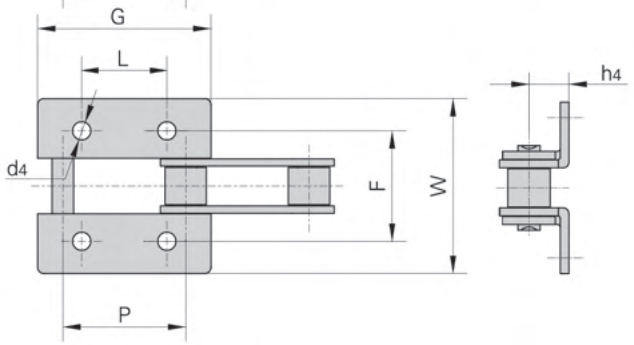
WA2



WK1

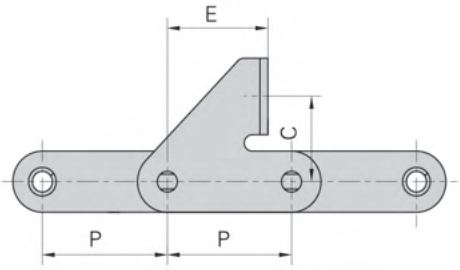


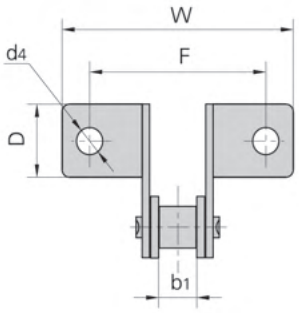
WK2



Donghua Chain No.	P	G	L	F	W	h4	d4
	mm	mm	mm	mm	mm	mm	mm
C2040HWK1F2	25.40	37.00	–	62.00	110.00	10.65	7.00
C2040K1F2	25.40	37.00	–	62.00	110.00	9.10	7.00
C2042HF1	25.40	37.40	–	42.50	65.50	6.00	7.00
C208BK2F	25.40	37.20	12.70	28.00	42.00	8.50	5.50
C208BWA2F1	25.40	37.20	25.40	28.00	42.00	8.50	5.50
C2052WA1F2	31.75	46.80	–	76.20	95.20	7.50	7.10
C2052WA2F4	31.75	46.75	30.00	48.52	65.52	15.00	6.50
212BWK2F1	38.10	54.10	19.00	35.20	54.80	12.20	6.40
212BWK2F2	38.10	54.10	19.00	35.00	54.80	12.70	7.00
C2060HWK2F7	38.10	56.00	32.00	42.90	72.00	14.70	5.50
C2060WA2	38.10	56.10	38.10	42.90	58.50	14.70	5.50
C2062HWA1F4	38.10	55.60	–	76.20	95.30	8.70	7.10
C2062HWA1F5	38.10	56.00	–	76.00	95.00	9.00	7.30
C2062HWA2	38.10	56.10	14.30	42.90	67.80	14.70	5.50
C2062HWA2F4	38.10	55.60	38.10	76.20	95.30	8.70	7.10
C2062HWA2F7	38.10	63.50	38.10	76.20	96.00	17.50	6.35
C2062WA2F1	38.10	56.10	38.10	42.90	67.80	14.70	6.50
C2062WK2F2	38.10	56.10	38.10	43.00	68.00	14.70	7.80
216BWA2F1	50.80	71.80	25.40	58.00	80.00	17.00	8.40
C2080HWK1F1	50.80	74.80	–	55.60	87.80	19.10	10.50
C2080HWK2	50.80	74.80	50.80	55.60	87.80	19.10	6.80
C2082F12	50.80	74.80	50.80	55.60	88.00	19.10	8.40
C2082F24	50.80	74.80	56.80	55.60	87.80	19.10	6.80
C2082HF1A2	50.80	74.80	30.00	60.00	84.00	18.00	8.50
C2082HWA1F1	50.80	76.20	–	57.20	82.60	35.60	12.70
C2082WA2F4	50.80	74.80	50.80	55.60	88.00	14.00	7.00
C216ALF5	50.80	74.80	44.30	62.20	88.00	19.10	7.00
C2100HWA2	63.50	93.50	63.50	66.60	107.40	23.40	8.40
C2102HK2–M8	63.50	47.60	23.80	66.60	107.50	23.40	M8
C220ALWA2F1	63.50	93.50	50.00	97.80	127.80	15.00	13.00 × 9.00
C224AHWK2	76.20	111.90	76.20	79.30	121.40	27.80	11.00

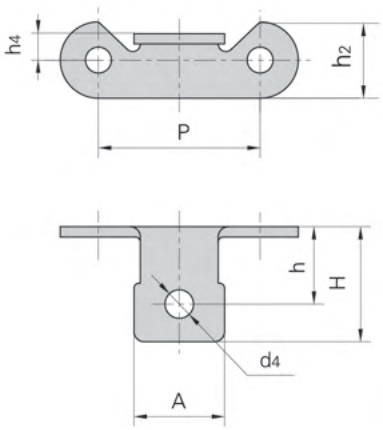
Double pitch conveyor chain attachments



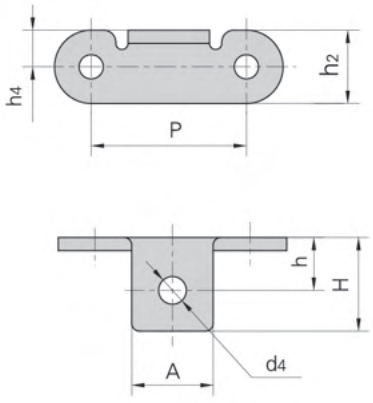


Donghua Chain No.	P	b1	F	W	C	D	E	d4
	mm	mm	mm	mm	mm	mm	mm	mm
C2050SD	31.75	9.40	45.0	59.0	21.2	18.0	25.7	6.6
C2062H ORSDF1	38.10	12.57	52.0	67.0	30.0	22.5	31.4	6.3

C2052A1F1



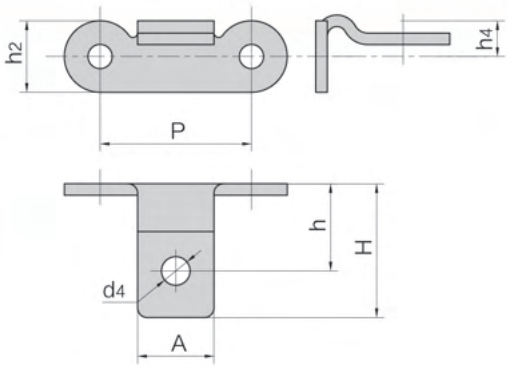
C2062HA1F4



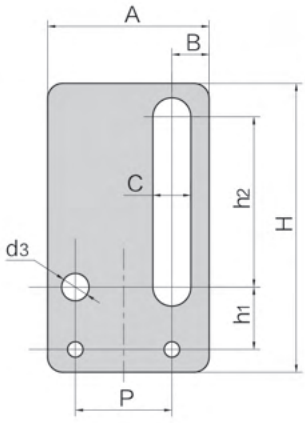
Donghua Chain No.	P	A	h	H	h2	h4	d4
	mm	mm	mm	mm	mm	mm	mm
C2052A1F1	31.75	17.8	14.7	22.6	15.0	5.2	6.5
C2062HA1F4	38.10	20.0	13.0	23.0	18.0	9.0	6.8

Double pitch conveyor chain attachments

Donghua Chain No.	P	A	h	H	h_2	h_4	d_4
	mm	mm	mm	mm	mm	mm	mm
C2052HF6	31.75	16.00	18.30	28.20	15.00	4.92	6.00

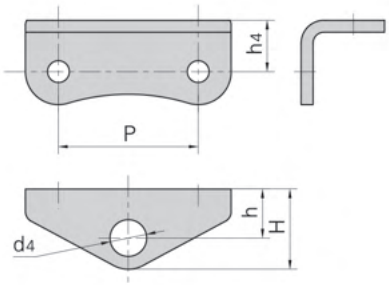


Donghua Chain No.	P	h_1	h_2	H	A	B	C	d_3
	mm	mm	mm	mm	mm	mm	mm	mm
C2050F71	31.75	20.50	56.00	95.00	53.10	12.25	12.50	9.00
C224AF13	76.20	49.00	131.40	216.00	120.00	21.90	17.00	13.00

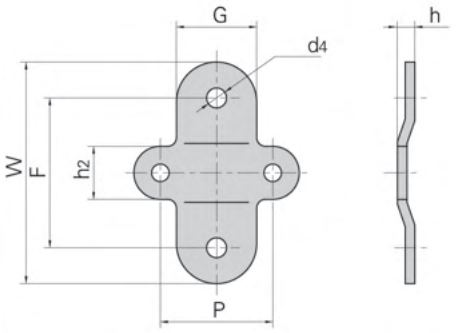


Donghua Chain No.	P	h	h_4	H	d_4
	mm	mm	mm	mm	mm
2060HK1F27	38.10	13.40	14.00	21.87	8.50
2060HK1F28	38.10	13.40	14.00	21.87	10.00
*C2060K1F29	38.10	13.46	10.50	22.76	8.50

*Straight side plates

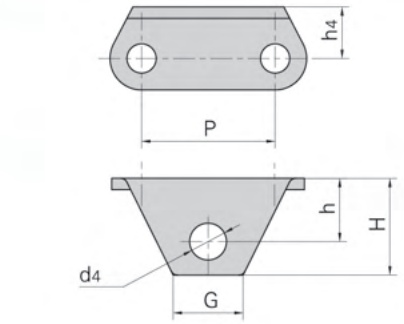


Donghua Chain No.	P	h_2	G	F	W	d_4	h
	mm	mm	mm	mm	mm	mm	mm
C2060HF81	38.10	18.00	27.20	50.80	75.14	6.75	5.90

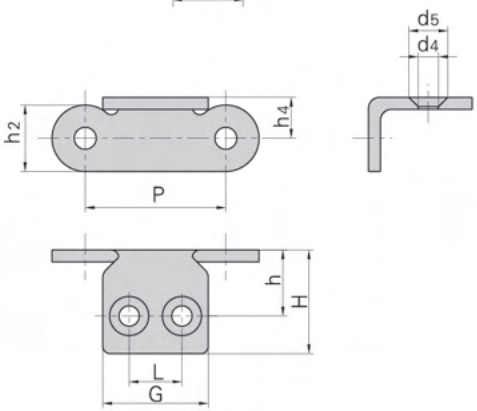


Double pitch conveyor chain attachments

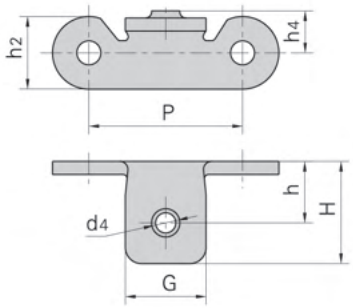
Donghua Chain No.	P	G	h_4	h	H	d_4
	mm	mm	mm	mm	mm	mm
C2060HK1F31	38.10	20.30	14.70	18.10	27.60	10.50
C2060K1F37	38.10	21.40	14.70	15.00	24.20	10.50



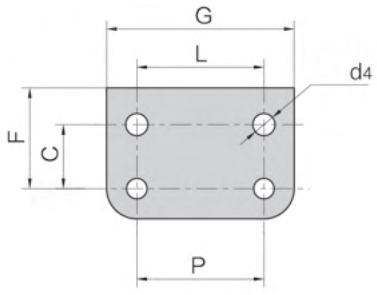
Donghua Chain No.	P	h_2	h	h_4	H	L	G	d_4	d_5
	mm	mm	mm	mm	mm	mm	mm	mm	mm
C2062HA2F91	38.10	17.50	15.05	8.00	27.00	14.30	28.00	5.50	10.60
C220ALA2F7	63.50	30.00	31.00	15.00	46.00	30.40	52.00	9.00	–
C220ALA2F8	63.50	30.00	27.80	15.00	48.20	23.80	47.60	9.20	–



Donghua Chain No.	P	h_2	h_4	h	H	G	d_4
	mm	mm	mm	mm	mm	mm	mm
C2062HA1F29	38.10	18.00	10.40	15.30	25.40	20.00	M6
C2082HA1F25	50.80	24.00	11.00	22.68	35.18	25.00	M8

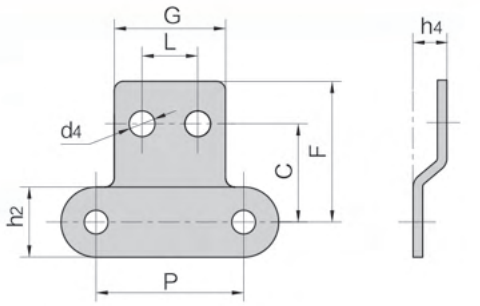


Donghua Chain No.	P	L	G	C	F	d_4
	mm	mm	mm	mm	mm	mm
C2050HWSA2F1	31.75	31.75	46.75	15.90	25.00	5.50

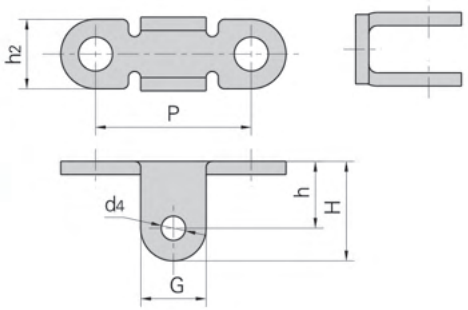


Double pitch conveyor chain attachments

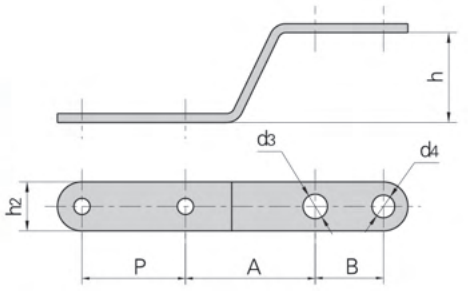
Donghua Chain No.	P	h_2	h_4	L	G	C	F	d_4
	mm	mm	mm	mm	mm	mm	mm	mm
C2050F47	31.75	15.00	7.22	11.90	23.80	21.00	30.10	5.50



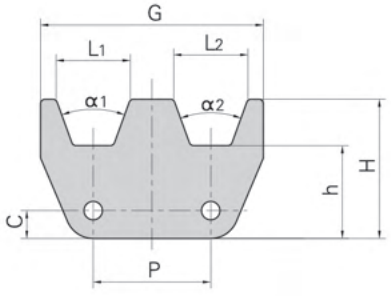
Donghua Chain No.	P	G	h_2	h	H	d_4
	mm	mm	mm	mm	mm	mm
C2062HF84	38.10	16.00	17.00	16.40	24.40	5.94
C2062HF112	38.10	15.20	18.00	15.93	23.53	7.15



Donghua Chain No.	P	h_2	h	A	B	d_3	d_4
	mm	mm	mm	mm	mm	mm	mm
C2062F85	38.10	18.00	33.00	47.66	25.00	9.00	8.33
C2062HF101	38.10	18.00	33.50	47.66	25.00	9.00	8.33

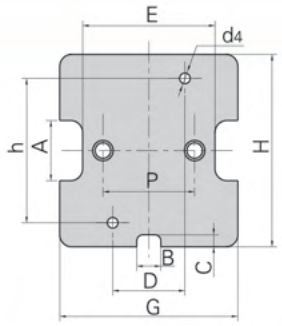


Donghua Chain No.	P	G	L_1	L_2	C	h	H	α_1	α_2
	mm	mm	mm	mm	mm	mm	mm		
C2062F102	38.10	72.00	24.00	24.00	9.00	30.00	45.00	40°	40°

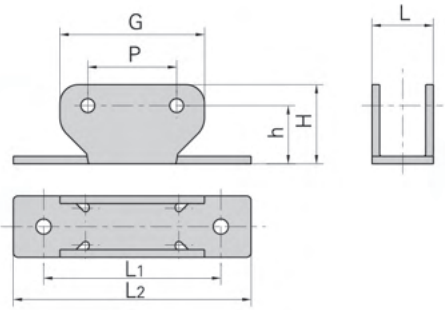


Double pitch conveyor chain attachments

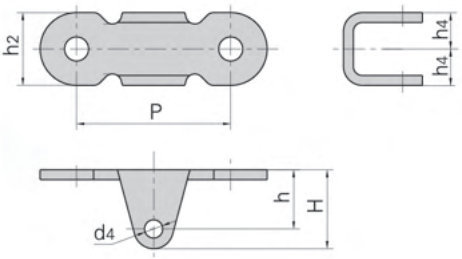
Donghua Chain No.	P	G	h	H	A	B	C	D	E	d4
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
C2062F82	38.10	74.00	60.00	80.00	25.00	10.00	5.00	30.00	55.00	M6



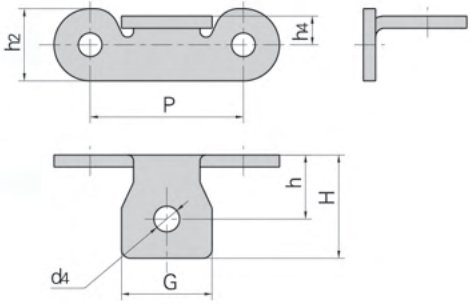
Donghua Chain No.	P	G	h	H	L	L1	L2
	mm	mm	mm	mm	mm	mm	mm
C2062HU1F1	38.10	62.00	25.00	34.00	26.30	76.00	102.00



Donghua Chain No.	P	h2	h4	h	H	d4
	mm	mm	mm	mm	mm	mm
C2082F1AA1–D3	50.80	24.00	12.00	19.50	26.00	6.00

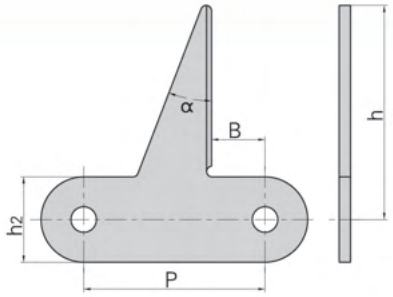


Donghua Chain No.	P	G	h2	h4	h	H	d4
	mm	mm	mm	mm	mm	mm	mm
C2082HF76	50.80	30.00	24.00	9.50	21.20	34.20	8.50

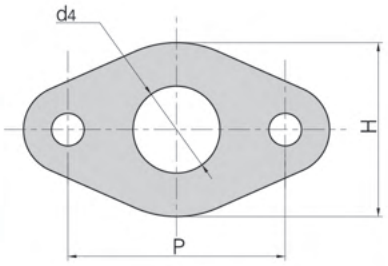


Double pitch conveyor chain attachments

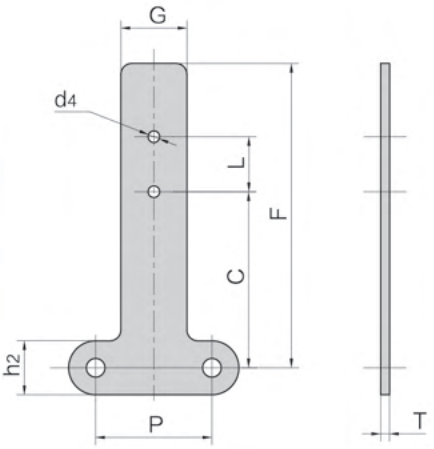
Donghua Chain No.	P	h_2	h	B	α
	mm	mm	mm	mm	
C2162F1	101.60	47.80	120.00	30.00	21°



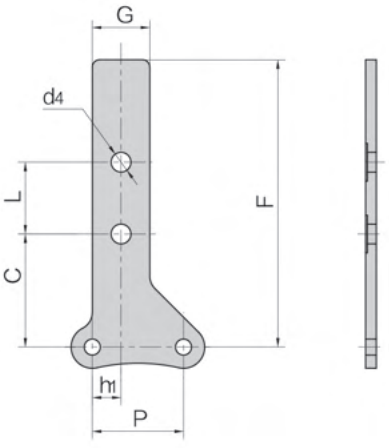
Donghua Chain No.	P	H	d_4
	mm	mm	mm
220AHF1–1C	63.50	50.80	25.40



Donghua Chain No.	P	h_2	C	L	F	G	d_4	T
	mm	mm	mm	mm	mm	mm	mm	mm
C210BSA2F2	31.75	14.70	48.00	15.00	83.00	18.00	M4	1.70
C210BSA2F4	31.75	14.70	48.00	15.00	83.00	18.00	M4	1.42

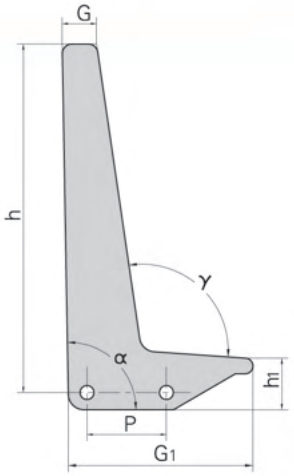


Donghua Chain No.	P	h_1	C	L	F	G	d_4
	mm	mm	mm	mm	mm	mm	mm
208BF49	25.40	8.00	31.49	20.00	80.00	16.00	5.50

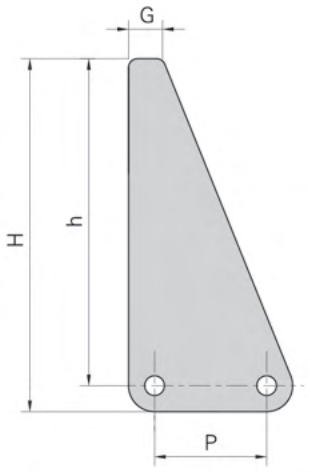


Double pitch conveyor chain attachments

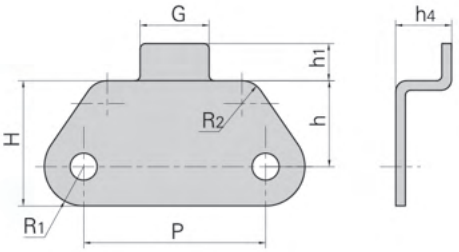
Donghua Chain No.	P	G	G_1	h	h_1	α	γ
	mm	mm	mm	mm	mm		
208BF41	25.40	13.00	60.00	102.60	16.20	90°	96°
208BF43	25.40	14.66	60.00	94.10	16.20	90°	96°
C208BF46	25.40	11.00	59.00	111.50	16.00	91°	102°



Donghua Chain No.	P	G	h	H
	mm	mm	mm	mm
208BF42	25.40	7.70	74.10	80.00

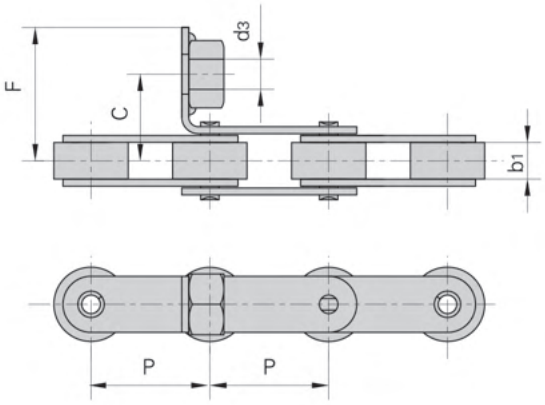


Donghua Chain No.	P	G	h	h_1	H	h_4
	mm	mm	mm	mm	mm	mm
210BF3	34.25	13.00	16.20	7.00	23.60	10.50

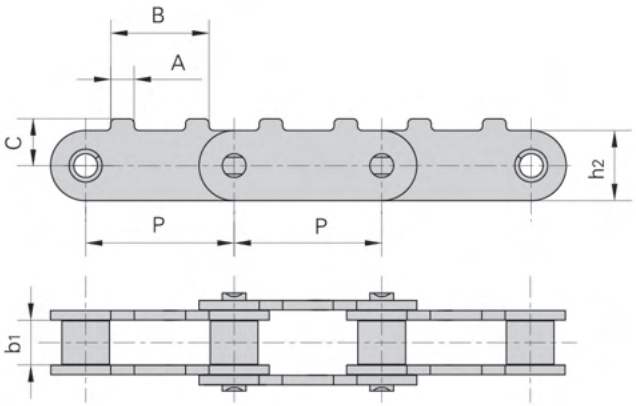


Double pitch conveyor chains with special attachments

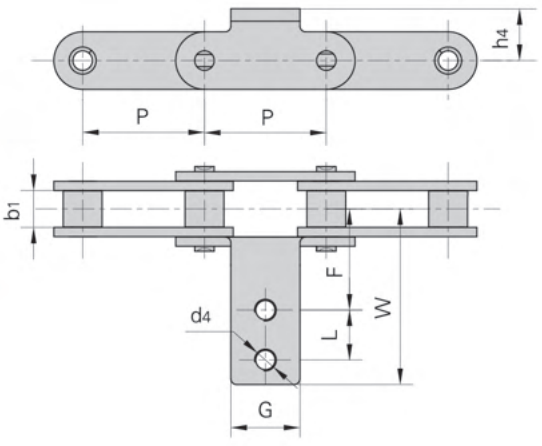
Donghua Chain No.	P	b_1	C	F	d_3
	mm	mm	mm	mm	mm
C2042F4	25.40	7.85	18.50	28.50	M8
C2062HF86	38.10	12.57	28.60	39.60	10.50
C2062HF87	38.10	12.57	30.40	41.40	10.50



Donghua Chain No.	P	b_1	h_2	A	B	C
	mm	mm	mm	mm	mm	mm
C2050F9	31.75	9.4	15.0	5.0	21.0	10.0

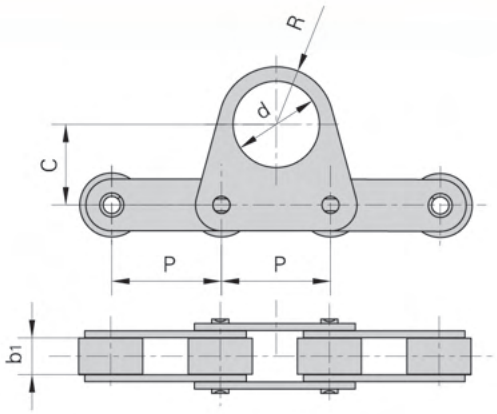


Donghua Chain No.	P	b_1	G	L	F	W	h_4	d_4
	mm	mm	mm	mm	mm	mm	mm	mm
C2050HF2	31.75	9.4	18.0	13.0	36.1	56.5	13.5	M5

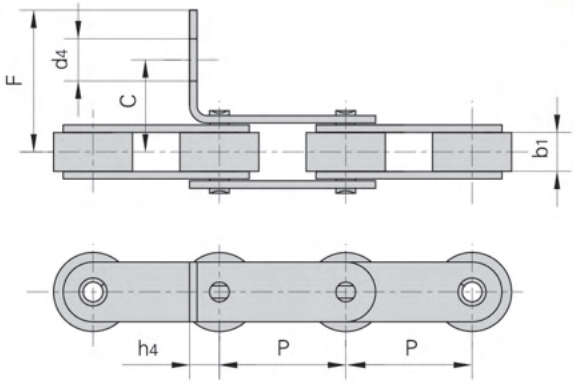


Double pitch conveyor chains with special attachments

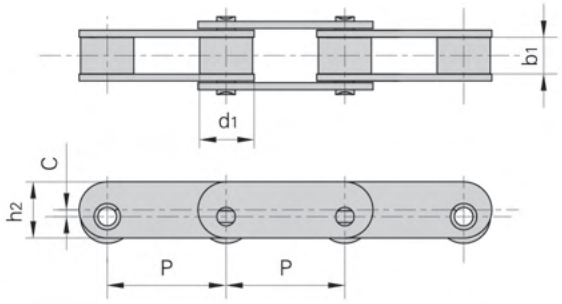
Donghua Chain No.	P	b_1	C	d	R
	mm	mm	mm	mm	mm
C2062F5	38.1	12.57	28.0	30	20



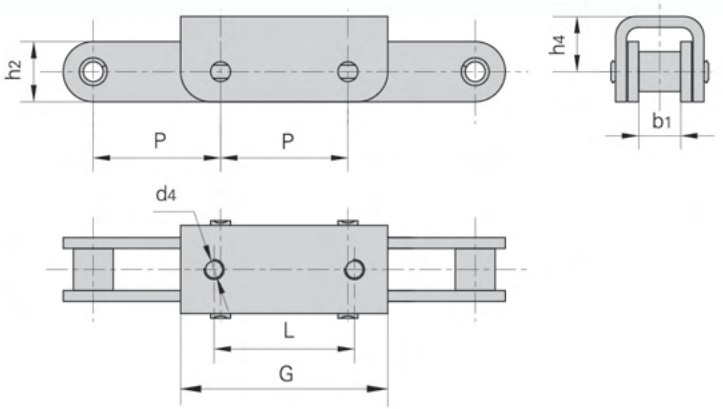
Donghua Chain No.	P	b_1	C	F	d_4	h_4
	mm	mm	mm	mm	mm	mm
C2042F8	25.4	7.85	17.75	28.00	8.5	10.0
C2062HF13	38.1	12.57	31.90	42.90	6.0	9.8
C224AF2	76.2	25.22	52.70	77.75	13.0	26.8



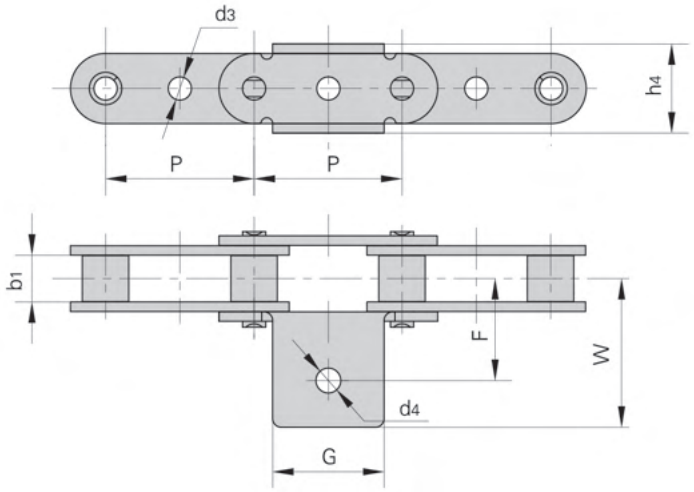
Donghua Chain No.	P	b_1	C	h_2	d_1
	mm	mm	mm	mm	mm
C2062F6	38.1	12.57	3.0	23.0	22.23
C2082F8	50.8	15.75	3.5	25.0	28.58



Double pitch conveyor chains with special attachments

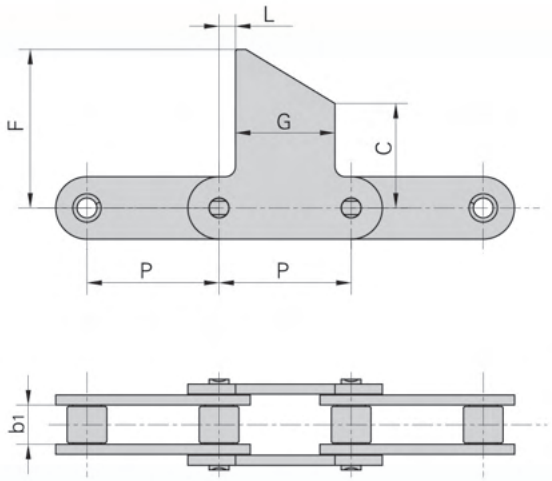


Donghua Chain No.	P	b1	L	G	d4	h2	h4
	mm	mm	mm	mm	mm	mm	mm
C2060H–U1F1	38.1	12.57	42.0	62.0	M6	18.0	16.5

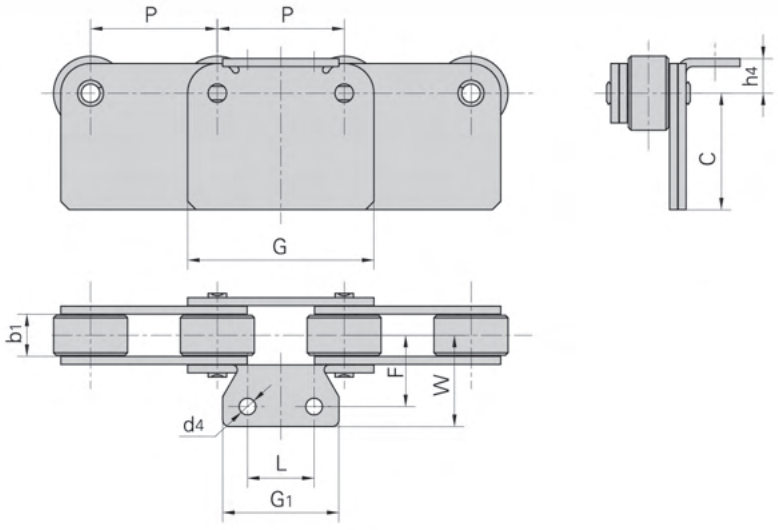


Donghua Chain No.	P	b1	G	F	W	h4	d4	d3
	mm	mm	mm	mm	mm	mm	mm	mm
C2080K1F4	50.8	15.75	38.1	40.0	56.0	30.5	8.5	–
C2080HGF1	50.8	15.75	36.0	38.0	46.0	28.4	6.0	8.1

Double pitch conveyor chains with special attachments



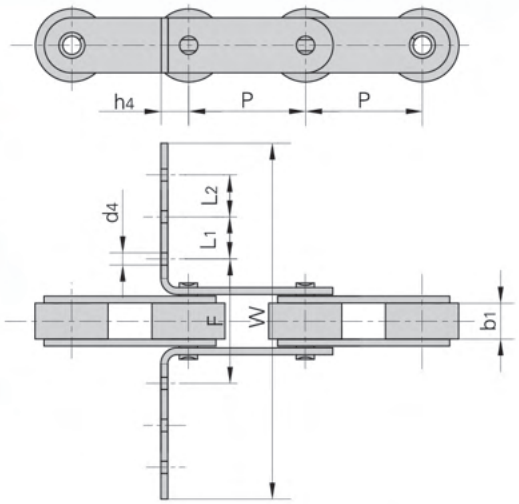
Donghua Chain No.	P	b1	L	G	C	F
	mm	mm	mm	mm	mm	mm
C2060F110	38.10	12.57	5.00	30.00	15.00	30.00
C2100HF4	63.50	18.90	7.90	47.80	50.80	76.20
C2100HF5	63.50	18.90	7.90	47.80	95.30	133.40



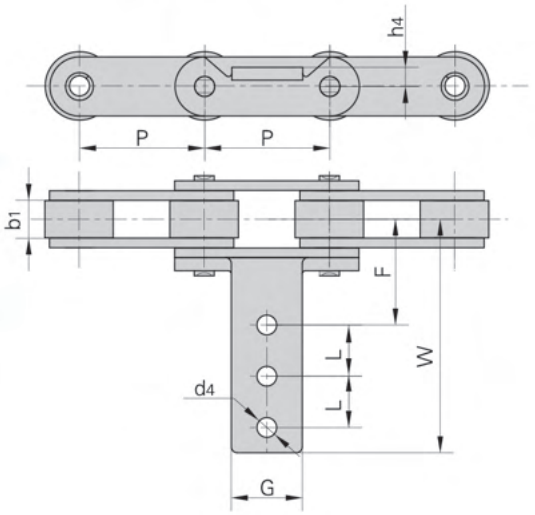
Donghua Chain No.	P	b1	L	G1	G	h4	d4	C	F	W
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
C2082HWSA0F1	50.80	15.75	–	38.10	74.80	19.10	8.50	64.90	27.80	40.50
C2082HF93	50.80	15.75	–	38.10	74.80	19.10	–	64.90	–	40.50
C224ALK2F2	76.20	25.22	40.00	70.00	111.90	20.80	10.00	70.00	43.00	55.00

Double pitch conveyor chains with special attachments

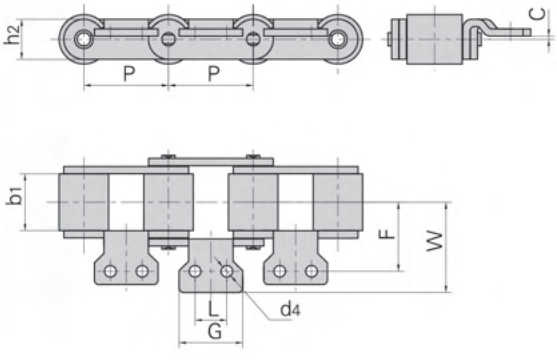
Donghua Chain No.	P	b_1	L_1	L_2	F	W	h_4	d_4
	mm	mm	mm	mm	mm	mm	mm	mm
C2080HF6	50.8	15.75	43.0	–	60.0	160.0	20.45	5.5
C2080HF11	50.8	15.75	30.0	–	110.0	210.0	19.00	8.2
C2080HF78	50.8	15.75	42.5	–	63.5	163.5	21.20	5.0
C2100HF2	63.5	18.90	52.5	52.5	70.0	300.0	30.00	5.5
C224AHF8A2	76.2	25.22	40.0	–	118.0	238.0	28.50	12.0



Donghua Chain No.	P	b_1	G	L	F	W	h_4	d_4
	mm	mm	mm	mm	mm	mm	mm	mm
C2082HF4	50.8	15.75	28.6	50.8	57.4	181.4	8.7	11.1

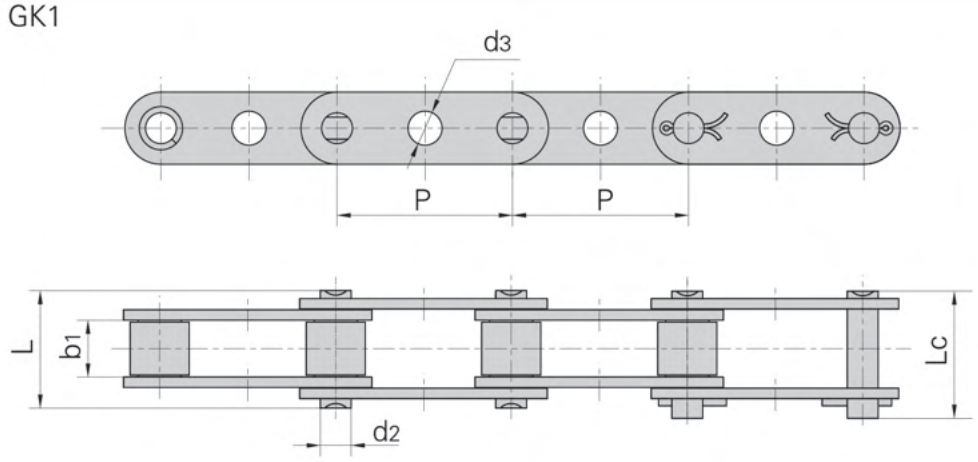


Donghua Chain No.	P	b_1	h_2	G	L	F	W	d_4	C
	mm	mm	mm	mm	mm	mm	mm	mm	mm
C2050A6	31.75	9.4	15.0	16.0	–	23.4	32.8	5.5	0.50
C2052F11	31.75	9.4	15.0	16.0	–	26.6	34.6	6.2	0.50
C2062HF63A2F1	38.10	25.4	18.0	28.6	14.4	34.5	40.0	5.2	1.43
C2062HF63A2F4	38.10	25.4	18.0	28.6	14.4	69.0	87.0	5.2	1.45
C2062HF77A2	38.10	25.4	18.0	33.0	16.3	39.0	47.0	8.5	5.30



Double pitch conveyor chains with special attachments

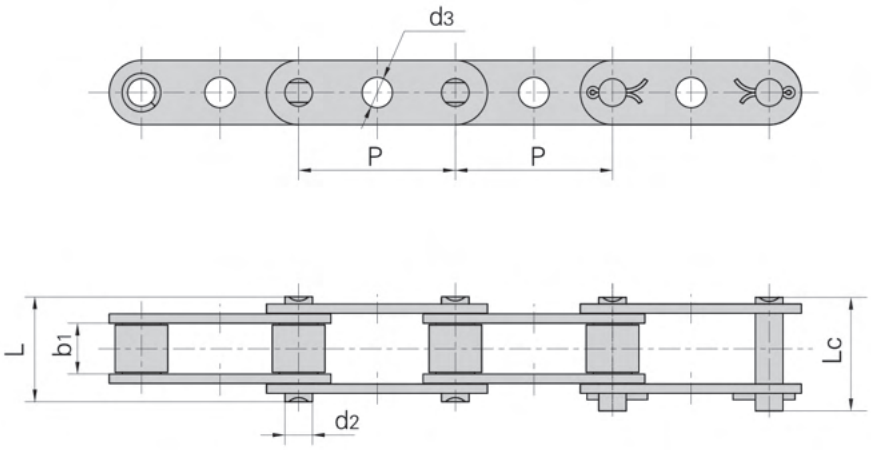
GK1



ISO Chain No.	ANSI Chain No.	P	b_1	d_2	d_3	L	Lc
		mm	mm	mm	mm	mm	mm
C208A	C2040	25.40	7.85	3.96	4.1	16.6	18.8
C208AL	C2042						
C210A	C2050	31.75	9.40	5.08	5.1	20.7	23.3
C210AL	C2052						
C212A	C2060	38.10	12.57	5.94	6.1	25.9	28.3
C212AL	C2062						
C212AH	C2060H	38.10	12.57	5.94	6.1	29.2	31.6
C212AHL	C2062H						
C216A	C2080	50.80	15.75	7.92	8.1	32.7	36.5
C216AL	C2082						
C216AH	C2080H	50.80	15.75	7.92	8.1	36.2	39.4
C216AHL	C2082H						
C220A	C2100	63.50	18.90	9.53	10.1	40.4	44.7
C220AL	C2102						
C220AH	C2100H	63.50	18.90	9.53	10.1	43.6	46.9
C220AHL	C2102H						

Double pitch conveyor chains with special attachments

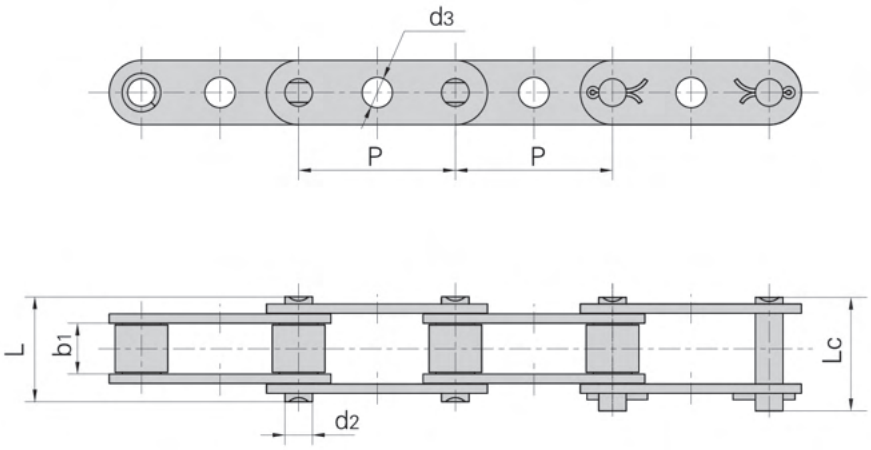
GK1



Donghua Chain No.	P	b1	d2	d3	L	Lc
	mm	mm	mm	mm	mm	mm
C2040GKF6	25.40	7.85	3.96	6.10	16.60	18.80
C2040GKF7	25.40	7.85	3.96	6.35/7.92	17.00	18.80
C2050F73GK	31.75	9.40	5.08	6.10	21.38	23.98
C2050GKF10	31.75	9.40	5.08	5.00	20.70	23.30
C2050GKF13	31.75	9.40	5.08	5.20	20.70	23.30
C2050GKF14	31.75	9.40	5.08	6.00	20.70	23.30
C2050GKF15	31.75	9.40	5.08	6.50	20.70	23.30
C2050GKF2	31.75	9.40	5.08	8.10	20.70	22.20
C2050GKF3	31.75	9.40	5.08	8.10	20.70	22.20
C2050GKF4	31.75	9.40	5.08	7.00	20.70	22.20
C2050GKF5	31.75	9.40	5.08	7.10	20.70	22.20
C2050GKF6	31.75	9.40	5.08	6.00	20.70	22.20
C2050GKF7	31.75	9.40	5.08	6.10	20.70	22.20
C2050GKF8	31.75	9.40	5.08	8.30	20.70	22.20
C2050HGK	31.75	9.40	5.08	8.20	22.10	23.40
C2050HGKF1	31.75	9.40	5.08	7.00	22.10	23.40
C2052HGKF3	31.75	9.40	5.08	6.00	22.10	23.40
C2050HGKF4	31.75	9.40	5.08	8.10	22.10	23.40
C2050HGKF5NP	31.75	9.40	5.08	6.50	22.10	24.50
C2050HGKF17	31.75	9.40	5.08	6.10	22.10	24.50
C2060GKF1	38.10	12.57	5.94	8.00	25.90	27.70
C2060GKF2	38.10	12.57	5.94	8.10	25.90	27.70
C2060GKF3	38.10	12.57	5.94	6.20	25.90	27.70
C2060GKF8	38.10	12.57	5.94	8.80	25.90	27.70
C2060GKF18	38.10	12.57	5.94	5.50/10.00	25.90	28.30
C2060HGKF3	38.10	12.57	5.94	8.20	29.20	31.60

Double pitch conveyor chains with special attachments

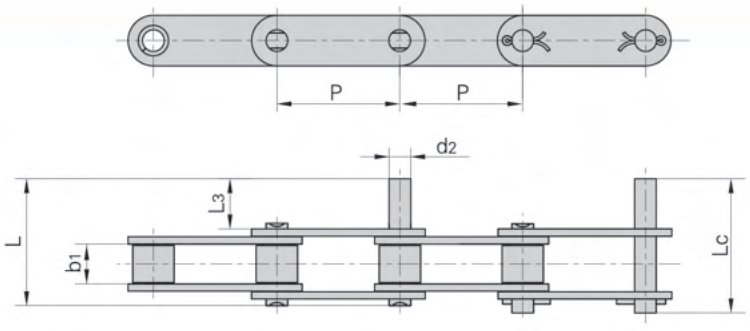
GK1



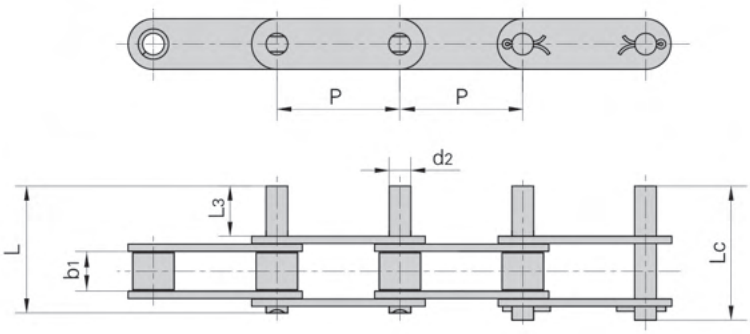
Donghua Chain No.	P	b1	d2	d3	L	Lc
	mm	mm	mm	mm	mm	mm
C2060HGKF4	38.10	12.57	5.94	8.30	29.20	31.60
C2060HGKF5	38.10	12.57	5.94	6.00	29.20	31.60
C2060HGKF6	38.10	12.57	5.94	8.33	29.20	31.60
C2060HGKF7	38.10	12.57	5.94	10.00	29.20	31.60
C2060HGKF10	38.10	12.57	5.94	8.80	29.20	31.60
C2060HGKF22	38.10	12.57	5.94	8.20	28.70	29.30
C2060HGKF24	38.10	12.57	5.94	10.60	29.20	31.60
C2060HF9	38.10	12.57	5.94	7.95	29.20	31.60
C2060HF69GK	38.10	12.57	5.94	8.33	28.70	30.80
C2062GKF25	38.10	12.57	5.94	8.00	25.90	28.30
C2080HGKF2	50.80	15.75	7.92	7.90	36.20	39.40
C2080HGKF6	50.80	15.75	7.92	11.00	36.20	39.40
C2080HGKF12	50.80	15.75	7.92	10.97	36.20	38.90
C2082GKF14	50.80	15.75	7.92	10.97	36.20	38.90
C2082GKF15	50.80	15.75	7.92	10.95	36.20	38.90
C2082GKF16	50.80	15.75	7.92	11.00	32.70	36.50
C2082GKF17	50.80	15.75	7.92	10.30	32.70	36.50
C2100F26GK	63.50	10.40	9.53	14.60/17.50	23.90	–
C2100SLRF26GK	63.50	10.10	9.53	14.58/17.60	23.80	–
C220AGK	63.50	18.90	9.53	8.00	40.40	44.70
C208BGKF1	25.40	7.75	4.45	6.00	16.70	18.20
C208BGKF3	25.40	7.75	4.45	4.50	17.70	20.10
C208BGKF4	25.40	7.75	4.45	6.10	16.70	18.20
C208BGKF6	25.40	7.75	4.45	6.00	16.70	19.30
C208BGKF7SLR	25.40	7.75	4.45	6.00	17.70	20.10
C210BF2GK	31.75	7.00	5.08	5.97	16.50	–

Double pitch conveyor chains with extended pins

D1



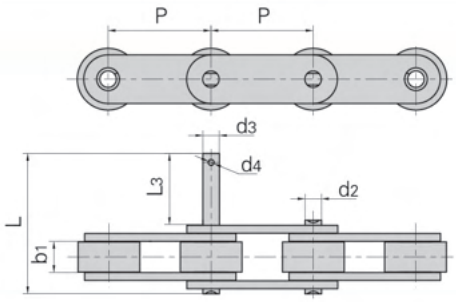
D3



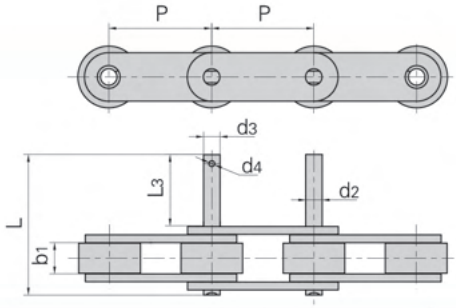
ISO Chain No.	ANSI Chain No.	P	b1	d2	L3	L	Lc
		mm	mm	mm	mm	mm	mm
C208A	C2040	25.40	7.85	3.96	9.5	25.1	26.2
C208AL	C2042						
C210A	C2050	31.75	9.40	5.08	11.9	31.3	33.1
C210AL	C2052						
C212A	C2060	38.10	12.57	5.94	14.3	38.6	40.6
C212AL	C2062						
C212AH	C2060H	38.10	12.57	5.94	14.3	42.0	43.8
C212AHL	C2062H						
C216A	C2080	50.80	15.75	7.92	19.1	50.3	53.3
C216AL	C2082						
C216AH	C2080H	50.80	15.75	7.92	19.1	53.5	55.0
C216AHL	C2082H						
C220A	C2100	63.50	18.90	9.53	23.8	61.8	66.1
C220AL	C2102						
C220AH	C2100H	63.50	18.90	9.53	23.8	65.0	68.3
C220AHL	C2102H						
C224AH	C2120H	76.20	25.22	11.10	28.6	79.6	83.6
C224AHL	C2122H						
C232AH	C2160H	101.60	31.75	14.27	38.1	103.0	107.8
C232AHL	C2162H						

Double pitch conveyor chains with extended pins

D1

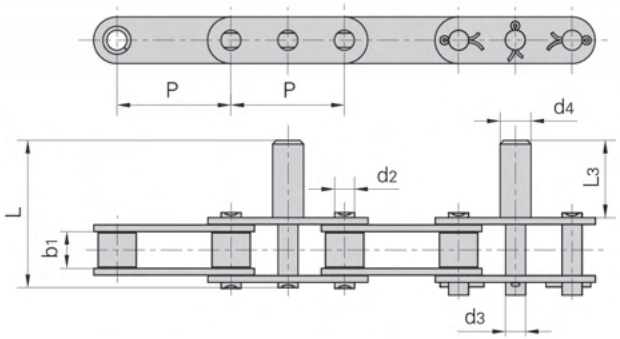


D3

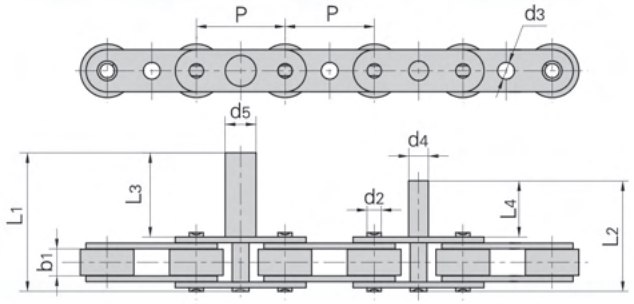


Donghua Chain No.	P	b_1	L_3	L	d_2	d_3	d_4
	mm	mm	mm	mm	mm	mm	mm
2040–D3F12	25.400	7.85	8.00	23.70	3.96	6.00	–
208B–D3F17	25.400	7.75	19.40	35.10	4.45	4.65	1.60
C2040–D1F23	25.400	7.85	37.00	52.60	3.96	5.50	–
C2040–D3F13	25.400	7.85	31.75	47.35	3.96	7.94	–
C2040–D3F15	25.400	7.85	20.40	36.00	3.96	4.45	1.50
C2042–D1F20	25.400	7.85	35.00	51.00	3.96	6.00	–
C208B–D3F19	25.400	7.75	15.20	31.00	4.48	8.30	–
210B–D1F3	31.750	9.65	33.00	51.40	5.08	8.00	–
C2052–D13F2	31.750	9.40	23.40	43.00	5.08	6.00	–
C2052–D1F23	31.750	9.40	40.00	59.70	5.08	6.35	–
C2052–D1F27	31.750	9.40	20.00	41.10	5.08	9.00	–
C2052–D1F28	31.750	9.40	21.00	42.10	5.08	9.30	–
C2052–D1F52	31.750	9.40	30.00	49.50	5.08	9.00	–
C2052–D1F54	31.750	9.40	22.00	41.60	5.08	5.08	1.80
C2052–D1F71	31.750	9.40	20.00	41.10	5.08	7.00	–
C2052–D1F72	31.750	9.40	50.00	71.20	5.08	8.00	–
C2052–D3F20	31.750	9.40	22.00	41.60	5.08	5.70	–
C2052F56–D1SS	31.750	9.00	25.70	49.90	5.08	5.55	–
C2060H–D1F57	38.100	12.57	35.00	52.80	5.94	10.00	–
C2060H–D3F44	38.100	12.57	25.00	55.50	5.94	M8	–
C2060SLR–D3F55	38.100	12.57	14.30	40.50	5.94	5.94	2.00
C2062–D1F32	38.100	12.57	18.50	43.00	5.94	9.00	–
C2062–D1F40	38.100	12.57	30.00	54.60	5.94	8.00	–
C2062–D1F54	38.100	12.57	25.00	49.40	5.94	7.95	2.50
C2062–D3F31	38.100	12.57	35.00	59.50	5.94	10.00	–
C2062H–D1F47	38.100	12.57	30.00	57.80	5.94	7.95	2.50
C2062H–D1F58	38.100	12.57	29.20	57.00	5.94	9.80	–
C2062H–D1F68	38.100	12.57	26.00	53.80	5.94	5.94	2.00
C2062HF99	38.100	12.57	50.00	80.80	5.94	10.00	–
C2062HNP–D1F59	38.100	12.57	22.20	50.20	5.94	12.70	–
216B–D1F4	50.800	17.02	20.00	54.10	8.28	12.00	–
C2082–D1F21	50.800	15.75	24.50	55.60	7.92	12.00	–
C2082–D1F8	50.800	15.75	30.00	61.20	7.92	8.50	–
C2082H–D1F10	50.800	15.75	30.00	64.40	7.92	8.50	–
C2082H–D1F12	50.800	15.75	20.00	54.20	7.92	9.00	3.20
C2082H–D1F22	50.800	15.75	25.40	60.00	7.92	15.88	–
C2102H–D3F5	63.500	18.90	37.00	78.50	9.53	9.53	2.50

Double pitch conveyor chains with extended pins

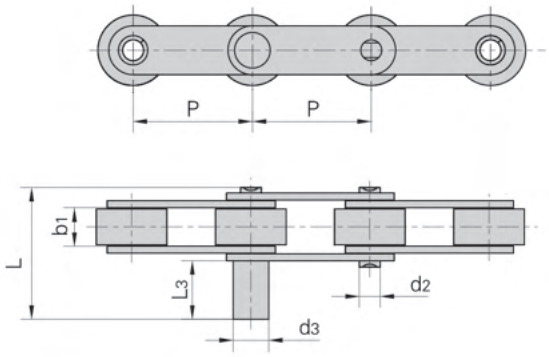


Donghua Chain No.	P	b1	d2	d3	d4	L3	L
	mm	mm	mm	mm	mm	mm	mm
C2052F2	31.75	9.40	5.08	6.00	7.00	20.00	39.80
C2052F14	31.75	9.40	5.08	6.00	7.00	21.00	40.40
C2050GKF12	31.75	9.40	5.08	5.08	5.08	11.90	34.00
C2050GKF13	31.75	9.40	5.08	5.20	10.00	35.00	54.60
C2052–D5F26	31.75	9.40	5.08	6.35	8.76	19.90	39.50
C2052–D5F27	31.75	9.40	5.08	6.35	7.11	19.70	39.00
C2060H–D23	38.10	12.57	5.94	8.80	12.70	41.30	69.30
C2060H–D24	38.10	12.57	5.94	7.95	12.70	44.80	65.60
C2060H–D31	38.10	12.57	5.94	7.95	16.00	45.00	73.00
C2060H–D5F4	38.10	12.57	5.94	7.95	12.70	50.00	77.80
C2060HF9	38.10	12.57	5.94	7.95	12.70	41.30	69.30
C2060HF10	38.10	12.57	5.94	7.70	14.30	41.30	69.30
C2060HF75	38.10	12.57	5.94	6.00	8.00	27.50	55.50
C2062–D38	38.10	12.57	5.94	5.94	11.10	24.20	48.60
C2062–D39	38.10	12.57	5.94	5.94	13.30	32.20	56.60
C2062H–D41	38.10	12.57	5.94	9.53	9.50	22.20	50.00
C2062HGKF17–D5F1	38.10	12.57	5.94	7.95	13.30	32.20	60.20
C212AHF3	38.10	12.57	5.94	8.08	10.00	35.00	63.00
C212AHF7	38.10	12.57	5.94	5.94	12.70	41.20	69.20
C212AHF8	38.10	12.57	5.94	8.00	10.00	35.00	63.00
C212AHL–D4	38.10	12.57	5.94	5.94	8.00	25.00	53.00

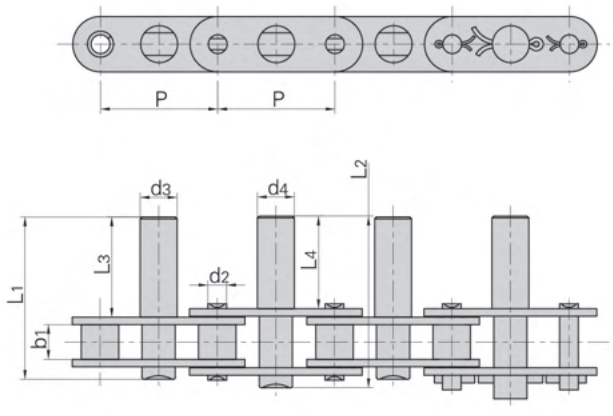


Donghua Chain No.	P	b1	d2	d4	d5	L3	L1	L4	L2
	mm	mm	mm	mm	mm	mm	mm	mm	mm
C2052F1	31.75	9.4	5.08	7.0	11.0	30.0	49.8	20.0	39.8

Double pitch conveyor chains with extended pins

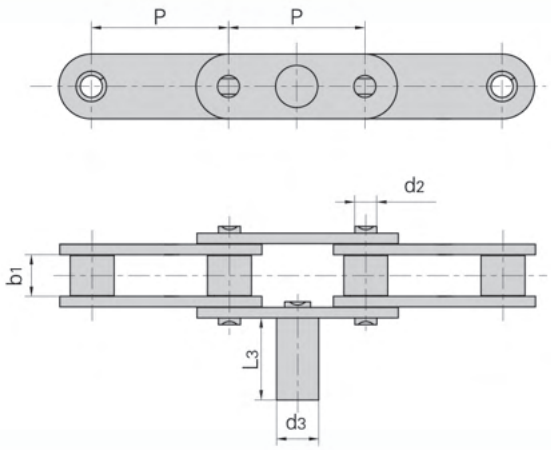


Donghua Chain No.	P	b1	d2	d3	L3	L
	mm	mm	mm	mm	mm	mm
C2052DF1	31.75	9.40	5.08	7.50	14.15	33.6
C210AF4	31.75	9.40	5.08	11.00	34.00	53.7
C2052–D4	31.75	9.40	5.08	6.00	32.40	52.0
C2050–D5	31.75	9.40	5.08	8.00	40.00	59.7
C212AHL–D4	38.10	12.57	5.94	8.00	25.00	53.0
C2062–D6	38.10	12.57	5.94	12.00	25.00	49.7

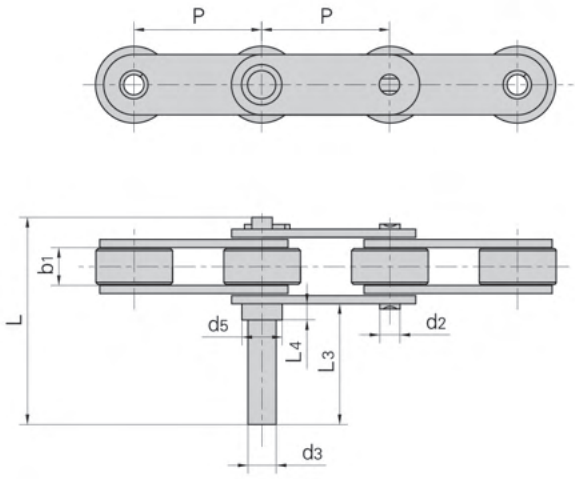


Donghua Chain No.	P	b1	d2	d3	d4	L3	L1	L4	L2
	mm	mm	mm	mm	mm	mm	mm	mm	mm
C2050–D5F1	31.75	9.40	5.08	10.00	10.00	43.20	60.30	41.00	62.40

Double pitch conveyor chains with extended pins

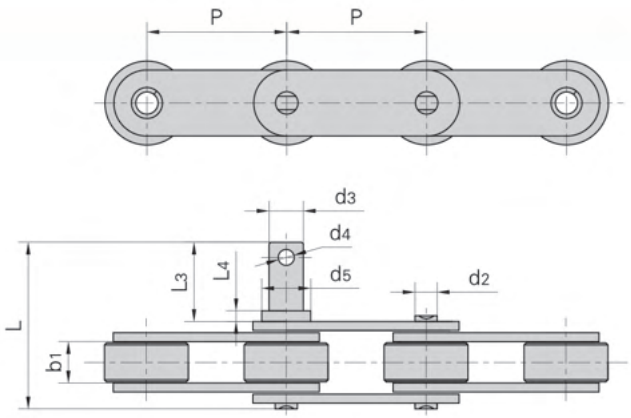


Donghua Chain No.	P	b1	L3	d2	d3
	mm	mm	mm	mm	mm
C2050–D5F25	31.75	9.40	19.00	5.08	10.00
C2050F44	31.75	9.40	19.00	5.08	9.75

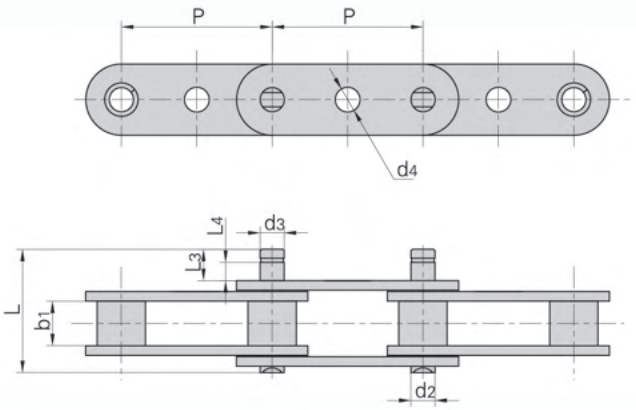


Donghua Chain No.	P	b1	L3	L4	L	d2	d3	d5
	mm	mm	mm	mm	mm	mm	mm	mm
C2052–D1F29	31.75	9.40	33.00	3.00	55.00	5.08	9.00	13.00
C2052–D3F24	31.75	9.40	33.00	3.00	55.00	5.08	9.00	13.00
C2052–D3F55	31.75	9.40	34.00	4.00	56.00	5.08	7.00	10.00

Double pitch conveyor chains with extended pins

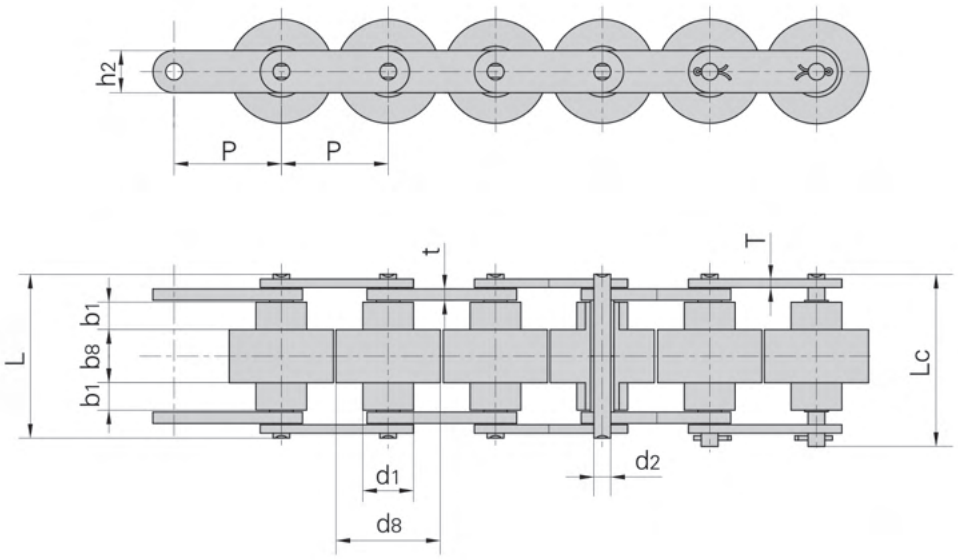


Donghua Chain No.	P	b1	L3	L4	L	d2	d3	d4	d5
	mm	mm	mm	mm	mm	mm	mm	mm	mm
C2052–D1F15	31.75	9.40	16.20	2.20	35.90	5.08	7.00	–	10.00
C2052–PF1–D3F30	31.75	9.40	14.20	2.00	33.90	5.08	5.08	–	8.00
C2062–D1F43	38.10	12.57	40.60	29.10	65.00	5.94	M5	–	5.94
C2062–D8	38.10	12.57	29.00	7.00	53.40	5.94	7.00	–	14.00
C2062H–D1F45	38.10	12.57	27.70	6.00	55.60	5.94	7.90	2.00	12.00
C2062H–D1F50	38.10	12.57	29.00	7.00	56.80	5.94	7.00	–	14.00
C2062H–D1F58	38.10	12.57	29.20	12.20	57.00	5.94	9.00	–	12.00
C2082HAA1F2–D3F2	50.80	15.75	61.50	6.00	96.50	7.92	12.00	–	15.00
C2082H–D3F19	50.80	15.75	31.00	11.00	65.50	7.92	11.90	–	15.88
C220AHSLR–D1F3	63.50	18.90	28.00	3.50	69.50	9.53	11.00	–	15.00



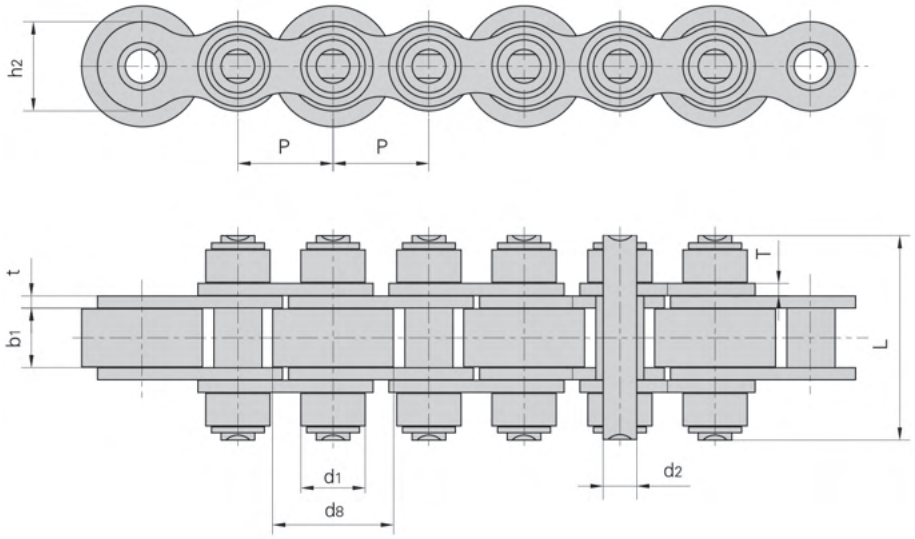
Donghua Chain No.	P	b1	L3	L4	L	d2	d3	d4
	mm	mm	mm	mm	mm	mm	mm	mm
C2050–D1F62	31.75	9.40	8.00	5.00	27.40	5.08	5.08	5.20
C2050–D1F63	31.75	9.40	5.00	2.00	24.40	5.08	5.08	5.20
C2050–D1F64	31.75	9.40	7.00	7.00	24.40	5.08	8.00	–
C2060SLR–D3F56	38.10	12.57	18.20	15.00	44.50	5.94	5.94	–

Double plus chains



JB Chain No.	Donghua Chain No.	Pitch	Roller dimension				Pin diameter	Pin length		Plate dimension			Weight per meter
		P	d_1 max	d_8 max	b_1 min	b_8 max	d_2 max	L max	Lc max	h_2 max	T max	t max	q
		mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kg/m
BS25–C206B	C2030W	19.05	11.91	18.3	4.00	8.0	3.28	24.0	25.6	8.20	1.30	1.50	0.52
BS25–C208A	C2040W	25.40	15.88	24.6	5.70	10.3	3.96	31.0	32.8	11.70	1.50	1.50	0.79
BS25–C210A	C2050W	31.75	19.05	30.6	7.10	13.0	5.08	39.5	41.2	15.00	2.00	2.03	1.36
BS25–C212A	C2060HW	38.10	22.23	36.6	8.50	15.5	5.94	50.3	52.8	18.00	3.00	4.00	2.24
BS25–C216A	C2080W	50.80	28.58	49.0	11.00	21.5	7.92	66.2	70.0	24.00	4.00	4.80	4.06
BS30–C206B		19.05	9.00	18.3	4.50	9.1	3.28	26.3	29.6	7.28	1.30	1.50	0.50
BS30–C208A		25.40	11.91	24.6	6.10	12.5	3.96	35.6	39.5	9.60	1.50	2.00	0.83
BS30–C210A		31.75	14.80	30.6	7.50	15.0	5.08	43.0	47.1	12.20	2.00	2.40	1.27
BS30–C212A		38.10	18.00	37.0	9.75	20.0	5.94	58.1	62.7	15.00	3.00	4.00	2.14
BS30–C216A		50.80	22.23	49.0	12.00	25.2	7.92	71.9	77.3	18.60	4.00	5.00	3.55

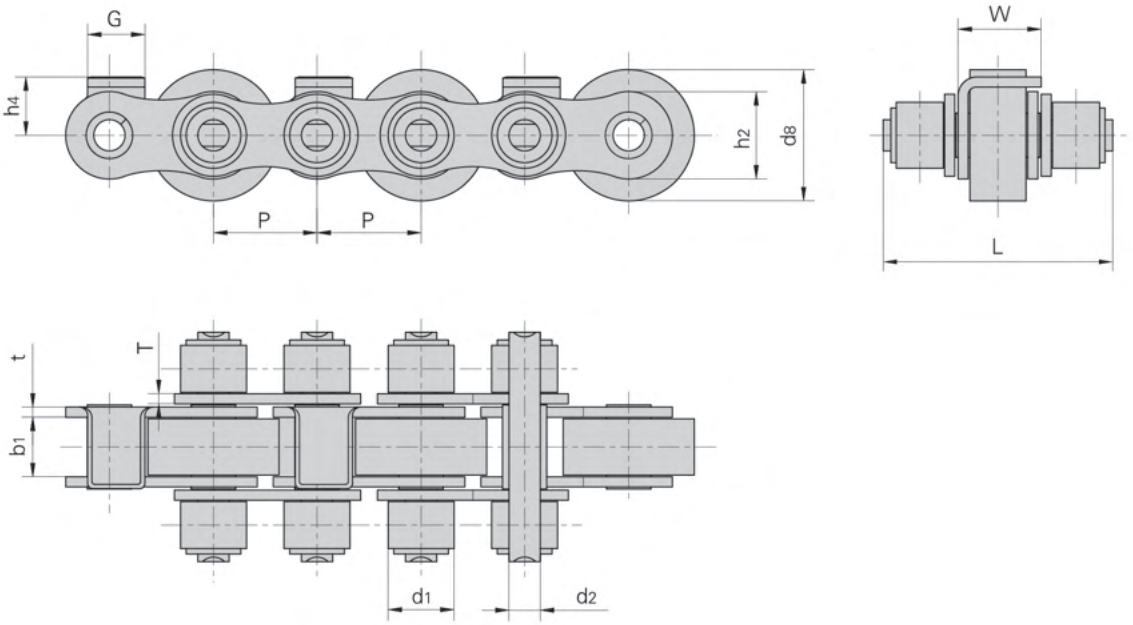
Conveyor chains with large rollers



Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin diameter	Pin length	Plate dimension		Tensile strength	Average tensile strength
	P	d_1 max	d_8 max	b_1 min	d_2 max	L max	h_2 max	t/T max	Q min	Q_0
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN
08BS–27–P16/C16	12.70	8.51	16.0	7.75	4.45	27.0	11.8	1.60/1.50	18.0/4091	19.8
08BS–33–C16	12.70	8.51	16.0	7.75	4.45	33.0	11.8	1.60/1.50	18.0/4046	19.8
08BSF8–27–C16	12.70	8.51	16.0	7.75	4.45	27.0	11.8	1.60/1.50	18.0/4046	19.8
12BS	19.05	12.07	28.0	11.68	5.72	45.0	16.0	1.85	28.9/6568	31.7
12BS–40–P28/C28	19.05	12.07	28.0	11.68	5.72	40.0	16.0	1.85	29.0/6591	31.7
12BS–43–P26/C26	19.05	12.07	26.0	11.68	5.72	43.0	16.0	1.85	29.0/6591	31.7
12BS–43–P28/C28	19.05	12.07	28.0	11.68	5.72	43.0	16.0	1.85	29.0/6591	31.7
12BS–48–P24/C24	19.05	12.07	24.0	11.68	5.72	48.0	16.0	1.85	29.0/6591	31.7
12BS–48–P26/C26	19.05	12.07	26.0	11.68	5.72	48.0	16.0	1.85	29.0/6591	31.7
12BS–48–P28/C28	19.05	12.07	28.0	11.68	5.72	48.0	16.0	1.85	29.0/6591	31.7
12BS–58–P28/C28	19.05	12.70	28.0	11.68	5.72	58.0	16.0	1.85	29.0/6591	31.7
16BS–65–P38/C38	25.40	15.88	38.0	17.02	8.28	65.0	21.0	4.15/3.10	60.0/13636	72.8
100SF1–85–C45	31.75	19.05	45.0	25.50	9.53	85.0	30.0	4.00	86.7/19490	104.0
212BS–43–P48	38.10	12.07	48.0	11.68	5.72	43.0	16.0	1.85	28.9/6568	31.7

Note: P means roller made in plastic, C means roller made in steel

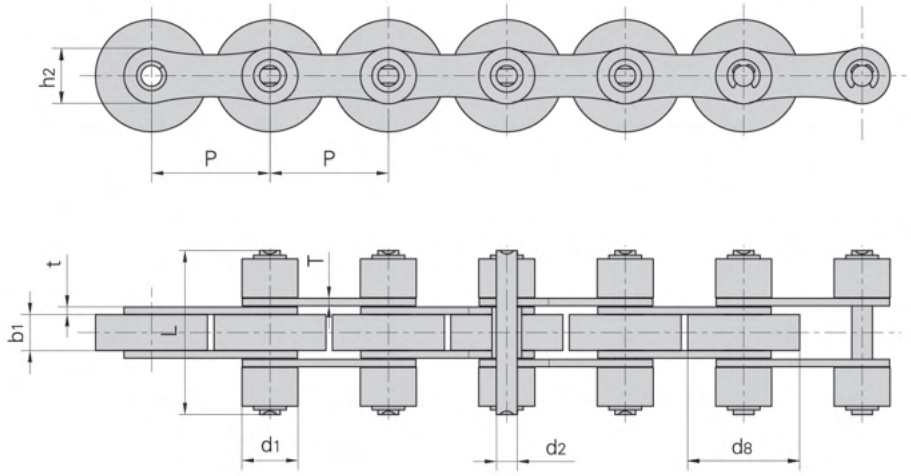
Conveyor chains with large rollers



Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin diameter	Pin length	Plate dimension		Attachment dimension			Tensile strength
	P	d_1 max	d_8 max	b_1 min	d_2 max	L max	h_2 max	t/T max	h_4	G	W	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
12BSF5–40–C28	19.05	12.07	28.0	11.40	5.72	40.0	16.0	1.85	10.0	8.4	15.0	29.0/6519
12BSF5–43–C26	19.05	12.07	26.0	11.40	5.72	43.0	16.0	1.85	10.0	8.4	15.0	29.0/6519
12BSF5–43–P28/C28	19.05	12.07	28.0	11.40	5.72	43.0	16.0	1.85	10.0	10.5	15.0	29.0/6519
12BSF5–48–C24	19.05	12.07	24.0	11.40	5.72	48.0	16.0	1.85	10.0	8.4	13.5	29.0/6519
12BSF8–40–C28	19.05	12.07	28.0	11.40	5.72	40.0	16.0	1.85	10.0	8.0	15.0	29.0/6519
16BSF2–65–C38	25.40	15.88	38.5	17.02	8.28	65.0	21.0	4.15/3.10	16.5	12.0	24.0	60.0/13636

Note:P means roller made in plastic，C means roller made in steel

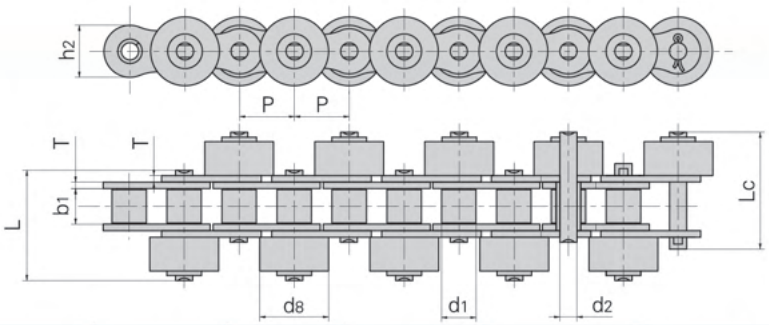
Conveyor chains with large rollers



Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin diameter	Pin length	Plate dimension		Tensile strength	Average tensile strength
	P	d_1 max	d_8 max	b_1 min	d_2 max	L max	h_2 max	t/T max	Q min	Q_0
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN
16BS–65–C24	25.4	15.88	24.0	17.02	8.28	65.0	21.0	4.15/3.10	60.0/13636	72.8
208BS–35–C24	25.4	12.00	24.0	7.75	4.45	35.0	11.8	1.60	18.0/4091	19.8
*208BSF1–35–P24	25.4	12.00	24.0	7.75	4.45	35.0	11.8	1.60	18.0/4091	19.8
212BS–48–C28	38.1	12.07	28.0	11.68	5.72	48.0	16.0	1.85	28.9/6568	31.7
212BSF2	38.1	12.07	28.0	11.68	5.72	43.0	16.0	1.85	28.9/6568	31.7
212BSF3	38.1	12.07	28.0	11.68	5.72	48.0	16.0	1.85	28.9/6568	31.7
*212BSF4	38.1	12.07	24.0	11.68	5.72	48.0	16.0	1.85	28.9/6568	31.7
212BSF4–48–C24	38.1	12.07	24.0	11.68	5.72	48.0	16.0	2.03	32.0/7194	35.2
212BSF5–43–C28	38.1	12.07	28.0	11.68	5.72	43.0	16.0	1.85	28.9/6568	31.7
*216BS–65–P50	50.8	15.88	50.0	17.02	8.28	65.0	21.0	4.15/3.10	60.0/13636	72.8
216BS–65–C38.5	50.8	15.88	38.5	17.02	8.28	65.0	21.0	4.15/3.10	60.0/13636	72.8
216BS–65–C40	50.8	15.88	40.0	17.02	8.28	65.0	21.0	4.15/3.10	60.0/13636	72.8
63PS	63.0	40.00	50.0	24.50	14.00	91.5	35.0	5.10	90.0/20232	135.0
63PSF1	63.0	38.00	46.0	21.60	12.00	84.0	30.0	4.00	66.6/15000	85.0

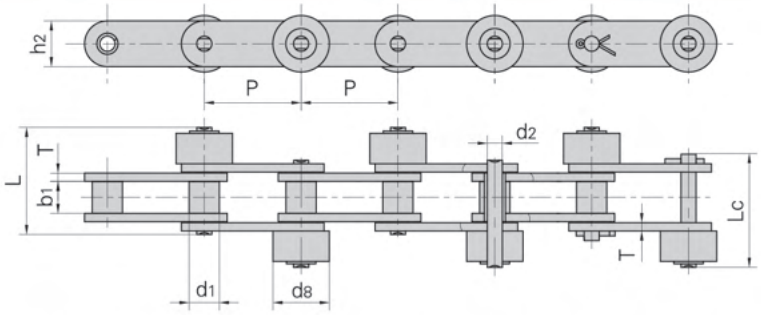
Note: * means roller made in plastic

Conveyor chains with outboard rollers



Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin diameter	Pin length		Plate dimension		Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	d_8 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
40–PSR	12.700	7.95	15.88	7.85	3.96	25.8	27.0	12.0	1.50	13.8/3102	17.50	1.60
*40S	12.700	7.95	15.88	7.85	3.96	25.8	27.0	12.0	1.50	13.8/3102	17.50	0.90
40S–C	12.700	7.95	15.88	7.85	3.96	25.8	27.0	12.0	1.50	15.2/3417	18.20	1.65
50–SR–C	15.875	10.16	19.05	9.40	5.08	31.8	34.0	15.1	2.03	21.8/4900	29.40	2.40
*60S	19.050	11.91	22.23	12.57	5.94	40.0	42.5	18.0	2.42	31.8/7227	38.10	1.90
60S–C	19.050	11.91	22.23	12.57	5.94	40.0	42.5	18.0	2.42	31.8/7149	38.10	3.63
*80S	25.400	15.88	28.58	15.75	7.92	51.3	54.3	24.0	3.25	56.7/12886	69.40	3.60
80S–C	25.400	15.88	28.58	15.75	7.92	51.3	54.3	24.0	3.25	56.7/12886	69.40	5.80

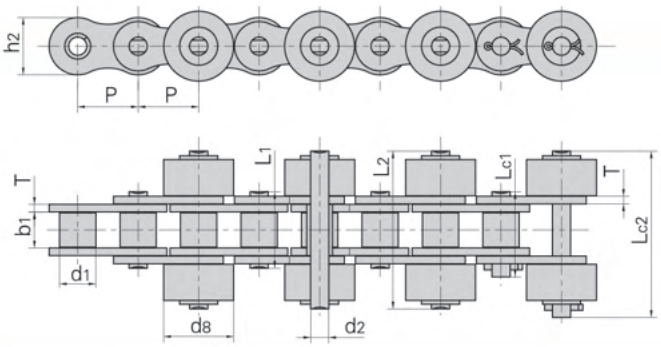
Note: * means roller made in plastic



Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin diameter	Pin length		Plate dimension		Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	d_8 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
C2040S2–PSR	25.40	7.95	15.88	7.85	3.96	25.8	27.0	12.0	1.50	13.8/3137	15.2	0.99
C2050S	31.75	10.16	19.05	9.40	5.08	31.8	34.0	15.0	2.03	21.8/4955	23.9	1.52
C2052SF1	31.75	19.05	27.00	9.40	5.08	35.0	37.3	15.0	2.03	21.8/4955	23.9	3.06
24BSF1	38.10	25.40	44.15	25.40	14.63	82.0	86.5	33.2	6.00/4.80	160.0/35968	176.0	15.33
*C2060HS	38.10	11.91	22.23	12.57	5.94	44.0	46.6	18.0	3.25	31.1/7069	34.3	1.78
C2060SF7	38.10	11.91	22.23	12.57	5.94	45.5	48.0	18.0	2.42	31.1/6991	34.3	2.92
*C2062HSF6	38.10	22.23	30.00	12.57	5.94	45.0	47.8	18.0	3.25	31.1/6991	34.3	2.68
C2082HSF2	50.80	28.58	40.00	15.75	7.92	54.6	57.8	24.0	4.00	55.6/12500	69.4	6.64
*C2100HS–P	63.50	19.05	39.69	18.90	9.53	65.3	68.6	30.0	4.80	86.7/19490	109.2	4.44

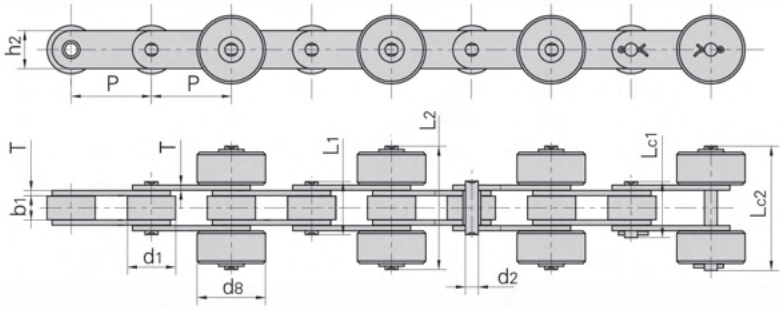
Note:*means roller made in plastic

Conveyor chains with outboard rollers



Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin diameter	Pin length				Plate dimension		Tensile strength	Weight per meter
	P	d_1 max	d_8 max	b_1 min	d_2 max	L_1 max	L_2 max	L_{c1} max	L_{c2} max	h_2 max	T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
*08BSR2F1–P	12.700	8.51	15.88	7.75	4.45	16.7	34.7	19.3	36.5	11.80	1.60	18.0/4046	0.96
40S2–SR	12.700	7.95	15.88	7.85	3.96	16.6	35.3	18.8	37.2	12.00	1.50	14.1/3169	1.64
50SF1–C	15.875	10.16	19.05	9.40	5.08	20.7	42.8	23.3	45.0	15.09	2.03	21.8/4900	2.41
*50SF1–P	15.875	10.16	19.05	9.40	5.08	20.7	42.8	23.3	45.0	15.09	2.03	21.8/4901	1.17
60S2–C	19.050	11.91	22.23	12.57	5.94	25.9	54.0	28.3	56.6	18.00	2.42	31.8/7149	3.62
100S2	31.750	9.53	36.70	18.90	9.53	40.4	83.0	44.7	87.0	30.00	4.00	86.7/49490	9.09
100S2F1	31.750	19.05	39.40	18.90	9.53	40.4	83.0	44.7	86.9	30.00	4.00	86.7/21224	8.55

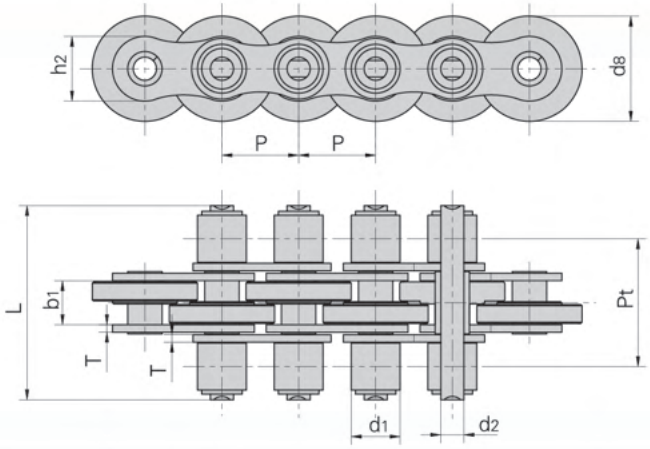
Note:*means roller made in plastic



Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin diameter	Pin length				Plate dimension		Tensile strength	Weight per meter
	P	d_1 max	d_8 max	b_1 min	d_2 max	L_1 max	L_2 max	L_{c1} max	L_{c2} max	h_2 max	T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
C2050S2	31.75	10.16	19.05	9.40	5.08	/	42.8	/	45.0	15.0	2.03	21.8/4899	2.20
*C2052SF2–P25.4	31.75	19.05	25.40	9.40	5.08	20.7	49.2	23.3	51.1	15.0	2.03	21.8/4900	1.23
C2060HS–C	38.10	11.91	30.00	12.57	5.94	29.2	57.6	31.6	59.2	18.0	3.25	31.8/7149	3.42
C2062HS–C	38.10	22.23	30.00	12.57	5.94	/	57.6	/	59.2	18.0	3.25	31.8/7149	5.97
C2062–SR2F1	38.10	22.23	30.00	12.57	5.94	25.9	53.7	28.3	55.6	18.0	2.42	31.1/6991	2.95
*C2062SR2F1–PA6	38.10	22.23	30.50	12.57	5.94	25.9	56.0	28.3	58.5	18.0	2.42	31.1/6991	2.35

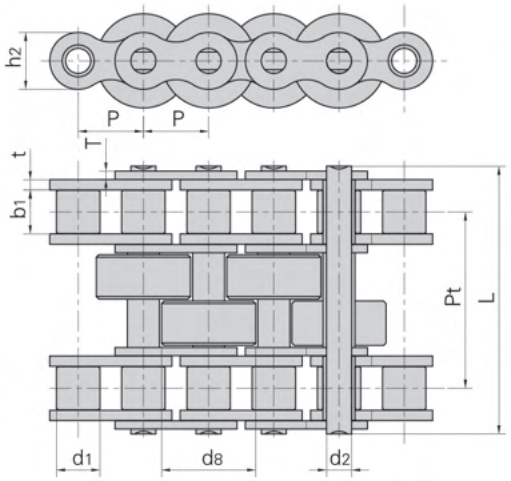
Note:*means roller made in plastic

Conveyor chains with special rollers



Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin diameter	Pin length	Plate dimension		Transverse pitch	Tensile strength	Average tensile strength
	P	d_1 max	d_8 max	b_1 min	d_2 max	L max	h_2 max	T max	Pt	Q min	Q_0
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN
12BS3–40–C27/P27	19.05	12.07	27.0	11.68	5.72	40.0	16.0	1.85	27.0	29.0/6519	34.8
12BS3F1–48–C26	19.05	12.07	26.0	11.40	5.72	48.0	16.0	1.85	31.7	29.0/6519	34.8

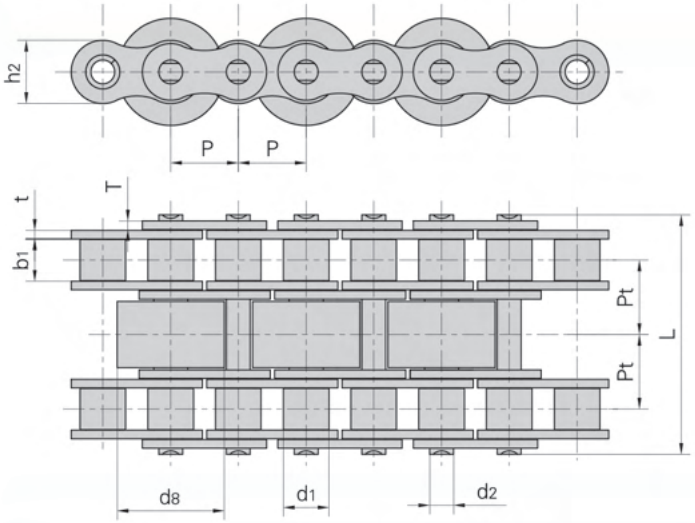
Note: P means roller made in plastic，C means roller made in steel

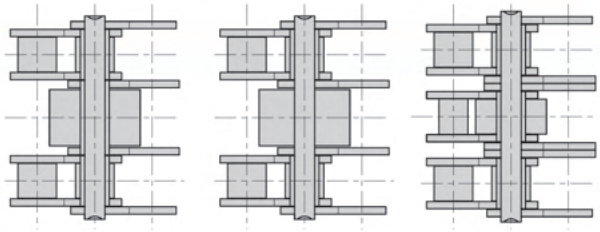


Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin diameter	Pin length	Plate dimension		Transverse pitch	Tensile strength	Average tensile strength
	P	d_1 max	d_8 max	b_1 min	d_2 max	L max	h_2 max	t/T max	Pt	Q min	Q_0
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN
24BF28–PA6	38.100	25.40	55.00	25.40	14.63	156.80	33.20	6.0/4.8	103.0	280.0/62944	308.0
24BSF2–2	38.100	25.40	55.00	25.40	14.63	156.80	33.20	6.0/4.8	102.8	280.0/62944	308.0

Note: P means roller made in plastic, C means roller made in steel

Conveyor chains with special rollers



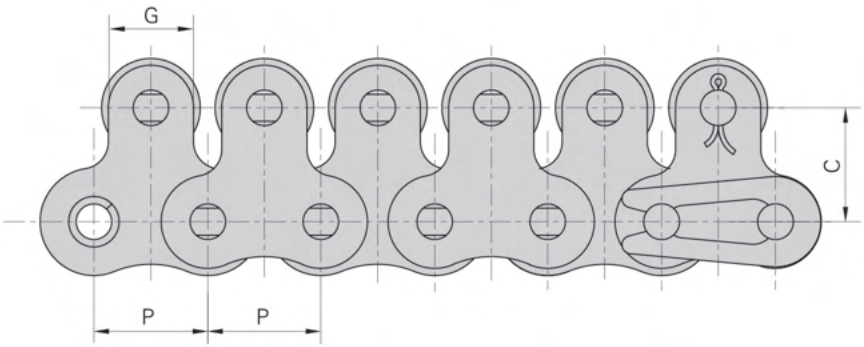


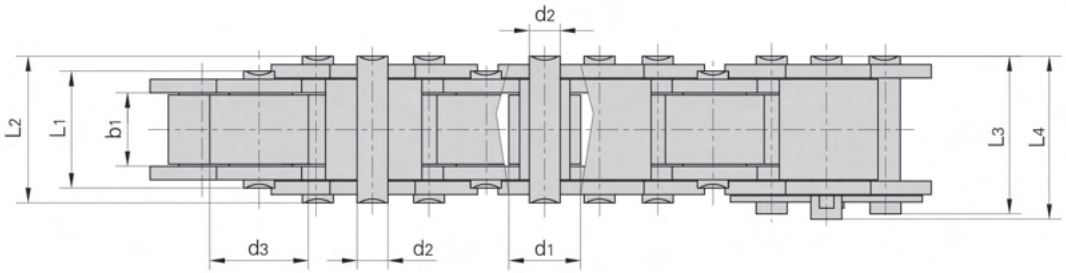
Type A Type B Type C

Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin diameter	Pin length	Plate dimension		Transverse pitch	Tensile strength	Average tensile strength	Type
	P	d_1 max	d_8 max	b_1 min	d_2 max	L max	h_2 max	t/T max	Pt	Q min	Q_0	
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	
06BF52–C14.5/P14.5	9.525	6.35	14.50	5.72	3.28	33.5	8.2	1.30	10.24	14.0/3147	16.1	B
06BS–3–C15/P15	9.525	6.35	15.00	5.72	3.28	33.5	8.2	1.30	10.24	16.9/3841	18.7	B
A06BF3S–3–C15/P15	9.525	6.35	15.00	5.72	3.28	33.5	8.4	1.30	10.24	16.9/3841	18.7	B
08BS–3–45–C16	12.700	8.51	16.00	7.75	4.45	45.1	11.8	1.60	13.92	32.0/7273	38.7	A
08BS–3–45–C17	12.700	8.51	17.00	7.75	4.45	45.1	11.8	1.60	13.92	32.0/7273	38.7	A
08BS–3–45–C20	12.700	8.51	20.00	7.75	4.45	45.1	11.8	1.60	13.92	32.0/7273	38.7	A
08BSF1–3–45–C17	12.700	8.51	17.00	7.75	4.45	45.5	11.8	1.60	14.23	32.0/7273	38.7	A
08BSF6–3–45–C20	12.700	8.51	20.00	7.75	4.45	45.1	11.8	1.60	13.92	32.0/7273	38.7	B
12AF107–3–71–C28	19.050	11.91	28.58	12.57	5.94	71.5	18.0	2.42	22.78	62.6/14072	72.0	C
12AF122–2	19.050	11.91	28.00	12.57	5.94	65.3	18.0	2.42	19.60	62.3/14005	71.6	B
12AF127–3–P29	19.050	11.91	29.00	12.70	5.94	71.5	18.0	2.42	22.80	62.6/14072	72.0	B
12AF90–3–71–C28	19.050	11.91	28.58	12.57	5.94	71.5	18.0	2.42	22.78	62.6/14072	72.0	B
12ASF1–3–62–C26	19.050	11.91	25.90	12.57	5.94	62.0	18.0	2.42	17.87	62.6/14072	72.0	A
12ASF2–3–81–P28.4	19.050	11.91	28.40	12.57	5.94	81.0	18.0	2.42	27.42	62.6/14072	72.0	B
12BF45–3–C28/P28	19.050	12.07	28.00	11.68	5.72	61.5	16.0	1.85	19.46	57.8/12993	66.5	B
12BS–3–62–C24	19.050	12.07	24.00	11.68	5.72	61.5	16.0	1.85	19.46	57.8/12993	66.5	A
12BS–3–62–C26	19.050	12.07	26.00	11.68	5.72	61.5	16.0	1.85	19.46	57.8/12993	66.5	A
12BS–3–62–C28/P28	19.050	12.07	28.00	11.68	5.72	61.5	16.0	1.85	19.46	57.8/12993	66.5	A
12BS–3–62–C31	19.050	12.07	31.00	11.68	5.72	61.5	16.0	1.85	19.46	57.8/12993	66.5	B
12BSF10–3–62–C26	19.050	12.07	26.00	11.68	5.72	61.5	16.0	1.85	19.46	86.7/19705	101.8	C
12BSF10–3–62–C28	19.050	12.07	28.00	11.68	5.72	61.5	16.0	1.85	19.46	86.7/19705	101.8	C
16SB–3–100–C38	25.400	15.88	38.50	17.02	8.28	99.8	21.0	4.15/3.1	31.88	160.0/35968	184.0	C
C212BSF1–3–62–C32	38.100	12.07	32.00	11.68	5.72	61.5	16.0	1.85	19.46	57.8/12993	66.5	B
C2082HF80–2–PA6	50.800	28.58	45.00	15.75	7.92	108.0	24.0	4.00	35.65	94.0/21131	108.1	C

Note: P means roller made in plastic, C means roller made in steel

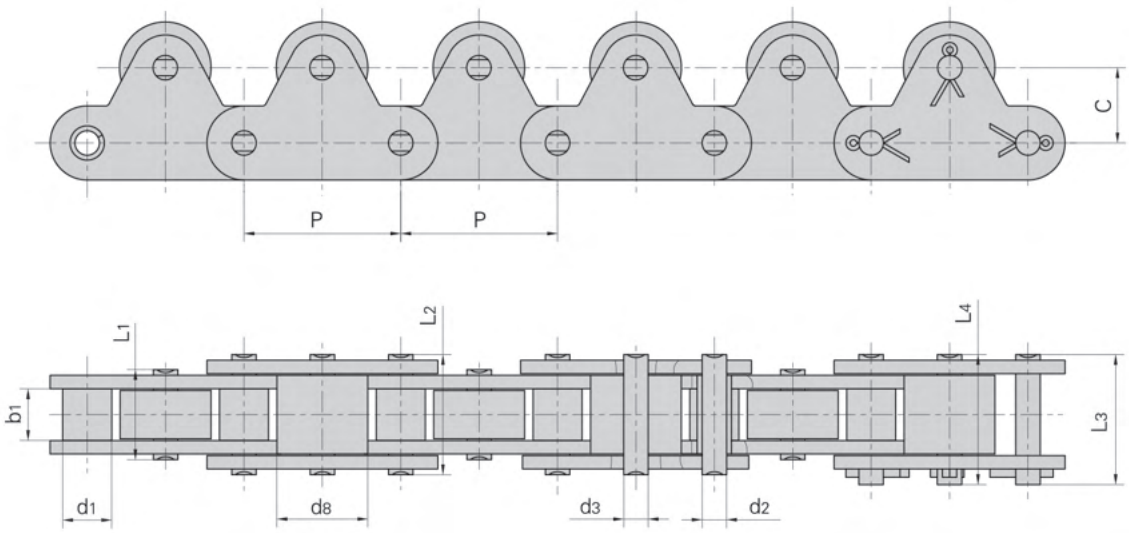
Short pitch conveyor chains with top rollers





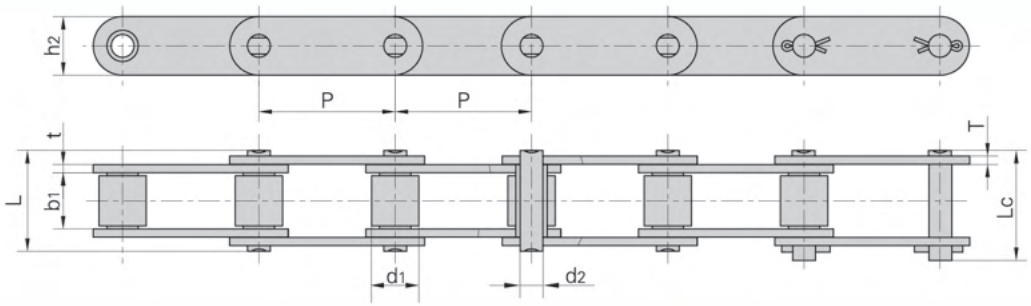
Donghua Chian No.	Pitch	Roller diameter		Width between inner plates	Pin diameter	Pin length				Attachment dimension		Tensile strength	Weight per meter
	P	d_1 max	d_3 max	b_1 min	d_2 max	L_1 max	L_2 max	L_3 max	L_4 max	G	C	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
40–1–1LTR	12.700	7.95	11.00	7.85	3.96	13.50	16.60	17.80	18.80	9.5	12.7	14.1/3250	1.44
50–1–1LTR	15.875	10.16	15.00	9.40	5.08	16.50	20.70	22.20	23.30	12.7	15.9	22.2/4991	2.30
50–1LTRF1	15.875	19.05	19.05	9.40	5.08	16.50	20.70	22.20	–	12.7	15.9	22.2/4991	1.96
50–1LTRF2	15.875	10.16	18.00	9.40	5.08	16.50	20.70	22.20	–	12.7	15.9	22.2/4991	1.90
50–1LTRF4	15.875	10.16	19.00	9.40	5.08	–	20.70	22.20	23.30	12.7	15.9	22.2/4991	2.28
60–1–1LTR	19.050	11.91	18.00	12.57	5.94	21.00	25.90	27.70	28.30	15.9	18.3	31.8/7227	3.40
80–1–1LTR	25.400	15.88	24.00	15.75	7.92	26.20	32.70	35.00	36.50	19.1	24.6	56.7/12746	5.90
80–1LTRF1	25.400	15.88	25.58	15.75	7.92	26.20	32.70	–	36.50	19.1	24.6	56.7/12746	4.42
100–1–1LTR	31.750	19.05	30.00	18.90	9.53	32.30	40.40	44.70	44.70	25.4	31.8	88.5/20114	8.90

Double pitch conveyor chains with top rollers

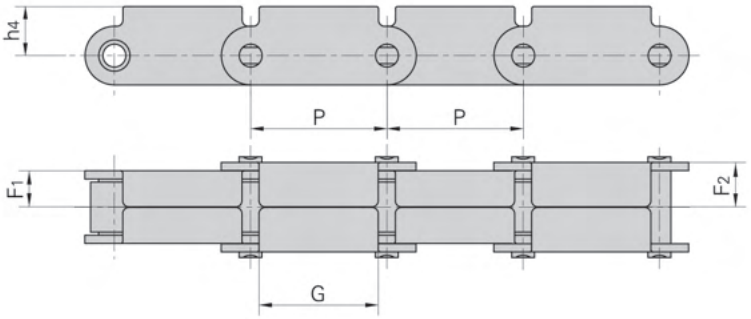


Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin diameter	Pin length				Attachment dimension		Tensile strength	Weight per meter
	P	d_1 max	d_8 max	b_1 min	d_2 max	L_1 max	L_2 max	L_3 max	L_4 max	C	d_3	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
C2040–1LTR	25.40	7.95	15.88	7.85	3.96	13.50	16.6	17.8	18.8	12.7	3.96	14.1/3205	1.31
C2040–1LTRF2	25.40	7.95	15.88	7.85	3.96	13.50	16.6	17.8	18.8	15.0	3.96	14.1/3205	1.24
C2040–1LTRF3	25.40	7.95	15.88	7.85	3.96	13.50	16.6	17.8	18.8	15.0	3.96	10.0/2248	1.12
C2050–1LTR	31.75	10.16	19.05	9.40	5.08	16.50	20.7	22.2	23.3	15.9	5.08	22.2/5045	2.03
C2050–1LTRF3	31.75	10.16	19.05	9.40	5.08	16.50	20.7	22.2	23.3	19.0	5.08	22.2/5045	1.91
C2060–1LTR	38.10	11.91	22.23	12.57	5.94	20.70	25.9	27.5	27.5	23.0	5.94	31.8/7227	2.89
C2060–1LTRF6	38.10	11.91	22.23	15.57	5.94	21.00	25.9	27.7	28.3	23.0	5.94	31.8/7227	2.80
C2060H–1LTRF7	38.10	5.94	28.00	12.57	5.94	22.40	29.2	31.6	–	18.3	5.94	31.1/6991	1.61
C2080–1LTR	50.80	15.88	28.58	15.75	7.92	26.20	32.7	35.0	36.5	29.0	11.50	56.7/12886	4.54
C2080H–1LTR	50.80	15.88	28.55	15.75	7.92	29.28	36.2	38.9	41.6	29.0	11.10	55.6/12499	5.50
C2100–1LTR	63.50	19.05	39.67	18.90	9.53	32.30	40.4	44.7	44.7	35.4	14.50	88.5/20114	7.72
C2100–1LTRF2	63.50	19.05	39.67	18.90	9.53	32.30	40.4	44.7	44.7	31.8	9.53	88.5/20114	7.42

Lumber conveyor chains & attachments

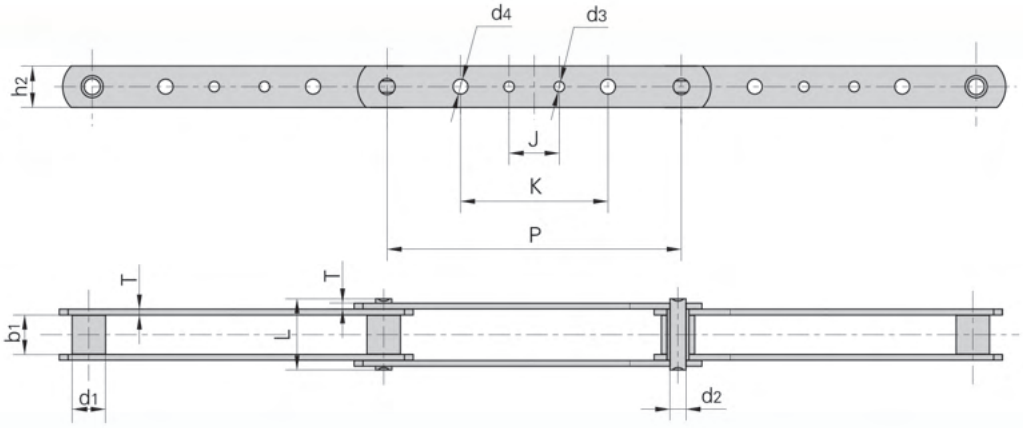


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P42.47F1	42.47	22.20	27.00	11.10	49.0	53.5	28.60	4.00	97.0/21806	106.7	4.74
500R	50.00	25.40	25.40	14.63	52.0	56.4	40.00	5.00	100.0/22727	114.5	7.13
500RF1	50.00	25.40	25.40	14.63	53.4	60.1	40.00	5.00	120.0/29376	132.0	7.23
81X	66.27	23.00	27.00	11.10	49.0	53.5	28.50	4.00	106.7/24250	128.9	3.78
81XF14	66.27	23.00	27.00	11.10	50.8	53.8	28.70	4.00	85.5/19426	91.4	3.78
81XH	66.27	23.00	27.78	11.10	60.7	65.1	31.35	7.94/5.55	151.9/34523	175.7	5.88
81XHE	66.27	22.20	27.00	11.10	59.5	63.0	28.50	6.30	83.3/18927	89.1	5.09
81XHH	66.27	23.00	27.78	11.10	65.6	70.0	31.35	7.94	191.1/43432	212.6	6.70
81XHS	66.27	23.00	27.00	11.10	63.6	68.0	31.80	7.60	152.0/34545	177.2	6.55
441.100R	100.00	25.40	25.40	14.63	52.0	56.4	40.00	5.00	100.0/22727	114.5	5.15
P100F271	100.00	25.40	25.40	14.63	54.0	58.0	40.00	5.00	100.0/22480	110.0	5.22

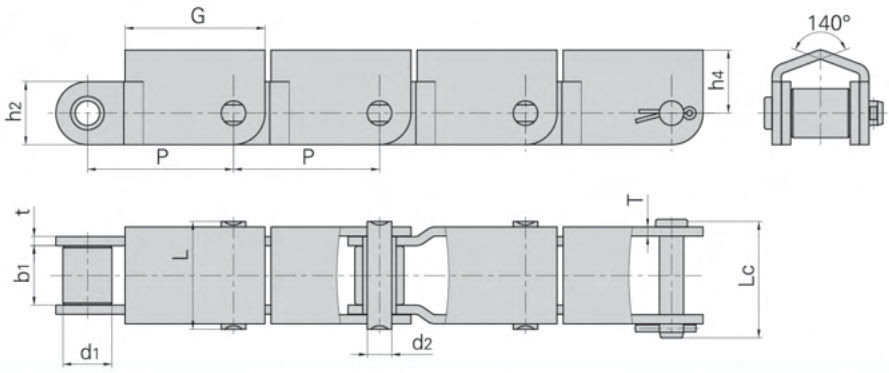


Donghua Chain No.	P	F_1	F_2	G	h_4
	mm	mm	mm	mm	mm
81XF1(RT)	66.27	17.50	21.80	58.00	23.85

Lumber conveyor chains & attachments



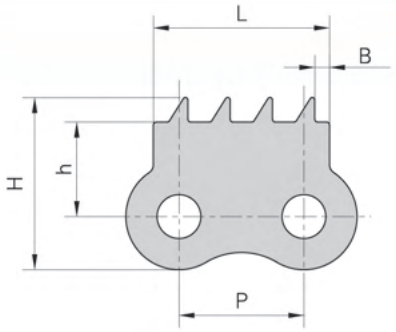
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin dimension		Plate dimension					Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2 max	d_3 max	d_4 max	J max	K max	T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
3939–B4	203.2	23.0	27.0	11.1	49.0	28.58	7.2	7.2	38.1	101.6	4.0	115.58/26268	136.5	2.45
3939–B21	203.2	23.0	27.0	11.1	49.0	28.58	7.2	–	38.1	–	4.0	115.58/26268	136.5	2.45
3939–B23	203.2	23.0	27.0	11.1	49.0	28.58	–	10.3	–	92.1	4.0	115.58/26268	136.5	2.45
3939–B24	203.2	23.0	27.0	11.1	49.0	28.58	–	7.2	–	101.6	4.0	115.58/26268	136.5	2.48
3939–B40	203.2	23.0	27.0	11.1	49.0	28.58	–	10.3	–	101.6	4.0	115.58/26268	136.5	2.45
3939–B43	203.2	23.0	27.0	11.1	49.0	28.58	7.2	10.3	38.1	92.1	4.0	115.58/26268	136.5	2.42
3939–B44	203.2	23.0	27.0	11.1	49.0	28.58	7.2	10.3	38.1	101.6	4.0	115.58/26268	136.5	2.45
3939H–B4	203.2	23.0	27.0	11.1	58.0	28.60	–	7.2	38.0	102.0	6.4	150.00/34082	172.5	3.51



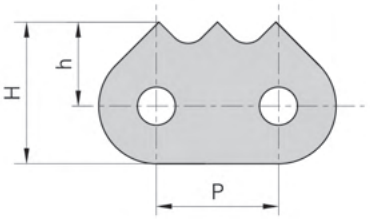
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate dimemsion				Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	G	h_4	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P66.27F6	66.27	22.23	27.00	11.10	49.00	53.80	28.60	4.15	63.50	28.60	97.8/21985	5.25

Sharp top chains

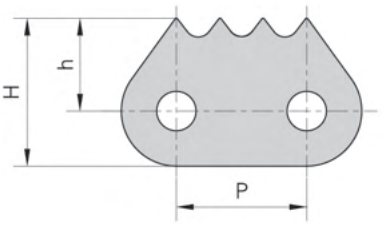
Donghua Chain No.	P	h	H	B	L
	mm	mm	mm	mm	mm
08B–940	12.70	9.60	17.50	1.50	17.90



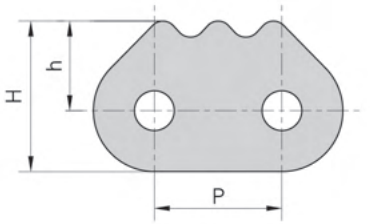
Donghua Chain No.	P	h	H
	mm	mm	mm
16AF1	25.40	17.5	29.50
C16A–3PEP	25.40	17.4	29.00
C16BF3	25.40	18.7	29.20



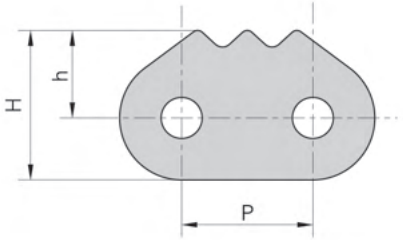
Donghua Chain No.	P	h	H
	mm	mm	mm
12BF3	19.05	13.5	21.5
C16A–1170	25.40	16.5	28.0
16B–1170	25.40	16.0	26.5
16B–1172	25.40	15.0	25.5
C24B–4STC	38.10	18.3	35.0



Donghua Chain No.	P	h	H
	mm	mm	mm
C60F2	19.05	13.38	22.48

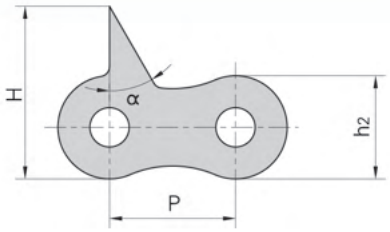


Donghua Chain No.	P	h	H
	mm	mm	mm
12B–910	19.05	13.70	21.70
60–910	19.05	12.70	21.70
C16A–1–3PEPF1	25.40	17.50	29.50
C100–1–3STC	31.75	19.15	34.15
C24A–1–3STC	38.10	23.10	40.90

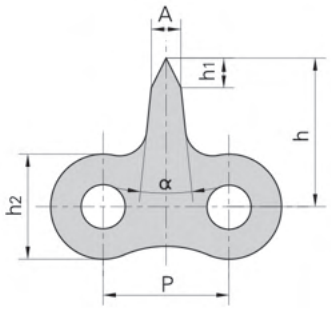


Sharp top chains

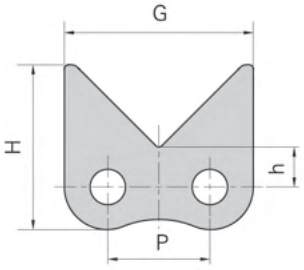
Donghua Chain No.	P	h_2	H	α
	mm	mm	mm	
08A–D2–F1	12.7	10.4	17.4	30°
08AF34	12.7	10.4	17.9	30°



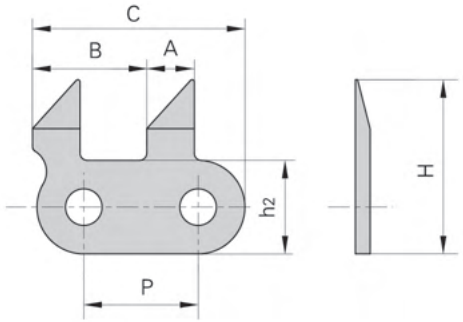
Donghua Chain No.	P	h_1	h_2	h	A	α
	mm	mm	mm	mm	mm	
08BF21	12.7	3.0	10.6	15.0	3.0	12°

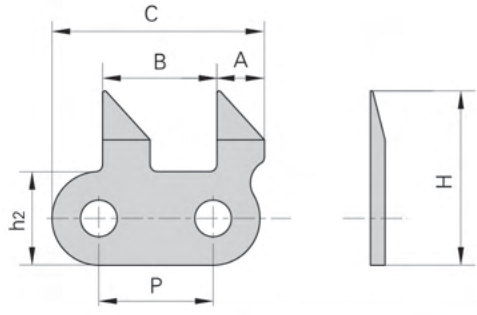


Donghua Chain No.	P	H	h	G
	mm	mm	mm	mm
08BF73	12.7	20.5	5.0	23.5



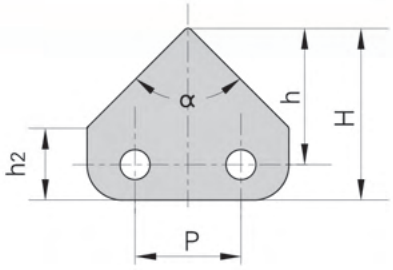
Donghua Chain No.	P	A	B	C	h_2	H
	mm	mm	mm	mm	mm	mm
10AF8	15.875	6.6	15.875	29.5	13.0	24.2



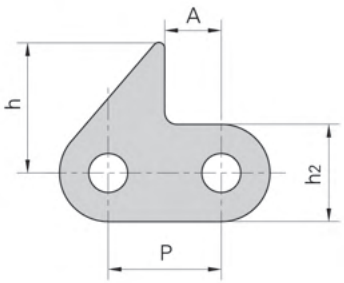


Sharp top chains

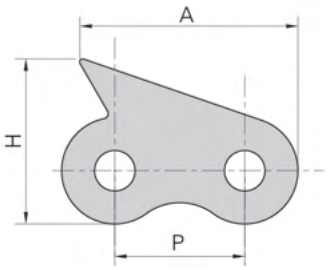
Donghua Chain No.	P	H	h	h_2	α
	mm	mm	mm	mm	
41F6	12.7	20.6	16.35	8.70	90°



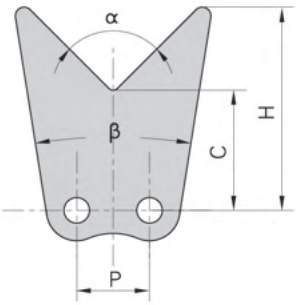
Donghua Chain No.	P	h_2	h	A
	mm	mm	mm	mm
06BF1	9.525	8.20	11.00	4.76
06BF37	9.525	8.20	10.00	4.76
08AF41	12.700	10.40	11.80	6.35
10AF78	15.875	15.09	16.88	9.72
16B–1STCF6	25.400	21.00	27.50	0.70
16BF97–STC	25.400	21.00	23.50	2.70
C210AH–1STCF1	31.750	15.00	13.50	20.00



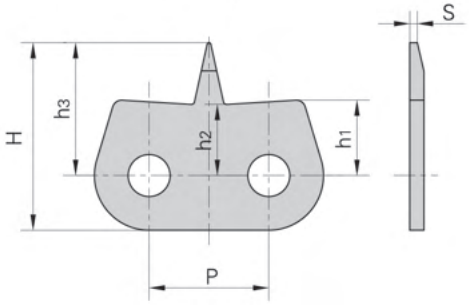
Donghua Chain No.	P	H	A
	mm	mm	mm
08BF44	12.7	16.30	23.30
08AF8	12.7	16.13	21.34



Donghua Chain No.	P	C	H	α	β
	mm	mm	mm		
428HJF1	12.7	21.5	36.15	90°	18°
428HJF2	12.7	14.5	33.60	90°	34°

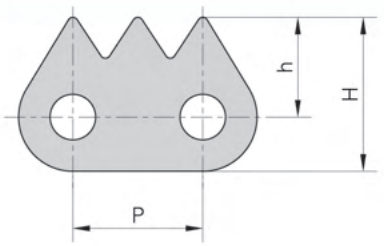


Donghua Chain No.	P	h_1	h_2	h_3	H	s
	mm	mm	mm	mm	mm	mm
08BF11	12.70	8.0	7.8	14.1	19.9	0.8

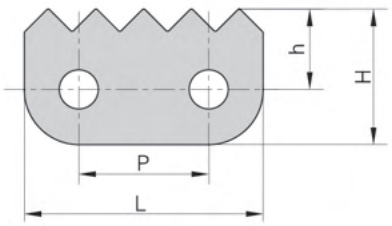


Sharp top chains

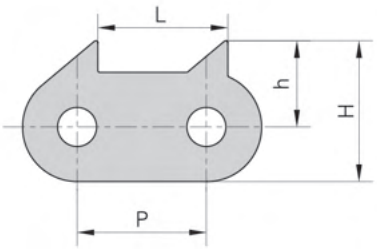
Donghua Chain No.	P	h	H
	mm	mm	mm
08BF71	12.70	9.75	15.05



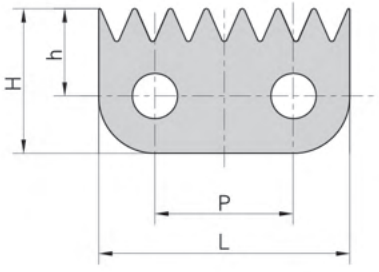
Donghua Chain No.	P	h	H	L
	mm	mm	mm	mm
C10B–5STCF1	15.875	11.3	18.8	30.9
10AF41–2	15.875	11.5	19.0	30.9
12B–911	19.050	11.9	20.0	35.0



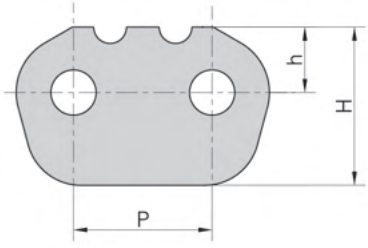
Donghua Chain No.	P	h	H	L
	mm	mm	mm	mm
C12B–9010	19.05	13.00	21.00	19.05
C12B–940	19.05	13.20	22.30	19.75
C60–2STCF1	19.05	12.95	21.95	19.80
C60–2STCF2	19.05	13.30	22.40	19.80
C12B–1–9010	19.05	12.50	20.50	19.05
C16B–1160	25.40	17.00	27.50	25.40
C16B–1161	25.40	17.00	27.50	25.40
C16A–1160	25.40	18.00	29.50	25.40
C16A–1–1160F2	25.40	18.00	29.50	25.40
C24B–2STCF1	38.10	19.50	35.50	25.00



Donghua Chain No.	P	h	H	L
	mm	mm	mm	mm
16B–1187	25.40	16.00	26.50	46.00

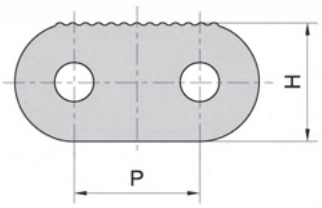


Donghua Chain No.	P	h	H
	mm	mm	mm
16BF45	25.40	12.00	29.00

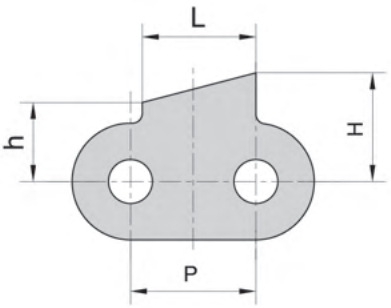


Sharp top chains

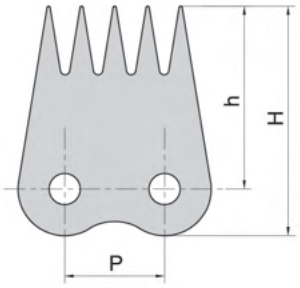
Donghua Chain No.	P	H
	mm	mm
C40–13STC	12.70	12.00



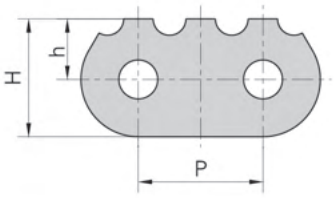
Donghua Chain No.	P	h	H	L
	mm	mm	mm	mm
08BF128	12.70	8.00	11.00	11.50



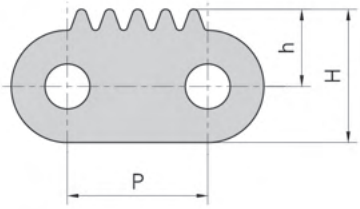
Donghua Chain No.	P	h	H
	mm	mm	mm
12AF91	19.05	34.90	43.80



Donghua Chain No.	P	h	H
	mm	mm	mm
60–911	19.05	9.25	18.00
60–912	19.05	9.20	17.95

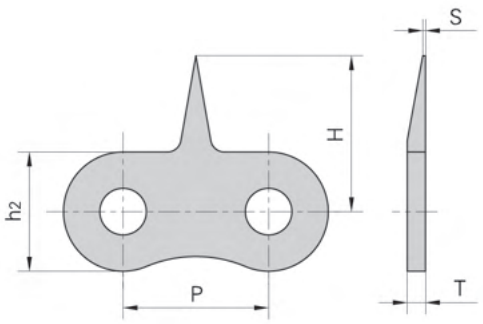


Donghua Chain No.	P	h	H
	mm	mm	mm
LL1044F1	15.875	8.73	15.08

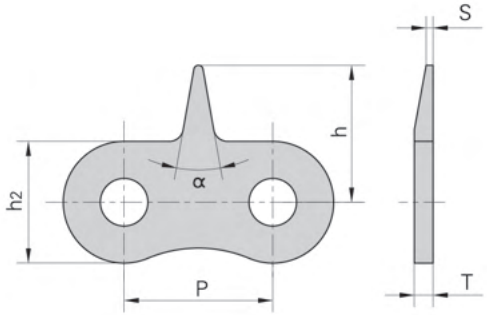


Sharp top chains

Donghua Chain No.	P	h_2	H	S	T
	mm	mm	mm	mm	mm
08AF29	12.700	10.60	15.6	–	1.50
08BF90	12.700	10.60	17.0	0.3	1.60
08B–1STCF15	12.700	10.20	17.0	–	1.60
10AF2	15.875	13.00	17.0	0.3	2.03
10AF15	15.875	15.09	17.0	–	2.03
10AF23	15.875	13.00	20.8	0.3	2.03
10AF48	15.875	13.00	16.9	–	2.03
10BF50	15.875	13.70	17.0	0.3	1.70
10AF58	15.875	15.09	17.0	–	2.03

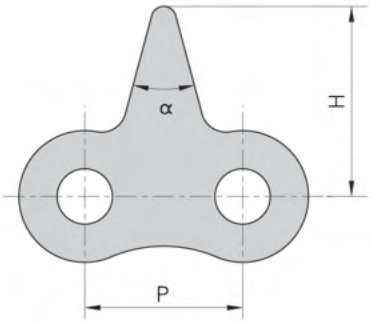


Donghua Chain No.	P	h_2	h	T	S	α
	mm	mm	mm	mm	mm	
08BF25	12.70	10.6	15.6	1.60	–	30°
08BF29	12.70	10.6	14.5	1.60	0.8	30°
08BF30	12.70	10.6	14.5	1.60	0.3	30°
08BF35	12.70	10.6	21.5	1.60	0.6	30°
08BF67	12.70	10.6	16.1	1.60	0.3	30°
08BF195	12.70	10.6	14.5	1.60	0.4	30°
08AF10	12.70	10.6	15.6	1.50	–	30°
12B–1STCF1	19.05	15.0	19.0	1.85	–	30°
12AF33	19.05	15.6	19.7	2.42	0.6	18°

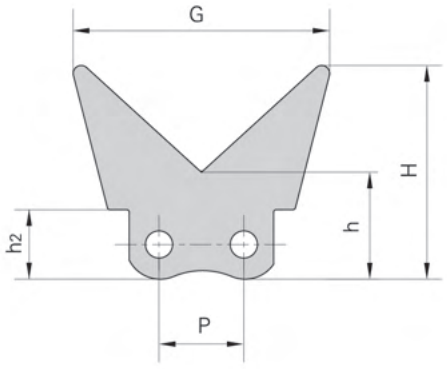


Sharp top chains

Donghua Chain No.	P	H	α
	mm	mm	
06BF39	9.525	11.00	30°
08AF10	12.700	15.60	30°
08BF30	12.700	14.50	30°
08BF38	12.700	14.60	40°
08BF5	12.700	15.30	30°
08BF51	12.700	14.00	50°
08BF56	12.700	14.40	30°
08BF86	12.700	15.00	50°
08BSSF11	12.700	14.60	40°
08A–1STCF10	12.700	13.80	30°
08AF66	12.700	17.10	45°
41–1STCF1	12.700	14.60	30°
08B–1STCF22	12.700	13.84	30°
08B–1STCF23	12.700	18.84	30°
08B–1STCF28	12.700	14.60	40°
08BF140	12.700	12.50	30°
08BF141	12.700	14.50	30°
10AF7	15.875	15.88	21°
10BF40	15.875	17.40	25°
10AF61	15.875	17.00	20°
10B–1STCF3	15.875	21.00	26°
10B–1STCF4	15.875	18.00	45°
12A–1STCF1	19.050	25.00	28°
12B–1STCF1	19.050	19.00	30°
12A–1STCF2	19.050	28.00	30°
16AF44	25.400	31.80	50°
16A–1STCF4	25.400	29.80	40°
16A–1STCF5	25.400	31.75	60°
20A–1STCF1	31.750	53.00	82.1°

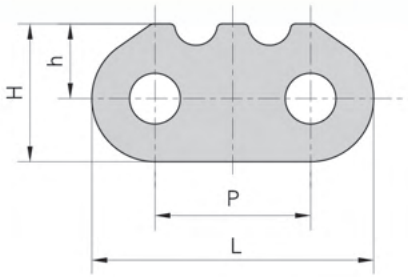


Donghua Chain No.	P	H	h	h_2	G
	mm	mm	mm	mm	mm
50F21	15.875	40.0	20.0	13.0	48.0

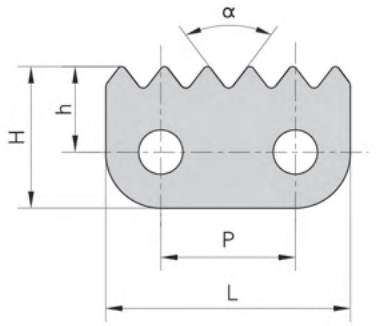


Sharp top chains

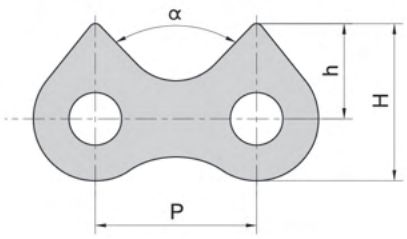
Donghua Chain No.	P	L	h	H
	mm	mm	mm	mm
16B–1180	25.40	46.00	12.2	22.5



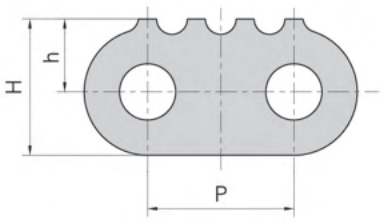
Donghua Chain No.	P	L	h	H	α
	mm	mm	mm	mm	
25HF5–6STC	6.35	5.8	8.8	12.2	90°
16B–1185	25.40	46.0	16.0	26.5	75°
16B–6STC	25.40	46.0	16.0	26.5	73.4°



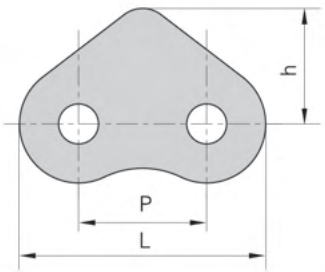
Donghua Chain No.	P	h	H	α
	mm	mm	mm	
16B–2STCF1	25.40	15.0	24.75	88°
20A–2STCF1	31.75	23.0	35.95	80°
20A–2STCF3	31.75	23.0	35.95	82°
32B–2STCF1	50.80	34.0	55.00	91.5°



Donghua Chain No.	P	h	H
	mm	mm	mm
24B–1810	38.10	19.00	35.50
120F6	38.10	21.00	35.50

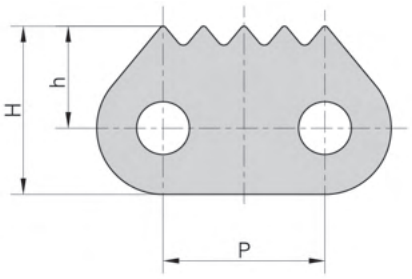


Donghua Chain No.	P	L	h
	mm	mm	mm
16BF5	25.40	48.8	22.90
16BF6	25.40	46.0	30.00

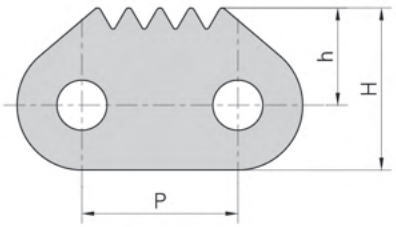


Sharp top chains

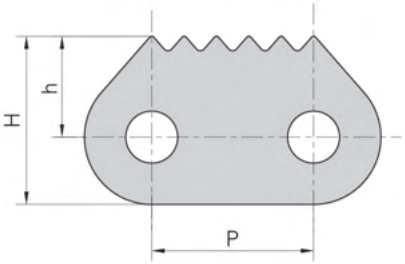
Donghua Chain No.	P	h	H
	mm	mm	mm
C12BF56–STC	19.05	13.00	22.00
16A–1171	25.40	16.00	26.40
C16A–5PEP	25.40	17.40	29.00
C16AF2	25.40	17.50	29.50
C16A–5PEPF1	25.40	17.30	29.50
C16BF2	25.40	18.70	29.20
16BF24	25.40	16.00	26.40
26BF29	25.40	15.90	26.40
C16A–2–5PEPF1	25.40	17.30	29.50
16B–5STCF3	25.40	13.70	24.20
16B–5STCF4	25.40	13.90	24.40
16B–5STCF5	25.40	13.50	24.00
C100–2–5STC	31.75	20.70	35.43
C24B–1831	38.10	22.50	39.00
24A–1–STC	38.10	21.00	38.05



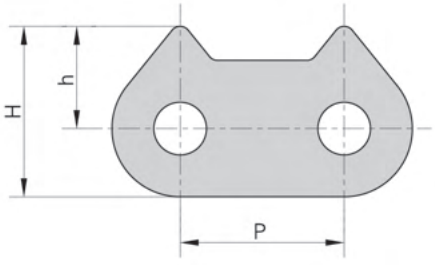
Donghua Chain No.	P	h	H
	mm	mm	mm
C20BF9	31.75	19.80	33.00



Donghua Chain No.	P	h	H
	mm	mm	mm
20BF8	31.75	19.80	33.00
20B–1310	31.75	19.80	33.00
20B–6STCF1	31.75	16.50	30.00
C24B–6STCF1	38.10	23.50	40.00

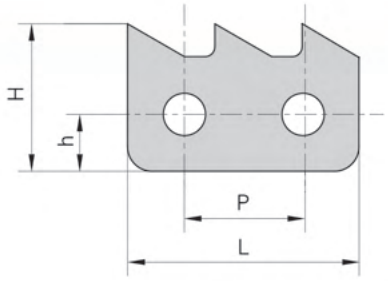


Donghua Chain No.	P	h	H
	mm	mm	mm
20B–1350	31.75	19.80	33.00

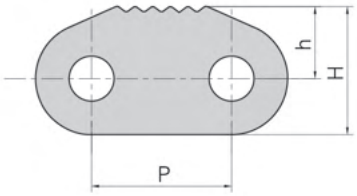


Sharp top chains

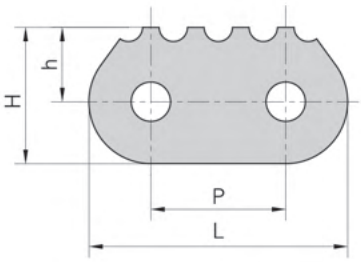
Donghua Chain No.	P	L	h	H
	mm	mm	mm	mm
20AF1	31.75	57.20	14.75	35.84



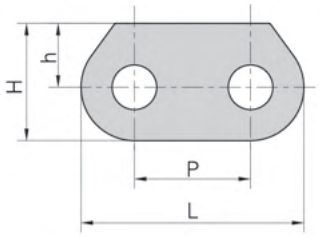
Donghua Chain No.	P	h	H
	mm	mm	mm
20B–6STC	31.75	16.50	29.20



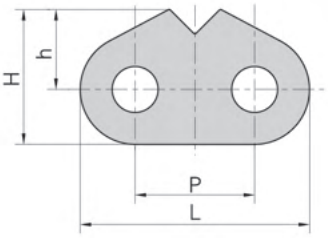
Donghua Chain No.	P	L	h	H
	mm	mm	mm	mm
C20A–1–4STC	31.75	46.75	18.3	33.3
120–1802	38.10	73.10	21.0	38.5
24B–1809	38.10	73.10	21.0	38.5



24B–1805

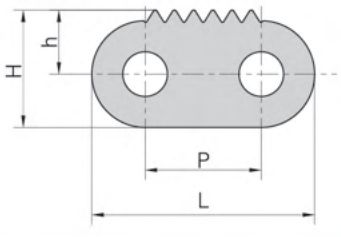


24B–1807



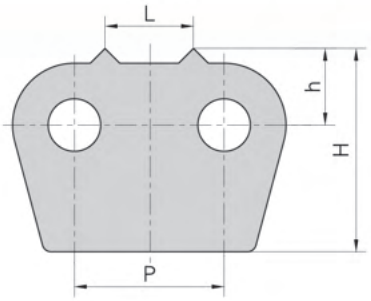
Donghua Chain No.	P	L	h	H
	mm	mm	mm	mm
24B–1805	38.10	73.10	21.0	38.5
24B–1807	38.10	73.10	25.5	43.0
C24B–1820	38.10	73.10	21.0	38.5

C24B–1820

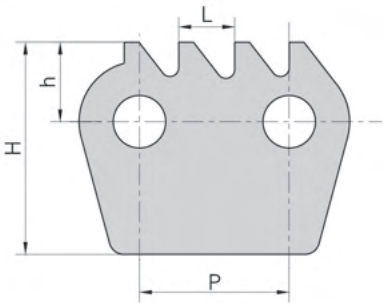


Sharp top chains

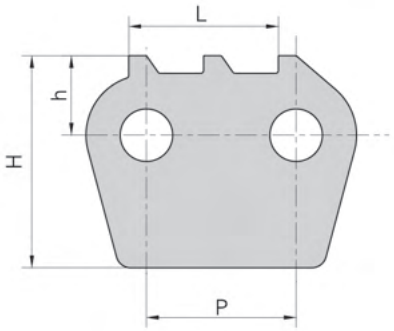
Donghua Chain No.	P	h	H	L
	mm	mm	mm	mm
32BF4	50.80	26.00	70.00	30.00



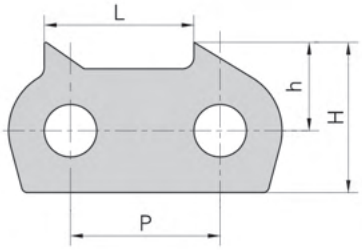
Donghua Chain No.	P	h	H	L
	mm	mm	mm	mm
32B–1875	50.80	27.00	72.00	19.00
32BF20–1875	50.80	30.00	74.00	13.50



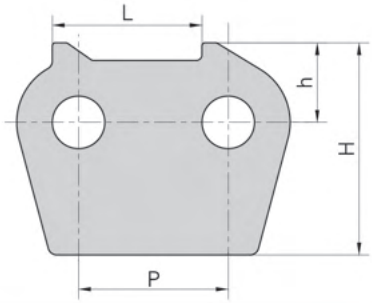
Donghua Chain No.	P	h	H	L
	mm	mm	mm	mm
32B–1876	50.80	27.00	72.00	50.80



Donghua Chain No.	P	h	H	L
	mm	mm	mm	mm
32B–1877	50.80	30.00	51.00	50.80

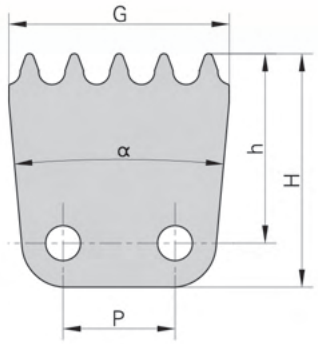


Donghua Chain No.	P	h	H	L
	mm	mm	mm	mm
32B–1878	50.80	27.00	72.00	50.80

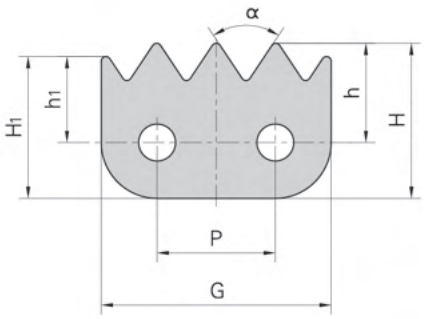


Sharp top chains

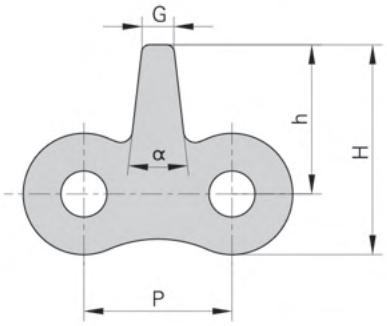
Donghua Chain No.	P	G	h	H	α
	mm	mm	mm	mm	
08A–5STCF7	12.700	25.00	21.50	26.50	10°
08B–5STCF1	12.700	25.00	20.00	25.00	11°
08B–5STCF5	12.700	25.20	21.00	26.00	11°



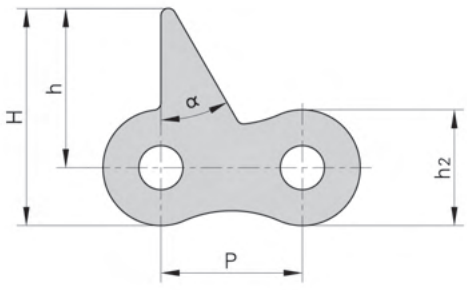
Donghua Chain No.	P	G	h_1	H_1	h	H	α
	mm	mm	mm	mm	mm	mm	
08A–5STCF1	12.7	24.7	9.25	15.25	10.65	16.65	67°



Donghua Chain No.	P	G	h	H	α
	mm	mm	mm	mm	
12A–1STCF6	19.050	4.00	19.20	27.00	15°

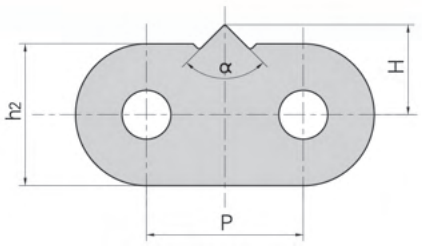


Donghua Chain No.	P	h	h_2	H	α
	mm	mm	mm	mm	
12A–1STCF4	19.050	24.20	15.60	32.00	30°

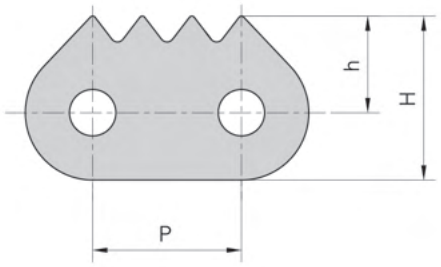


Sharp top chains

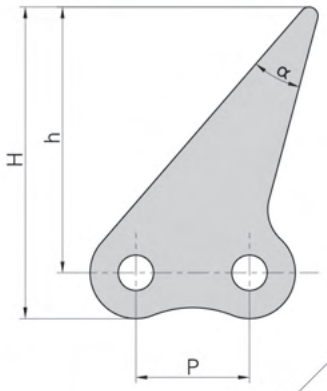
Donghua Chain No.	P	h_2	H	α
	mm	mm	mm	
80–STCF1	25.400	23.00	14.70	90°



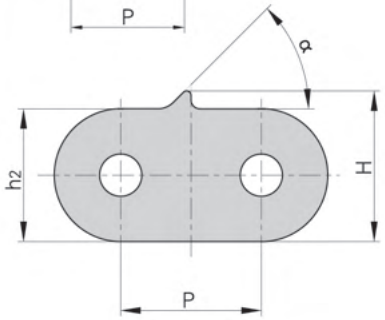
Donghua Chain No.	P	h	H
	mm	mm	mm
C16A–2–4STCF1	25.400	16.50	28.00
16B–2–1172F1	25.400	15.00	25.50
C20A–1–4STCF1	31.750	20.50	35.50



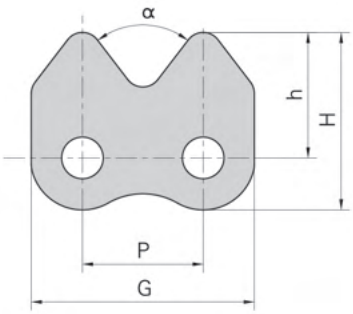
Donghua Chain No.	P	h	H	α
	mm	mm	mm	
16A–1STCF3	25.40	62.00	72.25	26°



Donghua Chain No.	P	h_2	H	α
	mm	mm	mm	
C20A–2–1STC	31.75	30.00	35.43	45°

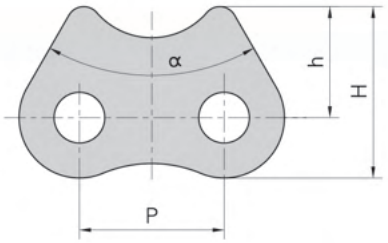


Donghua Chain No.	P	G	h	H	α
	mm	mm	mm	mm	
06B–2STCF2	9.42	17.60	9.90	14.00	75°

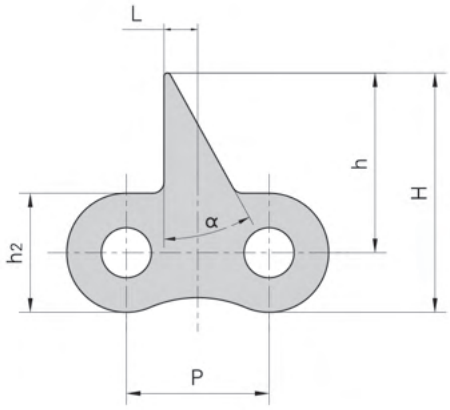


Sharp top chains

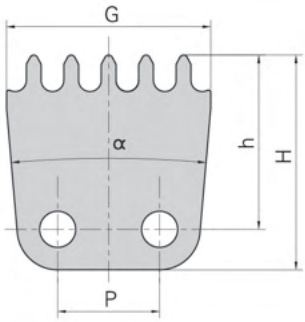
Donghua Chain No.	P	h	H	α
	mm	mm	mm	
08B–2STCF1	12.70	9.80	15.10	60°



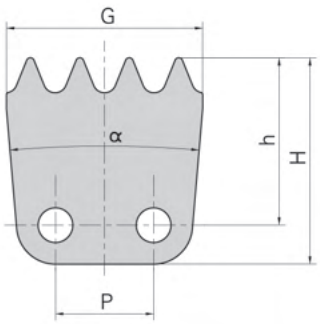
Donghua Chain No.	P	h_2	h	H	L	α
	mm	mm	mm	mm	mm	
08B–1STCF30	12.70	10.60	16.00	21.30	3.00	60°



Donghua Chain No.	P	G	h	H	α
	mm	mm	mm	mm	
08B–5STCF3	12.70	25.20	21.50	26.50	11°
08B–5STCF4	12.70	25.20	21.50	26.50	10°

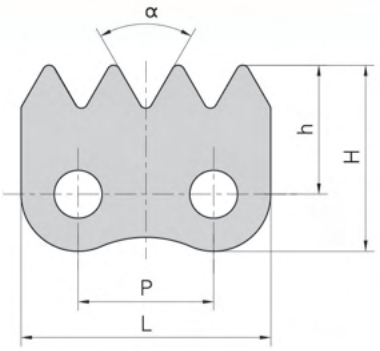


Donghua Chain No.	P	G	h	H	α
	mm	mm	mm	mm	
08B–4STCF2	12.70	25.20	21.50	26.50	9.8°

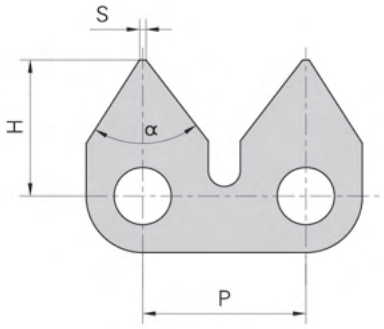


Sharp top chains

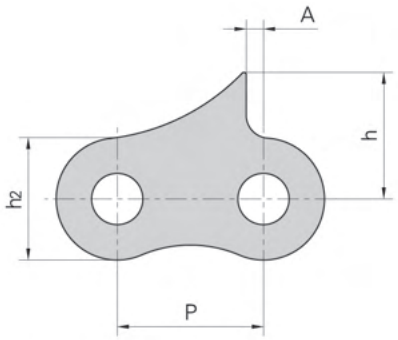
Donghua Chain No.	P	L	h	H	α
	mm	mm	mm	mm	
08B–4STCF1	12.70	23.30	12.00	17.30	60°



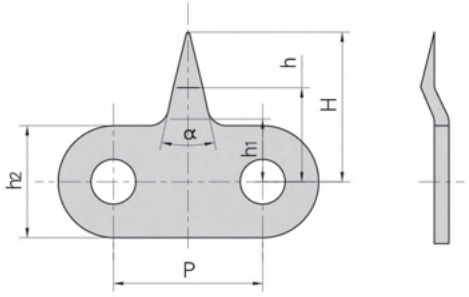
Donghua Chain No.	P	H	S	α
	mm	mm	mm	
08B–2STCF2	12.70	10.60	0.50	30°



Donghua Chain No.	P	h2	h	A
	mm	mm	mm	mm
08BF161	12.70	10.60	11.00	1.50

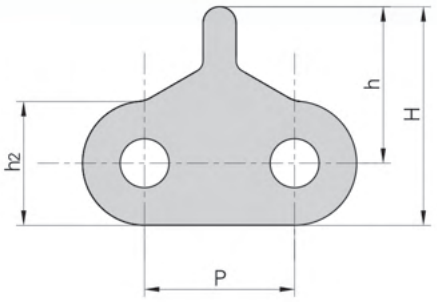


Donghua Chain No.	P	h1	h2	h	H	α
	mm	mm	mm	mm	mm	
C12B–1STCF3	19.050	8.00	14.30	12.00	20.00	24°

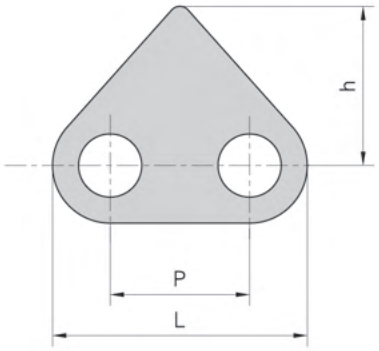


Sharp top chains

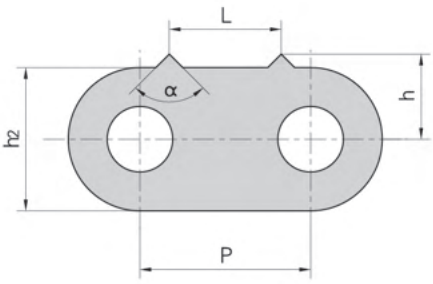
Donghua Chain No.	P	h2	h	H
	mm	mm	mm	mm
C16B–1STCF4	25.40	21.00	26.50	37.00



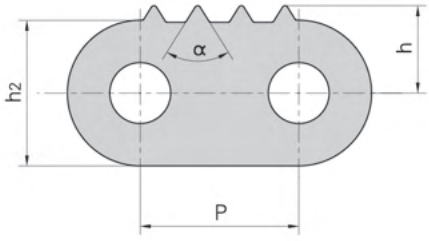
Donghua Chain No.	P	L	h
	mm	mm	mm
16B–1STCF3	25.400	46.00	30.00



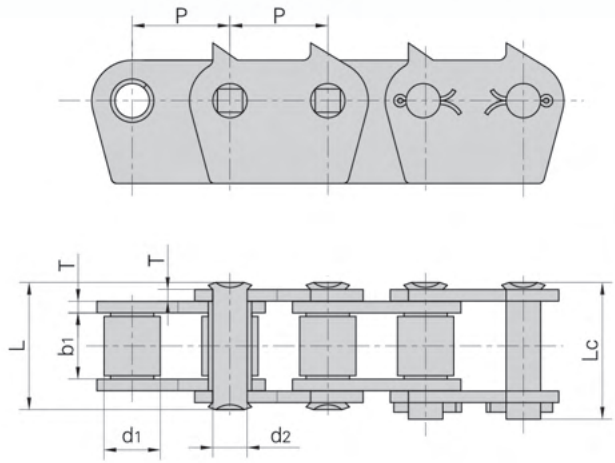
Donghua Chain No.	P	h2	h	L	α
	mm	mm	mm	mm	
24B–2STC	38.10	32.00	19.00	25.00	90°



Donghua Chain No.	P	h2	h	α
	mm	mm	mm	
C24BSA0F1–4STC	38.10	35.00	21.00	64°

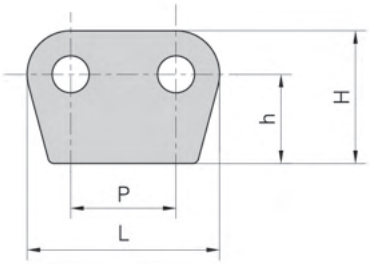


Sharp top chains

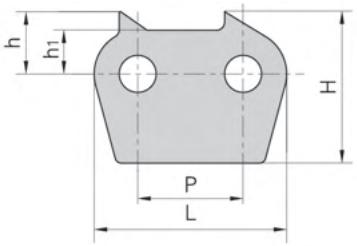


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
32B–1–1872	50.8	29.21	33.0	17.81	66.0	71.0	6.0	250.0/56818	275.0	13.54

32B–1872

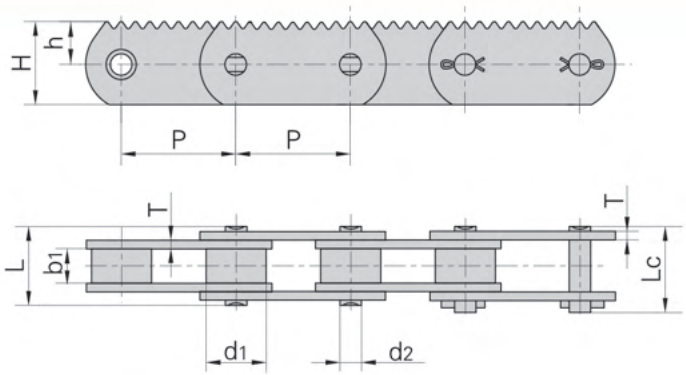


32B–1874
32B–1900F1
32BF15
C32B–1874F1



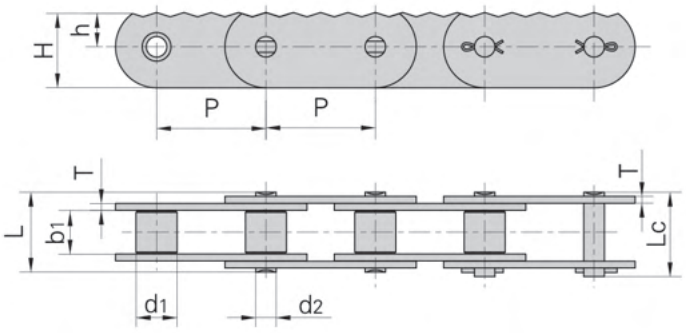
Donghua Chain No.	P	L	h_1	h	H
	mm	mm	mm	mm	mm
32B–1872	50.8	92.8	–	43.0	64.0
32B–1874	50.8	92.8	21.0	30.0	73.0
32B–1900F1	50.8	92.8	21.0	30.0	75.0
32BF15	50.8	91.8	20.0	45.0	75.0
C32B–1874F1	50.8	92.8	21.0	40.0	83.0

Sharp top chains



Donghua Chain No.	P	h	H
	mm	mm	mm
P80	80.0	30	58

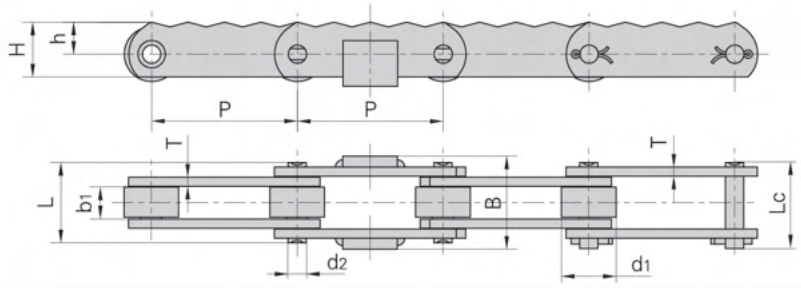
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	T max	Q min	Q0	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P80	80.0	42.0	24.0	15.0	55.0	60.0	6.0	250.0/56818	275.0	11.3



Donghua Chain No.	P	h	H
	mm	mm	mm
P80F3	80.0	25	55
P80F32	80.0	20	40

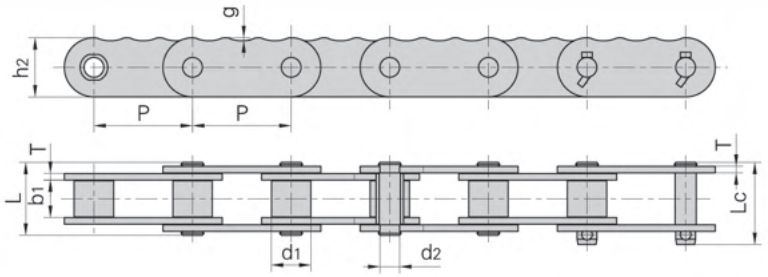
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	T max	Q min	Q0	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P80F3	80.0	30.0	32.0	15.0	58.6	62.6	5.0	98.0/20909	107.0	9.12
P80F32	80.0	30.0	30.0	15.0	63.0	72.0	6.0	112.0/25194	123.2	7.28

Sharp top chains

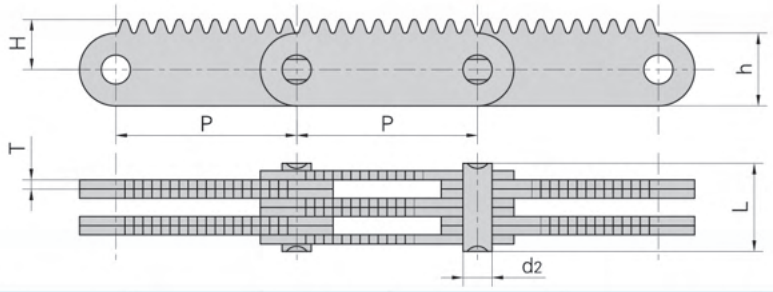


Donghua Chain No.	P	h	H	B
	mm	mm	mm	mm
P80F2	80.0	17.5	30.0	51

Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	T max	Q min	Q0	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P80F2	80.0	30.0	18.0	10.0	44.6	48.3	5.0	61.74/14030	70.0	4.15

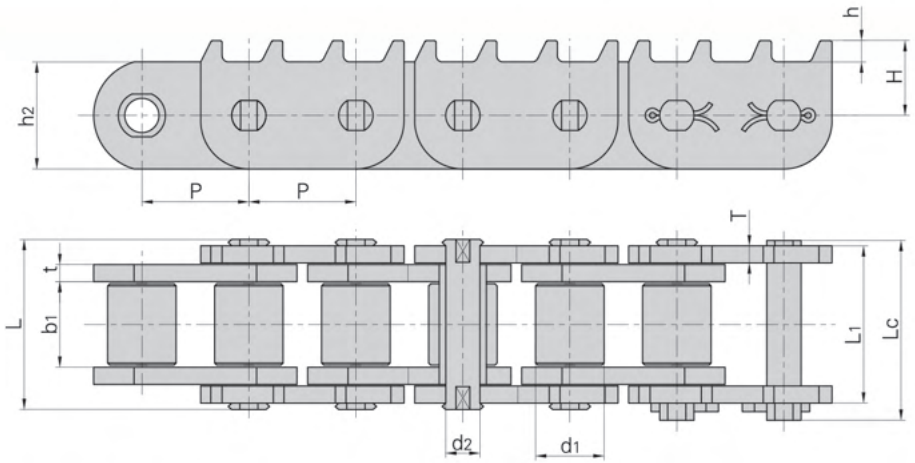


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate dimension		Plate thickness	Tensile strength
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	g	T max	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P150F77	150.0	60.0	57.0	30.0	114.0	128.0	90.0	4.6	10.0	666.4/149812



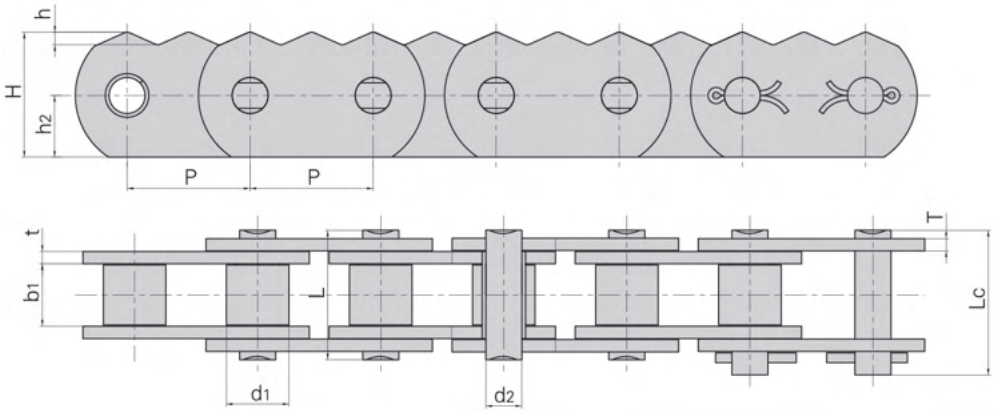
Donghua Chain No.	Pitch	Plate lacing	Pin diameter	Pin length	Plate dimension		Distance from hole center to tooth	Tensile strength	Weight per meter
	P		d2 max	L max	h max	T max	H max	Q min	q
	mm		mm	mm	mm	mm	mm	kN/lbf	kg/m
F3144F1	31.60	4×4	5.08	16.1	12.7	1.6	8.75	40.0/8992	0.942
F2544F1	25.28	4×4	5.08	16.1	12.7	1.6	8.75	40.0/8992	0.987

Sharp top chains



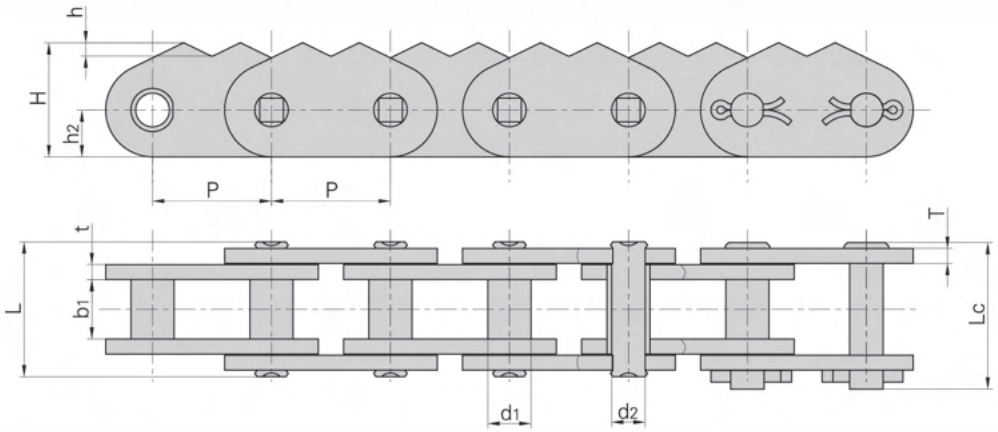
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length			Plate dimension				Tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	L1 max	h2 max	t/T max	h	H	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P50F19	50.0	32.0	40.0	16.0	79.5	84.0	–	50.0	8.0	10.0	35.0	260.0/58448	16.40
*P50.8F54–B	50.8	32.0	42.0	16.0	–	–	75.2	51.0	8.0	8.5	34.0	107.8/24233	16.90

*Bush chain: d1 in the table indicates the external diameter of the bush

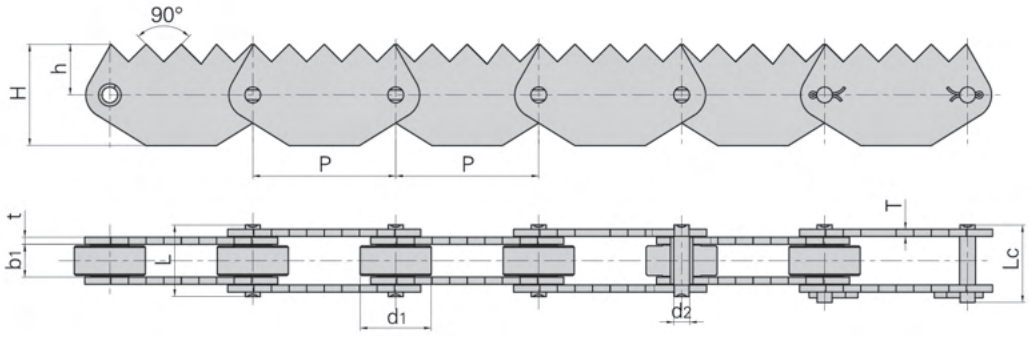


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate dimension				Tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	t/T max	h	H	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P50–3STC	50.0	25.4	25.40	14.63	53.4	57.8	25.0	5.0	5.0	50.0	120.0/26976	8.55
P50F49–3STC	50.0	25.4	25.40	14.63	53.4	57.8	25.0	5.0	5.1	50.7	120.0/26976	8.60

Sharp top chains

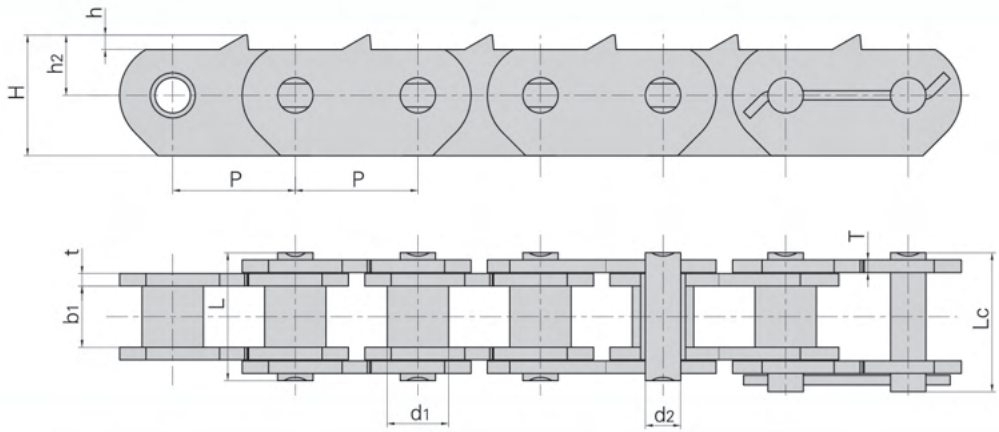


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate dimension				Tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	t/T max	h	H	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P50.8F60–2STC–B	50.8	18.4	25.40	14.27	58.2	63.4	20.0	6.4	5.7	48.7	200.0/44960	8.30

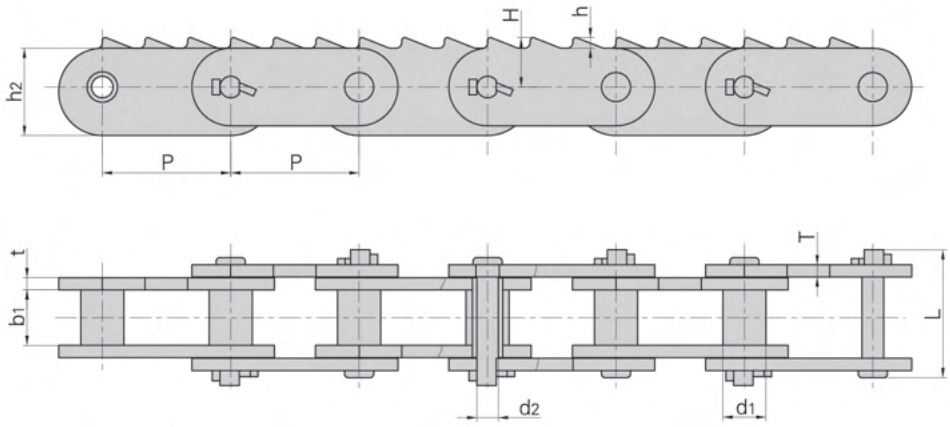


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate dimension			Tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	t/T max	h	H	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P50.8F20	50.8	25.0	11.70	5.60	25.4	28.0	2.5	18.0	36.0	24.0/5395	2.25

Sharp top chains

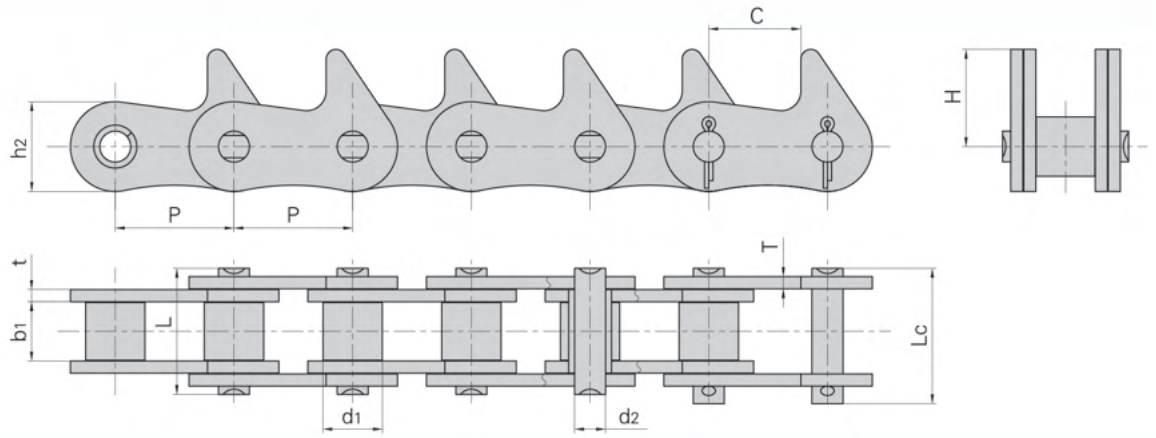


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate dimension				Tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	t/T max	h	h2	H	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P50.8F11	50.8	25.0	25.40	14.63	52.8	57.1	5.2	6.0	25.0	50.0	145.0/32596	8.23

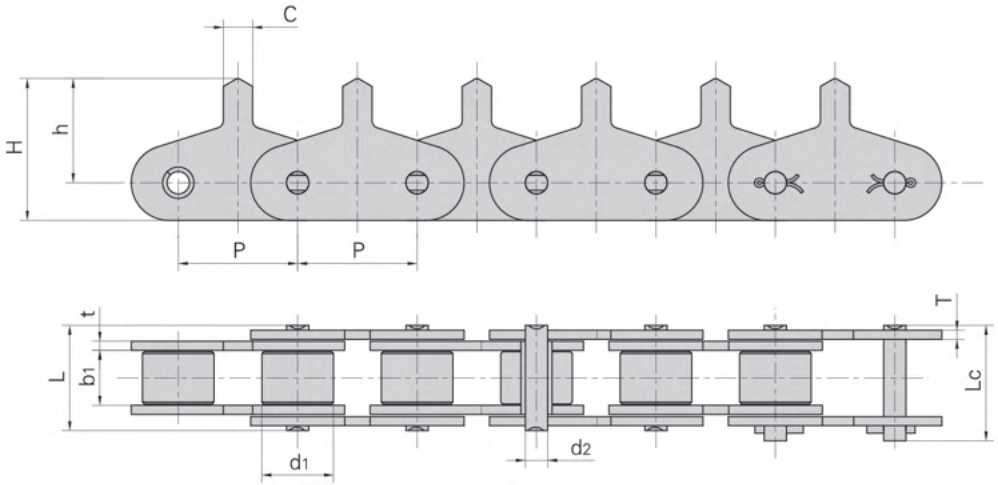


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate dimension				Tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	t/T max	h2	h	H	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P66.26F3-3STC	66.26	22.22	28.60	11.10	42.2	6.4	45.0	5.5	25.5	110.0/24728	8.02

Sharp top chains

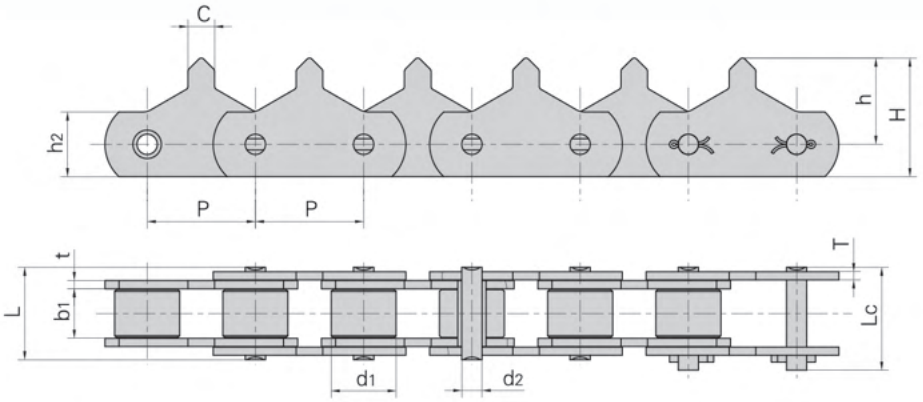


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate dimension				Tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	t/T max	h2	C	H	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P31.75F18–1STC	31.75	15.88	15.88	11.1	34.0	36.5	3.25	24.0	24.65	26.0	60.0/13488	3.22
P38.1F29	38.10	15.88	15.88	11.1	34.0	36.5	3.25	24.0	24.65	26.0	60.0/13489	2.56

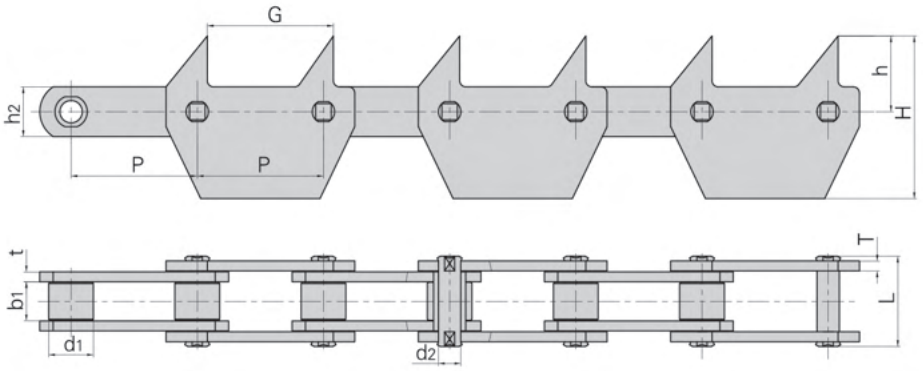


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate dimension				Tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	t/T max	C	h	H	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P31.75F2	31.75	19.05	14.50	5.94	27.5	30.2	2.42	7.8	27.7	37.7	31.8/7149	15.89

Sharp top chains

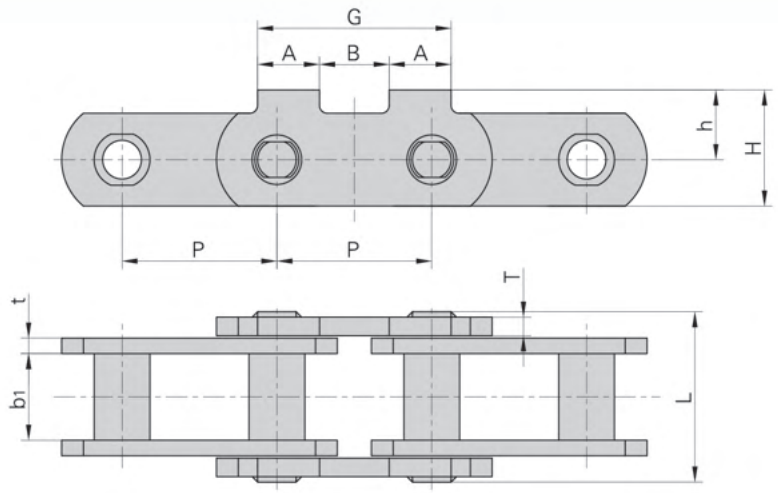


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate dimension					Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	t/T max	h_2	C	h	H	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P31.75F14–1STC	31.75	19.05	5.94	5.94	27.5	30.2	2.42	19.0	7.8	25.3	34.8	31.8/7149	2.46
P31.75F3	31.75	12.07	11.68	5.74	27.2	30.0	3.00	18.0	10.3	25.3	34.3	30.0/6744	2.46

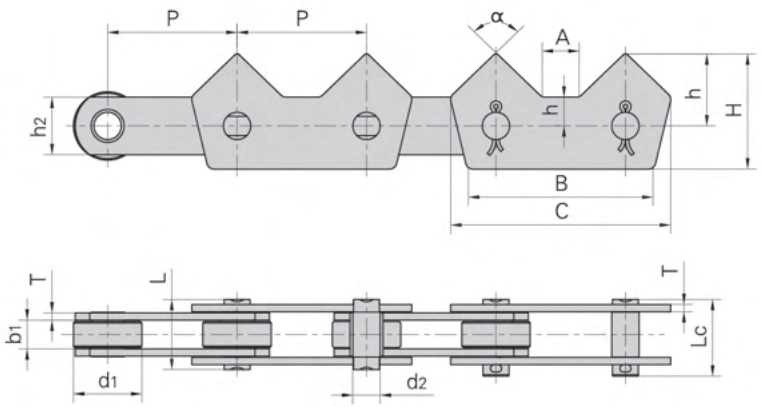


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate dimension					Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	t/T max	h_2	G	h	H	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P101.6F159–2STC	101.6	36.00	31.50	18.00	72.7	8.0	40.0	101.5	61.0	131.0	195.0/43836	14.42

Sharp top chains

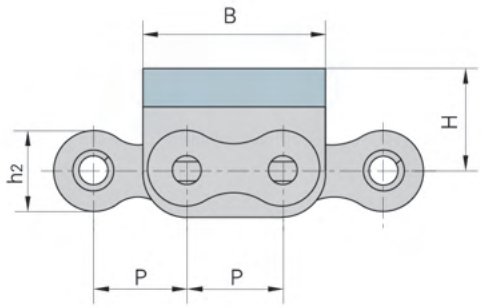


Donghua Chain No.	P	b1	t/T	L	h	H	G	A	B
	mm	mm	mm	mm	mm	mm	mm	mm	mm
P100F314	100.00	55.00	10.0/12.0	110.00	45.00	75.00	125.00	40.00	45.00

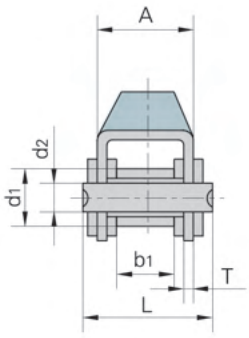


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Attachment dimension			Tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	T	h	H	α	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm		kN/lbf	kg/m
P90F12–2STC	90.00	47.50	19.00	19.00	48.8	53.3	40.0	5.00	49.0	79.0	92°	100.0/22480	9.12

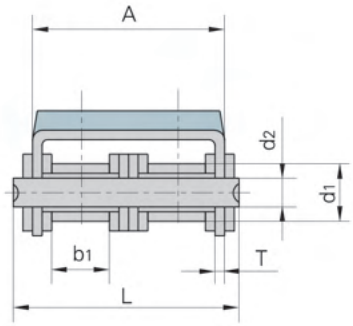
Roller chains with vulcanised elastomer profiles



With G1 profile

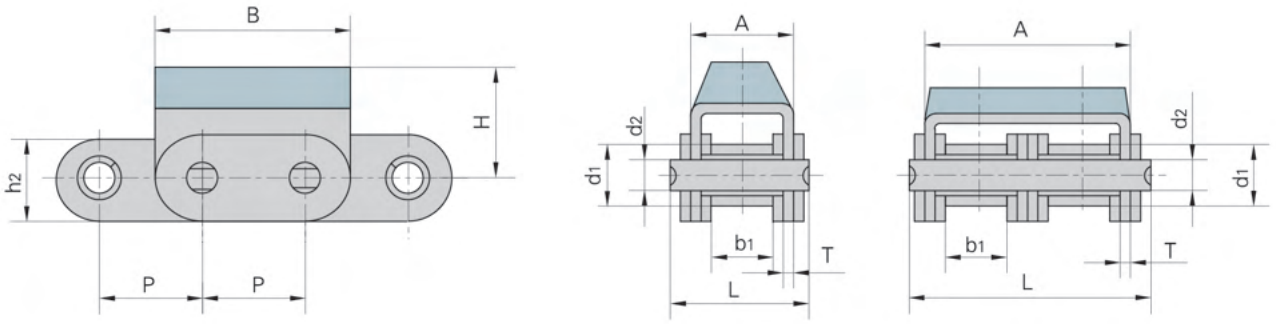


With G2 profile



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate and attachment dimension					Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2 max	A	B	H	T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
08B–G1	12.700	8.51	7.75	4.45	20.0	11.80	14.60	24.20	12.3	1.60	18.0/4091	1.19
08B–G2	12.700	8.51	7.75	4.45	34.3	11.80	28.40	24.20	12.3	1.50	32.0/7273	2.07
10A–G1	15.875	10.16	9.40	5.08	24.5	15.09	17.50	31.00	17.0	1.60	21.8/4953	1.70
10B–G1	15.875	10.16	9.65	5.08	23.2	14.70	16.80	30.00	17.0	1.60	19.0/4318	1.62
10B–G2	15.875	10.16	9.65	5.08	39.7	14.70	33.30	30.00	17.0	1.50	44.5/10004	2.56
10B–G2F5	15.875	10.16	9.65	5.08	39.7	14.70	33.30	30.00	25.3	1.50	44.5/10004	2.58
12B–G1	19.050	12.07	11.68	5.72	25.7	16.00	19.60	36.00	21.0	1.85	29.0/6591	2.01
12B–G2	19.050	12.07	11.68	5.72	45.3	16.00	39.10	36.00	16.0	1.85	57.8/13136	3.21
12A–G1	19.050	11.91	12.57	5.94	29.9	18.00	21.40	37.05	21.0	1.85	31.8/7153	2.55
12A–G2	19.050	11.91	12.57	5.94	52.9	18.00	44.50	37.05	21.0	1.85	62.3/14005	4.25
12AF1–G1	19.050	11.91	17.00	5.94	34.0	18.00	26.00	36.00	16.0	1.85	31.8/7153	2.62
16A–G1	25.400	15.88	15.75	7.92	37.2	24.00	27.50	46.00	20.0	2.42	42.0/9545	3.97
16A–G2	25.400	15.88	15.75	7.92	68.0	24.00	57.20	46.00	20.0	2.42	84/18896	7.27
16B–G1F12	25.400	15.88	17.02	8.28	39.7	21.00	29.05	49.00	21.4	1.60	58.0/13047	3.95
20A–G1	31.750	19.05	18.90	9.53	46.8	30.00	34.00	57.60	28.0	3.10	86.7/19503	6.15
20B–G1	31.750	19.05	19.56	10.19	48.0	26.40	36.00	57.00	27.0	3.50	85.0/19318	6.19
24B–G1	38.100	25.40	25.40	14.63	61.6	33.20	47.00	72.60	34.0	4.50	160.0/36363	11.25

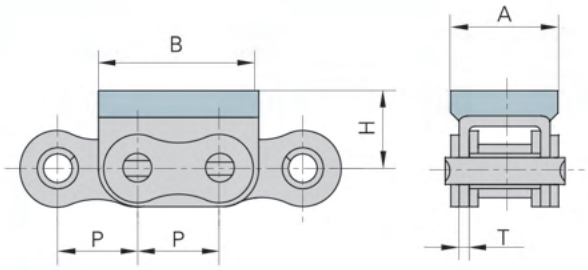
Roller chains with vulcanised elastomer profiles



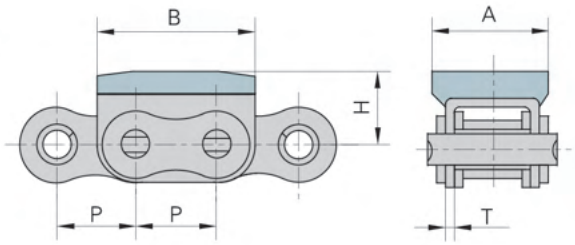
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate and attachment dimension					Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2 max	A	B	H	T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
C08B–G1	12.700	8.51	7.75	4.45	20.0	11.80	14.60	24.20	12.3	1.60	18.0/4091	1.30
C08B–G2	12.700	8.51	7.75	4.45	34.3	11.80	28.40	24.20	12.3	1.50	32.0/7273	2.29
C10B–G1	15.875	10.16	9.65	5.08	23.2	14.70	16.80	30.00	17.0	1.60	19.0/4318	1.75
C10B–G1F1	15.875	10.16	9.65	5.08	23.2	14.70	16.80	30.00	13.0	1.60	19.0/4318	1.70
C50–G2F1	15.875	10.16	9.40	5.08	42.5	15.09	35.60	27.00	17.0	1.60	43.6/9906	2.14
C50–G2	15.875	10.16	9.40	5.08	42.5	15.09	35.60	31.00	17.0	1.60	43.6/9906	2.14
C10B–G2	15.875	10.16	9.65	5.08	39.7	14.70	33.30	30.00	17.0	1.50	44.5/10114	2.95
C12B–G1	19.050	12.07	11.68	5.72	25.7	16.00	19.60	36.00	21.0	1.85	29.0/6591	2.15
C12B–G2	19.050	12.07	11.68	5.72	45.3	16.00	39.10	36.00	16.0	1.85	57.8/13136	3.48
C16A–G1	25.400	15.88	15.75	7.92	37.2	24.00	27.50	46.00	20.0	2.42	42.0/9545	4.34
C16A–G2	25.400	15.88	15.75	7.92	68.0	24.00	57.20	46.00	20.0	2.42	84.0/18883	8.20
C20A–G1	31.750	19.05	18.90	9.53	46.8	30.00	34.00	61.75	28.0	3.10	86.7/19490	9.10
C20B–G1	31.750	19.05	19.56	10.19	48.0	26.40	36.00	57.00	27.0	3.50	85.0/19318	6.65
C20B–G2	31.750	19.05	29.56	10.19	85.0	26.40	73.00	58.15	27.0	3.50	170.0/38217	10.40
C24B–G1	38.100	25.40	25.40	14.63	61.6	33.20	47.00	72.60	34.0	4.50	160.0/36363	11.63

Roller chains with vulcanised elastomer profiles

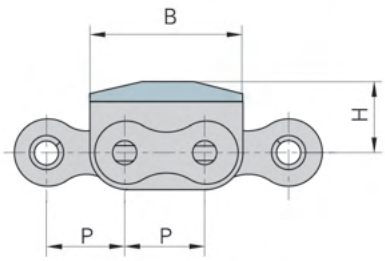
Donghua Chain No.	P	A	B	H	T
	mm	mm	mm	mm	mm
08B–G1F1	12.700	18.0	24.2	12.3	1.6
10B–G1F2	15.875	25.0	30.0	14.0	1.6
10B–G1F3	15.875	20.0	30.0	18.0	1.6
10B–G1F4	15.875	18.6	30.0	11.4	1.6



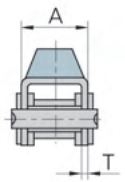
Donghua Chain No.	P	A	B	H	T
	mm	mm	mm	mm	mm
08B–G1F4	12.7	18.0	24.2	12.3	1.6



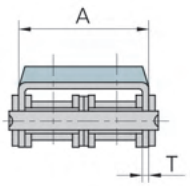
Donghua Chain No.	P	A	B	H	T	L_3
	mm	mm	mm	mm	mm	mm
08B–G2F1	12.70	28.40	24.2	12.0	1.50	–
08B–G1F14–DD3	12.70	14.60	24.2	16.0	1.60	6.3
08B–G2F15	12.70	28.40	24.2	12.8	1.50	–
08B–G2F22	12.70	28.40	24.2	12.0	1.50	–
16A–G2F3	25.40	27.50	49.0	21.4	2.42	–
16B–G1	25.40	29.05	49.0	21.4	1.60	–
16B–G1F11–DD3	25.40	29.05	49.0	21.4	1.60	4.8
C16B–G1	25.40	29.05	49.0	21.4	1.60	–
C16B–G2	25.40	60.93	49.0	21.4	1.60	–
20B–G1F2	31.75	36.00	57.0	35.0	3.50	–
24B–G1F1	38.10	47.00	72.6	34.0	4.50	–
24B–G1F7	38.10	47.00	72.6	34.0	4.50	–



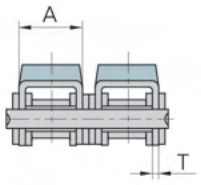
C16B–G1
16B–G1
20B–G1F2
24B–G1F1
24B–G1F7



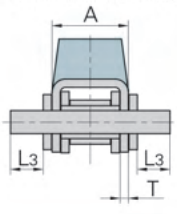
C16B–G2
08B–G2F1
08B–G2F15
08B–G2F22



16A–G2F3

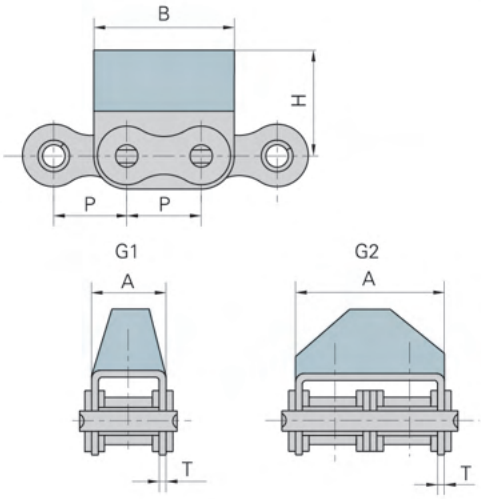


08B–G1F14–DD3
16B–G1F11–DD3

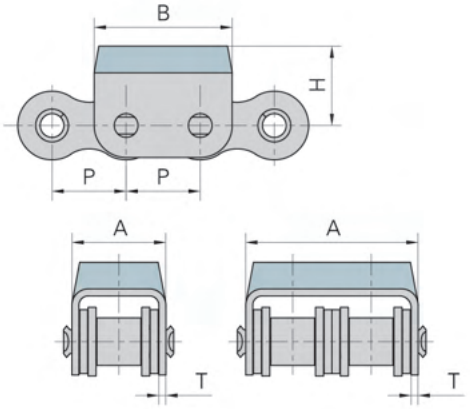


Roller chains with vulcanised elastomer profiles

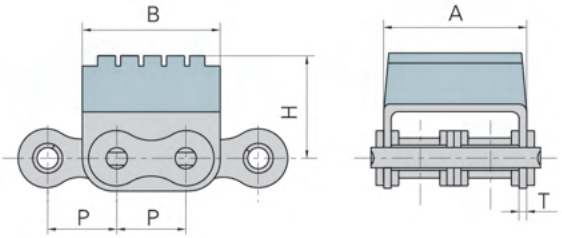
Donghua Chain No.	P	A	B	H	T
	mm	mm	mm	mm	mm
08B–G1F17	12.700	14.60	24.2	20.2	1.60
10B–G1F5	15.875	16.80	30.0	25.3	1.70
10A–G1F6	15.875	16.80	30.0	14.0	1.60
12B–G1F11	19.050	19.60	36.0	17.0	1.85
12A–G1F12	19.050	39.10	36.0	21.0	1.85
12B–G2F10	19.050	39.10	36.0	28.0	1.85
12A–G2F12	19.050	39.10	36.0	21.0	1.85
12B–G2F5	19.050	39.10	36.0	28.0	1.85
16A–G1F1	25.400	27.50	46.0	21.4	2.42
16B–G1F18	25.400	29.05	49.0	32.0	1.60
20B–G1F1	31.750	36.00	57.0	35.0	3.50



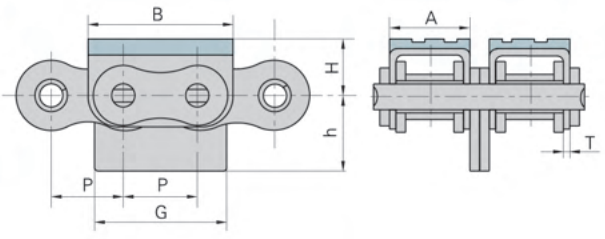
Donghua Chain No.	P	A	B	H	T
	mm	mm	mm	mm	mm
10B–G2F1	15.875	33.3	30.0	17.0	1.5
24A–G1F1	38.100	55.5	70.0	46.5	4.8



Donghua Chain No.	P	A	B	H	T
	mm	mm	mm	mm	mm
12B–G2F6	19.05	39.1	37.3	28.2	1.85

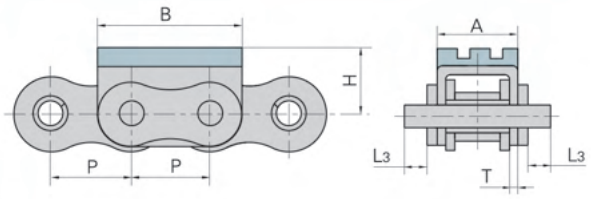


Donghua Chain No.	P	A	B	G	h	H	T
	mm	mm	mm	mm	mm	mm	mm
16A–G2F1	25.4	27.0	49.2	45.4	25.0	20.0	2.03

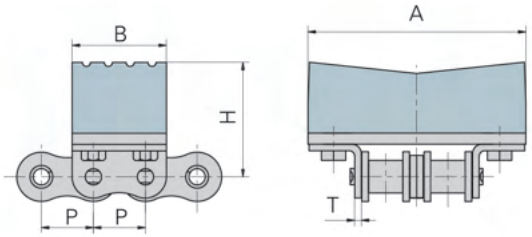


Roller chains with vulcanised elastomer profiles

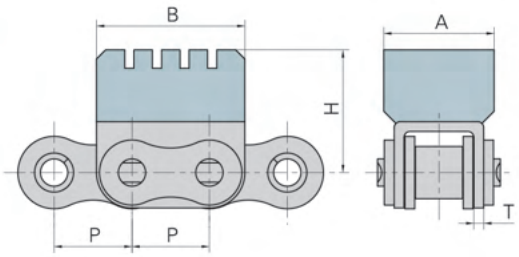
Donghua Chain No.	P	A	B	H	H_1	T
	mm	mm	mm	mm	mm	mm
16A–G1F3	25.4	27.5	49.0	8.25	21.4	2.42



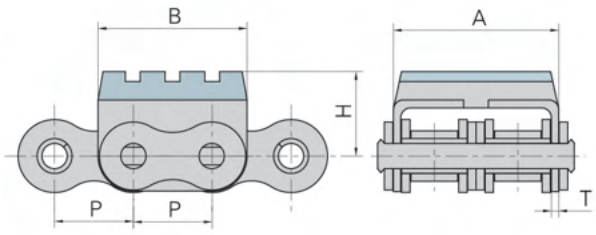
Donghua Chain No.	P	A	B	H	T
	mm	mm	mm	mm	mm
12AWK2–G2F1	19.05	80.0	35.0	41.9	2.42



Donghua Chain No.	P	A	B	H	T
	mm	mm	mm	mm	mm
08B–G1F15	12.70	18.00	24.20	20.00	1.60

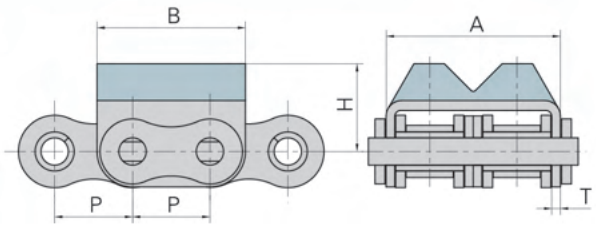


Donghua Chain No.	P	A	B	H	T
	mm	mm	mm	mm	mm
10B–G2F6	15.875	33.30	30.00	17.00	1.50

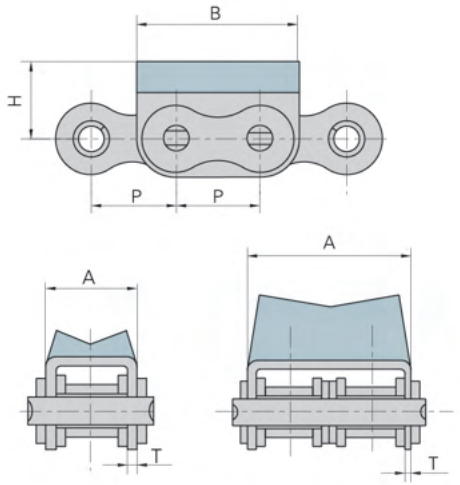


Roller chains with vulcanised elastomer profiles

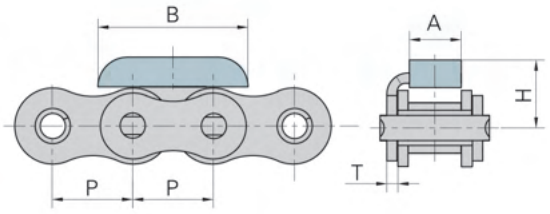
Donghua Chain No.	P	A	B	H	T
	mm	mm	mm	mm	mm
08B–G2F18	12.70	28.40	24.20	14.30	1.50



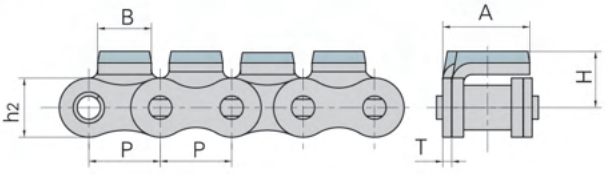
Donghua Chain No.	P	A	B	H	T
	mm	mm	mm	mm	mm
08B–G2F11	12.70	28.4	24.2	18.3	1.50
12B–G1F1	19.05	19.6	36.0	18.0	1.85
12B–G2F4	19.05	39.1	36.0	27.5	1.85
12B–G1F13	19.05	19.6	36.0	21.0	1.85
12B–G2F13	19.05	39.1	36.0	27.5	1.85



Donghua Chain No.	P	A	B	H	T
	mm	mm	mm	mm	mm
12A–G1F1	19.05	13.0	35.5	16.6	2.42

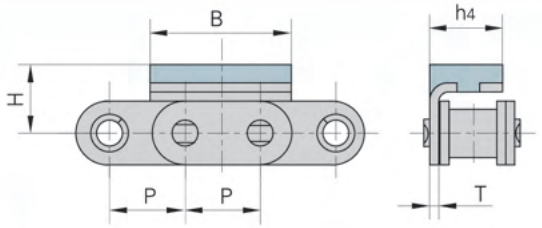


Donghua Chain No.	P	A	B	H	h_2	T
	mm	mm	mm	mm	mm	mm
16B–G1F7	25.40	31.00	19.10	20.00	21.00	3.10
08B–G1F16	12.70	12.85	23.30	11.40	11.80	1.30

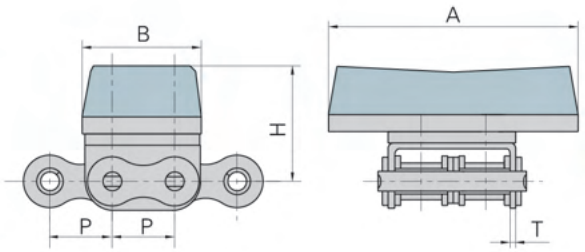


Roller chains with vulcanised elastomer profiles

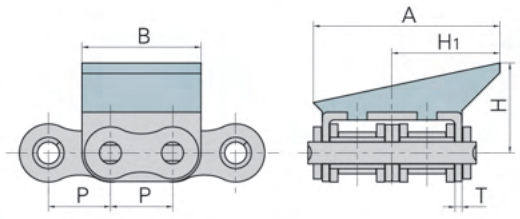
Donghua Chain No.	P	B	H	h_4	T
	mm	mm	mm	mm	mm
06BF9	9.525	17.73	9.0	9.05	1.3



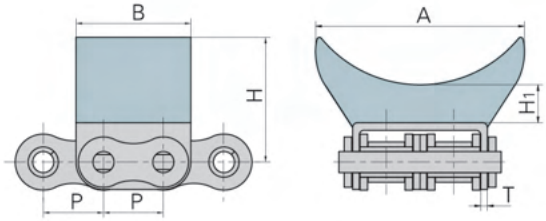
Donghua Chain No.	P	A	B	H	T
	mm	mm	mm	mm	mm
12B–G2F3	19.05	77.0	37.0	36.0	1.85
12B–G2F8	19.05	101.0	37.0	36.0	1.85



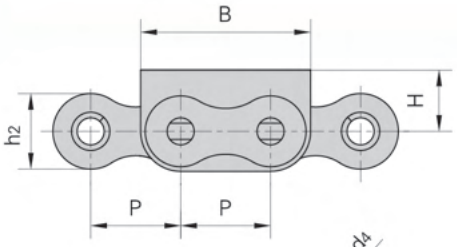
Donghua Chain No.	P	A	B	H	H_1	T
	mm	mm	mm	mm	mm	mm
08B–G2F14	12.7	37.9	24.2	18.3	22.0	1.5

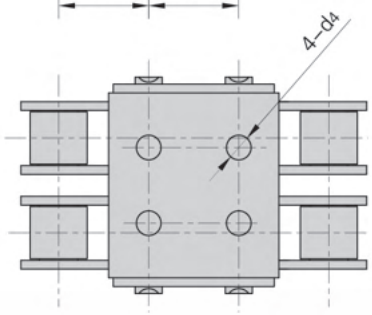


Donghua Chain No.	P	A	B	H	H_1	T
	mm	mm	mm	mm	mm	mm
08B–G2F16	12.70	44.00	24.20	26.30	8.00	1.50
08B–G2F17	12.70	39.00	24.20	21.30	8.00	1.50

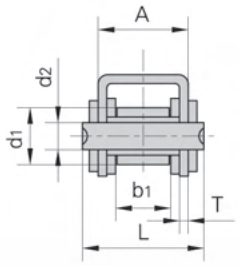


Roller chains with U type attachments

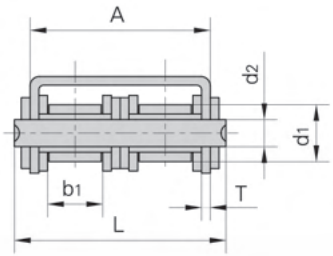




With U1 profile



With U2 profile

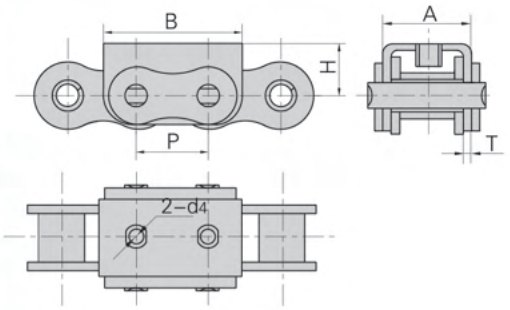


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate and attachment dimension						Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2 max	A	B	H	d_4	T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
08B–U1	12.700	8.51	7.75	4.45	20.00	11.80	14.60	24.2	8.3	–	1.60	18.0/4091	1.13
08B–U2	12.700	8.51	7.75	4.45	34.30	11.80	28.40	24.2	8.3	–	1.50	32.0/7273	1.96
08B–U2F9	12.700	8.51	7.75	4.45	47.90	11.80	28.40	25.5	8.3	4.0	1.50	29.0/6519	2.00
10A–U1	15.875	10.16	9.40	5.08	24.50	15.09	17.50	31.0	11.3	5.0	1.60	21.8/4901	1.68
10A–U1F3	15.875	10.16	9.40	5.08	24.50	15.09	17.50	31.0	11.3	–	1.60	21.8/4901	1.68
10B–U1	15.875	10.16	9.65	5.08	23.20	14.70	16.80	30.0	11.3	5.0	1.60	19.0/4318	1.53
10B–U2	15.875	10.16	9.65	5.08	39.70	14.70	33.30	30.0	11.3	5.0	1.50	44.5/10004	2.47
10B–U1F7	15.875	10.16	9.65	5.08	23.20	14.70	16.80	30.0	10.3	–	1.60	22.2/4990	1.53
10B–U1F8	15.875	10.16	9.65	5.08	23.20	14.70	16.80	30.0	11.3	–	1.60	19.0/4318	1.52
10B–U2F2	15.875	10.16	9.65	5.08	39.70	14.70	33.30	30.0	11.3	–	1.50	44.5/10004	2.40
12A–U2F3	19.050	11.91	12.57	5.94	52.90	18.00	44.50	37.1	13.0	–	1.85	62.3/14005	2.97
12B–U1	19.050	12.07	11.68	5.72	25.70	16.00	19.60	36.0	13.0	5.0	1.85	29.0/6519	1.90
12B–U2	19.050	12.07	11.68	5.72	45.30	16.00	39.10	36.0	12.0	5.0	1.85	57.8/13136	3.03
16A–U1	25.400	15.88	15.75	7.92	37.20	24.00	27.50	46.0	16.0	–	2.42	56.7/12746	3.87
16B–U1	25.400	15.88	17.02	8.28	39.70	21.00	29.05	49.0	15.4	6.0	1.60	58.0/13407	3.73
16B–U2	25.400	15.88	17.02	8.28	71.70	21.00	60.93	49.0	16.2	–	1.60	106.0/26094	6.15
16B–U2F4	25.400	15.88	17.02	8.28	71.70	21.00	60.93	49.0	16.2	8.4	1.60	106.0/26094	6.64
16B–U2F8	25.400	15.88	17.02	8.28	75.50	21.00	64.73	49.0	16.5	–	3.50	106.0/23829	7.27
16B–U2F10	25.400	15.88	17.02	8.28	75.20	21.00	64.10	49.0	16.2	M8	3.10	106.0/23829	7.86
20BF2	31.750	19.05	19.56	10.19	48.00	26.40	36.00	57.0	21.0	8.0	3.50	85.0/19318	6.01
20B–U1	31.750	19.05	19.56	10.19	48.00	26.40	36.00	57.0	21.0	–	3.50	85.0/19318	6.00
24B–U1	38.100	25.40	25.40	14.63	61.60	33.20	47.00	72.6	28.0	10.0	4.50	160.0/35969	10.88
24B–U1F4	38.100	25.40	25.40	14.63	61.60	33.20	47.00	72.6	28.0	–	4.50	160.0/35969	11.40

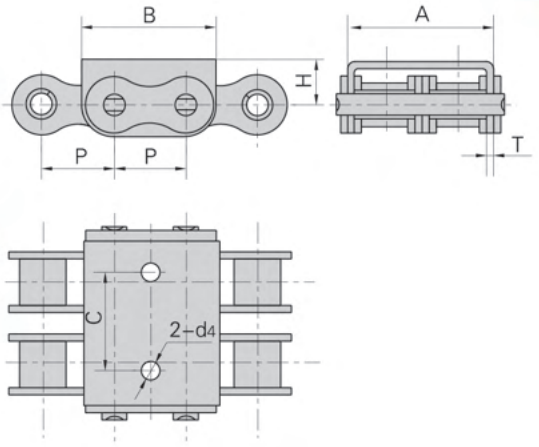
Note: the number and position of d4 hole is as per drawing

Roller chains with U type attachments

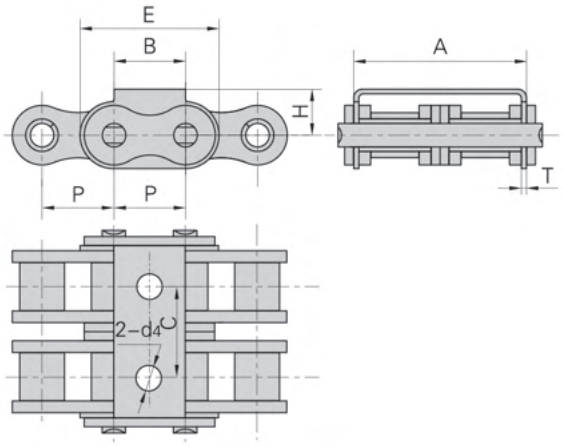
Donghua Chain No.	P	A	B	d_4	H	T
	mm	mm	mm	mm	mm	mm
08B–U1F1(a)	12.700	14.6	24.2	M4	9.50	1.60
10B–U1F1(a)	15.875	16.8	30.0	M5	11.30	1.60
12B–U1F10	19.050	19.6	36.0	M5	13.00	1.85
16A–U1F7	25.400	27.3	49.5	M6	16.45	2.30
16B–U1F3	25.400	30.3	49.5	M6	16.45	2.30
16B–U1F4	25.400	29.8	47.8	M5	15.00	2.00
20B–U1F3	31.750	36.0	57.0	M6	21.00	3.50
24B–U1F5	38.100	47.0	72.6	M6	28.00	4.50



Donghua Chain No.	P	A	B	C	d_4	H	T
	mm	mm	mm	mm	mm	mm	mm
08B–U2F2	12.700	28.4	24.2	17.5	3.3	8.3	1.50
10A–U2F1	15.875	36.5	29.0	17.5	3.3	12.0	2.03
10B–U2F3	15.875	33.3	30.0	16.5	4.0	11.3	1.50
12B–U2F7	19.050	38.9	36.0	17.5	3.3	13.2	1.85

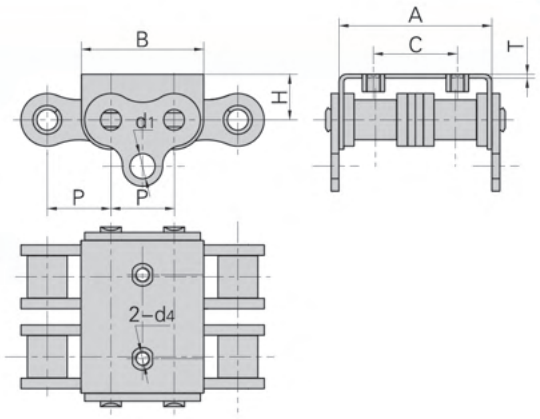


Donghua Chain No.	P	A	B	C	d_4	E	H	T
	mm	mm	mm	mm	mm	mm	mm	mm
16B–U2F1	25.4	60.93	25.0	33.5	9.0	49.0	16.2	1.6
16B–U2F5	25.4	64.10	25.0	–	–	46.4	17.0	3.1
16B–U1F10	25.4	29.05	25.0	–	6.0	49.0	15.4	1.6

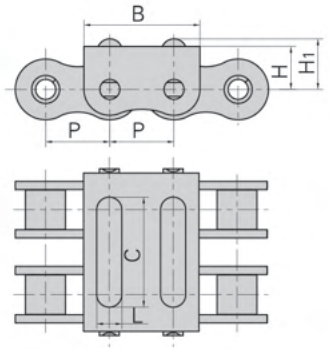


Roller chains with U type attachments

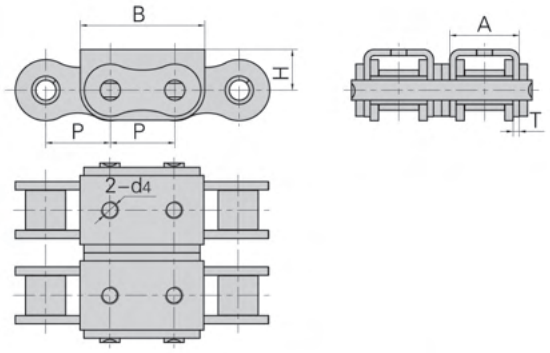
Donghua Chain No.	P	A	B	d_4	H	T	C	d_1
	mm	mm	mm	mm	mm	mm	mm	mm
16B–U2F2	25.4	60.93	49.0	M6	18.2	1.6	33.5	10.0
16B–U2F3	25.4	60.93	49.0	M6	16.2	1.6	33.5	10.0



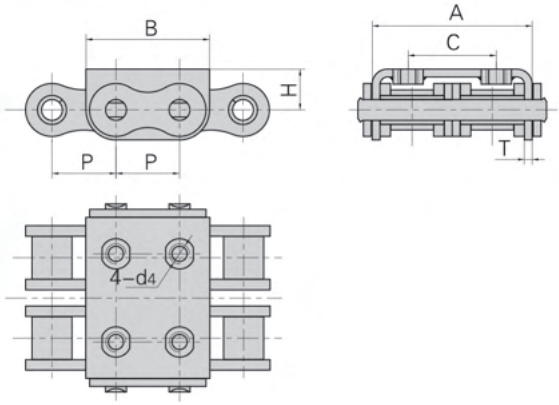
Donghua Chain No.	P	B	H	H_1	C	L
	mm	mm	mm	mm	mm	mm
16A–U2F8	25.4	45.9	17.0	20.0	41.0	10.0



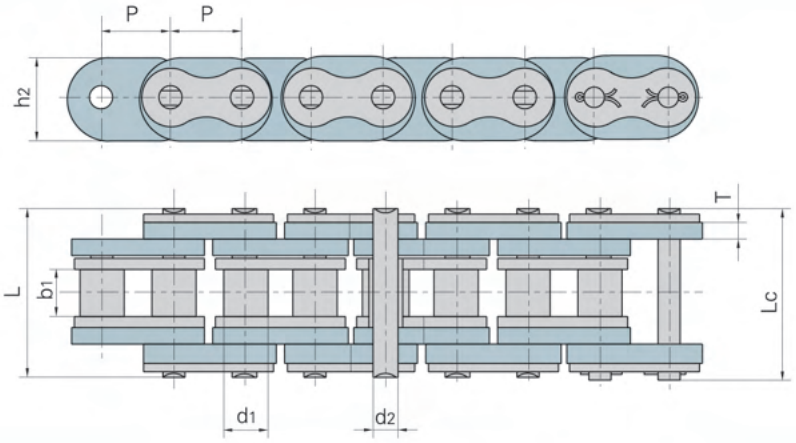
Donghua Chain No.	P	A	B	d_4	H	T
	mm	mm	mm	mm	mm	mm
16A–U2F9	25.4	27.5	49.0	M6	16.0	2.42



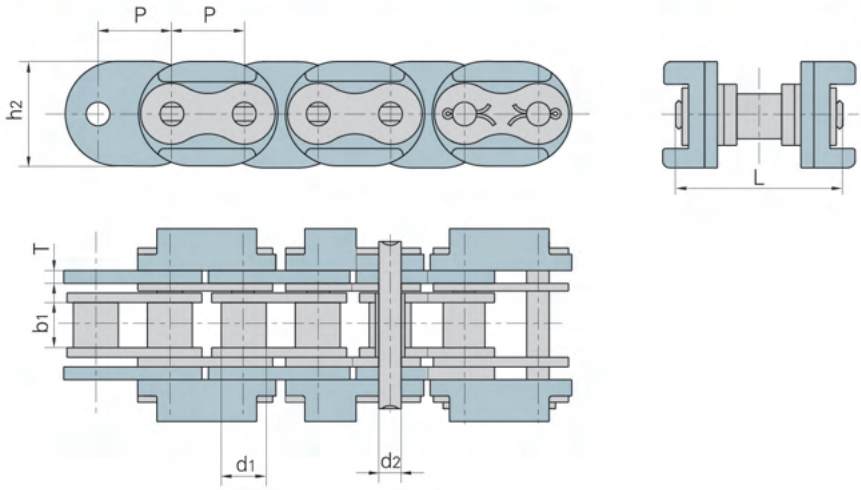
Donghua Chain No.	P	A	B	C	d_4	H	T
	mm	mm	mm	mm	mm	mm	mm
16B–U2F7	25.4	62.76	49.0	33.5	M6	19.5	2.50
16B–U2F10	25.4	64.10	49.0	35.0	M8	16.2	3.10



Roller chains with plastic attachments



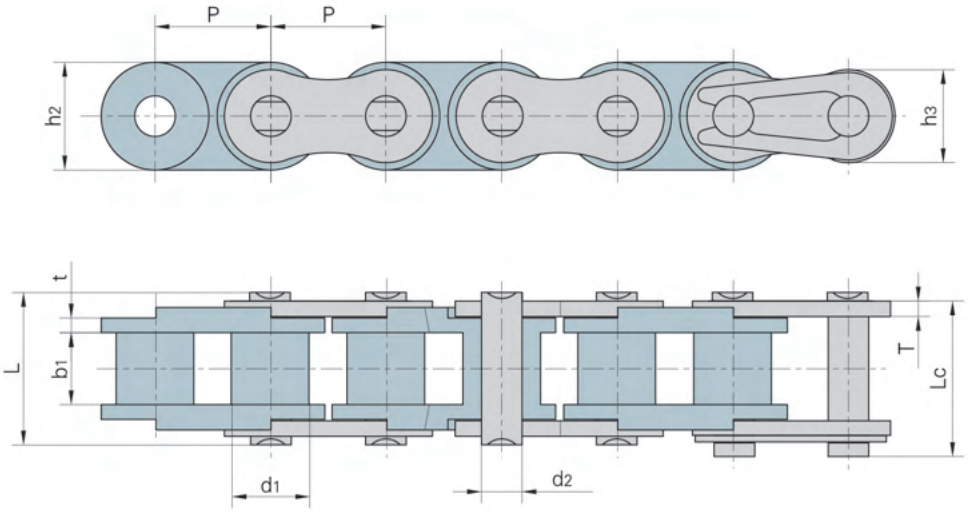
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate & attachment dimension		Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2	T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
16BF9	25.4	15.88	17.02	8.28	61.0	64.2	30.0	6.0	22.0/4949	3.7



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate & attachment dimension		Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2 max	T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
20BF6	31.75	19.05	19.56	10.19	73.7	45.0	6.0	95.0/21591	6.35

Plastic chains

Engineering plastic inner link light–duty conveyor chains

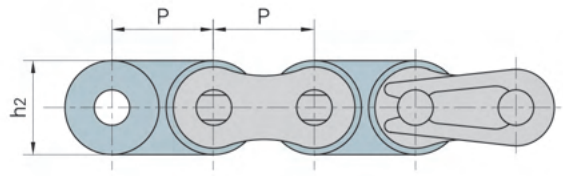


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate depth		Plate thickness	Tensile strength
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	h_3 max	t / T	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
04CPSa	6.350	3.30	3.10	2.31	7.9	8.4	6.0	5.06	0.80	0.6/136
06CPSa	9.525	5.08	4.68	3.58	12.4	13.2	9.0	7.80	1.30	1.1/250
08APSa	12.700	7.92	7.85	3.96	16.6	17.8	12.0	10.40	1.50	2.5/568
10APSa	15.875	10.16	9.40	5.08	20.7	22.2	15.1	13.00	2.03	3.5/795
12APSa	19.050	11.91	12.57	5.94	25.9	27.7	18.0	15.60	2.42	4.5/1023
16APSa	25.400	15.88	15.75	7.92	32.7	35.0	24.0	20.50	3.25	7.5/1686
08BPSa	12.700	8.51	7.75	4.45	16.7	18.2	11.8	10.60	1.60	2.5/568
10BPSa	15.875	10.16	9.65	5.08	19.5	20.9	14.7	13.70	1.70	2.8/629
12BPSa	19.050	12.07	11.68	5.72	22.5	24.2	16.0	15.00	1.85	4.2/1023
16BPSa	25.400	15.88	17.02	8.28	36.1	37.4	21.0	21.00	4.15/3.10	7.5/1686

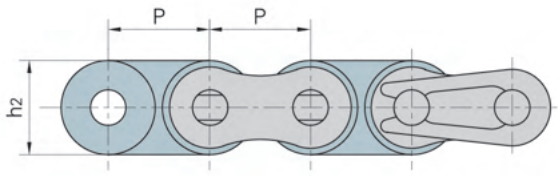
Plastic chains

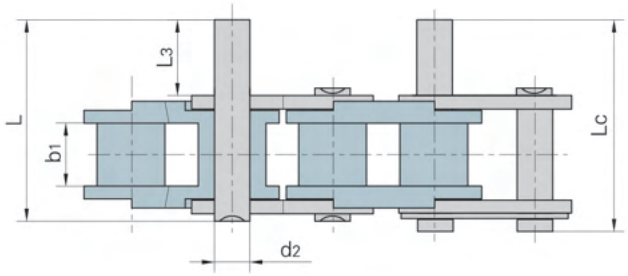
Engineering plastic inner link light–duty conveyor chains

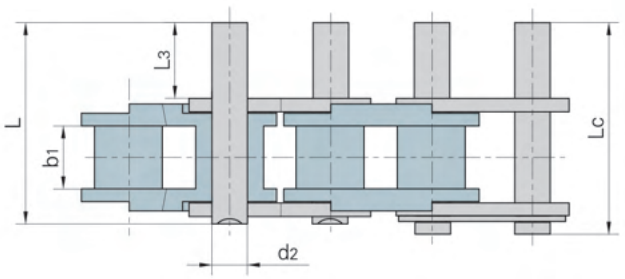
D1



D3



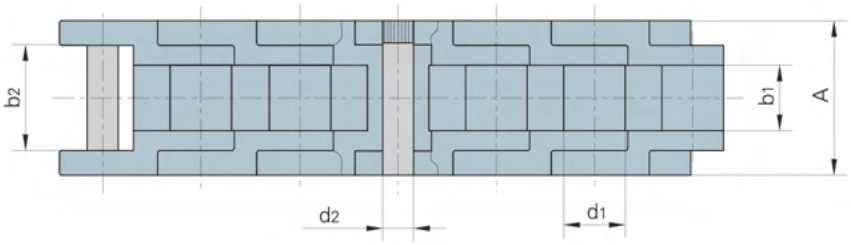


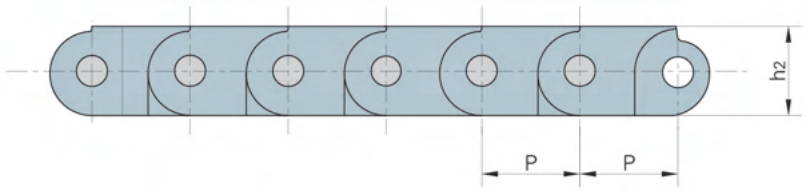


Donghua Chain No.	P	b1	d2	h2	L3	L	Lc
	mm	mm	mm	mm	mm	mm	mm
06CPSa	9.525	4.68	3.58	9.0	9.5	20.8	21.6
08APSa	12.700	7.85	3.96	12.0	9.5	25.1	26.2
10APSa	15.875	9.40	5.08	15.1	11.9	31.3	33.1
12APSa	19.050	12.57	5.94	18.0	14.3	38.6	40.6
16APSa	25.400	15.75	7.92	24.0	19.1	50.3	53.3
08BPSa	12.700	7.75	4.45	11.8	9.5	25.1	26.6
10BPSa	15.875	9.65	5.08	14.7	11.9	30.1	31.5
12BPSa	19.050	11.68	5.72	16.0	14.3	35.4	37.1
16BPSa	25.400	17.02	8.28	21.0	19.1	53.0	54.3

Plastic chains

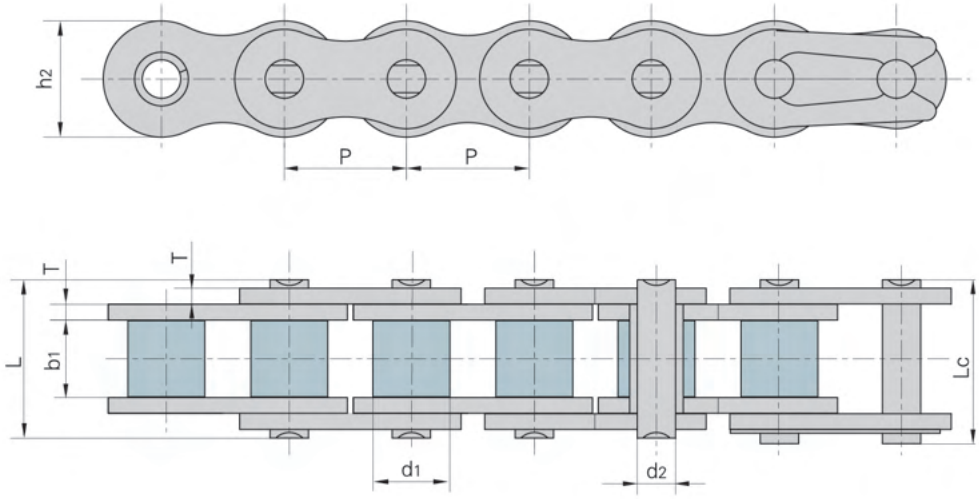






Donghua Chain No.	P	b_1	b_2	d_2	d_1	A	h_2	Max allowed load
	mm	mm	mm	mm	mm	mm	mm	kN/lbf
PD60	19.05	12.7	20.7	6	11.94	30	17.3	0.88/198

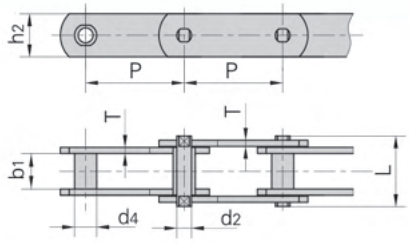
Conveyor chains with plastic rollers



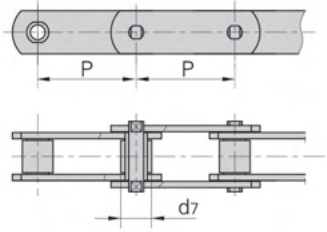
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
40–P	12.700	7.95	7.85	3.96	16.60	17.80	12.00	1.50	14.1/3205	17.5	0.56
50–P	15.875	10.16	9.40	5.08	20.70	22.20	15.09	2.03	22.2/5045	29.4	0.96
60–P	19.050	11.91	12.57	5.94	25.90	27.70	18.00	2.42	31.8/7227	41.5	1.35
80–P	25.400	15.88	15.75	7.92	32.70	35.00	24.00	3.25	56.7/12886	69.4	2.26
A2050–P	31.750	10.16	9.40	5.08	20.70	22.20	15.00	2.03	22.2/5045	28.1	0.61

Conveyor chains (M series)

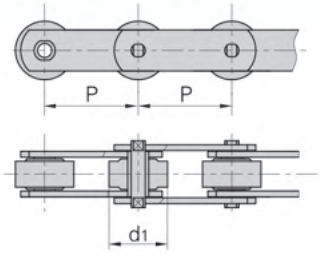
1.Without rollers



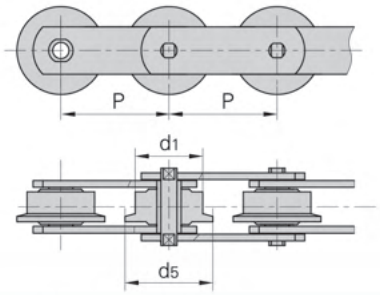
2.With S small rollers type



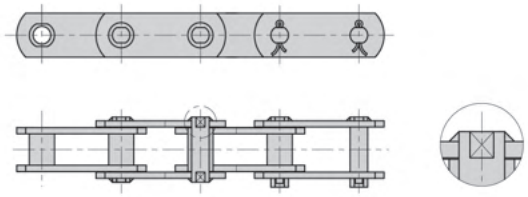
3.With P large rollers type



4.With F flanged rollers type



5.Welded pins with plates



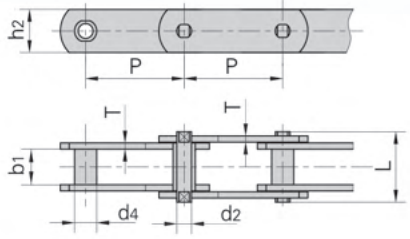
ISO Chain No.	Pitch P mm								Roller diameter d_1 max mm	d_7 max mm	d_5 max mm	Bush diameter d_4 max mm
M20	*40.0	50.0	63.0	80.0	100.0	125.0	160.0		25.0	12.5	32.0	9.0
M28	*50.0	63.0	80.0	100.0	125.0	160.0	200.0		30.0	15.0	36.0	10.0
M40	63.0	80.0	100.0	125.0	160.0	200.0	250.0		36.0	18.0	42.0	12.5
M56	*63.0	80.0	100.0	125.0	160.0	200.0	250.0		42.0	21.0	50.0	15.0
M80	80.0	100.0	125.0	160.0	200.0	250.0	315.0		50.0	25.0	60.0	18.0
M112	*80.0	100.0	125.0	160.0	200.0	250.0	315.0	400.0	60.0	30.0	70.0	21.0
M160	*100.0	125.0	160.0	200.0	250.0	315.0	400.0	500.0	70.0	36.0	85.0	25.0
M224	*125.0	160.0	200.0	250.0	315.0	400.0	500.0	630.0	85.0	42.0	100.0	30.0
M315	*160.0	200.0	250.0	315.0	400.0	500.0	630.0		100.0	50.0	120.0	36.0
M450	200.0	250.0	315.0	400.0	500.0	630.0	800.0		120.0	60.0	140.0	42.0

ISO Chain No.	Width between inner plates b_1 min mm	Pin diameter d_2 max mm	Pin length L max mm	Plate depth h_2 max mm	Plate thickness T max mm	Tensile strength Q min kN/lbf	Average tensile strength Q_0 kN
M20	16.0	6.0	35.0	19.0	2.5	20.0/4545	25.0
M28	18.0	7.0	40.0	21.0	3.0	28.0/6364	35.0
M40	20.0	8.5	45.0	26.0	3.5	40.0/9091	50.0
M56	24.0	10.0	52.0	31.0	4.0	56.0/12727	70.0
M80	28.0	12.0	62.0	36.0	5.0	80.0/18182	100.0
M112	32.0	15.0	73.0	41.0	6.0	112.0/25454	140.0
M160	37.0	18.0	85.0	51.0	7.0	160.0/36364	200.0
M224	43.0	21.0	98.0	62.0	8.0	224.0/50909	280.0
M315	48.0	25.0	112.0	72.0	10.0	315.0/71591	393.7
M450	56.0	30.0	135.0	82.0	12.0	450.0/102272	562.5

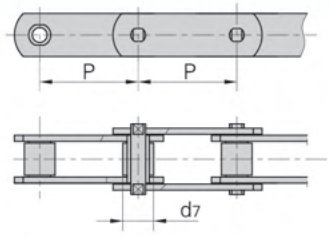
*Chain has bush and small roller only

Conveyor chains (M series)

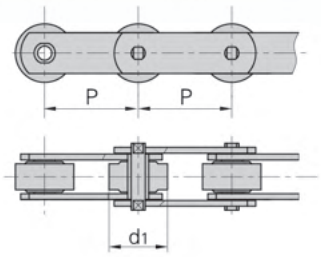
1.Without rollers



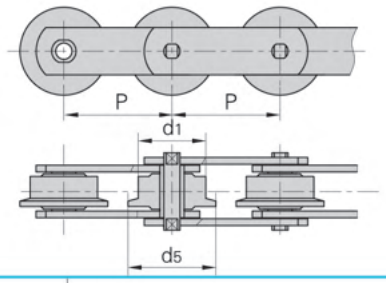
2.With S small rollers type



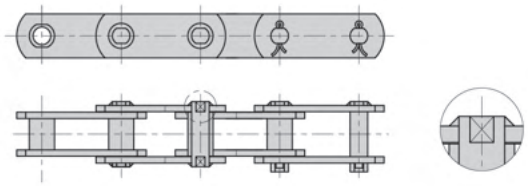
3.With P large rollers type



4.With F flanged rollers type



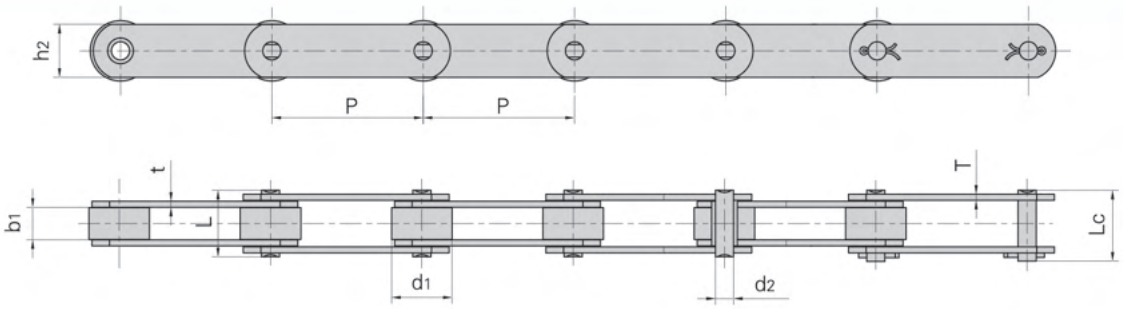
5.Welded pins with plates



DIN Chain No.	Pitch P mm							Roller diameter d1 max mm	d7 max mm	d5 max mm	Bush diameter d4 max mm
M20	40.0	50.0	63.0	80.0	100.0	125.0	160.0	25.0	12.50	30.00	9.0
M28	50.0	63.0	80.0	100.0	125.0	160.0	200.0	30.0	15.00	36.00	10.0
M40	63.0	80.0	100.0	125.0	160.0	200.0	250.0	36.0	18.00	42.00	12.5
M56	63.0	80.0	100.0	125.0	160.0	200.0	250.0	42.0	21.00	50.00	15.0
M80	80.0	100.0	125.0	160.0	200.0	250.0	315.0	50.0	25.00	60.00	18.0
M112	80.0	100.0	125.0	160.0	200.0	250.0	315.0	60.0	30.00	70.00	21.0
M160	100.0	125.0	160.0	200.0	250.0	315.0	400.0	70.0	36.00	85.00	25.0
M224	125.0	160.0	200.0	250.0	315.0	400.0	500.0	85.0	42.00	100.00	30.0
M315	160.0	200.0	250.0	315.0	400.0	500.0	630.0	100.0	50.00	120.00	36.0
M450	200.0	250.0	315.0	400.0	500.0	630.0	800.0	120.0	60.00	140.00	42.0

DIN Chain No.	Width between inner plates b1 min mm	Pin diameter d2 max mm	Pin length L max mm	Plate depth h2 max mm	Plate thickness T max mm	Tensile strength Q min kN/lbf	Average tensile strength Q0 kN
M20	16.0	6.0	35.0	18.0	2.5	20.0/4545	25.0
M28	18.0	7.0	40.0	20.0	3.0	28.0/6364	35.0
M40	20.0	8.5	45.0	25.0	3.5	40.0/9091	50.0
M56	24.0	10.0	52.0	30.0	4.0	56.0/12727	70.0
M80	28.0	12.0	62.0	35.0	5.0	80.0/18182	100.0
M112	32.0	15.0	73.0	40.0	6.0	112.0/25454	140.0
M160	37.0	18.0	85.0	50.0	7.0	160.0/36364	200.0
M224	43.0	21.0	98.0	60.0	8.0	224.0/50909	280.0
M315	48.0	25.0	112.0	70.0	10.0	315.0/71591	393.7
M450	56.0	30.0	135.0	80.0	12.0	450.0/102272	562.5

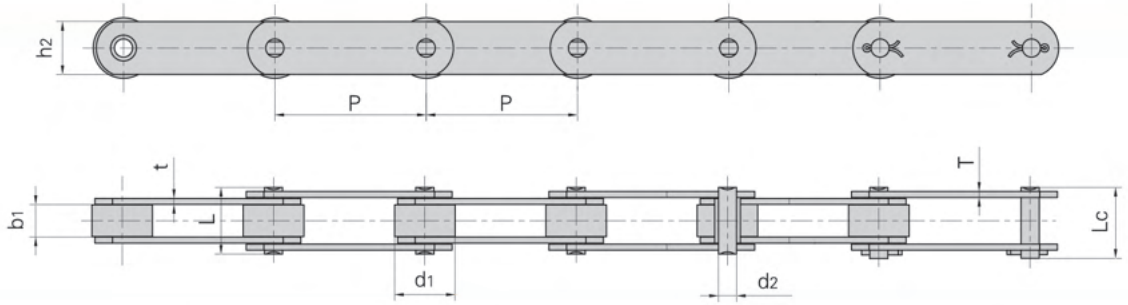
Conveyor chains (M series)



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
M18F1–P–50	50.0	25.00	11.50	5.72	26.0	28.2	18.0	2.5	18.0/4050	20.0	1.81
M20–PF1–50	50.0	30.00	16.00	6.00	31.0	33.5	18.0	2.5	20.0/4500	22.0	2.60
M22–P–50	50.0	25.00	11.50	8.00	28.0	30.9	20.0	3.0	22.0/4950	24.2	2.64
M22F1–P–50	50.0	25.00	12.00	10.00	29.4	32.6	20.0	3.0	22.0/4950	24.2	2.30
M28F4–S–50	50.0	15.00	17.00	7.00	33.0	36.5	20.0	3.0	28.0/6300	35.0	1.88
M28F5–P–63	63.0	30.00	18.00	7.00	42.0	45.5	25.0	5.0	40.0/9000	50.0	4.23
M28F8–P–80	80.0	25.00	16.00	7.00	33.0	36.2	20.0	3.0	28.0/6294	31.0	1.89
M35F2–S–35	35.0	14.00	14.00	7.00	31.0	34.0	18.0	3.5/2.5	35.0/7874	39.0	1.82
M35F2–P–35	35.0	22.00	14.00	7.00	31.0	34.0	18.0	3.5/2.5	35.0/7874	39.0	2.47
*M35F3–B–35	35.0	14.00	14.00	6.00	30.2	33.0	18.0	3.0	35.0/7874	39.0	1.73
M35F4–C–69	69.0	25.00	12.00	7.00	27.5	30.0	19.0	2.5	35.0/7874	39.0	1.60
M35F5–P–50.8	50.8	25.00	16.00	7.00	33.0	36.0	20.0	3.0	35.0/7874	39.0	2.48
M35F9–P–50	50.0	25.00	16.00	6.00	30.4	32.7	18.0	2.5	33.0/7425	36.0	2.23
M35F10–P–50	50.0	20.00	16.00	7.00	33.0	36.0	25.0	3.0	35.0/7874	39.0	2.53
M35F11–P–35	35.0	20.00	16.00	7.00	31.0	34.0	18.0	2.5	35.0/7874	39.0	2.22
M40–PF1–100	100.0	36.00	20.00	8.50	40.5	44.5	25.0	3.5	40.0/9000	44.0	3.28
M40F4–P–50	50.0	31.75	15.00	10.00	36.6	39.0	25.0	4.0	40.0/9000	44.0	4.00
M40F5–S–65	65.0	24.00	15.00	10.00	36.6	39.0	30.0	4.0	40.0/9000	44.0	4.86
M40F6–P–80	80.0	36.00	20.00	8.50	41.0	44.2	25.0	4.0	40.0/9000	44.0	3.68
M40F17–P–50.8	50.8	31.00	15.20	13.35	38.0	42.8	25.0	5.0/4.0	53.9/12127	59.2	4.45
M40F22–P–100	100.0	40.00	32.00	14.00	63.7	69.0	50.0	6.0	195.0/43838	214.5	10.30
M56–SF1–63	63.0	25.00	24.00	10.00	46.0	49.5	30.0	4.0	56.0/12600	61.6	2.31
M56–PF1–80	80.0	25.00	24.00	10.00	46.0	49.5	30.0	4.0	56.0/12600	61.6	3.61
M56–SF1–80	80.0	50.00	24.00	10.00	46.0	49.5	30.0	4.0	56.0/12600	61.6	6.96
M56F14–S–63	63.0	21.00	24.00	10.00	46.0	49.5	30.0	4.0	56.0/12600	61.6	3.81
M56F14–S–80	80.0	21.00	24.00	10.00	46.0	49.5	30.0	4.0	56.0/12600	61.6	3.27
M56F14–P–100	100.0	42.00	24.00	10.00	46.0	49.5	30.0	4.0	56.0/12600	61.6	5.00
M56F21–P–100	100.0	42.00	24.00	12.00	54.7	59.5	30.0	6.0	56.0/12600	61.6	6.30
M56F28–P–100	100.0	31.00	15.00	10.00	38.2	43.0	30.0	4.0	56.0/12600	61.6	3.20

*Bush chain: d1 in the table indicates the external diameter of the bush

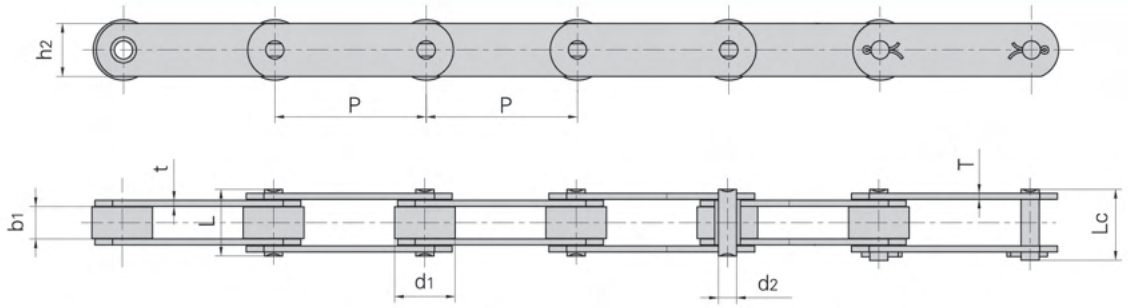
Conveyor chains (M series)



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
M75–P–75	75.0	40.00	22.00	12.00	44.0	47.0	35.0	4.0	75.0/16870	75.0	5.88
M80F3–P–125	125.0	50.00	28.00	11.00	55.0	58.5	35.0	5.0	80.0/18000	88.0	6.72
*M80F4–BF1–125	125.0	25.00	28.00	12.00	55.0	58.5	35.0	5.0	80.0/18000	88.0	4.27
M80F4–A–100	100.0	25.00	28.00	12.00	55.0	58.5	35.0	5.0	80.0/18000	88.0	4.63
*M80F4–B–100	100.0	18.00	28.00	12.00	55.0	58.5	35.0	5.0	80.0/18000	88.0	4.13
*M80F4–B–125	125.0	18.00	28.00	12.00	55.0	58.5	35.0	5.0	80.0/18000	88.0	3.85
M80F6–P–75	75.0	35.00	14.00	12.00	40.5	45.0	30.0	5.0	80.0/18000	88.0	4.80
M80F8–S–80	80.0	25.00	28.00	12.00	55.0	58.5	35.0	5.0	80.0/18000	88.0	5.11
*M80F8–B–80	80.0	18.00	28.00	12.00	55.0	58.5	35.0	5.0	80.0/18000	88.0	4.48
*M80F8–B–100	100.0	18.00	28.00	12.00	55.0	58.5	35.0	5.0	80.0/18000	88.0	4.14
*M80F8–B–125	125.0	18.00	28.00	12.00	55.0	58.5	35.0	5.0	80.0/18000	88.0	3.85
M80F9–S–80	80.0	25.00	28.00	12.00	54.5	59.0	35.0	5.0	80.0/18000	88.0	5.07
M80F12–P–100	100.0	50.00	28.00	12.00	55.0	58.5	35.0	5.0	80.0/18000	88.0	7.80
M80F30–S–100	100.0	25.00	28.00	12.00	55.0	58.5	40.0	5.0	80.0/18000	88.0	7.51
*M80F31–B–100	100.0	18.00	28.00	12.00	61.0	67.0	35.0	5.0/8.0	80.0/18000	88.0	10.40
M100–P–80	80.0	47.50	31.40	15.90	71.2	76.0	40.0	8.0	100.0/22727	110.0	12.36
*M112F61–B–80	80.0	21.00	32.00	15.00	64.5	69.0	40.0	6.0	112.0/25200	123.2	6.50
M112F2–P–125	125.0	55.00	50.00	16.00	87.1	91.6	40.0	7.2	112.0/25200	123.2	13.35
M224F3–P–160	160.0	80.00	30.00	21.00	81.0	–	60.0	8.0	224.0/50909	246.0	17.34
*M112F6–B–100	100.0	21.00									6.14
*M112F6–B–125	125.0	21.00	32.00	15.00	64.0	68.3	40.0	6.0	112.0/25200	123.2	5.46
M112F6–P–125	125.0	60.00									10.33
M112F7–P–125	125.0	30.00	32.00	15.00	64.0	68.3	40.0	6.0	112.0/25200	123.2	6.39
M112F8–S–100	100.0	30.00	31.00	15.00	63.5	68.0	40.0	6.0	112.0/25200	123.2	7.14
*M112F14	160.0	21.00	31.00	14.00	64.4	69.0	40.0	6.0	112.0/25200	123.2	5.03
*M112F15–B–100	100.0	21.00	31.00	15.00	64.5	69.0	40.0	6.0	112.0/25200	123.2	5.90
M112F18–S–100	100.0	30.00	31.00	15.00	64.0	68.6	36.0	6.0	112.0/25200	123.2	6.20
M112F33–P–100	100.0	60.00	32.00	15.00	72.5	77.0	40.0	8.0	112.0/25200	123.2	14.10
*M112F49–B–100	100.0	21.00	32.00	15.00	73.0	77.5	40.0	6.0/10.0	112.0/25200	123.2	8.20
*M112F18–B–125	125.0	21.00	31.00	15.00	–	68.6	36.0	6.0	112.0/25200	123.2	5.25
*M112F60–B–125	125.0	21.00	32.00	15.00	64.5	69.0	40.0	6.0	112.0/25200	123.2	5.60

*Bush chain: d1 in the table indicates the external diameter of the bush

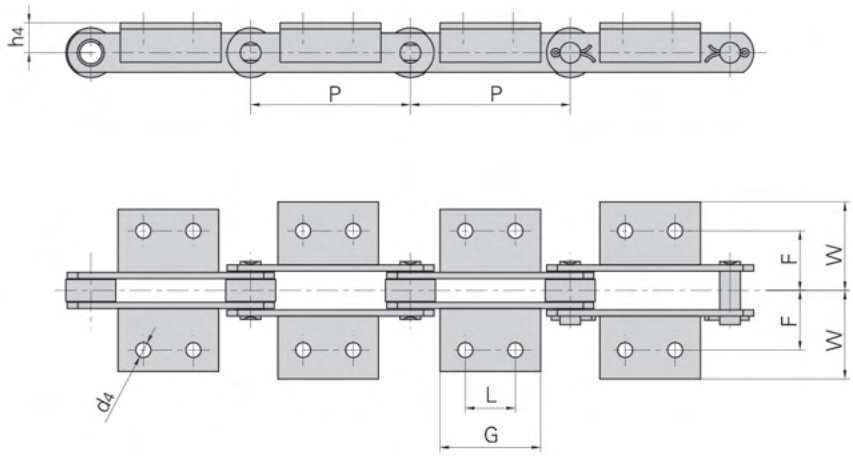
Conveyor chains (M series)



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
M112–S–150	150.0	30.0	32.0	15.0	–	69.0	40.0	6.0	160.0/36364	176.0	6.05
M112F21–P–160	160.0	40.0	25.0	15.0	57.5	62.0	40.0	6.0	112.0/25200	123.2	6.86
M112F24–S–100	100.0	30.0	32.0	15.0	–	73.2	36.0	6.0	112.0/25200	123.2	6.82
M112–PF1–80	80.0	40.0	32.0	15.0	64.5	69.0	40.0	6.0	112.0/25200	123.2	10.97
*M112F27–B–160	160.0	21.0	31.0	14.0	69.4	74.0	40.0	6.0/8.0	112.0/25200	123.2	5.80
*M112F47–B–160	160.0	21.0	32.0	15.0	72.5	77.0	40.0	8.0	160.0/36364	176.0	7.00
M160F1–P–100	100.0	36.0	36.0	18.0	76.0	80.0	40.0	7.0	160.0/36364	176.0	9.42
*M160F14–B–100	100.0	25.0	37.0	18.0	77.3	83.5	50.0	8.0	160.0/36364	176.0	10.44
*M160F15–B–100	100.0	25.0	37.0	18.0	85.3	91.5	50.0	10.0	160.0/36364	176.0	12.51
*M160F41–B–100	100.0	25.0	37.5	18.0	73.3	79.5	50.0	7.0	160.0/36364	176.0	9.34
M160F23–S–160	160.0	36.0	37.0	18.0	73.3	79.5	50.0	7.0	160.0/36364	176.0	11.95
*M160F36–B–160	160.0	25.0	37.0	18.0	73.3	79.5	50.0	7.0	160.0/36364	176.0	7.86
M160F40–P–200	200.0	70.0	37.0	20.0	83.0	89.5	51.0	9.0	180.0/40492	198.0	14.50
*M224F30–B–125	125.0	30.0	42.0	21.0	–	92.5	56.0	8.0	224.0/50909	246.0	12.49
*M224F40–B–160	160.0	30.0	43.0	21.0	85.0	91.0	60.0	8.0	224.0/50909	246.0	11.20
*M224F52–B–160	160.0	30.0	43.0	21.0	93.0	99.0	60.0	10.0	224.0/50909	246.0	16.20
*M224F31–B–200	200.0	30.0	43.0	21.0	84.0	91.0	60.0	8.0	224.0/50909	246.0	10.05
M300F6–P–152.4	152.4	88.9	38.5	32.0	84.0	92.0	60.0	10.0/8.0	400.0/89990	500.0	23.10
*M315F1–B–125	125.0	36.0	37.0	25.0	90.0	–	70.0	10.0	315.0/70862	346.0	19.15
M315–S–170	170.0	50.0	47.0	25.0	98.9	105.0	70.0	10.0	315.0/70862	346.5	19.83
*M315F6–B–160	160.0	42.0	80.0	25.0	140.0	140.0	80.0	12.0	315.0/70862	346.5	27.30
M315F10–S–250	250.0	50.0	55.0	26.0	106.9	113.0	70.0	10.0	315.0/70862	393.7	17.60
M315F12–S–200	200.0	45.0	48.0	25.0	119.0	126.5	70.0	15.0	600.0/135000	648.0	24.20
M315F16–S–250	250.0	60.0	48.0	25.0	109.5	117.0	70.0	12.0	600.0/135000	648.0	21.60
*M315F17–B–160	160.0	36.0	66.7	25.0	93.5	100.5	70.0	8.0	315.0/70862	346.5	15.04
M315F52–S–250	250.0	60.0	48.0	25.0	108.0	115.0	70.0	12.0	315.0/70862	346.5	21.30
M450F28–S–200	200.0	60.0	56.0	30.0	131.0	142.0	80.0	15.0	450.0/102272	562.5	36.50
*M630–B–250	250.0	50.0	65.0	36.0	140.0	150.0	103.0	14.0	630.0/14172	693.0	36.30

*Bush chain: d1 in the table indicates the external diameter of the bush

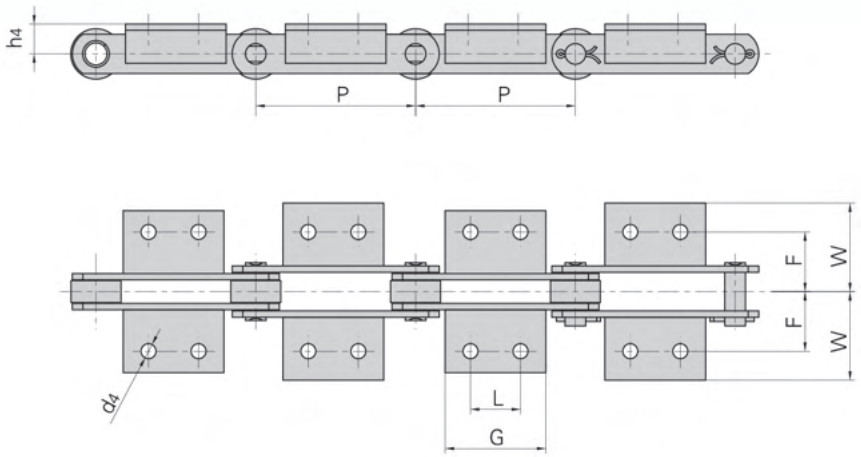
Conveyor chains with attachments (M series)



ISO Chain No.	P	L	G	d4	F	W	h4
	mm	mm	mm	mm	mm	mm	mm
M20	40.0	△	14.0	6.6	27.0	40.0	16.0
	50.0	△	14.0				
	63.0	20.0	35.0				
	80.0	35.0	50.0				
M28	50.0	△	20.0	9.0	32.0	47.0	20.0
	63.0	△	20.0				
	80.0	25.0	45.0				
	100.0	40.0	60.0				
M40	63.0	△	31.0	9.0	35.0	50.0	25.0
	80.0	20.0	45.0				
	100.0	40.0	60.0				
	125.0	65.0	85.0				
M56	63.0	△	22.0	11.0	44.0	61.0	30.0
	80.0	△	30.0				
	100.0	25.0	50.0				
	125.0	50.0	75.0				
	160.0	85.0	110.0				
M80	80.0	△	30.0	11.0	48.0	65.0	35.0
	100.0	25.0	50.0				
	125.0	50.0	75.0				
	160.0	85.0	110.0				
	200.0	125.0	150.0				

△Attachments with 1 hole

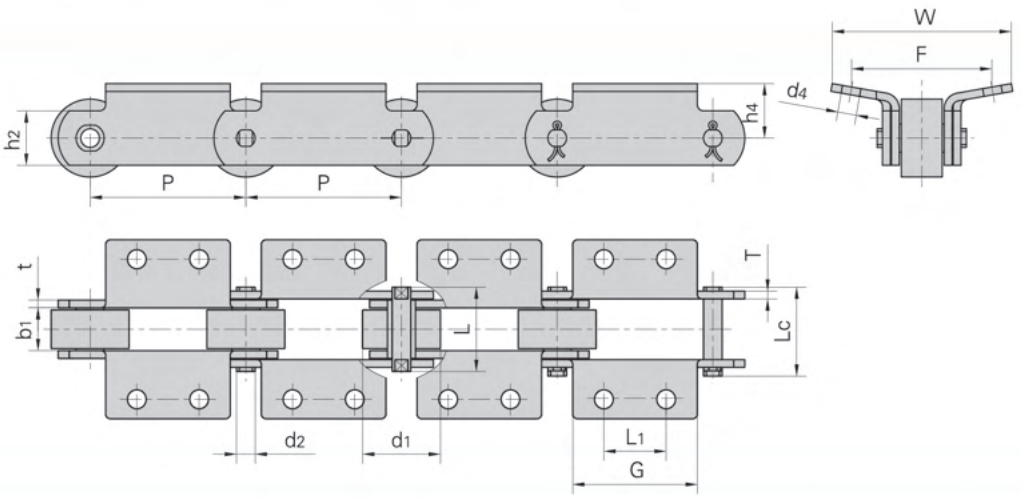
Conveyor chains with attachments (M series)



ISO Chain No.	P	L	G	d4	F	W	h4
	mm	mm	mm	mm	mm	mm	mm
M112	80.0	△	28.0	14.0	55.0	80.0	40.0
	100.0	△	40.0				
	125.0	35.0	65.0				
	160.0	65.0	95.0				
	200.0	100.0	130.0				
M160	100.0	△	30.0	14.0	62.0	85.0	45.0
	125.0	25.0	50.0				
	160.0	50.0	80.0				
	200.0	85.0	115.0				
	250.0	145.0	175.0				
M224	125.0	△	35.0	18.0	70.0	110.0	55.0
	160.0	△	60.0				
	200.0	65.0	100.0				
	250.0	125.0	160.0				
	315.0	190.0	230.0				
M315	160.0	△	35.0	18.0	80.0	115.0	65.0
	200.0	50.0	85.0				
	250.0	100.0	140.0				
	315.0	155.0	190.0				
	400.0	155.0	205.0				

△Attachments with 1 hole

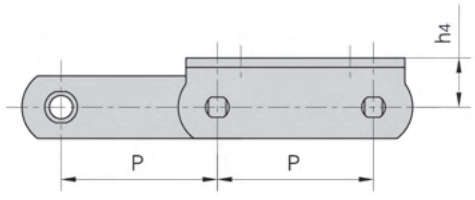
Conveyor chains with attachments (M series)

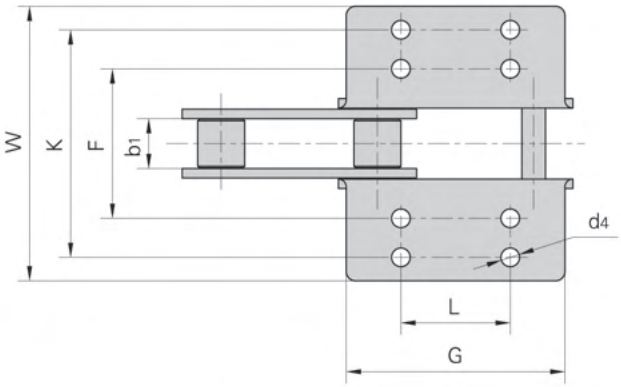


Donghua Chain No.	L_1	G	F	W	h_4	d_4
	mm	mm	mm	mm	mm	mm
M80K2F6–P–100	40.00	80.00	90.00	115.00	35.00	12.00
M112K2F4–P–200	120.00	180.00	110.00	142.00	46.00	14.00

Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
M80K2F6–P–100	100.00	50.00	27.00	12.00	55.0	58.5	35.00	5.00	80.0/17994	10.50
M112K2F4–P–200	200.00	60.00	38.50	15.00	71.7	75.6	40.00	5.00	160.0/35988	13.50

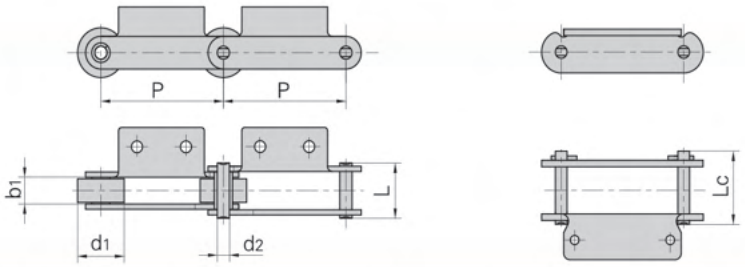
With K4 attachment





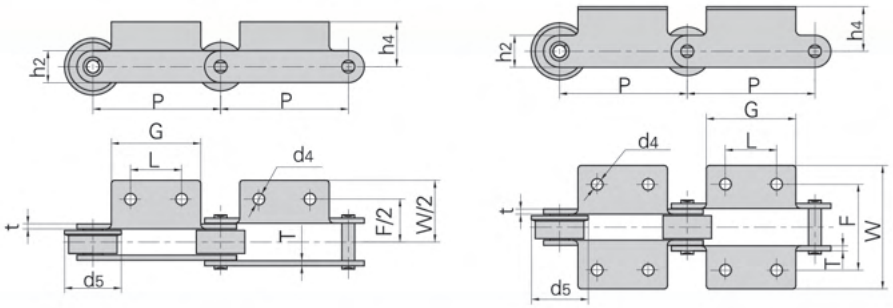
Donghua Chain No.	P	b_1	h_4	F	K	W	L	G	d_4
	mm	mm	mm	mm	mm	mm	mm	mm	mm
M112K4–S–100	100.00	32.00	31.50	96.00	146.00	176.00	70.00	140.00	12.00

Conveyor chains with attachments (M series)



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
M18F1A1–P–50	50.0	25.0	11.5	5.72	26.0	28.2	18.0/4050	20.0	2.46
M18F2A1.02–P–50	50.0	25.0	11.5	5.72	28.0	30.2	18.0/4050	20.0	2.18
M18F2A1F1.32–P–50	50.0	25.0	11.5	5.70	28.0	30.2	18.0/4050	20.0	1.85
M18F4A1.02–S–50	50.0	15.0	12.0	6.00	24.0	26.5	18.0/4050	20.0	1.20
M18F8K1.03–P–50	50.0	25.0	11.5	5.72	26.0	28.2	18.0/4050	20.0	2.47
M20K1F2.02–S–50	50.0	12.5	16.0	6.00	31.0	33.5	20.0/4545	25.0	3.60
M20A2F1–S–50	50.0	12.5	16.0	6.00	31.0	33.5	20.0/4545	25.0	1.53
M28F1A2–P–80	80.0	29.4	18.0	7.00	35.4	38.7	28.0/6300	31.0	2.60
M28F3A2–P–63	63.0	30.0	17.0	7.00	37.3	40.3	35.0/7874	39.0	3.48
M28F3A2–F–100	100.0	30.0	17.0	7.00	37.3	40.3	35.0/7874	39.0	3.46
M32A1.02–P–50	50.0	31.0	15.0	10.00	33.0	35.5	32.0/7200	35.2	4.09
M32A1F1–P–50	50.0	31.0	15.0	10.00	33.0	35.5	32.0/7200	35.2	3.96
M32A1F2.02–PF1–50	50.0	36.0	14.8	10.00	32.6	35.5	35.0/7874	39.0	4.40
M35F4A1.01–C–69	69.0	25.0	12.0	7.00	27.5	30.0	35.0/7874	39.0	2.26
M40FA1.02–P–50	50.0	31.0	15.0	10.00	36.6	39.0	75.0/16872	82.5	4.52
M40FK2F1–P–50	50.0	31.0	15.0	10.00	36.6	39.0	40.0/8992	44.0	4.94
M40FA2–P–50	50.0	31.0	15.0	10.00	36.6	39.0	40.0/8992	44.0	4.54
M40FA1F1.02–P–50	50.0	31.0	15.0	10.00	36.6	39.0	40.0/8992	44.0	4.31
M40FA2F1.08–P–50	50.0	31.0	15.0	10.00	36.6	39.0	40.0/8992	44.0	4.08
M40F17A2–P–50.8	50.8	31.0	15.2	13.40	38.0	42.8	53.9/12127	59.2	4.90
M40F31A2.02–P–50.8	50.8	31.8	15.0	14.00	37.0	40.5	40.0/8992	44.0	4.60
M40F17K1.10–P–50.8	50.8	31.0	15.2	13.35	38.0	42.8	53.9/12127	59.2	4.60
M40F5A2–S–65	65.0	24.0	15.0	12.00	38.0	41.0	40.0/8992	44.0	4.74
M40F10–F–76.2	76.2	31.5	15.0	14.00	38.0	42.0	40.0/8992	44.0	4.16
M40A2F2–F–80	80.0	36.0	20.0	8.50	40.5	45.0	40.0/8992	44.0	4.98
M40F1–P–125	125.0	36.0	38.0	14.27	75.6	–	40.0/8992	44.0	10.18
M56F1–P–100	100.0	38.0	20.5	10.00	42.3	46.1	56.0/12727	61.0	4.63
M56F2–P–100	100.0	42.0	22.5	10.00	44.6	48.5	56.0/12727	61.0	5.67
M56F2–F–100	100.0	42.0	22.5	10.00	44.6	48.5	56.0/12727	61.0	5.88
M56F3–P–100	100.0	38.0	20.5	10.00	42.3	46.1	56.0/12727	61.0	4.72
M56F3–F.06–100	100.0	38.0	20.5	10.00	42.3	46.1	56.0/12727	61.0	4.70
M56F8–P–100	100.0	38.0	17.0	10.00	38.8	42.6	56.0/12727	61.0	3.79
M56F9–F1–100	100.0	38.0	20.5	10.00	46.3	50.1	88.2/19845	97.0	5.80
M56F23–F–100	100.0	42.0	24.0	10.00	44.6	49.5	56.0/12727	61.0	5.52
M56F38A2–P–100	100.0	36.0	15.2	10.00	37.0	40.8	56.0/12727	61.0	3.64
M56F6A2.02–PF1–100	100.0	38.0	17.0	10.00	38.8	42.6	56.0/12727	61.0	4.10
M56A2–P–125	125.0	42.0	24.0	10.00	46.0	49.5	56.0/12727	61.0	5.24
M56F26A2.02–F–125	125.0	42.0	24.0	10.00	46.0	49.5	56.0/12727	61.0	4.82
M75–P100	100.0	38.0	18.9	9.53	40.4	44.7	75.0/17045	83.0	4.85

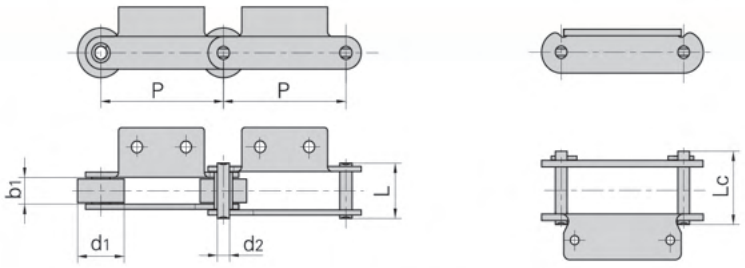
Conveyor chains with attachments (M series)



Donghua Chain No.	P	L	G	F	W	h4	h2	d4	t/T	d5
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
M18F1A1–P–50	50.0	△	46.0	44.0	72.0	24.0	18.0	6.5	2.50	–
M18F2A1.02–P–50	50.0	△	41.0	48.0	68.0	25.0	15.0	6.5	3.00	–
M18F2A1F1.32–P–50	50.0	△	42.0	44.6	64.6	22.5	15.0	6.0	3.00	–
M18F4A1.02–S–50	50.0	△	30.0	50.0	83.0	20.0	15.0	8.0	2.03	–
M18F8K1.03–P–50	50.0	△	46.0	44.0	66.6	24.0	18	8.5	2.50	–
M20K1F2.02–S–50	50.0	△	20.0	54.0	75.0	16.0	18.0	6.6	2.50	–
M20A2F1–S–50	50.0	20.0	35.0	52.0	80.0	13.0	18.0	8.1	2.50	–
M28F1A2–P–80	80.0	25.0	45.8	66.0	91.6	11.8	20.5	8.8	3.25	–
M28F3A2–P–63	63.0	20.0	50.0	64.0	92.0	20.0	20.0	9.0	4.00	–
M28F3A2–F–100	100.0	40.0	76.0	64.0	100.0	20.0	20.0	9.0	4.00	40.0
M32A1.02–P–50	50.0	△	60.0	62.0	97.0	35.0	23.0	10.0	3.00	–
M32A1F1–P–50	50.0	△	30.0	62.0	92.0	28.0	23.0	10.0	3.00	–
M32A1F2.02–PF1–50	50.0	△	60.0	62.0	97.0	16.5	23.0	10.0	3.00	–
M35F4A1.01–C–69	69.0	△	60.0	50.0	74.0	25.5	19.0	7.0	2.50	–
M40FA1.02–P–50	50.0	△	60.0	70.0	98.0	17.5	25.0	10.0	4.00	–
M40FK2F1–P–50	50.0	30.0	60.0	67.5	100.0	17.0	25.0	9.0	4.00	–
M40FA2–P–50	50.0	30.0	45.0	93.0	136.0	14.5	25.0	6.5	4.00	–
M40FA1F1.02–P–50	50.0	△	35.0	54.0	104.0	20.5	25.0	10.5	4.00	–
M40FA2F1.08–P–50	50.0	25.0	45.0	90.0	122.0	22.0	25.0	8.5	4.00	–
M40F17A2–P–50.8	50.8	30.0	55.0	66.0	92.0	18.0	25.0	10.2	5.00/4.00	–
M40F31A2.02–P–50.8	50.8	19.0	40.0	64.0	100.0	19.0	26.3	8.0	4.00	–
M40F17K1.10–P–50.8	50.8	△	55.0	66.0	92.0	18.0	25.0	10.2	5.00/4.00	–
M40F5A2–S–65	65.0	25.0	45.0	90.0	122.0	24.5	30.0	8.5	4.00	–
M40F10–F–76.2	76.2	22.2	38.3	76.2	106.5	19.0	26.0	9.4	4.00	40.0
M40A2F2–F–80	80.0	20.0	50.0	70.0	112.0	35.0	25.0	9.0	3.50	45.0
M40F1–P–125	125.0	50.0	90.0	100.0	140.0	36.0	50.0	13.0	6.00	–
M56F1–P–100	100.0	40.0	70.0	67.5	96.6	35.0	25.0	9.0	4.00	–
M56F2–P–100	100.0	29.7	50.0	124.0	148.0	21.5	32.0	7.0	4.00	–
M56F2–F–100	100.0	29.7	50.0	124.0	148.0	21.5	32.0	7.0	4.00	50.0
M56F3–P–100	100.0	50.0	70.0	71.0	101.0	35.0	25.0	9.0	4.00	–
M56F3–F.06–100	100.0	50.0	70.0	71.0	101.0	35.0	25.0	9.0	4.00	44.5
M56F8–P–100	100.0	△	70.0	63.8	95.0	25.0	25.0	8.2	4.00	–
M56F9–F1–100	100.0	40.0	70.0	68.0	96.6	25.0	32.0	9.0	5.00	45.0
M56F23–F–100	100.0	40.0	70.0	71.4	100.6	35.0	25.0	9.0	4.00	50.0
M56F38A2–P–100	100.0	40.0	60.0	70.0	100.0	20.0	25.0	9.0	4.00	–
M56F6A2.02–PF1–100	100.0	40.0	70.0	71.5	92.0	55.0	25.0	6.5	4.00	–
M56A2–P–125	125.0	50.0	75.0	88.0	128.0	30.0	30.0	11.0	4.00	–
M56F26A2.02–F–125	125.0	50.0	75.0	88.0	128.0	30.0	30.0	9.0	4.00	50.0
M75–P100	100.0	40.0	70.0	64.0	112.0	24.9	26.0	9.0	4.00	–

△Attachments with 1 hole

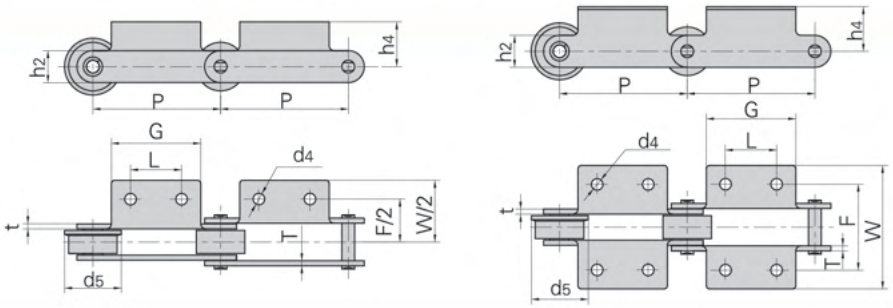
Conveyor chains with attachments (M series)



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
M75–P100F1	100.0	38.0	18.9	9.53	38.4	42.7	75.0/17045	83.0	4.01
M75–P100F3	100.0	28.5	23.9	11.10	46.3	50.3	75.0/17045	83.0	4.53
M75F4–P–100	100.0	38.0	18.9	9.53	40.4	44.7	75.0/17045	83.0	4.62
M75–PF1–100	100.0	19.1	18.9	9.53	40.4	44.7	75.0/17045	75.0	3.43
M80K1F1–P–100	100.0	50.0	28.0	12.00	55.0	58.5	80.0/18000	88.0	9.10
*M80K2F1–B–100	100.0	18.0	28.0	12.00	55.0	58.5	80.0/18000	88.0	5.94
*M80F5K1–B–100	100.0	18.0	28.0	12.00	55.0	58.5	80.0/18000	88.0	5.45
M80A2F1–F–160	160.0	50.0	29.0	12.00	65.0	–	80.0/18000	88.0	7.45
M80F43K2–P–200	200.0	50.0	28.0	12.00	55.0	59.0	80.0/18000	88.0	7.90
M112F5K2–P–100	100.0	36.0	37.0	16.00	69.0	74.0	112.0/25200	123.2	8.28
M112A2F18.04–P–100	100.0	60.0	31.0	15.00	64.0	73.0	112.0/25200	123.2	11.80
*M112K2F2–B–100	100.0	21.0	32.0	15.00	64.5	69.0	112.0/25200	123.2	7.53
M112F38A2.04–P–100	100.0	60.0	32.0	15.00	64.5	69.0	112.0/25200	123.2	12.74
M112F16K1–P–125	125.0	60.0	32.0	15.00	68.5	73.0	112.0/25200	123.2	13.00
M112K2F1–S–125	125.0	30.0	32.0	16.00	64.5	69.0	112.0/25200	123.2	7.35
M112F9A2–F–180	180.0	50.0	32.0	15.00	64.5	69.0	160.0/35993	176.0	10.30
M112F3–F–200	200.0	60.0	37.0	16.00	69.0	74.0	112.0/25200	123.2	11.00
M112A2F21–F–315	315.0	60.0	32.0	15.00	65.0	70.0	112.0/25200	123.2	8.50
M160F1K2–P–100	100.0	36.0	36.0	18.00	76.0	80.0	160.0/35993	176.0	10.80
*M160F1K2.03–B–100	100.0	18.0	36.0	18.00	76.0	80.0	160.0/35993	176.0	9.73
M160F12K2–S–100	100.0	36.0	38.0	14.00	76.0	–	100.0/22496	110.0	9.33
*M160F2–B–100	100.0	25.0	37.0	18.00	73.3	83.0	222.0/49940	244.2	11.36
M160F25K2.04–B–100	100.0	25.0	37.0	18.00	73.3	79.5	160.0/36364	176.0	10.83
*M160F41K2–B–100	100.0	36.0	37.0	18.00	73.3	79.5	160.0/35993	176.0	14.75
*M160F55K2–B–100	100.0	25.0	37.0	18.00	–	86.0	160.0/35993	176.0	15.04
M160F3K1F1–P–101.6	101.6	66.7	26.0	26.90	58.0	78.5	156.0/35093	171.6	17.37
M160A2F1.02–P–152.4	152.4	66.7	25.4	26.90	58.0	68.0	160.0/35993	176.0	12.55
M160A2F7–F–200	200.0	70.0	37.0	18.00	85.0	–	181.8/40905	200.0	15.20
M160A2F8–F–200	200.0	70.0	37.0	18.00	85.0	–	181.8/40905	200.0	15.23
M160K2F2–S–200	200.0	36.0	36.0	18.00	76.0	80.0	160.0/36364	176.0	11.40
M160A2F8–F–200	200.0	70.0	37.0	18.00	85.0	–	181.8/40905	200.0	15.20
M224F6A2–P–160	160.0	85.0	42.0	21.00	87.5	92.5	224.0/50909	246.5	27.56
M224F29A2–F–200	200.0	85.0	43.0	21.00	85.0	91.0	224.0/50909	246.0	21.60
M224F1K2–P–200	200.0	85.0	42.0	21.00	95.0	–	224.0/50909	246.0	21.20
M224F42K2–S–200	200.0	42.0	44.0	21.00	–	99.0	224.0/50909	246.0	17.20
M315F22A2–F–400	400.0	100.0	56.0	25.00	109.8	115.3	315.0/70815	346.5	26.60
M315K2F1–P–250	250.0	50.0	47.0	25.00	98.9	105.0	315.0/70815	346.5	20.60
M450F26A2–F–400	400.0	100.0	56.0	30.00	111.0	118.0	315.0/70815	346.5	27.60

*Bush chain: d_1 in the table indicates the external diameter of the bush

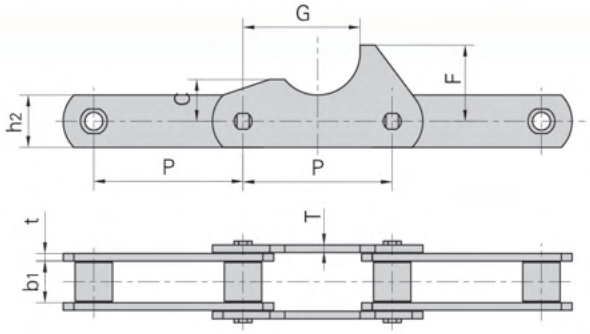
Conveyor chains with attachments (M series)



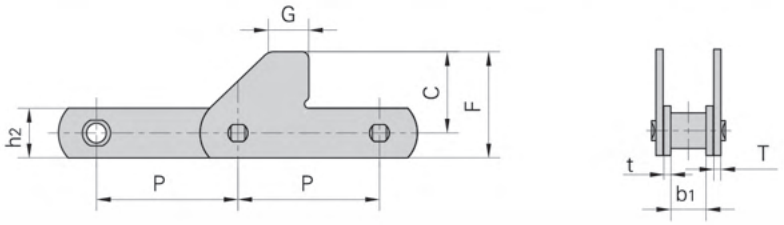
Donghua Chain No.	P	L	G	F	W	h4	h2	d4	t/T	d5
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
M75–P100F1	100.0	40.0	70.0	64.0	112.0	24.4	26.0	9.0	3.5	–
M75–P100F3	100.0	50.0	70.0	75.7	96.7	35.0	26.0	9.7	4.0	–
M75F4–P–100	100.0	40.0	70.0	90.0	112.4	24.9	26.0	8.5	4.0	–
M75–PF1–100	100.0	40.0	70.0	64.0	112.0	24.9	26.0	9.0	4.0	–
M80K1FI–P–100	100.0	△	30.0	96.0	138.0	35.0	35.0	11.0	5.0	–
M80K2FI–B–100	100.0	70.0	100.0	96.0	130.0	35.0	35.0	11.0	5.0	–
M80F5K1–B–100	100.0	△	60.0	100.0	156.0	23.2	35.0	13.0 × 17.0	5.0	–
M80A2F1–F–160	160.0	60.0	95.0	94.0	124.0	27.5	35.0	9.0	5.0	60.0
M80F43K2–P–200	200.0	80.0	120.0	96.0	130.0	35.0	35.0	11.0	5.0	–
M112F5K2–P–100	100.0	35.0	65.0	98.5	140.0	40.0	40.0	14.0	6.0	–
M112A2F18.04–P–100	100.0	30.0	60.0	100.0	130.0	33.0	36.0	9.0	6.0	–
M112K2F2–B–100	100.0	30.0	60.0	100.0	130.0	30.0	40.0	9.0	6.0	–
M112F38A2.04–P–100	100.0	35.0	70.0	110.0	160.0	40.0	40.0	14.0	6.0	–
MII2F16K1–P–125	125.0	△	72.0	120.0	184.0	39.0	40.0	13.0	7.0	–
MII2K2F1–S–125	125.0	80.0	110.0	85.8	115.8	35.0	40.0	13.0	6.0	–
MI12F9A2–F–180	180.0	100.0	130.0	110.0	160.0	40.0	40.0	14.0	6.0	60.0
MI12F3–F–200	200.0	90.0	120.0	102.0	137.5	40.0	45.0	11.0	6.0	75.0
M112A2F21–F–315	315.0	160.0	200.0	110.0	160.0	40.0	40.0	14.0	6.0	70.0
M160F1K2–P–100	100.0	40.0	80.0	124.0	183.0	35.0	40.0	14.0	7.0	–
M160F1K2.03–B–100	100.0	40.0	80.0	124.0	283.0	35.0	40.0	14.0	7.0	–
M160F12K2–S–100	100.0	30.0	70.0	100.0	120.0	35.0	40.0	13.0	5.6	–
M160F2–B–100	100.0	△	110.0	125.0	155.0	45.0	50.0	17.0	7.0	–
M160F25K2.04–B–100	100.0	40.0	80.0	124.0	180.0	45.0	50.0	14.0	7.0	–
M160F41K2–B–100	100.0	40.0	80.0	124.0	180.0	45.0	55.0	14.0	7.0	–
M160F55K2–B–100	100.0	40.0	80.0	124.0	200.0	43.0	50.0	14.0	8.0	–
M160F3K1F1–P–101.6	101.6	△	56.0	175.0	204.0	38.0	51.0	11.0	7.1/5.1	–
M160A2F1.02–P–152.4	152.4	38.0	64.0	120.0	154.0	30.0	50.0	10.5	7.1/5.1	–
M160A2F7–F–200	200.0	85.0	115.0	124.0	170.0	45.0	51.0	14.0	7.0	85.0
M160A2F8–F–200	200.0	80.0	115.0	124.0	170.0	45.0	51.0	12.0	7.0	85.0
M160K2F2–S–200	200.0	100.0	180.0	103.0	133.0	45.0	51.0	9.0	7.0	–
M160A2F8–F–200	200.0	80.0	115.0	124.0	170.0	45.0	51.0	12.0	7.0	85.0
M224F6A2–P–160	160.0	80.0	125.0	136.0	182.0	62.0	72.0	17.0	8.0	–
M224F29A2–F–200	200.0	50.0	100.0	170.0	200.0	45.0	60.0	13.0	8.0	100.0
M224F1K2–P–200	200.0	80.0	120.0	128.0	168.0	40.0	50.0	14.0	9.0	–
M224F42K2–S–200	200.0	60.0	100.0	142.0	180.0	54.0	62.0	15.0	8.0	–
M315F22A2–F–400	400.0	200.0	250.0	160.0	207.6	70.0	70.0	18.0	10.0	120.0
M315K2F1–P–250	250.0	60.0	100.0	127.0	168.0	57.0	82.0	14.0	10.0	–
M450F26A2–F–400	400.0	200.0	250.0	160.0	207.6	70.0	75.0	18.0	10.0	119.0

△Attachments with 1 hole

Conveyor chains with attachments (M series)

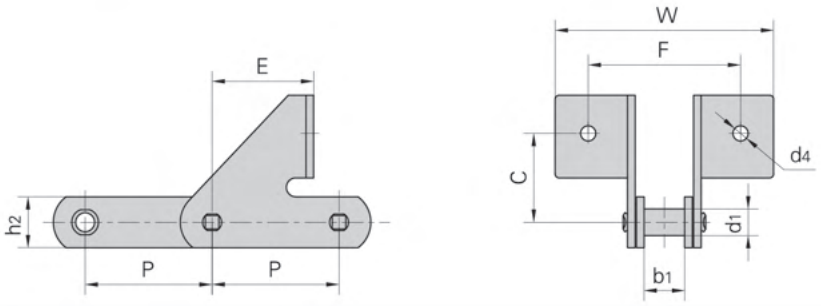


Donghua Chain No.	P	b1	h2	t/T	C	F	G
	mm	mm	mm	mm	mm	mm	mm
M80F29–S–100	100.00	28.00	35.00	5.00	28.00	51.00	78.50



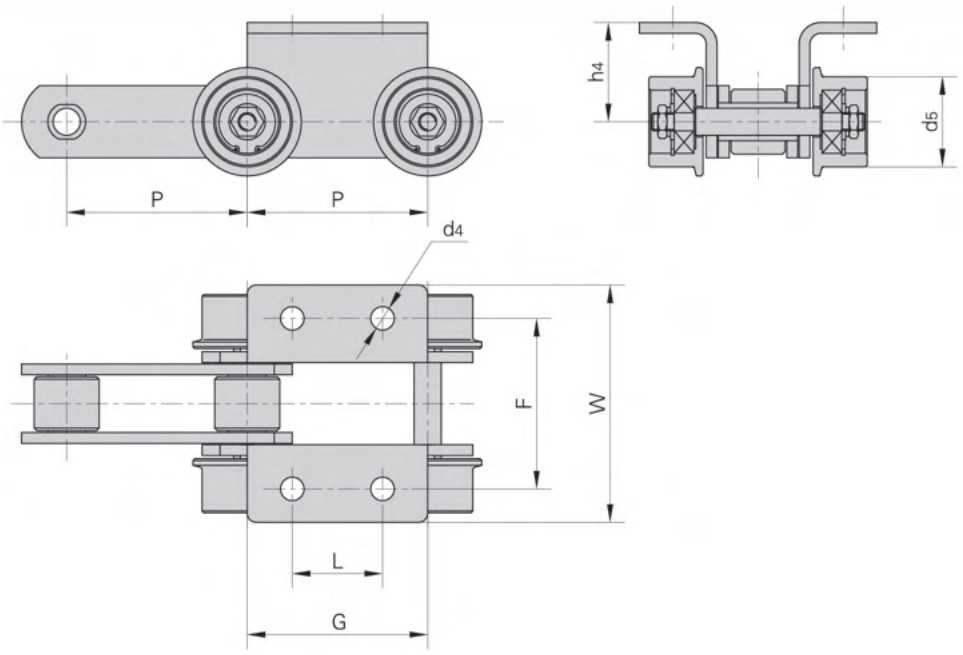
Donghua Chain No.	P	b1	h2	t/T	C	F	G
	mm	mm	mm	mm	mm	mm	mm
M80F41–P–100	100.00	28.00	35.00	5.00	40.00	75.00	29.00

With SD attachment

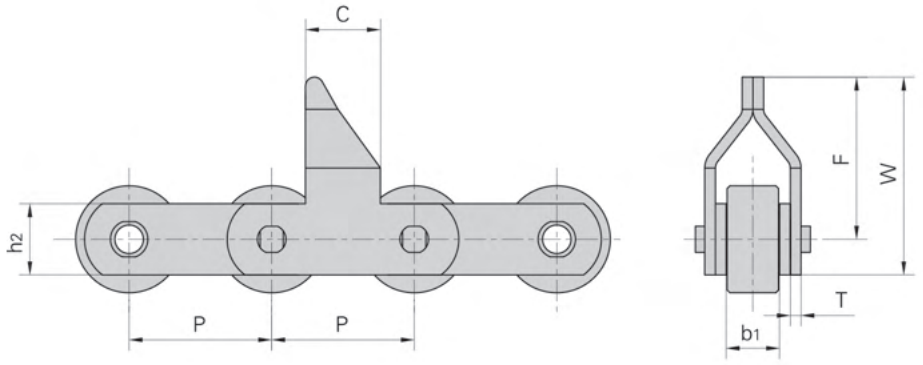


Donghua Chain No.	P	d1	b1	h2	C	E	F	W	d4
	mm	mm	mm	mm	mm	mm	mm	mm	mm
M112F52SD–B–100	100.00	21.00	32.00	40.00	70.00	80.00	120.00	172.00	12.00

Conveyor chains with attachments (M series)

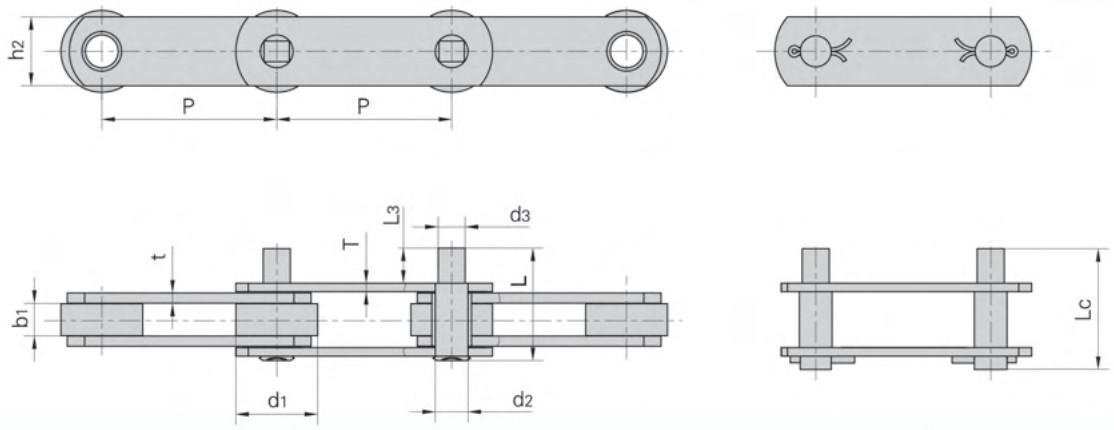


Donghua Chain No.	P	L	G	F	W	h4	d4	d5
	mm	mm	mm	mm	mm	mm	mm	mm
M112F34–P–100	100.00	50.00	100.00	95.00	130.00	55.00	13.00	50.00



Donghua Chain No.	P	b1	h2	T	C	F	W
	mm	mm	mm	mm	mm	mm	mm
M112F39–P–80	80.00	32.00	40.00	6.00	42.00	91.00	111.00

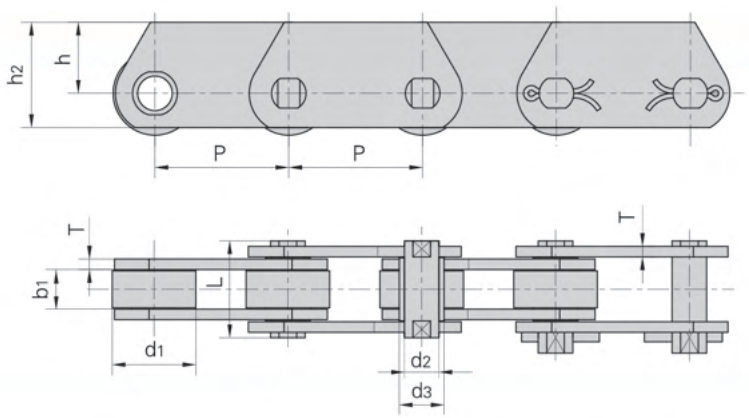
Conveyor chains with extended pins (M series)



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Extended pin dimension		Pin length		Inner plate depth	Plate thickness
	P	d_1 max	b_1 min	d_2 max	d_3 max	L_3	L max	Lc max	h_2 max	t/T max
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
M18F7–D3–P–75	75.00	25.00	11.50	5.72	12.00	30.0	56.6	58.9	20.0	3.0
M20D1F1.02–P–80	80.00	25.00	16.00	6.00	6.00	25.5	54.7	57.2	18.0	2.5
M75–D3–P–100	100.00	38.00	18.95	9.53	11.00	38.0	76.2	80.5	26.0	4.0
M20–D1F2.02–P–80	80.00	25.00	16.00	6.00	6.00	27.8	57.0	59.5	18.0	2.5
M35F1–P–35	35.00	20.00	16.00	7.00	10.00	30.0	59.0	61.9	18.0	2.5
M35F7–D1–P–35	35.00	20.00	16.00	8.00	10.00	25.0	56.0	–	18.0	3.0
M100F11–P–101.6–D3	101.60	47.50	19.00	19.00	15.70	20.0	66.3	71.5	40.0	6.0/5.0
M100–P–152.4–D3	152.40	47.50	19.00	19.00	18.25	84.8	127.5	132.7	40.0	5.0/4.0
M100–P–203.2–D3	203.20	47.50	19.00	19.00	18.25	84.8	127.5	132.7	40.0	5.0/4.0
M160F58–D1.04–P–125	125.00	70.00	34.00	18.00	18.00	71.6	104.0	–	52.0	8.0

Donghua Chain No.	Tensile strength	Average tensile strength	Weight per meter
	Q min	Q_0 min	q
	kN/lbf	kN	kg/m
M18F7–D3–P–75	18.0/4050	20.00	2.14
M20D1F1.02–P–80	20.0/4545	25.00	1.65
M75–D3–P–100	75.0/16870	82.50	3.61
M20–D1F2.02–P–80	20.0/4545	22.00	1.65
M35F1–P–35	35.0/7874	39.00	2.47
M35F7–D1–P–35	35.0/7874	39.00	2.77
M100F11–P–101.6–D3	150.0/33722	165.00	7.60
M100–P–152.4–D3	100.0/22496	110.00	6.36
M100–P–203.2–D3	100.0/22496	110.00	5.49
M160F58–D1.04–P–125	160.0/36364	176.00	17.70

Conveyor chains (MT series)

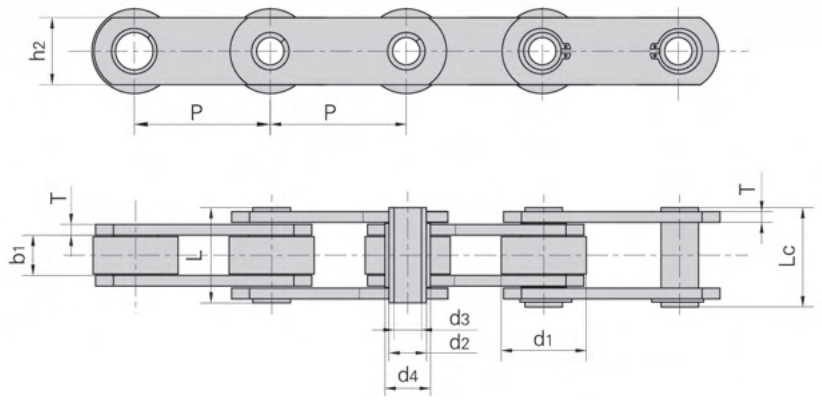


DIN Chain No.	Pitch					Roller diameter	Pin diameter	Bush diameter	Plate thickness
	P					d_1 max	d_2 max	d_3 max	T max
	mm					mm	mm	mm	mm
MT20	40.0	50.0	63.0	80.0	100.0	25.0	6.0	9.0	2.5
MT28	50.0	63.0	80.0	100.0	125.0	30.0	7.0	10.0	3.0
MT40	63.0	80.0	100.0	125.0	160.0	36.0	8.5	12.5	3.5
MT56	63.0	80.0	100.0	125.0	160.0	42.0	10.0	15.0	4.0
MT80	80.0	100.0	125.0	160.0	200.0	50.0	12.0	18.0	5.0
MT112	80.0	100.0	125.0	160.0	200.0	60.0	15.0	21.0	6.0
MT160	100.0	125.0	160.0	200.0	250.0	70.0	18.0	25.0	7.0
MT224	125.0	160.0	200.0	250.0	315.0	85.0	21.0	30.0	8.0
MT315	160.0	200.0	250.0	315.0	400.0	100.0	25.0	36.0	10.0
MT450	200.0	250.0	315.0	400.0	500.0	120.0	30.0	42.0	12.0

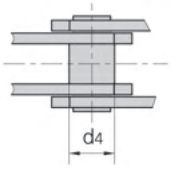
DIN Chain No.	Width between inner plates	Pin length	Plate depth		Tensile strength	
	b_1 min	L max	h_2 max	h max	Q min	*Q min
	mm	mm	mm	mm	kN/lbf	kN/lbf
MT20	16.0	35.0	25.0	16.0	20.0/4545	32.0/7270
MT28	18.0	40.0	30.0	20.0	28.0/6364	42.0/9545
MT40	20.0	45.0	35.0	22.5	40.0/9091	60.0/13635
MT56	24.0	52.0	45.0	30.0	56.0/12727	85.0/19318
MT80	28.0	62.0	50.0	32.5	80.0/18182	125.0/28408
MT112	32.0	73.0	60.0	40.0	112.0/25454	175.0/39768
MT160	37.0	85.0	70.0	45.0	160.0/36364	260.0/59090
MT224	43.0	98.0	90.0	60.0	224.0/50909	340.0/77272
MT315	48.0	112.0	100.0	65.0	315.0/71591	520.0/118180
MT450	56.0	135.0	120.0	80.0	450.0/102272	700.0/159089

*Q denotes the tensile strength after hardened

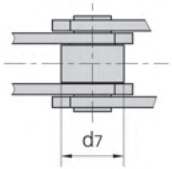
Hollow pin conveyor chains (MC series)



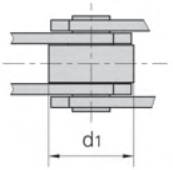
Without rollers



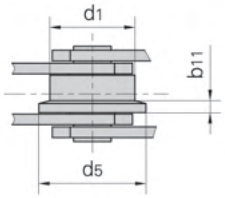
With S small rollers type



With P large rollers type



With F flanged rollers type

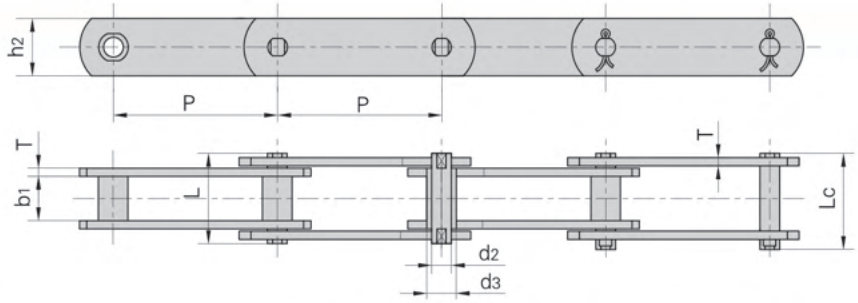


DIN Chain No.	Pitch						Roller dimension				Bush diameter	Plate depth
	P						d_1 max	d_7 max	d_5 max	b_{11}	d_4 max	h_2 max
	mm						mm	mm	mm	mm	mm	mm
MC28	63.0	80.0	100.0	125.0	160.0	–	36.0	25.0	45.0	4.5	17.5	25.0
MC56	80.0	100.0	125.0	160.0	200.0	250.0	50.0	30.0	60.0	5.0	21.0	35.0
MC112	100.0	125.0	160.0	200.0	250.0	315.0	70.0	42.0	85.0	7.0	29.0	50.0
MC224	160.0	200.0	250.0	315.0	400.0	500.0	100.0	60.0	120.0	10.0	41.0	70.0

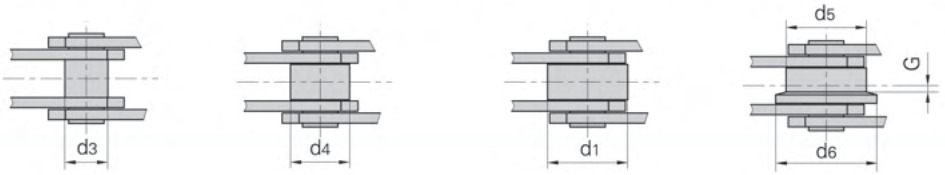
DIN Chain No.	Width between inner plates	Pin diameter		Pin length		Plate thickness	Tensile strength	
	b_1 min	d_2 max	d_3 min	L max	Lc max	T max	Q min	*Q min
	mm	mm	mm	mm	mm	mm	kN/lbf	kN/lbf
MC28	20.0	13.0	8.2	36.0	38.5	3.5	28.0/6364	40.0/9091
MC56	24.0	15.5	10.2	45.0	47.5	4.0	56.0/12727	90.0/20454
MC112	32.0	22.0	14.3	62.5	64.3	6.0	112.0/25454	180.0/40908
MC224	43.0	31.0	20.3	83.0	85.5	8.0	224.0/50909	350.0/79544

*Q denotes the tensile strength after hardened

Conveyor chains (FV series)



Without rollers | With S small rollers type | With P large rollers type | With F flanged rollers type

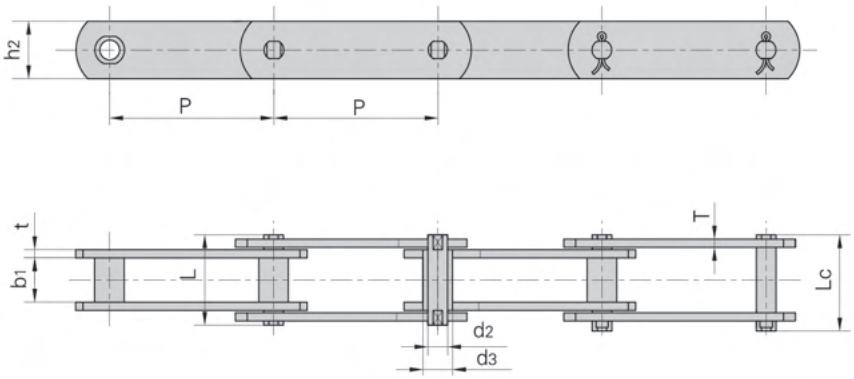


DIN Chain No.	Pitch							Roller dimension					Bush diameter
	P							d_1 max	d_4 max	d_5 max	d_6 max	G	d_3 max
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
FV40	50.0	63.0	80.0	100.0	125.0	–	–	32.0	20.0	40.0	50.0	4.0	15.0
FV63	50.0	63.0	80.0	100.0	125.0	160.0	–	40.0	26.0	50.0	63.0	5.0	18.0
FV90	63.0	80.0	100.0	125.0	160.0	200.0	250.0	48.0	30.0	63.0	78.0	6.5	20.0
FV112	80.0	100.0	125.0	160.0	200.0	250.0	–	55.0	32.0	72.0	90.0	7.5	22.0
FV140	63.0	100.0	125.0	160.0	200.0	250.0	–	60.0	36.0	80.0	100.0	9.0	26.0
FV180	100.0	125.0	160.0	200.0	250.0	315.0	–	70.0	42.0	100.0	125.0	13.0	30.0
FV250	125.0	160.0	200.0	250.0	315.0	400.0	–	80.0	50.0	125.0	155.0	15.0	36.0
FV315	160.0	200.0	250.0	315.0	400.0	–	–	90.0	60.0	140.0	175.0	18.0	42.0

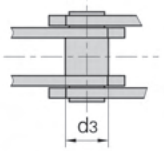
DIN Chain No.	Width between inner plates	Pin diameter	Pin length		Plate depth	Plate thickness	Tensile strength	
	b_1 min	d_2 max	L min	Lc max	h_2 max	T max	Q min	*Q min
	mm	mm	mm	mm	mm	mm	kN/lbf	kN/lbf
FV40	18.0	10.0	36.0	39.0	25.0	3.0	40.0/9091	47.0/10681
FV63	22.0	12.0	45.0	48.5	30.0	4.0	63.0/14317	75.0/17045
FV90	25.0	14.0	53.0	56.5	35.0	5.0	90.0/20453	115.0/26136
FV112	30.0	16.0	62.0	66.0	40.0	6.0	112.0/25452	170.0/38636
FV140	35.0	18.0	67.0	71.5	45.0	6.0	140.0/31815	180.0/40908
FV180	45.0	20.0	86.0	92.0	50.0	8.0	180.0/40908	250.0/56817
FV250	55.0	26.0	97.0	103.5	60.0	8.0	250.0/56817	300.0/68181
FV315	65.0	30.0	113.0	126.5	70.0	10.0	315.0/71591	480.0/109089

*Q denotes the tensile strength after hardened

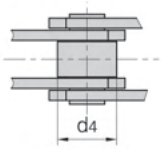
Conveyor chains (FV series)



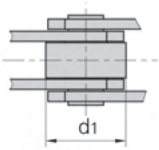
Without rollers



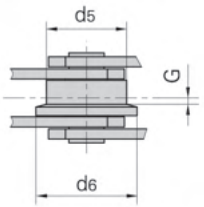
With S small rollers type



With P large rollers type

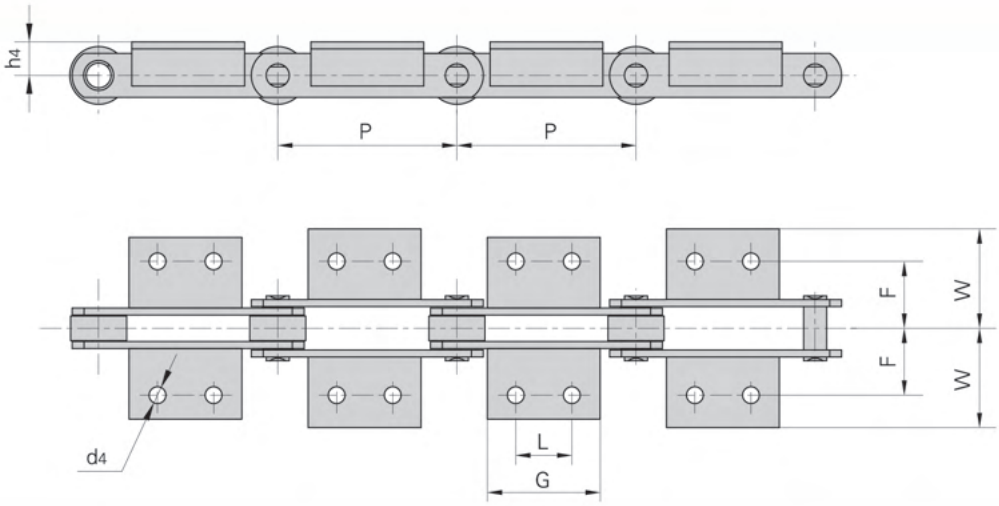


With F flanged rollers type



Donghua Chain No.	Pitch	Roller diameter						Pin diameter	Pin length		Plate depth	Plate thickness	Tensile strength	Weight per meter
	P	d_1 max	d_3 max	d_4 max	d_5 max	d_6 max	G	d_2 max	L max	Lc max	h_2 max	t/T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
FV40F3–P–63	63.0	32.0	–	–	–	–	–	10.0	38.1	41.5	45.0	4.0	80.0/17985	2.13
FV63F11–P–100	100.0	40.0	–	–	–	–	–	14.0	37.0	–	30.0	4.0	60.0/13488	3.89
FV63F12–P–125	125.0	40.0	–	–	–	–	–	10.0	44.5	48.0	30.0	4.0	63.0/14162	3.84
FV90–B–50	50.0	–	20.0	–	–	–	–	14.0	52.0	56.4	35.0	5.0	90.0/20453	6.10
FV90F9–B–100	100.0	–	20.0	–	–	–	–	14.0	60.2	64.6	35.0	6.0/8.0	90.0/20453	6.00
FV90F10–B–100	100.0	–	20.0	–	–	–	–	14.0	60.2	64.6	40.0	6.0/8.0	90.0/20453	6.83
FV112–S–63	63.0	–	–	32.0	–	–	–	16.0	63.0	67.5	40.0	6.0	112.0/25454	8.80
FV140–B–80	80.0	–	26.0	–	–	–	–	18.0	67.0	72.5	45.0	6.0	140.0/31473	8.55
FV140–PF1–125	125.0	65.0	–	–	–	–	–	18.0	67.0	71.5	45.0	6.0	140.0/31473	12.76
FV140F27–F–125	125.0	–	–	–	80.0	93.5	9.5	18.0	68.4	73.0	45.0	6.4	140.0/31473	17.00
FV180–B–150	150.0	–	30.0	–	–	–	–	20.0	85.5	92.0	50.0	8.0	180.0/40492	8.24

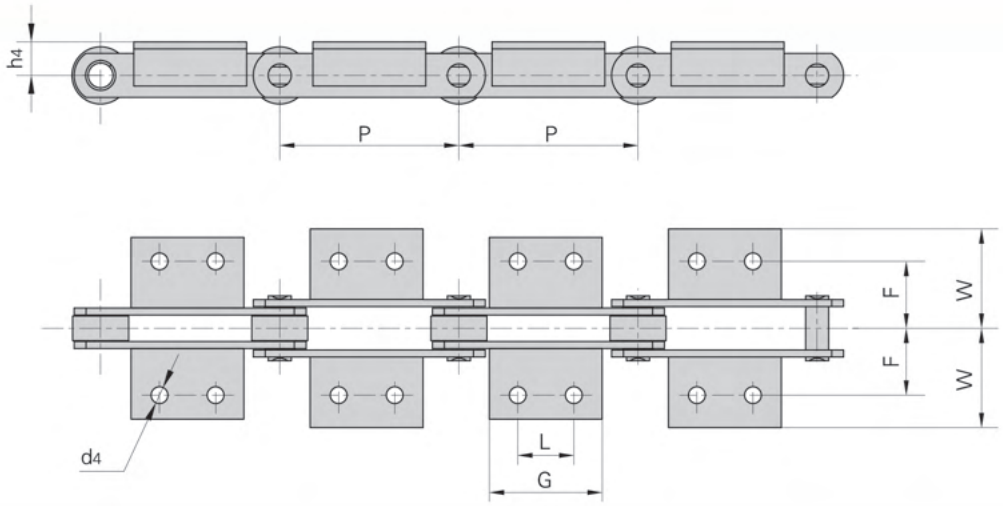
Conveyor chains with attachments (FV series)



DIN Chain No.	P	L	G	d4	F	W	h4
	mm	mm	mm	mm	mm	mm	mm
FV40	50.0	△	45.0	6.5	25.0	40.5	20.0
	63.0	△	31.0				
	80.0	25.0	45.0				
	100.0	30.0	50.0				
	125.0	30.0	60.0				
FV63	63.0	△	40.0	8.4	34.0	50.0	30.0
	80.0	25.0	45.0				
	100.0	30.0	50.0				
	125.0	40.0	60.0				
	160.0	50.0	70.0				
FV90	63.0	△	30.0	8.4	40.0	64.0	35.0
	80.0	25.0	45.0				
	100.0	30.0	50.0				
	125.0	40.0	60.0				
	160.0	50.0	70.0				
	200.0	60.0	80.0				
	250.0	65.0	85.0				
FV112	100.0	30.0	50.0	11.0	50.0	70.0	40.0
	125.0	40.0	65.0				
	160.0	50.0	75.0				
	200.0	65.0	90.0				
	250.0	80.0	105.0				

△Attachments with 1 hole

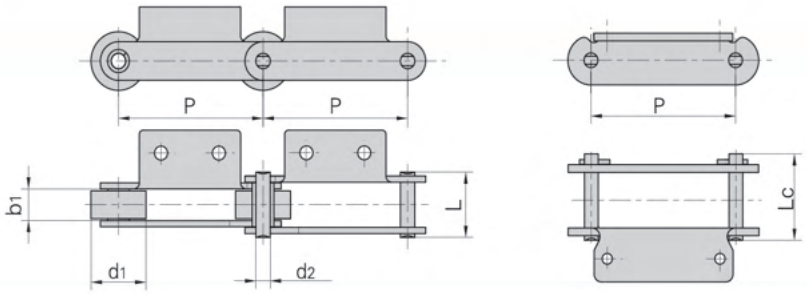
Conveyor chains with attachments (FV series)



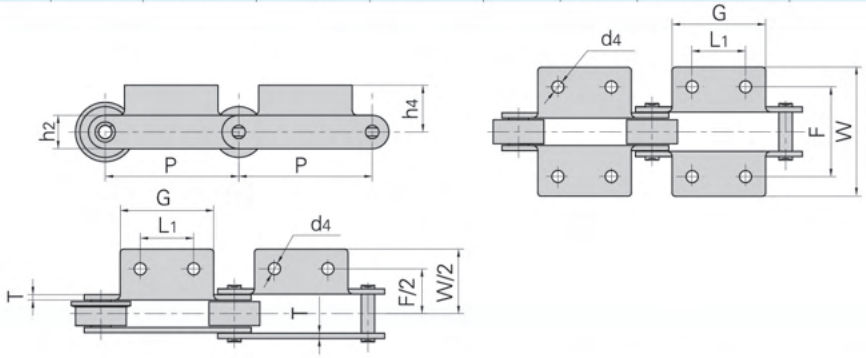
DIN Chain No.	P	L	G	d4	F	W	h4
	mm	mm	mm	mm	mm	mm	mm
FV140	100.0	30.0	55.0	11.0	50.0	81.0	45.0
	125.0	40.0	65.0				
	160.0	50.0	75.0				
	200.0	65.0	90.0				
	250.0	80.0	105.0				
FV180	125.0	35.0	63.0	13.0	64.0	91.0	45.0
	160.0	50.0	80.0				
	200.0	65.0	95.0				
	250.0	80.0	110.0				
	315.0	100.0	130.0				
FV250	160.0	50.0	80.0	14.0	69.0	106.0	55.0
	200.0	65.0	95.0				
	250.0	80.0	110.0				
	315.0	100.0	130.0				
	400.0	100.0	130.0				
FV315	160.0	△	50.0	14.0	85.0	130.0	60.0
	200.0	65.0	95.0				
	250.0	80.0	110.0				
	315.0	100.0	130.0				
	400.0	100.0	130.0				

△Attachments with 1 hole

Conveyor chains with attachments (FV series)



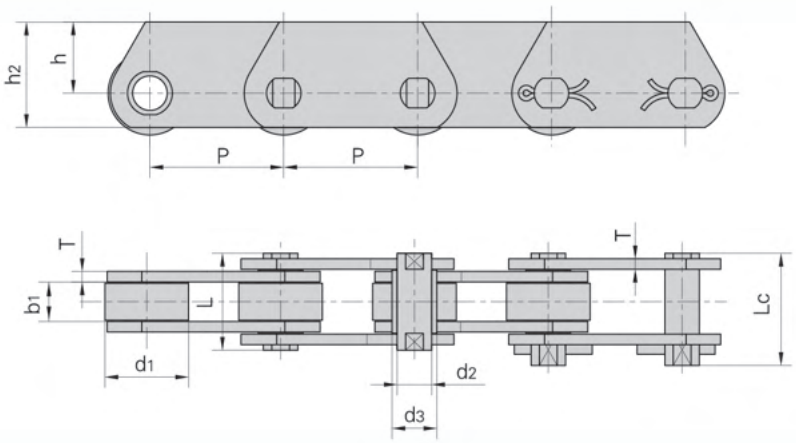
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
FV40A2.02–P–40	40.00	32.00	18.00	10.00	36.0	40.0	40.0/8992	44.0	4.98
FV63A2F4–S–100	100.00	26.00	22.00	12.00	46.0	50.0	63.0/14172	69.3	3.95
FV90A2F1–P–85	85.00	50.00	25.00	14.00	52.0	56.5	90.0/20250	100.0	10.15
FV90A2F1–P–100	100.00	50.00	25.00	14.00	52.0	56.5	90.0/20250	100.0	8.74
FV112F1A1–P–100	100.00	55.00	30.00	16.00	71.0	76.5	180.0/40492	200.0	14.30
FV112F1A1–P–80	80.00	55.00	30.00	16.00	71.0	76.5	180.0/40492	200.0	16.60
FV112F14A2–P–125	125.00	55.00	30.00	16.00	63.0	67.5	112.0/25454	123.2	10.00
FV180F21A2–P–160	160.00	80.00	45.00	20.00	–	90.0	180.0/40492	200.0	20.40
FV250K2F8–P–250	250.00	80.00	55.00	26.00	–	107.5	250.0/56817	275.0	22.60



Donghua Chain No.	P	L_1	G	F	W	h_4	h_2	d_4	T
	mm	mm	mm	mm	mm	mm	mm	mm	mm
FV40A2.02–P–40	40.00	17.00	30.00	60.0	90.0	20.0	25.0	6.4	3.00
FV63A2F4–S–100	100.00	30.00	50.00	86.0	106.0	20.0	30.0	10.0	4.00
FV90A2F1–P–85	85.00	40.00	60.00	80.0	109.2	40.0	35.0	9.5	5.00
FV90A2F1–P–100	100.00	40.00	60.00	80.0	109.2	40.0	35.0	9.5	5.00
FV112F1A1–P–100	100.00	△	50.00	120.0	164.0	50.0	40.0	15.0	8.00
FV112F1A1–P–80	80.00	△	50.00	120.0	164.0	50.0	40.0	15.0	8.00
FV112F14A2–P–125	125.00	40.00	65.00	100.0	130.0	40.0	40.0	11.0	6.00
FV180F21A2–P–160	160.00	50.00	80.00	140.0	180.0	40.0	50.0	14.0	8.00
FV250K2F8–P–250	250.00	80.00	120.00	140.0	191.0	50.0	60.0	14.0	8.00

△Attachments with 1 hole

Conveyor chains (FVT series)

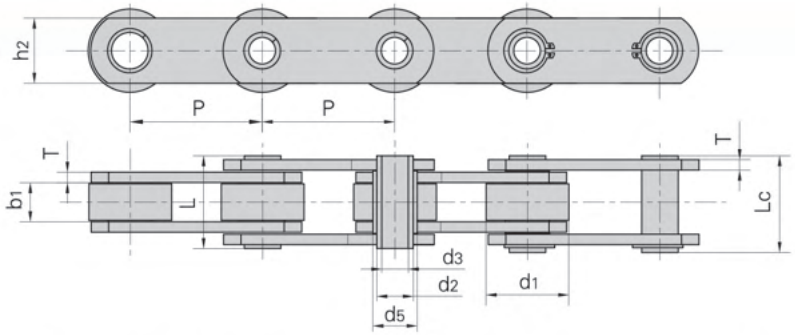


DIN Chain No.	Pitch							Roller diameter	Pin diameter	Bush diameter	Plate thickness
	P							d_1 max	d_2 max	d_3 max	T max
	mm							mm	mm	mm	mm
FVT40	40.0	50.0	63.0	80.0	100.0	125.0	–	32.0	10.0	15.0	3.0
FVT63	63.0	80.0	100.0	125.0	160.0	–	–	40.0	12.0	18.0	4.0
FVT90	63.0	80.0	100.0	125.0	160.0	200.0	250.0	48.0	14.0	20.0	5.0
FVT112	100.0	125.0	160.0	200.0	250.0	–	–	55.0	16.0	22.0	6.0
FVT140	100.0	125.0	160.0	200.0	250.0	–	–	60.0	18.0	25.0	6.0
FVT180	125.0	160.0	200.0	250.0	315.0	–	–	70.0	20.0	30.0	8.0
FVT250	160.0	200.0	250.0	315.0	–	–	–	80.0	26.0	36.0	8.0
FVT315	160.0	200.0	250.0	315.0	400.0	–	–	90.0	30.0	42.0	10.0

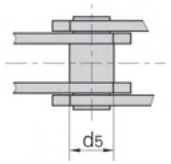
DIN Chain No.	Width between inner plates	Pin length		Plate depth		Tensile strength	
	b_1 min	L max	Lc max	h_2 max	h max	Q min	*Q min
	mm	mm	mm	mm	mm	kN/lbf	kN/lbf
FVT40	18.0	36.0	39.0	35.0	22.5	40.0/9091	47.0/10681
FVT63	22.0	45.0	48.5	40.0	25.0	63.0/14317	75.0/17045
FVT90	25.0	53.0	56.5	45.0	27.5	90.0/20453	115.0/26136
FVT112	30.0	62.0	66.0	50.0	30.0	112.0/25452	170.0/38636
FVT140	35.0	67.0	71.5	60.0	37.5	140.0/31815	180.0/40908
FVT180	45.0	86.0	92.0	70.0	45.0	180.0/40908	250.0/56817
FVT250	55.0	97.0	103.5	80.0	50.0	250.0/56817	300.0/68181
FVT315	65.0	113.0	126.5	90.0	55.0	315.0/71591	480.0/109089

*Q denotes the tensile strength after hardened

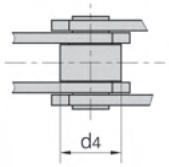
Hollow pin conveyor chains (FVC series)



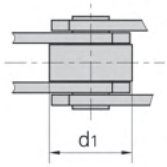
Without rollers



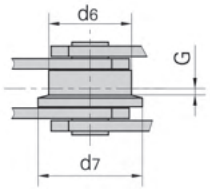
With S small rollers type



With P large rollers type



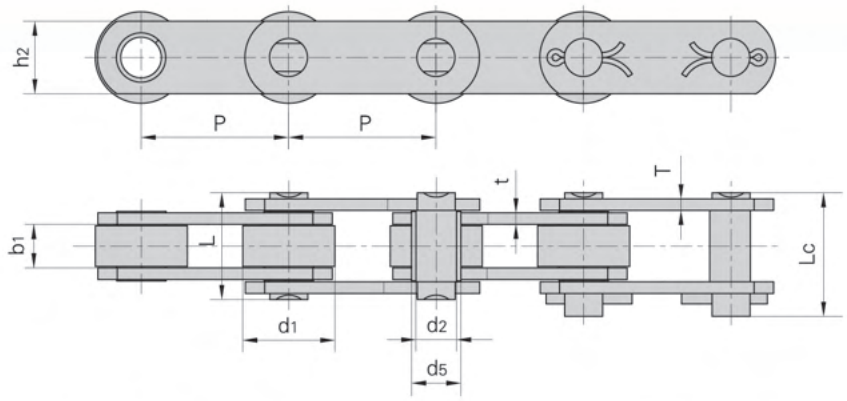
With F flanged rollers type



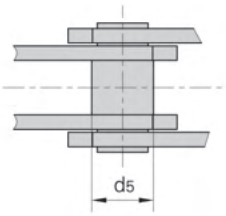
DIN Chain No.	Pitch							Roller dimension				
	P							d_1 max	d_4 max	d_6 max	d_7 max	G
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
FVC63	63.0	80.0	100.0	125.0	160.0	–	–	40.0	26.0	50.0	63.0	5.0
FVC90	63.0	80.0	100.0	125.0	160.0	200.0	250.0	48.0	30.0	63.0	78.0	6.5
FVC112	100.0	125.0	160.0	200.0	250.0	–	–	55.0	32.0	72.0	90.0	7.5
FVC140	100.0	125.0	160.0	200.0	250.0	–	–	60.0	36.0	80.0	100.0	9.0
FVC180	125.0	160.0	200.0	250.0	315.0	–	–	70.0	42.0	100.0	125.0	13.0
FVC250	160.0	200.0	250.0	315.0	400.0	–	–	80.0	50.0	125.0	155.0	15.0
FVC315	160.0	200.0	250.0	315.0	400.0	–	–	90.0	60.0	140.0	175.0	18.0

DIN Chain No.	Width between inner plates	Pin diameter		Bush diameter	Pin length		Plate thickness	Plate depth	Tensile strength
	b_1 min	d_2 max	d_3 min	d_5 max	L max	Lc max	T max	h_2 max	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
FVC63	22.0	12.0	8.0	18.0	45.0	50.5	4.0	30.0	46.0/10454
FVC90	25.0	14.0	10.0	20.0	53.0	56.5	5.0	35.0	73.0/16590
FVC112	30.0	16.0	11.0	22.0	62.0	63.0	6.0	40.0	90.0/20454
FVC140	35.0	18.0	12.0	26.0	67.0	68.5	6.0	45.0	110.0/25000
FVC180	45.0	20.0	14.0	30.0	86.0	88.0	8.0	50.0	145.0/32954
FVC250	55.0	26.0	18.0	36.0	97.0	103.5	8.0	60.0	215.0/48863
FVC315	65.0	30.0	20.0	42.0	117.0	121.5	10.0	70.0	295.0/67044

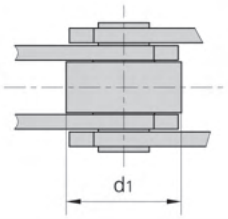
Conveyor chains (Z series)



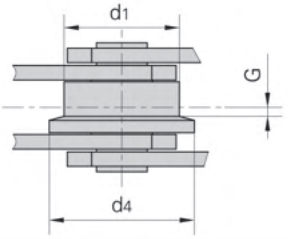
Without rollers



Wth P large rollers type



With F flanged rollers type

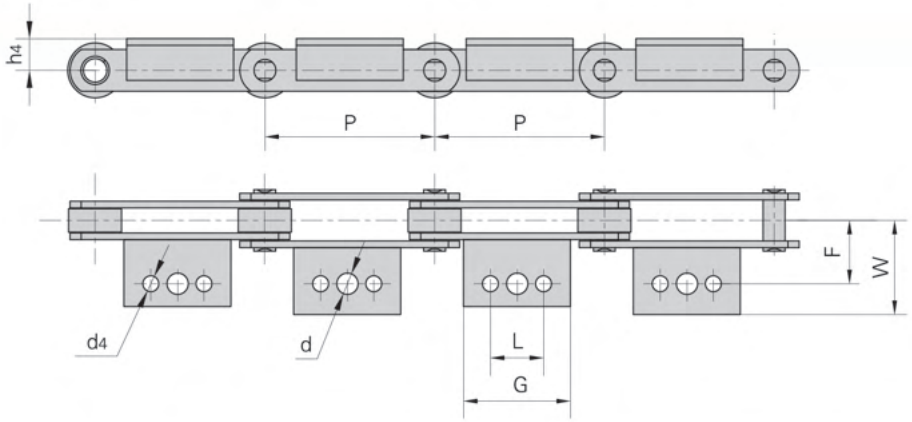


Donghua Chain No.	Pitch							Roller dimension			Bush diameter
	P							d_1 max	d_4 max	G	d_5 max
	mm							mm	mm	mm	mm
Z40	50.8	63.5	76.2	88.9	101.6	127.0	152.4	31.75	40.0	2.5	17.0
Z100	76.2	88.9	101.6	127.0	152.4	177.8	203.2	47.50	60.0	3.5	23.0
Z160	101.6	127.0	152.4	177.8	203.2	228.6	254.0	66.70	82.0	3.5	33.0
Z300	152.4	177.8	203.2	254.0	304.8	–	–	88.90	114.0	8.5	38.0

Donghua Chain No.	Width between inner plates	Pin diameter	Plate depth	Pin length		Plate thickness	Tensile strength	
	b_1 min	d_2 max	h_2 max	L max	Lc max	t/T max	Q min	*Q min
	mm	mm	mm	mm	mm	mm	kN/lbf	kN/lbf
Z40	15.0	14.0	25.0	37.0	40.5	4.0	40.0/9091	50.0/11362
Z100	19.0	19.0	40.0	45.0	50.5	5.0/4.0	100.0/22725	130.0/29540
Z160	26.0	26.9	50.0	58.0	63.5	7.0/5.0	156.0/35451	200.0/45454
Z300	38.0	32.0	60.0	84.0	94.0	10.0/8.0	300.0/68175	380.0/86362

*Q denotes the tensile strength after hardened

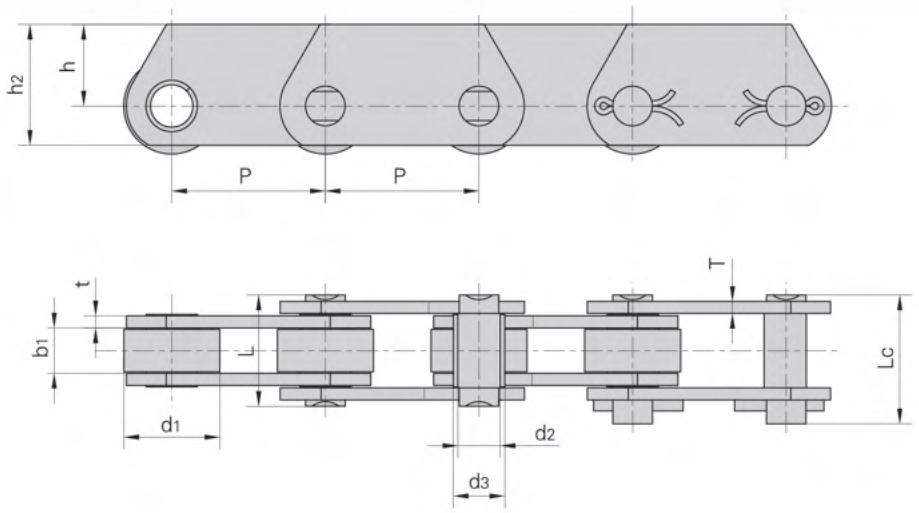
Conveyor chains with attachments (Z series)



Donghua Chain No.		P	L	G	d	d4	F	W	h4
		mm	mm	mm	mm	mm	mm	mm	mm
Z40	△	50.8	–	45.0	10.7	9.3	38.1	64.5	19.0
	△ ☆	63.5	22.2	43.0				56.0	
	△ ☆	76.2						68.0	
	▲	88.9	31.8	50.0				56.0	
	▲	101.6		64.0				55.0	
	▲	127.0	57.2	84.0				56.0	
	▲	152.4							
Z100	△	76.2	–	30.0	14.0	10.5	44.5	65.0	32.0
	△	88.9							
	▲	101.6	31.8	64.0					
	△ ☆	127.0	57.2	84.0					
	▲	152.4		114.5					
	△ ☆	177.8	80.0	110.0					
	△ ☆	203.2							
Z160	△	101.6	–	35.0	15.5	12.3	54.0	77.0	38.0
	△ ☆	127.0	31.7	56.0					
	△ ☆	152.4	57.2	84.0					
	△ ☆	177.8							
	△ ☆	203.2	100.0	130.0					
	△ ☆	228.6		150.0					
	△ ☆	254.0	135.0	170.0					
Z300	△	152.4	38.1	70.0	17.0	14.0	73.0	100.0	51.0
	△	177.8							
	△ ☆	203.2	76.2	100.0					
	△ ☆	254.0	90.0	152.4					
	△ ☆	304.8	190.0	225.0					

△attachments with 1 hole ☆attachments with 2 holes ▲attachments with 3 holes

Conveyor chains (ZE series)

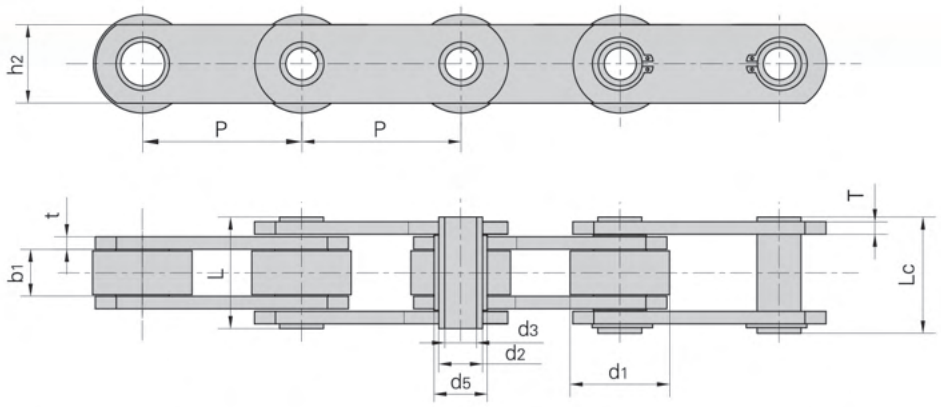


Donghua Chain No.	Pitch P mm							Roller diameter d_1 max mm	Pin diameter d_2 max mm	Bush diameter d_3 max mm
ZE40	50.8	63.5	76.2	88.9	101.6	127.0	152.4	31.75	14.0	17.0
ZE100	76.2	88.9	101.6	127.0	152.4	177.8	203.2	47.50	19.0	23.0
ZE160	101.6	127.0	152.4	177.8	203.2	228.6	254.0	66.70	26.9	33.0
ZE300	152.4	177.8	203.2	254.0	304.8	–	–	88.90	32.0	38.0

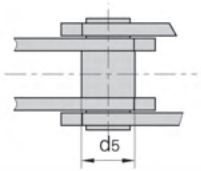
Donghua Chain No.	Width between inner plates	Pin length		Plate depth		Plate thickness	Tensile strength	
	b_1 min	L max	Lc max	h_2 max	h max	t/T max	Q min	*Q min
	mm	mm	mm	mm	mm	mm	kN/lbf	kN/lbf
ZE40	15.0	37.0	40.5	40.0	27.0	4.0	40.0/9091	60.0/13636
ZE100	19.0	45.0	50.5	50.0	30.0	5.0/4.0	100.0/22725	160.0/36360
ZE160	26.0	58.0	63.5	70.0	45.0	7.0/5.0	160.0/36360	200.0/45454
ZE300	38.0	84.0	94.0	90.0	60.0	10.0/8.0	300.0/68175	380.0/86362

*Q denotes the tensile strength after hardened

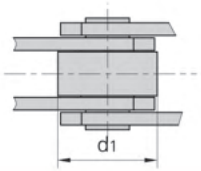
Hollow pin conveyor chains (ZC series)



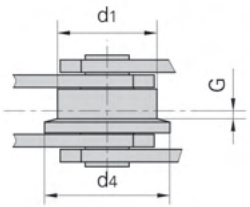
Wthout rollers



With P large rollers type



With F langed rollers type

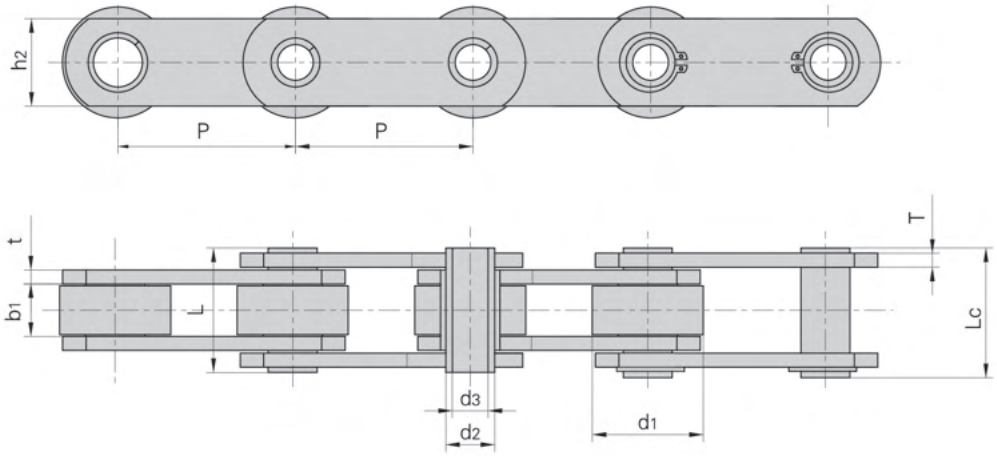


Donghua Chain No.	Pitch							Roller dimension			Bush diameter	Plate depth
	P							d_1 max	d_4 max	G	d_5 max	h_2 max
	mm							mm	mm	mm	mm	mm
ZC21	38.1	50.8	63.5	76.2	–	–	–	25.40	–	–	11.0	18.0
ZC40	50.8	63.5	76.2	88.9	101.6	127.0	152.4	31.75	40.0	2.5	17.0	25.0
ZC60	76.2	88.9	101.6	127.0	152.4	177.8	203.2	47.50	60.0	3.5	23.0	40.0
ZC150	101.6	127.0	152.4	177.8	203.2	228.6	254.0	66.70	82.0	4.0	33.0	50.0
ZC300	152.4	177.8	203.2	254.0	304.8	–	–	88.90	114.0	8.5	38.0	60.0

Donghua Chain No.	Width between inner plates	Pin diameter		Pin length		Plate thickness	Tensile strength	
	b_1 min	d_2 max	d_3 min	L max	Lc max	t/T max	Q min	*Q min
	mm	mm	mm	mm	mm	mm	kN/lbf	kN/lbf
ZC21	12.7	9.0	6.5	26.0	27.5	2.5	21.0/4772	27.1/6159
ZC40	15.0	14.0	10.2	36.4	37.7	4.0	40.0/9091	50.0/11362
ZC60	19.0	19.0	13.2	45.0	46.5	5.0/4.0	60.0/13636	120.0/27270
ZC150	26.0	26.9	20.2	58.0	60.5	7.0/5.0	150.0/34087	190.0/43177
ZC300	38.0	32.0	22.5	83.0	85.0	10.0/8.0	300.0/68175	380.0/86362

*Q denotes the tensile strength after hardened

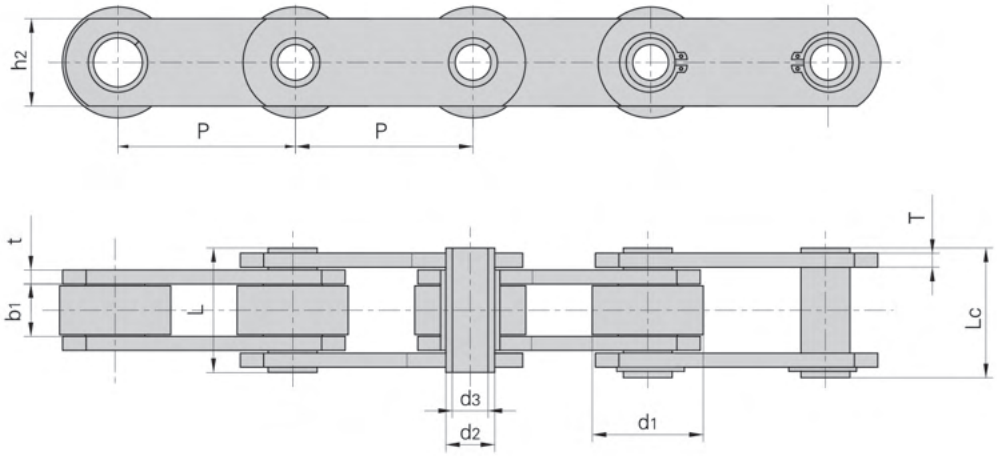
Non-standard hollow pin conveyor chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter		Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	d_3 min	L max	L_c max	h_2 max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
MC18F1–P–40	40.00	22.00	9.00	9.00	6.20	23.00	24.50	18.0	2.5	21.0/4721	23.1	1.57
MC21F1–P–76.2	76.20	25.40	12.70	9.00	6.60	26.00	27.50	19.0	2.5	21.0/4721	23.1	1.50
MC28F1–P–80	80.00	36.00	20.00	12.00	8.50	36.80	38.00	25.0	3.0	42.0/9442	46.0	3.24
*MC28F2–B–63	63.00	17.50	20.00	13.00	8.20	38.80	40.00	25.0	3.5	28.0/6275	31.0	2.35
MC35F1–P–35	35.00	20.00	25.00	9.00	6.00	29.00	31.00	20.0	2.5	27.0/6070	30.0	2.08
MC35F2–P–50	50.00	31.00	15.00	14.00	10.20	35.00	37.00	25.0	4.0	40.0/8992	44.0	3.46
MC37F1–P–35	35.00	20.00	16.00	14.00	10.40	30.00	31.70	26.0	2.5	37.0/8318	40.0	2.10
MC40–PF1–100	100.00	35.00	23.40	14.00	10.20	36.00	37.50	25.0	4.0	40.0/8992	44.0	2.79
MC40F9–P–50	50.00	35.00	17.00	14.00	10.20	37.00	38.50	30.0	4.0	49.0/11015	55.0	5.10
MC40F11–P–50.8	50.80	38.10	15.50	14.28	10.20	37.00	38.50	27.0	4.0	40.0/8992	44.0	5.00
MC40F21–P–50.8	50.80	38.10	15.50	14.28	9.70	37.00	–	27.0	4.0	50.0/11241	55.0	5.17
MC40F28–P–50.8	50.80	38.10	15.80	14.28	9.70	37.00	49.50	27.0	4.0	60.0/13489	66.0	5.10
MC40F29–P–50.8	50.80	38.10	14.50	13.00	10.05	37.70	39.00	28.0	4.8/4.0	40.0/8992	44.0	4.89
*MC40F24–B–60	60.00	18.00	22.00	14.00	10.00	43.40	44.50	27.0	4.0	50.0/11240	55.0	3.90
*MC40F12–B–75	75.00	20.00	22.00	14.00	10.20	41.00	42.10	30.0	3.0	40.0/8992	44.0	2.48
MC56F1–S–80	80.00	30.00	24.00	16.00	10.20	45.50	47.00	35.0	4.0	56.0/12600	62.0	4.64
MC56F1–P–80	80.00	50.00	24.00	16.00	10.20	45.50	47.00	35.0	4.0	56.0/12600	62.0	7.39
MC56F5–P–80	80.00	50.00	24.00	15.50	10.20	53.50	55.00	35.0	6.0	67.5/15174	75.0	8.50
MC56–P–85	85.00	50.00	24.00	15.50	10.20	45.50	47.00	35.0	4.0	56.0/12600	62.0	6.91
MC56F2–P–100	100.00	50.00	23.00	16.00	10.20	45.50	47.00	35.0	4.0	56.0/12600	62.0	6.27

*Bush chain: d_1 in the table indicates the external diameter of the bush

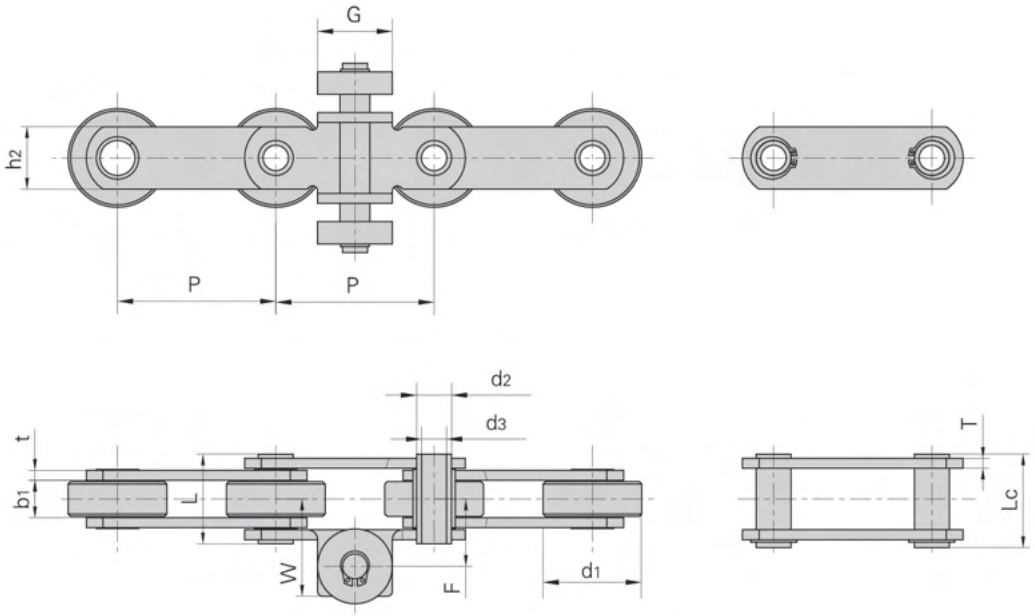
Non-standard hollow pin conveyor chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter		Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	d_3 min	L max	L_c max	h_2 max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
MC56F6–P–100	100.00	50.00	24.00	15.50	10.20	50.00	51.30	35.0	5.0	56.0/12600	62.0	6.80
MC60F7–P–152.4	152.40	47.50	19.00	19.00	12.50	45.00	46.50	40.0	5.0/4.0	120.0/27000	132.0	4.97
MC60F7–P–203.2	203.20	47.50	19.00	19.00	12.50	45.00	46.50	40.0	5.0/4.0	120.0/27000	132.0	4.43
MC60F10–P–127	127.00	47.50	19.00	19.00	13.20	42.00	44.00	40.0	5.0/4.0	60.0/13489	66.0	5.34
MC60F12–P–88.9	88.90	47.50	19.00	19.00	13.90	45.00	46.50	40.0	5.0/4.0	60.0/13489	66.0	6.38
MC60F14–P–101.6	101.60	50.00	33.10	19.00	13.20	66.50	68.00	40.0	6.4	100.0/22480	110.0	9.74
*MC60F15–B–101.6	101.60	24.00	19.00	19.00	13.20	45.00	46.50	40.0	5.0/4.0	60.0/13489	66.0	4.19
MCll2F1–P–100	100.00	70.00	32.00	22.00	16.30	67.00	68.50	50.0	6.0	112.0/25195	123.2	14.91
*MC220–B–152.4	152.40	33.00	26.00	27.50	19.43	60.00	61.40	55.0	7.5/5.5	220.0/49484	242.0	7.80
MC150F2–P–110	110.00	66.70	25.40	26.90	20.20	58.00	60.50	51.0	7.1/5.1	106.7/24003	118.0	13.50
MC300F1–F–254	254.00	95.00	38.00	46.00	36.00	95.00	97.00	75.0	13.0/8.0	392.0/88126	431.2	22.50
MC300F2–F–203.2	203.20	88.90	38.00	32.00	19.60	83.00	85.00	60.0	10.0/8.0	300.0/67479	330.0	20.30
*FVC63F1–B–40	40.00	18.00	22.00	12.00	8.20	47.50	49.00	35.0	5.0	46.0/10348	51.0	5.34
*FVC63F2–B–50	50.00	17.00	22.00	12.00	8.20	41.00	42.00	25.0	3.0	30.0/6750	33.0	2.24
FVC63F3–P–63	63.00	40.00	22.00	11.70	8.10	44.00	46.00	30.0	4.0	46.0/10348	51.0	5.83
FVC63F15–P–63	63.00	40.00	21.50	12.00	8.30	42.00	44.00	30.0	4.0	46.0/10348	51.0	5.85
FVC90F1–P–63	63.00	42.00	25.00	14.00	10.20	52.00	53.50	35.0	5.0	73.0/16422	80.0	5.33
FVC90F6–F–125	125.00	63.00	25.00	18.50	14.30	52.00	53.50	35.0	5.0	73.0/16422	80.0	8.20
FVC112F2–P–100	100.00	95.00	30.00	17.00	11.20	60.20	61.50	40.0	6.0	130.0/29225	143.0	9.69
*FVC140F1–B–80	80.00	26.00	35.00	18.00	12.50	65.00	67.00	46.0	6.0	110.0/24745	120.0	7.80
FVC140F7–F–160	160.00	60.00	35.00	18.00	12.00	67.00	69.30	45.0	6.0	110.0/24745	120.0	6.40
FVC140F6–P–109	109.00	50.00	28.00	18.00	12.00	56.00	57.50	40.0	5.0	60.0/13489	66.0	8.00

*Bush chain: d_1 in the table indicates the external diameter of the bush

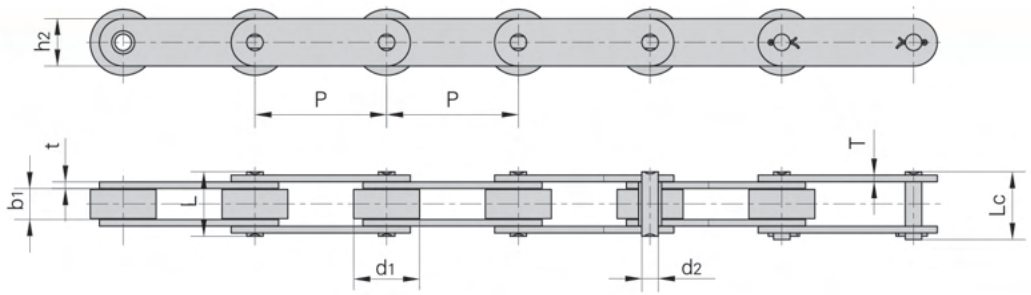
Non-standard hollow pin conveyor chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter		Pin length		Inner plate depth	Plate thickness
	P	d1 max	b1 min	d2 max	d3 min	L max	Lc max	h2 max	t/T max
	mm	mm	mm	mm	mm	mm	mm	mm	mm
MC40F25–P–63.5	63.50	39.60	15.00	14.00	10.00	36.0	37.5	25.00	4.00

Donghua Chain No.	Attachment dimensions			Tensile strength	Weight per meter
	F	W	G	Q min	q
	mm	mm	mm	kN/lbf	kg/m
MC40F25–P–63.5	30.00	42.00	30.00	40.0/8992	4.83

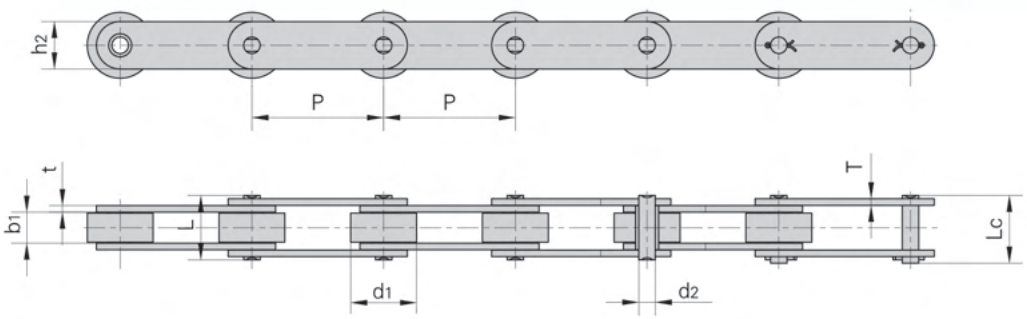
Conveyor chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	t/T max	Q min	Q0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P12.7F15	12.700	8.51	7.30	4.45	16.80	19.20	7.00	1.60	6.0/1349	6.60	0.53
P15.875	15.875	12.70	11.00	3.66	18.70	19.90	8.00	0.60	3.0/674	3.30	0.80
*P19.05	19.050	12.07	12.50	7.50	31.60	33.60	20.00	4.15/3.25	50.0/11240	55.0	2.56
P19.05F1	19.050	11.91	9.90	5.72	26.00	28.60	17.00	3.00	30.0/6744	33.0	1.84
P19.05F2	19.050	14.25	13.00	7.80	33.20	36.20	19.40	4.00/3.70	40.0/8992	44.0	2.92
P19.05F5	19.050	14.20	12.70	7.10	29.50	31.70	19.00	3.25	30.0/6744	33.0	2.47
P19.05F6	19.050	14.24	12.72	7.80	31.50	31.50	18.80	4.00/3.10	58.8/13218	64.7	2.67
P20F1	20.000	12.00	16.00	6.00	32.10	34.50	18.00	3.00	35.5/7986	39.1	2.11
P22	22.000	14.00	14.00	8.00	37.00	40.00	40.00	5.00/4.00	40.0/8992	44.0	4.10
P22.23F1	22.230	14.00	12.20	6.00	27.50	29.50	17.78	2.80	30.0/6744	33.0	1.80
P25F4	25.000	15.00	18.00	7.00	34.50	37.50	21.00	3.00	45.0/10116	49.5	2.55
P25F5	25.000	15.88	17.02	8.28	36.10	–	21.00	4.15/3.10	60.0/13488	69.0	2.84
P25F7	25.000	11.91	13.00	5.94	26.80	29.20	20.50	2.42	30.0/6744	33.0	1.85
P25.4F5	25.400	14.00	12.70	7.50	30.00	33.00	22.50	3.50/3.00	50.0/11240	55.0	2.47
P25.4F8	25.400	12.70	12.70	7.00	28.50	30.50	20.80	3.00	45.0/10116	49.5	1.89
P25.4F9	25.400	14.00	12.70	7.00	28.50	30.50	19.70	3.00	45.0/10116	49.5	1.88
P25.4F10	25.400	12.00	11.00	5.72	25.80	27.50	17.00	2.60	22.4/5035	25.0	1.66
P26	26.000	15.88	16.15	7.92	33.50	36.80	22.00	3.25	50.0/11240	55.0	2.87
P30	30.000	15.88	17.02	8.28	35.60	38.70	20.00	3.50/3.00	60.0/13488	66.0	2.35
P30F1	30.000	15.88	9.70	8.28	24.80	65.50	22.00	3.10/2.50	45.0/10116	49.5	1.87
P30F7	30.000	15.88	20.00	8.28	39.00	42.50	21.50	4.00/3.25	40.0/8992	44.0	2.72
P30F10	30.000	16.00	20.10	8.28	39.00	42.70	21.20	4.00/3.40	60.0/13488	69.0	2.72
P31.75F12	31.750	19.05	13.00	7.92	29.60	33.40	18.00	3.00	33.8/7598	37.0	2.20
P35F4	35.000	18.00	18.00	8.28	35.40	38.30	24.00	3.00	60.0/13488	66.0	2.51
P35F7	35.000	22.00	22.00	11.00	45.00	50.30	31.00	4.50	84.0/18883	92.4	4.82
P38.1F11	38.100	25.40	21.50	12.00	40.00	43.90	35.00	3.00	70.0/15736	77.0	5.18
P38.1F17	38.100	25.40	23.00	12.00	41.50	46.00	35.00	3.00	70.0/15736	77.0	5.25
P38.1F19	38.100	25.40	22.00	12.00	40.00	43.90	35.00	3.00	70.0/15736	77.0	5.18
P40F9	40.000	18.00	22.00	12.00	47.80	52.50	35.00	5.00	120.0/26977	132.0	5.90
P41F1	41.000	19.05	26.90	10.19	44.10	48.50	27.00	3.00	50.0/11240	55.0	2.87
P41.3F4	41.300	16.00	12.00	9.00	26.30	29.80	22.00	2.00	45.0/10116	49.5	1.72
P41.3F6	41.300	16.00	10.00	9.00	27.00	30.00	21.00	3.00	40.0/8992	44.0	1.80

*Bush chain: d1 in the table indicates the external diameter of the bush

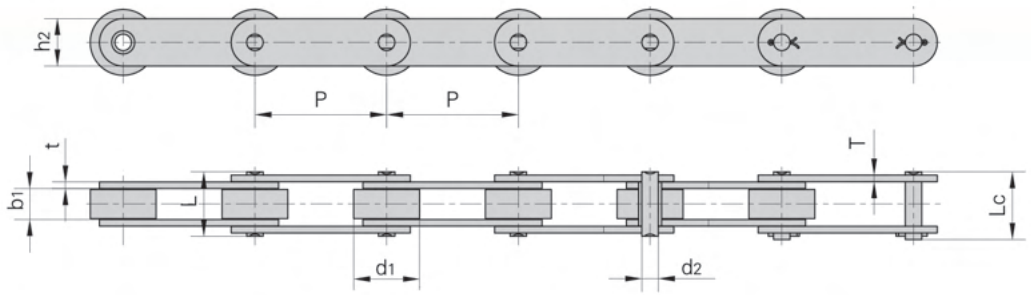
Conveyor chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P41.3F11	41.30	16.00	10.00	9.00	26.00	29.50	21.00	3.00	40.0/8992	44.0	1.79
P41.3F12	41.30	16.00	7.80	9.00	21.00	24.00	21.00	2.03	26.7/6002	29.4	1.29
P41.3F13	41.30	16.00	16.00	9.00	33.00	36.50	21.00	3.00	40.0/8992	44.0	2.00
P41.3F17	41.30	16.00	16.00	9.00	33.00	36.50	30.00	3.00	40.0/8992	44.0	2.84
P41.4F2	41.40	15.88	20.40	9.00	38.00	41.50	26.00	3.00	50.0/11240	55.0	2.29
*P41.5F2	41.50	19.00	20.10	9.00	47.90	–	20.00	5.00	55.0/12364	60.5	3.33
P42	42.01	22.23	25.40	11.10	–	55.25	28.50	4.80	100.0/22496	110.0	5.36
P42F1	42.01	22.23	25.40	11.10	50.30	54.30	28.50	4.80	90.0/20232	99.0	5.26
P42F9	42.01	22.35	25.40	11.10	–	57.90	28.50	4.80	90.0/20232	100.0	5.78
P42F10	42.01	22.23	25.40	11.10	–	55.25	28.50	4.80	99.0/22256	110.0	5.50
P44F1	44.00	25.30	25.00	15.90	86.00	88.00	38.00	10.00	250.0/56202	275.0	8.77
P44.45	44.45	22.23	12.57	5.94	25.90	27.70	18.00	2.42	31.8/7148	35.0	1.73
P44.45F1	44.45	22.23	24.70	11.10	62.00	65.50	32.00	6.70	110.0/24728	121.0	7.30
P44.45F18	44.45	25.40	45.22	12.70	74.40	77.40	39.70	5.60	172.4/38756	189.6	9.06
P44.6F1	44.60	25.40	25.22	12.70	54.40	59.00	41.00	5.60	169.0/37991	185.9	7.70
P45F4	45.00	19.05	19.56	9.53	41.20	45.50	30.00	4.00	75.0/16860	82.5	3.93
P49.8	49.80	28.58	31.55	14.27	64.80	69.60	47.80	6.40	222.4/49997	244.6	10.39
P50	50.00	25.40	25.40	14.63	54.30	57.80	40.00	5.00	100/22480	110.0	7.50
P50F1	50.00	29.21	30.99	17.81	–	66.00	42.20	7.00	210.0/47726	231.0	9.68
P50F2	50.00	31.00	14.50	13.20	33.30	37.00	25.00	3.10	44.0/9891	48.4	3.47
P50F7	50.00	24.00	20.00	12.00	51.20	55.50	30.00	6.00	49.0/11023	54.0	5.65
P50F11	50.00	19.05	19.56	10.19	41.30	45.00	28.00	4.50/4.00	95.5/21371	104.5	3.60
P50F14	50.00	24.00	20.00	12.00	43.00	47.50	30.00	4.00	65.0/14612	71.5	5.08
P50F15	50.00	28.58	31.55	14.27	64.80	69.60	47.80	6.40	222.4/49997	244.6	10.38
P50F3	50.00	31.00	15.00	9.53	35.40	38.65	25.00	4.00	83.0/18659	91.3	4.12
P50F21	50.00	25.40	25.40	14.63	54.00	58.00	40.00	5.00	120.0/26977	132.0	7.35
P50F26	50.00	25.00	15.75	7.92	32.70	36.50	22.00	3.30	56.7/12746	62.0	2.50

*Bush chain: d_1 in the table indicates the external diameter of the bush

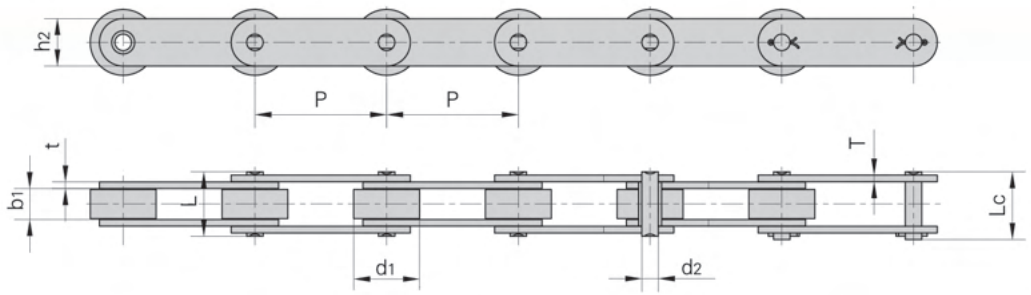
Conveyor chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	t/T max	Q min	Q0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P50F31	50.00	30.00	15.00	12.00	40.30	44.50	30.00	4.50	36.0/8093	39.6	4.89
*P50F36	50.00	19.95	25.00	13.92	52.80	57.00	40.00	5.00	99.0/22255	108.9	6.45
P50F49	50.00	25.40	25.40	14.63	53.40	57.80	50.00	5.00	100.0/22480	110.0	12.60
*P50F58	50.00	20.00	25.40	14.63	54.00	58.00	40.00	5.00	120.0/26976	132.0	6.40
P50.8F1	50.80	30.00	10.00	11.70	30.20	34.50	26.04	4.00	85.0/19108	93.5	3.60
P50.8F12	50.80	30.00	10.00	11.60	28.00	–	26.20	3.50/3.00	70.0/15736	77.0	2.82
P50.8F16	50.80	35.00	12.00	14.50	40.00	45.50	30.00	5.00	70.0/15736	77.0	5.36
P50.8F31	50.80	31.75	12.70	9.53	31.00	33.50	25.40	3.30	60.0/13488	66.0	3.35
*P50.8F38–B	50.80	25.40	36.50	15.90	80.00	–	44.45	8.00	190.0/42712	209.0	4.14
*P50.8F42	50.80	15.80	17.60	10.00	40.00	44.00	26.00	4.00	60.0/13488	66.0	2.96
P50.8F50	50.80	25.40	25.40	14.00	57.60	63.40	40.00	6.40	200.0/44960	220.0	8.10
P50.8F56	50.80	30.00	10.00	11.60	30.00	34.20	26.20	4.50/3.00	83.0/18658	91.3	3.07
*P50.8F59–B	50.80	18.40	25.40	14.00	58.20	64.70	40.00	6.40	195.0/43836	214.5	7.50
P54F2	54.00	19.05	19.56	10.19	41.30	45.00	26.40	4.50/3.50	95.0/21356	104.5	3.15
P58	58.34	18.00	22.23	9.90	47.60	–	25.00	5.00	80.0/17984	88.0	3.86
P58F1	58.34	18.00	22.23	9.90	51.60	–	30.00	6.00	84.0/18883	92.4	5.16
P60F4	60.00	16.87	19.81	7.19	35.00	38.00	19.30	2.80	39.1/8790	43.0	1.61
P63F20	63.00	11.91	12.57	5.94	28.20	31.00	20.00	3.00	31.1/6991	34.2	2.43
P63.5	63.50	19.05	18.90	9.53	44.60	47.20	28.60	5.00	86.7/19704	95.4	3.77
P63.5F7	63.50	25.00	24.00	10.00	47.00	50.70	35.00	4.00	90.0/20232	99.0	4.35
P63.5F12	63.50	31.80	15.25	14.00	38.00	39.50	26.00	4.00	45.0/10116	49.5	4.03
P63.5F22	63.50	31.80	15.25	14.00	38.00	42.50	26.00	4.00	45.0/10116	49.5	4.03
P63.5F36	63.50	19.05	19.56	10.19	36.50	37.70	27.00	3.00	56.7/12746	62.4	2.60
P66.27F1	66.27	22.22	28.57	11.11	64.30	68.30	28.57	6.35	55.0/12364	60.5	5.19
P66.27F5	66.27	22.35	28.70	11.10	54.60	58.60	28.50	4.80	100.0/22480	110.0	4.23
P66.27F9	66.27	22.35	28.20	11.10	61.20	65.50	28.70	6.40	75.6/16995	83.2	5.50
P69F1	69.85	615.88	17.02	8.28	36.70	39.70	20.60	4.00/3.25	60.8/13668	66.9	1.50
*P69F3	69.85	15.88	17.00	8.28	35.20	38.50	20.60	4.00/3.26	60.8/13669	66.9	1.50
P69.85F1	69.85	31.75	25.40	14.27	66.40	73.50	34.93	7.90	170.0/38243	187.0	8.76
P75F8–G–2	75.00	31.80	16.10	8.00	40.00	40.00	22.00	3.20	60.8/13668	66.9	2.43
P75F35	75.00	16.00	16.10	8.00	33.30	36.00	22.00	3.20	60.00/13488	66.0	1.75
P75F53	75.00	15.50	18.00	7.92	35.40	39.10	22.00	3.25	29.40/6609	32.3	1.73

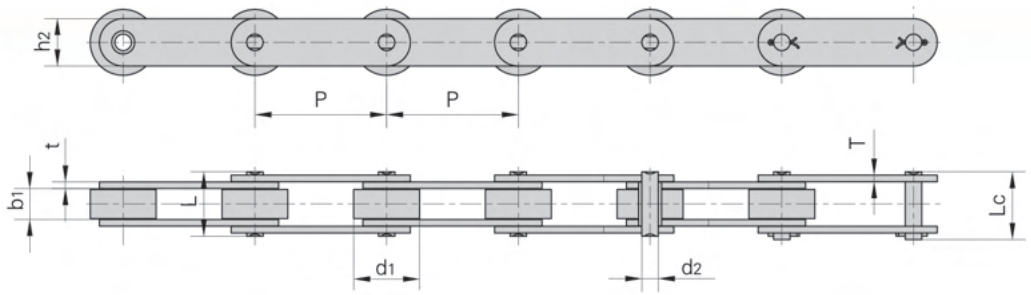
*Bush chain: d1 in the table indicates the external diameter of the bush

Conveyor chains



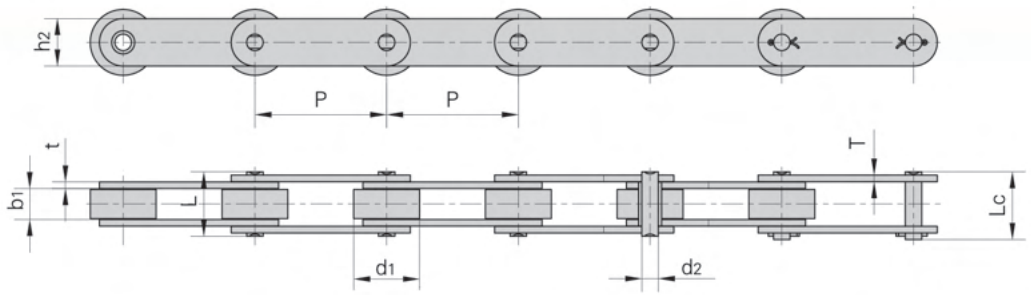
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P75F58–S–75	75.00	15.50	18.00	7.92	35.40	39.10	22.00	3.25	29.4/6609	32.3	1.73
P76.2F2	76.20	50.00	26.00	24.00	69.60	74.70	59.50	8.00	350.0/79544	385.0	19.00
P76.2F10	76.20	11.91	11.00	5.94	28.00	30.40	18.50	3.25	31.8/7148	35.0	1.30
P76.2F14	76.20	38.10	25.40	11.10	50.90	55.00	28.60	4.80	85.0/19108	94.0	5.80
P76.2F25	76.20	43.18	49.28	23.90	130.00	130.00	60.45	14.20	697.0/156691	766.7	32.30
P76.2F35	76.20	12.07	13.00	8.10	24.50	26.50	18.00	1.85	29.0/6519	31.9	0.77
P76.2F38	76.20	40.00	25.40	14.70	57.50	62.00	36.00	6.00	116.0/26077	127.0	8.00
P76.2F71	76.20	28.70	31.75	14.20	66.20	72.00	38.10	6.40	180.00/41200	198.0	7.80
P78.11F11	78.11	31.75	31.75	15.88	86.50	86.50	38.10	9.53	161.6/36329	177.8	11.34
P80F1	80.00	42.00	24.00	15.00	55.00	60.00	60.00	6.00	250.0/56202	275.0	11.90
P80F5	80.00	28.00	34.00	16.00	68.00	72.00	45.00	5.00/8.00	190.0/43181	209.0	8.80
P80F6	80.00	30.00	32.00	15.00	58.60	62.60	60.00	5.00	98.0/22272	108.0	9.75
P80F10	80.00	42.00	22.00	15.00	53.00	58.00	60.00	6.00	250.0/56202	275.0	11.40
P80F37	80.00	26.00	25.00	14.00	59.30	59.30	35.00	6.00/5.00	155.0/34845	170.5	5.72
P80F35	80.00	42.00	23.00	16.00	56.00	61.50	60.00	6.00	160.0/35969	176.0	11.50
P95F3	95.00	30.00	32.00	14.00	–	67.50	41.00	6.00	112.0/25178	123.2	7.20
P100H	100.00	20.00	28.00	14.00	–	62.00	40.00	5.00	103.0/23170	113.3	4.99
P100F7	100.00	29.00	30.00	14.50	–	71.00	38.10	6.00	95.0/21356	104.5	6.72
P100F25	100.00	25.40	31.50	14.00	62.60	77.50	38.10	6.00	95.0/21356	104.5	6.17
P100F52	100.00	38.00	18.00	9.53	47.00	49.30	32.00	5.00	86.7/19504	95.3	4.67
P100F53	100.00	52.00	21.00	14.00	46.00	51.00	40.00	5.00/4.00	110.0/24728	121.0	7.45
P100F56	100.00	35.00	13.50	10.00	–	46.00	30.00	5.00	70.0/15736	77.0	3.98
P100F77	100.00	38.00	17.50	11.30	48.00	48.00	32.00	4.50	65.0/14612	71.5	4.42
P100F84	100.00	38.00	22.00	9.50	57.50	57.50	35.00	6.00	70.0/15736	77.0	6.27
P100F92	100.00	60.00	38.00	20.00	81.00	94.00	47.00	8.00	220.0/49457	242.0	16.90
P100F111	100.00	29.00	30.00	14.50	71.00	71.00	38.10	6.00	95.0/21356	104.5	6.75
P100F114	100.00	40.00	23.00	12.00	–	56.00	32.00	6.00	100.0/22480	115.0	5.96
P100F122	100.00	38.00	17.50	11.30	41.80	45.90	32.00	4.50	65.0/14612	71.5	4.33
P100F125	100.00	22.20	22.00	11.30	54.50	58.00	32.00	6.00	110.0/24728	121.0	4.45
P100F161–S	100.00	30.00	31.60	15.90	–	80.00	38.10	8.00	130.0/29225	143.0	8.50
P100F166	100.00	25.00	30.00	14.50	–	71.00	38.10	6.00	95.0/21356	105.0	6.36
P100F196	100.00	38.00	18.00	10.00	–	51.50	29.00	5.60	100.0/22480	110.0	4.80

Conveyor chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P100F223	100.00	29.00	30.00	14.50	–	71.00	38.10	6.00	225.0/50580	247.5	9.46
P100F248	100.00	50.00	24.00	15.00	–	52.00	35.00	4.00	100.0/22480	110.0	6.40
P100F250	100.00	15.88	19.00	7.92	37.40	40.00	26.00	3.20	30.0/6744	33.0	1.86
P100F268	100.00	22.20	22.00	11.30	–	51.00	32.00	4.50	65.0/14612	71.5	3.60
P100F279	100.00	50.00	33.00	14.00	–	70.00	62.00	6.00	112.0/25177	123.2	14.33
P100F355	100.00	15.88	16.00	8.30	35.00	48.00	22.00	3.25	32.0/7194	35.2	3.00
P100F360	100.00	20.00	25.00	14.00	60.60	65.80	35.00	6.00	120.0/26976	132.0	5.58
P101.6F4	101.60	66.70	25.40	26.90	59.20	80.00	51.00	7.10/5.10	134.0/30454	147.4	15.70
P101.6F18	101.60	31.75	15.00	10.00	37.00	41.00	25.00	4.00	40.0/8992	44.0	2.79
P101.6F19	101.60	28.58	25.40	14.27	60.00	64.60	38.10	6.40	160.0/35968	176.0	6.60
P101.6F24	101.60	47.60	22.20	11.11	47.80	52.20	32.00	4.50	75.0/16872	82.5	5.80
P101.6F46	101.60	50.80	29.40	17.50	72.00	77.00	44.50	7.90	177.9/40013	197.4	12.56
P101.6F51	101.60	44.45	28.70	11.10	54.50	60.80	28.70	4.80	53.7/12080	59.0	6.17
P101.6F69	101.60	38.10	23.80	12.70	–	65.10	33.00	6.40	100.0/22480	110.8	6.50
P101.6F71	101.60	38.10	25.40	11.10	51.10	55.20	28.70	4.80	552.5/11810	57.8	4.95
P101.6F73	101.60	47.60	19.10	19.00	53.60	58.00	38.10	6.00	66.7/15000	73.4	7.52
P101.6F80–S	101.60	30.00	31.60	15.90	–	80.00	38.10	8.00	130.0/29225	150.0	7.20
P101.6F106	101.60	57.15	55.80	30.16	–	136.00	86.00	14.00	1100.0/247289	1255.0	46.00
P101.6F157	101.60	44.45	33.27	15.88	–	82.60	38.10	7.90	113.2/25447	124.5	10.70
P101.6F160–F	101.60	70.00	42.00	20.00	86.50	95.00	50.00	9.00	240.0/53952	264.0	23.50
P101.6F166	101.60	28.50	30.90	14.50	–	70.00	38.00	6.50	150.0/33700	165.0	6.70
P101.6F167	101.60	31.75	37.50	15.90	–	84.00	38.00	8.00	195.0/44000	214.5	8.90
P101.6F184	101.60	31.80	31.60	15.90	–	81.00	38.10	8.00	130.0/29224	143.0	7.10
P103.2F3	103.20	44.45	49.00	27.94	–	132.00	60.00	14.30	700.0/157366	770.0	27.88
P103.2F6	103.20	44.45	52.00	25.00	116.70	120.35	60.00	14.5/12.0	650.0/146120	715.0	30.30
P103.45	103.45	45.21	32.51	23.88	99.00	109.00	63.50	12.70	500.0/112480	535.0	25.00
P103.89	103.89	66.68	57.15	33.32	–	148.00	88.90	15.88	500.0/112480	550.0	55.83
P120.9F3	120.90	44.30	49.20	25.00	–	131.00	58.10	14.5/13.2	700.0/157360	770.0	24.42
P125F1	125.00	50.00	55.00	26.00	–	110.00	60.00	8.00	300.0/68181	330.0	13.53
P125F2H	125.00	32.00	18.50	8.00	–	43.00	20.00	4.00	60.0/13488	66.0	2.65
P127F1	127.00	76.20	76.20	38.10	–	186.50	101.60	19.30	1690.0/380178	1860.0	73.85
P127F9	127.00	66.70	26.00	26.90	60.50	87.00	50.00	7.0/5.0	156.0/35069	171.6	10.00

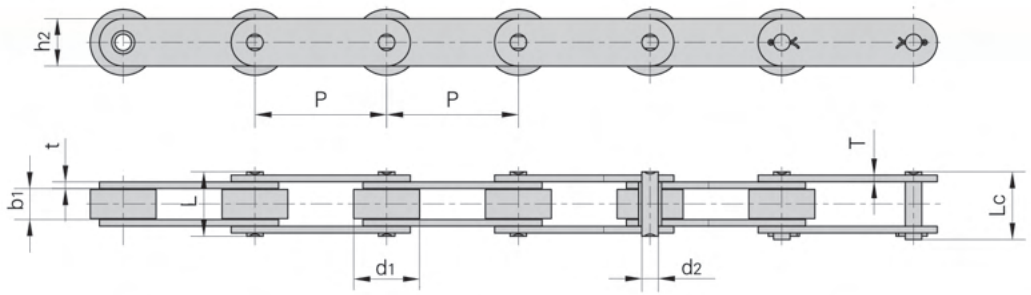
Conveyor chains



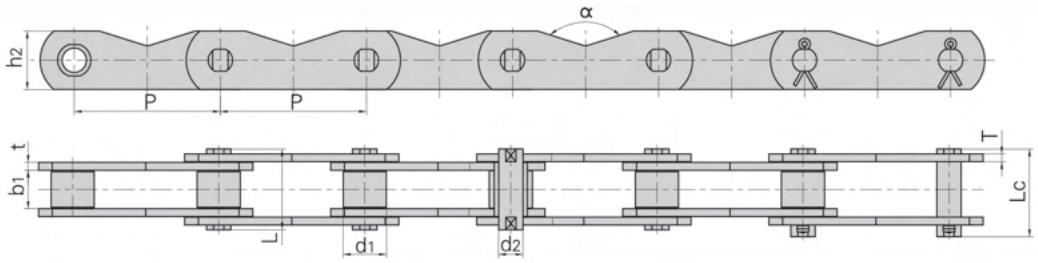
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	t/T max	Q min	Q0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P127F10	127.00	76.20	86.20	38.10	–	185.50	101.60	19.05	1690.0/379912	1868.0	73.48
P127F13	127.00	63.50	64.70	35.00	–	169.50	88.90	19.05	860.0/193328	946.0	55.80
*P135F6	135.00	28.00	38.00	17.90	–	98.00	50.00	9.50	350.0/78680	385.0	12.08
P150F10	150.00	29.00	30.00	14.00	–	71.00	40.00	6.00	180.0/40492	198.0	5.71
P150F15	150.00	46.00	70.00	18.00	–	133.00	54.00	10.00	200.0/44961	220.0	17.25
P150F43	150.00	22.20	22.00	11.10	–	57.40	31.80	6.00	100.0/22480	115.0	4.10
P150F44	150.00	46.00	60.00	26.00	–	127.00	60.00	10.00	360.0/80931	415.0	18.45
P150F51	150.00	75.00	42.00	25.40	–	107.00	64.00	10.00	310.0/69688	341.0	24.60
P150F76	150.00	22.20	25.00	11.10	–	55.80	31.80	4.80	100.0/22480	115.0	3.43
P150F79	150.00	46.00	70.00	26.00	–	133.00	60.00	10.00	360.0/80931	414.0	19.00
P150F93	150.00	29.00	30.00	14.00	–	71.00	40.00	6.00	180.0/40464	198.0	5.69
*P150F98	150.00	46.00	70.00	30.00	–	153.00	80.00	12.00	600.0/134880	660.0	28.45
RF10150–S	150.00	29.00	30.00	14.50	–	69.00	38.10	6.30	102.5/23295	112.7	6.00
P150.5	150.50	38.12	40.81	16.02	83.50	88.00	44.23	8.50	250.0/56817	275.0	10.00
P152F5	152.40	66.70	25.40	26.90	59.20	80.00	50.00	7.10/5.10	134.0/30454	147.4	12.10
P152F10	152.40	57.20	37.10	15.90	76.80	87.00	44.50	7.90	190.0/43181	209.0	11.29
P152F28	152.40	88.90	38.00	31.80	82.00	89.00	61.00	8.90/7.60	200.0/44961	220.0	23.30
P152F35	152.40	88.90	38.00	23.00	82.00	87.05	61.00	8.90/7.60	266.7/60000	293.4	22.65
P152F37	152.40	66.70	25.40	26.92	64.00	83.50	50.80	7.80/6.50	120.0/27000	132.0	12.22
P152F39	152.40	47.60	19.00	19.00	53.60	58.00	38.10	6.30	120.0/27000	132.0	6.26
P152F42	152.40	63.50	34.90	19.00	–	93.00	50.80	9.50	152.0/34194	168.9	15.80
P152F49	152.40	63.50	34.00	15.60	–	82.00	65.00	8.00	160.0/35993	176.0	16.30
P152F67	152.40	88.90	101.00	47.63	–	228.70	114.30	22.00	1350.0/303696	1445.0	101.30
P152F100	152.40	69.90	38.80	19.00	–	95.50	50.80	9.50	152.0/34194	168.9	17.76
P152F136	152.40	36.00	37.00	18.00	–	79.50	50.00	8.00	280.0/62946	308.0	10.00
P152F173	152.40	88.90	80.90	45.00	–	205.00	127.00	22.00	1810.0/406888	1991.0	105.00
*P152F210	152.40	32.00	26.00	24.00	62.40	72.00	51.00	7.00	180.0/40464	198.0	9.10
P152F52–BRSS	152.40	50.80	28.50	11.10	–	66.60	31.80	6.40	70.0/15736	80.0	6.70
*P154F1	154.00	44.50	85.60	28.60	–	150.00	80.00	12.50	500.0/112480	550.0	31.00
P155F1	155.00	55.00	35.00	20.00	74.00	81.30	48.00	8.00	180.0/40464	198.0	11.82
P160F15	160.00	64.00	37.00	15.00	–	100.40	45.00	8.50	160.0/35993	176.0	13.10
P160F16	160.00	69.85	38.10	27.00	–	101.00	50.80	9.00/8.00	267.0/60064	296.4	16.60

*Bush chain: d1 in the table indicates the external diameter of the bush

Conveyor chains

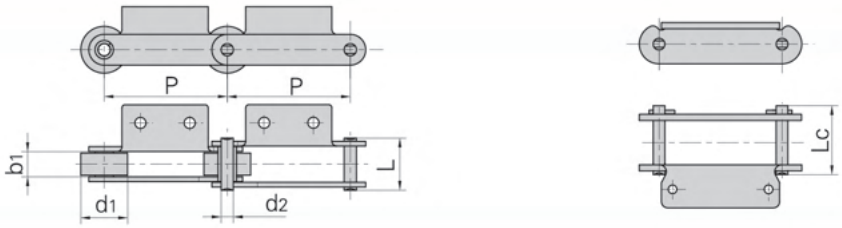


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	t/T max	Q min	Q0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P160F27	160.00	69.85	38.10	17.53	–	81.00	50.80	6.30	244.0/54890	268.4	13.68
P160F48	160.00	30.00	39.00	15.90	–	88.00	50.00	8.00	200.0/44962	220.0	9.72
P160F85	160.00	25.00	35.30	12.70	68.40	73.00	40.00	6.40	169.0/37993	185.9	5.76
P177.8F6	177.80	88.90	81.00	44.45	–	218.50	127.00	25.00	1710.0/384408	1881.0	105.50
P200F10	200.00	100.00	47.00	25.00	–	103.50	72.00	10.00	308.7/69445	339.6	28.30
P200F15	200.00	40.10	51.40	19.10	–	109.50	50.80	9.50	213.0/47916	236.4	12.58
P200F58	200.00	44.00	44.00	19.10	–	91.50	50.80	7.00	200.0/44961	230.0	9.82
P200F86	200.00	80.00	41.00	30.00	–	129.00	60.00	16.00	300.0/67443	330.0	28.53
P203.2F18	203.20	66.70	26.00	26.90	60.50	65.50	50.00	7.00/5.00	156.0/35069	171.6	10.00
P203.2F20	203.20	66.70	25.40	27.00	63.50	92.00	50.00	8.00/6.00	156.0/35069	171.6	13.00
P228.6F9	228.60	107.95	77.70	31.75	–	173.60	88.90	16.00	598.0/134526	657.0	56.70
P250F36	250.00	100.00	57.20	22.23	–	117.00	63.50	9.50	314.0/70637	348.5	25.70
P250F39	250.00	44.00	44.00	19.00	–	92.00	50.00	7.00	200.0/44961	242.0	8.92
P250F79	250.00	57.20	66.70	25.40	–	146.00	76.20	12.70	619.0/139151	681.0	24.74
P250F85	250.00	64.80	37.00	16.00	–	84.50	45.00	8.00	160.0/35968	176.0	10.12



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate dimension			Tensile strength	Average tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	t/T max	α	Q min	Q0	q
	mm	mm	mm	mm	mm	mm	mm	mm		kN/lbf	kN	kg/m
P31.75F11	31.75	19.05	9.40	5.08	20.70	23.30	19.00	2.00	–	21.80/4900	25.00	1.55
P76.2F60	76.20	40.00	25.40	12.00	52.70	55.80	43.00	5.60/4.80	142.92°	161.00/39413	177.10	7.90
P150F100	150.00	48.00	39.50	25.00	83.80	91.00	60.00	8.00	145.00°	400.00/89920	440.00	13.90
P160F73	160.00	70.00	38.00	20.00	75.00	86.00	70.00	7.20	–	150.00/33723	165.00	17.20

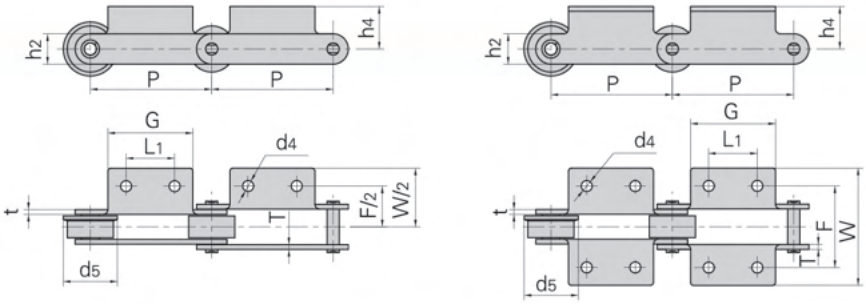
Conveyor chains with attachments



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P13.7K1	13.700	8.51	7.75	4.450	16.70	19.30	17.8/4000	20.00	0.79
P14.85K1	14.850	10.16	9.40	5.080	20.70	23.30	20.0/4496	22.00	1.34
P16.7F1K1	16.700	10.16	9.40	5.080	20.70	23.30	21.8/4900	24.00	1.50
*P28	28.575	11.68	16.00	7.870	–	32.40	50.0/11240	55.00	2.66
*P28F1	28.575	11.68	16.13	7.870	–	32.40	50.0/11240	55.00	2.60
P36.67A2	36.670	11.91	12.57	5.940	25.90	28.30	31.8/7149	34.98	1.26
P38F10K1	38.000	15.88	13.00	8.280	32.50	35.50	55.0/12364	60.50	2.60
P38F11KI	38.000	15.88	13.00	8.280	30.50	33.50	45.0/10116	49.50	2.30
P38F13K1	38.000	15.88	13.00	8.280	32.50	35.50	55.0/12364	60.50	2.60
P38.1F2	38.100	22.50	13.00	8.000	29.50	33.30	40.0/8992	44.00	2.42
P38.1F25A1	38.100	18.00	15.00	8.280	36.10	39.10	68.0/15287	75.00	3.00
P38.1F25A2	38.100	23.80	15.00	8.280	36.10	39.10	68.0/15286	74.80	3.38
P38.1F31	38.100	15.88	15.75	7.920	36.20	38.90	55.0/12364	60.50	3.46
P38.1F32	38.100	15.88	15.75	7.920	36.20	38.90	55.0/12364	60.50	3.38
P39.75A1	39.750	17.25	22.00	7.800	40.50	44.30	47.0/10566	51.70	3.10
P39.75A2F2	39.750	22.23	13.00	5.940	29.20	31.00	32.0/7194	35.20	2.23
P40F12A2	40.000	22.23	13.00	5.940	29.20	31.00	32.0/7194	35.20	2.23
P41.3F9A2	41.300	22.00	11.00	9.000	28.60	31.60	40.0/8992	44.00	2.30
P41.3F14A2	41.275	22.22	12.70	5.940	29.20	31.60	30.0/6744	33.00	2.22
P42F2	42.000	11.00	13.00	6.000	30.00	32.50	50.0/11240	55.00	1.85
P42F13A1	42.010	22.23	25.40	9.530	48.50	–	55.0/12364	60.50	4.60
P42.5	42.500	15.88	15.75	7.920	32.70	36.50	56.7/12746	62.00	3.40
P44F3A2	44.000	15.88	17.02	8.280	36.10	39.10	60.0/13488	66.00	2.32
P44.45F5	44.450	25.40	16.51	7.920	36.20	38.90	35.0/7874	38.50	3.85
P44.45F7A1	44.450	28.58	15.00	9.530	34.50	38.70	45.0/10116	49.50	3.80
P44.45F12K2	44.450	25.40	25.40	12.700	54.40	59.00	170.0/38216	187.00	7.84
P44.45F15K2	44.450	25.40	25.40	12.700	60.00	–	170.0/38216	187.00	8.34
P46	46.000	16.00	16.00	8.000	36.00	39.00	55.0/12364	60.50	3.23
P49F2A1	49.000	31.00	23.00	9.800	36.60	42.00	40.0/8992	44.00	5.51
P50F3A1	50.000	31.00	15.00	9.530	35.40	38.65	83.0/18659	91.30	4.77
P50F16	50.000	24.90	10.07	7.800	26.60	28.80	30.0/7418	36.30	2.22
P50F27A1	50.000	31.00	15.00	9.800	36.60	42.00	40.0/8992	44.00	5.30
P50F42A1	50.000	29.00	15.00	9.800	36.60	42.00	40.0/8992	44.00	4.03
P50F53A2	50.000	31.00	15.50	10.000	37.10	40.00	40.0/8992	44.00	4.00

*Bush chain: d_1 in the table indicates the external diameter of the bush

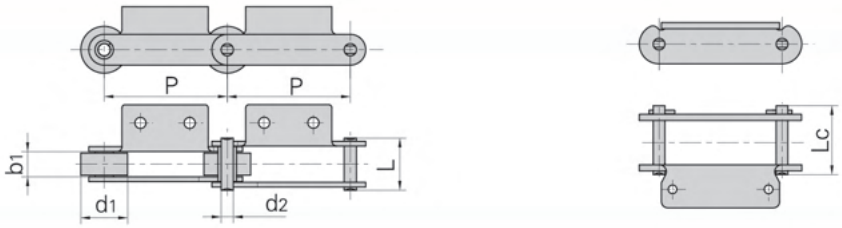
Conveyor chains with attachments



Donghua Chain No.	P	L1	G	F	W	h4	h2	d4	t/T	d5
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
P13.7K1	13.700	△	9.50	29.00	38.70	7.10	11.80	4.50	1.60	–
P14.85K1	14.850	△	14.85	30.00	38.00	10.00	14.50	3.50	2.03	–
P16.7F1K1	16.700	△	12.70	31.80	44.60	10.30	14.60	5.20	2.03	–
P28	28.575	28.58	51.00	46.74	61.20	13.70	22.23	8.75	3.10	–
P28F1	28.575	28.58	50.80	46.80	61.86	12.70	22.23	9.02	3.10	–
P36.67A2	36.670	14.30	28.60	42.90	67.80	14.70	18.00	5.50	2.42	–
P38F10K1	38.000	△	30.00	49.00	79.00	16.50	21.00	8.40	3.50	–
P38F11K1	38.000	△	30.00	47.00	77.00	16.50	21.00	8.40	3.00	–
P38F13K1	38.000	△	30.00	49.00	79.00	16.50	16.50	7.00	3.50	–
P38.1F2	38.100	△	28.00	56.00	76.00	17.20	19.00	9.00	3.00	–
P38.1F25A1	38.100	△	28.00	51.00	71.00	15.00	21.00	8.40	4.00	–
P38.1F25A2	38.100	50.00	70.00	48.00	68.00	15.00	21.00	7.00	4.00	–
P38.1F31	38.100	△	61.10	54.20	81.60	14.70	23.00	8.20	4.00	–
P38.1F32	38.100	△	61.10	61.00	81.60	14.70	23.00	10.20	4.00	–
P39.75A1	39.750	△	61.00	62.10	94.10	16.50	21.25	11 × 8	3.50	–
P39.75A2F2	39.750	14.30	28.60	42.40	57.20	14.70	17.00	5.20	3.10	–
P40F12A2	40.000	14.30	28.60	42.90	57.20	14.70	17.00	5.20	3.10	–
P41.3F9A2	41.300	12.00	24.00	36.20	48.20	17.00	21.00	5.50	3.00	–
P41.3F14A2	41.275	14.30	28.60	42.90	61.20	14.70	17.50	5.20	3.25	–
P42F2	42.000	△	35.00	40.00	76.00	12.80	17.00	6.00	3.00	–
P42F13A1	42.010	△	31.75	60.00	84.20	18.00	28.58	8.26 × 16	3.25	–
P42.5	42.500	19.00	38.00	53.50	70.00	19.50	22.00	7.00	3.25	–
P44F3A2	44.000	26.00	44.00	50.80	68.00	19.10	21.00	6.60	4.15/3.10	–
P44.45F5	44.450	△	34.93	57.16	74.46	19.05	19.05	8.00	3.80	–
P44.45F7A1	44.450	△	22.00	66.00	84.80	12.80	25.60	7.00	3.00	–
P44.45F12K2	44.450	42.00	82.00	69.00	97.30	25.00	36.80	10.80	6.00/5.00	–
P44.45F15K2	44.450	42.00	82.00	69.00	97.30	25.00	36.80	10.80	6.00/5.00	–
P46	46.000	△	38.00	54.00	82.80	18.00	22.00	6.00	4.00	–
P49F2A1	49.000	△	45.00	62.00	86.00	35.00	25.00	10.00	4.00	–
P50F3A1	50.000	△	60.00	63.00	98.00	19.10	25.00	10.00	4.00	–
P50F16	50.000	△	41.30	45.00	61.40	36.00	20.00	6.50	3.00	–
P50F27A1	50.000	△	45.00	62.00	86.00	35.00	25.00	10.00	4.00	–
P50F42A1	50.000	△	29.00	55.00	72.00	12.50	25.00	7.00	4.00	–
P50F53A2	50.000	20.00	40.00	58.40	74.40	21.00	25.00	8.20	4.00	–

△Attachments with 1 hole

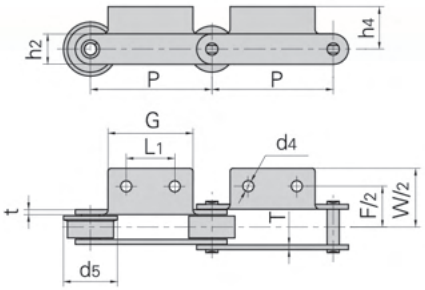
Conveyor chains with attachments

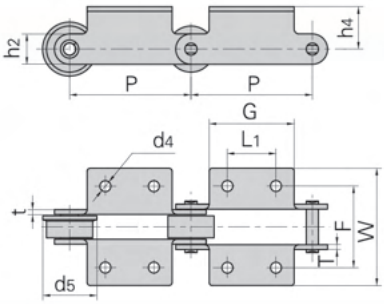


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Tensile strength	Average tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	Q min	Q0	q
	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P50.8F22A1–F	50.80	32.00	15.00	11.700	39.00	43.00	50.0/11240	55.00	6.13
P50.8F35A1	50.80	25.00	12.57	5.940	25.90	29.00	31.8/7150	35.00	2.20
P50.8F40	50.80	28.60	30.60	10.190	57.00	62.00	70.0/15736	77.00	7.55
P50.8F65K1	50.80	16.00	17.00	8.000	37.60	40.70	56.7/12746	62.37	3.90
P58F2A2	58.00	15.88	17.02	8.280	36.10	39.10	60.0/13488	66.00	2.46
P60A2F16	60.00	15.88	17.02	8.280	36.10	39.10	60.0/13488	66.00	2.48
P62.5A3F1	62.50	48.00	25.00	14.000	53.40	57.50	90.0/20232	99.00	10.60
P63F30K1	63.00	42.00	24.00	10.000	46.00	49.50	85.0/19108	93.50	7.67
P68.25F1	68.25	30.00	15.00	14.000	40.30	44.70	70.0/15736	77.00	4.19
P69F4A1	69.00	30.00	12.50	9.530	30.00	34.00	45.0/10116	50.00	3.18
P69F5A1	69.00	25.00	11.50	5.720	28.00	30.20	18.0/4046	19.80	2.38
P70F29	70.00	40.00	19.00	10.000	37.10	41.00	57.0/12814	62.70	4.84
P75F6	75.00	16.00	16.00	8.000	–	41.00	32.0/7200	35.20	2.44
P75F8A2	75.00	31.80	16.00	8.000	–	41.00	32.0/7200	35.20	3.52
P75F8A2–F	75.00	30.00	16.00	8.000	–	41.00	32.0/7200	35.20	3.80
P75F20A1	75.00	40.00	22.00	12.000	47.0	52.00	90.0/20232	99.00	6.81
P75F23	75.00	28.00	24.40	11.100	–	61.50	140.0/31473	154.00	4.49
P75F27A2	75.00	45.00	22.00	11.000	–	51.40	62.3/14005	68.00	7.43
P75F34A1	75.00	40.00	22.00	12.000	47.00	52.00	90.0/20232	99.00	6.71
P75F34A2	75.00	40.00	22.00	12.000	47.00	52.00	75.0/16860	82.50	6.86
P75F38K2	75.00	22.20	22.00	11.300	–	53.50	62.7/14095	69.00	4.70
P75F56A1	75.00	38.00	22.00	12.000	47.00	52.00	90.0/20232	99.00	6.04
P75F57A2	75.00	15.75	16.00	8.000	–	41.00	32.0/7194	35.20	1.82
P75F63A2	75.00	40.00	21.50	12.000	45.70	49.00	100.0/22480	110.00	6.20
*P76F1K1	76.00	32.00	35.00	16.000	–	77.00	240.0/53954	265.00	12.10
P76.2F1	76.20	31.75	15.00	14.200	–	44.20	60.0/13488	66.00	4.45
P76.2F41K1	76.20	38.10	25.40	11.100	–	57.50	80.0/17984	88.00	7.40
P76.2F42K1	76.20	38.10	25.40	11.100	–	60.70	120.0/26977	132.00	7.94
P76.2F14A3	76.20	38.10	25.40	11.100	–	56.50	85.0/19108	93.50	6.10
P76.2F43	76.20	31.74	15.88	7.940	33.10	36.20	54.5/12252	59.95	3.28
P76.2F69A2	76.20	40.00	32.00	12.500	57.90	62.30	100.0/22480	110.00	9.21
P78F2K2	78.00	32.00	37.00	15.000	–	83.20	210.0/47208	231.00	10.90
P78F3K2	78.00	32.00	37.00	18.000	–	94.00	350.0/78680	385.00	15.90
P78.1F5K2	78.10	31.75	38.10	16.460	–	95.00	250.0/56200	275.00	14.50

*Bush chain: d1 in the table indicates the external diameter of the bush

Conveyor chains with attachments

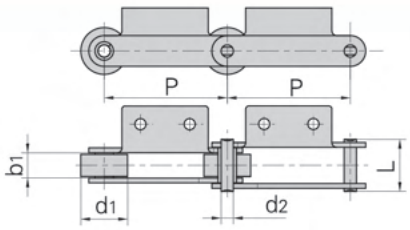


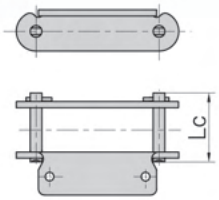


Donghua Chain No.	P	L_1	G	F	W	h_4	h_2	d_4	t/T	d_5
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
P50.8F22A1–F	50.80	△	45.00	75.00	110.40	20.00	26.40	9.00	4.50	40.00
P50.8F35A1	50.80	△	48.00	46.00	68.00	26.00	18.00	8.00	2.50	–
P50.8F40	50.80	–	40.00	–	90.00	22.50	30.00	–	4.50	–
P50.8F65K1	50.80	△	30.00	55.60	84.00	16.00	25.00	8.70	4.00	–
P58F2A2	58.00	26.00	44.00	66.80	84.00	19.10	21.00	6.60	4.15/3.10	–
P60A2F16	60.00	26.00	44.00	66.80	84.00	19.10	21.00	6.60	4.15/3.10	–
P62.5A3F1	62.50	40.00	65.00	90.00	130.00	26.00	35.00	11.00	5.00	–
P63F30K1	63.00	△	22.00	88.00	112.00	30.00	31.00	10.00	4.00	–
P68.25F1	68.25	40.00	70.00	54.00	84.00	21.50	27.00	8.40	4.50	–
P69F4A1	69.00	△	60.00	60.00	80.00	27.00	25.00	9.00	3.00	–
P69F5A1	69.00	△	66.00	48.00	68.00	27.00	15.00	6.50	3.00	–
P70F29	70.00	△	34.00	60.00	87.00	15.00	30.00	10.30	3.00	–
P75F6	75.00	30.00	55.00	60.00	92.00	20.00	22.00	10.00	3.00	–
P75F8A2	75.00	30.00	55.00	60.00	92.00	20.00	22.00	10.00	3.20	–
P75F8A2–F	75.00	30.00	55.00	60.00	92.00	20.00	22.00	10.00	3.20	38.00
P75F20A1	75.00	△	55.00	64.00	92.00	25.00	32.00	M8	4.50	50.00
P75F23	75.00	40.00	60.00	88.00	118.00	37.00	30.00	9.00	6.00	–
P75F27A2	75.00	35.00	60.00	70.00	110.90	22.00	32.00	10.00	4.50/4.00	–
P75F34A1	75.00	△	55.00	70.00	90.00	25.00	32.00	M8	4.50	50.00
P75F34A2	75.00	30.00	56.00	62.40	102.40	22.00	32.00	M5	4.50	50.00
P75F38K2	75.00	30.00	55.00	70.00	94.00	22.00	32.00	10.00	4.50	–
P75F56A1	75.00	△	45.00	69.00	99.00	25.00	32.00	9.00	4.50	45.00
P75F57A2	75.00	30.00	55.00	66.00	98.00	19.58	22.00	10.00	3.20	–
P75F63A2	75.00	25.00	55.50	71.20	94.00	22.00	32.00	M8	4.00	–
P76F1K1	76.00	△	50.00	109.20	149.20	35.00	50.00	11.00	6.00	–
P76.2F1	76.20	31.00	58.00	75.40	107.00	21.25	29.00	10.50	4.50	–
P76.2F41K1	76.20	△	51.00	75.00	100.00	39.55	30.20	8.60	4.80	–
P76.2F42K1	76.20	△	50.80	74.60	101.60	20.60	28.60	8.70	4.80/6.40	–
P76.2F14A3	76.20	28.60	50.80	76.20	104.60	19.10	28.60	6.40	4.80	–
P76.2F43	76.20	25.40	56.00	70.00	98.00	18.00	25.40	8.50	3.15	–
P76.2F69A2	76.20	43.00	67.40	98.20	117.00	22.70	32.80	8.80	5.00	50.00
P78F2K2	78.00	30.00	65.00	120.00	150.00	32.00	38.10	13.00	8.00	–
P78F3K2	78.00	30.00	65.00	120.00	150.00	34.00	46.00	13.00	10.00	–
P78.1F5K2	78.10	46.00	72.00	89.40	128.00	35.00	39.60	12.00	9.70	–

△Attachments with 1 hole

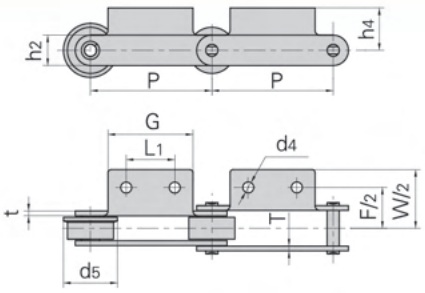
Conveyor chains with attachments

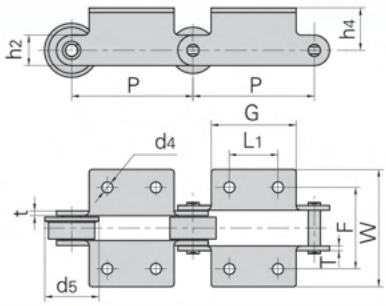




Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P78.11F8	78.11	31.80	37.10	15.000	–	83.50	100.0/22480	110.00	12.05
P78.11F9	78.11	31.75	38.10	15.875	–	90.00	90.0/20232	99.00	11.28
P80F4	80.00	30.00	15.00	13.900	42.50	46.50	86.0/19333	95.00	3.97
P80F4–P	80.00	45.00	15.00	13.900	42.50	46.50	86.0/19333	94.60	5.67
P80F63A2	80.00	30.00	20.00	11.000	47.90	52.00	86.0/19333	94.60	5.30
P85A2F1	85.00	44.45	16.00	10.000	–	56.60	90.0/20232	100.00	6.80
P90F5A2	90.00	31.80	16.10	8.000	–	41.00	32.0/7193	35.00	2.86
P90F8A2–GK	90.00	45.00	37.00	12.700	69.10	74.00	140.0/31472	154.00	11.90
P95F1A2	95.00	30.00	23.00	10.000	45.50	49.50	60.0/13488	66.00	3.79
P97.5F1	97.50	50.00	24.00	15.000	–	52.00	100.0/22480	110.00	6.51
P100A2–F1	100.00	50.00	29.90	14.000	–	61.00	150.0/33721	165.00	9.20
P100F1	100.00	42.00	23.00	9.530	52.00	54.30	86.7/19704	95.00	6.06
P100F2	100.00	36.00	18.00	9.530	47.00	49.30	86.7/19704	95.00	4.60
P100F2A2	100.00	42.00	18.00	9.530	47.00	49.30	86.7/19490	95.37	5.33
P100F3	100.00	29.00	30.00	14.500	–	71.00	95.0/21356	105.00	9.46
P100F4	100.00	40.00	22.00	11.300	–	53.50	65.0/14612	72.00	5.13
P100F5	100.00	22.20	22.00	11.300	–	53.50	65.0/14612	72.00	3.90
P100F12	100.00	45.00	37.00	12.000	64.00	67.00	150.0/33721	165.00	10.30
P100F15	100.00	38.00	25.80	10.700	–	57.00	45.0/10116	50.00	5.25
P100F16A2–F	100.00	31.80	16.10	8.000	34.80	35.50	55.0/12364	60.50	2.68
P100F33	100.00	40.00	27.00	11.300	–	64.80	100.0/22480	110.00	6.80
P100F41A2	100.00	45.00	25.40	12.700	–	63.80	80.0/17984	88.00	8.26
P100F50	100.00	36.00	29.00	15.000	70.00	76.00	200.0/44992	220.00	13.93
P100F75	100.00	26.00	22.00	10.700	–	55.00	45.0/10116	50.00	4.75
P100F82A1	100.00	31.80	16.10	8.000	–	41.00	32.0/7193	35.20	3.07
P100F93	100.00	40.00	22.00	11.300	–	59.50	86.0/19333	94.60	8.07
P100F94K1	100.00	47.60	26.00	27.000	61.00	70.00	160.0/35993	176.00	12.90
P100F95A2	100.00	32.00	14.00	11.100	32.50	36.00	60.0/13488	66.00	3.11
P100F99K2	100.00	40.00	22.00	11.100	48.40	53.40	65.0/14612	71.50	5.54
P100F104	100.00	40.00	22.00	11.300	–	60.70	146.0/32822	160.60	7.33
P100F108K2	100.00	40.00	22.00	11.300	–	53.50	65.0/14612	71.50	5.80
P100F109A2	100.00	45.00	21.00	14.000	48.00	53.00	50.0/11240	55.00	6.94

Conveyor chains with attachments

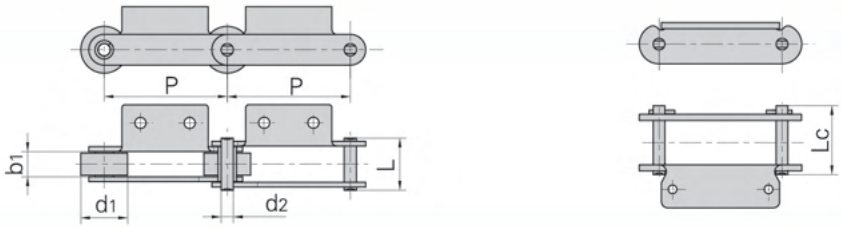




Donghua Chain No.	P	L1	G	F	W	h4	h2	d4	t/T	d5
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
P78.11F8	78.11	30.00	65.00	120.00	150.00	35.00	38.10	12.00	7.90	–
P78.11F9	78.11	38.10	116.60	104.60	133.30	31.75	38.10	14.30	7.90	–
P80F4	80.00	40.00	70.20	57.40	87.40	22.95	27.10	8.50	5.60/4.15	–
P80F4–P	80.00	40.00	70.20	57.40	87.40	22.95	27.10	8.50	5.60/4.15	–
P80F63A2	80.00	40.00	70.20	62.40	92.40	22.95	27.10	8.50	5.60/4.15	40.00
P85A2F1	85.00	30.00	50.40	95.00	125.00	22.50	35.00	9.00	4.80	–
P90F5A2	90.00	40.00	65.00	60.00	92.00	20.00	22.00	10.00	3.20	42.00
P90F8A2–GK	90.00	40.00	75.00	96.00	118.00	44.50	38.00	11.00	6.00	–
P95F1A2	95.00	40.00	65.00	66.40	96.40	22.50	25.00	8.50	4.00	40.00
P97.5F1	97.50	–	50.00	–	130.00	35.00	35.00	–	4.00	–
P100A2–F1	100.00	40.00	65.00	98.00	128.00	35.00	40.00	10.00	4.00	65.00
P100F1	100.00	78.00	96.00	73.00	103.00	17.50	32.00	7.00	5.00	–
P100F2	100.00	40.00	70.00	68.00	98.00	17.50	32.00	9.00	5.00	–
P100F2A2	100.00	40.00	70.00	68.00	98.00	17.50	32.00	9.00	5.00	–
P100F3	100.00	40.00	70.00	100.00	128.00	28.00	38.10	12.00	6.00	–
P100F4	100.00	40.00	65.00	70.00	94.00	22.00	32.00	10.00	4.50	–
P100F5	100.00	40.00	65.00	70.00	94.00	22.00	32.00	10.00	4.50	–
P100F12	100.00	60.00	90.00	98.00	128.00	34.00	40.00	11.50	5.00	64.00
P100F15	100.00	29.85	65.00	75.00	115.60	20.00	28.00	9.00	4.80	–
P100F16A2–F	100.00	40.00	65.00	60.00	92.00	20.00	22.00	10.00	3.20	42.00
P100F33	100.00	40.00	65.00	78.30	102.30	24.30	32.00	10.00	6.00	50.00
P100F41A2	100.00	40.00	70.00	80.00	126.00	25.00	31.80	12.00	6.30	60.00
P100F50	100.00	40.00	70.00	156.00	196.00	43.00	60.00	9.00	8.00	–
P100F75	100.00	29.85	65.00	68.00	112.00	20.00	28.00	12×9	4.80	–
P100F82A1	100.00	△	65.00	60.00	92.00	20.00	22.00	10.00	3.20	42.00
P100F93	100.00	40.00	70.00	100.00	124.00	30.00	32.00	100.00	6.00	–
P100F94K1	100.00	△	35.00	85.00	116.00	38.50	55.00	13.00	7.00/5.00	–
P100F95A2	100.00	30.00	51.00	76.00	104.00	18.00	30.00	9.00	3.00	–
P100F99K2	100.00	40.00	65.00	70.00	104.00	22.00	32.00	9.50	4.80	–
P100F104	100.00	40.00	65.00	70.00	104.00	23.60	32.00	10.00	6.30	–
P100F108K2	100.00	40.00	65.00	70.00	94.00	35.00	32.00	10.00	4.50	–
P100F109A2	100.00	40.00	60.00	110.00	130.00	17.50	35.00	6.40	5.00	–

△Attachments with 1 hole

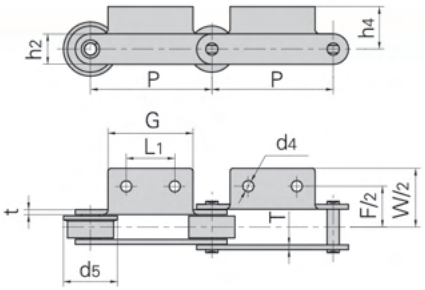
Conveyor chains with attachments

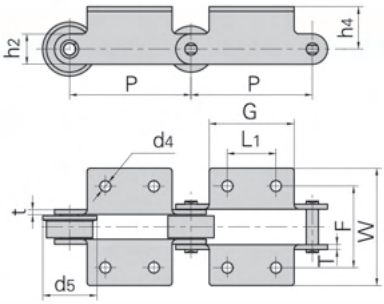


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
*P100F128K2	100.00	32.00	45.00	16.000	–	95.00	240/53954	276.00	13.50
P100F143	100.00	40.00	24.00	11.300	–	53.50	65.0/14612	72.00	5.73
P100F148A2–F	100.00	38.00	20.50	9.530	43.60	47.90	38.0/8540	43.00	3.93
P100F101A2	100.00	22.20	24.00	11.100	57.50	62.70	70.0/15736	77.00	5.50
P100F175A2	100.00	49.00	30.00	14.500	–	71.00	112.0/25178	123.20	–
P100F226K2	100.00	31.00	14.50	10.000	37.50	41.50	80.0/17984	88.00	3.00
P100F233A2	100.00	30.00	32.00	14.000	–	72.50	190.0/42712	209.00	7.65
P100F237A3	100.00	40.00	33.00	10.000	56.00	61.00	85.0/19108	93.50	6.68
P100F241K2	100.00	25.00	31.00	12.000	–	65.00	80.0/17984	88.00	7.52
P100F251K2	100.00	29.00	30.00	14.500	–	71.00	79.0/17759	86.90	7.30
P100F264A2	100.00	40.00	27.00	11.300	–	64.50	65.0/14612	71.50	7.12
P100F277A2	100.00	45.00	21.00	21.000	–	60.00	120.0/26976	132.00	7.32
P100F281A1	100.00	40.00	24.00	12.000	47.80	54.80	75.0/16860	82.50	6.40
RF10100K2	100.00	50.80	30.00	14.500	–	69.00	102.7/23087	113.00	12.60
P100F148A2–F	100.00	44.50	20.50	9.530	43.60	47.90	38.0/8542	41.80	3.93
P100F331A2	100.00	28.58	20.50	10.000	42.30	46.10	56.0/12589	61.60	4.10
P100F356A2–F	100.00	50.00	37.00	14.000	61.80	66.00	105.0/23604	115.50	10.20
*P101.6F1	101.60	25.00	55.00	16.000	–	110.00	60.0/13488	66.00	11.90
P101.6F2A2F1	101.60	47.60	18.20	19.100	–	53.50	97.8/22000	107.58	7.16
P101.6F9	101.60	31.75	15.00	14.200	–	44.20	66.7/15159	73.00	8.40
*P101.6F17K2	101.60	25.40	55.60	15.880	–	115.00	180.0/40492	198.00	12.40
*P101.6F17K2F1	101.60	25.40	55.60	15.880	–	115.00	180.0/40464	198.00	11.92
P101.6F18A1	101.60	31.75	15.00	10.000	37.00	41.00	56.0/12589	61.00	3.63
*P101.6F18A2	101.60	31.75	15.00	10.000	37.00	41.00	40.0/8992	44.00	3.66
P101.6F21	101.60	38.10	53.80	15.875	–	112.20	180.0/40492	198.00	14.90
P101.6F25	101.60	36.50	50.80	19.050	–	112.00	200.0/44992	220.00	18.10
P101.6F30A2	101.60	38.00	22.00	10.000	–	52.80	100.0/22480	110.00	5.19
P101.6F35	101.60	66.70	25.00	25.400	61.00	66.00	160.0/35993	176.00	15.73
P101.6F36	101.60	57.15	33.40	15.880	–	92.00	180.0/40492	198.00	14.33
P101.6F39	101.60	57.15	33.30	16.000	82.00	89.00	127.0/28550	140.00	17.70
P101.6F39K1F1	101.60	57.15	33.30	16.000	82.00	89.00	127.0/28550	140.00	16.60
P101.6F40A2	101.60	38.10	21.00	10.000	–	52.00	50.0/11240	55.00	4.69
P101.6F41K1	101.60	44.50	27.00	11.300	–	67.00	78.0/17546	86.00	10.20
P101.6F43A2	101.60	50.00	16.00	16.000	49.00	53.50	145.0/32620	160.00	7.95

*Bush chain: d_1 in the table indicates the external diameter of the bush

Conveyor chains with attachments

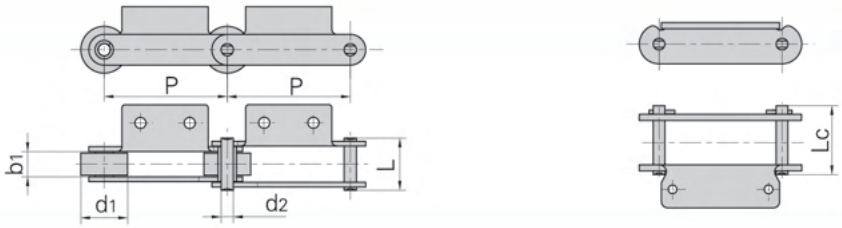




Donghua Chain No.	P	L1	G	F	W	h4	h2	d4	t/T	d5
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
P100F128K2	100.00	30.00	61.00	123.20	163.50	35.00	50.00	13.00	8.00	–
P100F143	100.00	40.00	65.00	70.00	100.00	35.00	32.00	11.00	4.00	50.00
P100F148A2–F	100.00	50.00	70.00	72.00	104.00	37.00	21.00	9.00	4.00	44.50
P100F101A2	100.00	41.00	65.00	86.00	134.00	24.50	33.00	9.00	6.00	–
P100F175A2	100.00	40.00	70.00	100.00	128.00	28.00	38.10	M8	6.00	–
P100F226K2	100.00	35.00	70.00	65.00	98.00	35.00	25.00	9.00	4.50/4.00	–
P100F233A2	100.00	40.00	70.00	80.00	112.00	31.00	40.00	10.50	6.00	–
P100F237A3	100.00	56.00	100.00	108.00	144.00	31.00	32.00	12.00	4.00	–
P100F241K2	100.00	50.00	90.00	100.00	132.00	35.00	42.00	12.00	5.00	–
P100F251K2	100.00	40.00	70.00	100.00	128.00	28.00	38.10	12.00	6.00	–
P100F264A2	100.00	40.00	65.00	75.00	99.00	22.00	32.00	10.00	6.00	–
P100F277A2	100.00	40.00	80.00	70.00	110.00	31.50	35.00	13.00	6.00	–
P100F281A1	100.00	△	76.00	77.00	140.00	26.00	36.00	16.60	4.00	–
RF10100K2	100.00	40.00	70.00	100.00	126.00	28.00	38.10	12.00	6.30	–
P100F148A2–F	100.00	50.00	70.00	72.00	104.00	37.00	21.00	9.00	4.00	–
P100F331A2	100.00	50.00	70.00	71.50	91.50	35.00	25.00	9.00	4.00	–
P100F356A2–F	100.00	40.00	65.00	105.00	135.00	35.00	40.00	M8	4.00	64.00
P101.6F1	101.60	44.00	73.00	136.00	165.00	30.00	40.00	11.00	10.00	–
P101.6F2A2F1	101.60	40.00	65.00	70.00	94.00	22.00	38.10	10.00	5.00	–
P101.6F9	101.60	31.00	65.00	75.40	107.00	21.25	29.00	10.50	4.50	–
P101.6F17K2	101.60	44.50	84.00	136.00	172.00	25.40	38.00	11.00	10.00	–
P101.6F17K2F1	101.60	44.50	78.00	135.00	172.00	25.40	38.00	11.00	10.00	–
P101.6F18A1	101.60	△	60.00	76.00	124.00	19.00	25.00	10.60	4.00	–
P101.6F18A2	101.60	30.00	60.00	76.00	124.00	19.00	25.00	10.50	4.00	–
P101.6F21	101.60	44.50	141.20	134.90	177.80	28.70	38.10	14.00	9.65	–
P101.6F25	101.60	44.45	152.40	140.70	171.60	41.28	44.45	13.50	9.50	–
P101.6F30A2	101.60	40.00	70.00	80.00	107.00	22.00	30.00	11.50	5.00	–
P101.6F35	101.60	50.00	70.00	107.00	127.00	40.00	51.00	10.00	6.00	–
P101.6F36	101.60	△	50.80	98.40	142.90	32.00	38.10	14.30	9.50	–
P101.6F39	101.60	△	50.80	101.60	146.40	31.75	38.10	14.20	9.65	–
P101.6F39K1F1	101.60	△	38.10	101.60	138.20	33.30	38.10	14.20	9.65	–
P101.6F40A2	101.60	40.00	70.00	80.00	108.00	22.00	25.00	12.00	5.00	–
P101.6F41K1	101.60	△	70.00	100.00	128.00	28.00	28.60	12.00	6.30	–
P101.6F43A2	101.60	32.00	56.00	80.00	112.00	20.00	40.00	9.50	6.00	–

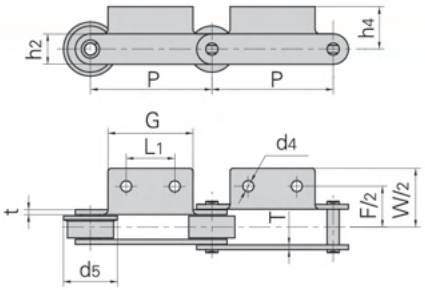
△Attachments with 1 hole

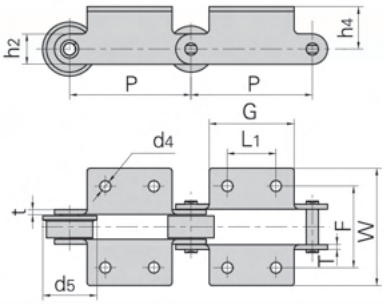
Conveyor chains with attachments



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P101.6F54K1	101.60	57.15	33.30	16.000	–	89.00	177.8/39998	197.40	17.86
P101.6F56K2	101.60	32.00	54.50	16.000	–	115.00	180.0/40493	199.80	16.51
P101.6F57K3	101.60	57.15	31.75	15.900	–	67.40	166.0/37343	191.20	13.90
P101.6F62K1	101.60	57.15	33.30	16.000	–	89.00	177.8/39998	197.40	18.83
P101.6F69K3	101.60	38.10	23.80	12.700	–	65.10	100.0/22480	110.80	8.34
P10.16F76	101.60	57.15	31.56	16.000	56.20	62.00	82.6/18582	91.70	11.57
P101.6F80A2	101.60	44.50	31.60	15.900	–	81.00	130.0/29245	144.30	11.36
P101.6F84A2	101.60	50.80	30.23	11.180	–	62.00	80.36/18078	89.20	9.04
P101.6F88	101.60	57.15	31.00	15.880	–	89.00	140.0/31473	160.00	18.40
P101.6F91A1	101.60	38.10	21.00	9.700	–	52.50	50.0/11240	55.00	5.30
P101.6F95K2	101.60	28.60	27.60	12.700	–	67.00	120.0/26977	132.00	6.65
P101.6F97K1	101.60	44.45	33.27	15.880	–	82.60	113.2/25448	125.00	13.77
P101.6F98K2	101.60	47.60	19.00	12.000	–	53.00	100.0/22480	110.00	6.60
P101.6F101K1	101.60	57.15	33.30	16.000	–	89.00	114.0/25628	125.00	17.70
P101.6F115A2	101.60	31.75	15.00	14.200	–	44.20	66.7/14994	73.37	4.42
P101.6F117A2	101.60	50.00	16.00	16.000	49.00	53.50	145.0/32596	159.50	8.27
P101.6F121A1	101.60	38.10	22.60	10.000	49.80	53.60	50.0/11240	55.00	5.33
P101.6F123K1	101.60	28.58	30.00	14.270	–	70.10	158.0/35518	173.80	8.35
P101.6F128K3	101.60	57.00	32.00	15.900	66.80	73.50	120.0/26976	132.00	13.80
P101.6F131A2	101.60	50.00	33.00	16.000	66.00	70.50	145.0/32596	159.50	13.80
P101.6F135A2	101.60	26.50	25.22	11.100	55.50	60.00	127.0/28550	139.70	6.18
P101.6F136K2	101.60	31.75	50.80	19.050	–	112.00	200.0/44960	220.00	19.80
P101.6F147K1	101.60	50.80	34.90	15.880	–	92.00	200.0/44960	220.00	14.20
P101.6F165A2	101.60	57.15	33.27	15.900	–	87.50	230.0/51704	253.00	14.80
P114.3F7A2	114.30	63.50	31.60	15.900	–	80.40	200.0/44960	216.00	13.70
P117	117.00	35.00	50.00	17.000	–	102.00	150.0/33721	166.50	13.40
P120	120.00	50.00	28.00	12.000	54.00	58.00	160.0/35993	176.00	8.14
P120A2F4	120.00	32.00	37.00	12.700	69.10	–	140.0/31473	155.40	9.00
P120F14A2	120.00	57.48	37.00	12.700	69.10	74.00	140.0/31472	151.20	13.80
P120F15A1	120.00	50.00	28.00	12.000	54.00	58.00	160.0/35968	172.80	8.10
P120F17A2	120.00	47.00	47.40	24.000	–	109.00	500.0/112400	540.00	25.00
P125A2F1	125.00	44.00	44.00	20.000	–	97.20	150.0/33720	165.00	14.33
P125F2	125.00	32.00	18.50	8.000	39.00	–	50.0/11240	55.00	2.66
P125F9A2	125.00	45.00	25.00	14.600	55.50	60.00	50.0/11240	55.00	2.58

Conveyor chains with attachments

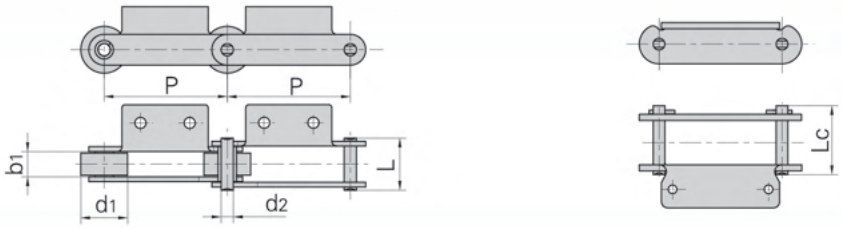




Donghua Chain No.	P	L1	G	F	W	h4	h2	d4	t/T	d5
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
P101.6F54K1	101.60	△	50.80	101.60	146.40	31.75	38.10	14.20	9.65	–
P101.6F56K2	101.60	45.00	81.00	142.20	179.20	32.50	45.00	11.00×15.00	10.00	–
P101.6F57K3	101.60	50.80	82.60	101.60	132.50	36.50	44.45	10.30/15.00	6.40	–
P101.6F62K1	101.60	△	50.80	101.60	146.40	31.75	41.30	14.20	9.65	–
P101.6F69K3	101.60	38.10	68.00	69.90	103.20	22.20	33.00	10.30	6.40	–
P101.6F76	101.60	60.00	76.20	70.00	101.20	35.00	38.10	5.00	4.00	70.00
P101.6F80A2	101.60	40.00	80.00	110.00	146.00	35.00	38.10	15.00	8.00	–
P101.6F84A2	101.60	50.80	79.50	101.60	133.60	28.70	31.80	9.60	4.80	–
P101.6F88	101.60	44.45	71.00	101.00	142.50	31.75	39.50	11.00	9.50	–
P101.6F91A1	101.60	△	70.00	80.00	108.00	22.00	25.00	M10	5.00	–
P101.6F95K2	101.60	40.00	70.00	90.00	123.00	28.00	32.00	12.00	6.00	–
P101.6F97K1	101.60	△	76.20	92.00	134.80	25.40	38.10	14.20	7.90	–
P101.6F98K2	101.60	40.00	70.00	78.00	105.00	32.00	30.00	11.50	5.00	–
P101.6F101K1	101.60	△	50.80	101.60	146.40	31.75	38.10	9.70	9.65	–
P101.6F115A2	101.60	32.00	66.00	75.40	107.00	21.25	28.50	9.35	4.50	–
P101.6F117A2	101.60	32.00	56.00	93.80	125.80	20.00	40.00	9.50	6.00	–
P101.6F121A1	101.60	△	70.00	80.00	109.60	22.00	25.00	M10	5.00	–
P101.6F123K1	101.60	△	70.00	100.00	132.60	28.00	38.10	10.00	6.40	–
P101.6F128K3	101.60	50.65	80.20	101.80	132.00	36.60	42.50	10.00	6.40	–
P101.6F131A2	101.60	32.00	56.00	97.00	129.00	20.00	40.00	12.00	6.00	–
P101.6F135A2	101.60	100.00	143.00	100.00	134.00	23.80	35.70	11.50	6.00	–
P101.6F136K2	101.60	44.45	152.40	133.40	171.60	47.63	57.15	12.70	9.50	–
P101.6F147K1	101.60	△	50.80	111.10	149.20	31.75	38.10	14.30	9.50	–
P101.6F165A2	101.60	40.00	80.00	101.60	154.00	31.00	38.10	15.50	9.70	–
P114.3F7A2	114.30	40.00	76.00	110.00	146.00	35.00	38.10	15.00	8.00	–
P117	117.00	90.00	160.00	136.00	176.00	35.00	40.00	14.00	8.00	–
P120	120.00	50.00	75.00	82.00	119.60	20.00	40.00	7.00	5.00	59.00
P120A2F4	120.00	65.00	100.00	96.00	118.00	44.50	48.00	11.00	6.00	–
P120F14A2	120.00	65.00	100.00	96.00	118.00	44.50	48.00	11.00	6.00	–
P120F15A1	120.00	△	75.00	84.00	119.60	20.00	40.00	12.50	5.00	–
P120F17A2	120.00	65.00	100.00	126.40	156.40	58.00	72.00	11.00	10.00	–
P125A2F1	125.00	50.00	80.00	118.00	160.00	43.00	50.00	14.00	8.00	–
P125F2	125.00	46.00	76.00	64.00	90.00	14.00	22.00	10.00	3.00	42.00
P125F9A2	125.00	30.00	60.00	90.00	128.00	35.00	35.00	11.00	6.00/5.00	55.00

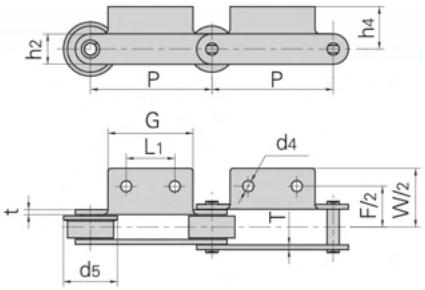
△Attachments with 1 hole

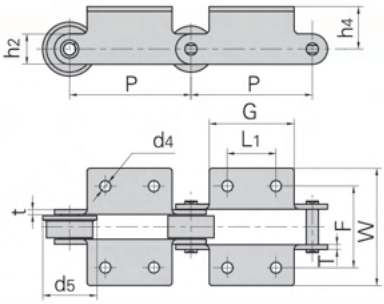
Conveyor chains with attachments



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P125F2K2–P	125.00	32.00	18.50	8.000	–	40.00	50.0/11240	55.00	2.83
P125F2A2–F	125.00	32.00	18.50	8.000	–	39.00	50.0/11240	55.00	2.34
P125F25K2–P	125.00	32.00	18.50	8.000	–	49.00	60.0/13488	66.00	4.00
P125F28A2	125.00	32.00	18.50	8.000	–	40.00	50.0/11240	55.00	3.13
P125F30A2–F	125.00	50.00	30.00	14.500	58.10	63.00	80.0/17984	88.00	8.76
P125F38K2	125.00	47.50	25.50	26.000	60.00	66.00	180.0/40464	198.00	12.12
P125F54A2–F	125.00	50.00	30.00	14.500	58.10	63.00	120.0/26976	132.00	8.76
P125F70A2–P	125.00	70.00	37.50	18.000	–	80.00	230.0/51704	253.00	15.40
RF10125R–A2	125.00	50.80	30.00	14.500	–	69.00	226.0/50805	248.60	9.67
P125F82K2	125.00	32.00	29.50	14.270	–	71.50	160.0/35968	172.80	10.30
P125F88A2	125.00	42.00	14.00	10.000	35.50	39.50	56.0/12589	61.60	4.40
P130K2F2	130.00	80.00	40.00	24.000	77.60	88.30	200.0/44992	218.00	13.90
P139.7F1A1	139.70	52.00	17.60	19.050	44.50	51.50	100.0/22480	108.00	6.02
P150F2	150.00	40.00	27.00	11.100	57.00	61.00	124.6/28318	137.00	5.40
P150F4	150.00	50.00	37.00	16.000	77.50	82.50	170.0/38243	187.00	10.90
P150F6	150.00	50.00	30.00	12.000	49.50	–	86.7/19704	95.00	7.27
P150F11A2	150.00	46.70	21.50	15.000	46.60	51.50	130.0/29245	142.00	7.13
P150F13A2	150.00	47.60	21.50	15.000	50.60	55.50	130.0/29245	142.00	8.52
P150F14A2	150.00	47.60	21.50	19.000	50.60	56.50	130.0/29245	142.00	8.59
P150F16A2	150.00	45.00	30.00	16.000	–	75.50	170.0/38243	187.00	8.56
P150F18	150.00	50.00	37.00	16.000	77.50	82.50	170.0/38243	187.00	14.49
RF10150RA2	150.00	50.80	30.00	14.500	69.00	–	113.0/25420	124.00	9.20
P150F21A2	150.00	57.48	35.91	19.050	–	79.00	150.0/33744	166.50	11.18
P150F26A2	150.00	44.50	30.00	14.500	–	69.00	113.0/25420	126.00	7.96
P150F31A2	150.00	60.00	35.00	16.000	–	67.20	170.0/38243	187.00	11.10
P150F32A2	150.00	44.50	27.00	11.300	–	67.00	78.0/17547	86.50	6.78
P150F53A2	150.00	40.00	22.00	11.100	–	60.00	120.0/26976	132.00	6.18
P150F78A1	150.00	50.00	30.90	14.500	–	70.00	150.0/33721	165.00	8.81
P150F85	150.00	70.00	36.00	19.000	–	94.10	160.0/35969	184.00	15.20
RF10150RA2–F	150.00	50.80	30.00	14.500	–	69.00	113.0/25420	124.00	9.50
P150F105A2–F	150.00	50.80	30.00	14.500	–	69.00	113.0/25402	124.30	9.48
P150F105K2	150.00	50.80	30.00	14.500	–	69.00	113.0/25402	124.30	8.44
P150F110A2	150.00	50.80	30.00	14.500	62.50	67.60	113.0/25402	124.30	8.37
P150F112A2	150.00	50.00	28.00	14.500	–	67.00	135.0/30348	148.50	8.07

Conveyor chains with attachments

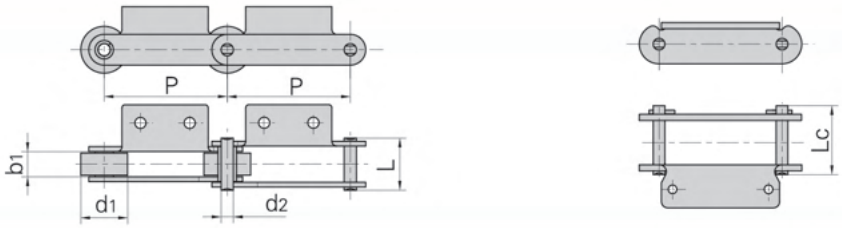




Donghua Chain No.	P	L1	G	F	W	h4	h2	d4	t/T	d5
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
P125F2K2–P	125.00	46.00	76.00	64.00	90.00	14.00	22.00	10.00	3.00	–
P125F2A2–F	125.00	46.00	76.00	64.00	90.00	14.00	22.00	10.00	3.00	42.00
P125F25K2–P	125.00	46.00	76.00	64.00	90.00	14.00	22.00	10.00	5.00	–
P125F28A2	125.00	46.00	76.00	64.00	90.00	45.00	22.00	8.00	3.00	42.00
P125F30A2–F	125.00	50.00	80.00	96.00	135.00	35.00	35.00	11.00	5.00	64.00
P125F38K2	125.00	90.00	184.00	105.00	170.00	31.50	54.00	16.00	7.00/5.00	–
P125F54A2–F	125.00	50.00	80.00	96.00	135.00	35.00	35.00	11.00	5.00	64.00
P125F70A2–P	125.00	56.00	90.00	120.00	160.00	38.00	50.00	14.80	7.00/8.00	–
RF10125R–A2	125.00	50.00	80.00	100.00	134.00	28.00	38.10	12.00	6.30	–
P125F82K2	125.00	50.00	80.00	100.00	132.00	29.00	38.10	12.00	6.50	–
P125F88A2	125.00	55.00	80.00	80.00	100.80	6.50	35.00	9.60	4.00	–
P130K2F2	130.00	55.00	95.00	102.00	144.00	47.50	60.00	11.00	6.00	–
P139.7F1A1	139.70	△	40.00	80.40	109.40	31.00	40.00	15.00	5.00/4.00	–
P150F2	150.00	60.00	85.00	92.00	117.30	22.50	32.00	10.00	6.00	–
P150F4	150.00	60.00	85.00	120.00	150.00	33.00	43.00	14.00	8.00	–
P150F6	150.00	50.00	75.00	86.60	126.60	17.50	35.00	9.00×26.00	4.00	59.00
P150F11A2	150.00	36.00	60.00	163.50	189.60	40.15	39.70	10.60	5.00	–
P150F13A2	150.00	36.00	60.00	164.00	193.50	52.00	40.00	11.00	6.00	–
P150F14A2	150.00	36.00	60.00	164.00	193.50	52.00	40.00	11.00	6.00	–
P150F16A2	150.00	60.00	90.00	110.00	140.00	32.00	38.00	12.00	8.00	–
P150F18	150.00	60.00	85.00	120.00	150.00	33.00	43.00	M10	8.00	–
RF10150RA2	150.00	60.00	90.00	100.00	130.00	28.00	38.10	12.00	6.30	–
P150F21A2	150.00	26.00	45.70	100.40	129.40	58.50	44.45	10.90	6.40	–
P150F26A2	150.00	60.00	84.50	100.00	130.00	23.60	33.60	12.00	6.30	60.00
P150F31A2	150.00	60.00	90.00	100.00	139.00	28.00	35.00	11.00	6.00	66.00
P150F32A2	150.00	60.00	90.00	100.00	128.00	28.00	28.60	12.00	6.30	55.00
P150F53A2	150.00	60.00	85.00	70.00	115.00	22.00	32.00	10.00	6.00	50.00
P150F78A1	150.00	△	90.00	100.00	136.60	28.95	38.10	11.50	6.30	65.00
P150F85	150.00	60.00	100.00	130.00	160.00	32.50	50.00	13.00	10.00	–
RF10150RA2–F	150.00	60.00	90.00	100.00	130.00	28.00	38.10	12.00	6.30	65.00
P150F105A2–F	150.00	60.00	90.00	100.00	130.00	28.00	38.10	12.00	6.30	12.00
P150F105K2	150.00	60.00	90.00	100.00	130.00	28.00	38.10	12.00	6.30	–
P150F110A2	150.00	60.00	90.00	100.00	130.00	28.00	38.10	12.00	6.30	–
P150F112A2	150.00	60.00	90.00	98.00	128.00	28.00	38.10	12.00	6.30	–

△Attachments with 1 hole

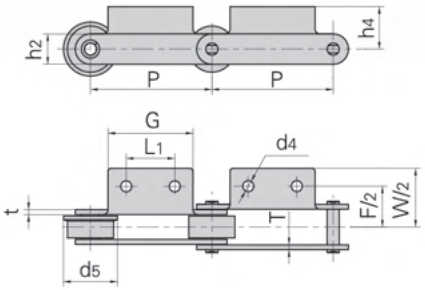
Conveyor chains with attachments

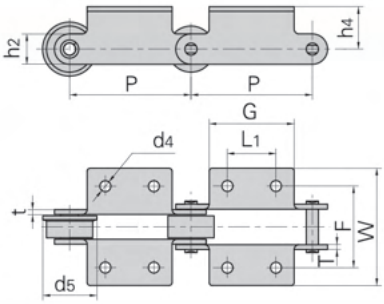


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P150F121A2	150.00	50.00	30.00	14.500	–	68.00	113.0/25402	124.30	7.78
P150F137A2	150.00	60.00	42.00	15.300	74.30	81.00	180.0/40464	198.00	13.44
P150F144A2	150.00	80.00	48.00	25.000	–	105.00	450.0/101160	495.00	32.00
P152F	152.40	40.10	37.50	19.100	97.50	–	328.7/74704	378.00	15.88
P152F4	152.40	50.80	30.60	14.270	62.80	67.50	88.0/20000	100.00	9.24
P152F11	152.40	38.00	53.50	14.700	112.40	–	130.0/29245	142.00	12.60
P152F16	152.40	70.00	76.20	25.400	152.00	–	160.0/35969	176.00	41.50
P152F19	152.40	50.80	30.60	14.270	62.80	67.50	112.0/25195	123.20	9.24
P152F20	152.40	47.60	39.70	19.050	99.70	–	300.0/67487	330.00	18.33
P152F32K2	152.40	36.00	45.00	20.000	103.00	–	300.0/67487	330.00	14.93
P152F33	152.40	36.00	68.00	20.000	128.00	–	300.0/67487	330.00	16.50
P152F41A2	152.40	36.00	36.00	15.500	–	90.00	235.2/52875	258.00	10.90
P152F42K2F1	152.40	63.50	34.90	19.000	93.00	–	152.0/34193	168.90	18.80
P152F43	152.40	76.20	35.00	23.810	108.00	–	446.8/100510	513.50	27.60
P152F50	152.40	101.60	44.00	22.200	87.00	–	250.0/56240	275.00	26.70
P152F54	152.40	30.00	53.00	16.000	112.00	–	175.0/39380	193.00	11.10
P152F56	152.40	50.80	33.34	15.880	86.00	–	113.0/25420	124.30	10.70
RF6205MF6A2	152.40	65.00	37.10	15.900	88.00	–	158.0/35543	186.00	16.80
P152F78K2F1	152.40	69.85	37.60	22.230	–	97.10	400.0/89923	440.00	26.70
P152F107A2	152.40	50.80	27.60	11.100	–	70.00	110.0/24728	121.00	9.10
P152F111K2	152.40	69.85	37.10	22.230	–	111.20	413.0/92846	474.00	25.10
P152F117K2	152.40	36.00	36.00	15.500	–	90.00	232.0/52155	255.00	12.30
*P152F128K2	152.40	44.45	76.20	25.400	142.50	153.00	365.0/82055	401.00	36.03
P152F137A2	152.40	50.80	28.70	12.000	–	74.00	120.0/26977	132.00	8.52
RF6205MF7	152.40	65.00	37.10	15.900	–	88.00	158.0/35519	186.00	15.49
P152F144K2	152.40	40.00	37.30	19.050	–	95.00	244.6/55000	269.06	15.70
P152F168A2	152.40	38.10	36.50	15.900	–	87.50	252.7/56807	278.00	10.70
P152F176K2	152.40	36.00	36.00	15.500	–	90.00	237.0/53278	260.70	11.80
P152F180	152.40	40.10	37.50	19.100	–	97.50	370.0/83176	407.00	14.60
P152F206K2	152.40	70.00	40.00	19.000	–	98.00	220.0/49456	242.00	20.90
P152F208K2	152.40	34.90	37.10	15.900	–	88.00	220.0/49456	242.00	26.00
P152F213K2	152.40	36.00	36.00	15.500	78.00	85.00	235.2/52873	258.72	11.90
P152F227K2	152.40	75.00	37.00	19.000	–	98.00	220.0/49456	242.00	21.34
*P152F247K2	152.40	44.50	76.20	25.400	–	149.00	560.0/125888	616.00	28.10

*Bush chain: d_1 in the table indicates the external diameter of the bush

Conveyor chains with attachments

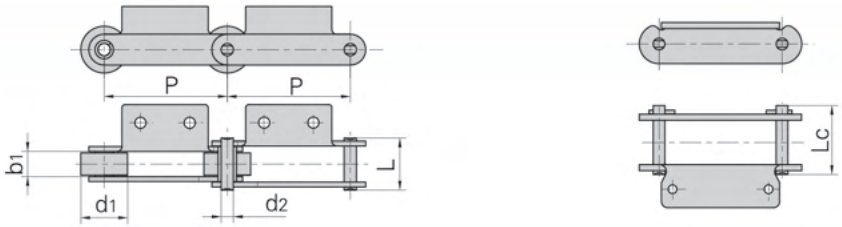




Donghua Chain No.	P	L_1	G	F	W	h_4	h_2	d_4	t/T	d_5
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
P150F121A2	150.00	60.00	90.00	100.00	130.00	28.00	38.10	12.00	6.00	–
P150F137A2	150.00	50.00	78.50	109.00	136.00	49.00	45.00	12.30	6.00	74.00
P150F144A2	150.00	65.00	110.00	160.00	200.00	60.00	65.00	17.00	10.00	99.00
P152F	152.40	60.00	100.00	130.00	202.00	45.00	50.00	15.00	9.00	–
P152F4	152.40	60.00	100.00	110.00	140.00	32.00	38.00	15.00	6.00	65.00
P152F11	152.40	44.60	74.80	133.70	168.00	24.00	39.00	10.80	9.60/11.40	–
P152F16	152.40	63.50	178.50	184.15	241.15	47.65	63.50	20.70	12.70	–
P152F19	152.40	60.00	100.00	110.00	140.00	32.00	38.00	15.00	6.00	65.00
P152F20	152.40	△	76.20	120.65	172.30	41.30	50.80	17.50	9.50	–
P152F32K2	152.40	60.00	110.00	135.00	171.00	40.00	52.00	14.00	10.00	–
P152F33	152.40	60.00	110.00	158.00	194.00	40.00	52.00	14.00	10.00	–
P152F41A2	152.40	60.00	90.00	120.00	160.00	35.50	50.00	14.00	8.00	–
P152F42K2F1	152.40	66.80	140.00	108.20	148.20	41.40	50.80	12.70	9.50	–
P152F43	152.40	76.20	108.00	111.10	155.60	44.45	60.30	12.70	11.10	–
P152F50	152.40	63.50	102.00	101.60	135.00	37.50	65.00	13.50	6.00	–
P152F54	152.40	45.00	74.00	135.00	165.00	25.40	39.00	11.00	10.00	–
P152F56	152.40	50.80	76.20	101.60	133.40	28.60	38.10	11.10	8.00	–
RF6205MF6A2	152.40	60.00	100.00	120.00	158.00	38.00	45.00	15.00	8.00	85.00
P152F78K2F1	152.40	76.20	114.30	111.00	165.00	41.30	57.20	13.00	9.52	–
P152F107A2	152.40	50.80	88.90	101.60	132.80	31.75	38.10	M12	6.35	–
P152F111K2	152.40	76.20	114.30	111.10	153.90	41.30	57.20	13.50	12.70	–
P152F117K2	152.40	60.00	100.00	120.00	160.00	38.00	50.00	14.00	8.00	–
P152F128K2	152.40	63.50	175.50	184.00	238.20	47.75	63.50	17.50	12.70	–
P152F137A2	152.40	50.80	76.20	102.40	137.00	32.00	32.00	10.50	7.00	–
RF6205MF7	152.40	60.00	100.00	120.00	158.00	34.50	45.00	14.80	8.00	85.00
P152F144K2	152.40	60.00	100.00	130.00	165.00	44.45	50.80	15.00	9.52	–
P152F168A2	152.40	60.00	100.00	120.00	162.00	38.00	45.00	15.00	8.00	–
P152F176K2	152.40	60.00	100.00	120.00	160.00	38.00	50.00	14.00	8.00	–
P152F180	152.40	60.00	100.00	130.00	202.00	45.00	50.00	15.00	9.00	–
P152F206K2	152.40	60.00	100.00	110.00	150.00	44.00	52.00	13.00	10.00	–
P152F208K2	152.40	60.00	100.00	120.00	158.00	38.00	44.50	15.00	7.90	–
P152F213K2	152.40	60.00	90.00	120.00	160.00	35.50	50.00	14.00	8.00	–
P152F227K2	152.40	60.00	100.00	110.00	140.00	44.00	52.00	13.00	10.00	–
P152F247K2	152.40	63.50	108.00	184.20	241.00	47.60	63.50	18.00	12.70	–

△Attachments with 1 hole

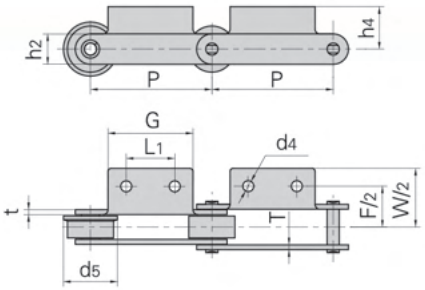
Conveyor chains with attachments

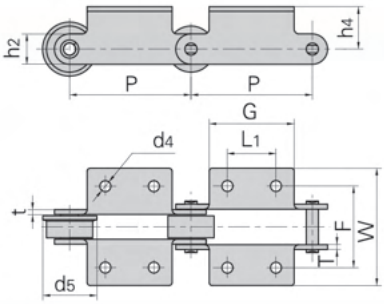


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Tensile strength	Average tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	Q min	Q0	q
	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P152F252A2	152.40	69.90	37.10	19.050	–	98.50	230.0/51704	253.00	18.70
P153F3K2	153.60	35.00	54.10	17.500	–	106.00	200.0/44961	220.00	14.02
*P160F1	160.00	36.00	55.00	20.000	108.00	–	50.0/11364	55.00	14.50
P160F3	160.00	48.00	25.00	14.850	62.50	–	120.0/26977	132.00	7.10
P160F5	160.00	60.00	33.00	14.270	64.00	72.00	150.0/34091	165.00	8.00
P160F8	160.00	40.00	20.00	11.000	50.00	–	55.0/12500	61.00	4.58
P160F18	160.00	50.00	34.00	20.000	–	88.00	100.0/22496	109.50	14.93
P180F25	160.00	70.00	25.00	14.250	55.50	60.50	100.0/22496	109.50	7.65
P160F26	160.00	50.00	29.90	13.940	–	60.00	105.0/23620	115.50	6.41
*P160F37A2	160.00	45.00	56.00	28.000	–	150.00	600.0/134885	660.00	31.24
P160F53K2	160.00	36.00	36.00	18.000	71.00	76.00	160.0/35790	176.00	–
*P160F64K2	160.00	38.00	55.00	20.000	–	108.00	50.0/11240	55.00	55.00
*P160F79A2	160.00	40.00	44.60	26.000	–	102.00	380.0/85432	418.00	55.00
P175F5A2	175.00	50.00	30.00	14.300	–	67.00	135.0/30348	148.50	7.20
P185	185.00	50.80	30.60	14.270	62.80	67.50	70.0/15909	77.00	8.42
P200F6	200.00	50.00	37.00	16.000	77.50	82.50	170.0/38243	188.70	9.69
P200F7	200.00	40.00	27.00	11.100	57.00	61.00	124.6/28030	137.00	9.78
P200F8	200.00	65.00	37.00	16.000	86.50	–	170.0/38243	188.70	15.23
P200F13	200.00	80.00	51.00	20.000	106.00	–	180.0/40492	198.00	26.10
P200F15	200.00	40.10	51.40	19.100	109.50	–	213.0/47916	234.30	12.60
P200F23	200.00	65.00	36.50	16.000	–	86.50	170.0/38243	188.70	11.57
P200F22	200.00	90.00	48.00	16.000	–	99.00	170.0/38243	188.70	19.60
P200F26A2	200.00	50.00	37.00	16.000	85.50	90.50	170.0/39243	188.70	11.08
P200F28K2F1	200.00	65.00	37.10	16.000	77.50	85.50	160.0/35969	176.00	18.80
P200F30	200.00	65.00	38.00	18.000	–	79.50	120.0/26977	130.80	10.80
RF12200A2–F–200	200.00	65.00	37.10	15.900	–	86.50	279.0/62763	306.90	14.20
P200F82A2–F	200.00	65.00	51.00	16.000	–	100.00	170.0/38243	195.00	14.60
P200F118A2	200.00	50.00	29.60	14.300	–	67.80	135.0/30349	148.50	–
P200F121A2	200.00	65.00	37.10	15.900	–	86.50	200.0/44962	220.00	–
P200F122A2–F	200.00	70.00	37.00	22.000	–	106.00	480.0/107908	528.00	–
P200F123A2–F	200.00	65.00	37.10	15.900	–	86.50	250.0/56202	275.00	–
P200F124A2–F	200.00	70.00	37.10	15.900	–	86.50	160.0/35970	176.00	–
P200F126A2–F	200.00	70.00	37.10	18.000	–	86.50	279.0/62722	306.90	–
P200F133A2	200.00	80.00	51.40	19.050	–	109.50	2230./50132	245.00	–

*Bush chain: d1 in the table indicates the external diameter of the bush

Conveyor chains with attachments

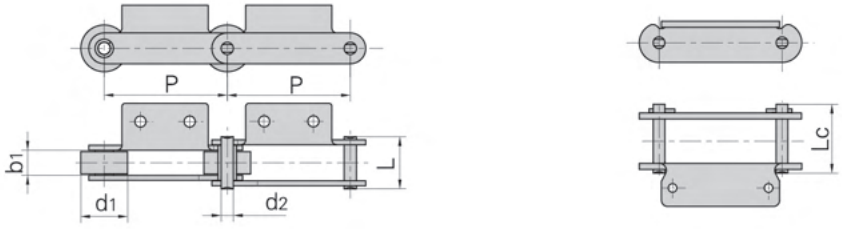




Donghua Chain No.	P	L1	G	F	W	h4	h2	d4	t/T	d5
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
P152F252A2	152.40	37.00	83.00	130.00	166.00	40.00	50.00	15.00	9.00	–
P153F3K2	153.60	44.50	204.80	136.60	168.60	38.10	44.50	12.70	8.00	–
P160F1	160.00	60.00	110.00	130.00	173.00	40.00	50.00	14.00	9.00	–
P160F3	160.00	49.00	70.00	83.00	117.00	32.50	35.00	8.50	6.00	–
P160F5	160.00	35.00	70.00	110.00	166.00	38.70	40.00	14.00	5.60	–
P160F8	160.00	80.50	133.00	56.00	100.00	16.00	32.00	8.33 × 13.30	4.50	–
P160F18	160.00	60.00	110.00	110.00	153.00	40.00	50.00	15.00	9.00	–
P180F25	160.00	△	120.00	70.00	89.00	27.50	36.00	10.00	5.60	–
P160F26	160.00	30.00	50.00	94.00	124.00	35.00	40.00	10.00	4.00	65.00
P160F37A2	160.00	100.00	145.00	160.00	210.00	62.00	80.00	18.00	12.00	–
P16053K2	160.00	100.00	130.00	110.00	142.00	41.00	50.00	14.00	7.00/6.00	–
P160F64K2	160.00	60.00	110.00	130.00	173.00	40.00	55.00	14.00	9.00	–
P160F79A2	160.00	46.60	80.00	147.00	192.00	61.50	63.00	14.00	10.00	–
P175F5A2	175.00	80.00	120.00	100.00	130.00	28.00	38.10	12.00	6.00	–
P185	185.00	60.00	120.00	110.00	140.00	32.00	38.00	15.00	6.00	65.00
P200F6	200.00	81.50	120.00	120.00	150.00	33.00	43.00	14.00	8.00	–
P200F7	200.00	81.50	120.00	92.00	122.00	22.00	32.00	10.00	6.00	–
P200F8	200.00	80.00	120.00	200.00	238.00	38.00	43.00	15.00	8.00	80.00
P200F13	200.00	110.00	150.00	152.00	204.00	43.00	50.00	13.00	9.00	–
P200F15	200.00	80.00	120.00	150.00	200.00	43.00	50.80	15.00	9.50	–
P200F23	200.00	80.00	120.00	120.00	170.00	38.00	43.00	15.00	8.00	–
P200F22	200.00	80.00	120.00	212.00	250.00	38.00	43.00	15.00	8.00	100.00
P200F26A2	200.00	81.50	120.00	120.00	154.00	33.00	43.00	14.00	10.00	–
P200F28K2F1	200.00	80.00	120.00	120.00	158.00	75.00	44.50	12.00	8.00	–
P200F30	200.00	65.00	100.00	119.00	159.00	30.00	50.00	12.50/18.50	6.00	–
RF12200A2–F–200	200.00	80.00	120.00	120.00	158.00	38.00	44.50	15.00	7.90	80.00
P200F82A2–F	200.00	60.00	100.00	116.00	146.00	42.00	43.00	15.00	8.00	80.00
P200F118A2	200.00	80.00	120.00	100.00	130.00	28.00	38.10	12.00	6.00	–
P200F121A2	200.00	80.00	120.00	120.00	158.00	38.00	44.50	15.00	7.90	–
P200F122A2–F	200.00	80.00	120.00	128.00	176.00	43.75	55.00	13.00	12.70	85.00
P200F123A2–F	200.00	80.00	120.00	120.00	158.00	38.00	44.50	15.00	7.90	80.00
P200F124A2–F	200.00	80.00	120.00	120.00	158.00	38.00	44.50	13.00	7.90	85.00
P200F126A2–F	200.00	80.00	120.00	120.00	158.00	38.00	44.50	13.00	7.90	85.00
P200F133A2	200.00	80.00	120.00	150.00	200.00	45.00	50.80	15.00	9.50	100.00

△Attachments with 1 hole

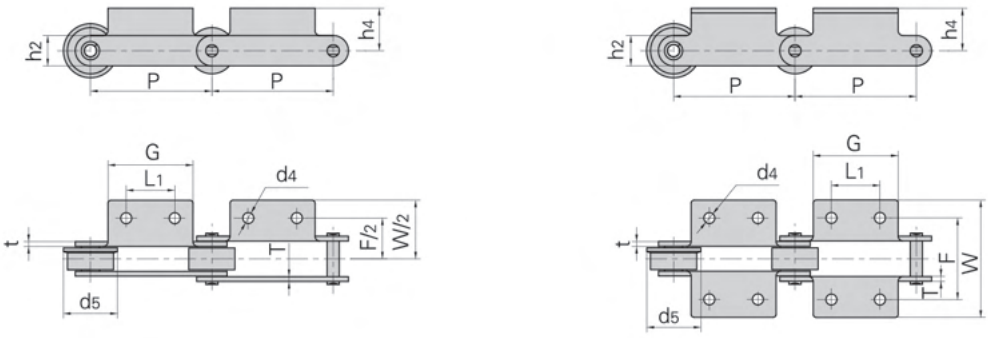
Conveyor chains with attachments



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P200F139A2-F	200.00	65.00	39.00	16.000	–	95.00	200.0/44962	220.00	–
P200F142A2-F	200.00	70.00	37.00	22.000	–	106.00	480.0/107908	528.00	–
P200F147A2-F	200.00	70.00	37.10	18.000	–	86.50	279.0/62722	306.90	–
P203.2F6	203.20	88.90	45.97	25.400	–	116.30	489.0/110005	528.10	37.00
P203.2F10	203.20	88.90	45.97	25.400	–	116.30	488.0/109706	536.00	37.00
P203.2F16K2	203.20	101.40	46.10	25.400	–	122.00	680.0/152864	748.00	42.19
P220F4A3	220.00	50.00	30.00	14.500	–	58.00	135.0/30348	148.50	6.40
P228.6F28K2	228.60	101.60	57.15	22.230	–	118.30	231.0/51929	254.00	34.40
RF10250RA2	250.00	50.80	30.00	14.500	69.00	–	113.0/25420	124.30	6.47
P250F25	250.00	50.00	30.00	14.000	–	81.30	170.0/38243	188.70	8.40
*P250F38K2	250.00	50.80	65.00	38.000	–	143.50	700.0/157366	770.00	39.10
P250F68A2	250.00	50.00	30.60	14.000	–	70.60	112.0/25178	128.00	7.60
P250F106A2	250.00	80.00	51.40	19.100	–	109.50	351.9/79107	387.10	17.30
P250F129K2	250.00	45.00	52.00	20.000	–	112.00	250.0/56200	275.00	17.50
P250F142A2	250.00	50.00	30.00	14.300	–	67.00	135.0/30348	148.50	6.20
P250F157A3	250.00	55.00	32.00	16.000	–	79.00	160.0/35968	176.00	9.40
P250F170A2	250.00	50.00	30.00	14.300	–	67.00	135.0/30348	148.50	6.00
P250F176A2	250.00	65.00	40.00	18.000	–	89.00	250.0/56200	275.00	12.80
P250F191A2	250.00	80.00	60.00	34.000	–	164.00	1100.0/247280	1210.00	42.20
P250F193A2	250.00	65.00	35.00	16.000	–	83.00	268.0/60246	294.80	13.13
P250F200A2	250.00	65.00	37.10	15.900	–	83.50	186.0/41813	204.60	13.80
P300F41A2	300.00	50.00	30.00	14.300	–	67.00	135.0/30348	148.50	5.73

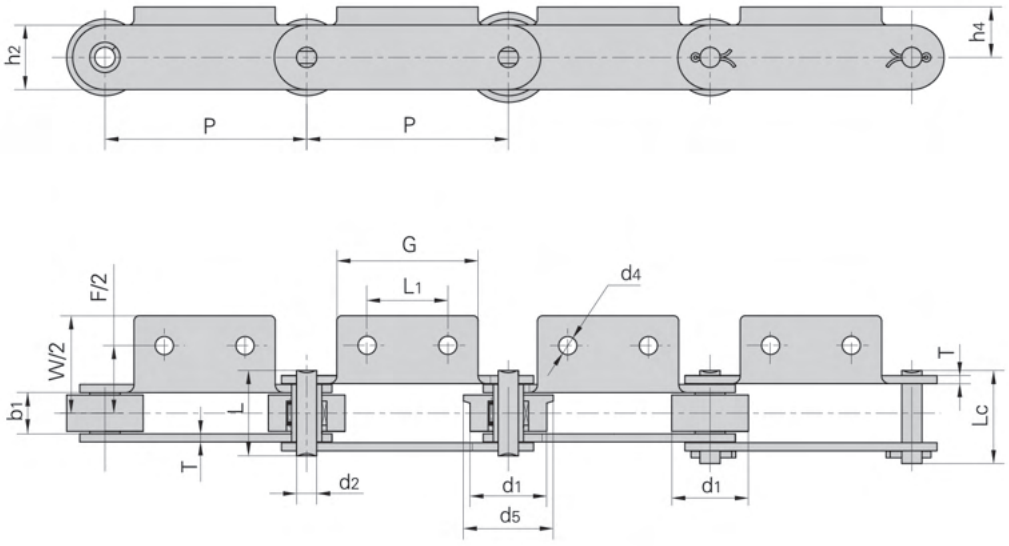
*Bush chain: d_1 in the table indicates the external diameter of the bush

Conveyor chains with attachments



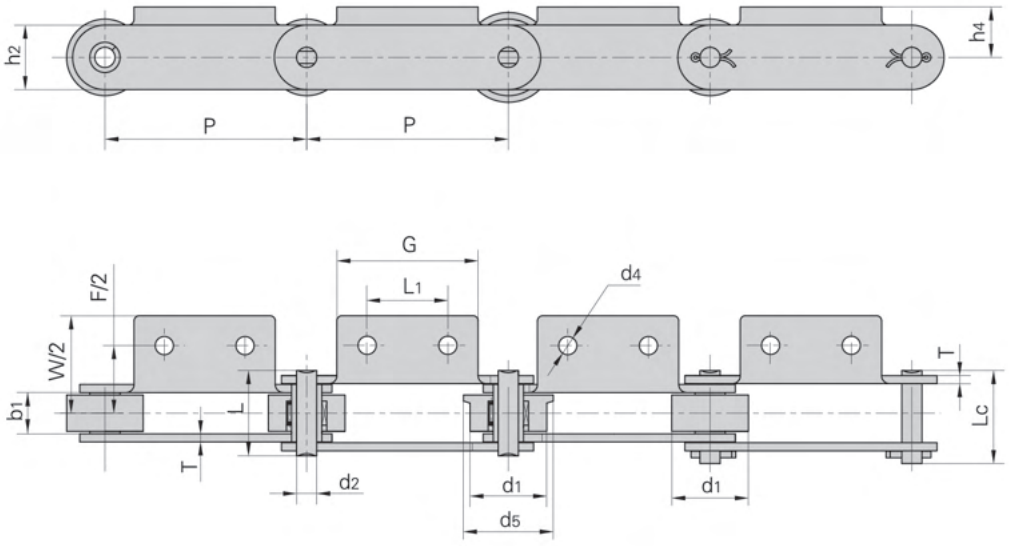
Donghua Chain No.	P	L_1	G	F	W	h_4	h_2	d_4	t/T	d_5
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
P200F139A2–F	200.00	80.00	120.00	118.00	163.00	35.00	45.00	15.00	7.50	80.00
P200F142A2–F	200.00	80.00	120.00	164.00	176.00	43.75	55.00	13.00	12.70	85.00
P200F147A2–F	200.00	80.00	120.00	120.00	158.00	38.00	44.50	13.00	7.90	85.00
P203.2F6	203.20	114.30	152.40	131.83	192.00	54.10	69.80	17.50	12.70	–
P203.2F10	203.20	82.55	152.40	131.83	192.00	54.10	69.80	17.50	12.70	–
P203.2F16K2	203.20	82.50	134.00	133.30	198.00	55.90	76.20	17.00	12.70	–
P220F4A3	220.00	60.00	90.00	100.00	136.00	28.00	38.00	12.00	6.00	–
P228.6F28K2	228.60	88.90	130.00	152.40	198.00	73.00	63.50	13.50	9.50	–
RF10250RA2	250.00	80.00	120.00	100.00	130.00	28.00	38.10	12.00	6.30	–
P250F25	250.00	60.00	93.00	108.00	143.60	30.00	38.00	10.00	8.00	–
P250F38K2	250.00	75.00	120.00	192.00	232.00	68.00	100.00	18.50	12.00	–
P250F68A2	250.00	125.00	160.00	100.00	132.00	28.00	38.00	12.00	6.00	65.00
P250F106A2	250.00	125.00	170.00	150.00	200.00	45.00	50.80	15.00	9.50	–
P250F129K2	250.00	125.00	170.00	140.00	180.00	60.00	75.00	14.00	8.00	–
P250F142A2	250.00	60.00	94.00	100.00	129.00	39.00	38.00	12.00	6.00	–
P250F157A3	250.00	100.00	140.00	100.00	140.00	38.00	45.00	M12	8.00	–
P250F170A2	250.00	80.00	120.00	100.00	130.00	28.00	38.00	12.00	6.00	–
P250F176A2	250.00	80.00	120.00	120.00	150.00	37.00	55.00	12.00	8.00	–
P250F191A2	250.00	147.00	350.00	269.60	349.60	60.00	90.00	22.00	15.00	–
P250F193A2	250.00	125.00	160.00	118.00	162.00	37.50	45.00	15.00	8.00	80.00
P250F200A2	250.00	125.00	170.00	120.00	158.00	38.00	45.00	15.00	8.00	85.00
P300F41A2	300.00	60.00	94.00	100.00	129.00	39.00	38.10	12.00	6.00	–

Conveyor chains with attachments



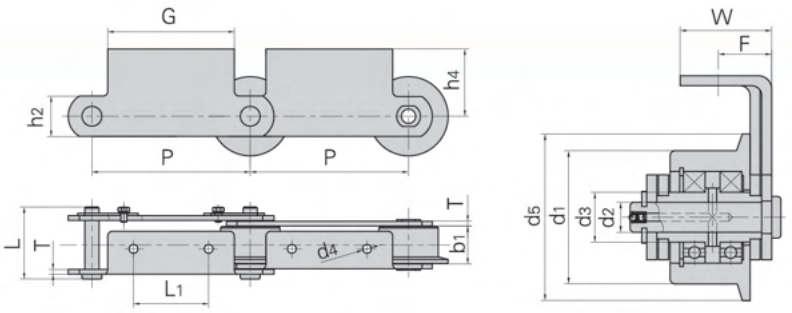
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
M56F4–P–100	100.0	38.0	20.5	10.00	42.3	46.1	56.0/12727	62.0	4.30
M56F7–P–100	100.0	38.0	17.0	10.00	38.8	42.6	56.0/12727	62.0	4.84
M56F9–P–100	100.0	38.0	20.5	10.00	46.3	50.1	88.2/20045	97.0	5.60
M56F24A2–F–100	100.0	50.0	20.5	10.00	46.3	50.1	88.2/20045	97.0	8.16
M315F47A2–FZ–250	250.0	90.0	52.0	25.00	–	102.0	315.0/70812	346.5	22.40
M630A2–F–400	400.0	140.0	65.0	36.00	–	152.0	630.0/141720	693.0	58.50
P100	100.0	50.0	29.9	13.94	60.0	–	160.0/36364	176.0	9.27
P100F4A2–F1	100.0	40.0	22.0	11.30	–	53.5	65.0/14612	71.5	5.52
P150F40	150.0	38.0	20.5	10.00	41.1	44.6	80.0/17984	88.0	3.70
P150F41	150.0	38.0	20.5	12.00	51.2	55.5	100.0/22480	110.0	5.50
P160	160.0	50.0	29.9	13.94	60.0	–	160.0/36364	176.0	7.23
P200F28	200.0	65.0	37.1	16.00	77.5	85.5	160.0/36364	176.0	14.10
P200F31	200.0	80.0	37.1	16.00	77.5	85.5	160.0/36364	176.0	18.10
P200F178A2	200.0	90.0	46.0	26.00	–	97.0	230.0/51704	253.0	22.00
P200F188A2	200.0	80.0	48.0	18.00	–	96.2	200.0/44960	220.0	22.00
P250F173A2	250.0	100.0	52.0	25.00	–	109.0	315.0/70812	345.0	32.70
P300	300.0	80.0	45.0	23.81	95.5	103.0	300.0/68181	320.0	24.32
P350	350.0	80.0	45.0	23.81	95.5	103.0	300.0/68181	320.0	23.60
P400F1	400.0	80.0	45.0	23.81	95.5	103.0	300.0/68181	320.0	22.67

Conveyor chains with attachments



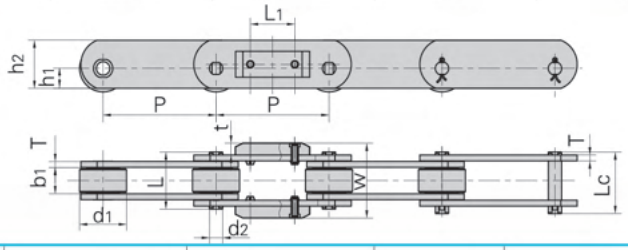
Donghua Chain No.	L_1	G	F	W	h_4	h_2	d_4	T	d_5
	mm	mm	mm	mm	mm	mm	mm	mm	mm
M56F4–P–100	40.0	70.0	68.5	98.50	25.0	25.0	9.0	4.0	44.5
M56F7–P–100	40.0	70.0	71.5	92.00	55.0	25.0	6.5	4.0	45.0
M56F9–P–100	40.0	70.0	67.5	96.58	25.0	32.0	9.0	5.0	44.5
M56F24A2–F–100	50.0	90.0	88.0	117.00	41.0	32.0	10.0	5.0	60.0
M315F47A2–FZ–250	100.0	210.0	160.0	194.00	70.0	70.0	19.0	8.0	110.0
M630A2–F–400	190.0	250.0	230.0	300.00	90.0	103.0	26.0	14.0	175.0
P100	40.0	65.0	98.0	128.00	35.0	40.0	10.0	4.0	65.0
P100F4A2–F1	40.0	65.0	70.0	94.00	22.0	32.0	10.0	4.5	50.0
P150F40	60.0	90.0	71.0	94.00	27.0	32.0	10.0	3.7	–
P150F41	60.0	90.0	71.0	94.00	29.0	32.0	10.0	6.0	–
P160	85.0	115.0	94.0	124.00	35.0	40.0	10.0	4.0	65.0
P200F28	80.0	120.0	120.0	158.00	63.0	44.5	12.0	8.0	80.0
P200F31	80.0	140.0	120.0	158.00	85.0	44.5	M10	8.0	100.0
P200F178A2	110.0	160.0	126.0	166.00	85.0	60.0	12.0	8.0	103.0
P200F188A2	95.0	160.0	138.0	184.00	85.0	51.0	11.0	8.0	99.0
P250F173A2	160.0	200.0	146.0	186.00	95.0	75.0	12.0	10.0	120.0
P300	200.0	250.0	150.0	190.00	105.0	60.0	13.0	10.0	100.0
P350	250.0	300.0	150.0	190.00	105.0	60.0	13.0	10.0	100.0
P400F1	300.0	350.0	150.0	190.00	105.0	60.0	15.0	10.0	100.0

Conveyor chains with attachments



Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin diameter	Pin length	Bush diameter	Plate depth	Plate thickness	Tensile strength
	P	d_1 max	d_5 max	b_1 min	d_2 max	L max	d_3 max	h_2 max	T max	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
M160F6–F–200	200.0	80.0	98.0	47.5	18.0	91.0	30.0	51.0	6.0	160.0/35968
M160F7–F–200	200.0	80.0	98.0	47.5	18.0	99.0	30.0	51.0	8.0	160.0/35968
M224F9–F–200	200.0	90.0	105.0	44.5	26.0	112.0	35.0	60.0	8.0	224.0/50355
P250F108A2	250.0	85.0	105.0	42.0	21.0	92.8	30.0	62.0	8.0	224.0/50355
P250F109A2	250.0	85.0	105.0	42.0	21.0	92.8	30.0	62.0	8.0	224.0/50355
P250F119A2	250.0	80.0	100.0	51.0	135.3	99.0	30.0	53.0	8.0	160.0/35968
P250F155A2–FZ	250.0	85.0	105.0	42.0	21.0	93.8	30.0	62.0	8.0	224.0/50355
P250F121A2	250.0	85.0	104.0	42.0	21.0	91.0	30.0	62.0	8.0	224.0/50355

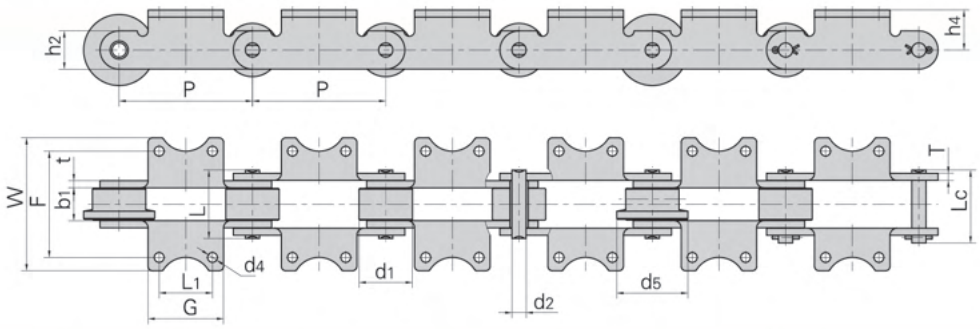
Donghua Chain No.	P	L_1	G	F	W	h_4	d_4
	mm	mm	mm	mm	mm	mm	mm
M160F6–F–200	200.0	95.0	160.0	32.0	55.0	85.0	11.0
M160F7–F–200	200.0	95.0	160.0	36.0	59.0	85.0	11.0
M224F9–F–200	200.0	120.0	160.0	35.0	50.0	85.0	12.0
P250F108A2	250.0	144.0	200.0	48.5	64.5	120.0	12.5
P250F109A2	250.0	144.0	200.0	48.5	64.5	120.0	11.0
P250F119A2	250.0	140.0	200.0	46.0	68.0	90.0	M10
P250F155A2–FZ	250.0	160.0	200.0	45.5	64.5	120.0	12.0
P250F121A2	250.0	160.0	200.0	44.0	64.5	120.0	12.0



Donghua Chain No.	P	L_1	W	t
	mm	mm	mm	mm
P152F13	152.4	60.0	101.0	16.0

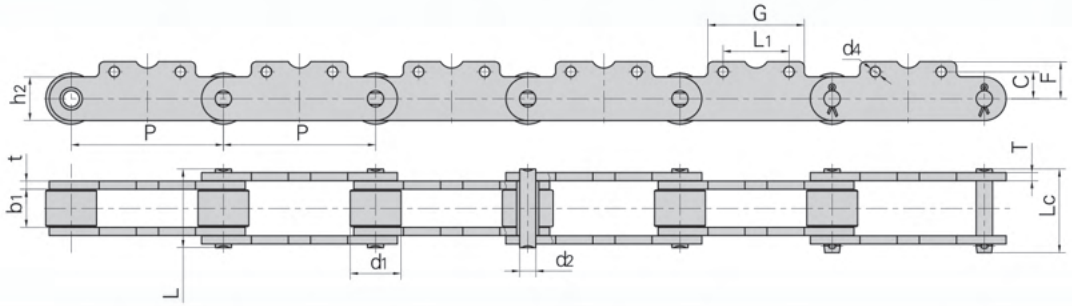
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate depth		Plate thickness	Tensile strength
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_1 max	h_2 max	T max	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P152F13	152.4	63.4	35.0	18.0	77.0	83.0	26.9	65.0	8.0	160.0/35968

Conveyor chains with attachments



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P125F43A2	125.00	40.00	27.00	11.10	57.00	61.00	32.00	6.00	124.6028010	6.56
P150F4K2	150.00	50.00	37.00	16.00	77.50	82.50	43.00	8.00	170.00/38216	14.34
P150F108K2–F	150.00	60.00	37.00	16.00	77.50	82.50	43.00	8.00	170.00/38216	20.80

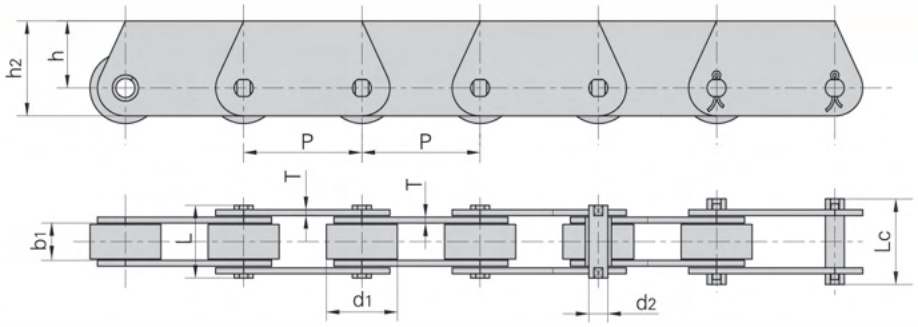
Donghua Chain No.	P	L_1	G	F	W	h_4	h_2	d_4	t/T	d_5
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
P125F43A2	125.00	60.00	85.00	92.00	117.20	22.50	32.00	10.00	6.00	–
P150F4K2	150.00	60.00	85.00	120.00	150.00	33.00	14.00	14.00	8.00	–
P150F108K2–F	150.00	60.00	85.00	120.00	150.00	45.00	11.00	11.00	8.00	80.00



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P150F134SK2	150.00	50.00	37.00	16.00	77.50	82.50	43.00	8.00	170.00/38216	12.90

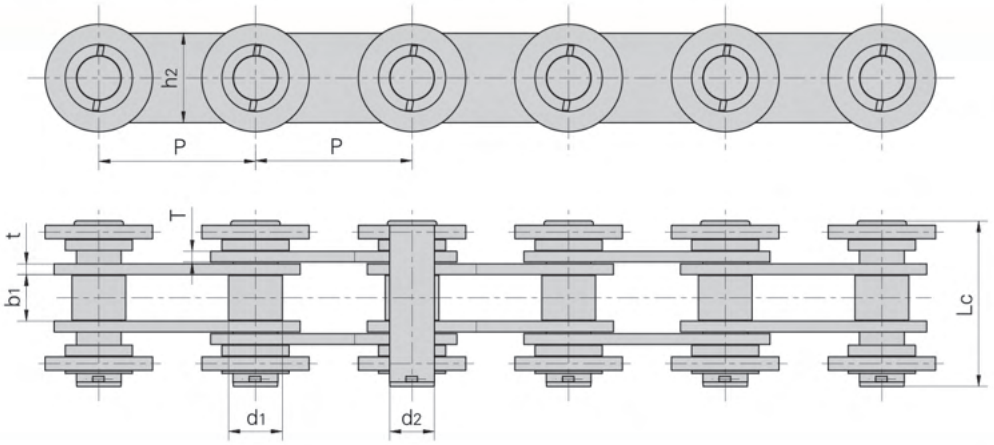
Donghua Chain No.	P	L_1	G	C	F	d_4
	mm	mm	mm	mm	mm	mm
P150F134SK2	150.00	65.00	95.00	36.50	43.00	M10

Conveyor chains with attachments

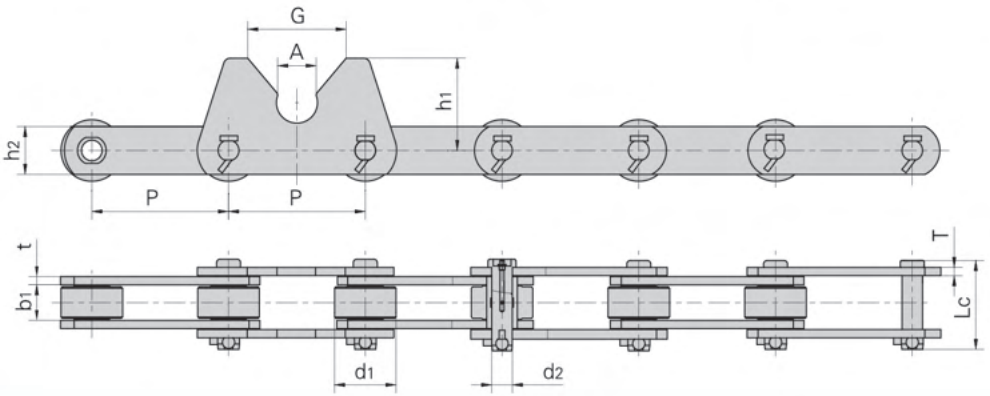


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate depth		Plate thickness	Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h max	h_2 max	T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P31.75F1	31.75	19.05	9.80	5.08	19.2	22.5	18.00	25.5	1.60	20.0/4545	1.48
P63F10	63.00	42.00	23.00	11.11	50.0	53.0	29.40	44.4	4.80	80.0/17997	8.32
P100F59	100.00	40.00	25.00	14.50	61.0	67.5	23.00	40.0	6.30	100.0/22496	7.98
P100F285	100.00	30.00	16.00	7.92	–	44.3	20.00	31.8	4.80	56.0/12588	3.65
P101.6F10	101.60	50.00	30.00	14.27	64.0	68.5	30.00	50.0	6.40	180.0/40909	11.56
P101.6F178	101.60	57.15	33.00	16.00	81.5	88.0	31.75	50.8	9.70	125.0/28100	16.30
P125F69	125.00	65.00	51.40	19.00	101.0	108.0	38.10	63.5	9.50	224.0/50355	23.20
P125F71	125.00	65.00	51.40	18.90	101.0	108.0	38.10	63.5	9.50	224.0/50355	23.20
P152F49	152.40	63.50	34.00	15.60	–	82.0	38.10	65.0	8.00	160.0/35993	16.30
P150F86	150.00	50.00	21.00	15.00/20.00	60.0	65.0	30.00	50.0	8.00	112.0/25178	8.92
P160F2	160.00	60.00	38.00	20.00	–	80.0	36.00	60.0	6.00	190.0/43181	12.57
P160F44	160.00	60.00	38.00	20.00	72.0	78.0	35.00	60.0	6.00	190.0/42700	12.30
P300F23	300.00	65.00	37.10	15.90	–	90.0	40.00	63.5	9.50	213.0/47884	13.60
ME40F2–P–50.8	50.80	31.80	15.00	14.00	36.0	39.7	41.00	26.0	4.00	53.9/12123	5.20
ME40F2–P–76.2	76.20	31.80	15.00	14.00	36.0	39.7	41.00	26.0	4.00	53.9/12123	4.32
ME40F2–P–101.6	101.60	31.80	15.00	14.00	36.0	39.7	41.00	26.0	4.00	53.9/12123	3.88
ME40F3–P–50.8	50.80	31.80	15.00	14.00	36.0	39.7	38.00	25.3	4.00	53.9/12123	4.89
ME40F3–P–76.2	76.20	31.80	15.00	14.00	36.0	39.7	38.00	25.3	4.00	53.9/12123	4.05
ME40F3–P–101.6	101.60	31.80	15.00	14.00	36.0	39.7	38.00	25.3	4.00	53.9/12123	3.63
ME160F2–P–101.6	101.60	66.67	25.40	27.00	62.8	–	74.60	49.6	8.00	133.0/29915	18.34
ME160F2–P–152.4	152.40	66.67	25.40	27.00	62.8	69.7	74.60	49.6	8.00	133.0/29915	15.00
MT18F1–S–50	50.00	18.00	11.50	5.72	25.5	28.2	10.00	17.5	2.50	18.0/4050	1.36
MT18F3–P–50	50.00	25.00	11.50	5.72	24.0	26.4	16.50	25.0	2.03	18.0/4050	2.00
MT18F10–S–50	50.00	18.00	25.00	5.72	39.0	41.7	17.50	10.0	2.50	18.0/4050	1.90
MT40F–P–50	50.00	31.00	15.00	10.00	36.0	39.0	17.50	30.0	4.00	40.0/8992	4.33
MT28F1–P–63	63.00	30.00	18.00	7.00	34.0	37.5	20.00	30.0	3.00	28.0/6300	3.40
MT40F1–P–63	63.00	30.00	16.00	8.50	37.0	40.0	19.00	30.0	4.00	40.0/8992	3.90
MT80F2–P–63	63.00	30.00	25.00	7.00	45.2	48.7	20.00	30.0	4.00	35.0/7875	4.58
MT40F3–P–80	80.00	36.00	20.00	8.50	42.5	46.5	22.50	35.0	4.00	40.0/8992	4.81
MT40F–P–100	100.00	31.00	15.00	10.00	36.0	39.0	17.50	30.0	4.00	40.0/8992	3.14
MT40F5–P–63	63.00	36.00	20.00	10.00	42.5	46.5	35.00	22.5	4.00	40.0/8992	5.46
MT56F10–P–63	63.00	42.00	23.00	11.11	50.0	–	44.40	29.4	4.80	56.0/12600	8.20
MT80F4–P–100	100.00	50.00	28.00	14.35	55.0	59.5	32.50	57.5	5.00	120.0/26977	9.38
MT56F1–B–100	100.00	15.00	24.00	10.00	46.0	49.5	35.00	50.0	4.00	56.0/12600	3.38
MT80F2–P–100	100.00	50.00	28.00	14.35	55.0	59.5	32.50	51.5	5.00	120.0/26976	9.56
MT315F3–P–250	250.00	85.00	57.20	24.00	119.7	119.7	53.00	84.8	9.50	315.0/70815	19.85

Conveyor chains with attachments



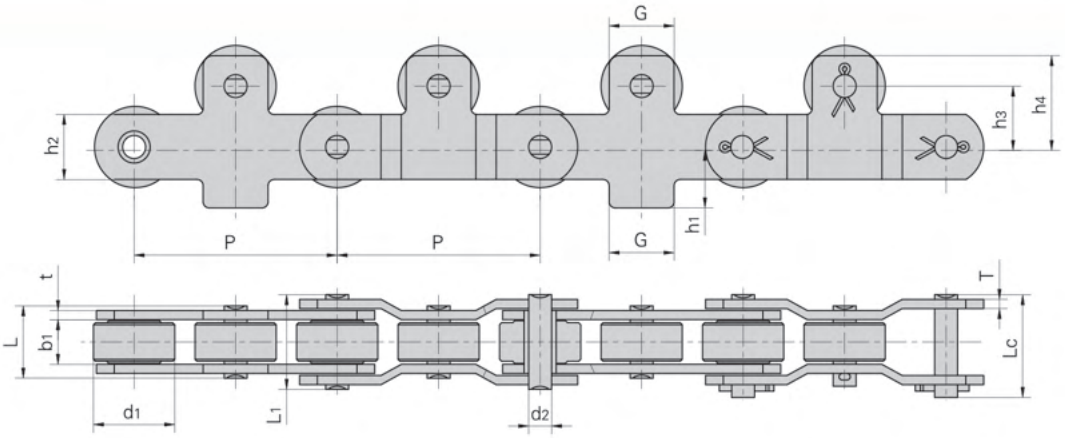
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	Lc max	h_2 max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P175F1	175.0	60.0	52.0	50.0	176.0	100.0	12.0	366.0/82280	400.0	25.5



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	Lc max	h_2 max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P200F60	200.0	90.0	52.0	30.0	132.0	70.0	12.0	530.0/119148	609.0	36.9

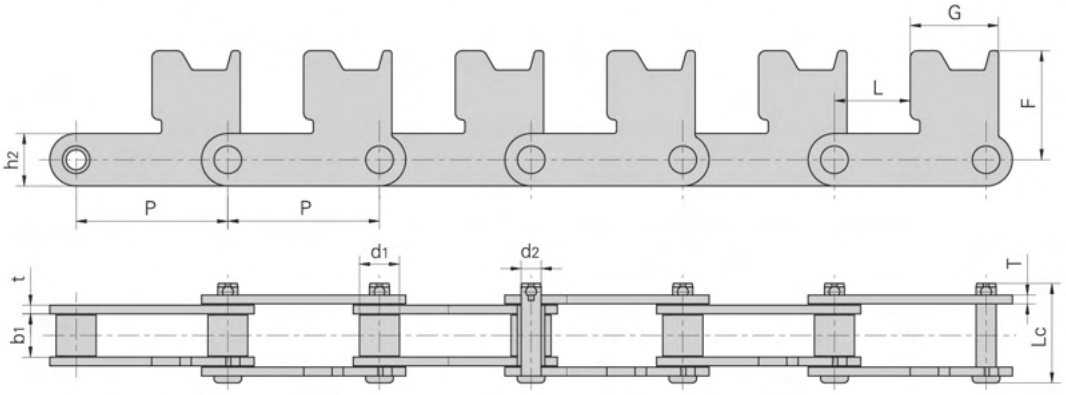
Donghua Chain No.	G	A	h_1
	mm	mm	mm
P200F60	144.0	56.6	135.0

Conveyor chains with attachments



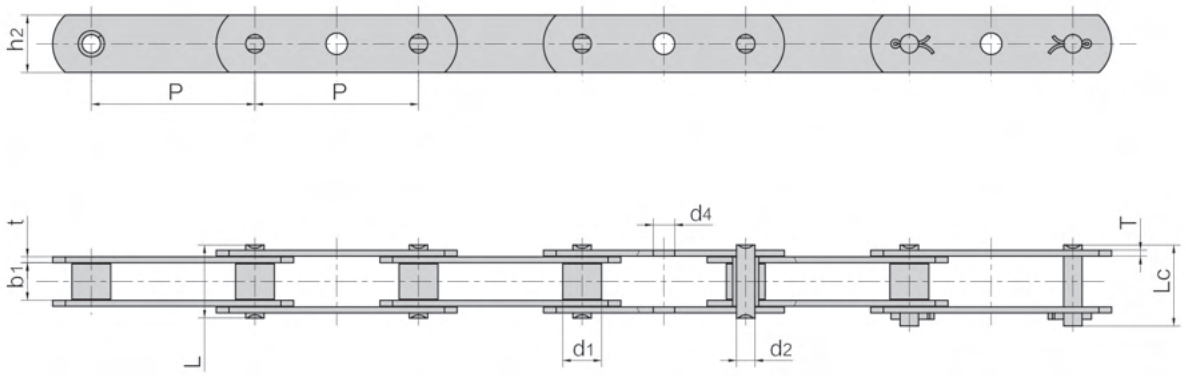
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length			Plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	L_1 max	Lc max	h_2 max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P100F126	100.0	40.0	22.0	11.3	36.5	47.0	51.0	32.0	4.5	70.0/15736	80.0	7.7

Donghua Chain No.	G	h_1	h_3	h_4
	mm	mm	mm	mm
P100F126	32.0	30.0	30.0	45.0



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Attachment dimension			Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	Lc max	h_2 max	t/T max	F	G	L	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P110F5	110.0	29.0	30.4	14.5	72.1	38.1	6.3	79.05	64.0	55.0	229.0/51484	250.0	8.3
P110F21	110.0	54.0	48.0	27.0	118.0	70.0	12.0	95.00	64.0	55.0	600.0/134880	660.0	32.6

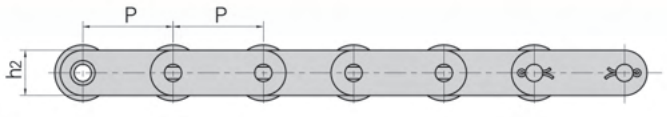
Comveyor chains with attachments



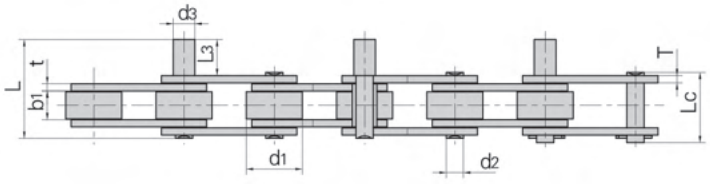
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate dimension			Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	d_4	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
*P30GKF1	30.00	12.00	16.00	8.00	32.80	35.50	20.00	3.00	8.00	40.0/8992	44.00	2.10
P31.75GK	31.75	10.16	10.00	5.08	22.10	24.40	15.00	2.30	7.30	21.8/4901	23.98	0.92
P44.45F10	44.45	11.91	12.70	5.94	29.20	31.50	18.00	3.00	8.10	40.0/8992	44.00	1.33
P45F5	45.00	11.91	12.57	5.94	29.20	31.60	18.00	3.25	8.00	31.8/7149	34.98	1.37
P50F22GK	50.00	12.10	11.90	5.85	26.90	28.50	17.20	2.50	8.00	25.0/5620	27.50	1.10
P50.8F67GK	50.80	12.70	11.68	5.72	22.50	25.20	18.00	1.85	6.70	29.0/6519	31.90	0.94
P60F4GKF1	60.00	16.87	19.81	7.19	35.00	38.00	19.30	2.80	8.30×8.30	39.1/8790	43.01	1.60
P60F4GKF2	60.00	16.87	19.81	7.19	35.00	38.00	19.30	2.80	12.00	39.1/8790	43.01	1.57

*Bush chain: d_1 in the table indicates the external diameter of the bush
Assembly position of d_4 hole see product drawing

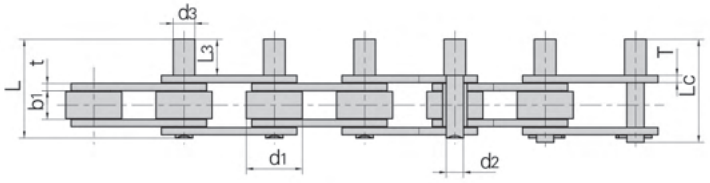
Conveyor chains with extended pins



With D1 extended pin



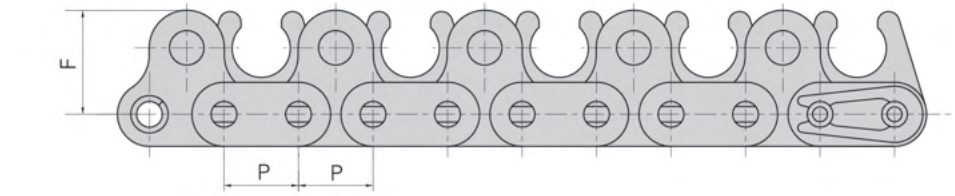
With D3 extended pin

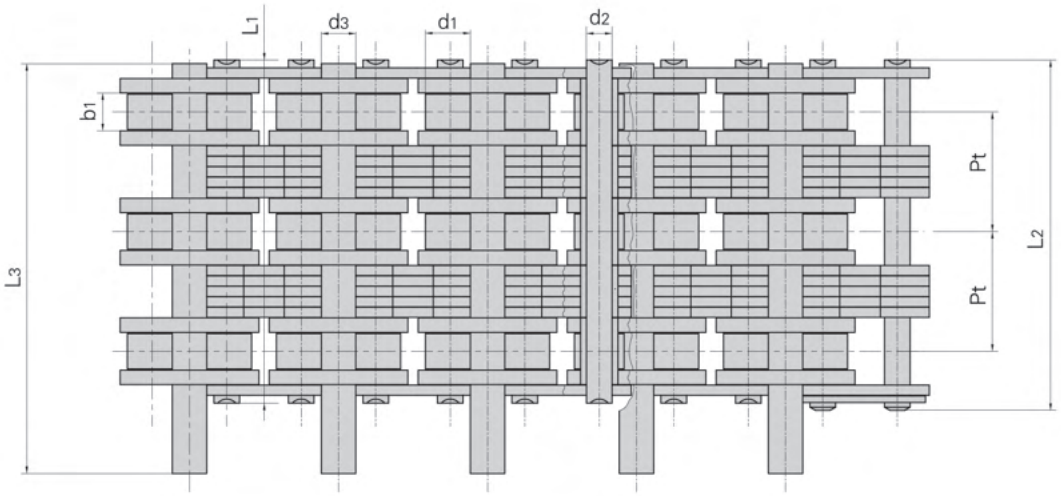


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin dimension					Plate dimension		Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	d_3 max	L_3	L max	Lc max	h_2 max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P20F6–D3	20.00	8.51	7.75	4.45	6.00	8.00	23.80	–	11.80	1.60	18.0/4046	19.80	0.68
P30–D3F1	30.00	15.88	17.02	8.28	21.70	21.70	55.40	58.60	20.00	3.50/3.00	60.0/13488	66.00	2.66
P31.75F9–D1	31.75	11.91	12.57	5.94	12.70	40.00	67.90	70.50	18.00	3.25	31.8/7149	34.98	2.22
P38.1F24–D1	38.10	25.00	12.00	7.92	12.00	40.00	71.70	15.30	20.00	4.00	55.0/12364	60.50	3.46
P41.3F18–D1F1	41.30	25.00	10.00	9.00	12.00	25.00	50.00	52.80	22.00	3.00	45.0/10116	49.50	2.56
P47–D1F1	47.00	31.00	16.00	7.92	12.00	27.50	59.00	62.80	24.00	3.10	56.7/12746	62.37	3.92
P50F3–D3F1	50.00	31.00	15.00	9.53	12.00	20.00	53.70	57.20	25.00	4.00	83.0/18659	91.30	4.45
P50F3–D3F2	50.00	31.00	15.00	9.53	12.00	45.00	78.80	82.20	25.00	4.00	83.0/18659	91.30	4.89
P50.8F24–D3	50.80	25.40	11.68	5.72	12.00	27.55	49.30	52.00	17.80	1.85	29.0/6519	31.90	1.84
P50.8F34–D1	50.80	30.50	14.50	10.00	14.80	27.00	61.20	64.10	25.00	4.00	60.0/13488	66.00	4.18
P54.75–D1	54.75	28.00	15.25	11.25	11.25	38.10	76.40	80.40	25.50	4.80	65.0/14612	71.50	3.89
*P60F11–D3	60.00	12.00	11.50	5.30	10.00	45.00	66.90	69.70	20.00	2.03	25.0/5620	27.50	1.40
P63F20–D3	63.00	11.91	12.57	5.94	5.94	40.00	66.70	69.50	20.00	3.00	31.1/6991	34.20	1.35
P63.5F31–D3	63.50	39.68	21.00	12.00	M10	24.00	75.30	–	32.00	6.00	80.0/17984	88.00	7.57

*Bush chain: d_1 in the table indicates the external diameter of the bush

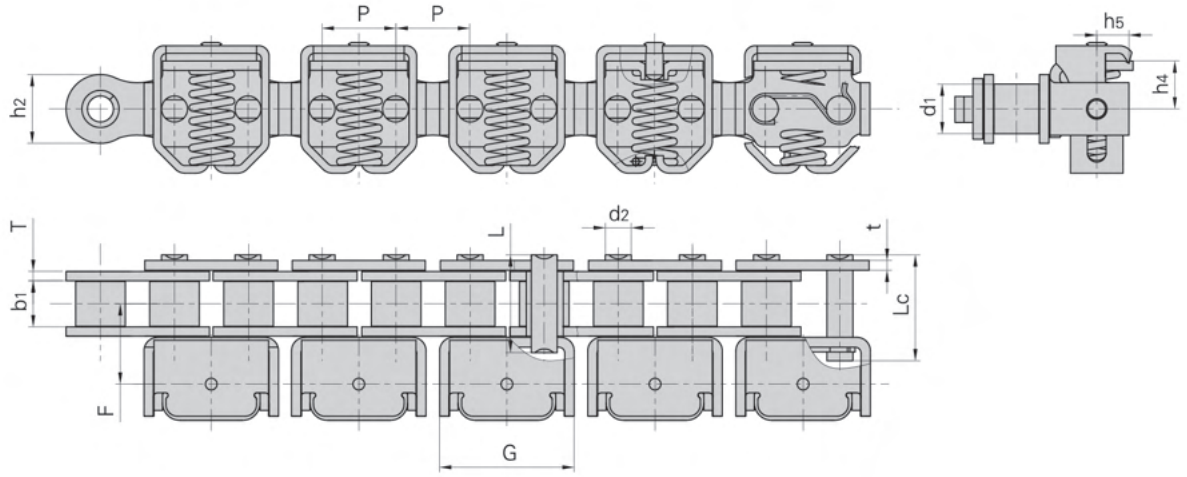
Roller chains for textile machinery





Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter		Pin length			Attachment dimension	Transverse pitch	Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	d_3 max	L_1 max	L_2 max	L_3 max	F	Pt	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
06BF20	9.525	6.35	4.6	3.28	4.45	43.75	44.85	52.4	13.0	15.0	24.9/5682	2.77

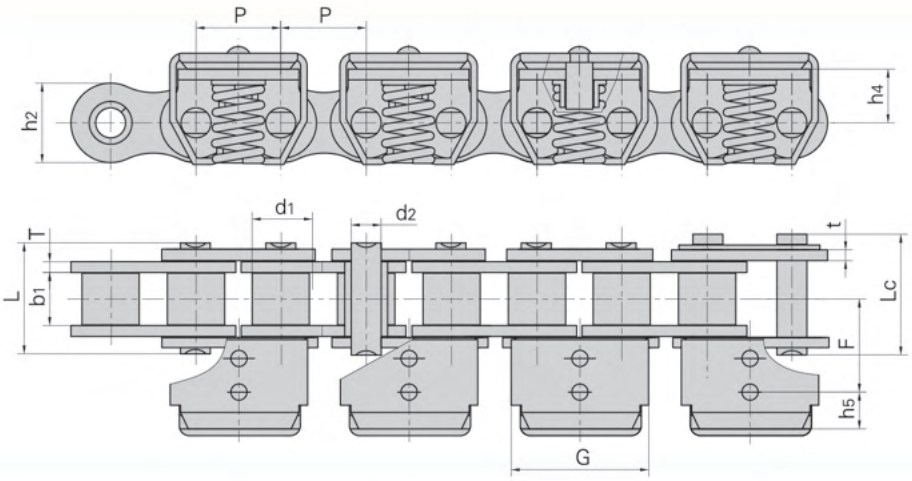
Grip chains



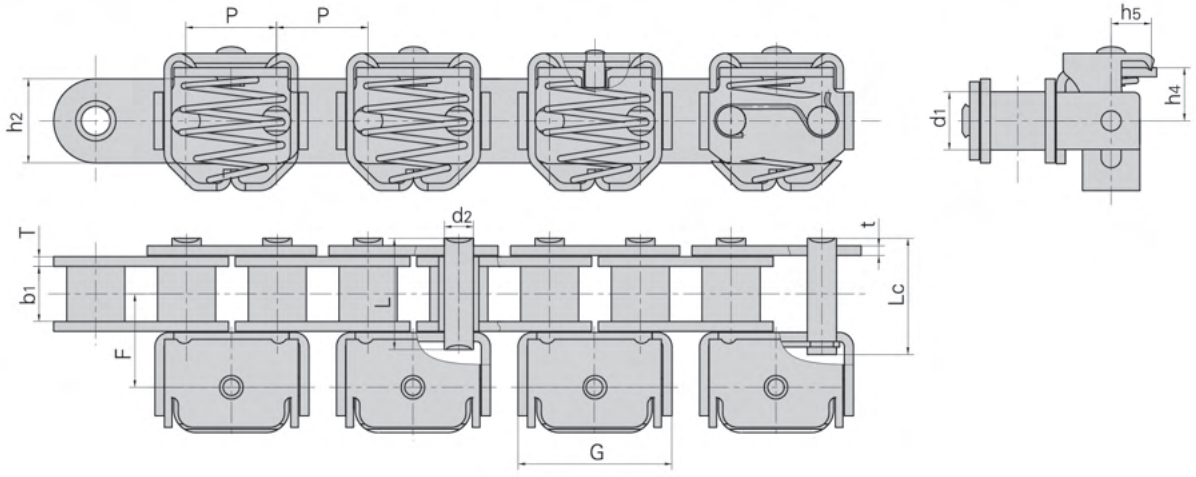
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate depth	Plate thickness	Attachment dimension				Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T/t	h_4	h_5	F	G	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
08B–GC	12.7	8.51	7.75	4.45	16.7	18.2	11.8	1.60	8.5	5.5	13.7	19.8	18.00/4046	19.80	1.20



Grip chains

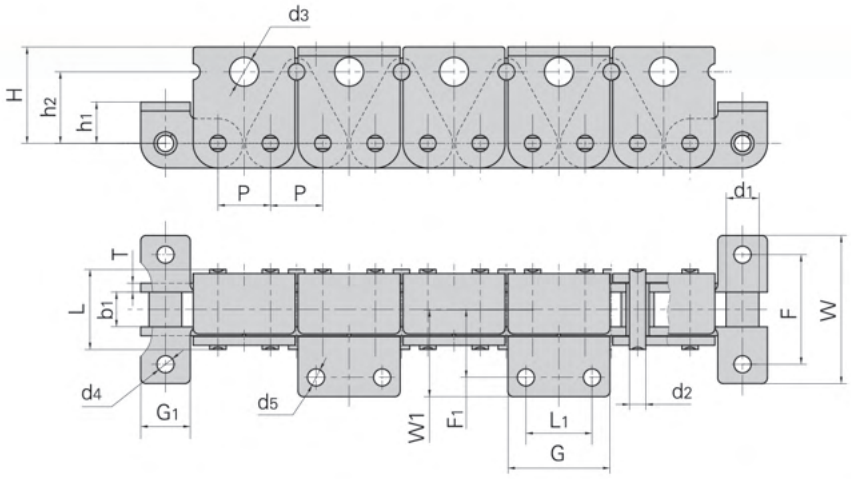


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate depth	Plate thickness	Attachment dimension				Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc	h_2 max	T/t	h_4	h_5	F	G	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
08BSSF32	12.7	8.51	7.75	4.45	16.7	18.2	11.8	13.8	8.0	6.5	13.8	20.4	12.0/2727	1.14



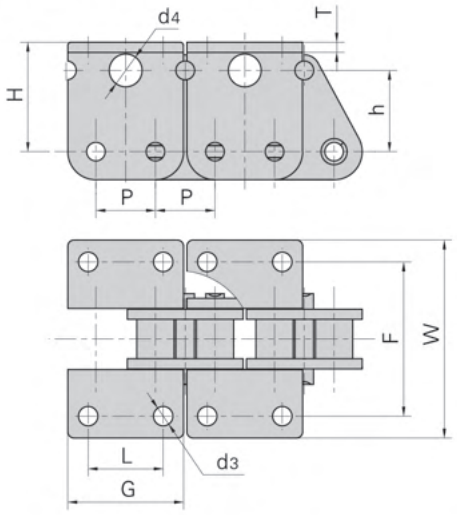
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate depth	Plate thickness	Attachment dimension				Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T/t	h_4	h_5	F	G	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
10B–GC	15.875	10.16	9.65	5.08	19.3	20.7	14.7	1.70	9.0	7.0	16.4	16.9	22.40/5036	24.64	1.60

Articulated bottomplate chains



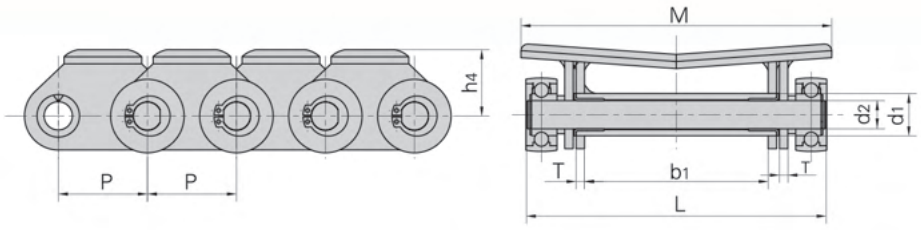
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Q min	q
	mm	mm	mm	mm	mm	KN/lbf	kg/m
12AH–TB35	19.05	11.91	12.57	5.94	29.2	31.8/7227	4.35

Donghua Chain No.	H	h_2	d_3	F	W	G_1	h_1	d_4	T	F_1	W_1	L_1	G	d_5
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
12AH–TB35	35.0	26.0	10.5	40.0	54.0	18.0	15.0	6.2	3.25	24.8	31.8	24.0	37.0	6.2

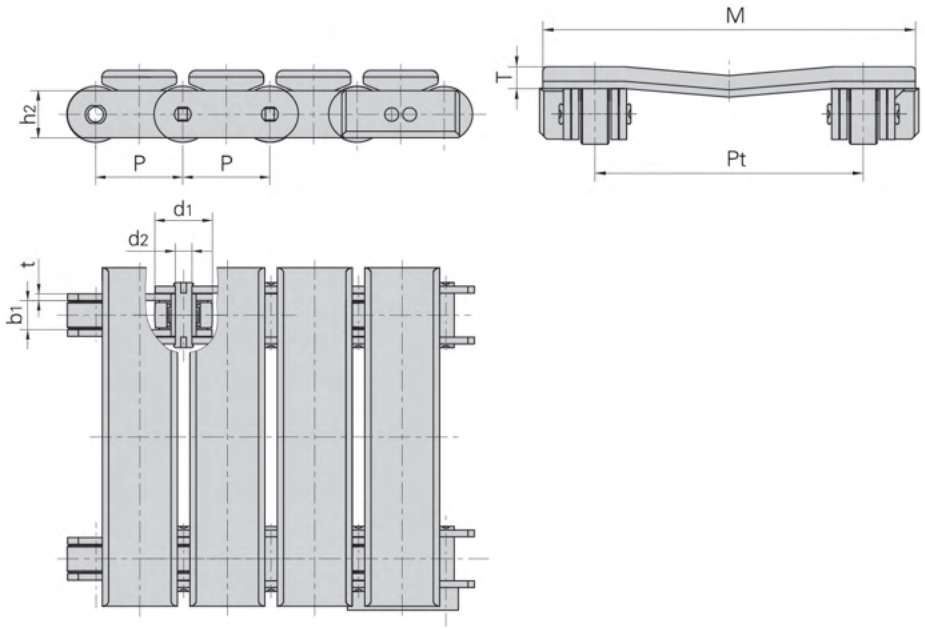


Donghua Chain No.	P	L	G	F	W	H	h	d_3	d_4	T
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
12AH–TB35F1	19.05	24.00	37.00	49.60	63.60	35.00	23.50	6.20	–	3.25

Conveyor chains for paper mill



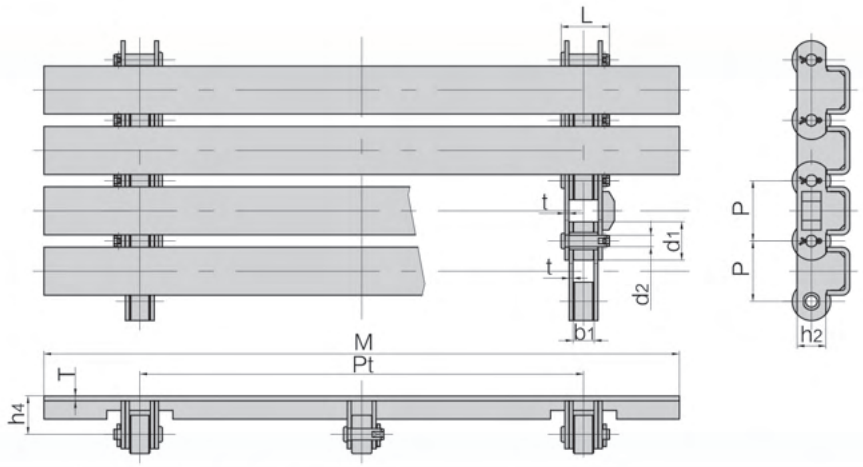
Donghua Chain No.	Pitch	Bush diameter	Width between inner plates	Pin diameter	Pin length	Plate thickness	Attachment dimension		Tensile strength	Average tensile strength
	P	d_1 max	b_1 min	d_2 max	L max	T max	M	h_4	Q min	Q_0 min
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN
63PF2	63.0	30.0	130.0	20.0	213	6.0	220.0	50.0	160.0/35968	176.0
63PF4	63.0	30.0	160.0	20.0	243	6.0	250.0	50.0	160.0/35968	176.0
63PF5	63.0	30.0	110.0	20.0	193	6.0	200.0	50.0	160.0/35968	176.0
63PF11	63.0	30.0	230.0	20.0	313	6.0	320.0	50.0	160.0/35968	176.0



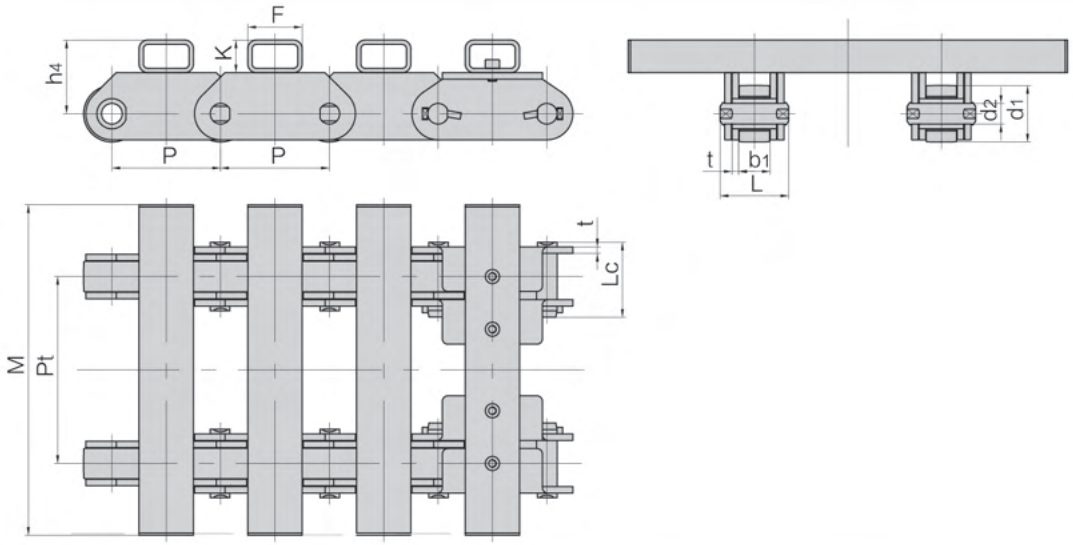
Donghua Chain No.	Pitch	Width between inner plates	Pin diameter	Roller diameter	Plate depth	Plate thickness	Attachment dimension			Tensile strength
	P	b_1 min	d_2 max	d_1 max	h_2 max	t max	Pt	T	M	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P63F16	63.0	21.5	12.0	42.0	35.0	5.0	180.0	15.0	250.0	120.0/26994
P63F25	63.0	24.0	14.0	42.0	35.0	5.0	180.0	15.0	250.0	100.0/22495
*P63.5F23	63.5	19.0	11.5	40.0	35.0	5.0	236.0	15.0	300.0	100.0/22495

*Means no bearing inside roller

Conveyor chains for paper mill

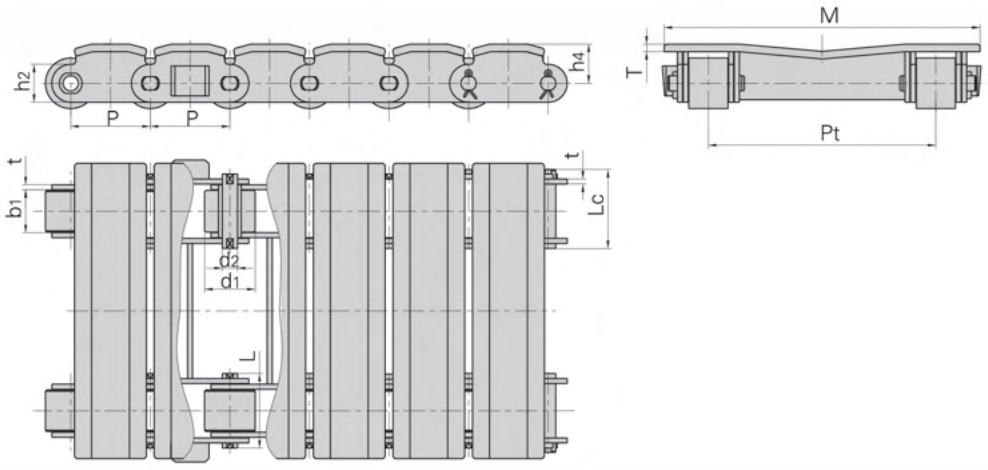


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Attachment dimension				Tensile strength
	P	d_1 max	b_1 min	d_2 max	L max	h_2 max	t max	Pt	M	h_4	T	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P63F40	63.0	40.0	22.0	12.0	51.0	30.0	4.0	600	800	40	5	63.0/14162

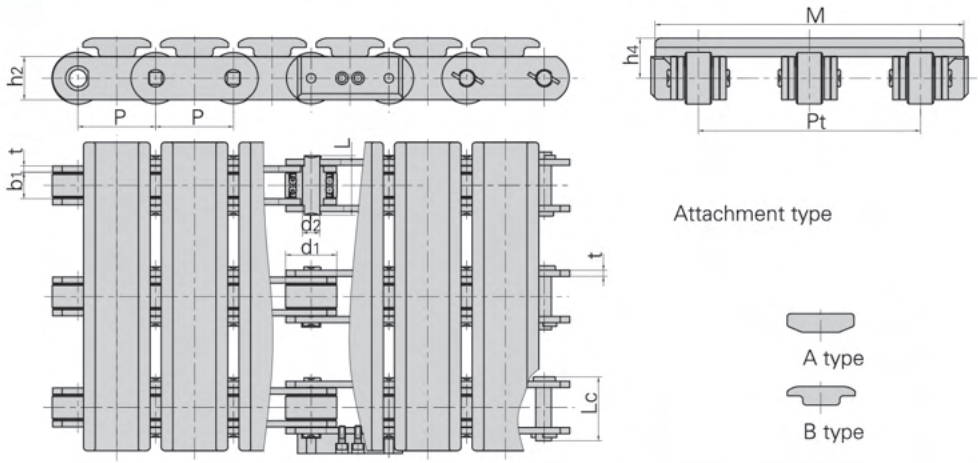


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate thickness	Attachment dimension					Tensile strength
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	t max	F	K	Pt	M	h_4	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P100F361	100	52.0	29.0	19.0	63.0	69.0	6.0	50	30	572	804	68	200.0/44960

Conveyor chains for paper mill

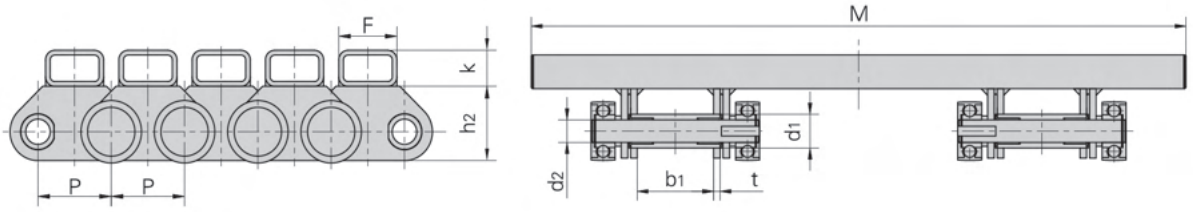


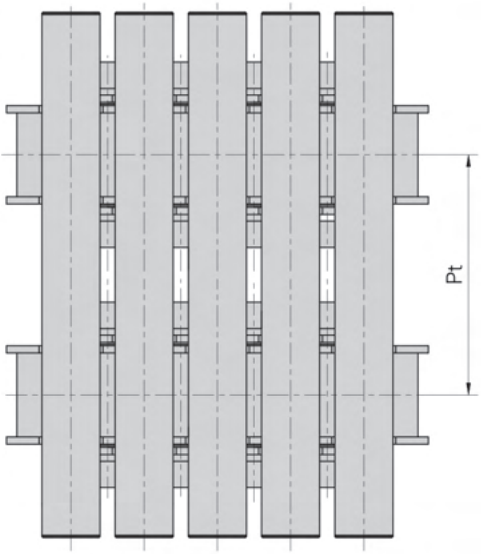
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate depth	Plate thickness	Attachment dimension				Tensile strength
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t max	Pt	M	h_4	T	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
FV63F18–P–63	63.0	40.0	22.0	12.0	45.6	50.0	30.0	4.0	180	240	31	6	86.7/19490



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate depth	Plate thickness	Attachment dimension			Tensile strength	Attachment type
	P	d_1 max	b_1	d_2 max	L max	Lc max	h_2 max	t max	Pt	M	h_4	Q min	
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	
P63F33	63	42.0	24.0	14.0	51.0	56.0	35.0	5.0	1130	1200	32.5	100.0/22480	A
P63F45													B

Conveyor chains for paper mill

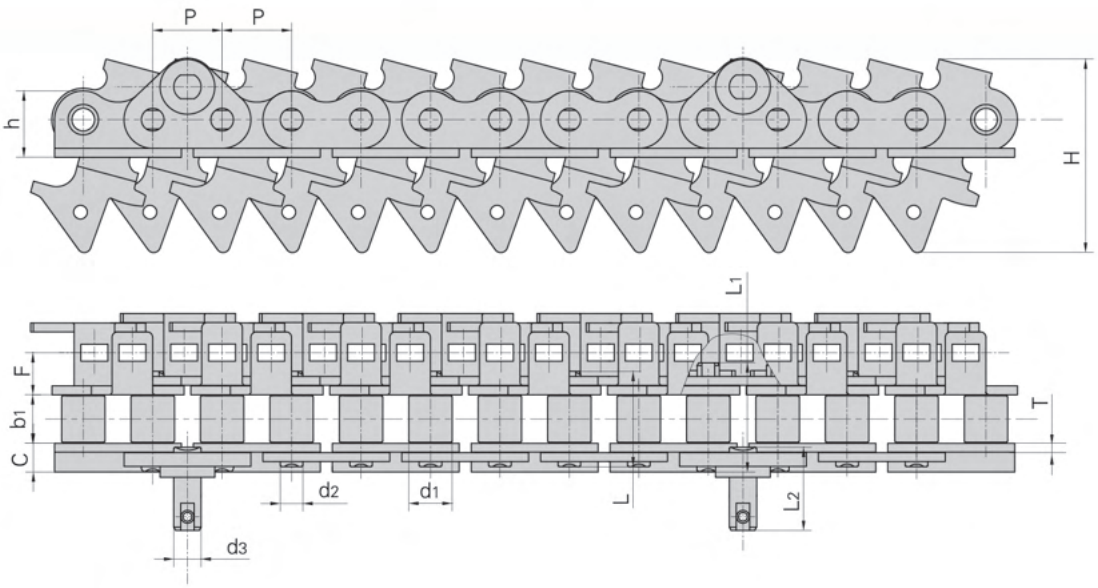




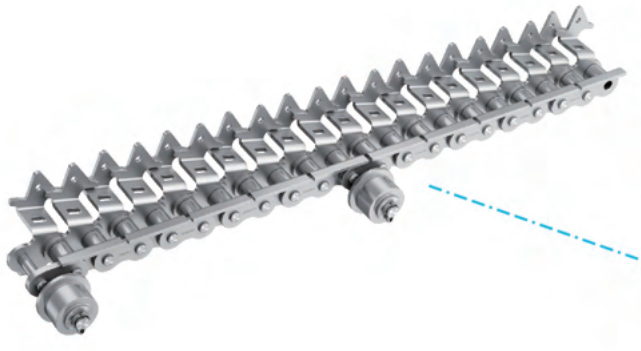


Donghua Chain No.	Pitch	Width between inner plates	Pin diameter	Bush diameter	Plate depth	Plate thickness	Attachment dimension				Tensile strength
	P	b_1 min	d_2 max	d_1 max	h_2 max	t max	F	K	Pt	M	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P63F23	63.0	70.0	20.0	30.0	61.8	6.0	50.0	30.0	688.0	1200.0	160.0/35993

Conveyor chains for metal decorating system

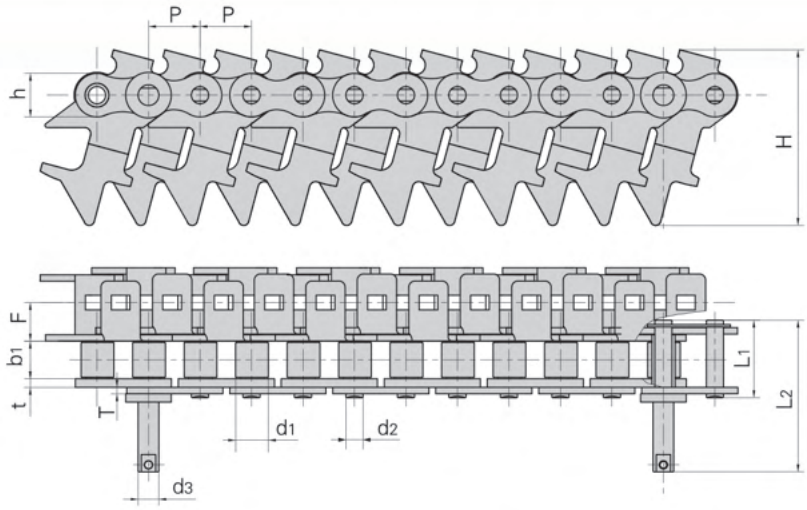


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter		Pin length			Plates dimension		Assembly dimension			Tensile strength
	P	d_1 max	b_1 min	d_2 max	d_3 max	L max	L_1 max	L_2 max	h	T	H	F	C	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
16AF90	25.4	15.88	15.75	7.92	10.0	32.7	38.4	43.1	28.3	3.25	70.0	14.5	10.00	55.6/12499
HX16AF42	25.4	15.88	19.00	7.92	10.0	35.6	41.0	43.4	24.3	3.10	70.6	14.5	10.15	54.0/12139
16BF10	25.4	15.88	19.00	8.28	10.0	36.1	41.0	43.1	25.0	3.10	70.5	15.5	10.15	40.0/9090
16BF27	25.4	15.88	19.00	8.28	10.0	36.1	41.0	43.1	25.0	3.10	85.0	17.0	10.15	40.0/9090
16BF57	25.4	15.88	19.00	7.92	10.0	36.5	41.4	43.1	28.3	3.25	70.0	14.5	10.00	54.0/12139
HX16BF2	25.4	15.88	19.00	7.92	10.0	35.6	41.0	47.5	24.3	3.10	70.6	14.5	10.15	54.0/12139
HX16BF8	25.4	15.88	19.00	8.28	10.0	36.1	41.0	43.4	25.0	3.10	70.5	15.5	10.15	54.0/12139
HX16BF27	25.4	15.88	19.00	8.28	10.0	36.1	41.0	43.1	25.0	3.10	70.5	18.5	10.15	56.0/12589

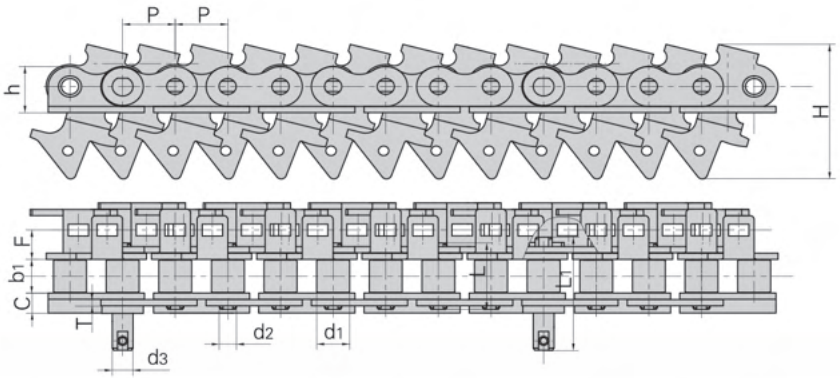




Conveyor chains for metal decorating system

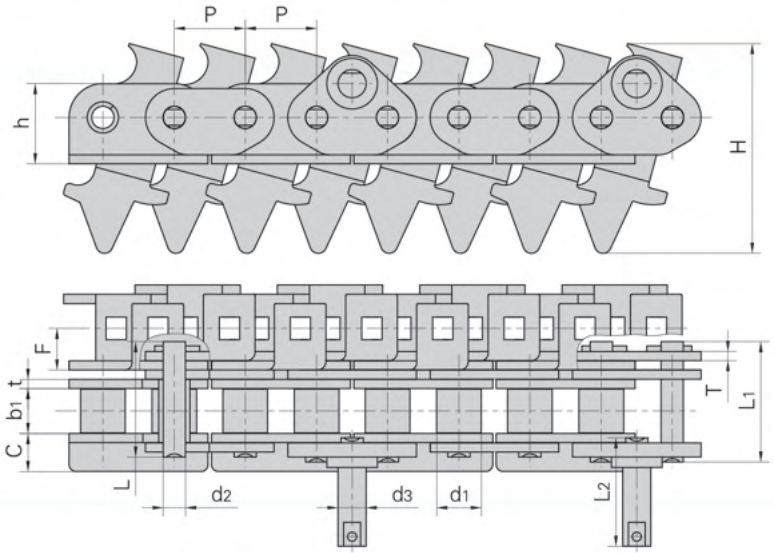


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter		Pin length		Plate dimension			Assembly dimension		Tensile strength
	P	d1 max	b1 min	d2 max	d3 max	L1 max	L2 max	h	T	t	H	F	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
16AF86	25.4	15.88	15.75	7.92	10.0	36.5	76.7	24.0	3.25	3.25	70.0	14.6	55.6/12499
16BF12	25.4	15.88	18.00	8.28	10.0	37.4	73.2	21.0	3.10	4.15	85.0	18.5	40.0/8992

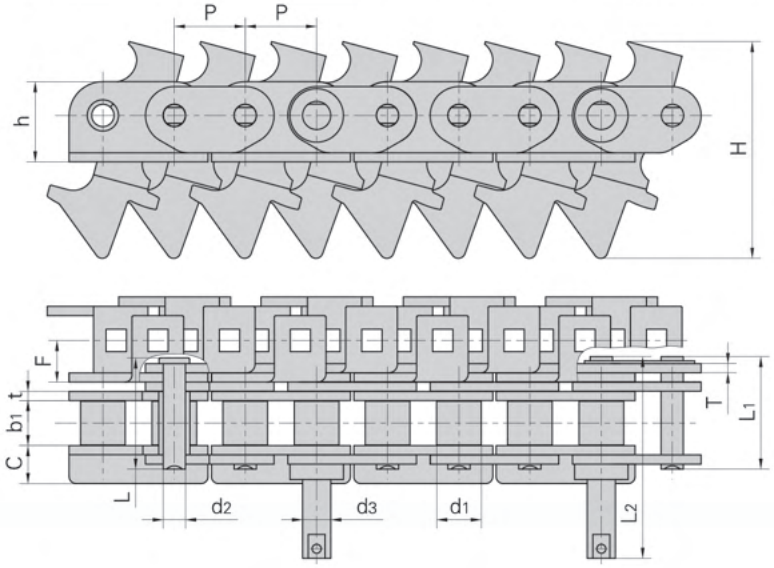


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter		Pin length		Plate dimension		Assembly dimension			Tensile strength
	P	d1 max	b1 min	d2 max	d3 max	L	L1	h	T	H	F	C	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
16AF27	25.4	15.88	15.75	7.92	10.0	32.7	75.2	28.3	3.25	71.0	14.6	13.0	40.0/8992
HX16AF32	25.4	15.88	15.75	7.92	10.0	40.9	81.1	28.3	3.25	69.5	29.7	12.0	55.6/12499
HX16AF4	25.4	15.88	17.00	7.92	10.0	40.9	79.1	27.5	4.00	67.8	17.5	11.0	55.6/12499
HX16AF29	25.4	15.88	15.75	7.92	10.0	32.7	76.7	28.3	3.25	70.6	14.6	10.0	55.6/12499
HX16BF10	25.4	15.88	19.00	8.28	10.0	36.1	79.5	25.0	3.10	70.6	15.5	10.15	40.0/8992

Conveyor chains for metal decorating system

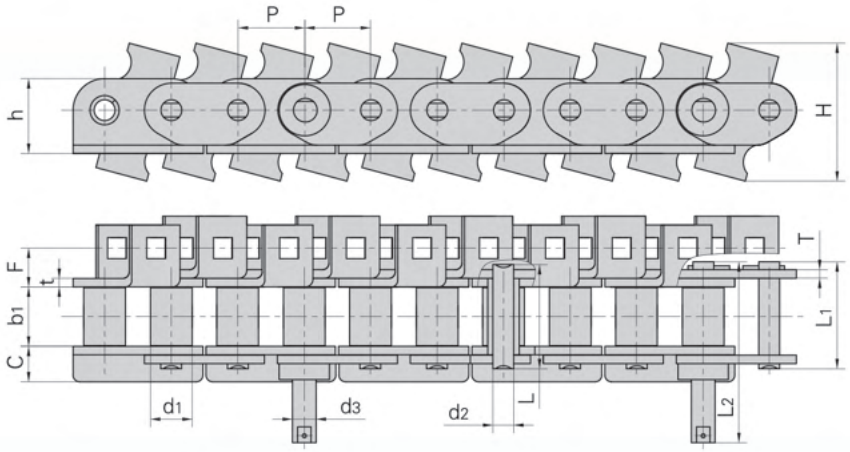


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter		Pin length			Plate dimension		Assembly dimension			Tensile strength
	P	d1 max	b1 min	d2 max	d3	L max	L1 max	L2 max	h	t/T	H	F	C	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
HX16AF10	25.4	15.88	15.75	7.92	10.0	43.4	44.9	43.1	28.3	3.25	70.3	14.6	10.0	55.6/12499

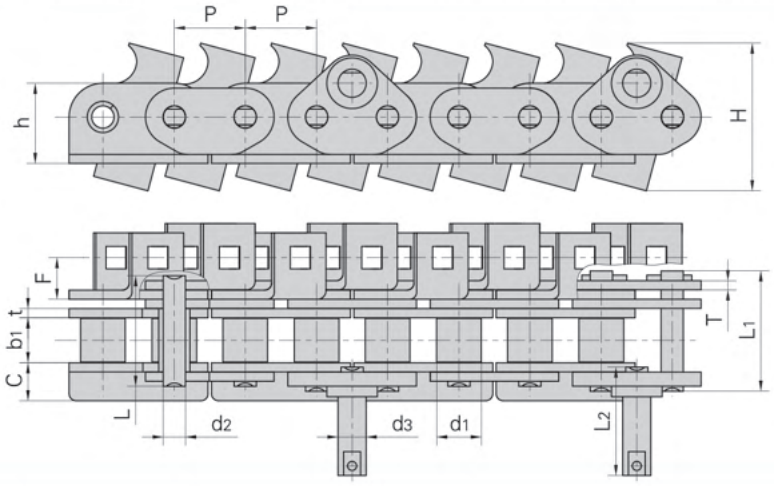


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter		Pin length			Plate dimension		Assembly dimension			Tensile strength
	P	d1 max	b1 min	d2 max	d3 max	L max	L1 max	L2 max	h	t/T	H	F	C	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
HX16AF27	25.4	15.88	15.75	7.92	10.0	41.9	41.8	82.1	28.3	3.25	70.6	15.6	10.0	55.6/12499
HX16AF60	25.4	15.88	15.75	7.92	10.0	41.5	40.9	81.1	28.3	3.25/3.0	70.5	15.4	10.0	55.6/12499

Conveyor chains for metal decorating system

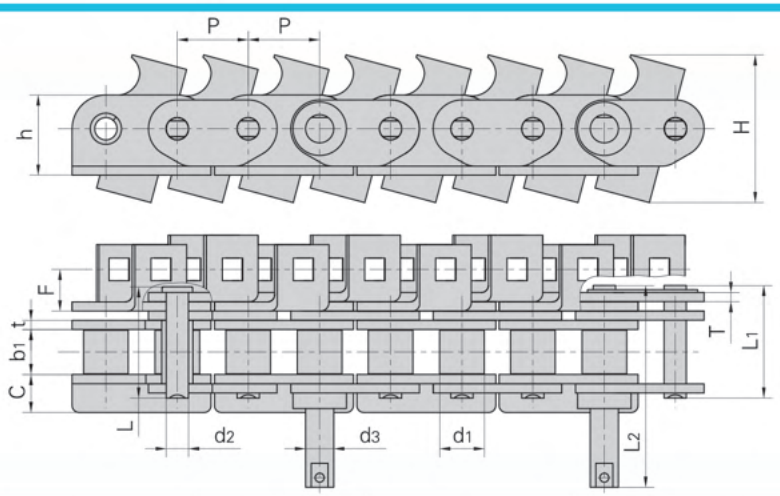


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter		Pin length			Plate dimension		Assembly dimension			Tensile strength
	P	d_1 max	b_1 min	d_2 max	d_3 max	L max	L_1 max	L_2 max	h	t/T	H	F	C	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
16AF7	25.4	15.88	15.75	7.92	7.92	–	36.5	67.9	28.3	3.25	59.1	13.5	13.0	40.0/8992
16AF73	25.4	15.88	15.75	7.92	10.00	32.7	36.5	73.3	28.3	3.25	52.7	16.0	10.0	55.6/12499
HX16AF30	25.4	15.88	25.00	7.92	10.00	45.2	48.4	88.8	28.4	4.00	52.8	16.0	12.0	56.7/12746
HX16AF38	25.4	15.88	15.75	7.92	7.92	32.7	36.5	73.3	28.3	3.25	52.7	16.0	10.0	55.6/12499
HX16AF43	25.4	15.88	19.00	7.92	10.00	39.4	42.5	81.3	25.3	4.00	53.5	16.4	11.5	54.0/12139
HX16AF54	25.4	15.88	15.75	7.92	11.30	–	36.5	79.0	28.3	3.25	62.3	19.0	10.0	55.6/12499

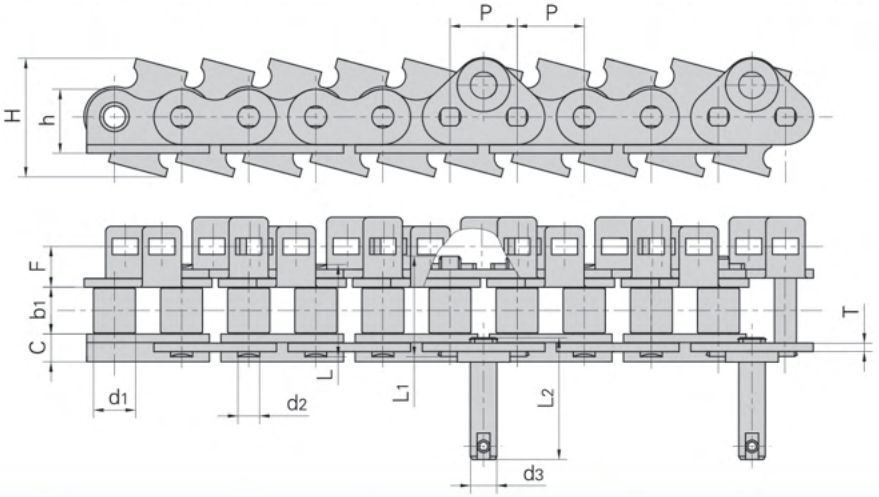


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter		Pin length			Plate dimension		Assembly dimension			Tensile strength
	P	d_1 max	b_1 min	d_2 max	d_3 max	L max	L_1 max	L_2 max	h	t/T	H	F	C	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
HX16AF37	25.4	15.88	15.75	7.92	10.0	43.4	44.9	43.1	28.3	3.25/3.00	53.4	16.1	10.0	55.6/12499

Conveyor chains for metal decorating system

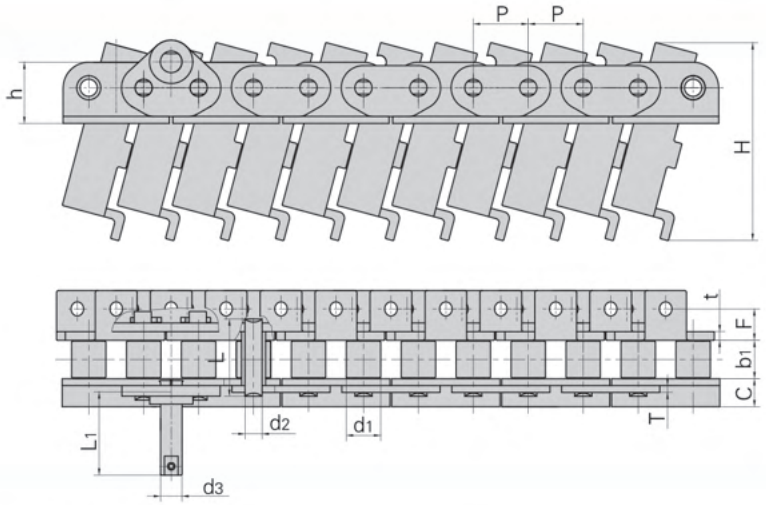


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter		Pin length			Plate dimension		Assembly dimension			Tensile strength
	P	d_1 max	b_1 min	d_2 max	d_3 max	L max	L_1 max	L_2 max	h	t/T	H	F	C	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
16AF10	25.4	15.88	15.75	7.92	10.0	41.5	40.9	80.8	28.3	3.25/3.00	44.3	14.5	10.0	55.6/12499
HX16AF49	25.4	15.88	15.75	7.92	10.0	41.5	40.9	80.8	28.3	3.25/3.00	53.4	16.1	10.0	55.6/12499
HX16AF51	25.4	15.88	15.75	7.92	10.0	41.5	40.9	81.1	28.3	3.25/3.00	44.3	15.2	10.0	55.6/12499
HX16AF61	25.4	15.88	15.75	7.92	10.0	41.5	40.9	81.1	28.3	3.25/3.00	53.7	15.6	10.0	55.6/12499
HX16AF24	25.4	15.88	19.00	7.92	10.0	44.8	44.2	84.4	28.3	3.25/3.00	53.4	16.1	10.0	55.6/12499
HX16AF25	25.4	15.88	19.00	7.92	10.0	44.8	44.2	84.4	28.3	3.25/3.00	53.7	14.8	10.0	55.6/12499

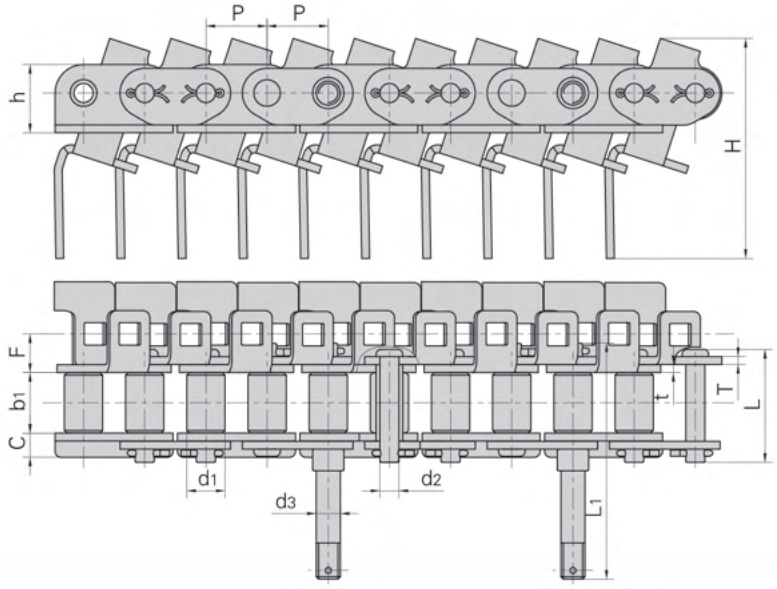


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter		Pin length			Plate dimension		Assembly dimension			Tensile strength
	P	d_1	b_1	d_2	d_3	L	L_1	L_2	h	T	H	F	C	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
HX16AF16	25.4	15.88	19.0	7.9	9.5	37.6	43.0	43.4	30.45	4.00	44.8	12.3	11.5	54.0/12148

Conveyor chains for metal decorating system

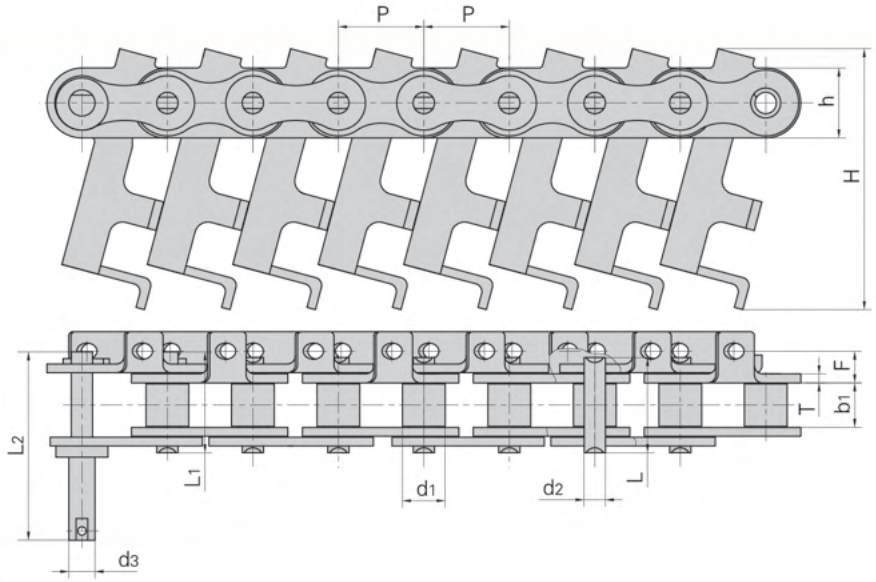


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter		Pin length		Plate dimension		Assembly dimension			Tensile strength
	P	d_1 max	b_1 min	d_2 max	d_3 max	L	L_1	h	t/T	H	F	C	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
16AF18	25.4	15.88	17.00	7.92	10.0	36.2	48.6	28.3	4.00/3.25	92.0	14.7	13.0	40.0/8992

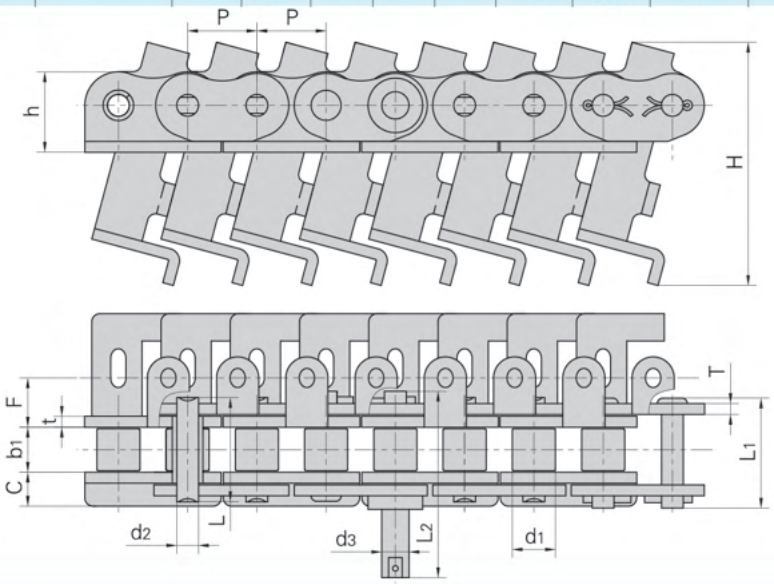


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter		Pin length		Plate dimension		Assembly dimension			Tensile strength
	P	d_1 max	b_1 min	d_2 max	d_3 max	L	L_1	h	t/T	H	F	C	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
HX16AF13	25.4	15.88	25.00	7.92	10.0	47.0	98.0	28.3	3.25	91.8	16.05	10.0	55.6/12499

Conveyor chains for metal decorating system

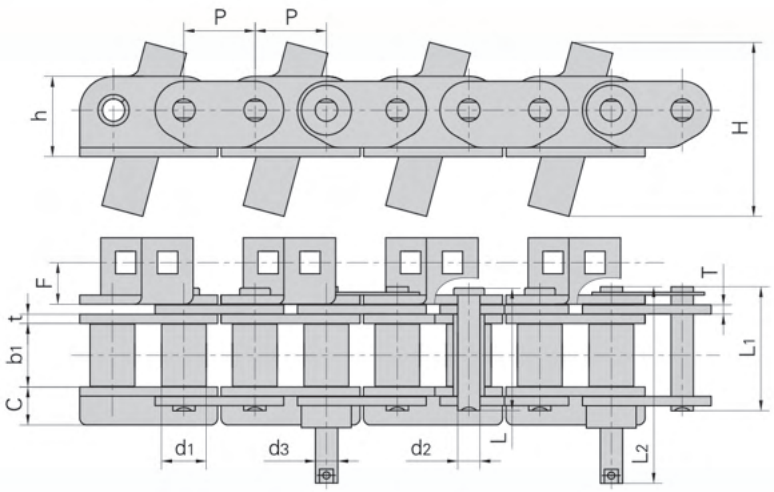


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter		Pin length			Plate dimension		Assembly dimension		Tensile strength
	P	d_1	b_1	d_2	d_3	L	L_1	L_2	h	T	H	F	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
HXP31.75	31.75	15.88	17.80	7.92	10.0	36.2	38.4	73.7	26.0	3.25	96.9	14.7	55.6/12499

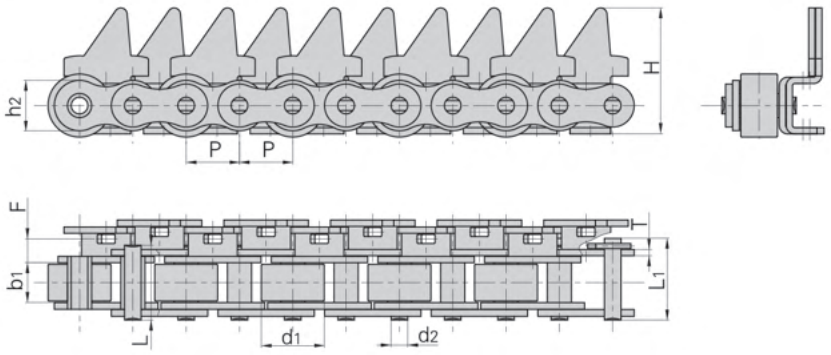


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter		Pin length			Plate dimension		Assembly dimension			Tensile strength
	P	d_1 max	b_1 min	d_2 max	d_3 max	L max	L_1 max	L_2 max	h	t/T	H	F	C	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
HX16AF56	25.4	15.88	16.00	7.92	10.0	37.7	42.9	86.0	29.3	4.00	89.2	19.1	12.3	68.9/15488

Conveyor chains for metal decorating system



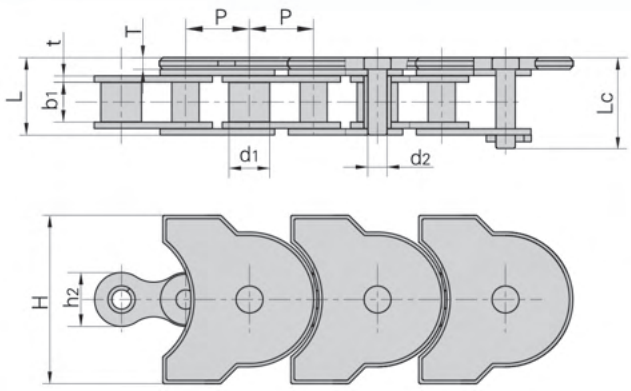
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter		Pin length			Plate dimension		Assembly dimension			Tensile strength
	P	d_1 max	b_1 min	d_2 max	d_3 max	L max	L_1 max	L_2 max	h	t/T	H	F	C	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
HX16AF39	25.4	15.88	15.75	7.92	10.0	38.5	38.7	79.0	28.3	3.25	64.8	14.5	10.0	55.6/12499
HX16AF47	25.4	15.88	15.75	7.92	10.0	–	39.5	80.5	28.3	3.25	64.8	14.5	10.0	55.6/12499



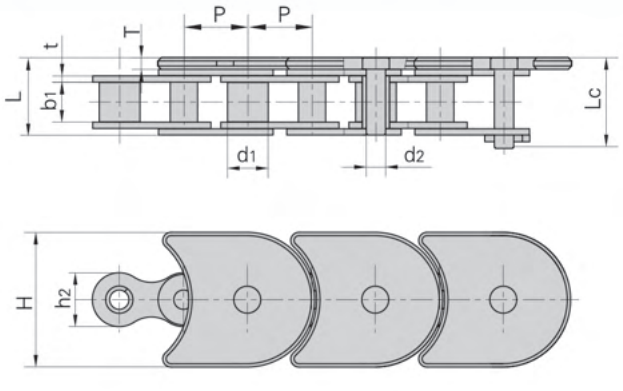
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate dimension		Assembly dimension		Tensile strength
	P	d_1	b_1	d_2	L	L_1	h_2	T	H	F	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
HXP25.4F1	25.4	30.00	19.00	7.92	35.6	38.9	20.5	3.0	60.00	30.55	55.6/12499

Top plate conveyor chains

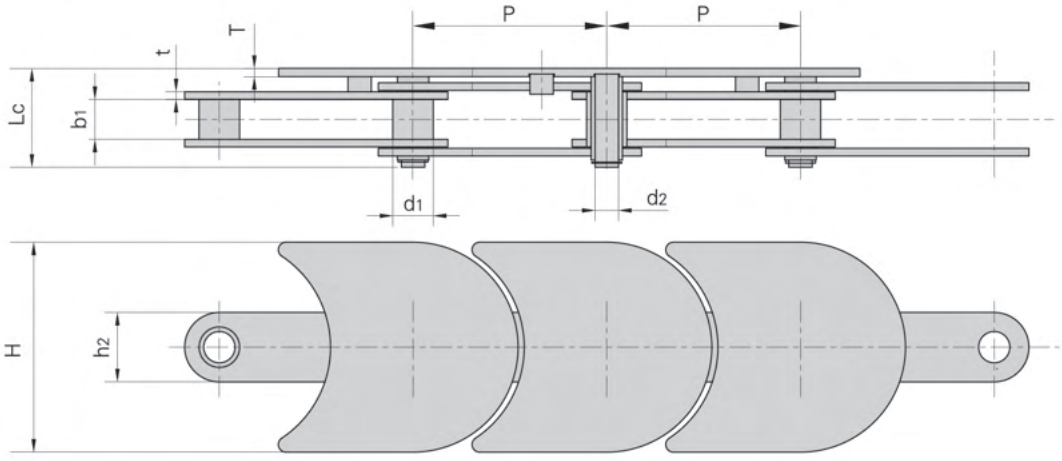
A type



B type

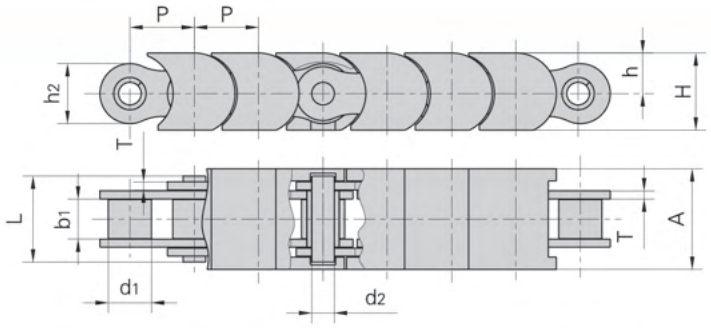


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diamenter	Pin length		Plate dimension		Attachment dimension		Tensile strength	Weight per meter	Type
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t	H	T	Q min	q	
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m	
TOS50	19.05	12.07	11.68	5.72	23.3	27.28	16.0	1.85	50.0	3.50	29.0/6591	2.35	A
TOS50F1	25.40	12.07	11.68	5.72	22.8	27.28	21.0	1.85	50.0	3.50	29.0/6591	2.95	B
TOS80	38.10	15.88	15.75	7.92	32.4	–	27.3	3.25	82.6	3.25	55.6/12636	4.91	B

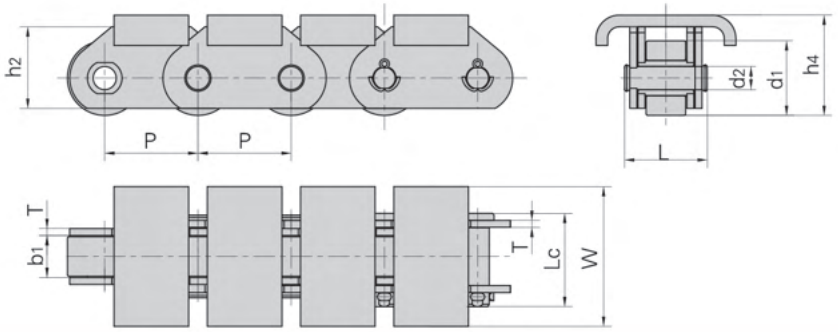


Donghua Chain No.	Pitch	Bush diameter	Width between inner plates	Pin diamenter	Pin length	Plate dimension		Attachment dimension		Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	Lc max	h_2 max	t	H	T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
76HP	76.2	15.92	15.7	9.2	37.5	27.3	3.0	82.6	3.0	45.0/10227	2.76

Top plate conveyor chains

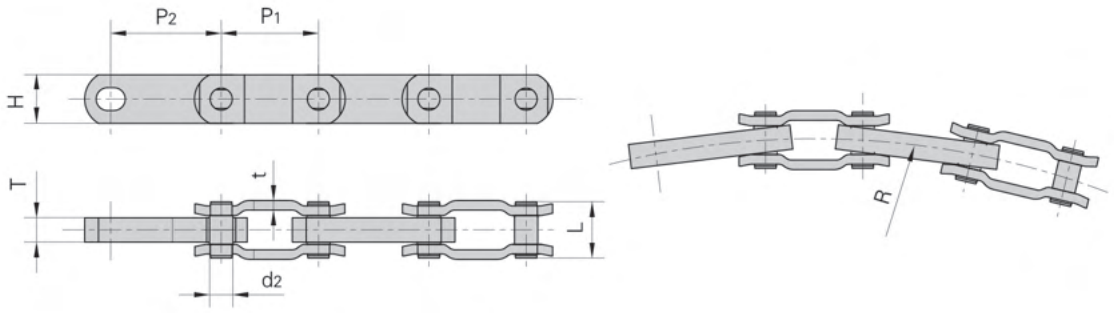


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate dimension		Plastic attachment dimension			Tensile strength
	P	d_1 max	b_1 min	d_2 max	L max	h_2 max	T max	A	h	H	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
08B–TP	12.700	8.51	7.75	4.45	16.7	11.8	1.60	19.8	8.0	15.2	18.0/4091
10B–TP	15.875	10.16	9.65	5.08	19.5	14.7	1.70	24.8	9.5	17.5	22.4/5091
12B–TP	19.050	12.07	11.68	5.72	22.5	16.0	1.85	29.8	11.0	19.8	29.0/6591

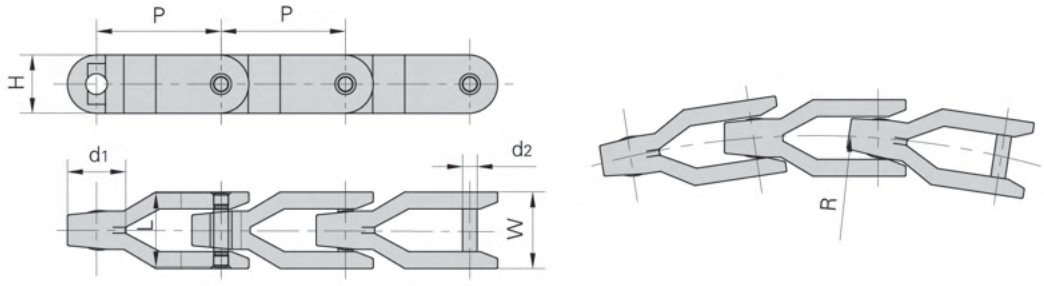


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate depth	Plate thickness	Attachment dimension		Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	W	h_4	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P40F3	40.0	32.0	18.0	10.00	36.1	40.2	35.0	3.0	60.0	43.00	40.0/9091	7.27
P40F5	40.0	32.0	18.0	10.00	36.1	40.2	35.0	3.0	59.5	42.00	40.0/9091	7.16
P63F6	63.0	48.0	25.0	14.00	52.0	57.0	45.0	5.0	130.0	56.50	63.0/14172.3	16.22
P63F9	63.0	48.0	25.0	14.00	52.0	57.0	45.0	5.0	80.0	56.50	63.0/14172.3	13.66
P63F26	63.0	48.0	25.0	14.00	56.0	61.0	45.0	6.0	95.0	56.50	70.0/15736	14.10
P63F15	63.0	40.0	20.0	12.00	43.2	47.0	40.0	4.0	90.0	30.00	60.0/13488	12.14
P63F31	63.0	48.0	25.0	14.00	52.0	57.0	45.0	5.0	105.0	55.50	120.0/26976	14.05
P63F32	63.0	48.0	25.0	14.00	56.0	61.0	45.0	6.0	110.0	56.50	70.0/15736	16.80
P76.2F19	76.2	38.1	27.5	11.10	59.1	63.5	35.0	6.4	63.5	50.05	150.0/33721	11.35
P76.2F27	76.2	47.6	19.0	19.05	69.5	77.0	50.0	10.0	82.0	78.80	90.0/20232	15.47
P100F174	100.0	48.0	25.4	14.00	59.0	63.4	44.5	6.4	101.6	54.90	90.0/20232	14.05

Double flex chains

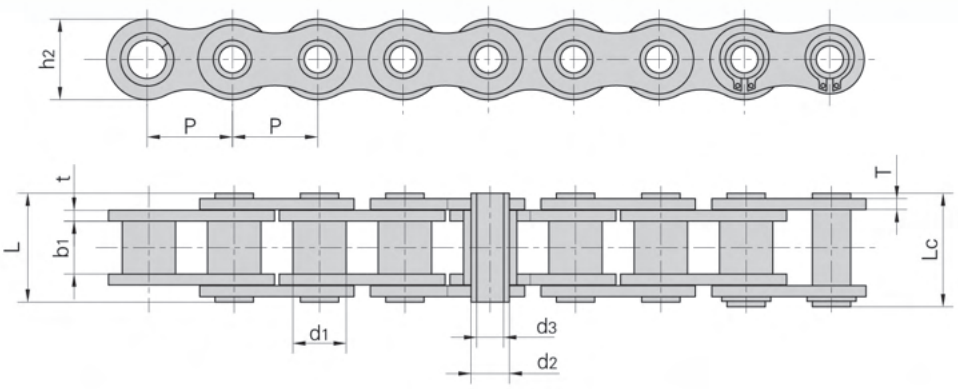


Donghua Chain No.	Pitch	Pitch	Thickness of inner plates	Pin diameter	Pin length	Plate dimension		Side bow radius	Tensile strength	Average tensile strength	Weight per meter
	P_1	P_2	T	d_2 max	L max	H max	t	R min	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
3500	63.5	76.2	15.9	14.27	37.0	32.0	6.3	508.0	160.0/36363	196.0	5.14



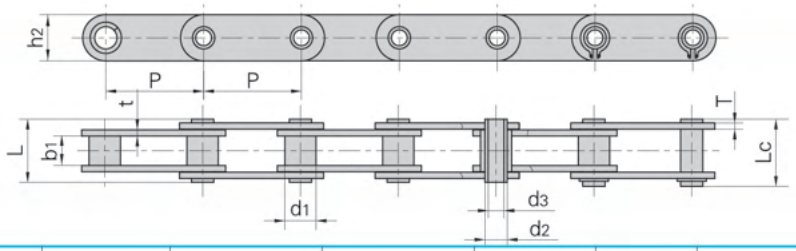
Donghua Chain No.	Pitch	Pin diameter	Pin length	Plate dimension			Side bow radius	Tensile strength	Weight per meter
	P	d_2 max	L	H max	W max	d_1	R min	Q min	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
CC1400	81.3	9.5	48.0	38.5	50.0	38.0	500	30.0/6818	1.99

Hollow pin conveyor chains

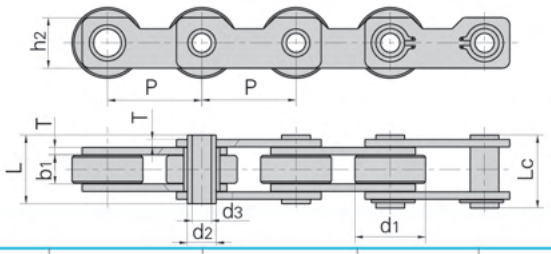


Donghua Chain No.	Pitch	Bush diameter	Width between inner plates	Pin diameter		Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	d_3 min	L max	Lc max	h_2 max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
08BHPF	12.700	8.51	7.75	6.55	4.50	16.4	17.6	11.80	1.60/1.30	11.1/2523	12.10	0.56
08BHPF5	12.700	8.51	7.75	6.30	4.50	16.8	18.0	12.00	1.60	9.6/2182	10.60	0.62
08BHPF9	12.700	8.51	7.75	6.30	4.50	16.5	17.6	12.10	1.50	10.5/2360	11.55	0.58
10BHPF3	15.875	10.16	9.65	7.02	5.13	19.5	20.5	14.70	1.70	10.0/2272	11.50	0.86
10BHPF4	15.875	10.16	9.50	7.20	5.00	19.8	21.3	14.00	2.03/1.60	12.5/2840	14.00	0.82
12BHPF2	19.050	12.07	11.68	8.09	6.00	22.7	23.9	16.10	1.85	14.0/3180	16.00	0.82
12BHPF3	19.050	12.07	11.70	8.22	5.75	23.6	24.9	16.20	2.42/1.85	16.0/3636	18.00	1.14
16BHPF3	25.400	15.88	17.02	11.50	8.20	35.3	37.0	23.20	4.00/3.10	49.0/11136	52.20	2.26
16BHPF4	25.400	11.70	13.50	8.00	4.30	28.9	30.2	21.30	3.00	30.0/6818	33.00	1.81
40HP	12.700	7.95	7.85	5.63	4.00	16.5	17.6	12.00	1.50	11.0/2500	12.20	0.54
08BHPF7	12.700	8.51	9.20	6.55	4.10	17.8	19.0	11.80	1.60	11.1/2523	12.10	0.64
08BHP	12.700	8.51	7.75	6.55	4.50	16.4	17.6	11.80	1.30	11.1/2523	12.10	0.52
50HP	15.875	10.16	9.40	7.03	5.13	20.7	21.9	15.09	2.03	20.0/4545	22.60	0.91
50HPF4	15.875	10.16	8.80	7.03	5.13	19.9	21.1	15.09	2.03	18.0/4180	19.20	0.89
50H-HP	15.875	10.16	9.40	7.03	5.13	22.6	23.7	15.09	2.42	20.0/4545	22.60	1.02
60HP	19.050	11.91	12.70	8.31	6.00	25.8	26.8	18.00	2.42	24.0/5455	26.90	1.29
60HPF1	19.050	11.91	12.70	8.31	5.01	25.5	26.8	18.00	2.42	28.0/6364	30.90	1.37
80HP	25.400	15.88	15.75	11.40	8.05	32.5	33.8	24.00	3.25	50.0/11364	52.00	2.26
80HPF1	25.400	11.70	13.50	7.80	4.00	27.0	28.4	21.50	2.42	27.44/6236	29.30	1.50
80HPF2	25.400	15.88	15.75	11.40	8.40	32.5	33.8	24.00	3.25	45.0/10227	48.00	2.23
80H-HP	25.400	15.88	15.75	11.40	8.05	35.7	37.0	24.00	4.00	50.0/11364	52.00	2.63
80HPF3	25.400	15.88	15.88	11.40	7.96	32.4	33.8	23.24	3.25	50.0/11364	52.00	2.26
80HPF4	25.400	11.70	13.50	7.80	4.10	29.0	30.5	21.50	3.00	40.0/9091	43.20	1.77
80HPF5	25.400	15.88	15.80	11.40	8.05	31.0	32.50	24.00	3.25/2.42	34.0/7647	37.00	2.28
HB38.1F6	38.100	18.00	15.20	14.00	10.20	34.5	36.50	27.00	3.70	45.0/10227	48.00	2.46
HB41.3	41.300	10.16	9.65	7.10	5.40	20.4	–	16.00	2.03	13.0/2924	14.30	0.67
HB41.75F5	41.750	17.11	19.90	14.11	10.30	39.0	40.4	25.26	4.00	49.0/11136	53.90	2.11
A2080HP	50.800	15.88	15.75	11.40	8.05	32.4	33.8	24.00	3.25	42.3/9615	46.10	1.60

Hollow pin conveyor chains



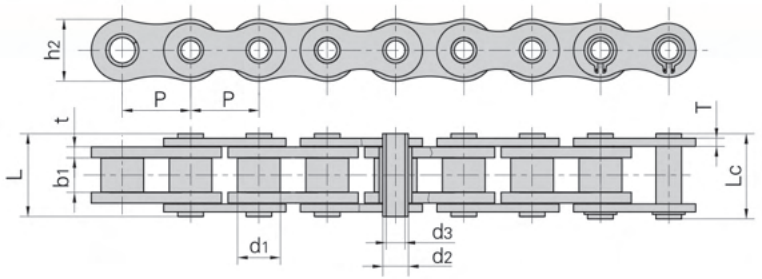
Donghua Chain No.	Pitch	Bush diameter	Width between inner plates	Pin diameter		Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	d_3 min	L max	Lc max	h_2 max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
HP12.5	12.500	8.51	8.20	6.65	4.50	16.4	17.6	11.60	1.50/1.30	8.0/1819	8.8	0.61
C08BHP	12.700	8.51	7.75	6.55	4.50	16.4	17.6	11.80	1.60/1.30	11.0/2500	11.5	0.62
C40HP	12.700	7.95	7.85	5.63	4.00	16.5	17.6	12.00	1.50	11.0/2500	12.2	0.64
C50HP	15.875	10.16	9.40	7.03	5.13	20.7	21.9	15.09	2.03	20.0/4545	22.6	1.05
C60HP	19.050	11.91	12.70	8.31	6.00	25.8	26.8	18.00	2.42	24.0/5455	26.9	1.52
C80HP	25.400	15.88	15.75	11.40	8.05	32.5	33.8	24.00	3.25	50.0/11364	52.0	2.63
C2040HP	25.400	7.95	7.85	5.63	4.00	16.5	17.6	12.00	1.50	11.0/2500	12.6	0.46
C2040HPF1	25.400	7.95	7.85	5.63	M4	16.5	17.6	12.00	1.50	9.0/2045	9.9	0.44
C2050HP	31.750	10.16	9.40	7.22	5.12	20.5	21.8	15.00	2.03	20.4/4636	22.8	0.76
C2060HP	38.100	11.91	12.70	8.31	6.00	25.8	26.8	17.00	2.42	24.0/5455	27.1	1.02
C2060H–HP	38.100	11.91	12.70	8.31	6.00	29.2	30.2	17.00	3.25	24.0/5455	27.1	1.29
HB38.1F8	38.100	10.16	9.65	7.10	5.40	20.4	–	16.00	2.03	13.0/2954	14.3	0.67
HB38.1F15	38.100	18.00	21.00	12.00	8.10	47.8	49.0	34.00	5.60	50.0/11364	52.0	5.72
HP40F1	40.000	18.00	22.00	12.00	8.00	47.5	48.2	35.00	5.00	57.0/13049	63.8	5.38
HP40F2	40.000	18.00	22.00	12.00	8.20	47.5	48.2	35.00	5.00	57.0/13049	63.0	5.37
HP50F1	50.000	26.00	14.50	20.00	14.70	35.3	36.2	40.00	3.10	30.0/6818	33.6	3.98
HP50F7	50.000	18.00	15.00	14.00	10.20	36.0	37.5	26.00	4.00	40.0/9091	43.2	2.56
HP50F10	50.000	18.00	22.00	12.10	8.30	39.5	40.6	30.00	3.00	45.0/10227	48.0	2.73
HP50F16	50.000	18.00	17.00	14.50	10.20	39.0	40.0	27.00	4.00	40.0/9091	44.0	2.83
C2080HP	50.800	15.88	15.75	11.40	8.05	32.5	33.8	24.00	3.25	50.0/11364	52.0	1.81
HB55	55.000	18.00	22.00	14.00	10.00	43.4	44.5	30.00	4.00	50.0/11364	52.0	3.31
HB55F1	55.000	24.00	24.00	17.00	12.00	52.0	53.5	40.00	5.00	90.0/20455	100.0	6.34



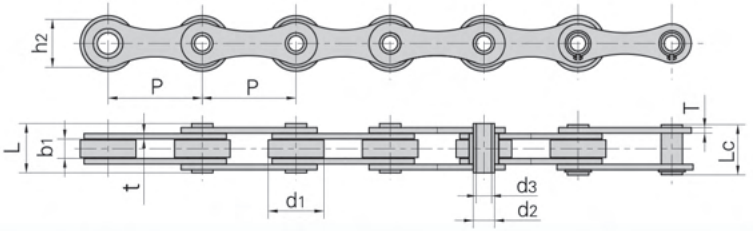
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter		Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	d_3 min	L max	Lc max	h_2 max	T	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
HB50.8F1	50.8	38.1	15.7	15.5	10.3	35.2	36.7	27.2	4.00	55.46/51650	58.8	4.97

Hollow pin conveyor chains

Type A



Type B

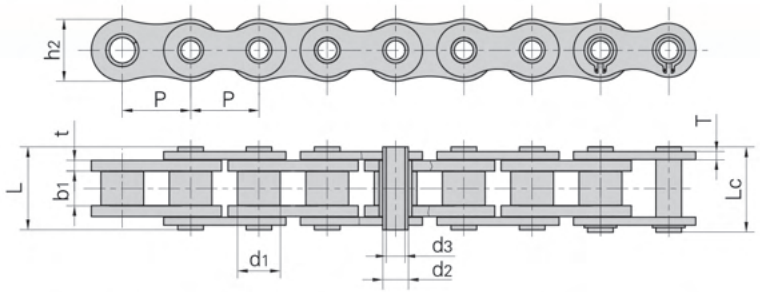


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter		Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter	Type
	P	d_1 max	b_1 min	d_2 max	d_3 min	L max	Lc max	h_2 max	t/T max	Q min	Q_0	q	
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m	
10BHB	15.875	10.16	9.65	5.94	4.04	19.30	20.60	14.70	1.70	17.00/3864	20.80	0.86	A
12BHP	19.050	12.07	11.68	6.50	4.00	21.60	22.80	15.90	1.85	23.60/5364	25.90	1.09	A
60HB	19.050	11.91	12.70	7.00	5.01	25.50	26.60	18.00	2.42	20.00/4545	22.40	1.35	A
12AHBF2	19.050	11.91	12.70	7.00	5.10	26.50	27.60	18.00	2.42	20.00/4545	22.40	1.39	A
12BHPF6SLR	19.050	12.07	11.68	6.50	4.04	22.30	23.50	15.90	1.85	23.60/5364	25.96	1.12	A
12BHPF10	19.050	12.07	11.68	6.50	4.00	21.60	22.80	15.90	1.85	23.60/5364	25.90	1.08	A
HP20F1	20.000	12.00	22.00	7.00	5.00	35.70	37.70	18.00	2.42	18.00/4180	19.20	1.89	A
16BHBF1	25.400	15.88	12.70	9.53	7.05	30.80	32.20	23.00	4.15/3.10	40.00/9091	45.00	2.28	A
HB25.4	25.400	20.00	8.00	8.00	5.20	19.50	20.50	17.00	2.03	25.00/5620	28.00	1.30	A
16BHBF4	25.400	15.88	17.02	6.05	4.20	28.00	29.00	14.00	2.03	10.00/2248	11.00	1.50	A
HB25.4F7	25.400	20.00	18.00	8.00	3.00	35.00	36.00	18.00	3.00	25.00/5620	28.80	2.83	B
HB25.4F8	25.400	15.88	8.00	7.10	5.10	16.50	17.70	13.50	1.50	9.00/2024	10.00	0.78	B
HB28.58	28.580	15.88	16.20	8.03	5.50	36.30	37.00	24.00	4.00	22.00/4945	24.20	3.00	A
HP35	35.000	20.00	16.00	13.35	10.20	30.40	31.60	26.30	2.50	23.52/5345	26.40	2.02	A
HB35	35.000	20.00	16.00	14.00	10.20	32.00	33.50	38.10	3.00	40.00/9091	45.00	2.39	A
HB38.1	38.100	20.00	8.00	8.00	5.30	19.60	20.70	17.30	2.03	28.00/5682	28.80	0.98	B
HB38.1F1	38.100	20.00	18.00	10.50	5.10	39.00	40.30	22.00	4.00	60.00/13636	64.30	2.59	B
HB38.1F3	38.100	25.40	12.70	12.00	8.30	27.00	28.60	21.00	2.50	25.00/5620	28.80	1.51	B
HB38.1F4	38.100	20.00	12.70	8.00	5.20	26.00	27.20	17.00	2.42	24.00/5455	26.90	1.48	B
HP38.1F9	38.100	22.20	12.70	11.00	8.15	26.50	27.50	18.00	2.50	22.00/5000	24.40	1.46	B
HB38.1F10	38.100	25.40	25.40	14.63	10.50	54.00	54.30	33.20	6.00/4.80	50.00/11240	55.00	6.10	A
HP40F4	40.000	26.00	10.00	11.40	8.20	26.50	28.00	24.00	3.00	50.00/11240	56.70	2.20	B
*HB41.4F1	41.400	25.40	15.00	13.80	10.50	35.50	37.00	32.00	4.00	45.00/10116	49.50	3.66	B
HP41.75F1	41.750	17.10	20.20	11.11	8.20	35.70	39.00	21.65	3.10	26.50/6022	29.20	1.60	A
HP41.75F2	41.750	17.10	20.20	11.11	8.20	35.70	41.00	25.26	3.10	49.00/11136	54.80	2.04	A

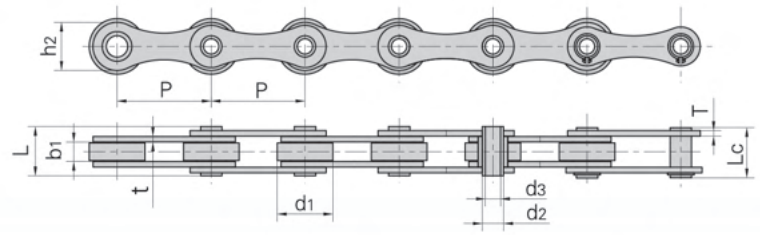
*Denotes straight side outer plates

Hollow pin conveyor chains

Type A

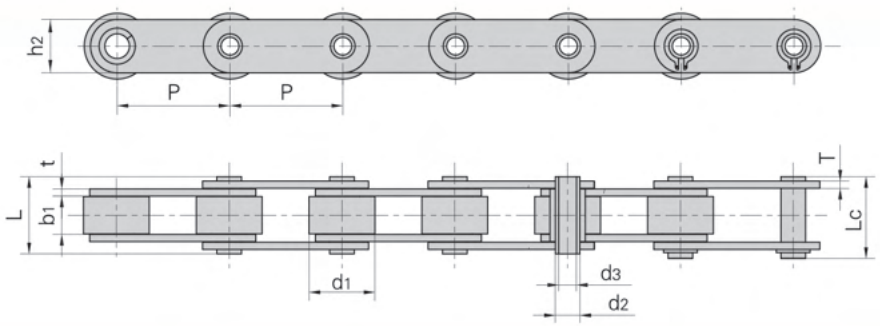


Type B



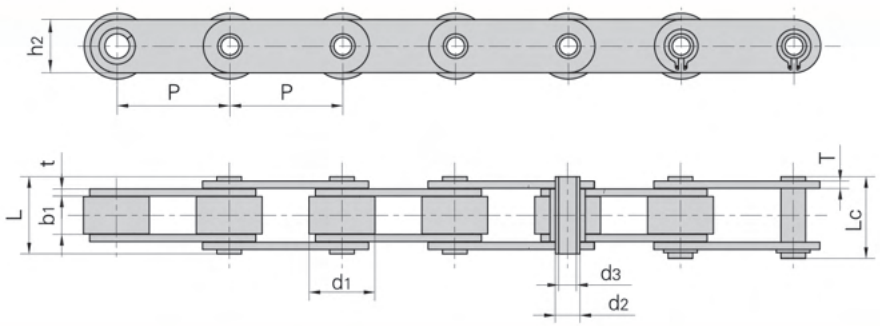
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter		Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter	Type
	P	d_1 max	b_1 min	d_2 max	d_3 min	L max	Lc max	h_2 max	t/T max	Q min	Q_0	q	
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m	
HP41.75F3	41.750	17.00	20.50	11.00	8.30	36.00	39.50	21.40	3.00	27.00/6136	28.00	1.62	A
HP41.75F6	41.750	17.10	20.20	11.11	8.20	36.70	37.50	25.26	3.10	49.00/11015	53.90	2.04	A
HP50F2	50.000	31.00	15.00	13.20	10.20	36.50	38.00	25.00	4.00	40.00/9091	43.20	3.40	B
DH16500HP	50.000	30.00	10.50	11.40	8.20	27.40	28.60	26.00	3.10	50.00/11240	53.60	2.23	B
HB50F4	50.000	30.00	10.00	11.60	8.00	26.60	30.00	25.40	3.00	60.00/13635	67.20	2.03	B
HB50F1–C30	50.000	30.00	10.00	12.00	8.20	26.50	28.10	26.00	3.00	45.00/11016	49.50	2.36	B
HB50.8	50.800	30.00	10.50	11.40	8.20	27.40	28.60	26.00	3.10	50.00/11240	53.60	2.56	B
HB50.8F4	50.800	30.00	10.50	13.60	8.20	27.40	28.90	26.00	3.10	42.00/9545	48.20	2.28	B
HB50.8F14	50.800	30.00	10.00	11.60	8.00	26.60	30.00	25.40	3.00	60.00/13635	67.20	2.01	B
HB60F6	60.000	30.00	10.00	11.60	8.00	26.60	30.00	26.00	3.00	46.00/10341	50.60	2.06	B
HB60F7	60.000	30.00	10.00	11.60	8.00	26.60	30.00	25.40	3.00	60.00/13635	66.00	1.82	B
HB63	63.000	30.00	10.00	11.40	8.10	26.70	28.10	26.50	3.10	50.00/11240	53.60	2.07	B
HB63F1	63.000	40.00	10.00	11.40	8.10	26.70	28.10	26.50	3.10	50.00/11240	53.60	2.27	B
HB63F2	63.000	40.00	20.00	11.40	8.10	36.70	38.10	26.50	3.10	50.00/11240	53.60	3.20	B
HB63F3	63.000	40.00	15.00	11.40	8.20	35.60	37.00	26.50	4.00	35.00/7955	38.50	3.90	B
HB63F4	63.000	30.00	20.00	11.40	8.10	36.70	38.10	26.50	3.10	50.00/11240	53.60	2.97	B
HB63F6	63.000	30.00	10.00	11.70	8.20	26.70	28.10	26.50	3.10	50.00/11240	56.70	2.08	B
HB63F7	63.000	40.00	18.00	14.00	10.20	38.00	39.50	28.00	4.00	50.00/11240	56.70	4.26	B
HB63F8	63.000	30.00	20.00	11.70	8.10	36.50	38.00	26.50	3.10	50.00/11240	56.70	2.91	B
HB63F14	63.000	30.00	10.00	11.40	8.10	30.20	31.60	26.50	4.00	50.00/11240	55.00	2.45	B
HB63.5F3	63.500	31.00	15.00	14.00	8.20	31.00	33.00	28.00	3.00	34.00/7647	38.00	2.75	B
HB80F3	80.000	45.00	20.00	24.00	18.00	39.00	40.60	40.00	3.50	75.00/16858	82.50	4.60	B
HB100	100.000	30.00	10.50	11.40	8.20	27.40	28.60	26.00	3.10	50.00/11240	53.60	1.56	B
HB100F8	100.000	30.00	10.00	11.60	8.00	26.60	30.00	25.40	3.00	60.00/13635	67.20	1.37	B
HB100F16	100.000	35.00	16.00	13.00	8.20	38.60	40.00	30.00	4.00	86.24/19337	95.00	3.26	B

Hollow pin conveyor chains



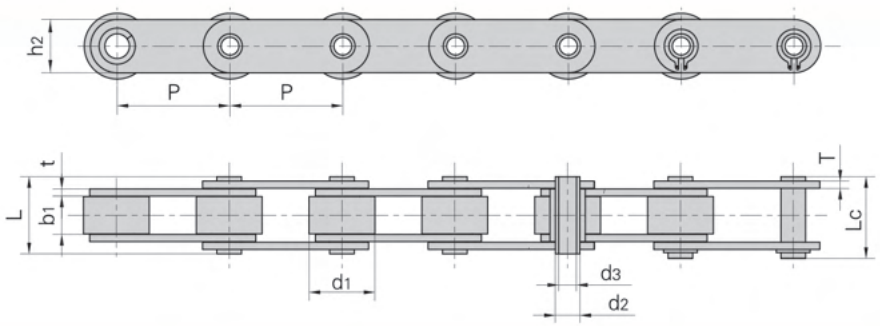
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter		Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	d_3 min	L max	Lc max	h_2 max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
C12AHB	19.05	11.91	12.70	7.00	5.01	25.50	26.6	18.00	2.42	20.0/4545	22.40	1.58
C12BHP	19.05	12.07	11.68	6.50	4.00	21.60	22.8	15.90	1.85	20.0/4545	22.40	1.22
C2042HP	25.40	15.88	7.85	5.63	4.00	16.50	17.6	12.00	1.50	11.0/2500	12.60	0.78
C2042H-HP	25.40	15.88	7.85	5.63	4.00	18.80	19.9	12.00	2.03	11.0/2500	13.20	0.95
C2052HP	31.75	19.05	9.53	7.22	5.12	20.50	21.8	15.00	2.03	20.4/4636	22.80	1.25
C2052HPF1	31.75	19.05	9.40	7.03	5.12	20.00	21.5	15.30	1.85	15.0/3409	17.30	1.21
C2052HPF3	31.75	19.05	9.53	7.02	5.13	20.10	21.6	15.09	2.03	19.6/4455	21.60	1.20
C2052H-HP	31.75	19.05	9.53	7.22	5.12	22.10	23.4	15.00	2.42	20.4/4545	23.50	1.44
C2062HP	38.10	22.23	12.70	8.31	6.00	25.80	26.8	17.00	2.42	24.0/5455	27.10	1.72
C2062H-HP	38.10	22.23	12.70	8.31	6.00	29.20	30.2	17.00	3.25	24.0/5455	27.60	1.99
C2062H-HPF3	38.10	22.23	12.70	8.31	6.00	25.80	26.8	17.00	2.42	24.0/5455	27.10	1.72
C2082HP	50.80	28.58	15.75	11.40	8.05	32.40	33.8	24.00	3.25	50.0/11364	52.00	2.82
C2082H-HP	50.80	28.58	15.75	11.40	8.05	35.70	37.0	24.00	4.00	50.0/11364	56.50	3.34
C1655HP	50.80	30.00	10.50	13.00	8.20	27.40	28.9	26.00	3.10	42.0/9545	48.20	2.72
63HPF1	63.00	40.00	15.00	16.00	12.10	35.00	36.2	28.50	4.00	50.0/11364	56.70	4.20
C2102HP	63.50	39.67	18.90	13.60	9.50	40.30	42.0	30.00	4.00	60.0/13636	72.00	5.13
DH4202HP	50.80	31.80	15.00	14.00	10.10	36.30	39.0	26.00	3.80	42.0/9545	51.60	3.75
DH4203HP	76.20	31.80	15.00	14.00	10.10	36.30	39.0	26.00	3.80	42.0/9545	47.10	3.01
DH8403HP	76.20	47.60	19.00	19.05	13.60	43.80	46.3	39.00	5.10/3.80	84.3/19159	130.30	6.81
DH42035HP	88.90	31.80	15.00	14.00	10.10	36.30	39.0	26.00	3.80	42.0/9545	51.10	2.79
DH4204HP	101.60	31.80	15.00	14.00	10.10	36.30	39.0	26.00	3.80	42.0/9545	51.60	2.63
DH8404HP	101.60	47.60	19.00	19.05	13.60	43.80	46.3	39.00	5.10/3.80	84.3/19159	130.30	5.78
DH8406HP	152.40	47.60	19.00	19.05	13.60	43.80	46.3	39.00	5.10/3.80	84.0/19091	130.30	5.18
HB25.4F2	25.40	15.89	17.26	9.00	6.35	31.30	32.5	20.00	2.50	20.0/4545	22.40	1.97
HB25.4F4	25.40	20.00	11.00	12.00	8.35	27.00	28.4	24.00	3.00	32.0/7273	35.80	2.48
HB38.1F2	38.10	25.40	12.70	9.50	6.60	26.60	28.0	19.10	2.30	20.0/4545	22.40	2.07
HB38.1F6-R	38.10	25.40	15.20	14.00	10.20	34.50	36.5	27.00	3.70	45.0/10228	49.50	3.20
HB40F1	40.00	22.00	9.00	9.00	6.00	23.00	24.5	18.00	2.50	20.0/4546	22.00	1.58
HB41.4	41.40	25.40	15.00	13.80	10.50	35.50	37.0	32.00	4.00	45.0/10227	48.00	4.20

Hollow pin conveyor chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter		Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	d_3 min	L max	Lc max	h_2 max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
HB50	50.00	31.00	15.00	14.00	10.20	36.00	37.5	25.0	4.00	40.0/9091	43.20	3.98
HB50F9	50.00	18.00	11.50	8.20	6.00	27.40	28.4	25.0	3.00	15.0/3409	17.30	2.00
HB50F12	50.00	25.00	11.60	9.00	6.20	26.00	27.4	20.0	2.50	20.0/4545	22.40	1.77
HB50.42	50.42	37.30	15.00	14.00	10.20	36.00	37.5	26.2	4.00	40.0/9090	44.80	4.46
HB50.8F3	50.80	30.00	16.00	14.00	9.00	36.40	37.5	25.5	3.10	42.0/9545	47.00	3.20
HB50.8F8	50.80	32.00	20.00	19.10	12.40	44.60	46.4	40.0	5.00/4.00	100.0/22727	108.00	6.75
HB50.8F9	50.80	35.00	12.00	15.50	10.20	36.00	37.3	30.0	5.00	70.0/15909	77.00	4.92
HB50.8F11	50.80	38.10	16.00	13.80	9.70	37.20	39.5	25.4	3.90	57.0/12814	62.70	5.01
HB50.8F12	50.80	28.58	16.00	14.00	9.00	36.40	37.5	25.5	3.50	42.0/9545	47.00	3.26
HB50.8F18	50.80	38.10	16.00	13.80	9.70	37.20	39.5	25.4	4.80/3.90	57.0/12814	62.70	4.85
HB50.8F20	50.80	38.10	15.20	14.28	9.50	36.60	37.2	26.4	4.00	40.0/8992	44.00	4.88
HB50.8F26	50.80	30.00	16.00	14.00	9.00	38.40	39.5	27.0	4.00	60.0/13635	67.20	3.98
HB55F2	55.00	20.00	14.00	9.00	6.00	29.00	31.0	20.0	2.50	18.0/4180	19.20	1.54
HB57	57.00	30.00	10.00	13.00	10.20	26.40	27.5	26.0	3.00	28.0/6298	30.00	1.84
HB63F11	63.00	40.00	20.00	20.00	18.00	42.50	43.5	42.0	4.00	46.0/10454	50.60	5.83
HB63F12	63.00	30.00	10.00	11.40	8.10	26.70	28.1	26.5	3.10	50.0/11364	56.50	2.39
HB63.5F1	63.50	32.00	15.00	16.00	12.20	32.00	33.0	25.0	3.00	20.4/4636	22.80	2.69
HB65	65.00	45.00	20.00	25.00	18.00	38.00	40.0	40.0	3.00	46.0/10454	50.60	4.49
HB65F1	65.00	40.00	20.00	14.00	10.05	40.40	42.0	35.0	4.00	50.0/11364	55.00	5.93
HB75	75.00	40.00	22.00	18.00	12.20	42.00	44.0	35.0	4.00	60.0/13636	72.00	5.57
HB76.2	76.20	31.75	15.50	12.70	9.50	35.50	37.0	26.0	4.00	42.0/9545	49.20	3.25
HB76.2F2	76.20	47.60	20.00	24.00	18.50	44.50	46.1	40.0	5.00/4.00	79.0/17935	92.50	6.77
HB76.2F6	76.20	44.45	23.00	17.48	13.49	44.20	46.5	35.0	4.00	75.0/17044	82.50	6.27
HB76.2F9	76.20	47.60	17.50	22.00	16.60	46.00	47.6	38.0	6.00	56.0/12596	61.50	7.52
HB80	80.00	50.00	20.00	24.00	18.50	44.50	46.1	40.0	5.00/4.00	79.0/17953	92.50	6.81
HB80F4	80.00	50.00	20.00	24.00	18.50	50.50	51.8	40.0	6.00	120.0/26977	132.00	8.10
HB86	86.00	45.00	15.00	19.00	14.50	40.00	41.5	35.0	5.00/4.00	85.0/19119	95.00	5.14
HB100F3	100.00	30.00	24.00	15.95	10.30	46.00	47.3	35.0	4.00	75.0/17046	84.70	4.04
HB100F6	100.00	60.00	31.00	27.00	19.00	59.00	60.8	50.0	6.00/5.00	150.0/34088	160.00	11.50

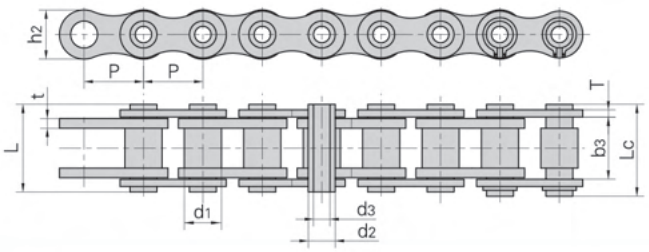
Hollow pin conveyor chains



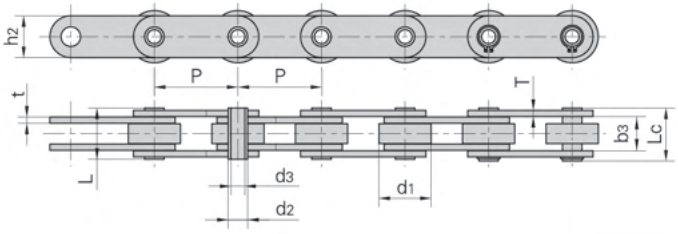
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter		Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	d_3 min	L max	Lc max	h_2 max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
HB100F7	100.00	30.00	15.00	16.00	12.30	36.50	37.8	35.0	4.00	75.0/17046	84.70	3.49
HB100F9	100.00	45.00	32.80	18.00	12.40	49.00	49.0	35.0	5.00	75.0/17046	84.70	6.14
HB100F10	100.00	45.00	22.00	18.00	12.10	48.50	49.7	35.0	5.00	75.0/17046	84.70	6.05
HB100F11	100.00	40.00	20.60	16.00	12.50	42.10	43.4	35.0	4.00	75.0/17046	84.70	4.58
HB100F13	100.00	48.00	25.00	16.00	11.30	51.00	52.8	35.0	5.00	95.0/21356	104.50	7.03
HB100F14	100.00	37.70	22.20	18.00	12.40	45.30	46.3	35.0	4.15	64.0/14395	70.00	4.79
HB100F18	100.00	31.80	17.00	14.00	10.40	39.50	41.0	26.0	3.80	42.0/9545	47.00	2.82
HB100F19	100.00	40.00	22.00	18.00	12.20	44.70	45.9	35.0	4.00	75.0/16869	82.50	5.18
HB100F20	100.00	38.00	19.00	21.00	13.00	48.00	48.0	50.0	4.80	112.0/25192	123.20	6.60
HB125	125.00	70.00	37.00	26.00	16.20	73.50	75.0	60.0	7.00	250.0/56202	275.00	17.56
HB127F1	127.00	66.70	25.40	26.90	20.10	62.00	64.0	50.0	6.30	107.0/24067	118.00	11.30
HB150F1	150.00	60.00	22.00	24.00	18.00	49.50	51.5	45.0	5.00	100.0/22727	110.00	7.55
HB152F3	152.00	70.00	24.50	26.00	20.00	55.00	57.0	51.0	6.00	150.0/33721	165.00	11.60
HP40	40.00	22.00	8.75	9.00	6.00	23.00	24.2	18.0	2.50	27.0/4545	28.00	1.49
HP50	50.00	31.00	14.50	13.20	10.40	31.10	32.5	25.0	3.10	30.0/6818	34.20	3.29
HP50F4	50.00	31.00	15.00	13.20	10.20	36.50	38.0	25.0	4.00	40.0/9091	44.80	3.73
HP50.8	50.80	26.00	15.88	20.00	14.30	41.00	42.2	38.1	4.80	100.0/22727	108.00	5.32
HP76.2F7	76.20	38.00	17.00	15.00	9.53	43.50	44.6	30.0	5.00	90.0/20243	99.00	4.85
HP76.2F9	76.20	44.45	26.00	17.80	12.50	51.70	52.4	39.0	5.10/4.00	84.3/18961	92.50	7.64
HP100	100.00	45.00	22.00	16.00	12.00	46.00	47.5	35.0	5.00	75.0/17044	90.00	6.20
HP100F1	100.00	45.00	22.00	18.00	12.00	47.20	48.5	35.0	5.00	75.0/17044	90.00	6.15
HP101.6F1	101.60	47.60	19.00	19.00	13.20	46.20	48.0	40.0	5.00/4.00	53.0/12045	58.20	6.09
HP101.6F2	101.60	66.70	25.40	26.90	20.10	59.20	60.7	51.0	7.10/5.10	150.0/34088	160.00	14.23
HP101.6F6	101.60	47.60	20.50	21.00	16.11	45.00	46.5	40.0	5.00/4.00	60.0/13488	66.00	6.20
HP101.6F8	101.60	63.50	27.50	19.05	13.10	60.70	65.5	50.8	6.40	120.0/26977	132.00	13.12
HP130	130.00	40.00	21.00	18.10	12.10	41.30	42.5	35.0	3.80	80.0/18183	89.60	4.21
HP152	152.40	66.70	25.40	26.90	19.56	57.20	59.5	50.8	7.10/5.10	94.0/21362	107.80	9.90
HP152.4F1	152.40	47.60	19.00	19.00	13.20	46.20	48.0	40.0	5.00/4.00	54.0/12270	59.50	5.00
HP152.4F4	152.40	64.00	25.40	29.00	21.00	59.50	60.1	50.0	8.00/5.00	71.3/16028	78.43	9.82

Hollow pin conveyor chains

Type A



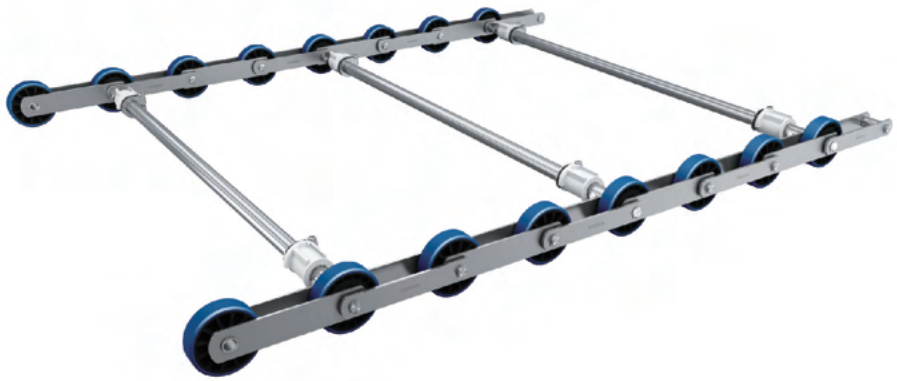
Type B



Donghua Chain No.	Pitch	Roller diameter	Width between outer plates	Pin diameter		Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter	Type
	P	d_1 max	b_3 min	d_2 max	d_3 min	L max	Lc max	h_2 max	t/T max	Q min	Q_0	q	
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m	
08BHPF2	12.700	8.51	13.20	6.65	5.20	18.00	19.2	11.8	1.60/1.30	10.0/2273	11.4	0.50	A
08BHPF3	12.700	8.51	13.40	6.65	4.00	19.00	20.2	11.8	1.70	14.0/3182	16.8	0.69	A
HB12.7	12.700	8.51	13.40	6.65	4.10	19.00	20.2	11.8	1.70	14.0/3182	16.8	0.69	A
08BHPF8	12.700	8.51	11.30	6.30	4.50	16.70	18.5	11.8	1.60	11.0/2500	12.1	0.80	A
40HPF1–D3	12.700	8.51	11.60	6.35	4.36	20.60	20.6	12.0	1.50	11.0/2500	12.1	0.77	A
41HP	12.700	7.77	9.20	5.63	4.19	13.75	16.0	9.91	1.30	4.0/899	4.4	0.35	A
10BHPF1	15.875	10.16	13.41	7.03	5.00	19.20	20.2	14.0	1.85	17.0/3864	20.6	0.83	A
10BHPF2	15.875	10.16	10.40	7.03	5.00	17.00	18.0	14.0	1.85	15.0/3409	17.3	0.74	A
50HPF1	15.875	10.16	13.60	7.03	5.13	20.70	21.9	14.4	2.03	18.0/4091	21.6	0.92	A
12BHPF1	19.050	12.07	16.00	8.03	5.40	22.70	23.9	15.8	1.85	25.0/5682	28.8	1.09	A
60HPF2	19.050	11.91	11.23	5.63	4.05	16.50	17.6	10.4	1.50	10.0/2273	10.8	0.62	A
C12BHPF9	19.050	12.07	15.80	8.03	5.00	22.40	23.9	16.1	1.85	25.0/5682	28.8	1.26	B
12BHPF9	19.050	12.07	15.80	8.03	5.00	22.40	23.9	16.1	1.85	25.0/5682	28.8	1.18	A
60HPF3	19.050	11.91	17.20	8.40	6.10	24.70	26.0	18.0	2.03	20.0/4546	24.0	1.54	A
16BHPF1	25.400	15.88	25.58	11.50	8.10	36.50	37.6	21.0	4.15/3.10	45.0/10227	52.2	2.21	A
HB38.1F7	38.100	22.20	17.50	11.00	8.30	25.00	26.6	18.0	2.50	20.0/4545	22.4	1.46	A
HB38.1F9	38.100	18.00	22.60	14.00	10.00	32.50	34.5	26.5	3.00	40.0/9090	44.0	2.40	B
HP38.1F10	38.100	17.95	23.50	13.60	10.44	36.00	37.3	28.4	3.70	70.0/15736	77.0	2.66	A
32BHP	50.800	29.21	45.70	24.10	18.25	66.00	68.0	42.0	7.00/6.00	155.0/34864	170.0	7.40	A
63HP	63.000	40.00	23.50	16.00	12.00	35.30	38.3	28.6	4.00	65.0/14773	71.5	4.14	B
63HPF2	63.000	40.00	25.80	14.00	8.08	39.10	41.1	20.0	5.00	50.0/11364	65.7	4.17	B
63HPF4	63.000	40.00	23.50	16.00	12.20	34.70	37.7	28.6	4.00	44.0/10000	57.2	4.13	B
63HPF6	63.000	40.00	28.94	16.00	10.30	41.80	43.4	28.6	4.00	44.0/10000	57.2	5.18	B
63HPF11	63.000	40.00	23.50	16.00	12.20	34.70	37.7	28.6	4.00	65.0/147333	71.5	4.25	B
63HPF12	63.000	40.00	23.50	16.00	12.20	34.70	37.7	28.0	4.00	44.0/10000	57.2	4.02	B
HB63F17	63.000	40.00	23.40	18.00	12.20	37.00	38.0	25.0	4.00	40.0/9090	44.0	4.13	B
C2122HPF1	76.200	47.60	29.00	17.81	12.70	43.30	44.7	38.1	4.80	53.3/12123	59.2	7.05	B
HP101.6F6	101.600	47.60	30.50	21.00	16.11	45.00	46.5	40.0	5.00/4.00	60.0/13636	72.0	6.20	B
HP130	130.000	40.00	29.20	18.10	12.10	41.30	42.5	35.0	3.80	80.0/17994	88.0	3.90	B
HP150F1	150.000	60.00	43.50	24.00	18.20	59.00	61.0	45.0	5.00	140.0/31490	154.0	8.52	B

Escalator step chains

Commercial type for commercial use



Pitch	Step distance	Tensile strength
133.33	400.0	75 kN~260 kN
135.46	406.4	70 kN~155 kN
68.40	410.4	98 kN~161.4 kN
135.00	405.0	130 kN~205 kN
136.00	410.4	80 kN~160 kN

Escalator step chains

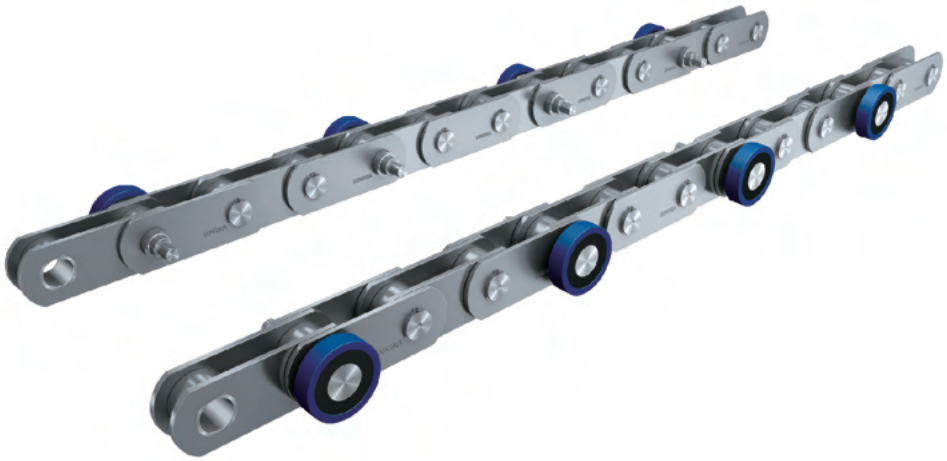
Free of lubrication type



Pitch	Step distance	Tensile strength
133.33	400.0	88 kN~380 kN
135.46	406.4	123 kN~160 kN
101.15	404.6	150 kN~300 kN
100.00	400.0	240 kN~320 kN

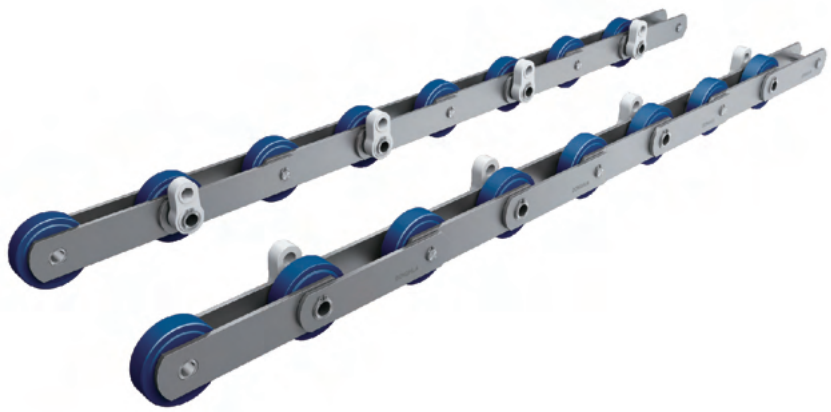
Escalator step chains

Public transport type for public transport



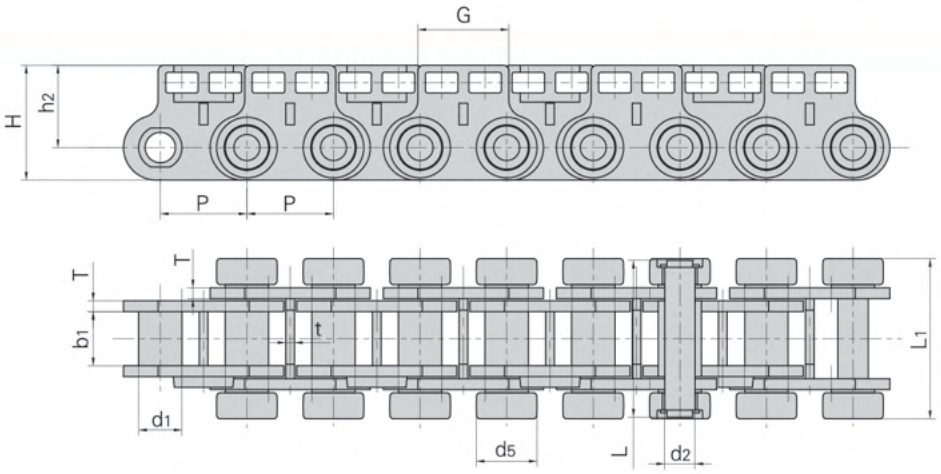
Pitch	Step distance	Tensile strength
133.33	400.0	130 kN~520 kN
135.46	406.4	150 kN~400 kN
101.15	404.6	120 kN~450 kN
102.60	410.4	170 kN~360 kN

Moving walk pallet chains



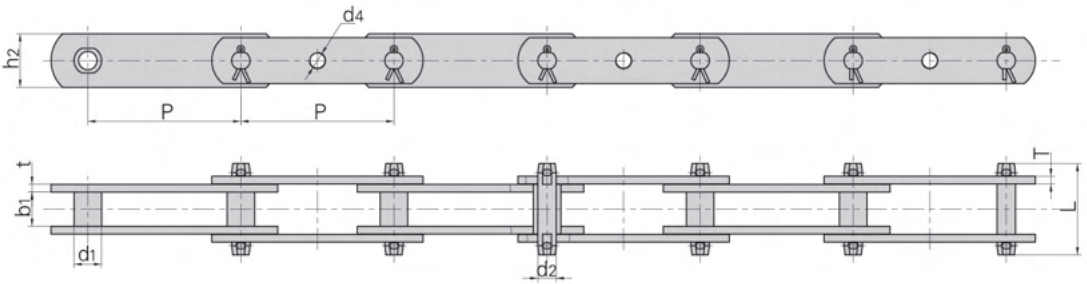
Pitch	Step distance	Tensile strength
133.33	400.0	90 kN~180 kN
135.46	406.4	127 kN~150 kN
120.00	360.0	105 kN~120 kN

Conveyor chains for fibreboard equipment



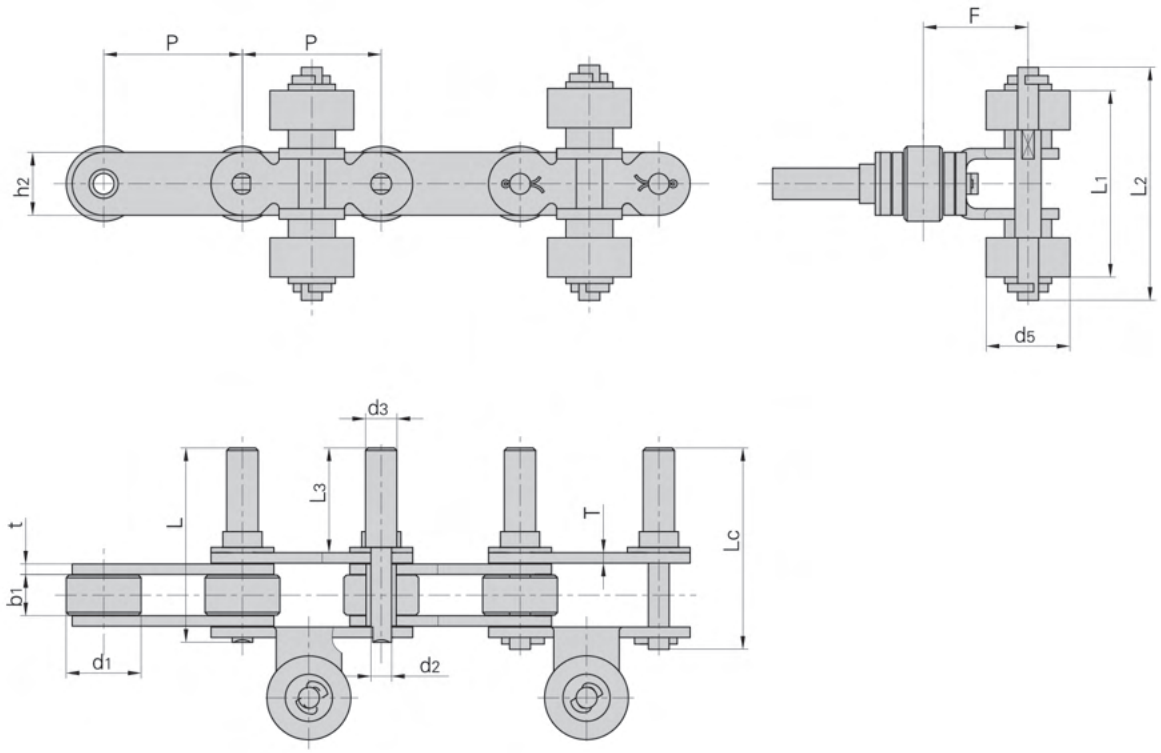
Donghua Chain No.	Pitch	Bush diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	H max	T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P40	40.0	20.0	25.0	14.0	73.0	53.0	5.0	90.0/20250	10.67

Donghua Chain No.	P	G	L_1	h_2	d_5	t
	mm	mm	mm	mm	mm	mm
P40	40.0	42.0	75.0	38.0	28.0	4.0



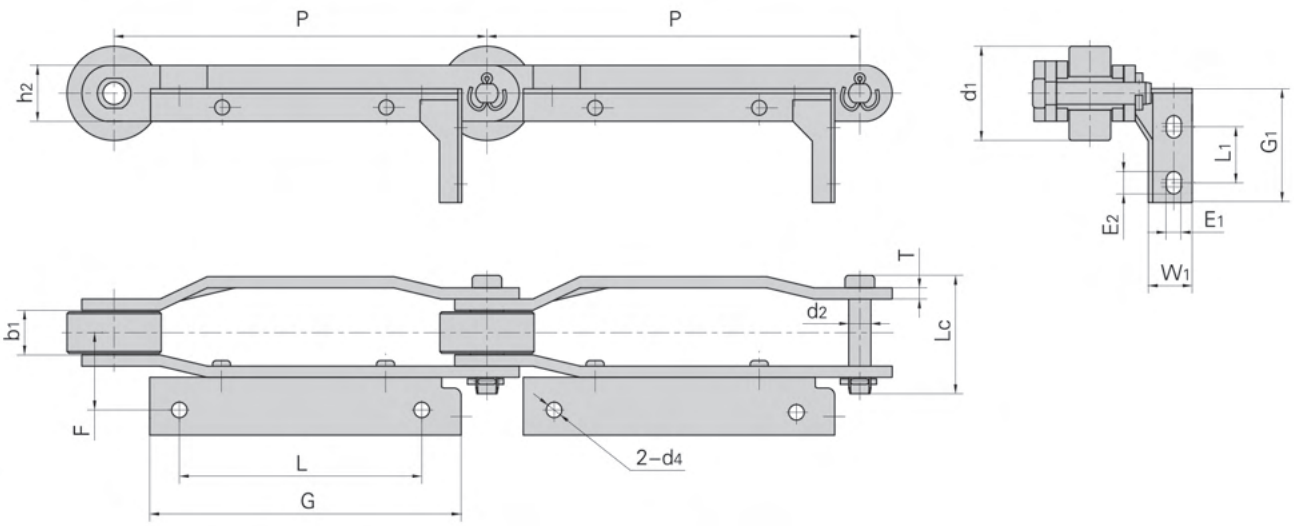
Donghua Chain No.	Pitch	Bush diameter	Width between inner plates	Pin diameter	Pin length	Plate size			Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2 max	d_4	t/T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P100F270GK	100.0	18.0	22.0	12.0	60.0	35.0	M10	5.0	98.0/22030	4.60
P100F178	100.0	18.0	22.0	12.0	54.0	30.0	M10	5.0	98.0/22030	4.00

Conveyor chains for spraying equipment



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter		Pin length			Plate dimension		Attachment dimension				Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	d_3 max	L_3	L max	Lc max	h_2 max	t/T max	F	d_5	L_1	L_2	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P38.1F28	38.10	22.23	12.70	7.92	10.0	64.5	101.0	–	20.0	4.0	30.7	30.0	76.5	87.2	50.00/11240	4.06
P42.5F2	42.50	25.40	25.22	12.70	12.0	69.0	121.4	126.0	41.0	5.6	45.2	32.0	93.0	109.0	169.00/37991	14.25
P53F2	53.00	28.58	15.75	7.92	12.0	60.0	94.5	98.0	24.0	4.0	40.0	32.0	74.0	89.0	62.36/14018	7.60

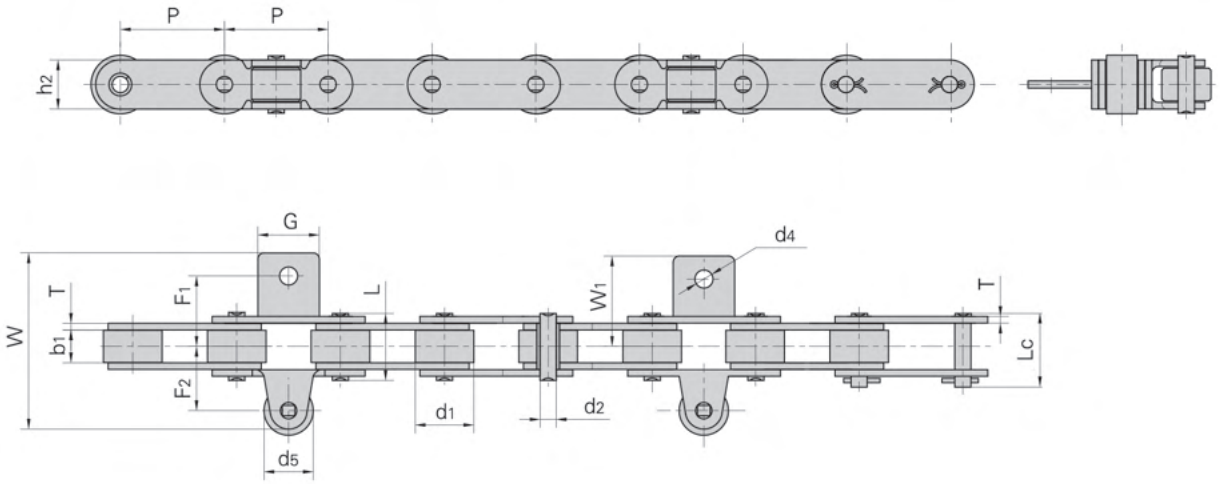
Tobacco conveyor chains



Donghua Chain No.	G	L	F	G1	L1	W1	E1	E2	d4
	mm	mm	mm	mm	mm	mm	mm	mm	mm
P200F74	167.0	130.0	41.5	60.0	30.0	23.0	8.0	12.0	8.0
P200F132	168.0	127.0	44.3	63.0	27.0	26.0	7.0	7.0	8.0
P200F156	167.0	130.0	41.2	60.0	30.0	23.0	8.0	12.0	8.0
P200F177	170.0	127.0	48.0	62.0	27.0	26.0	7.0	7.0	7.0
P203.2F2	170.0	127.0	39.0	62.0	27.0	24.0	6.8	10.8	6.5

Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	Lc max	h2 max	T max	Q min	Q0	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P200F74	200.0	50.0	24.0	11.9	62.0	30.0	6.0	100/22480	110.0	6.1
P200F132	200.0	50.0	25.5	14.0	63.0	35.0	6.0	130/29225	143.0	7.1
P200F156	200.0	50.0	23.0	11.9	62.0	32.0	6.3	100/22480	110.0	6.4
P200F177	200.0	60.0	26.0	18.0	75.0	45.0	8.0	230/51704	241.5	11.8
P203.2F2	203.2	50.5	24.0	11.0	64.6	32.0	6.0	120/26977	130.0	6.2

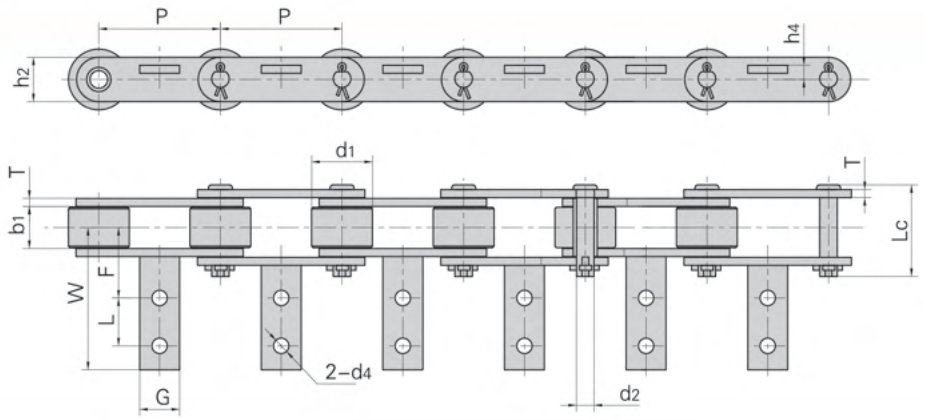
Tobacco conveyor chains



Donghua Chain No.	G	F1	F2	W1	W	d4	d5
	mm	mm	mm	mm	mm	mm	mm
C2082F35	30.0	33.0	32.0	45.7	86.7	8.8	24.0
C2082HF70	30.0	34.0	32.0	44.0	85.0	8.6	24.0
C2082F78	30.0	28.5	32.0	45.7	86.7	8.8	24.0

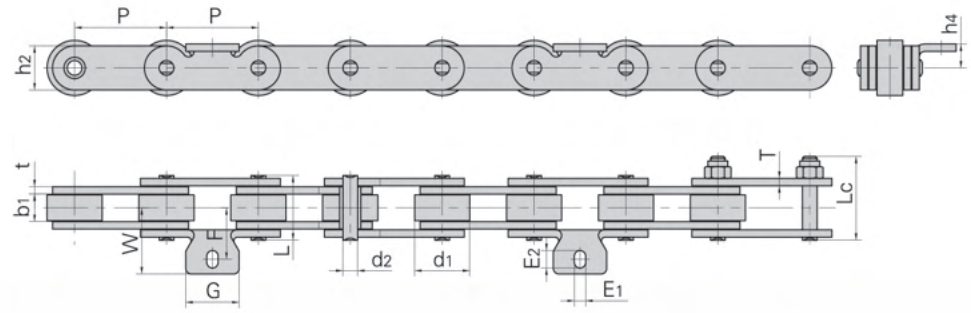
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	T max	Q min	Q0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
C2082F35	50.8	28.58	15.75	7.92	32.7	36.5	24.0	3.25	55.6/12500	60.0	3.37
C2082HF70	50.8	28.58	15.75	7.92	36.2	38.9	24.0	4.00	55.6/12500	60.0	3.31
C2082F78	50.8	28.58	15.75	7.92	32.7	36.5	24.0	3.25	55.6/12500	60.0	3.37

Tobacco conveyor chains



Donghua Chain No.	G	L	F	W	h4	d4
	mm	mm	mm	mm	mm	mm
P76.2F30	25.0	31.8	44.5	89.8	9.0	9.7

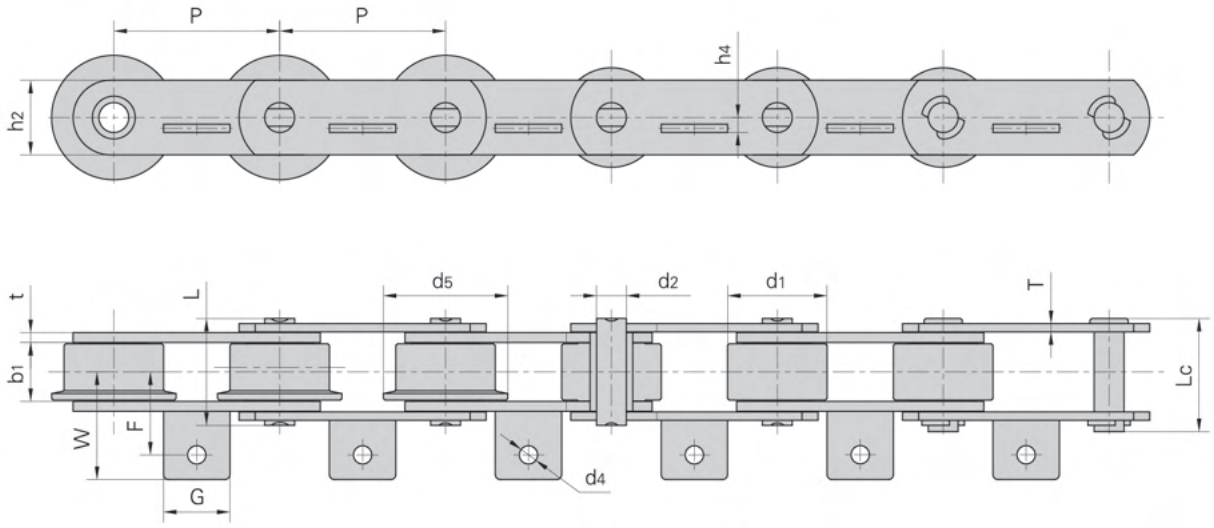
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	Lc max	h2 max	T max	Q min	Q0	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P76.2F30	76.2	38.0	24.0	11.0	55.0	28.7	5.0	75/16860	80.0	5.67



Donghua Chain No.	G	F	W	h4	E1	E2
	mm	mm	mm	mm	mm	mm
P50F46	29.0	27.5	36.5	13.0	6.2	9.5

Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin dimension			Plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	t/T max	Q min	Q0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P50F46	50.0	30.0	14.5	8.0	35.5	45.6	24.0	4.0	50/11240	55.0	3.73

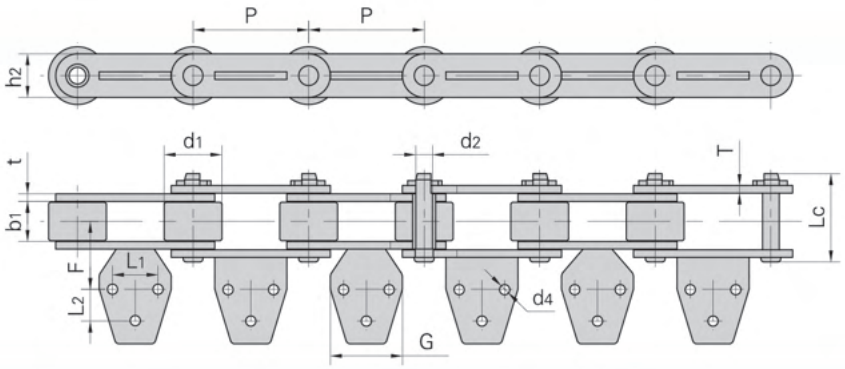
Tobacco conveyor chains



Donghua Chain No.	G	F	W	h_4	d_4
	mm	mm	mm	mm	mm
P100F74	40.0	55.00	73.0	8.0	12.0
P100F171	40.0	55.00	73.5	10.0	12.0
P100F173A1	40.0	47.25	64.3	9.5	11.0
P100F260A1	40.0	55.00	73.0	8.0	12.0
P160F104A1	50.0	64.00	99.0	15.0	13.0

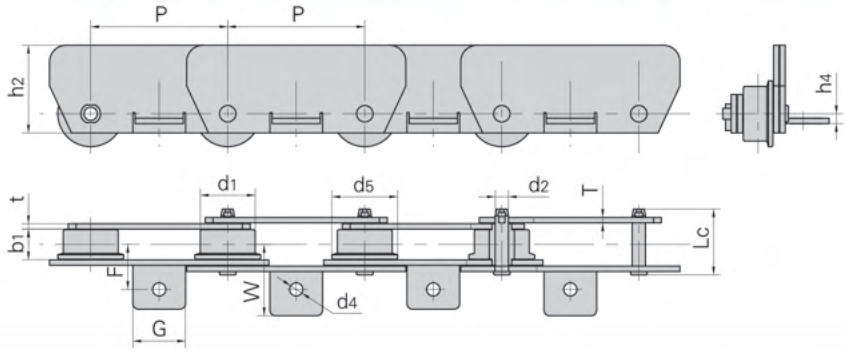
Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin diameter	Pin length		Plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	d_5 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P100F74	100.0	60.0	–	34.0	18.0	–	69.0	45.0	6.0/5.0	140/31470	150.0	13.80
P100F171	100.0	60.0	–	35.0	18.0	65.0	69.5	41.0	6.0/5.0	140/31470	150.0	13.17
P100F173A1	100.0	60.0	75.0	36.0	18.0	65.0	70.5	45.0	6.0/5.0	140/31470	150.0	16.10
P100F260A1	100.0	60.0	–	34.0	18.0	–	63.0	45.0	4.0	120/26977	130.0	11.20
P160F104A1	160.0	80.0	96.0	48.0	25.0	95.5	102.0	65.0	10.0/8.0	315/70812	330.7	28.30

Tobacco conveyor chains



Donghua Chain No.	G	F	L_1	L_2	d_4
	mm	mm	mm	mm	mm
P76.2F63A3	47.5	44.7	30.0	21.0	6.7

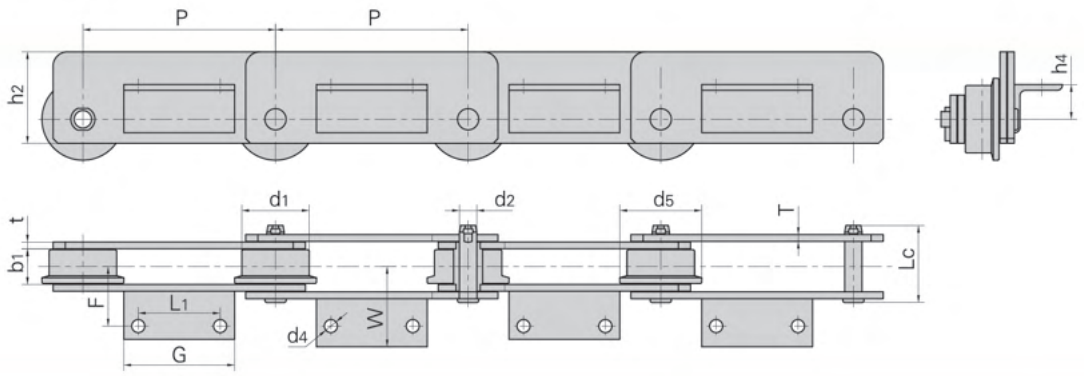
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin dimension		Plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	Lc max	h_2 max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P76.2F63A3	76.2	38.1	25.2	11.0	57.0	28.7	5.0	80/17984	88.0	7.10



Donghua Chain No.	G	F	W	h_4	d_4
	mm	mm	mm	mm	mm
M80F36A1-F-125	48.0	41.0	65.0	9.0	12.0

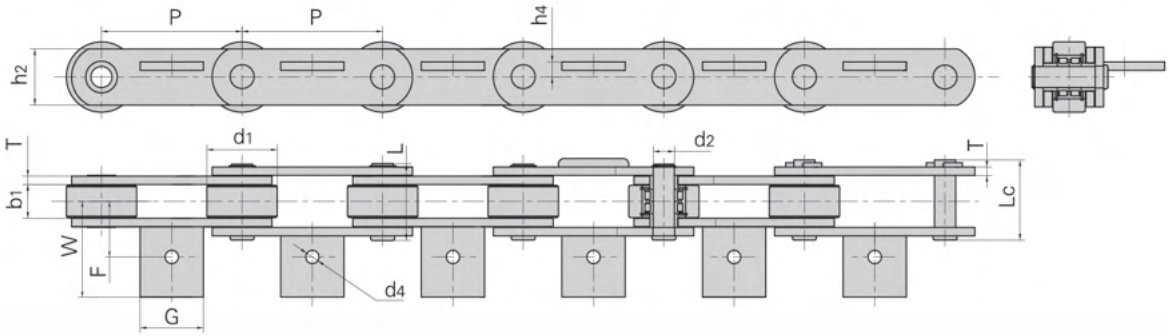
Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin diameter		Plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	d_5 max	b_1 min	d_2 max	Lc max	h_2 max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
M80F36A1-F-125	125.0	50.0	60.0	28.0	12.0	60.0	80.0	5.0	80/17984	88.0	12.50

Tobacco conveyor chains



Donghua Chain No.	G	L1	F	W	h4	d4
	mm	mm	mm	mm	mm	mm
M160F57A2–F–200	115.0	85.0	62.0	83.3	36.0	13.5

Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin dimension		Plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d1 max	d5 max	b1 min	d2 max	Lc max	h2 max	t/T max	Q min	Q0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
M160F57A2–F–200	200.0	70.0	90.0	37.0	18.0	80.0	95.0	7.0	160/15968	172.8	18.80



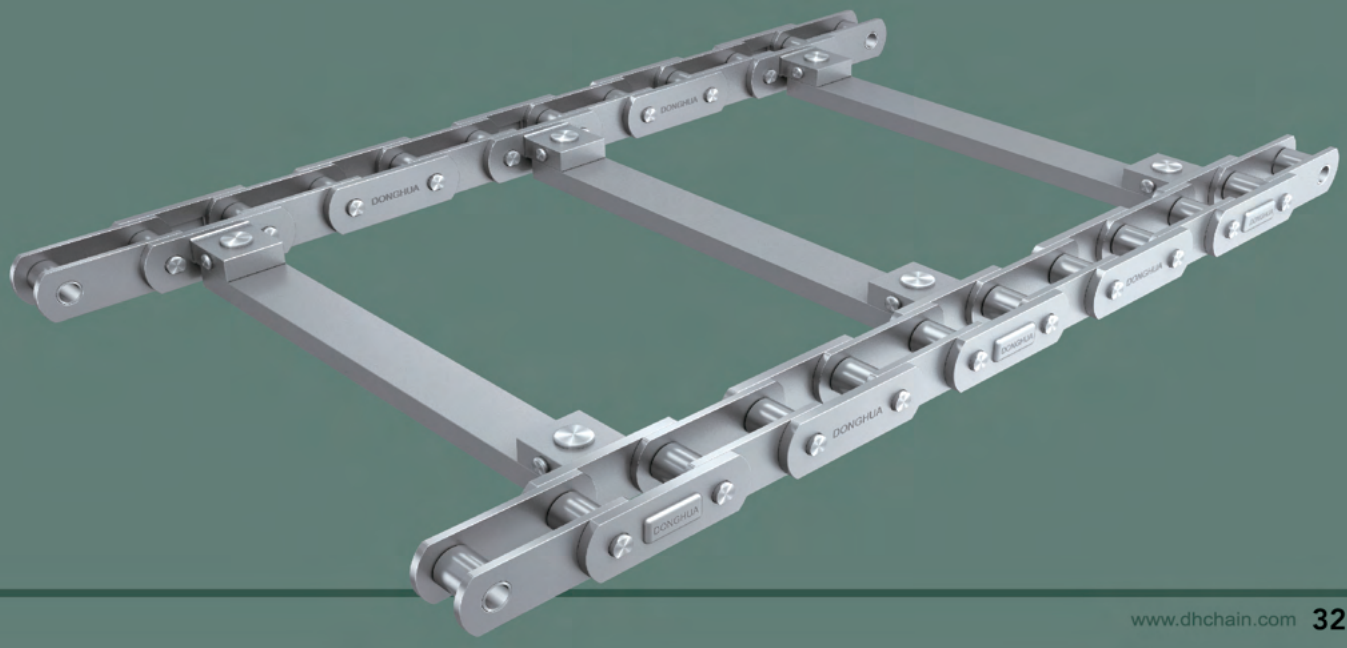
Donghua Chain No.	G	F	W	h4	d4
	mm	mm	mm	mm	mm
P200F33	90.0	79.0	136.0	21.5	14.0

Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	T max	Q min	Q0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P200F33	200.0	100.0	48.0	30.0	107.0	112.0	80.0	12.0	648/145670	680.0	37.8

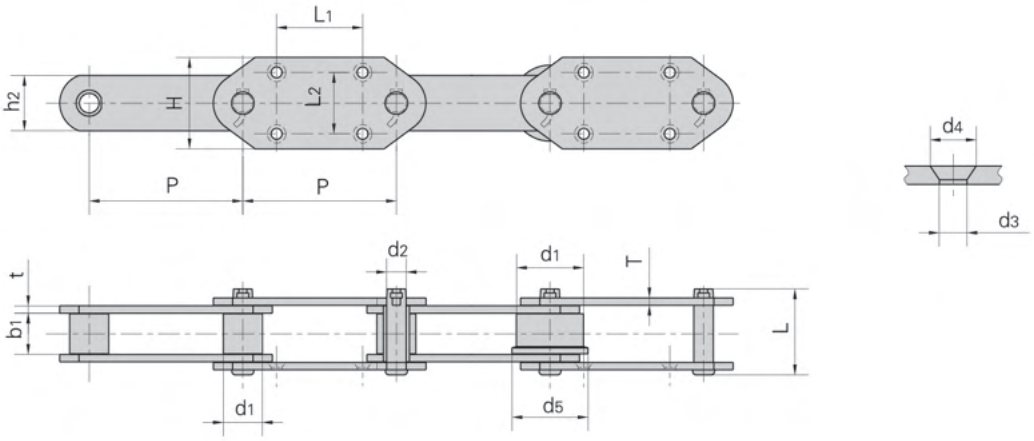
DONGHUA



ENGINEERING CHAINS

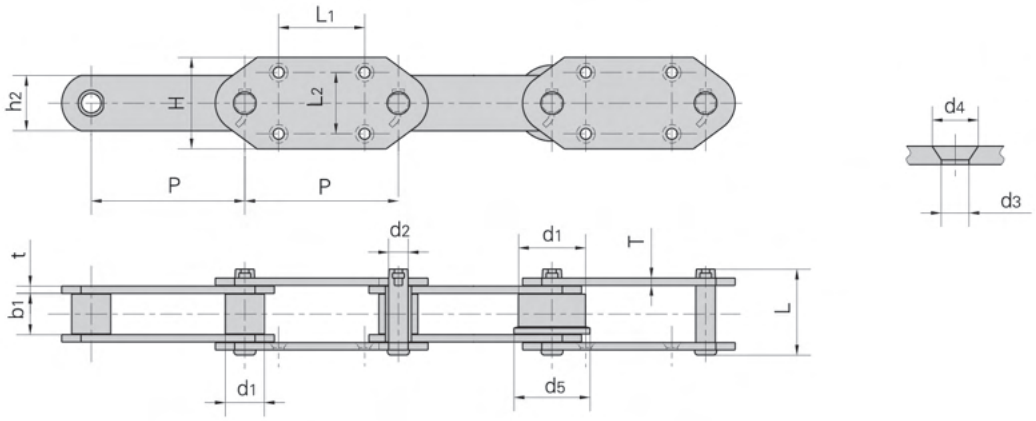


Conveyor chains for elevator

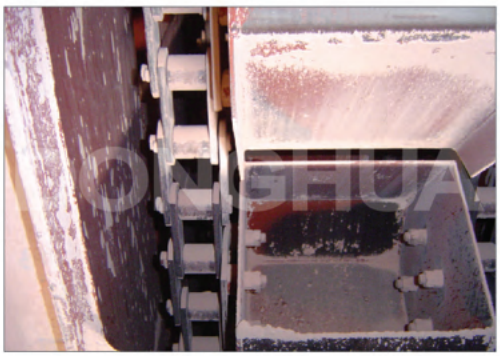


Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Average tensile trength	Weight per meter
	P	d_1 max	d_5	b_1 min	d_2 max	L max	h_2 max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P95	95.0	50.8	58.0	30.0	13.50	70.0	38.0	6.0	75.0/16871	82.5	9.93
P100F225–G4	100.0	40.0	–	22.0	11.30	53.5	32.0	4.5	69.0/15511	75.9	5.00
P100F269–G4	100.0	48.5	–	57.6	25.40	120.0	75.0	10.0	550.0/123640	605.0	31.10
P125F61–G4	125.0	63.5	–	67.4	32.00	141.0	90.0	12.0	750.0/168600	825.0	47.00
P125F62–G4	125.0	70.0	–	75.0	36.00	168.0	100.0	16.0	1000.0/224800	1100.0	68.60
P150F142–G4	150.0	78.0	–	80.0	39.00	172.0	120.0	16.0	1350.0/303480	1485.0	78.90
RF10150RF1	150.0	50.0	60.0	30.0	14.50	69.0	38.1	8.0/6.3	200.0/44992	220.0	8.64
P150F47	150.0	54.0	–	40.0	27.00	112.0	68.5	12.0	600.0/67487	680.0	25.70
RF10150RF1–G4	150.0	29.0	–	30.0	14.50	69.0	38.1	6.3	200.0/44960	220.0	16.70
P152F41	152.4	38.1	–	36.0	15.50	90.0	50.0	8.0	150.0/33743	165.0	11.91
P152F236–G4	152.4	36.0	–	36.5	18.00	87.0	50.0	8.0	280.0/62944	308.0	12.10
RF17200MF1–G–4	200.0	44.5	–	51.4	19.10	120.0	60.0	10.0	245.0/55114	269.5	17.60
RF17200MF2–G–4	200.0	44.5	–	51.4	19.10	109.5	50.8	9.5	213.0/47916	243.0	15.10
P200F128–G4	200.0	50.8	–	56.6	24.00	120.0	70.0	9.5	450.0/101164	490.0	19.40
P200F130–G4	200.0	44.5	–	51.8	19.10	113.0	60.0	10.0	321.0/72164	353.1	17.80
P250F6	250.0	63.5	–	67.0	31.80	146.0	90.0	12.0	900.0/101230	495.0	31.70
P250F66	250.0	80.0	–	51.4	19.10	109.5	50.8	9.5	329.0/73962	378.0	19.79
P250F71SS	250.0	100.0	125.0	79.0	22.00	120.0	64.0	10.0	320.0/71939	368.0	29.80
P250F87–G4	250.0	80.0	–	51.4	22.00	109.0	50.8	9.5	329.0/73959	361.9	19.60
P250F110–G4	250.0	80.0	105.0	51.5	19.10	110.0	50.0	9.0	356.4/80119	392.0	18.30
P250F163	250.0	70.0	–	76.0	35.00	165.0	100.0	16.0	1100.0/247280	1210.0	44.10
P300F1	300.0	70.0	–	75.0	35.00	174.0	100.0	16.0	1065.0/239580	1118.0	47.47
P350F2–G4	350.0	85.0	–	85.0	41.75	189.5	115.0	16.0	1200.0/269772	1372.0	48.43

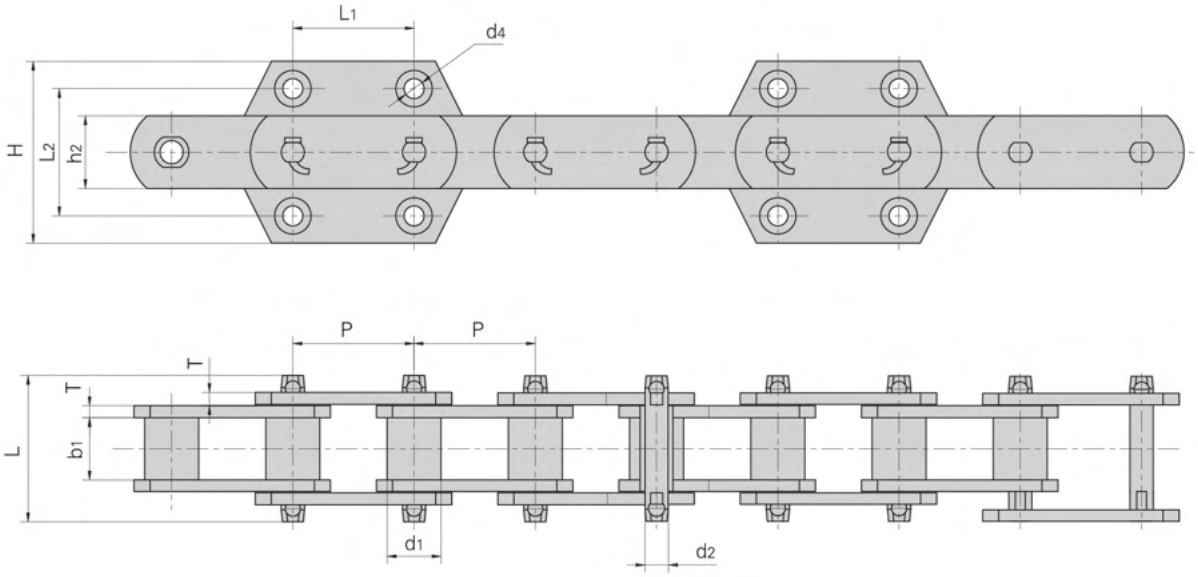
Conveyor chains for elevator



Donghua Chain No.	P	H	L1	L2	d3	d4
	mm	mm	mm	mm	mm	mm
P95	95.0	95.0	50.0	70.0	12.0	21.0
P100F225–G4	100.0	80.0	50.0	50.0	10.0	15.0
P100F269–G4	100.0	75.0	100.0	106.0	18.0	30.0
P125F61–G4	125.0	180.0	125.0	130.0	18.0	33.0
P125F62–G4	125.0	180.0	125.0	130.0	18.0	33.0
RF10150RF1	150.0	100.0	75.0	70.0	11.0	20.0
P150F47	150.0	110.0	75.0	75.0	12.0	22.0
P150F142–G4	150.0	120.0	150.0	170.0	22.0	38.0
RF10150RF1–G4	150.0	110.0	75.0	70.0	11.0	20.0
P152F41	152.4	110.0	75.0	70.0	14.5	25.0
P152F236–G4	152.4	110.0	75.0	70.0	14.0	27.0
RF17200MF1–G–4	200.0	125.0	100.0	80.0	18.0	33.0
RF17200MF2–G–4	200.0	120.0	100.0	80.0	15.0	26.0
P200F128–G4	200.0	130.0	100.0	80.0	18.0	31.0
P200F130–G4	200.0	125.0	100.0	80.0	18.0	30.0
P250F6	250.0	150.0	140.0	100.0	17.7	30.0
P250F66	250.0	150.0	140.0	100.0	15.0	26.0
P250F71SS	250.0	150.0	110.0	100.0	18.0	–
P250F87–G4	250.0	150.0	140.0	100.0	15.0	26.0
P250F110–G4	250.0	125.0	150.0	80.0	14.0	27.0
P250F163	250.0	151.0	140.0	100.0	18.0	30.0
P300F1	300.0	180.0	170.0	120.0	22.0	39.0
P350F2–G4	350.0	210.0	225.0	140.0	26.0	42.2

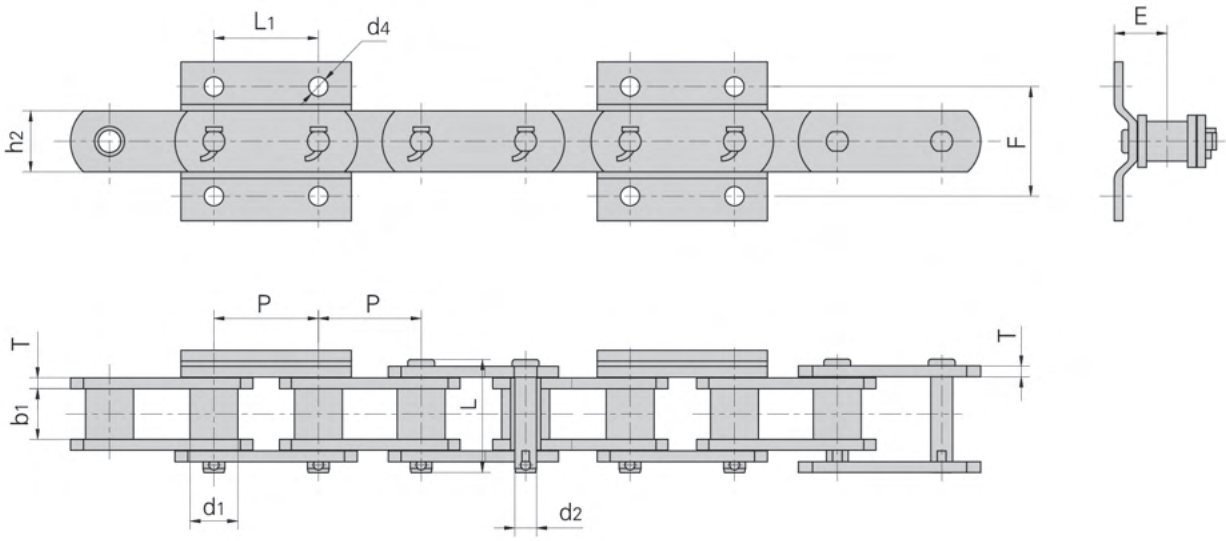


Conveyor chains for elevator



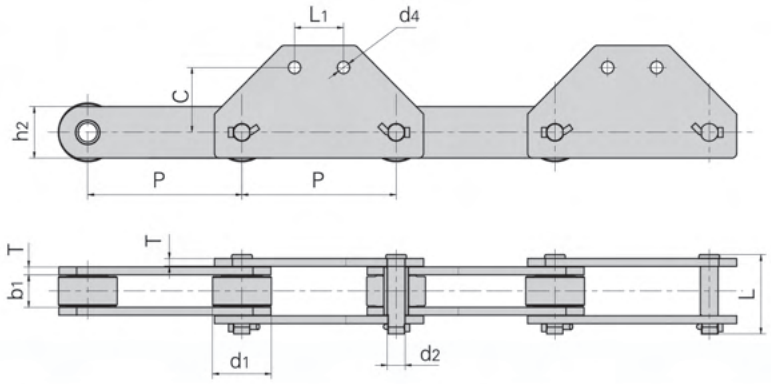
Elevator type	Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Attachment dimension				Tensile strength
		P	d_1	b_1	d_2	L	h_2	T	H	L_1	L_2	d_4	Q min
		mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
	P100F112.04	100.0	44.5	52.0	19.30	120.0	60.0	10.0	150	100	105	18.5	350.0/78735
	P100F107.04	100.0	50.8	58.0	25.40	120.0	75.0	10.0	150	100	105	18.5	550.0/123726
NE15	P101.6F92	101.6	26.5	27.0	11.50	70.0	35.0	6.0	–	40	90	12.0	100.0/22495
NE30	P152F119	152.4	36.0	36.5	15.50	90.0	50.0	8.0	–	60	120	14.0	240.0/53990
NE50	P152F120	152.4	36.0	36.5	15.50	90.0	50.0	8.0	110	75	70	14.0	240.0/53990
	P152F126	152.4	34.9	37.1	15.80	88.0	44.5	7.9	110	75	70	15.0	186.2/41887
NE100	P200F64	200.0	44.5	51.8	19.10	120.0	60.0	10.0	125	100	80	18.0	380.0/85484
NE150	P200F65	200.0	48.5	57.6	22.20	120.0	75.0	10.0	125	100	80	18.0	550.0/123727
	P200F63	200.0	48.5	57.6	22.20	125.0	75.0	10.0	125	100	80	18.5	315.0/70861
NE200	P250F42	250.0	63.5	67.4	31.75	143.0	90.0	12.0	150	140	100	18.0	750.0/168718
NE300	P250F43	250.0	63.5	67.4	31.75	146.0	90.0	12.0	150	140	100	18.0	750.0/168718
NE400	P300F9	300.0	70.0	75.0	35.00	170.0	100.0	16.0	180	170	125	22.0	1065.0/239580

Conveyor chains for elevator

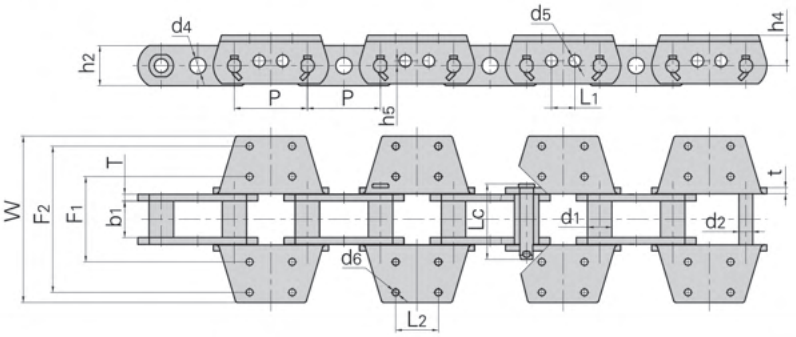


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Attachment dimension				Tensile strength
	P	d_1 max	b_1 min	d_2	L	h_2	T	F	L_1	d_4	E	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P75F18	75.0	29.0	30.0	14.5	69.0	38.1	6.3	80.0	75.0	14.0	38.5	204.9/46094
P75F22	75.0	32.0	37.1	15.9	86.5	44.5	7.9	75.0	75.0	14.0	46.5	253.6/57049
P75F24	75.0	29.0	30.0	14.5	69.0	38.1	6.3	80.0	75.0	14.0	38.5	204.9/46093
P75F41–G4	75.0	29.0	29.4	14.5	69.0	38.1	6.3	80.0	75.0	14.0	68.5	205.0/46084
P75F48–G4	75.0	29.0	30.0	14.5	69.0	38.1	6.3	80.0	75.0	14.0	38.5	205.0/46084
P75F59–G4	75.0	29.0	30.0	14.5	69.0	38.1	6.3	80.0	75.0	14.0	38.5	205.0/46084
M224F36–S–75	75.0	42.0	47.0	21.0	97.0	56.0	8.0	100.0	75.0	18.0	55.0	224.0/50909
P76.2F31	76.2	34.9	37.1	17.0	86.5	44.5	7.9	80.0	75.0	14.0	46.5	253.6/57009
P76.2F51–G4	76.2	35.0	37.0	18.0	86.5	50.0	8.0	80.0	75.0	14.0	43.5	290.0/65192
P76.2F55–G4	76.2	34.9	37.1	15.9	84.6	44.5	7.9	80.0	75.0	14.0	46.5	253.6/57009
P76.2F81–G4	76.2	35.0	37.0	18.0	94.0	45.0	10.0	80.0	75.0	14.0	46.0	342.0/76882
P100F97	100.0	40.1	51.4	19.1	109.5	50.8	9.5	100.0	100.0	16.0	58.0	351.0/78960
P100F127–G4	100.0	50.0	57.5	24.0	117.0	63.5	9.5	100.0	100.0	16.0	62.5	470.0/105730
P100F371–G4	100.0	40.0	51.5	20.0	111.5	55.0	10.0	100.0	100.0	16.0	55.0	420.0/94416
P125F41	125.0	57.0	67.0	28.0	147.0	76.0	12.5	110.0	125.0	18.0	77.0	690.0/155112
P125F47–G4	125.0	60.0	67.0	36.0	142.0	90.0	12.0	110.0	125.0	19.0	70.6	613.0/137802
P150F97–G4	150.0	35.0	37.0	18.0	86.5	50.0	8.0	80.0	75.0	14.0	43.0	280.0/62944

Conveyor chains for elevator



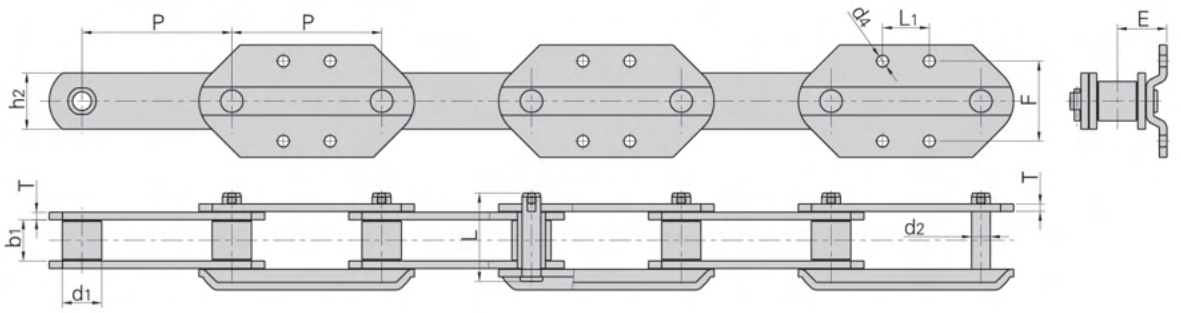
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Attachment dimension			Tensile strength
	P	d_1 max	b_1 min	d_2	L	h_2	T	L_1	C	d_4	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P315F12	315.0	120.0	66.5	36.0	162.0	105.0	16.0	100.0	133.0	25.0	1000/224958
P500F4	500.0	150.0	120.0	50.0	227.0	130.0	20.0	400.0	120.0	26.0	2650/596138



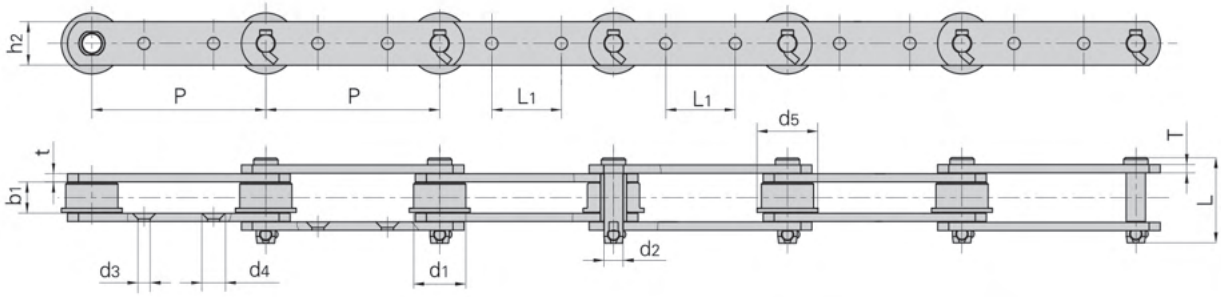
Donghua Chain No.	Pitch	Bush diameter	Width between inner plates	Pin diameter	Pin length	Inner Plate depth	Plate thickness	Tensile strength	Average tensile strength	Weigth per meter
	P	d_1 max	b_1 min	d_2 max	Lc max	h_2 max	t / T	Q min	Qo	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg /m
P152F172	152.4	50.8	76.2	28.6	157.5	83.60	14.2/12.7	431.0/96889	474.1	47.7
P152F193K2	152.4	44.5	76.2	25.4	152.0	76.20	12.7/12.7	431.0/96889	474.1	35.3
P152F201K4	152.4	44.5	76.2	25.4	152.0	82.55	12.7/12.7	431.0/96889	474.1	44.5

Donghua Chain No.	P	h_4	h_5	F_1	F_2	W	L_1	L_2	d_4	d_5	d_6
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
P152F172	152.4	63.50	10.0	178.0	305.0	347.0	48.8	88.9	25.0	25.0	14.2
P152F193K2	152.4	47.75	10.0	184.0	–	241.0	48.8	63.5	34.0	25.0	17.5
P152F201K4	152.4	63.50	–	177.8	304.8	355.6	–	88.9	–	–	14.3

Conveyor chains for elevator



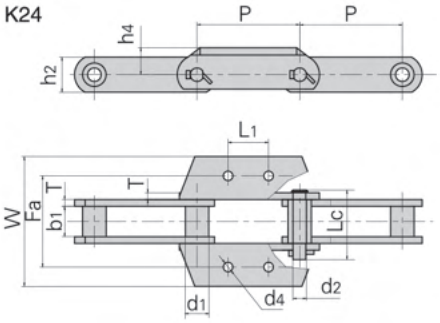
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Attachment dimension				Tensile strength
	P	d_1 max	b_1 min	d_2	L	h_2	T	F	L_1	d_4	E	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P160F61–G4	160.0	42.0	44.0	20.0	94.3	60.00	8.0	85.5	50.0	12.5	53.0	250.0/56202
P200F95–G4	200.0	34.9	37.1	15.9	86.4	44.45	7.9	100.0	100.0	15.0	45.0	280.0/62947
P200F153–G4	200.0	34.9	37.1	15.9	86.4	44.45	7.9	100.0	100.0	15.0	45.0	280.0/62947
RF17200S–G4	200.0	40.1	51.4	19.1	109.5	50.80	9.5	100.0	100.0	15.0	65.0	360.0/80931



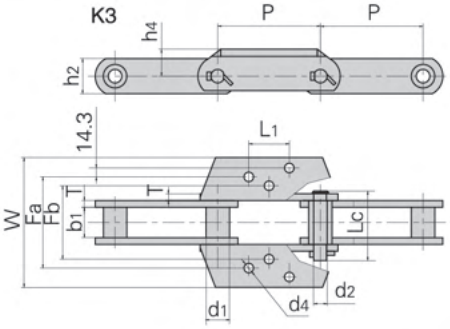
Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Attachment dimension			Tensile strength	Weight per meter
	P	d_1 max	d_5 max	b_1 min	d_2 max	L max	h_2 max	t/T max	L_1 max	d_3 max	d_4 max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P75F39–G2	75.0	31.8	–	16.0	8.0	41.0	22.0	3.2	30.0	8.0	13.5	30/6744	2.80
P200F70	200.0	60.0	70.0	35.0	22.0	98.0	50.0	9.5	80.0	14.0	27.0	320/71940	13.52

Conveyor chains for elevator

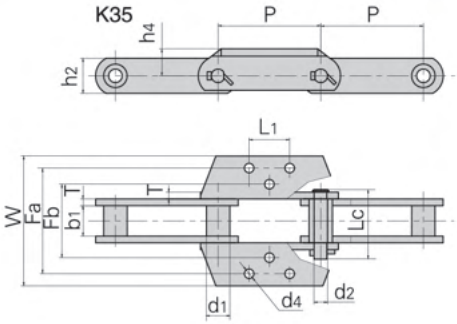
K24



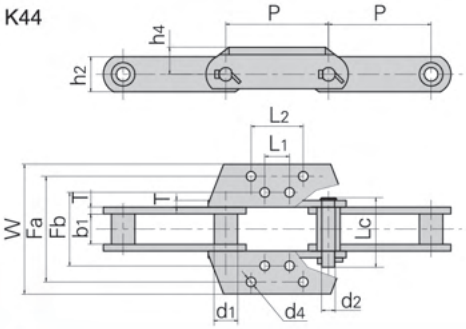
K3



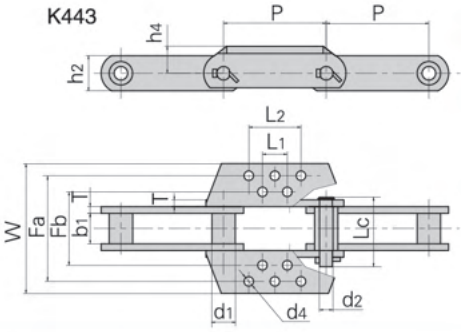
K35

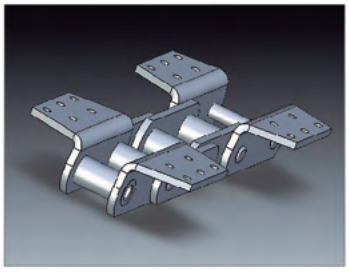


K44



K443



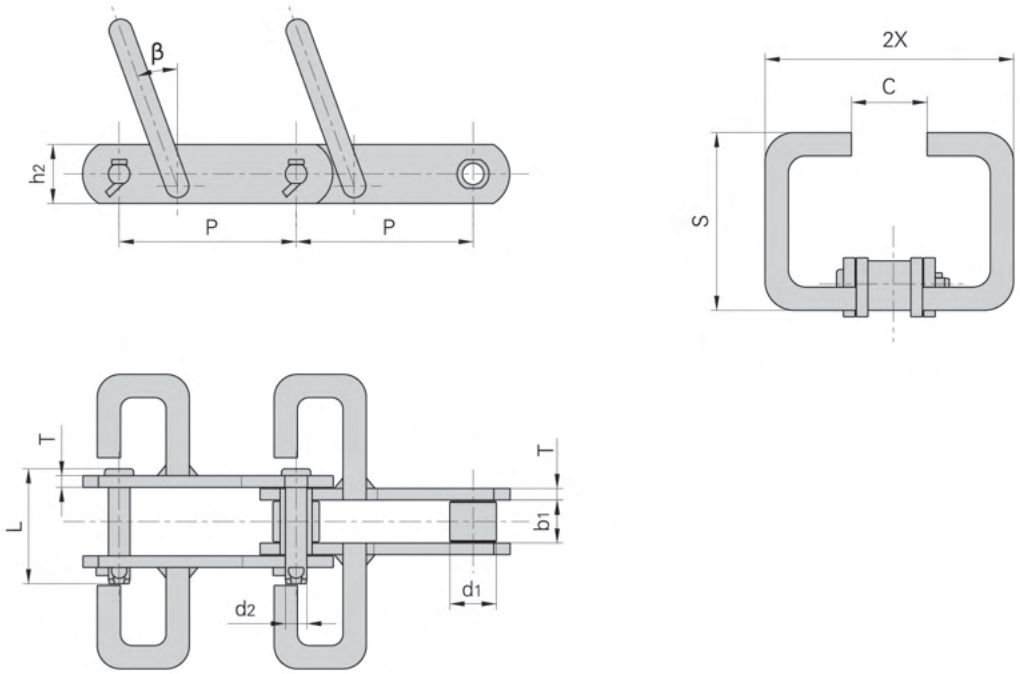


Donghua Chain No.	Pitch	Bush diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2 max	t / T	Q min	Qo	
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
856	152.4	44.5	76.2	25.40	155.5	63.5	12.7	539.0/121252	592.9	24.5
857	152.4	44.5	76.2	25.40	155.5	82.6	12.7	775.0/174342	852.5	30.0
859	152.4	60.3	95.3	31.75	190.0	101.6	16.0	1180.0/265450	1298.0	51.0
864	177.8	60.3	95.3	31.75	190.0	101.6	16.0	1230.0/276698	1353.0	51.0
S859F1–K4	152.4	60.4	95.3	31.75	189.5	101.6	16.0	690.0/155112	759.0	73.8
S984F3–K443	177.8	63.5	95.3	35.00	204.0	101.6	16.0	689.4/154977	758.3	74.0
S864F3–K443	177.8	60.4	95.3	31.75	189.5	101.6	16.0	1045.0/234916	1149.5	69.8

Donghua Chain No.	Attachment type	Attachment dimension									Weight per att.
		P	h_4	Fb	Fa	W	L_1	L_2	T	d_4	
		mm	mm	mm	mm	mm	mm	mm	mm	mm	kg/att.
856	K24	152.4	47.6	–	184.2	241	63.5	–	12.7	18.0	1.5
856	K3	152.4	47.6	166.7	277.8	344	70.0	–	12.7	15.0	2.8
856	K35	152.4	47.6	184.2	298.5	344	63.5	–	12.7	18.0	2.8
859	K44	152.4	76.2	228.6	330.2	381	70.0	114.5	16.0	17.5	5.0
864	K443	177.8	76.2	228.6	330.2	381	95.3	140.0	16.0	17.5	7.5
S859F1–K4	K44	152.4	76.2	228.6	330.2	381	69.9	114.3	16.0	17.5	5.5
S984F3–K443	K443	177.8	76.2	228.6	330.2	378	95.3	139.7	16.0	17.5	6.4
S864F3–K443	K443	177.8	76.2	228.6	330.2	381	95.3	139.7	16.0	17.5	6.2

Scraper conveyor chains

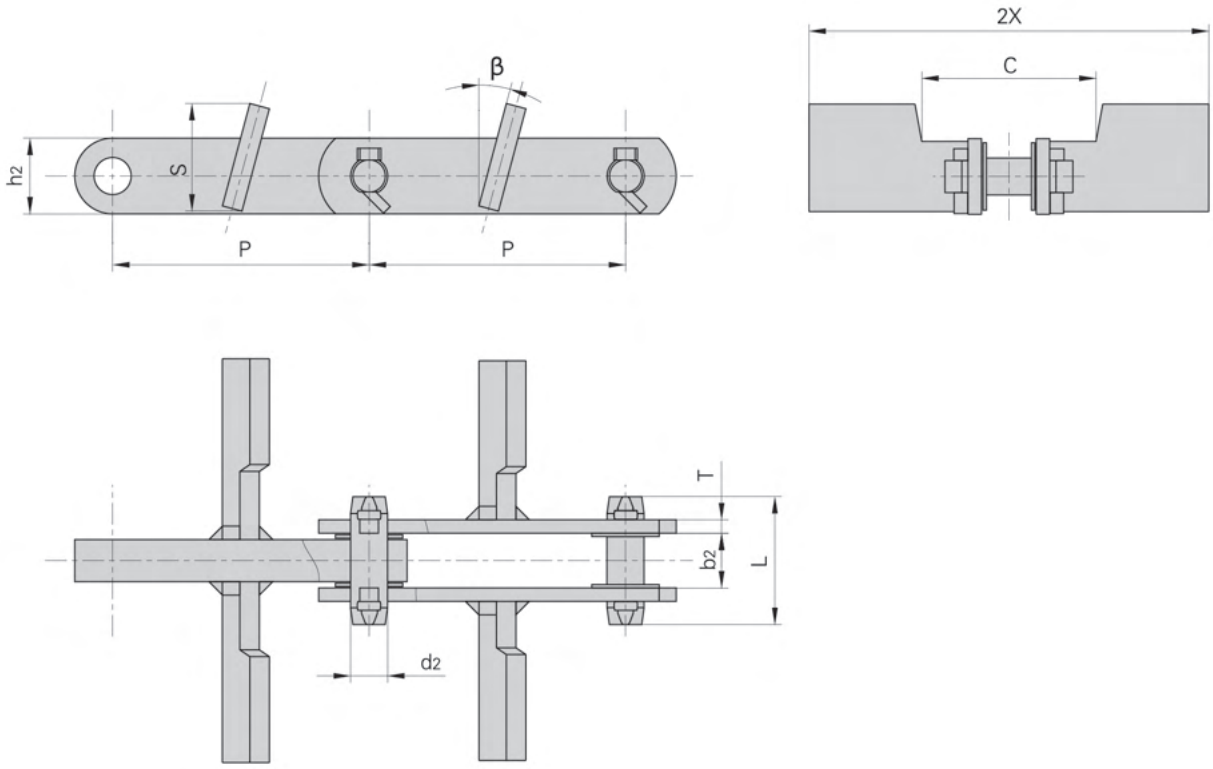
Direction of travel



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Attachment dimension				Tensile strength	Weight per meter
	P	d_1 max	b_1	d_2	L	h_2	T	S	2X	C	β	Q	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm		kN/lbf	kg/m
P152F51	152.4	40.0	36.0	18.5	95.5	50.8	10.0	175.0	310.0	110.0	20°	170.0/38242	24.9
P152F221	152.4	63.0	36.5	15.5	86.0	20.0	8.0	91.0	240.0	–	0°	200.0/44960	13.5
P152F222	152.4	36.0	36.5	15.5	86.0	50.0	8.0	71.0	175.0	–	0°	200.0/44960	12.4
P152F232	152.4	36.0	36.5	15.5	86.0	50.0	8.0	100.0	256.0	–	0°	240.0/53952	14.2

Scraper conveyor chains

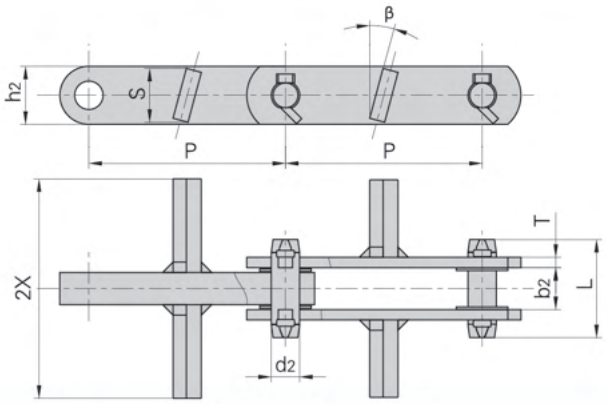
Direction of travel



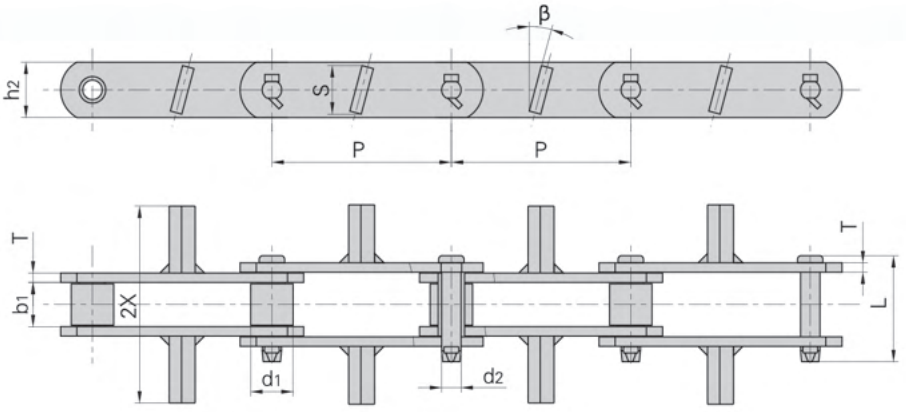
Donghua Chain No.	Pitch	Width between outer plates	Pin diameter	Pin length	Plate depth	Plate thickness	Attachment dimension				Tensile strength	Weight per meter
	P	b2	d2	L	h2	T	S	2X	C	β	Q	
	mm	mm	mm	mm	mm	mm	mm	mm	mm		kN/lbf	kg/m
P150F17A	150.0	25.0	18.5	67.3	38.1	10.0	115.0	180	112	15°	150.0/33743	14.50
P152F45	152.4	32.5	22.0	76.0	45.0	8.0	64.0	326	104	15°	260.0/58489	20.40
P152F45A	152.4	32.5	22.0	76.0	45.0	8.0	83.0	286	106	15°	260.0/58489	20.80
P152F45B	152.4	32.5	22.0	76.0	45.0	8.0	64.0	276	106	15°	260.0/58489	18.00
P152F45C	152.4	32.5	22.0	76.0	45.0	8.0	64.0	220	106	15°	260.0/58489	16.50
P152F47	152.4	34.0	22.0	85.0	45.0	12.0	81.0	400	106	15°	400.0/89983	30.90
P152F194	152.4	32.5	22.0	80.0	45.0	10.0	65.5	270	105	15°	240.0/50355	15.91
PR152F2	152.4	36.5	15.9	87.0	45.0	8.0	60.0	180	120	15°	253.6/57009	13.20
P152F226	152.4	32.5	22.0	80.0	42.0	10.0	76.8	270	79	15°	260.0/58448	20.10
P200F29	200.0	40.5	35.0	104.0	80.0	13.0	168.0	420	112	15°	530.0/119227	50.60
P200F29A	200.0	40.5	35.0	104.0	80.0	13.0	148.0	430	112	15°	530.0/119227	53.90
P200F35	200.0	33.0	26.5	77.0	50.0	10.0	145.5	430	210	15°	400.0/89983	28.93

Scraper conveyor chains

Direction of travel

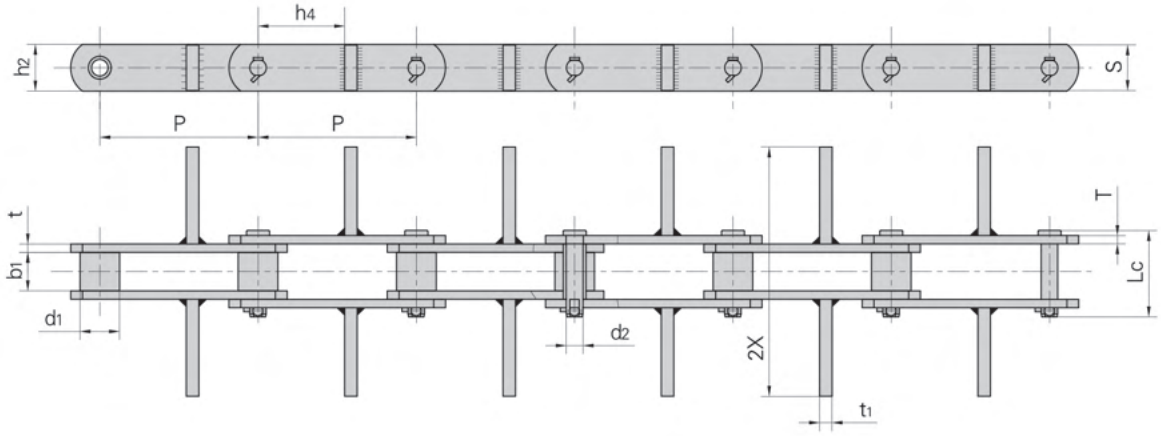


Donghua Chain No.	Pitch	Width between outer plates	Pin diameter	Pin length	Plate depth	Plate thickness	Attachment dimension			Tensile strength	Weight per meter
	P	b2	d2	L	h2	T	S	2X	β	Q	q
	mm	mm	mm	mm	mm	mm	mm	mm		kN/lbf	kg/m
P101.6F20	101.6	16.5	17.46	53.7	38.0	6.0	34.0	210.0	45°	100/22496	7.26
P150F17C	150.0	25.0	18.50	67.3	38.1	10.0	36.0	168.0	15°	150/33743	10.60
P152F2	152.4	33.3	22.00	76.0	45.0	8.0	38.0	180.0	20°	260/58489	12.10
P152F45D	152.4	32.5	22.00	76.0	45.0	8.0	42.0	170.0	15°	260/58489	13.50
P152F45E	152.4	32.5	22.00	76.0	45.0	8.0	42.0	280.0	15°	260/58489	16.20
P152F45F	152.4	32.5	22.00	76.0	45.0	8.0	42.0	227.0	15°	260/58489	14.90
P152F46	152.4	40.8	25.00	86.0	50.0	9.0	49.0	290.0	15°	300/67487	20.80

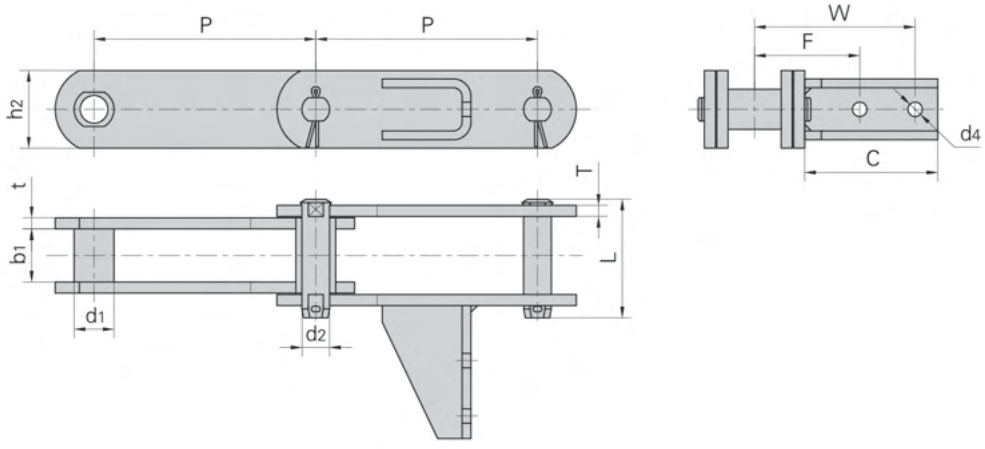


Donghua Chain No.	Pitch	Width between inner plates	Roller diameter	Pin diameter	Pin length	Plate depth	Plate thickness	Attachment dimension			Tensile strength	Weight per meter
	P	b1	d1	d2	L	h2	T	S	2X	β	Q	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm		kN/lbf	kg/m
P152F48	152.4	37.6	36.0	16.5	90.0	47.0	8.0	42.0	170.0	15°	180/40492	12.1
RF6205MF3	152.4	37.1	38.1	15.9	88.0	45.0	8.0	42.0	170.0	15°	170/38242	12.4

Scraper conveyor chains

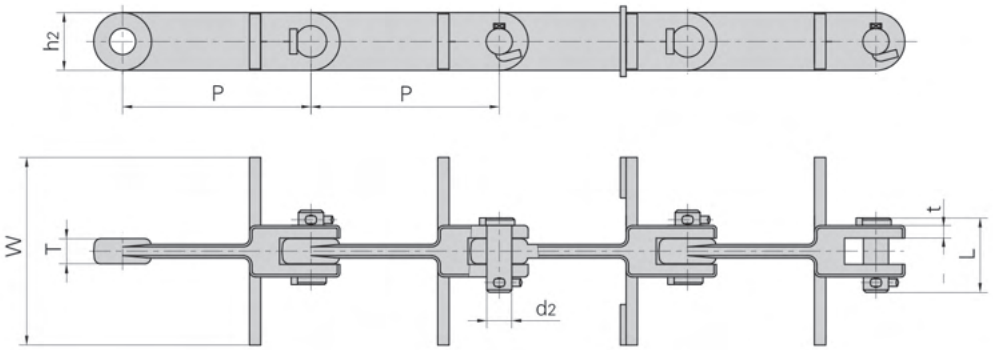


Donghua Chain No.	Pitch	Width between inner plates	Roller diameter	Pin diameter	Pin length	Inner Plate depth	Plate thickness	Attachment dimension				Tensile strength	Weight per meter
	P	b_1 min	d_1	d_2 max	Lc max	h_2 max	t/T	h_4	S	2X	t_1	Q	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
RF6205MF13	152.4	37.1	38.1	15.9	83.5	45.0	8.0	57.0	44.0	240.0	12.0	237.0/53278	14.54

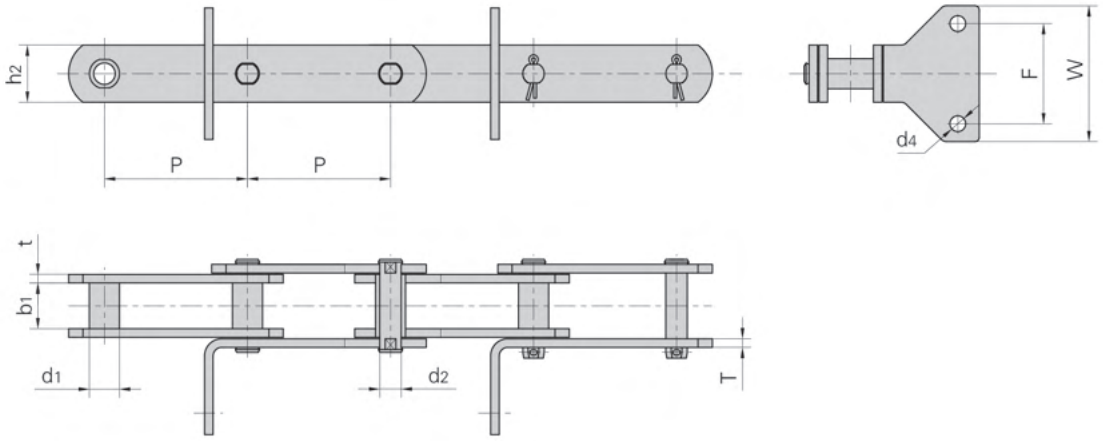


Donghua Chain No.	Pitch	Width between inner plates	Bush diameter	Pin diameter	Pin length	Plate depth	Plate thickness	Attachment dimension				Tensile strength	Weight per meter
	P	b_1 min	d_1 max	d_2 max	L max	h_2	t / T	C	F	W	d_4	Q	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
M315F51–B–200	200.0	48.0	36.0	25.0	107.0	70.0	10.0	120.0	95.0	145.0	13.0	450.0/102273	21.94

Scraper conveyor chains

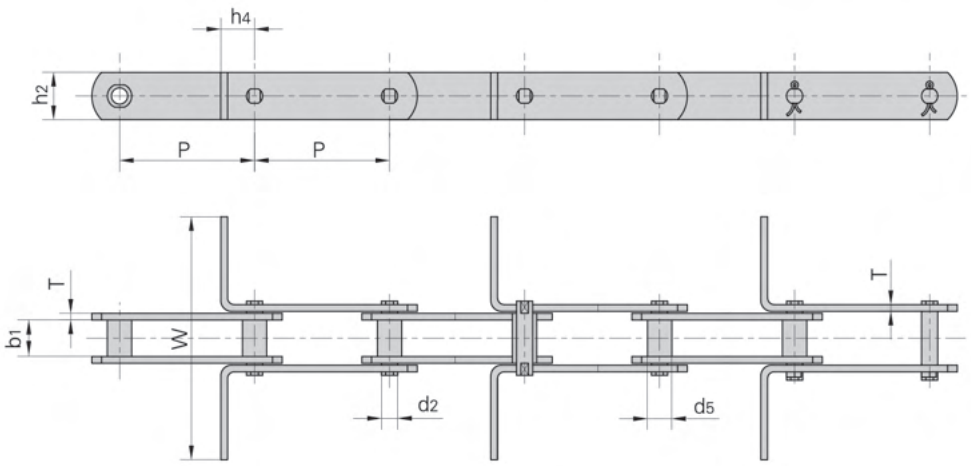


Donghua Chain No.	Pitch	Pin diameter	Plate depth	Pin Length	Plate thickness	Attachment dimension	Tensile strength	Weight per meter
	P	d2 max	h2	L	T/t	W	Q	q
	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
MCL267–150–T	150.0	20.0	46.0	59.3	20 / 10	220.0	267.0/60000	11.4



Donghua Chain No.	Pitch	Width between inner plates	Bush diameter	Pin diameter	Plate depth	Plate thickness	Attachment dimension			Tensile strength	Weight per meter
	P	b1	d1	d2	h2	T	F	W	d4	Q	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
MR112F21–B–100	100.0	32.0	21.0	15.0	40.0	6.0	70.0	90.0	11.0	95.2/21413	7.45

Scraper conveyor chains

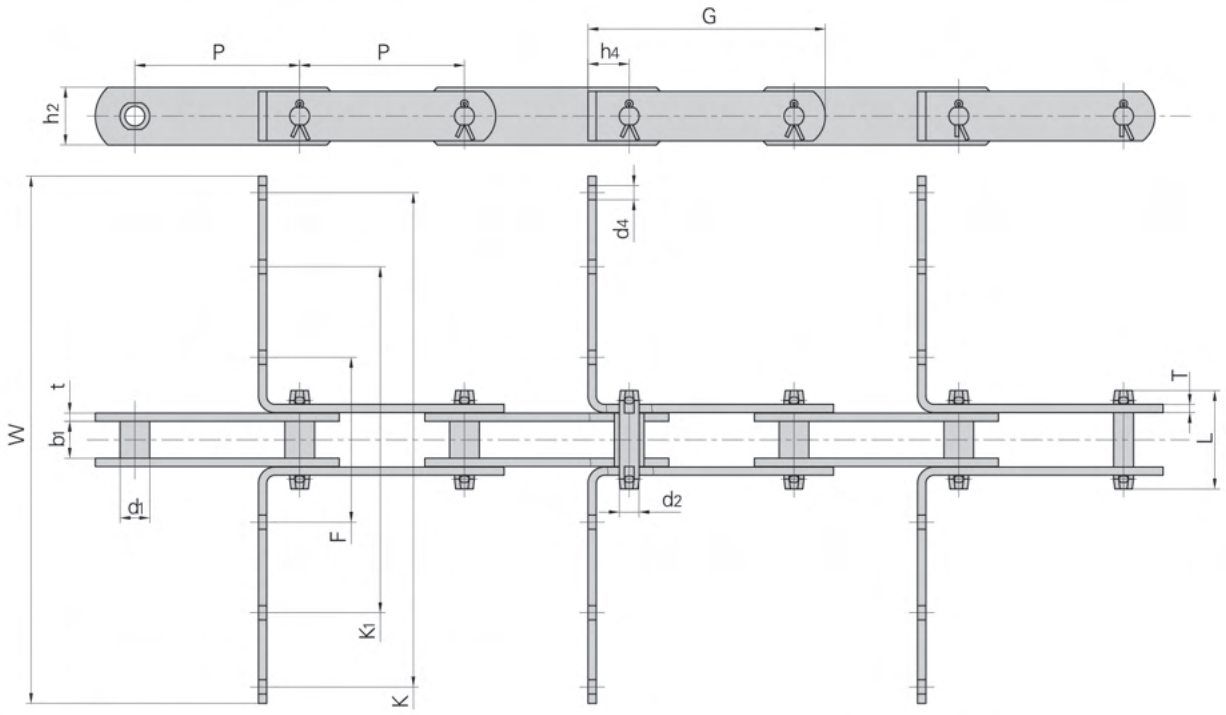


Donghua Chain No.	P			b_1 min	d_2 max	d_5 max	h_4	h_2 max	T max	W	Q min
	mm			mm	mm	mm	mm	mm	mm	mm	kN/lbf
MR56	100	125	–	24.0	10.0	15.0	20.0	30.0	4.0	•	56.0/12727
MR80	100	125	160	28.0	12.0	18.0	25.0	35.0	5.0	•	80.0/18182
MR112	100	125	160	32.0	15.0	21.0	35.0	40.0	6.0	•	112.0/25454
MR160	100	125	160	37.0	18.0	25.0	40.0	50.0	7.0	•	160.0/36364
MR224	125	160	200	43.0	21.0	30.0	44.0	60.0	8.0	•	224.0/50909
MR315	160	200	250	48.0	25.0	36.0	50.0	70.0	10.0	•	315.0/71591

Donghua Chain No.	P			b_1 min	d_2 max	d_5 max	h_4	h_2 max	T max	W	Q min
	mm			mm	mm	mm	mm	mm	mm	mm	kN/lbf
FVR40	80	100	125	18.0	10.0	15.0	20.0	25.0	3.0	•	42.0/9545
FVR63	100	125	160	22.0	12.0	18.0	25.0	30.0	4.0	•	64.0/14545
FVR90	100	125	160	25.0	14.0	20.0	30.0	35.0	5.0	•	100.0/22727
FVR112	100	125	160	30.0	16.0	22.0	35.0	40.0	6.0	•	120.0/27272
FVR140	125	160	200	35.0	18.0	26.0	38.0	45.0	6.0	•	145.0/32954
FVR180	125	160	200	45.0	20.0	30.0	44.0	50.0	8.0	•	190.0/43181
FVR250	160	200	250	55.0	26.0	36.0	50.0	60.0	8.0	•	275.0/62499

• Dimensions are specified by the customer

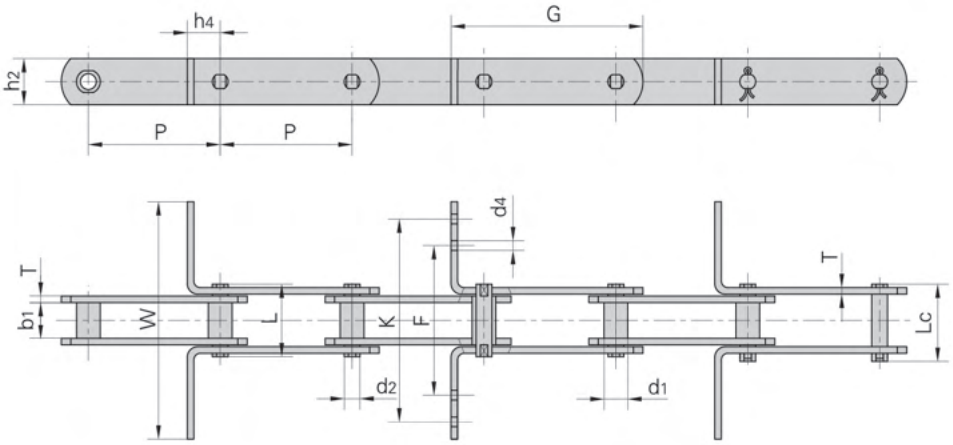
Scraper conveyor chains



Donghua Chain No.	Pitch	Bush diameter	Width between inner plates	Pin diameter	Pin length	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Q min	Q_0	q
	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
PR100F8	100.00	18.00	22.00	12.00	64.00	98.0/22030	107.80	6.10
PR100F5	100.00	18.00	22.00	12.00	62.00	98.0/22030	107.80	5.70
PR100F3	100.00	18.00	22.00	12.00	60.00	98.0/22030	107.80	5.20
PR100F9	100.00	18.00	22.00	12.00	64.00	98.0/22030	107.80	6.70
PR100F6	100.00	18.00	22.00	12.00	62.00	98.0/22030	107.80	6.30
PR100F4	100.00	18.00	22.00	12.00	60.00	98.0/22030	107.80	5.70

Donghua Chain No.	G	F	W	K_1	K	h_4	h_2	d_4	t/T
	mm	mm	mm	mm	mm	mm	mm	mm	mm
PR100F8	144.00	100.00	230.00	–	210.00	25.00	35.00	10.30	6.00
PR100F5	144.00	100.00	230.00	–	210.00	25.00	35.00	10.30	5.00/6.00
PR100F3	144.00	100.00	230.00	–	210.00	25.00	35.00	10.30	5.00
PR100F9	144.00	100.00	320.00	210.00	300.00	25.00	35.00	10.30	6.00
PR100F6	144.00	100.00	320.00	210.00	300.00	25.00	35.00	10.30	5.00/6.00
PR100F4	144.00	100.00	320.00	210.00	300.00	25.00	35.00	10.30	5.00

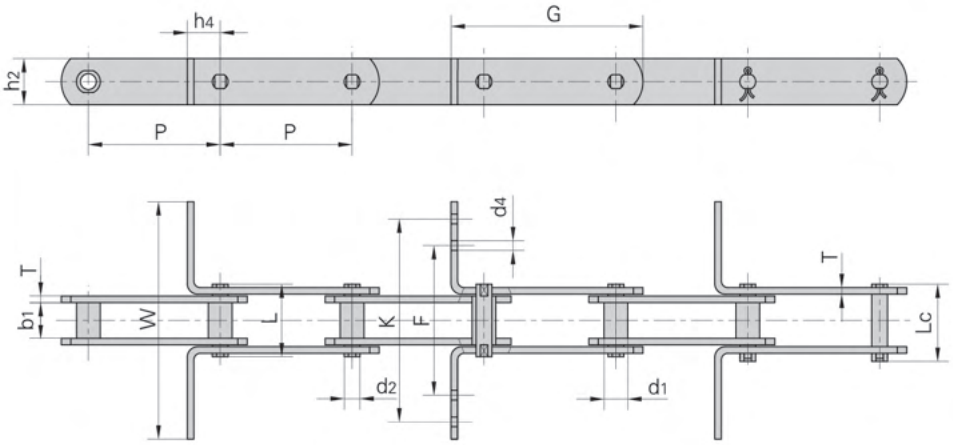
Scraper conveyor chains



Donghua Chain No.	Pitch	Bush diameter	Width between inner plates	Pin diameter	Pin length		Tensile strength	Average tensile trength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P66.5F1	66.5	22.0	27.00	12.00	63.3	–	120.0/26976	132.0	6.10
FVR40F5–P–80	80.0	32.0*	18.00	10.00	36.0	40.0	40.0/8992	44.0	3.20
MR22F1–B–100	100.0	12.0	12.50	8.00	30.6	34.0	22.0/4946	24.2	1.77
MR112F7–S–100	100.0	30.0*	32.00	15.00	64.5	69.0	112.0/25179	123.2	8.95
MR112F8–S–100	100.0	30.0*	32.00	15.00	64.5	69.0	112.0/25179	123.2	9.53
MR160F7–S–100	100.0	36.0*	37.00	18.00	75.7	84.7	160.0/36000	176.0	15.87
MR160F8–S–100	100.0	36.0*	37.00	18.00	75.7	84.7	160.0/36000	176.0	13.80
MR160F11–S–100	100.0	36.0*	37.00	19.60	75.7	84.7	160.0/36000	176.0	13.85
MR160F10–B–100	100.0	25.0	37.00	19.70	75.7	84.7	160.0/36000	176.0	13.16
M80–P100F1	100.0	18.0	28.00	12.00	55.0	58.5	80.0/18162	88.0	5.19
M180–P–100	100.0	26.0	28.85	18.00	62.5	–	180.0/40909	198.0	10.25
FVR40F4–B–100	100.0	15.0	18.00	10.00	40.0	43.5	40.0/8992	44.0	2.88
FVR40F6–B–100	100.0	15.0	18.00	10.00	36.0	40.0	40.0/8992	44.0	2.10
FVR63F2–B–100	100.0	18.0	22.00	12.00	46.0	50.0	64.0/14387	70.4	3.70
FVR63F3–B–100	100.0	18.0	22.00	12.00	46.0	50.0	64.0/11240	70.4	3.90
FVR90F8–B–100	100.0	20.0	25.00	14.00	–	56.4	65.0/14612	71.5	7.80
MR112F19–B–100	100.0	21.0	32.00	15.00	64.5	69.0	112.0/27272	123.2	8.30
MR160F16–S–100	100.0	36.0*	37.00	18.00	75.7	84.7	160.0/36000	176.0	13.70
MR160F20–S–100	100.0	25.0	37.00	18.00	75.7	84.7	160.0/36000	176.0	13.74
P100F16	100.0	23.0	28.00	16.00	66.0	–	115.0/26136	127.0	6.60
P101.6	101.6	44.5	50.80	23.84	136.5	–	600.0/136362	660.0	34.96
PR101.6F1	101.6	24.6	50.80	15.88	98.0	103.0	180.0/40909	198.0	12.10
MR224F1–S–125	125.0	42.0*	43.00	21.00	85.0	91.0	224.0/50357	246.4	17.92
M310–P–125	125.0	40.0*	52.00	20.00	103.4	109.4	303.8/69045	334.0	19.88
M310F1–P–125	125.0	40.0*	52.00	20.00	103.4	109.4	303.8/69045	334.0	24.88

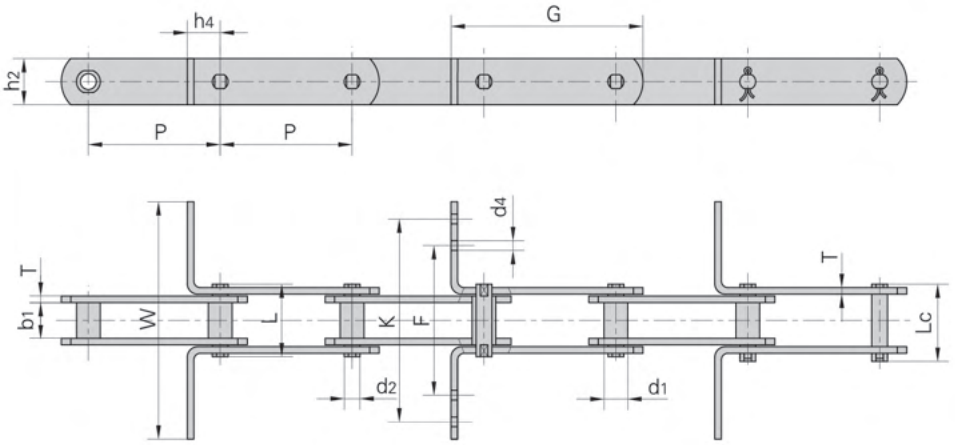
*Indicates the external diameter of roller

Scraper conveyor chains



Donghua Chain No.	G	F	W	K	h4	h2	d4	T
	mm	mm	mm	mm	mm	mm	mm	mm
P66.5F1	112.0	100.0	160.0	–	28.75	29.0	13×25	6.0
FVR40F5–P–80	104.0	–	80.0	–	20.0	25.0	–	3.0
MR22F1–B–100	132.7	–	150.0	–	16.4	22.0	–	3.0
MR112F7–S–100	160.0	120.0	235.0	205.0	35.0	40.0	12.0	6.0
MR112F8–S–100	160.0	–	285.0	–	35.0	40.0	–	6.0
MR160F7–S–100	170.0	125.0	386.0	356.0	40.0	50.0	12.0	7.0
MR160F8–S–100	170.0	115.0	235.0	205.0	40.0	50.0	18.0	7.0
MR160F11–S–100	170.0	115.0	235.0	205.0	40.0	50.0	19.7	7.0
MR160F10–B–100	170.0	140.0	290.0	260.0	40.0	50.0	19.7	7.0
M80–P100F1	145.5	–	180.0	–	25.0	35.0	–	5.0
M180–P–100	163.0	–	185.0	–	35.0	50.0	–	6.0
FVR40F4–B–100	134.5	–	200.0	–	20.0	25.0	–	4.0
FVR40F6–B–100	140.0	–	130.0	–	25.0	25.0	–	3.0
FVR63F2–B–100	142.5	–	190.0	–	25.0	30.0	–	4.0
FVR63F3–B–100	142.5	–	230.0	–	25.0	30.0	–	4.0
FVR90F8–B–100	145.0	–	250.0	–	25.0	35.0	–	5.0
MR160F20–B–100	165.0	–	280.0	–	40.0	50.0	–	7.0
PR101.6F1	165.8	134.0	223.0	196.0	40.0	38.1	11.1	9.7
MR80F5–B–125	170.0	–	280.0	–	25.0	35.0	–	5.0
P100F16	143.0	91.8	180.0	159.8	25.0	36.0	6.5	6.0
P101.6	198.6	–	206.5	–	62.0	60.0	–	14.5
MR80F7–B–125	170.0	91.5	180.0	156.5	25.0	35.0	6.6	5.0
MR224F1–S–125	203.0	–	235.0	–	44.0	60.0	–	8.0
M310–P–125	195.0	–	270.0	–	35.0	55.0	–	10.0
M310F1–P–125	195.0	–	560.0	–	35.0	55.0	–	10.0

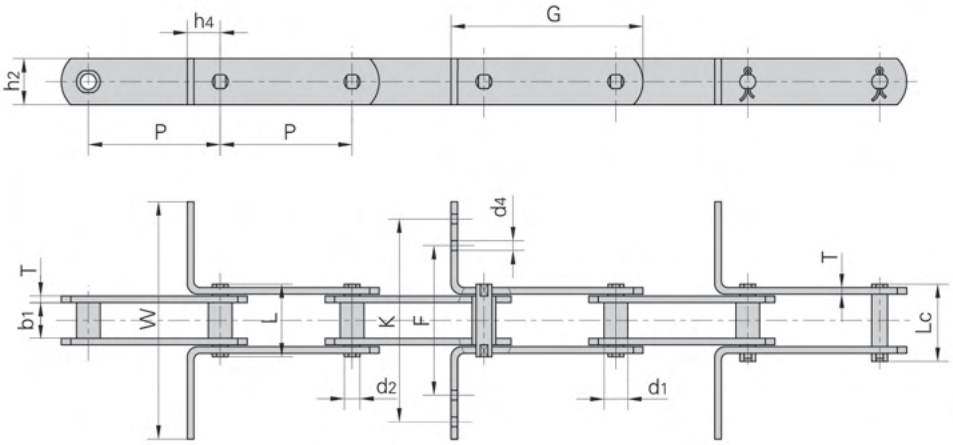
Scraper conveyor chains



Donghua Chain No.	Pitch	Bush diameter	Width between inner plates	Pin diameter	Pin length		Tensile strength	Average tensile trength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
FVR90F1–B–125	125.0	20.0	25.00	14.00	52.0	56.4	150.0/33743	165.0	6.16
P125F3	125.0	25.0	36.00	18.00	82.0	–	220.0/49999	242.0	11.17
P125F4	125.0	25.0	36.00	18.00	82.0	–	220.0/49999	242.0	9.83
MR80F5–B–125	125.0	18.0	28.00	12.00	55.0	58.5	80.0/18162	88.0	5.24
MR80F7–B–125	125.0	18.0	28.00	12.00	55.4	60.0	80.0/17984	88.0	5.00
MR80F8–B–125	125.0	18.0	28.00	12.00	59.4	64.0	112.0/27272	123.2	6.30
MR112F11–B–125	125.0	25.0	20.00	19.05	49.0	56.0	112.0/27272	123.2	5.71
MR112F18–B–125	125.0	21.0	32.00	15.00	64.5	69.0	112.0/27272	123.2	7.60
MR160F13–B–125	125.0	25.0	37.00	18.00	75.7	84.7	160.0/36000	176.0	7.90
MR160F18–B–125	125.0	25.0	37.00	18.00	75.7	84.7	160.0/36000	176.0	11.90
MR112F20–B–125	125.0	21.0	32.00	15.00	–	72.5	112.0/27272	123.2	8.52
M310F1–P–150	150.0	40.0*	52.00	20.00	103.4	109.4	303.8/69045	334.0	19.13
PR150F3	150.0	30.0	38.00	21.00	–	83.00	200.0/44960	220.0	12.40
FVR112F4–P–150	150.0	46.0*	20.00	16.00	52.0	56.0	112.0/25454	123.2	6.60
MR112F15–B–150	150.0	21.0	32.00	15.00	64.5	69.0	112.0/27272	123.2	6.95
MR112F16–B–150	150.0	21.0	32.00	15.00	64.5	69.0	112.0/27272	123.2	6.69
FVR112F3–B–155	155.0	22.0	65.00	16.00	109.0	–	120.0/26977	132.0	7.13
MR160F4–S–160	160.0	36.0*	37.00	18.00	85.0	–	160.0/36000	176.0	11.39
FVR180F2–B–160	160.0	30.0	49.00	20.00	91.0	97.0	250.0/56203	275.0	15.53
P160F12	160.0	50.0*	34.00	20.00	77.8	–	160.0/35993	176.0	10.30
MR80F3–B–160	160.0	18.0	28.00	12.00	55.0	58.5	80.0/18162	88.0	4.90
MR450F1–S–200	200.0	60.0*	56.00	30.00	119.0	132.0	450.0/101165	495.0	35.23

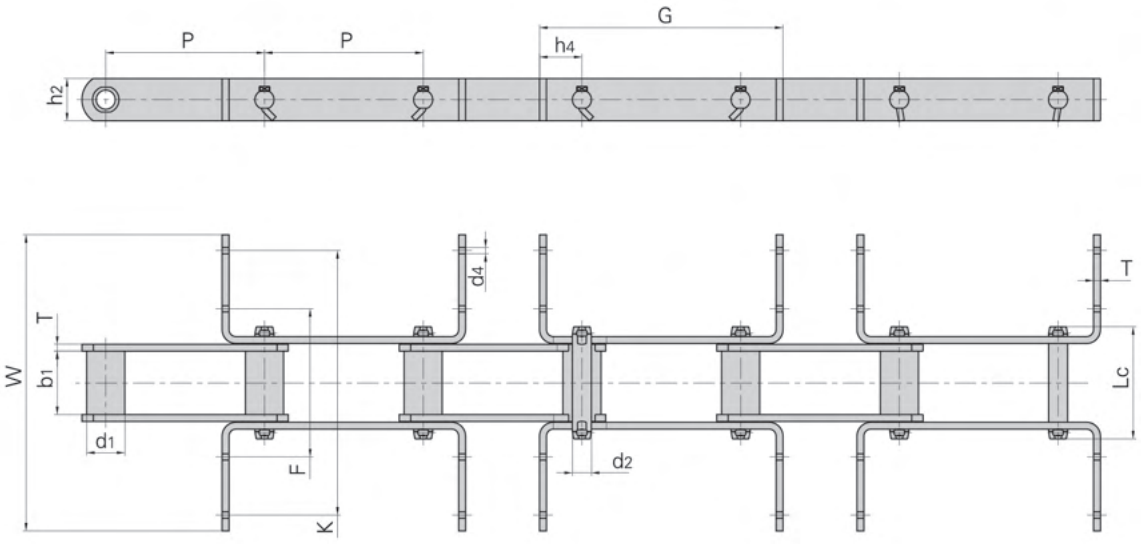
*Indicates the external diameter of roller

Scraper conveyor chains



Donghua Chain No.	G	F	W	K	h4	h2	d4	T
	mm	mm	mm	mm	mm	mm	mm	mm
FVR90F1–B–125	175.0	90.0	290.0	270.0	30.0	40.0	9.0	5.0
P125F3	190.0	139.5	290.0	259.5	35.0	51.0	8.5	6.0
P125F4	190.0	119.5	220.0	191.5	35.0	51.0	8.5	6.0
MR160F16–S–100	170.0	118.0	235.0	208.0	40.0	50.0	12.0	7.0
MR80F8–B–125	175.0	92.0	280.0	252.0	30.0	35.0	6.5	6.0
MR112F11–B–125	184.0	90.0	190.0	160.0	35.0	40.0	7.0	5.0
MR112R18–B–125	185.0	–	235.0	–	35.0	40.0	–	6.0
MR112F19–B–100	185.0	–	235.0	–	35.0	40.0	–	6.0
MR112F20–B–125	185.0	–	240.0	–	35.0	40.0	–	6.0
MR160F13–B–125	195.0	–	230.0	–	40.0	50.0	–	7.0
MR160F18–B–125	195.5	–	320.0	–	40.0	50.0	–	7.0
M310F1–P–150	220.0	–	350.0	–	40.0	50.0	–	10.0
PR150F3	234.0	98.0	210.0	250.0	50.0	56.0	11.0	8.0
FVR112F4–P–150	203.0	83.0	109.0	–	28.0	40.0	10.0	6.0
MR80F3–B–160	205.0	–	320.0	–	25.0	35.0	–	5.0
MR112F15–B–150	210.0	120.0	280.0	240.0	35.0	40.0	9.0	6.0
FVR112F3–B–155	207.5	–	250.0	–	30.0	40.0	–	6.0
MR160F4–S–160	248.5	140.0	300.0	250.0	63.5	50.0	18.0	7.0
FVR180F2–B–160	230.0	248.0	368.0	308.0	35.0	60.0	8.0	8.0
P160F12	230.0	–	214.5	–	40.0	50.0	–	6.0
MR112F16–B–150	210.0	100.0	240.0	200.0	35.0	40.0	9.0	6.0
MR450F1–S–200	307.0	–	488.0	–	60.0	80.0	–	12.0

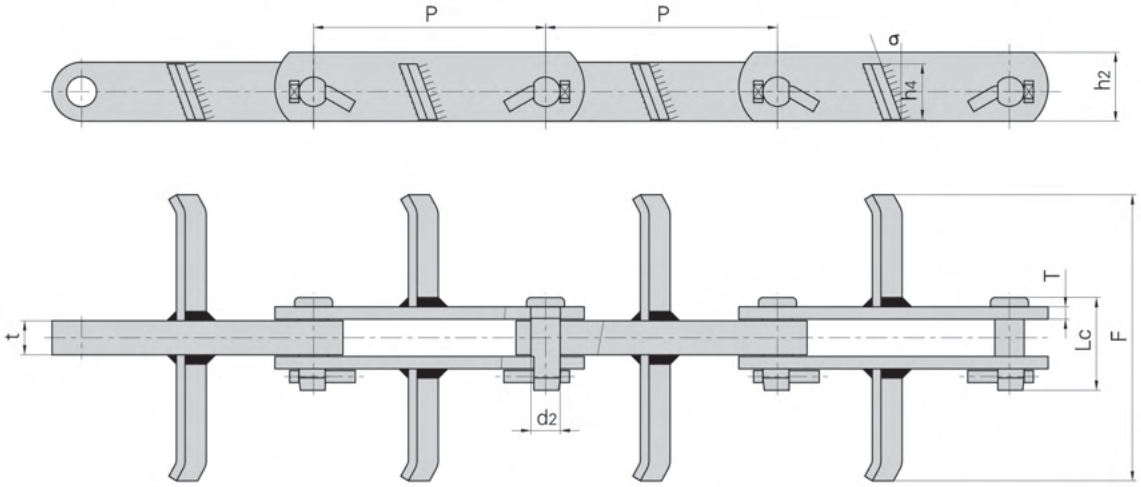
Scraper conveyor chains



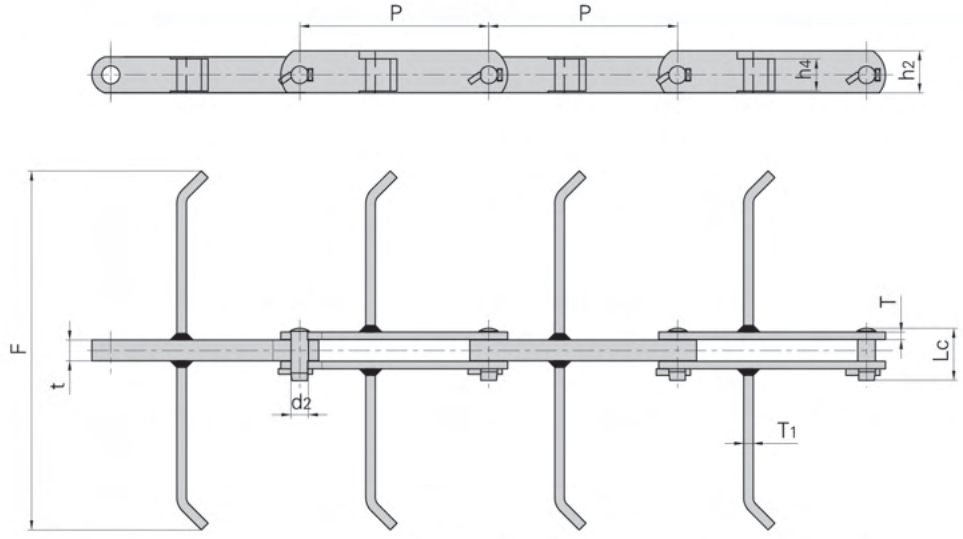
Donghua Chain No.	Pitch	Bush diameter	Width between inner plates	Pin diameter	Pin length	Tensile strength	Average tensile trength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	Lc max	Q min	Q_0	q
	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
PR150F4	150.0	36.0	60.00	18.00	106.00	160.0/35968	176.00	11.50
P150F147	150.0	36.0	55.00	25.40	116.00	330.0/74184	363.00	27.80

Donghua Chain No.	G	F	W	K	h_4	h_2	d_4	T
	mm	mm	mm	mm	mm	mm	mm	mm
PR150F4	230.0	140.0	280.0	250.0	40.0	40.0	6.0	6.5
P150F147	236.0	–	380.0	–	43.0	60.0	–	8.0

Scraper conveyor chains

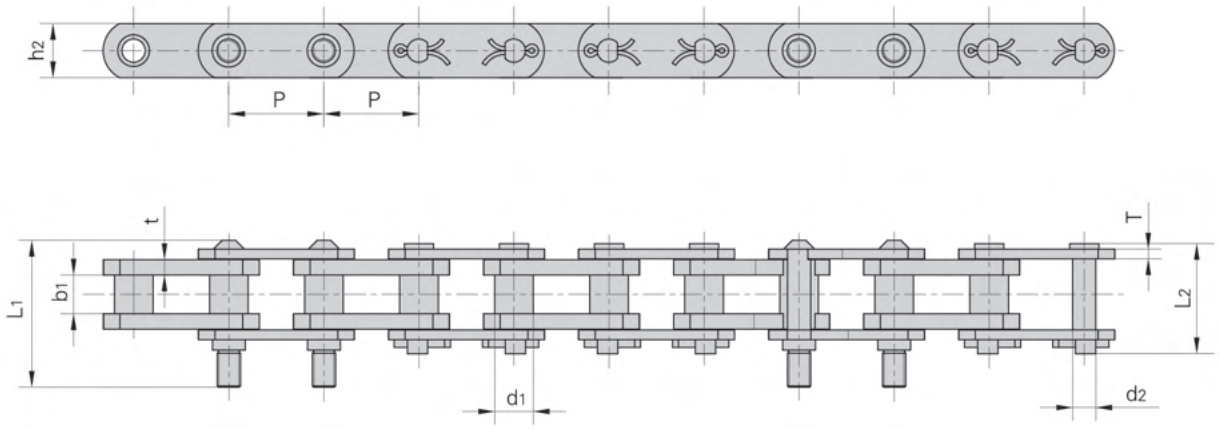


Donghua Chain No.	Pitch	Pin diameter	Pin length	Inner plate depth	Plate thickness	Attachment dimension			Tensile strength	Average tensile strength	Weight per meter
	P	d_2 max	Lc max	h_2 max	t /T max	F	h_4	σ	Q min	Qo min	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	mm	kg/m
BC150F1	150.0	18.95	60.0	44.5	22.0/7.9	185.0	36.0	20°	280.6/63081	308.7	8.90



Donghua Chain No.	Pitch	Pin diameter	Pin length	Inner plate depth	Plate thickness	Attachment dimension			Tensile strength	Average tensile strength	Weight per meter
	P	d_2 max	Lc max	h_2 max	t /T max	F	T_1	h_4	Q min	Qo min	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	mm	kg/m
BC200F5	200.0	18.50	56.0	44.5	22.0/7.9	380.0	10.0	34.0	280.6/63081	308.7	11.90

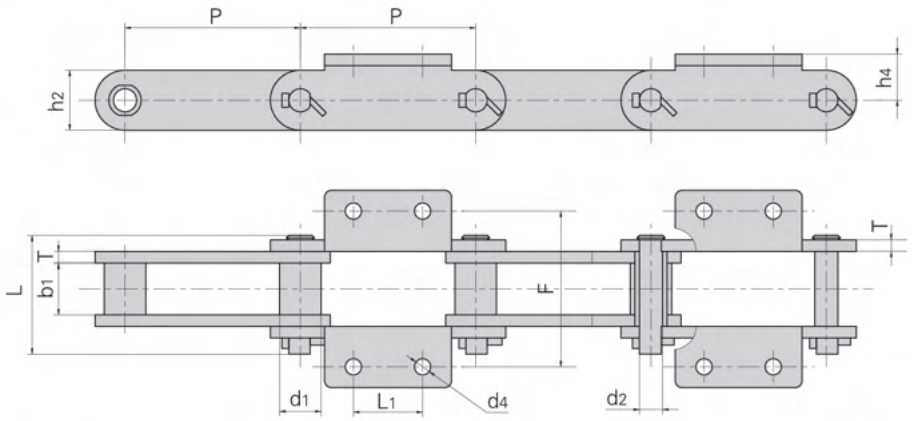
Conveyor chains for coal washer



Donghua Chain No.	Pitch	Bush diameter	Width between inner plates	Pin diameter	Pin length		Plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L_1 max	L_2 max	h_2 max	t/T max	Q min	Q_0 min	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
*P78	78.1	31.75	34.50	19.05	128.5	90.5	44.5	9.6	140.0/31818	166.88	14.09
P78F1	78.1	31.75	31.75	19.05	122.0	90.5	44.5	12.7/8.0	140.0/31818	166.88	14.22
*P78F2	78.1	31.75	31.75	19.05	129.0	90.5	44.5	12.7/8.0	140.0/31818	166.88	14.59
*P78F3	78.1	31.75	31.25	19.05	124.0	90.5	44.5	12.7/8.0	140.0/31818	166.88	14.60
#P78F5	78.1	31.75	34.50	19.05	124.0	91.0	44.5	9.7	140.0/31818	166.88	14.75
#P78F6	78.1	31.75	32.00	20.70	127.0	93.0	46.0	10.0	140.0/31818	166.88	15.40

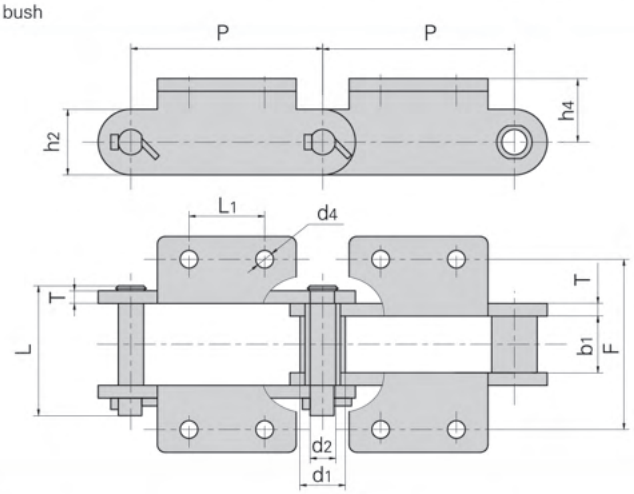
*Connecting link with solid long cotter
Connecting link with T pin

Conveyor chain with attachments



Conveyor type	Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Attachment dimension				Tensile strength
		P	d_1	b_1	d_2	L	h_2	T	L_1	F	h_4	d_4	Q min
		mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
DS400	P152F123	152.4	36.0	36.5	15.5	90.0	50.0	8.0	60	120	38	14	275/61863
DS640	P250F44	250.0	48.5	57.6	22.2	120.0	75.0	10.0	125	160	60	12	560/125976
	*P160F76K2	160.0	40.0	66.0	26.0	128.0	70.0	10.0	120	175	43	15	450/101164
	*P160F82K2	160.0	36.0	65.0	20.0	108.0	60.0	9.0	60	130	45	14	300/67443
	P160F99K2	160.0	50.0	55.0	20.0	108.0	60.0	9.0	60	130	65	17	300/67443

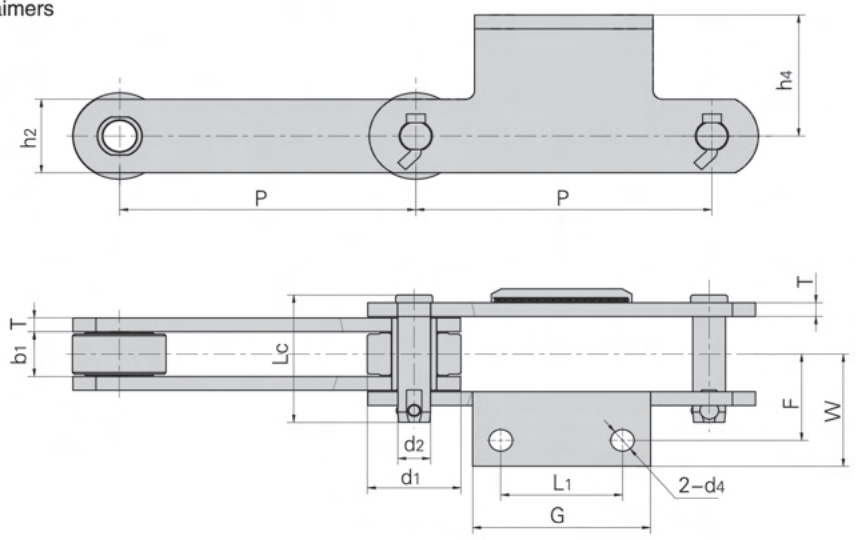
*Bush chain: d_1 in the table indicates the external diameter of the bush



Conveyor type	Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Attachment dimension				Tensile strength
		P	d_1	b_1	d_2	L	h_2	T	L_1	F	h_4	d_4	Q min
		mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
SDB400	P250F45	250.0	36.0	40.0	20.0	89.0	65.0	8.0	85	130	55	14.0	450/101230
SDB500 (540)	P250F46	250.0	36.0	44.0	21.0	94.0	85.0	8.0	85	132	55	18.5	500/112479
SDB630 (600)	P250F47	250.0	45.0	52.0	30.0	128.0	115.0	10.0	85	162	75	18.5	1000/224957

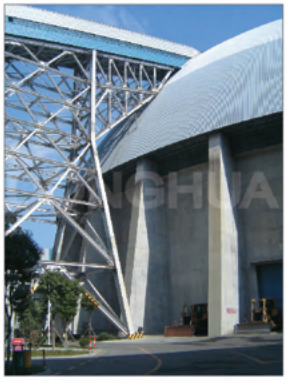
Conveyor chain with attachments

For combined stacker / reclaimers

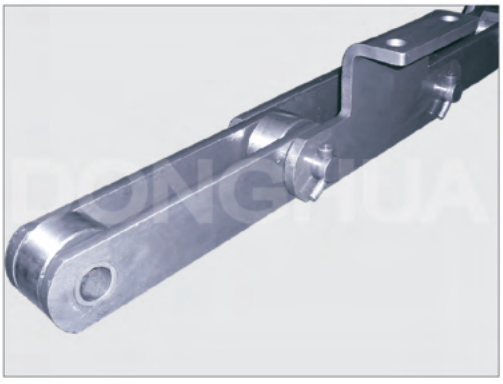


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Average tensile strength
	P	d_1 max	b_1 max	d_2 max	Lc max	h_2	T	Q min	Q_0
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN
P250F74	250.0	76.5	40.0	24.0	117.0	60.0	12.0	400/89983	450.0
P315F11	315.0	100.0	52.0	35.0	148.0	85.0	16.0	800/179966	900.0

Donghua Chain No.	P	L_1	G	F	W	h_4	d_4
	mm	mm	mm	mm	mm	mm	mm
P250F74	250.0	100.0	160.0	83.5	111.5	149.0	21.0
P315F11	315.0	130.0	190.0	100.0	130.0	140.0	25.0

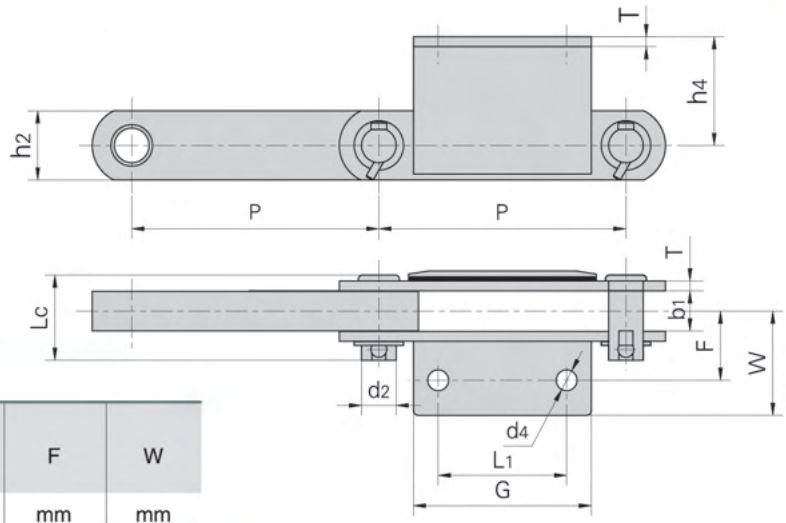






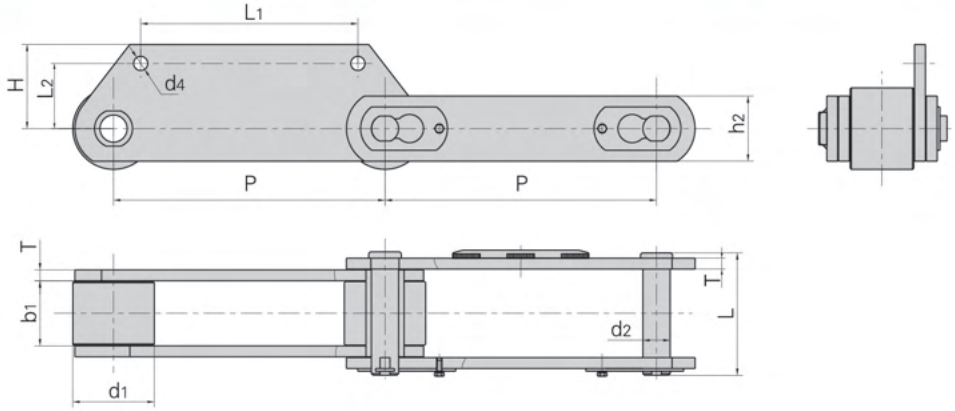
Conveyor chain with attachments

For combined stacker / reclaimers



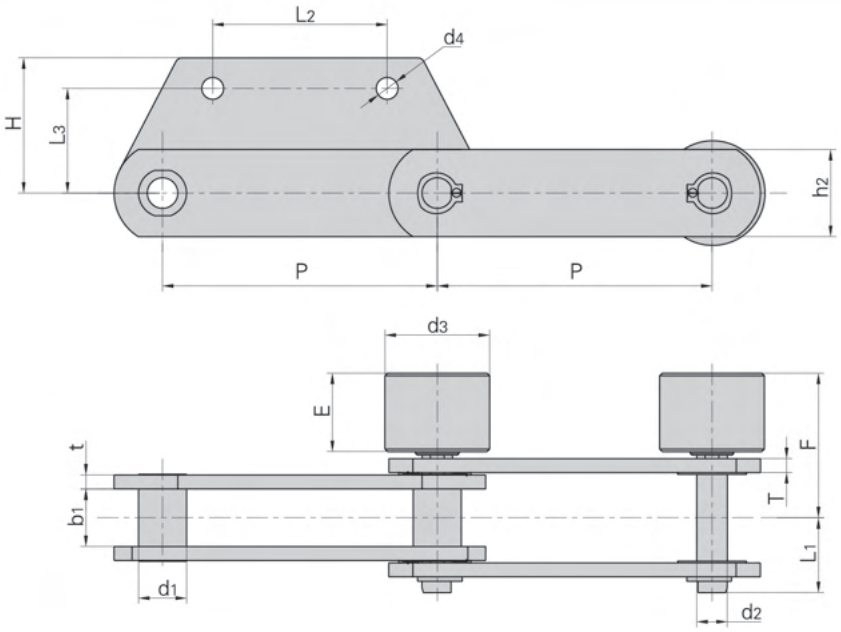
Donghua Chain No.	L_1	G	d_4	h_4	F	W
	mm	mm	mm	mm	mm	mm
P250F61	130.0	185.0	21.0	110.0	70.0	105.0

Donghua Chain No.	Pitch	Width between outer plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Average tensile strength
	P	b_1	d_2	Lc	h_2	T	Q min	Q_0
	mm	mm	mm	mm	mm	mm	kN/lbf	kN
P250F61	250.0	40.0	35.0	91.0	70.0	10.0	400/89983	450.0



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Attachment dimension				Tensile strength	Average tensile strength
	P	d_1 max	b_1 min	d_2 max	L max	h_2 max	t / T	H	L_1	L_2	d_4	Q min	Q_0
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN
P500F4	500.0	150.0	120.0	50.0	227.0	130.0	20.0	155.0	400.0	120.0	26.0	2650/595720	2915.0
P500F5	500.0	150.0	120.0	50.0	227.0	120.0	20.0	155.0	400.0	120.0	26.0	2650/595720	2915.0
P500F9	500.0	150.0	120.0	55.0	227.0	140.0	20.0	155.0	400.0	120.0	32.0	2800/629440	3080.0
P500F10	500.0	150.0	120.0	50.0	219.0	120.0	18.0	155.0	400.0	120.0	26.0	1500/337200	1650.0

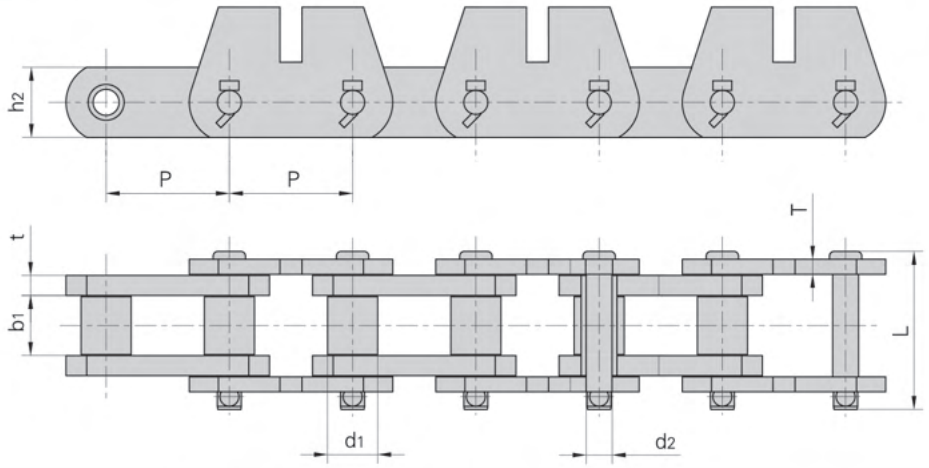
Conveyor chain with attachments



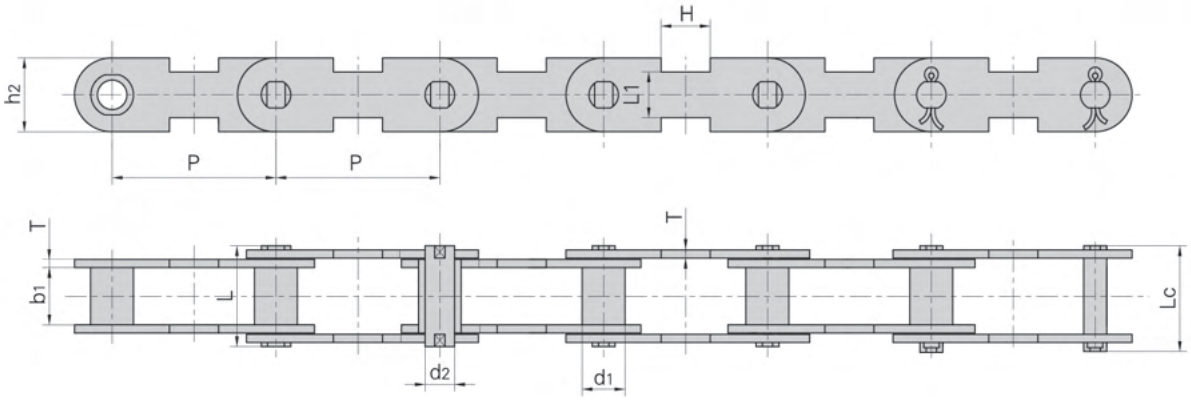
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Average tensile strength
	P	d_1 max	b_1 min	d_2 max	L_1 max	h_2 max	t / T	Q min	Q_0
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN
P315F23	315.0	55.0	66.0	35.0	78.0	100.0	14.0	800/179840	880.0
P315F36	315.0	56.0	65.0	35.0	75.0	90.0	14.0	800/179840	880.0
P315F39	315.0	80.0	75.0	42.0	80.5	100.0	16.0/14.0	1100/24728	1210.0
P315F30SR1	315.0	55.0	60.0	30.0	63.5	90.0	12.0	630/141624	693.0
P400F14	400.0	63.0	90.0	40.0	92.5	100.0	16.0	1300/292240	1430.0
P400F15	400.0	75.0	130.0	50.0	120.5	130.0	18.0	1700/382160	1870.0
P500F8	500.0	70.0	124.0	50.0	118.8	120.0	16.0	1500/337200	1650.0

Donghua Chain No.	H	L_2	L_3	d_4	F	E	d_3
	mm	mm	mm	mm	mm	mm	mm
P315F23	155.0	200.0	120.0	25.0	163.0	90.0	120.0
P315F36	155.0	280.0	120.0	25.0	163.0	90.0	120.0
P315F39	250.0	200.0	160.0	26.0	207.5	110.0	150.0
P315F30SR1	120.0	160.0	85.0	22.0	123.5	60.0	120.0
P400F14	155.0	300.0	115.0	25.0	168.0	70.0	120.0
P400F15	200.0	300.0	160.0	31.0	222.5	110.0	170.0
P500F8	155.0	400.0	120.0	26.0	217.3	110.0	150.0

Conveyor chain with attachments

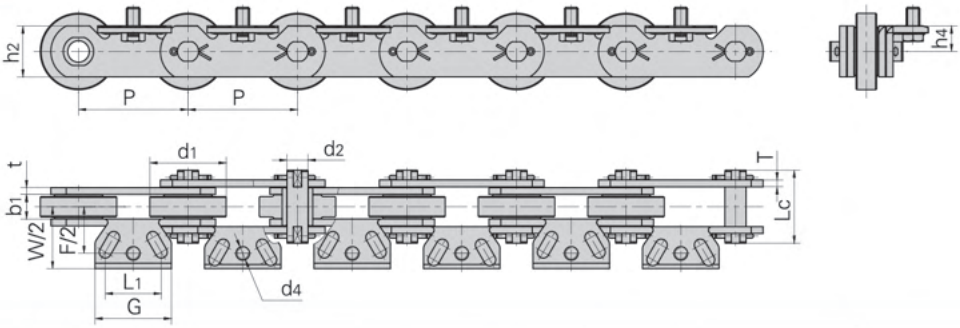


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2 max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P78.11F10	78.105	31.75	38.1	16.46	102.0	44.45	12.7/9.5	333.4/75000	350.0	16.73
P101.6F28	101.600	38.10	50.8	17.48	122.0	44.45	12.7	266.7/60000	293.3	21.66
P152F18	152.400	69.85	76.2	25.40	152.0	63.50	12.7	500.0/112480	650.0	43.23
P152F24	152.400	69.85	76.2	25.40	152.0	63.50	12.7	565.0/127100	650.0	38.38
P152F248	152.400	69.85	76.2	25.40	151.4	69.85	12.7	431.5/59001	474.7	44.70



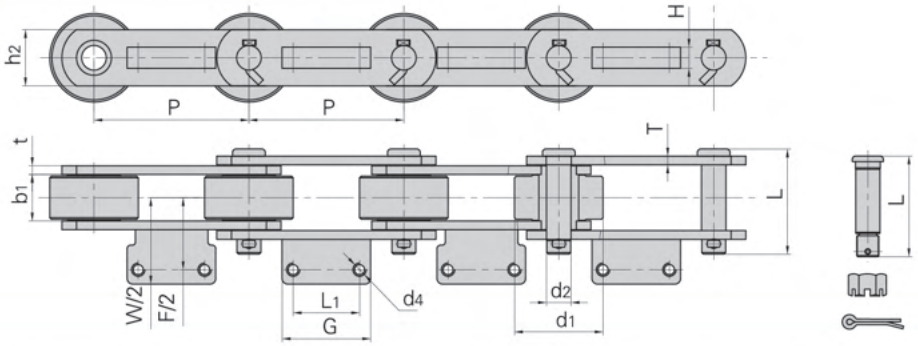
Donghua Chain No.	Pitch	Bush diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Attachment dimension		Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	H	L_1	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P100F49	100.0	20.0	25.0	14.0	51.5	55.0	35.0	5.0	30.0	28.0	90.0/20250	4.02
P100F54	100.0	26.0	35.0	18.0	65.5	71.0	45.0	6.0	30.0	28.0	100.0/22500	6.90

Bottle washer conveyor chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	Lc max	h_2 max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P129A1F1–P	129.0	90.0	29.0	24.9	86.0	60.0	8.0	350.0/78683	385.0	22.6

Donghua Chain No.	L_1	G	F	W	h_4	d_4
	mm	mm	mm	mm	mm	mm
P129A1F1–P	66.0	90.0	110.0	146.0	30.0	M16

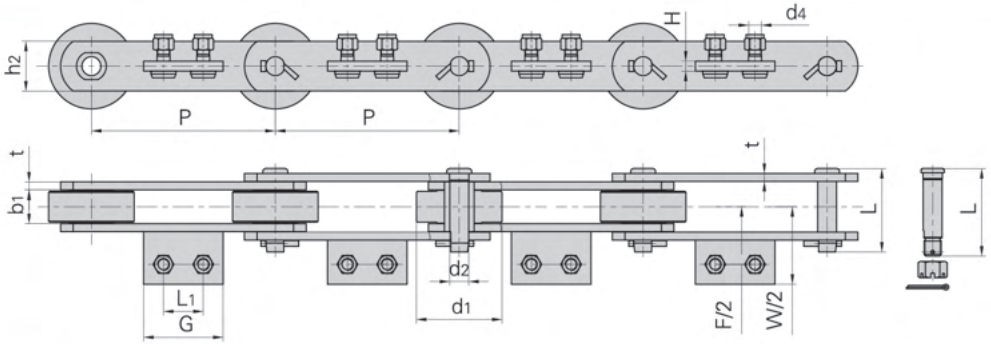


*Each pin with nut

Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2 max	t/T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P125F87A2*	125.0	80.0	42.0	22.23	97.0	50.8	7.9	222.4/49996	25.20
P140F50A2	140.0	80.0	42.0	22.23	95.0	50.8	7.9	222.4/49996	23.69
P173F1A2*	173.0	80.0	32.0	21.85	89.0	50.0	8.0/7.0	280.0/62944	19.20
P173F2A2*	173.0	80.0	43.0	21.85	102.0	50.0	8.0	280.0/62944	21.68

Donghua Chain No.	P	G	L_1	F	W	H	d_4
	mm	mm	mm	mm	mm	mm	mm
P125F87A2*	125.0	71.0	45.0	130.0	156.0	19.1	M12
P140F50A2	140.0	80.0	60.0	130.0	156.0	19.1	M12
P173F1A2*	173.0	90.0	60.0	130.0	158.0	20.0	M12
P173F2A2*	173.0	90.0	60.0	130.0	158.0	20.0	M12

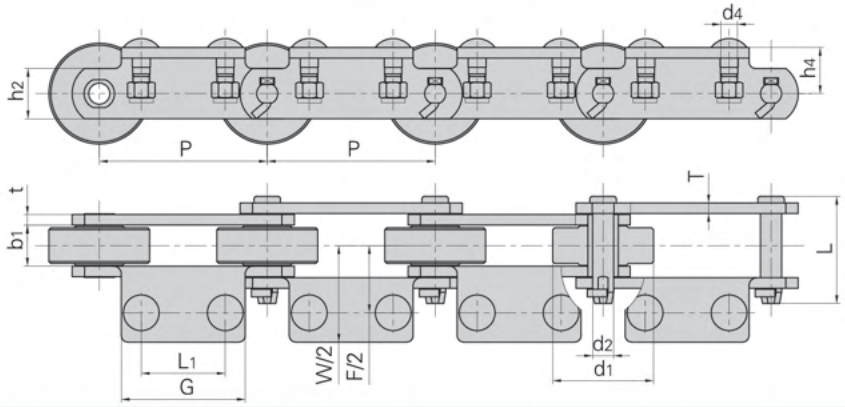
Bottle washer conveyor chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2 max	t/T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P140F51A2*	140.0	80.0	42.0	22.0	102.0	50.0	8.0	280.0/62944	24.8
P185F3A2	185.0	86.0	34.0	19.0	84.0	50.0	8.0	280.0/62944	17.8

Donghua Chain No.	P	G	L_1	F	W	H	d_4
	mm	mm	mm	mm	mm	mm	mm
P140F51A2*	140.0	80.0	60.0	130.0	156.0	20.0	M12
P185F3A2	185.0	80.0	40.0	116.0	156.0	10.0	M12 × 1.50

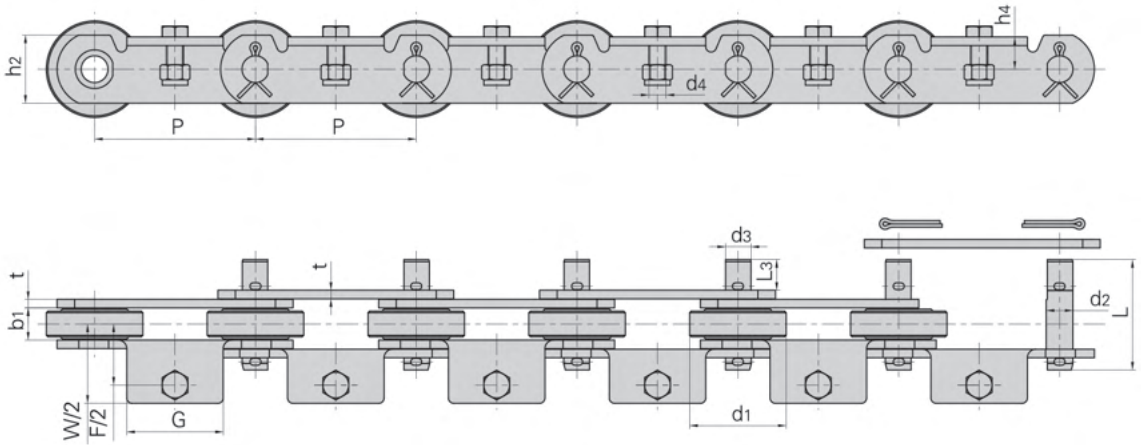
*Each pin with nut



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2 max	t/T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P127F12A2	127.0	76.2	31.0	15.90	81.0	38.1	8.0	180.0/40464	16.50
P152F230A2	152.4	65.0	35.0	15.90	81.6	40.0	7.9	165.0/37092	13.30

Donghua Chain No.	P	G	L_1	F	W	h_4	d_4
	mm	mm	mm	mm	mm	mm	mm
P127F12A2	127.0	93.7	63.5	101.6	146	34.9	1/2–13UNC
P152F230A2	152.4	90.0	50.0	100.0	130	30.0	M10

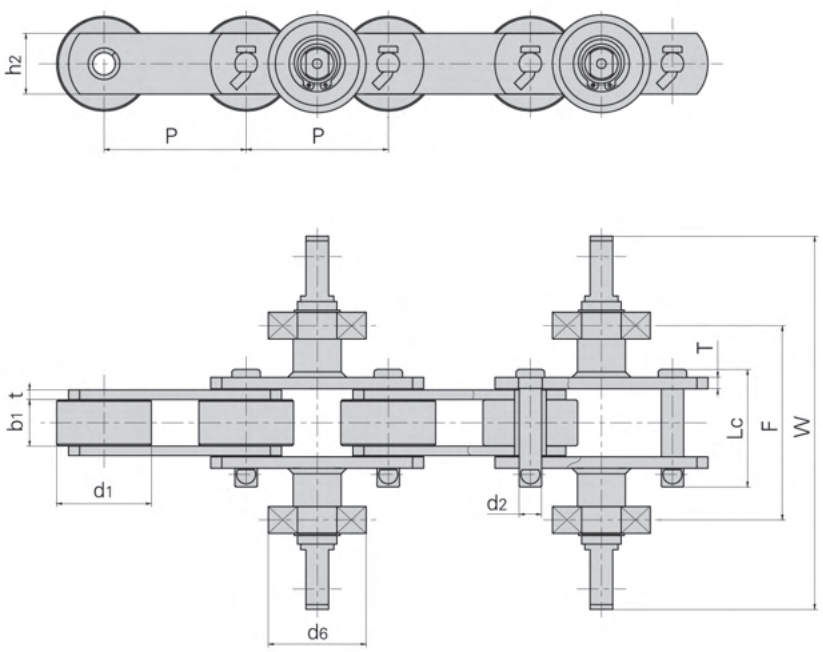
Bottle washer conveyor chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2 max	t/T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P150F145A1	150.0	90.0	30.0	25.0	103.0	63.5	8.0	300.0/67440	22.0
P192F2A1	192.0	100.0	30.0	25.4	110.0	63.5	9.5	400.0/89920	17.8

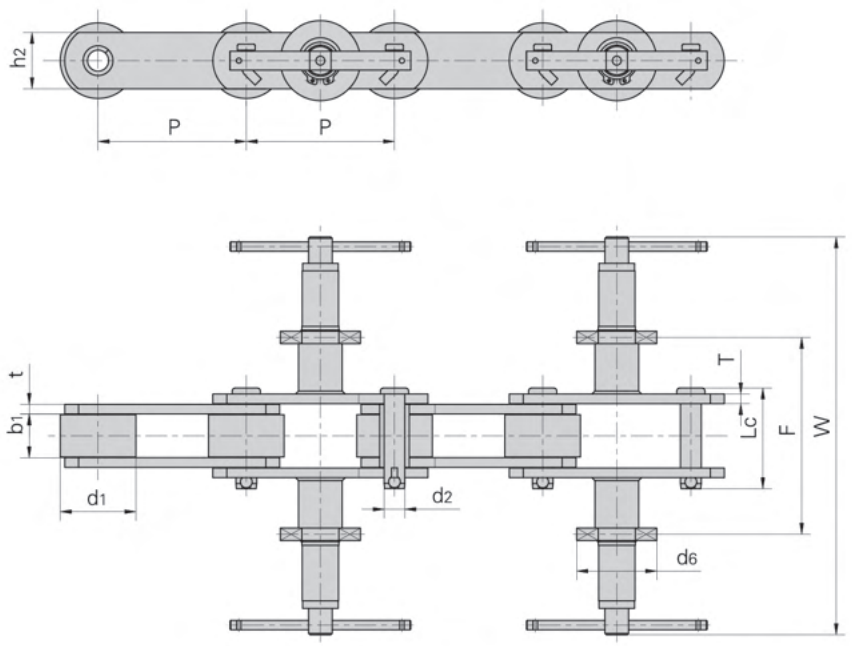
Donghua Chain No.	P	G	F	W	h_4	d_4	d_3	L_3
	mm	mm	mm	mm	mm	mm	mm	mm
P150F145A1	150.0	90.0	114.0	148.0	30.0	M16	24.8	28.6
P192F2A1	192.0	130.0	114.0	152.0	29.0	M16	31.8	25.4

Rubber gloves carrier chains



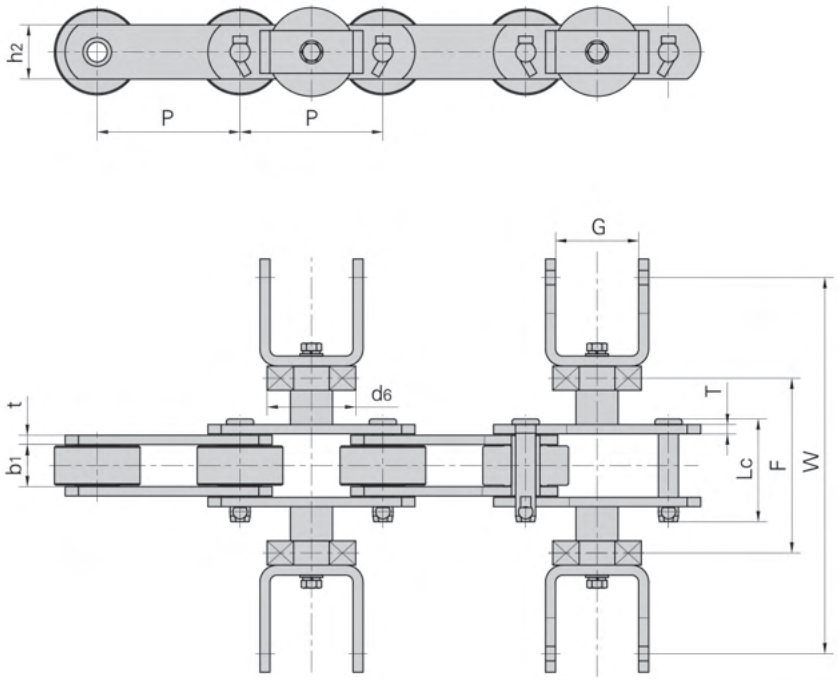
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Attachment dimension			Tensile strength
	P	d_1 max	b_1 min	d_2 max	Lc max	h_2 max	t/T max	F	W	d_6	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P90F1	90.0	60.0	29.5	14.2	74.5	38.5	6.0/7.0	121.5	236.6	62.0	112.0/25178
P100F189	100.0	60.0	28.8	14.0	70.0	38.0	6.5	122.0	278.0	62.0	200.0/44960
P100F218	100.0	60.0	29.0	15.0	76.4	38.0	8.0	138.0	244.0	62.0	230.0/51704

Rubber gloves carrier chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Attachment dimension			Tensile strength
	P	d_1 max	b_1 min	d_2 max	Lc max	h_2 max	t/T max	F	W	d_6	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P100F154	100.0	51.0	29.5	14.0	72.0	38.0	6.5	210.0	482.0	62.0	200.0/44960
P100F170	100.0	60.0	29.5	16.0	72.0	45.0	6.5	207.0	480.0	62.0	260.0/58448
P100F204	100.0	60.0	28.5	14.0	71.0	38.0	6.5	207.0	478.0	62.0	200.0/44960
P100F310	100.0	60.0	28.0	16.0	72.0	40.0	7.0	199.0	478.0	62.0	200.0/44960
P100F312	100.0	58.0	28.5	16.0	77.0	40.0	8.0	207.0	478.0	62.0	260.0/58448
P100F335	100.0	60.0	28.5	16.0	77.0	40.0	8.0	207.0	478.0	62.0	260.0/58449

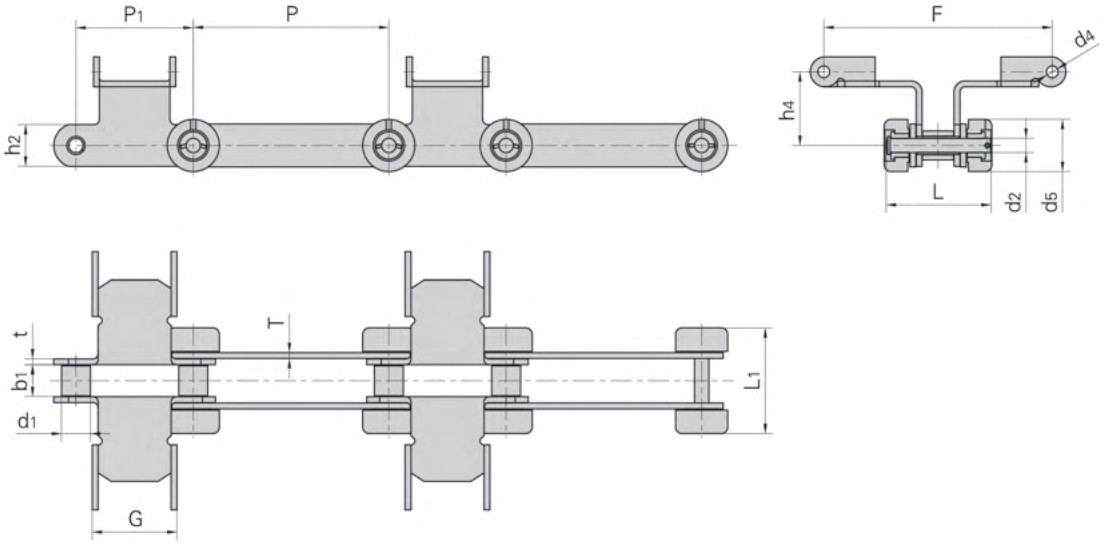
Rubber gloves carrier chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Attachment dimension				Tensile strength
	P	d_1 max	b_1 min	d_2 max	Lc max	h_2 max	t/T max	F	W	d_6	G	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P100F155	100	60	29.5	14	72	38	6.5	122	262	62	59.5	200.0/44960
P100F190*	100	60	28.5	14	71	38	6.5	121	262	62	58.5	200.0/44960
P100F205	100	60	29.5	14	71	38	6.5	121	263	62	58.2	200.0/44960
P100F328*	100	60	28.5	14	71	38	6.5	121	222	62	58.5	200.0/44960

*U Type attachment with reinforce rib

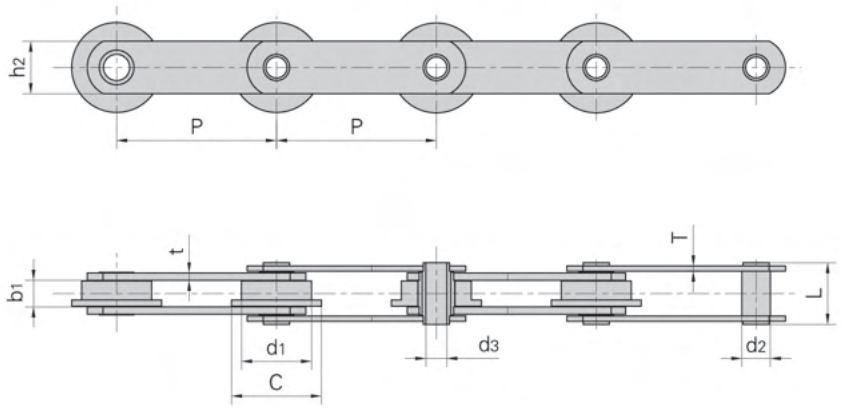
Rubber gloves carrier chains



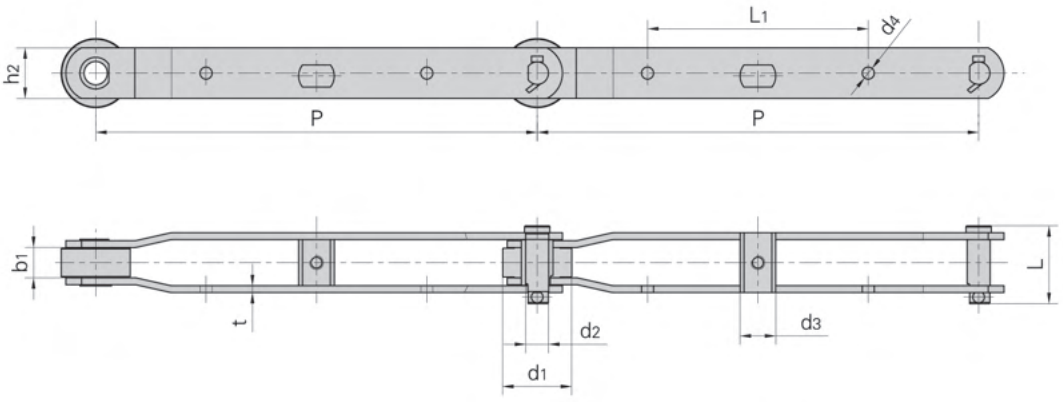
Donghua Chain No.	Pitch		Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Weight per meter
	P	P1	d1 max	b1 min	d2 max	L max	h2 max	t/T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P100F13	100.0	100.0	22.23	22.5	10.8	76.5	32.0	6.0/4.5	60/13488	9.32
P100F139	100.0	100.0	22.00	24.0	12.0	75.0	32.0	6.0	60/13488	11.87
P150/90	150.0	90.0	22.20	24.3	10.8	81.5	32.0	4.5	60/13488	8.10

Donghua Chain No.	G	L1	F	h4	d4	d5
	mm	mm	mm	mm	mm	mm
P100F13	74.6	79.5	175.0	56.5	9.2	40.0
P100F139	74.6	83.5	176.5	56.5	9.1	40.0
P150/90	65.0	82.0	175.0	57.0	9.2	40.0

Sewage disposal chains

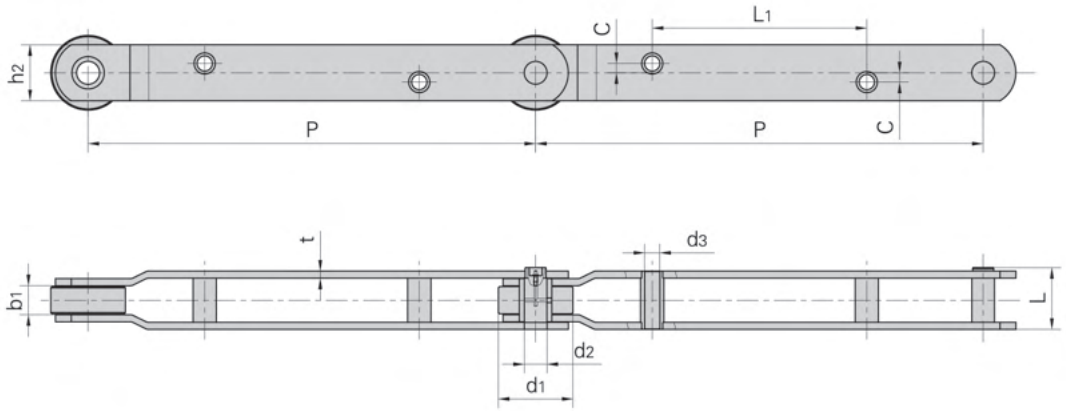


Donghua Chain No.	Pitch	Width between inner plates	Roller diameter		Pin diameter		Pin length	Plate depth	Plate thickness		Tensile strength	Average tensile strength	Weight per meter
	P	b_1 min	d_1 max	C max	d_2 max	d_3 min	L max	h_2 max	T max	t max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
W152	152.4	25.40	66.7	85.7	27.1	20.0	58.8	50.0	5.0	7.0	110.0/25000	122.1	10.78

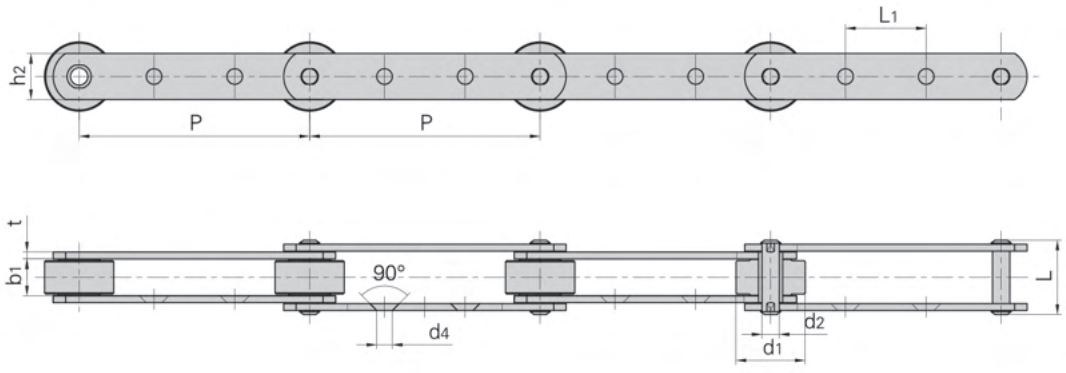


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin dimension			Plate dimension				Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	d_3 max	L max	h_2	t	L_1	d_4	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P609.6F1	609.60	95.25	41.65	31.75	49.20	107.80	69.85	9.50	304.80	16.66	230.0/51704	16.77

Sewage disposal chains

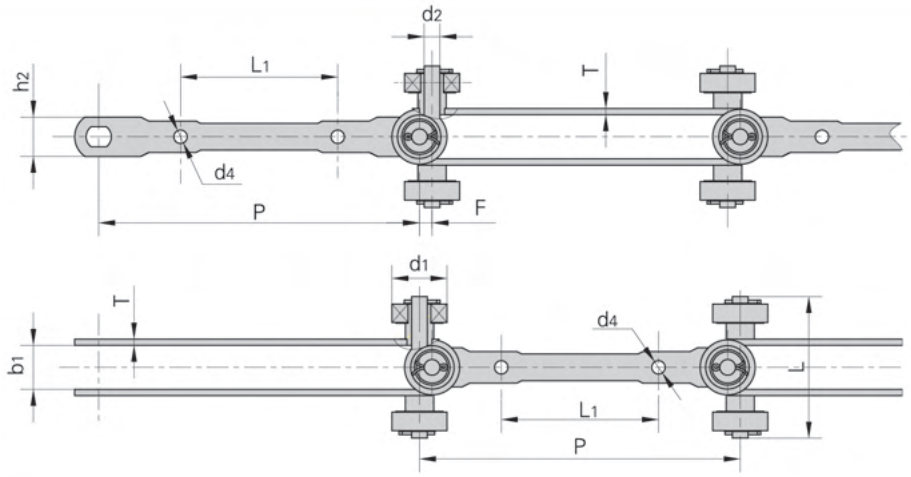


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin dimension			Plate dimension				Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	d_3 max	L max	h_2	t	C	L_1	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P609.6F2	609.60	101.60	39.69	30.73	30.64	84.30	76.20	9.50	12.70	292.10	80.0/17984	17.35

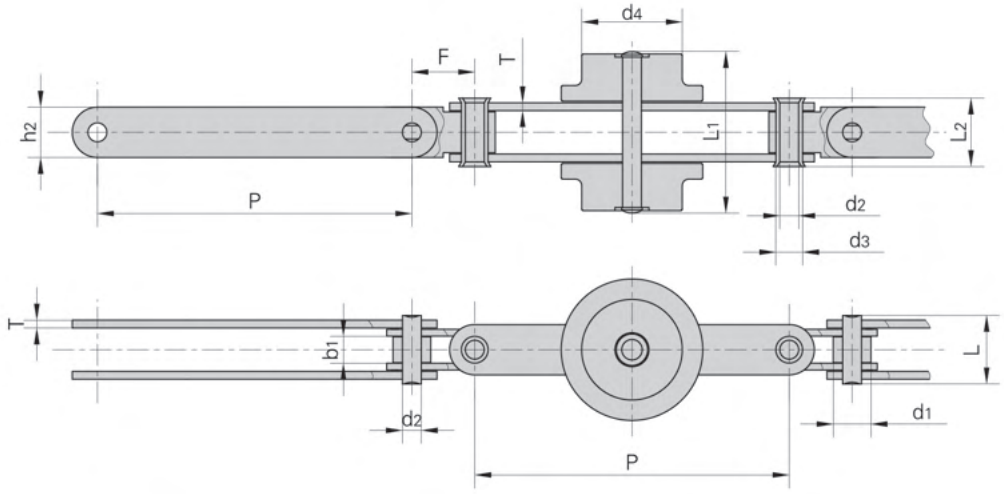


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin dimension		Plate dimension				Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2	t	L_1	d_4	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
M112GA2F2–PA6–200	200.00	60.00	32.00	15.00	64.50	40.00	6.00	70.00	13.50	112.0/25178	5.30

Universal movement conveyor chains

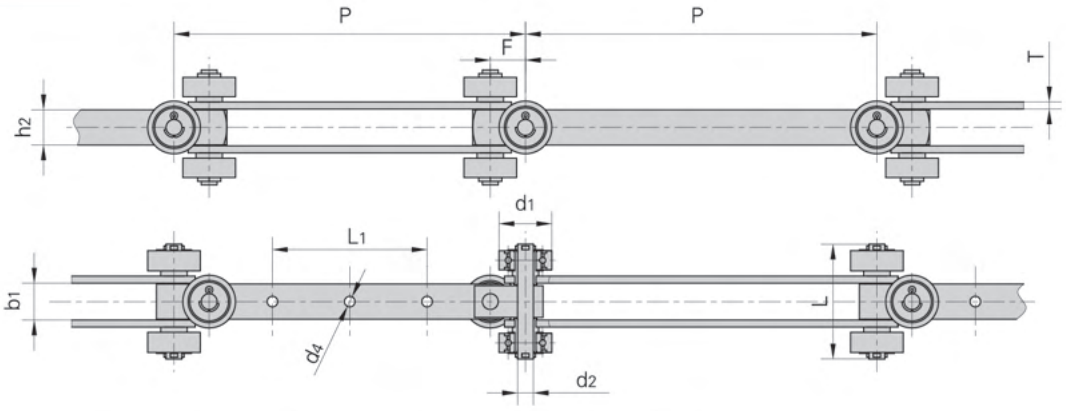


Donghua Chain No.	Pitch	Roller diameter	Width between outer plates	Pin diameter	Pin lenght	plate dimension		Attachment dimension			Tensile strength
	P	d_1 max	b_1 min	d_2 max	L max	h_2 max	T max	L_1	d_4	F	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P210	204.0	35.0	27.5	10.0	90.0	25.0	4.0	100.0	8.5	8.0	50.0/11364
SJ406S-50	203.2	35.0	27.5	10.0	90.0	25.0	4.0	100.0	8.5	11.0	50.0/11364

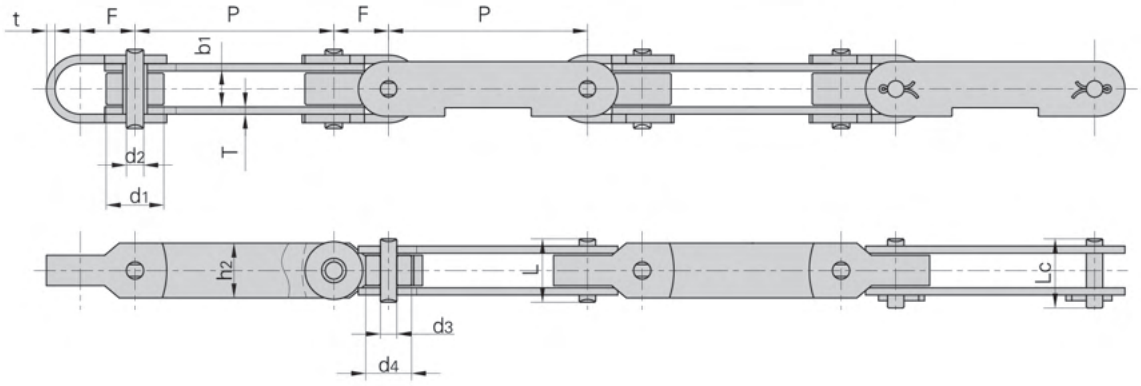


Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin diameter		Pin lenght			Plate dimension		Attachment dimension	Tensile strength
	P	d_1 max	d_4 max	b_1 min	d_2	d_3	L max	L_1 max	L_2 max	h_2 max	T max	F	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P100F11	100.0	12.0	32.0	8.6	6.0	8.5	22.0	53.0	22.0	16.0	2.5	20.0	20.0/4545

Universal movement conveyor chains

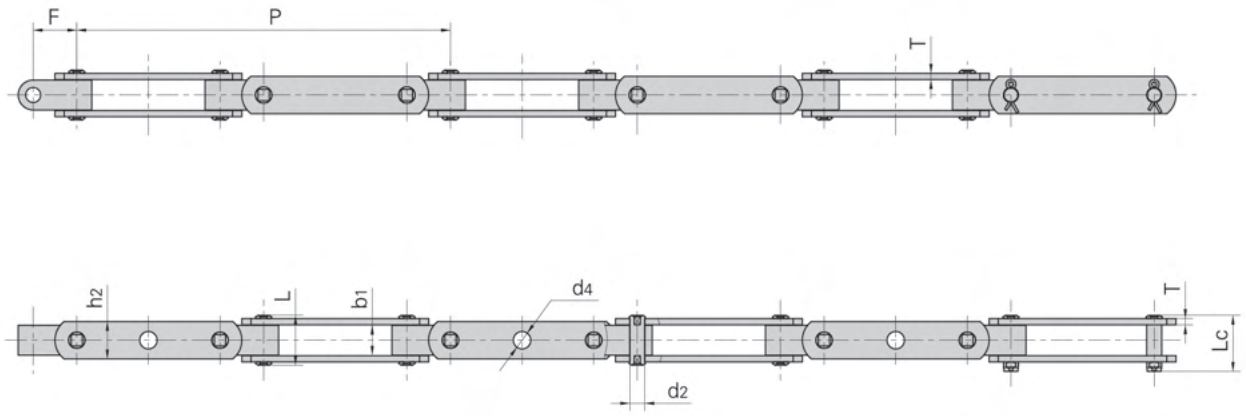


Donghua Chain No.	Pitch	Roller diameter	Width between outer plates	Pin diameter	Pin lenght	plate dimension		Attachment dimension			Tensile strength
	P	d_1 max	b_1 min	d_2 max	L max	h_2 max	T max	L_1	d_4	F	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
SJ400–40	200.0	30.0	20.0	9.0	65.0	20.0	3.0	88.0	6.44	20.0	15.0/3374
SJ400–60	200.0	35.0	21.0	10.0	64.5	20.0	4.0	88.0	6.50	20.0	60.0/13497
SJ400–100	200.0	40.0	26.0	14.0	75.0	30.0	4.0	88.0	10.00	25.0	100.0/22495
SJ400F1–120	200.0	45.0	32.0	14.0	102.0	30.0	6.0	85.0	10.50	20.0	100.0/22495
SJ400F3–120	200.0	45.0	31.0	14.0	102.0	30.0	6.0	85.0	10.50	20.0	100.0/22495
SJ405S–60	203.2	47.0	30.0	14.0	95.0	30.0	4.0	76.2	8.40	16.5	50.0/11247
SJ405SF1–60	203.2	47.0	36.0	14.0	95.0	30.0	4.0	76.2	8.40	16.5	60.0/13497



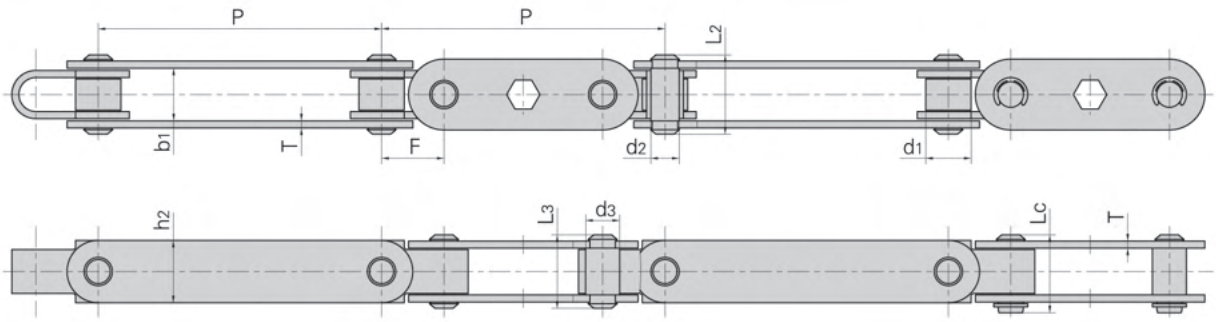
Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin diameter		Pin lenght		plate dimension		Attachment dimension		Tensile strength
	P	d_1 max	d_4 max	b_1 min	d_2	d_3	L max	Lc max	h_2 max	T max	F	t	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P69F2	69.0	20.0	15.9	8.6	6.0	5.72	22.0	24.0	19.0	2.5	19.0	3.0	20.0/4545

Universal movement conveyor chains

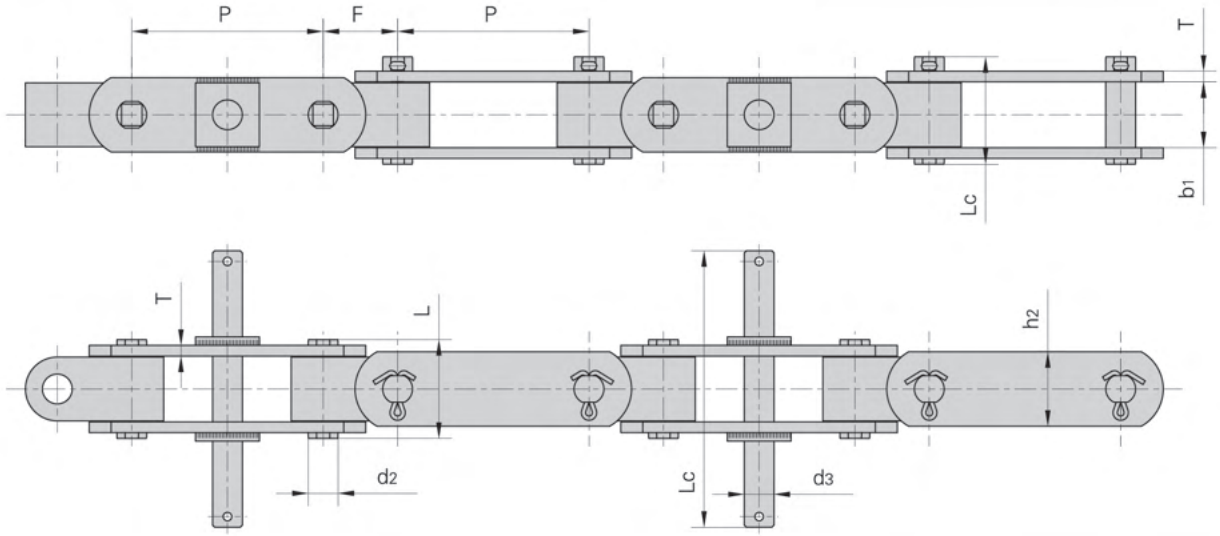


Donghua Chain No.	Pitch	Width between outer plates	Pin diameter	Pin lenght		plate depth	plate thickness	Attachment dimension		Tensile strength	Average tensile strength	Weight per meter
	P	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	F	d_4	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
SJ250F3	250.0	24.6	12.0	40.0	45.0	30.0	5.0	35.0	14.0	90.0/20230	94.0	4.41
SJ250F4	250.0	31.0	16.0	48.0	53.0	35.0	6.0	35.0	18.0	150.0/33720	160.0	6.90
SJ266.66	266.66	25.0	12.0	40.0	45.0	30.0	5.0	35.0	14.0	100.0/22480	105.0	4.28
SJ280	280.0	31.0	16.0	–	60.7	40.0	6.0	40.0	16.0	112.0/25177	117.6	7.00
SJ300F3	300.0	24.6	12.0	40.0	45.0	30.0	5.0	35.0	14.0	90.0/20230	94.0	4.02
SJ300F4	300.0	31.0	16.0	48.0	53.0	35.0	6.0	35.0	18.0	150.0/33720	160.0	6.22

Universal movement conveyor chains

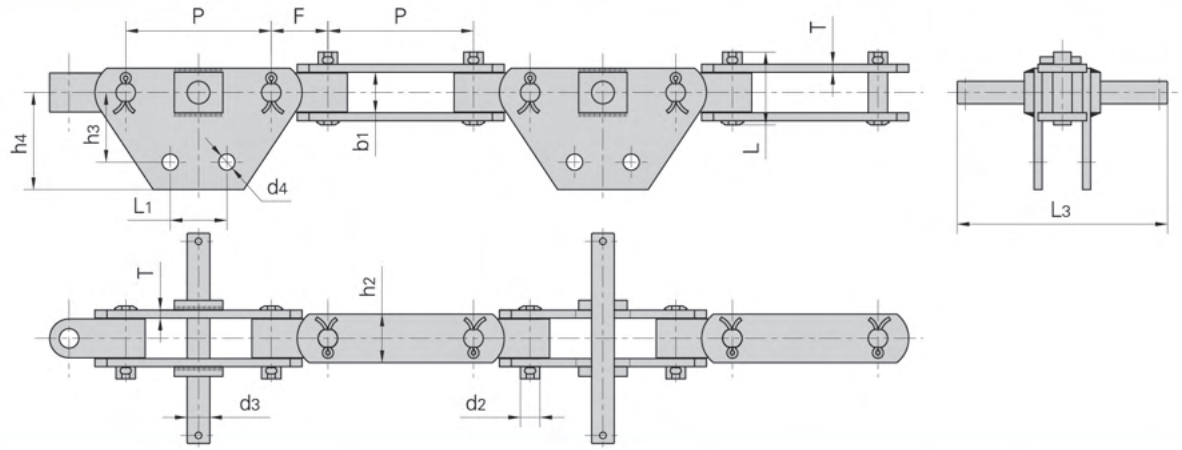


Donghua Chain No.	Pitch	Roller diameter	Width between outer plates	Pin diameter		Pin lenght			plate dimension		Attachment dimension	Tensile strength
	P	d_1 max	b_1 min	d_2 max	d_3 max	L_2 max	L_3 max	Lc max	h_2 max	T max	F	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
SJ240F1	120.0	16.0	18.6	10.0	12.0	28.0	25.9	27.5	22.0	2.5	22.0	30.0/6744

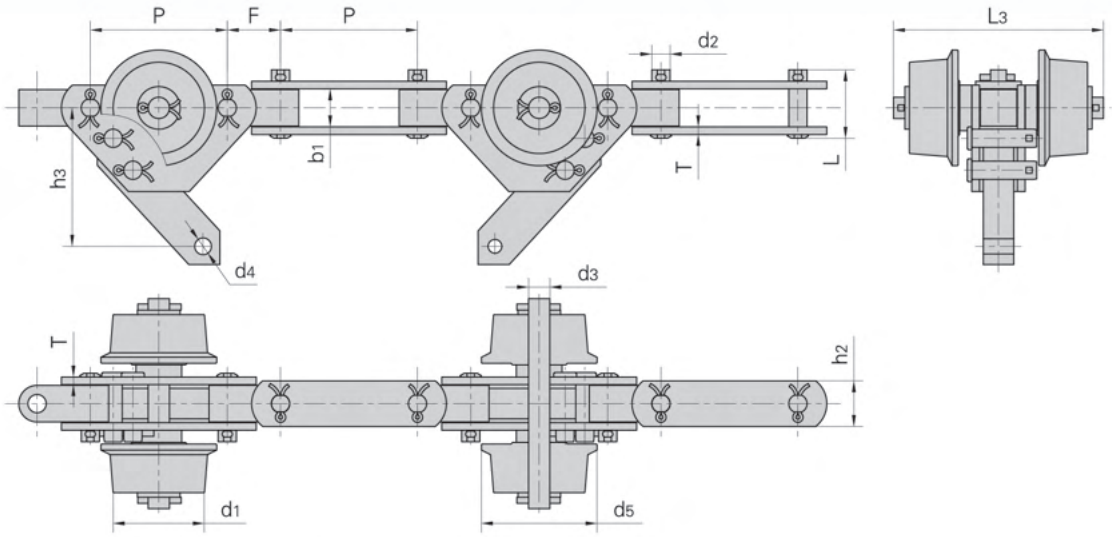


Donghua Chain No.	Pitch	Width between outer plates	Pin diameter		Pin lenght			plate dimension		Attachment dimension	Tensile strength
	P	b_1 min	d_2 max	d_3 max	L max	Lc max	L_1 max	h_2 max	T max	F	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
SJ250F6	90.0	31.0	14.0	14.0	46.5	50.5	130.0	35.0	5.0	35.0	100.0/22480
SJ300F9	115.0	31.0	16.0	18.0	48.0	53.0	130.0	35.0	6.0	35.0	125.0/28100

Universal movement conveyor chains

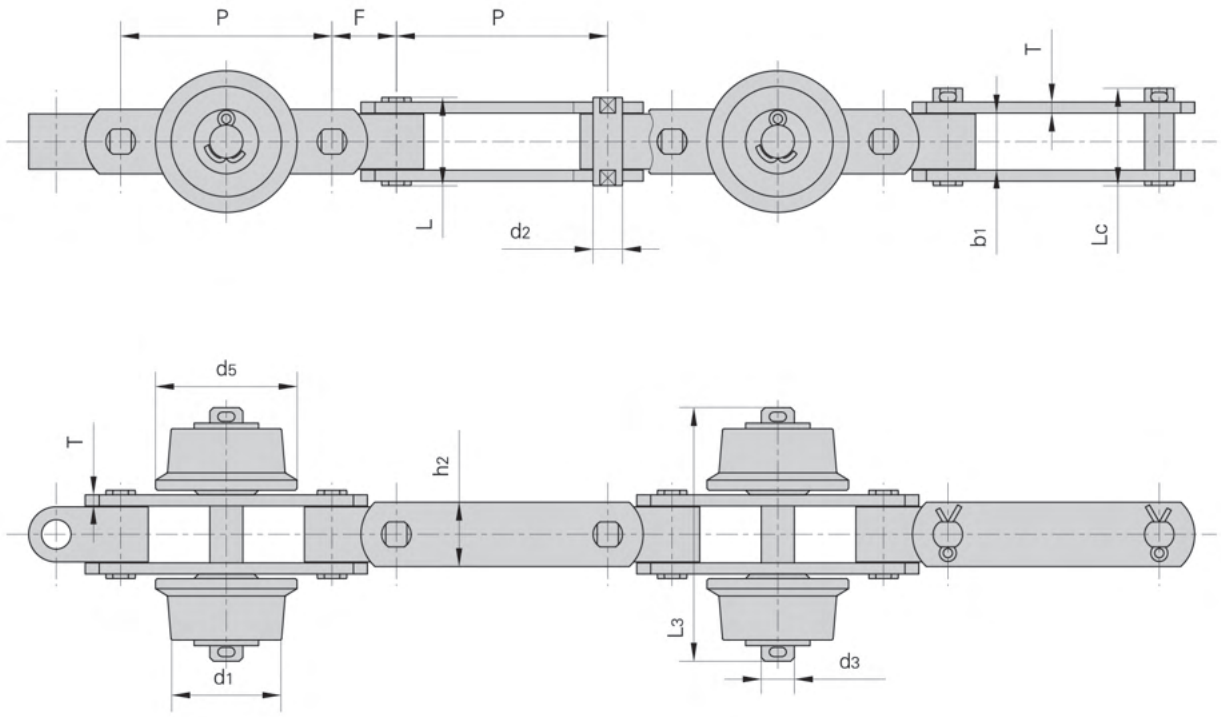


Donghua Chain No.	Pitch	Width between outer plates	Pin diameter		Pin lenght		plate dimension		Attachment dimension					Tensile strength
	P	b_1 min	d_2 max	d_3 max	L max	L_3 max	h_2 max	T max	h_3	h_4	L_1	d_4	F	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
SJ250F9	90.0	25.0	12.0	14.0	45.0	130.0	30.0	5.0	55.0	72.0	35.0	10.0	35.0	90.0/20232
SJ300F2	110.0	30.4	16.0	16.0	58.0	132.0	40.0	6.0	55.0	70.0	32.0	12.0	40.0	230.0/51704
SJ300F13	115.0	31.0	16.0	18.0	53.0	155.0	35.0	6.0	33.0	52.5	30.0	13.0	35.0	150.0/33720



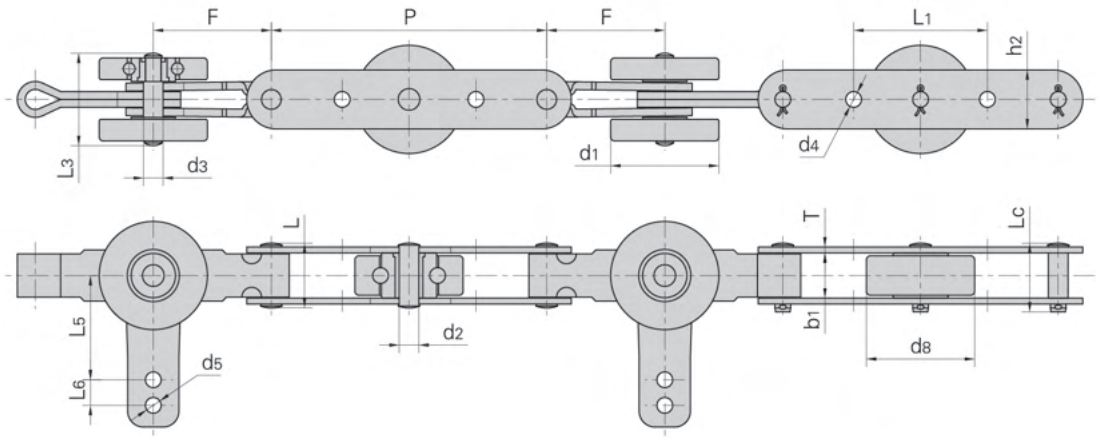
Donghua Chain No.	Pitch	Pin diameter		Width between outer plates	Pin diameter		Pin lenght		plate dimension		Attachment dimension			Tensile strength
	P	d_1 max	d_5 max	b_1 min	d_2 max	d_3 max	L max	L_3 max	h_2 max	T max	h_3	d_4	F	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
SJ250F11	90.0	60.0	76.0	25.0	12.0	14.0	45.0	138.0	30.0	5.0	35.0	10.0	35.0	90.0/20232

Universal movement conveyor chains

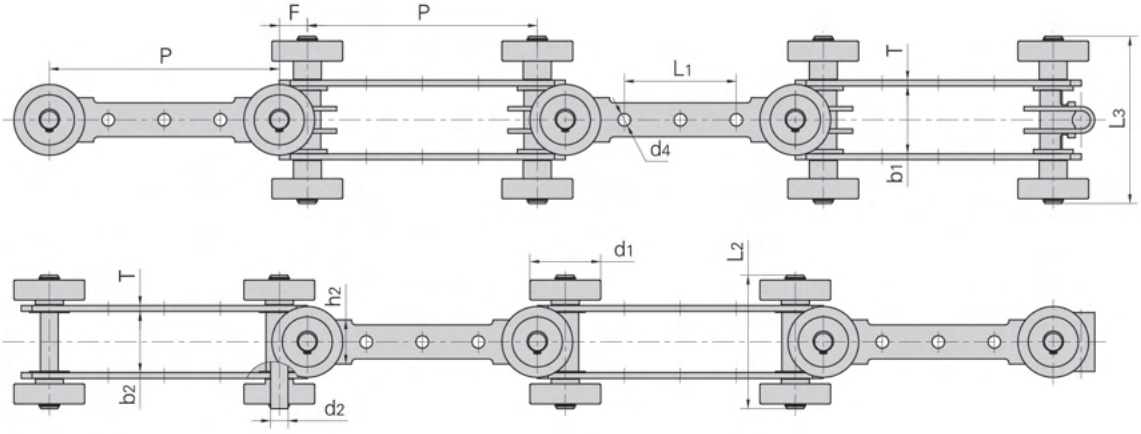


Donghua Chain No.	Pitch	Pin diameter		Width between outer plates	Pin diameter		Pin lenght			plate dimension		Attachment dimension	Tensile strength
	P	d_1 max	d_5 max	b_1 min	d_2 max	d_3 max	L max	L_C max	L_3 max	h_2 max	T max	F	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
SJ250F7	90.0	60.0	77.0	25.0	12.0	14.0	–	45.0	135.0	30.0	5.0	35.0	50.0/11240
SJ300F8	115.0	60.0	77.0	31.0	16.0	18.0	48.0	53.0	138.0	35.0	6.0	35.0	150.0/33720

Universal movement conveyor chains

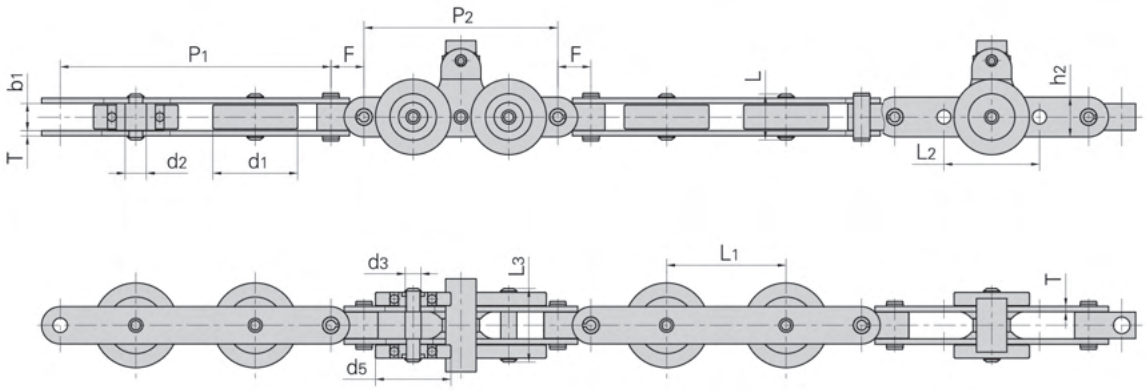


Donghua Chain No.	Pitch	Pin diameter		Width between outer plates	Pin diameter		Pin lenght			plate dimension		Attachment dimension						Tensile strength
	P	d_1 max	d_8 max	b_1 min	d_2 max	d_3 max	L max	Lc max	L_3 max	h_2 max	T max	L_1	L_5	L_6	d_4	d_5	F	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
SJ184F1	111.3	55.0	46.0	23.0	10.0	10.0	38.0	–	45.5	25.6	4.0	68.8	53.7	12.2	7.9	7.7	36.35	20.0/4496
SJ200F5	130.0	55.0	48.0	23.0	10.0	10.0	36.0	37.0	45.0	25.0	4.0	70.0	53.0	13.0	8.0	8.0	35.00	35.0/7868
SJ300F14	180.0	55.0	55.0	23.0	10.0	10.0	33.0	35.0	43.0	30.0	3.0	68.0	53.0	13.0	8.0	8.0	60.00	20.0/4496

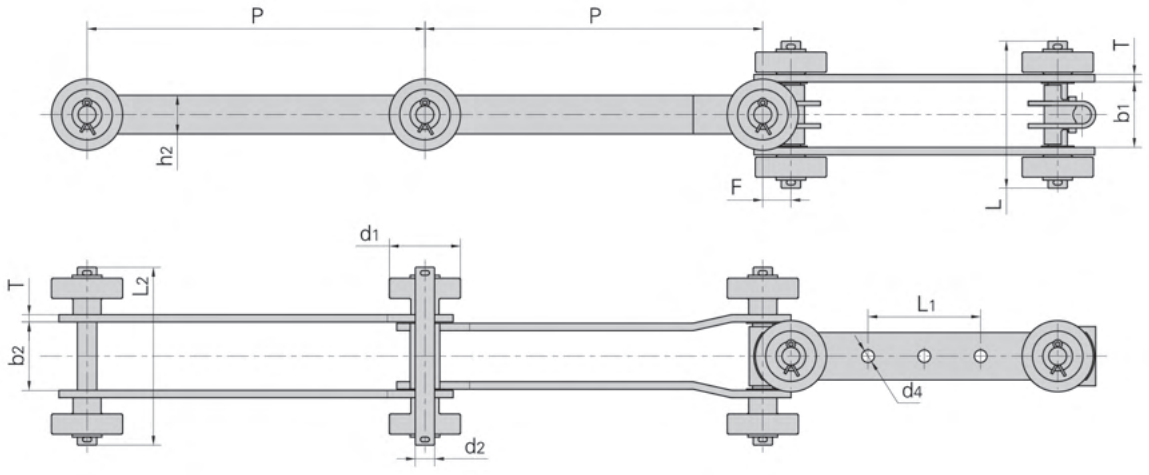


Donghua Chain No.	Pitch	Pin diameter	Width between outer plates		Pin diameter	Pin lenght		plate dimension		Attachment dimension			Tensile strength
	P	d_1 max	b_1 min	b_2 min	d_2 max	L_2 max	L_3 max	h_2 max	T max	L_1	d_4	F	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
SJ350	156.0	48.0	46.0	43.0	12.0	91.0	112.5	30.0	4.0	76.0	8.5	19.0	40.0/8992

Universal movement conveyor chains

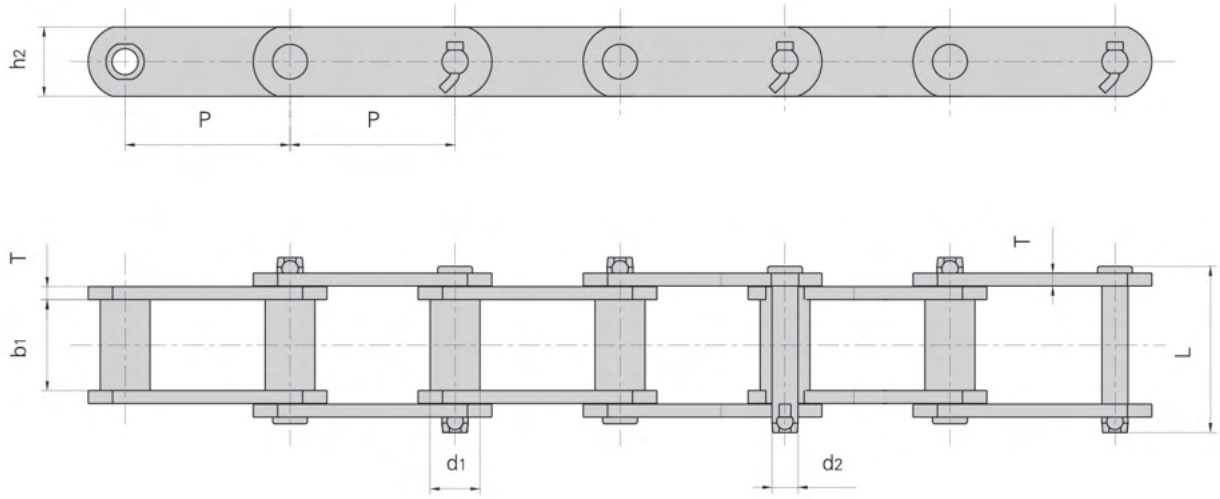


Donghua Chain No.	Pitch		Pin diameter		Width between outer plates	Pin diameter		Pin lenght		plate dimension		Attachment dimension			Tensile strength
	P_1	P_2	d_1 max	d_5 max	b_1 min	d_2 max	d_3 max	L max	L_3 max	h_2 max	T max	L_1	L_2	F	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
SJ500F4	204.0	146.0	63.8	56.8	20.5	16.0	12.0	34.5	50.5	30.0	4.0	90.0	72.0	25.0	50.0/11240
SJ500F2	304.0	146.0	63.8	56.8	20.5	16.0	12.0	34.5	50.5	30.0	4.0	210.0	72.0	25.0	50.0/11240



Donghua Chain No.	Pitch	Pin diameter	Width between outer plates		Pin diameter	Pin lenght		plate dimension		Attachment dimension			Tensile strength
	P	d_1 max	b_1 min	b_2 min	d_2 max	L_2 max	L_3 max	h_2 max	T max	L_1	d_4	F	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
SJ685.8F1	228.6	48.0	43.0	46.0	12.7	96.0	120.0	26.0	5.0	76.0	8.5	16.5	40.0/8992

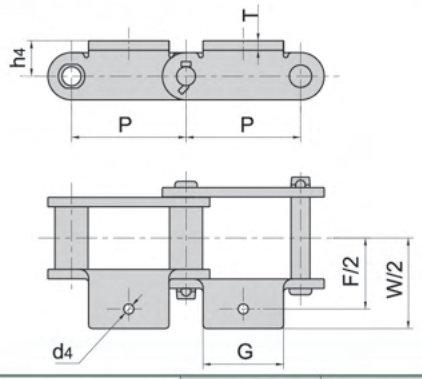
Engineering steel bush chains



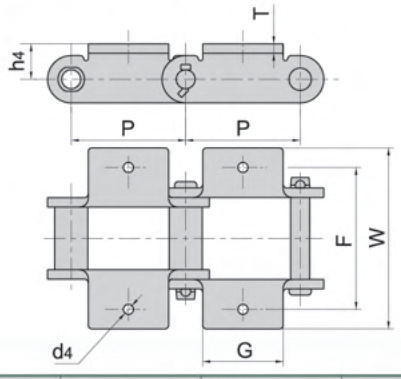
ANSI Chain No.	Donghua Chain No.	Pitch	Bush diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
		P	d_1 max	b_1 min	d_2 max	L max	h_2 max	T max	Q min	Q_0	q
		mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
S102B		101.60	25.40	54.10	15.88	111.3	38.10	9.7	160.0/35993	176.0	10.40
S110		152.40	32.00	54.10	15.88	111.3	38.10	9.7	160.0/35993	176.0	9.80
S111		120.90	36.60	66.80	19.05	131.2	50.80	9.7	214.0/48141	235.4	15.90
S131		78.11	32.00	33.50	15.88	90.5	38.10	9.7	160.0/35993	176.0	11.60
S150		153.67	44.70	84.30	25.40	164.6	63.50	12.7	378.0/85034	416.0	25.70
S188		66.27	22.40	26.90	12.70	68.6	28.40	6.4	102.0/22946	112.2	5.60
S856		152.40	44.40	76.20	25.40	154.9	63.50	12.7	365.0/82110	401.5	25.00
S857		152.40	44.40	76.20	25.40	154.9	82.60	12.7	432.0/97182	475.2	32.00
S859		152.40	60.40	95.30	31.75	188.5	101.60	16.0	690.0/155221	759.0	55.90
S864		177.80	60.40	95.30	31.75	188.5	101.60	16.0	690.0/155221	759.0	51.80
	S102.5	102.36	34.93	57.15	19.05	115.0	44.45	9.5	214.0/48141	235.4	14.09
	S110F1	152.40	31.75	53.48	15.88	111.0	44.45	9.5	160.0/35993	176.0	10.50
	S111F1	120.90	36.51	66.68	19.05	125.0	50.80	9.5	214.0/48141	235.4	15.46
	S150F1	153.67	44.50	80.60	28.60	152.0	80.00	12.0	900.0/202328	990.0	29.87

Engineering steel bush chain attachments

A–1



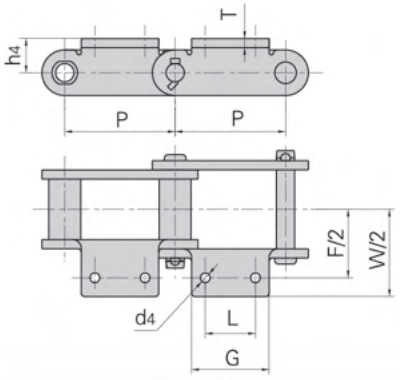
K–1



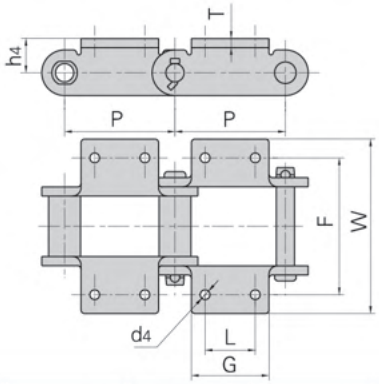
ANSI Chain No.	P	G	F	W	h4	d4	T
	mm	mm	mm	mm	mm	mm	mm
*S102B	101.60	77.0	121.0	180.8	25.4	10.2	9.7
S131	78.11	73.9	104.6	157.0	25.4	13.5	9.7
S188	66.27	54.6	95.2	131.6	20.6	10.2	6.4

*S102B only with A–1 attachments

A–2



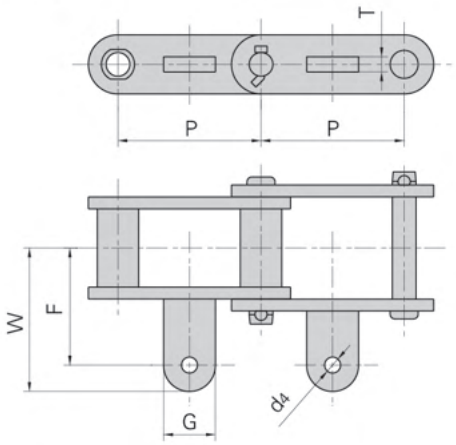
K–2



ANSI Chain No.	Donghua Chain No.	P	L	G max	F	W max	h4	d4 min	T
		mm	mm	mm	mm	mm	mm	mm	mm
S102B		101.60	44.50	69.9	134.90	180.80	25.40	10.20	9.7
S110		152.40	44.50	89.6	134.90	180.80	25.40	10.20	9.7
S111		120.90	58.70	92.7	158.80	210.80	38.10	13.50	9.7
S131		78.11	38.10	73.9	104.60	157.00	25.40	13.50	9.7
S150		153.67	69.90	108.7	190.50	249.40	47.80	13.50	12.7
S188		66.27	31.80	54.6	106.40	131.60	20.60	8.60	6.4
S856		152.40	63.50	103.1	184.20	241.30	47.80	16.80	12.7
	S102.5	102.36	44.45	69.0	136.53	163.51	28.58	9.50	9.5
	S110F1	152.40	44.45	88.9	134.94	165.10	27.78	10.30	9.5
	S111F1	120.90	58.70	87.5	158.75	196.85	38.10	13.70	9.5
	S102.5A2F1	102.36	44.45	80.0	134.60	172.00	28.58	14.50	9.5
	S856F3	152.40	57.15	108.0	160.30	215.90	47.80	13.49	12.7
	S110F3	152.40	44.50	76.2	134.90	161.00	25.40	10.20	9.7
	S188F6	66.27	31.75	54.6	105.20	129.30	22.30	11.11	6.4
	S856F5	152.40	63.50	180.0	184.15	241.00	12.70	18.00	12.7

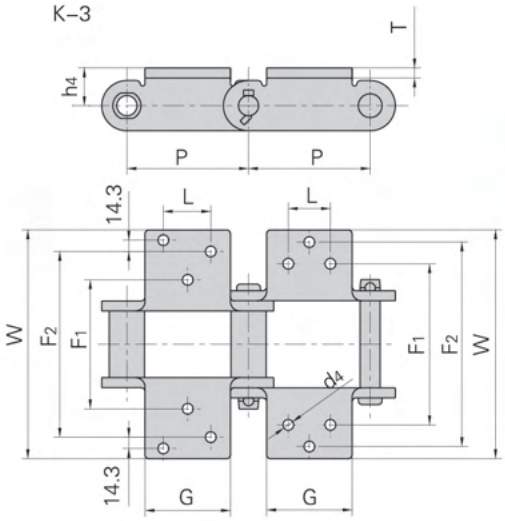
Engineering steel bush chain attachments

A–22



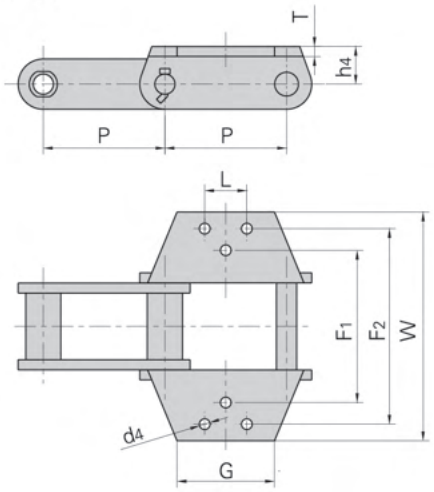
ANSI Chain No.	Donghua Chain No.	P	G	F	W	d4	T
		mm	mm	mm	mm	mm	mm
S188		66.27	49.2	45.2	61.2	10.2	10.4
	S188A22F1	66.27	32.0	45.2	61.2	12.0	6.4

K–3



ANSI Chain No.	P	G	L	F1	F2	W	h4	d4	T
	mm	mm	mm	mm	mm	mm	mm	mm	mm
S150	153.67	109.5	69.9	190.5	292.1	347.5	47.8	13.5	13.5
S856	152.40	152.4	69.9	166.6	277.9	349.3	47.8	13.5	13.5

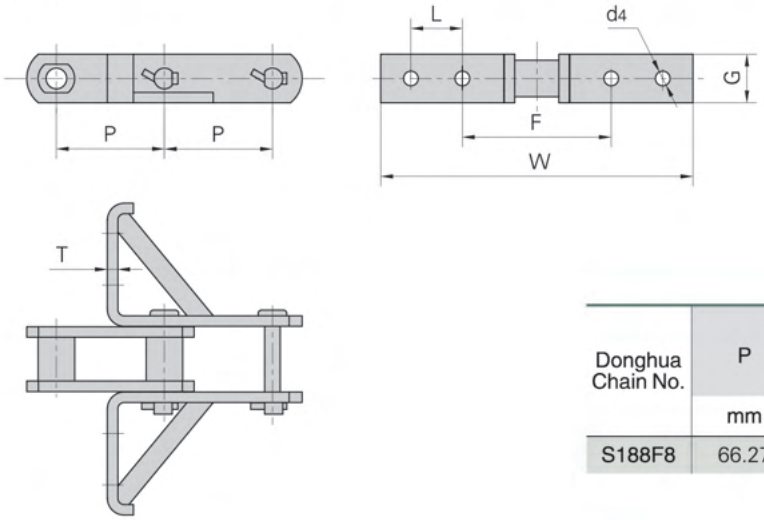
K–35



Donghua Chain No.	P	G	L	F1	F2	W	h4	d4	T
	mm	mm	mm	mm	mm	mm	mm	mm	mm
S856	152.4	90.00	63.50	184.2	298.50	349.30	47.8	16.80	13.50
S102BF3K2	101.6	101.00	44.50	–	132.00	164.00	38.1	11.00	10.00
S111F2K2	120.9	120.65	58.67	–	158.74	195.33	38.1	14.23	9.65
S856F8K3	152.4	90.00	64.00	199.5	314.00	355.00	71.0	17.00	16.00

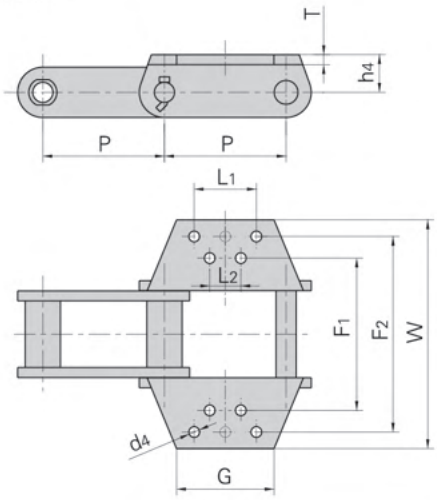
Engineering steel bush chain attachments

K–35



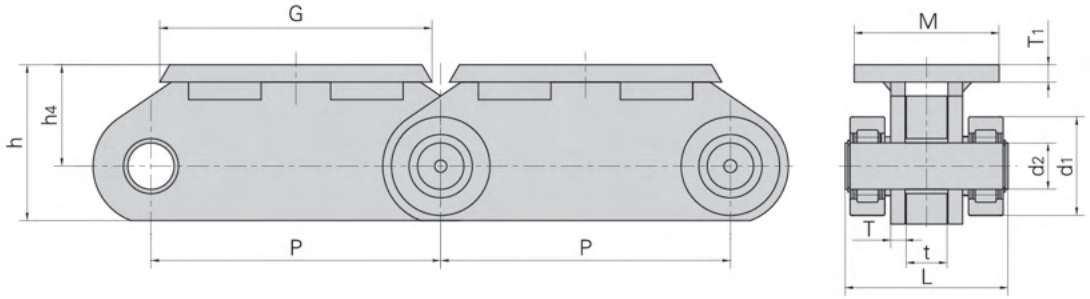
Donghua Chain No.	P	G	L	F	W	d4	T
	mm	mm	mm	mm	mm	mm	mm
S188F8	66.27	29.8	31.6	92.5	192	9.1	6.4

K–44

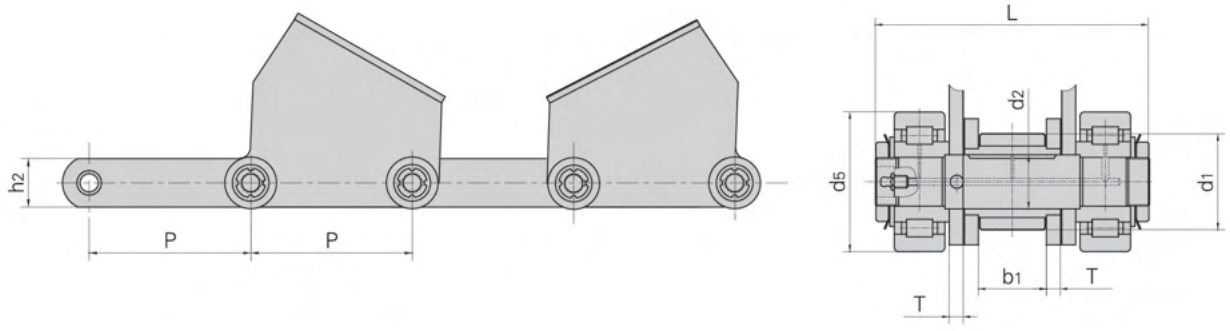


ANSI Chain No.	P	G	L_1	L_2	F_1	F_2	W	h_4	d_4	T
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
S857	152.4	146.1	88.9	88.9	177.8	304.8	355.6	63.5	13.5	13.5
S859	152.4	146.1	114.3	69.9	228.6	330.2	381.0	76.2	16.8	13.5
S864	177.8	146.1	139.7	95.3	228.6	330.2	381.0	76.2	16.8	13.5

Conveyor chains for steel mill

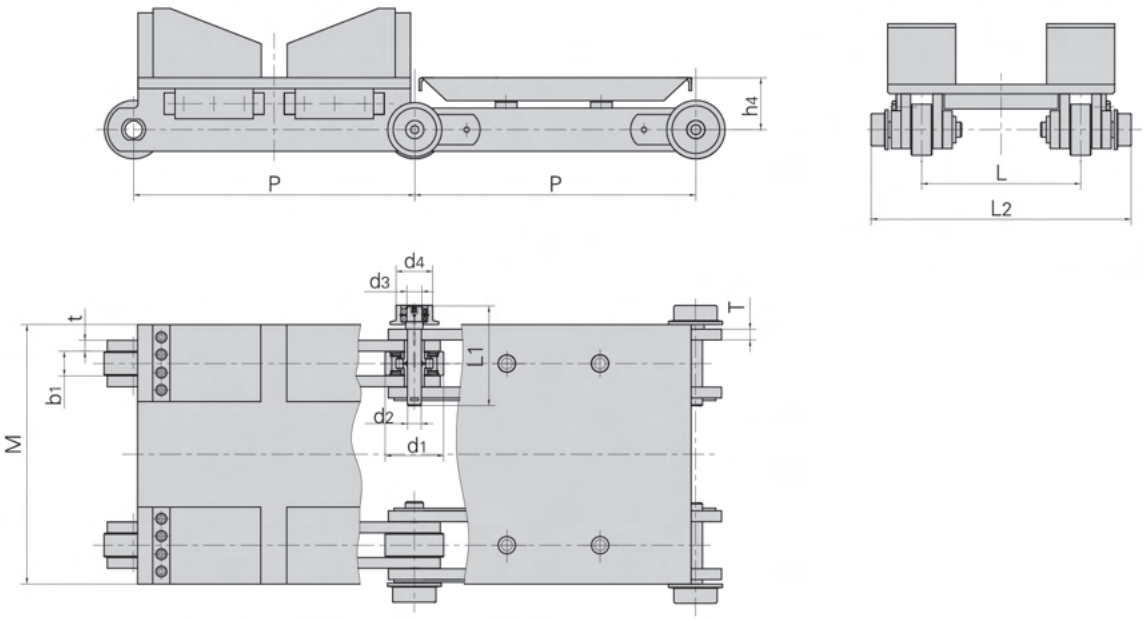


Donghua Chain No.	Pitch	Roller diameter	Pin diameter	Pin length	Plate thickness	Attachment dimensions					Tensile strength
	P	d_1 max	d_2 max	L max	t/T max	G	M	h_4	h	T_1	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P500	500.0	170.0	80.0	281.0	50.0/25.0	470.0	250.0	175.0	269.0	30.0	1900/427419
P500F23	500.0	170.0	80.0	261.0	60.0/20.0	470.0	250.0	155.0	240.0	30.0	1600/359680



Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin diameter	Pin length	Plate thickness	Plate depth	Tensile strength
	P	d_1 max	d_5 max	b_1 min	d_2 max	L max	T max	h_2	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P250F168	250.0	107.0	160.0	78.0	62.0	330.0	16.0	150.0	1000/224800
P500F1	500.0	107.0	160.0	78.0	62.0	325.0	20.0	150.0	800/179966
P500F2	500.0	107.0	160.0	76.0	62.0	310.0	16.0	150.0	700/157470
P500F18	500.0	107.0	160.0	78.0	62.0	310.0	16.0	150.0	1000/224800

Conveyor chains for steel mill

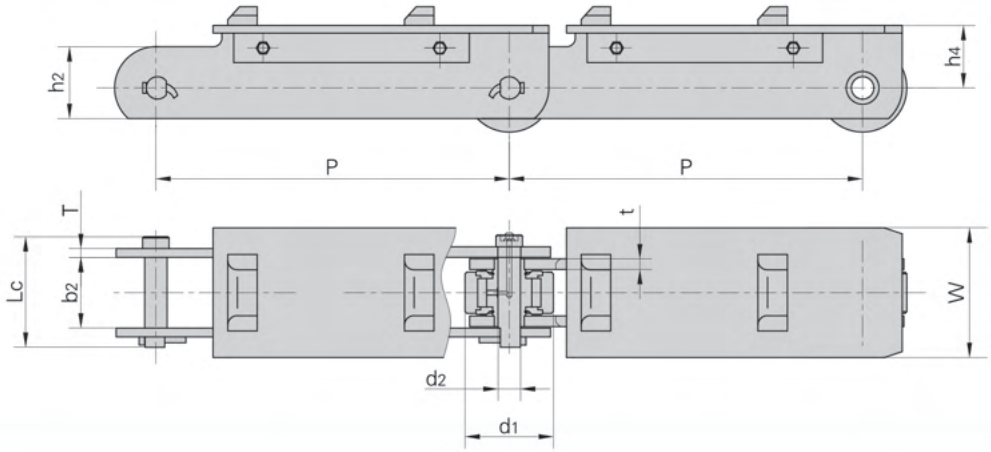


Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin diameter		Pin length	Plate thickness	Attachment dimension				Tensile strength	Weight per meter
	P	d_1 max	d_4 max	b_1 min	d_2 max	d_3 max	L_1 max	t/T max	L	L_2	M	h_4	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P650	650.0	135.0	85.0	56.0	32.0	35.0	232.0	25.0	420.0	690.0	600.0	120.0	750/168718	214.5
P750	750.0	200.0	85.0	82.0	55.0	35.0	276.0	30.0/25.0	380.0	690.0	600.0	162.5	2050/460858	–

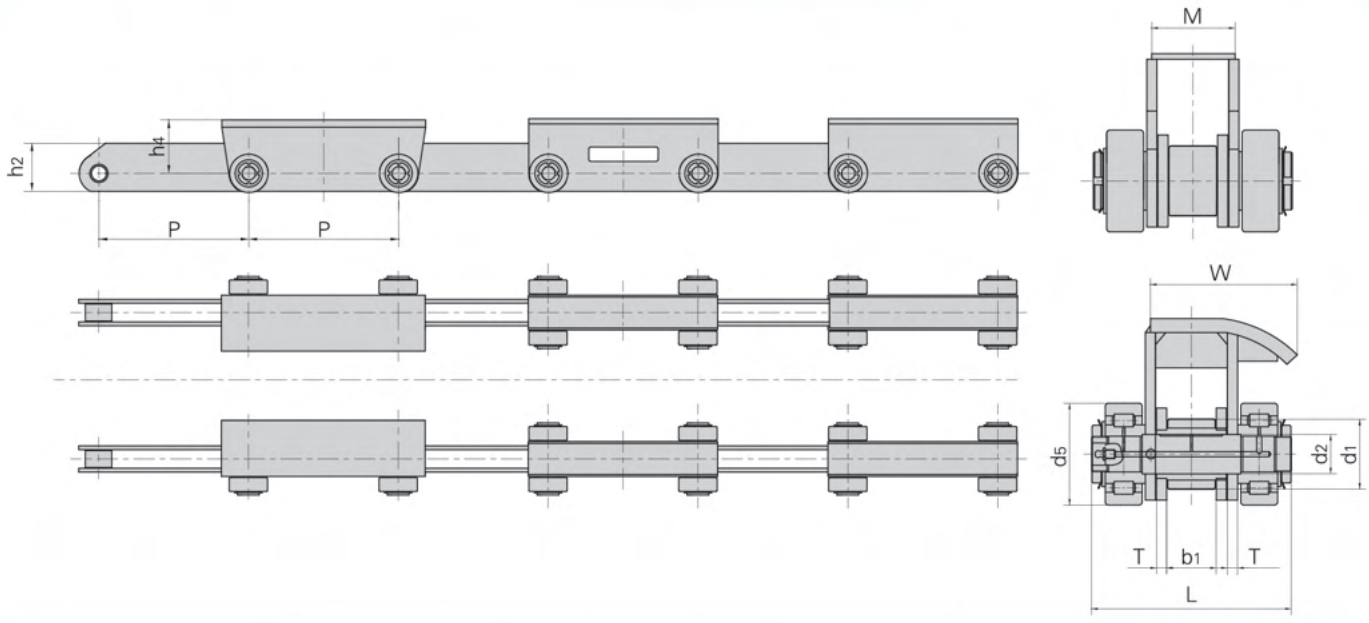




Conveyor chains for steel mill

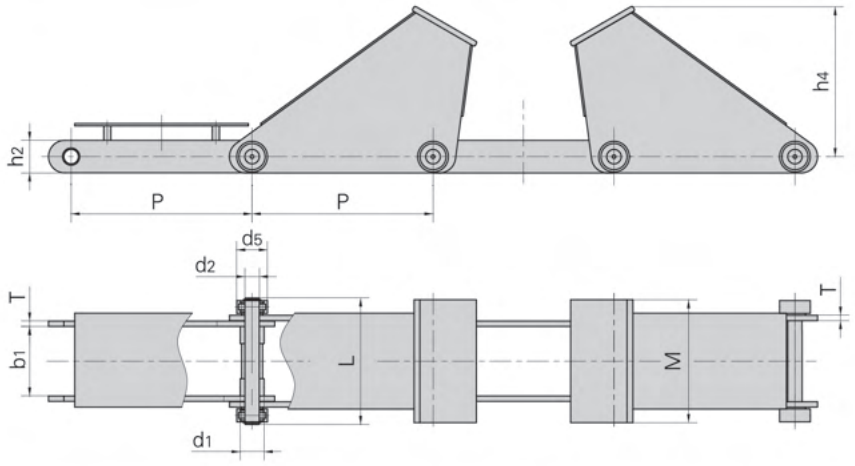


Donghua Chain No.	Pitch	Roller diameter	Width between outer plates	Pin diameter	Pin length	Plate depth	Plate thickness	Attachment dimension		Average tensile strength
	P	d_1 max	b_2 min	d_2 max	Lc max	h_2	t/T max	h_4	W	Q_0
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P600F1	600.0	150.0	117.0	38.0	187.0	122.0	18/15	105.7	220.0	1470/330687

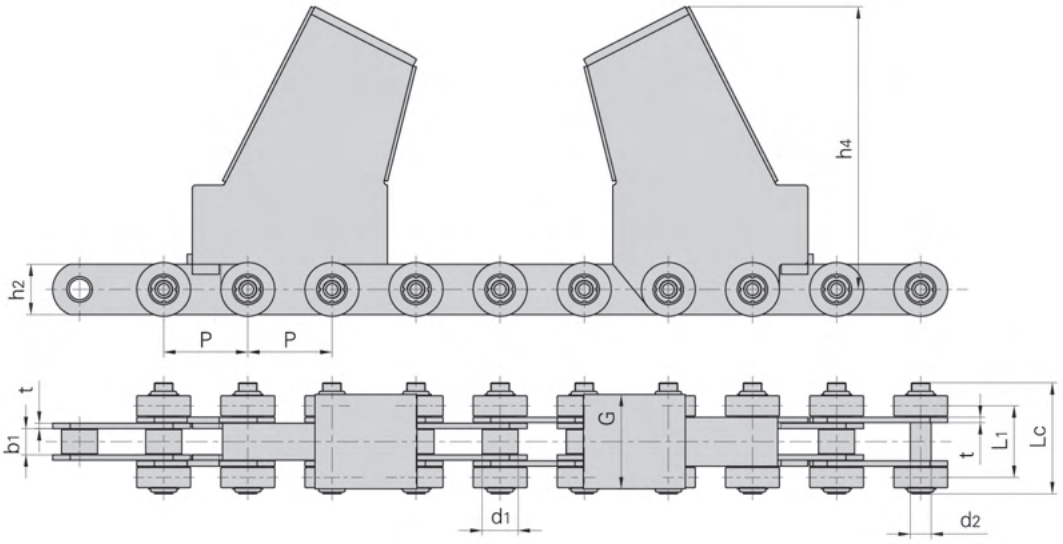


Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin diameter	Pin length	Plate thickness	Attachment dimension				Tensile strength
	P	d_1 max	d_5 max	b_1	d_2 max	L max	T max	W	M	h_2	h_4	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P625	625.0	107.0	160.0	78.0	62.0	310.0	16.0	227.5	130.0	200.0	215.0	700/157470

Conveyor chains for steel mill

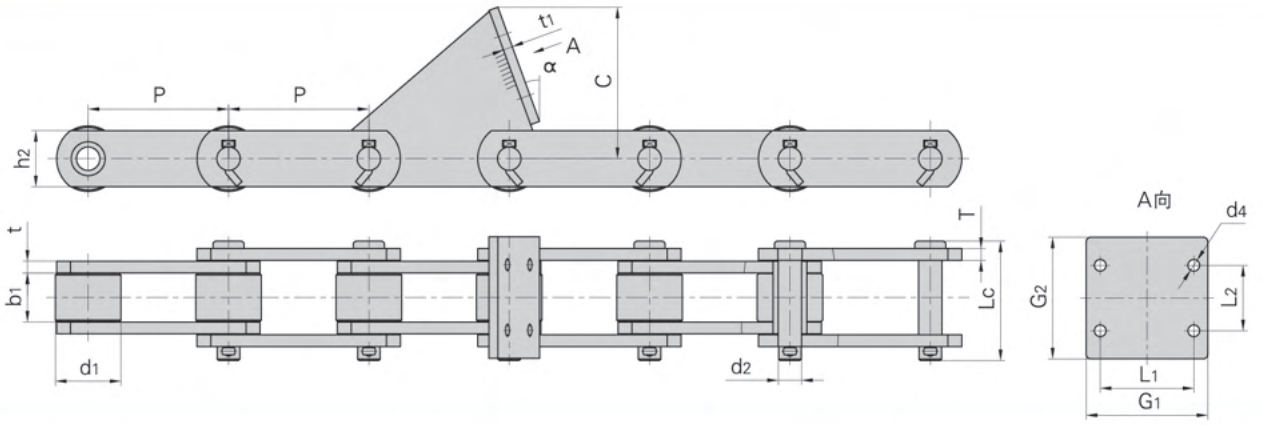


Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin diameter	Plate depth	Pin length	Plate thickness	Attachment dimension		Tensile strength
	P	d_1 max	d_5 max	b_1 min	d_2 max	h_2	L max	T max	h_4	M	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P1000	1000.0	110.0	170.0	384.0	80.0	180.0	678.0	30.0	832.0	680.0	1800/404923



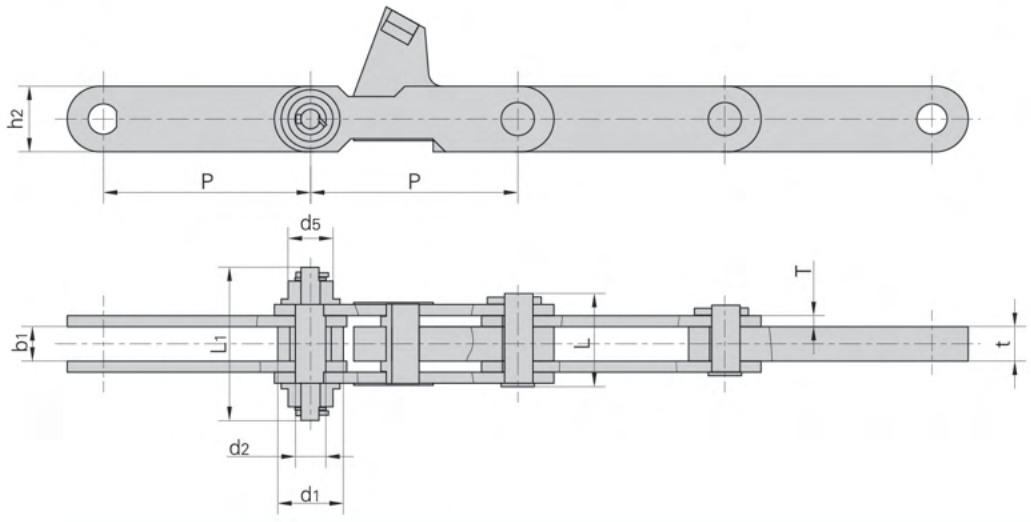
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate thicknes	Inner Plate depth	Attachment dimension			Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	Lc max	t	h_2 max	h_4	L_1	G	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P250F168	250.0	107.0	78.0	62.0	330.0	16.0	150.0	840.4	213.0	280.0	1000/224800	270.5

Conveyor chains for steel mill



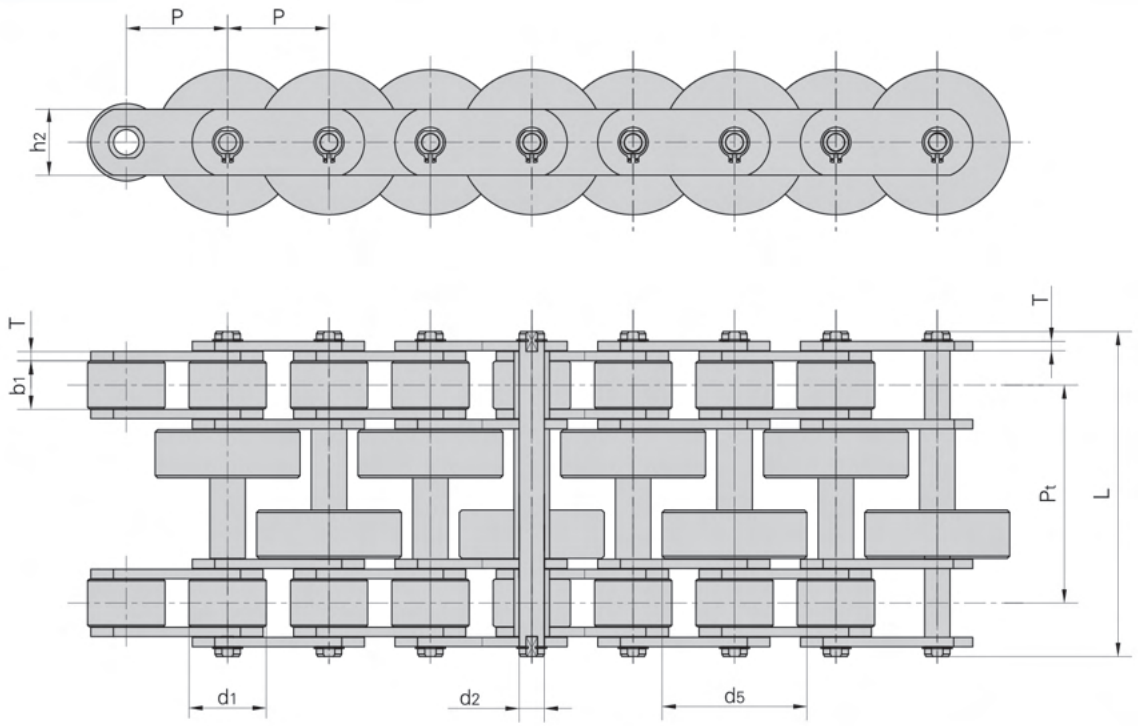
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Inner Plate depth	Plate thicknes	Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	Lc max	h_2 max	t /T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P95.25F1	95.25	44.45	33.30	15.88	81.00	38.10	8.00	180.0/40464	13.63

Donghua Chain No.	P	C	d_4	t_1	L_1	G_1	L_2	G_2	α
	mm	mm	mm	mm	mm	mm	mm	mm	mm
P95.25F1	95.25	102.85	7.90	6.40	63.50	82.50	44.45	82.50	20°



Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin diameter	Pin length		Plate thickness	Tensile strength
	P	d_1 max	d_5 max	b_1 min	d_2 max	L max	L_1 max	t/T max	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P300F5	300.0	95.0	65.0	50.0	44.0	135.0	222.0	50.0/16.0	500.0/112478.0

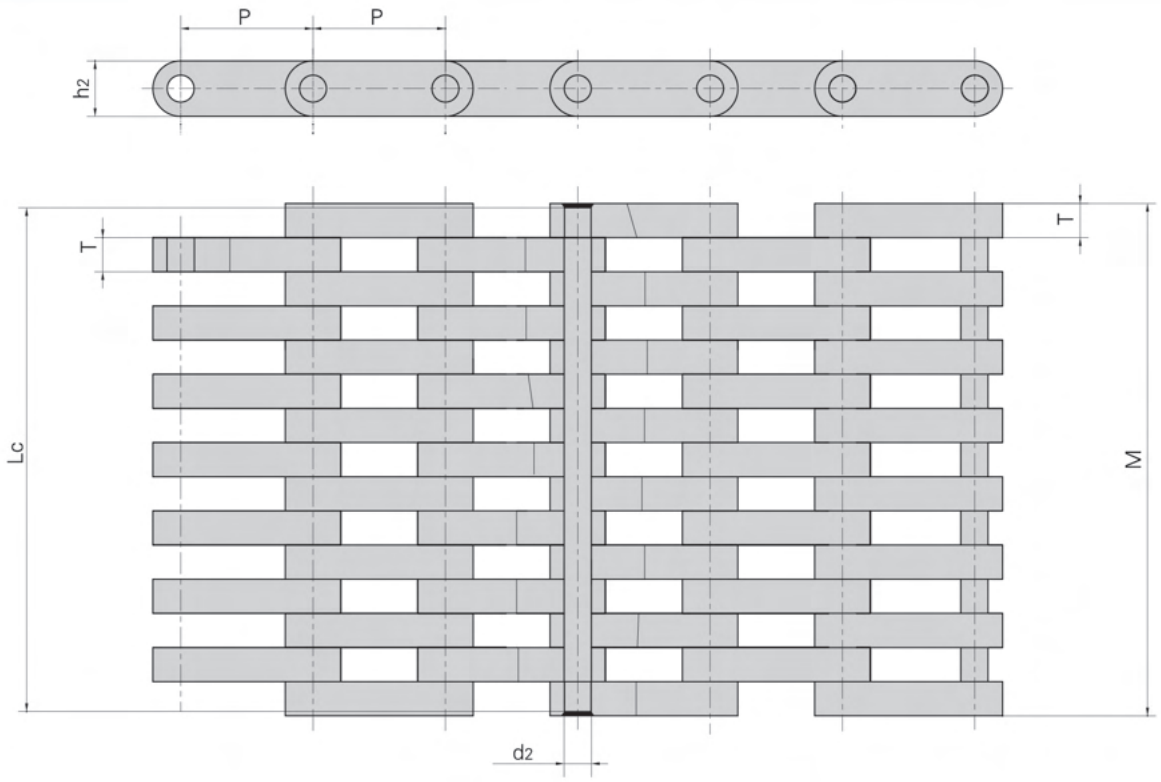
Conveyor chains for steel mill



Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin diameter	Pin length	Plate thickness	Plate depth	Transverse pitch	Tensile strength	Weight per meter
	P	d_1 max	d_5 max	b_1 min	d_2 max	L max	T max	h_2 max	Pt	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P45F8	45.0	36.0	69.0	18.0	12.00	128.0	4	30.0	108.0	160/35968	25.70
P63F4	63.0	48.0	90.0	30.0	15.88	202.0	6	41.0	135.0	200/44991	36.57
P100F316–2	100.0	60.0	140.0	39.0	22.00	256.0	8	50.0	160.0	450/101160	84.10



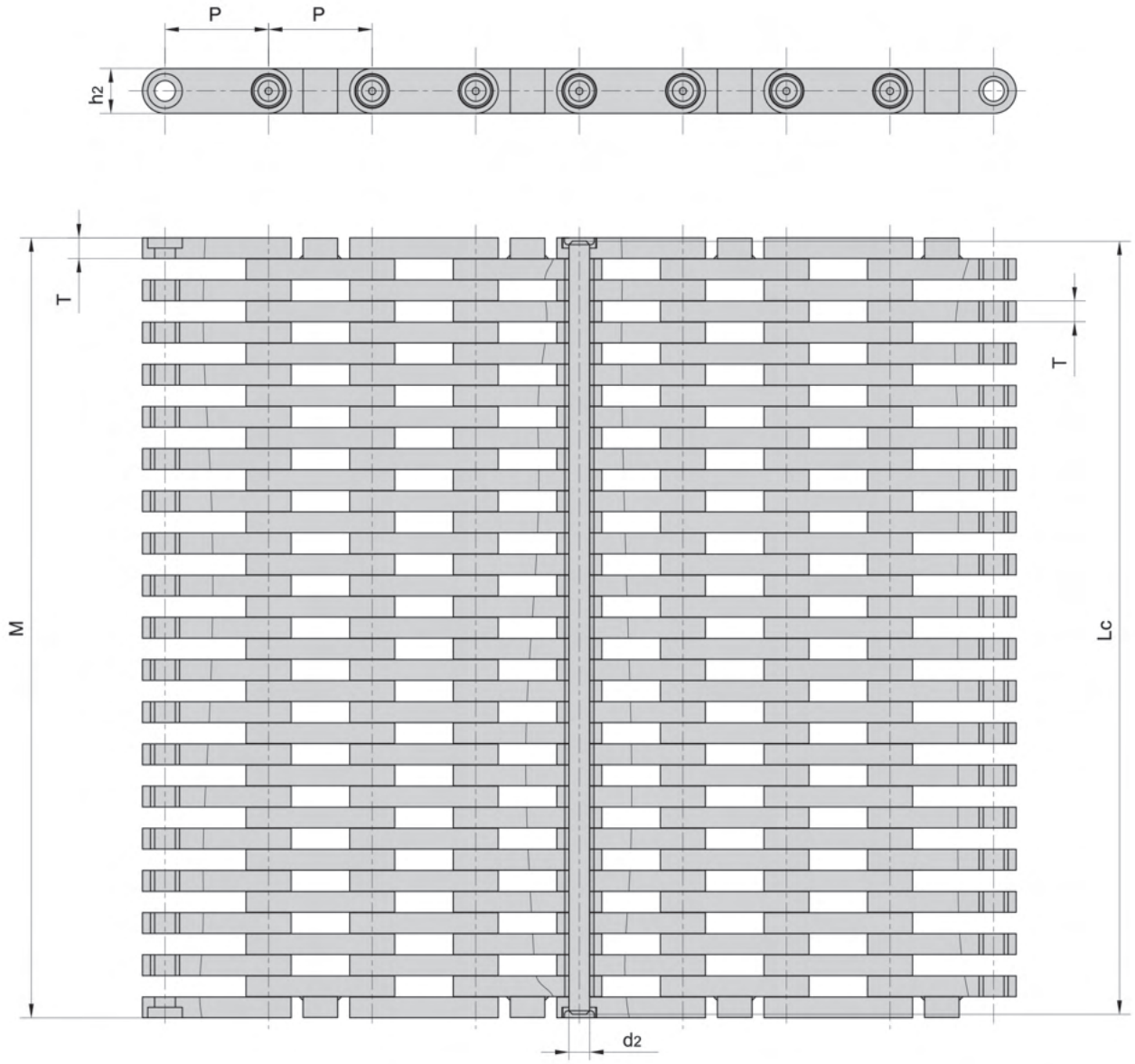
Conveyor chains for steel mill



Donghua Chain No.	Pitch	Plate lacing	Pin diameter	Pin length	Plate thickness	Plate dimension		Tensile strength	Average tensile strength	Weight per meter
	P		d_2 max	Lc max	T max	h_2	M	Q min	Q_0	q
	mm		mm	mm	mm	mm	mm	kN/lbf	kN/lbf	kg/m
LF152F1	152.0	6x5	26.92	279.4	25.4	50.8	283.2	2000/449600	2200/494560	70.0
LF155	155.0	7x8	31.50	595.0	40.0	65.0	605.0	3200/719864	3520/791851	202.2

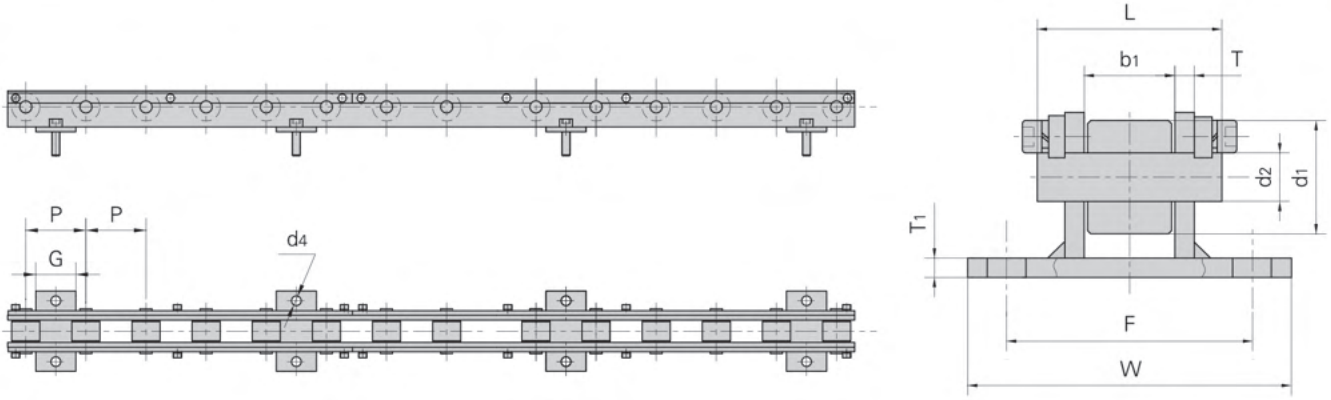


Conveyor chains for steel mill

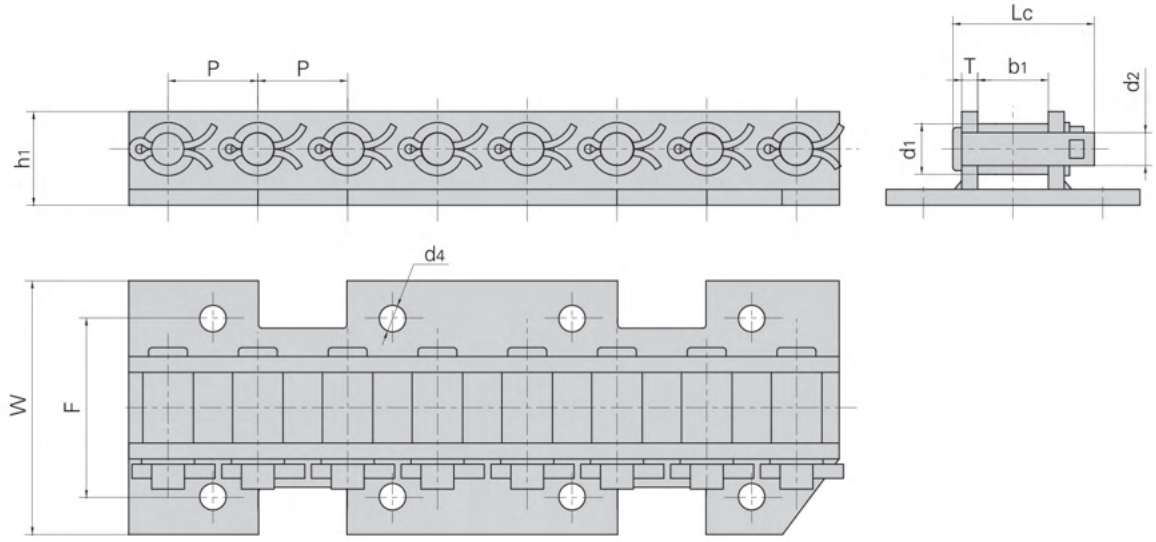


Donghua Chain No.	Pitch	Plate lacing	Pin diameter	Pin length	Plate thickness	Plate dimension		Tensile strength	Average tensile strength	Weight per meter
	P		d_2 max	Lc max	T max	h_2	M	Q min	Q_0	q
	mm		mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
LF150F1	150.0	18 × 19	30.0	1117.0	30.0	65.0	1119.0	5200/1169000	5700.0	365.0

Conveyor chains for steel mill

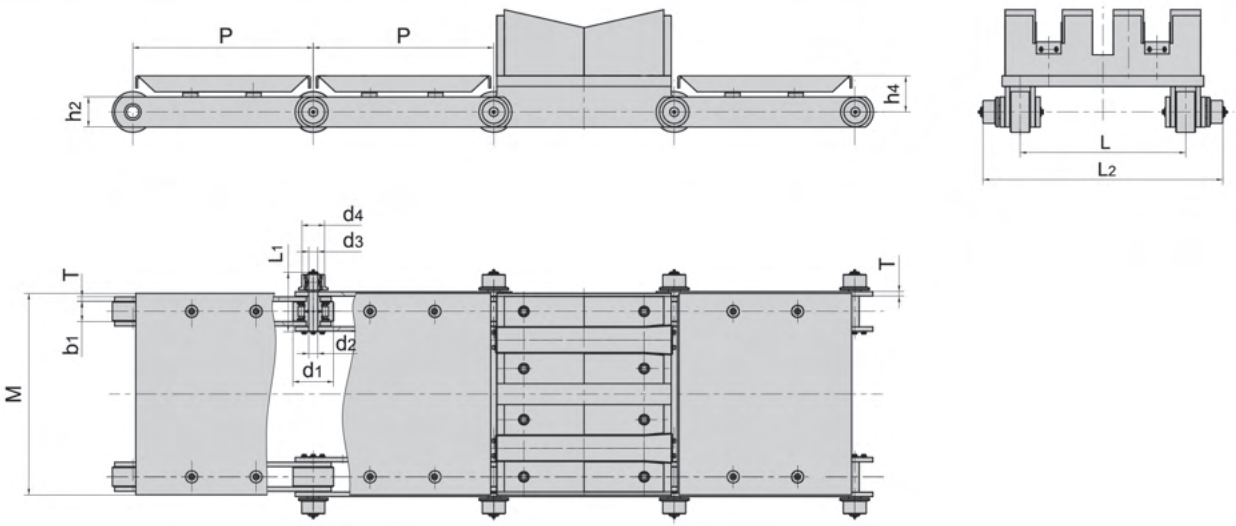


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate thickness	Attachment dimension					Weight per meter
	P	d1 max	b1	d2 max	L max	T max	T1	W	F	d4	G	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kg/m
P75F9	75.0	35.0	28.0	15.0	56.0	6.0	6.0	100.0	76.0	12.0	50.0	22.3

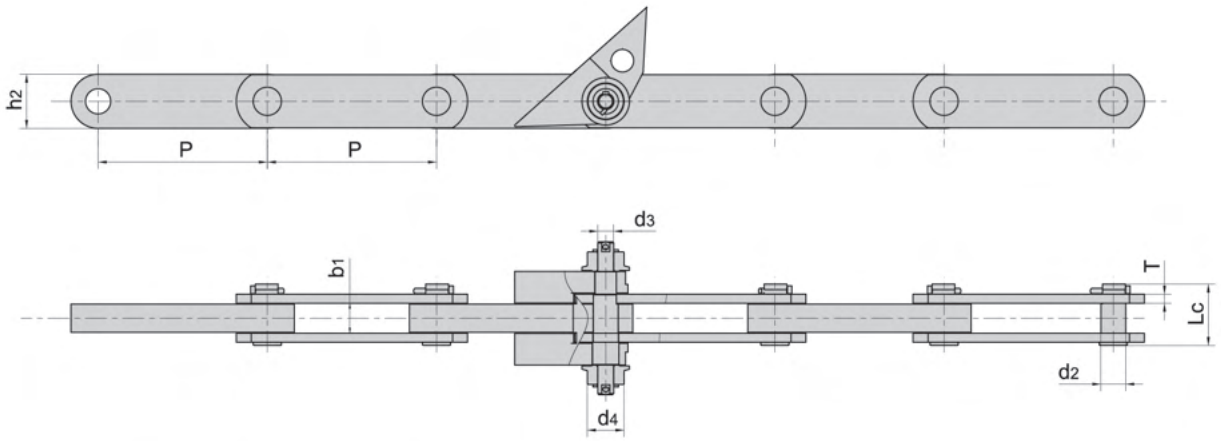


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate thickness	Attachment dimension				Tensile strength	Weight per meter
	P	d1 max	b1	d2 max	Lc max	T max	F	W	d4	h1	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P50.8F10	50.8	28.6	40.0	18.5	80.0	9.0	101.6	143.6	15.0	53.0	193/43416	11.2

Conveyor chains for steel mill

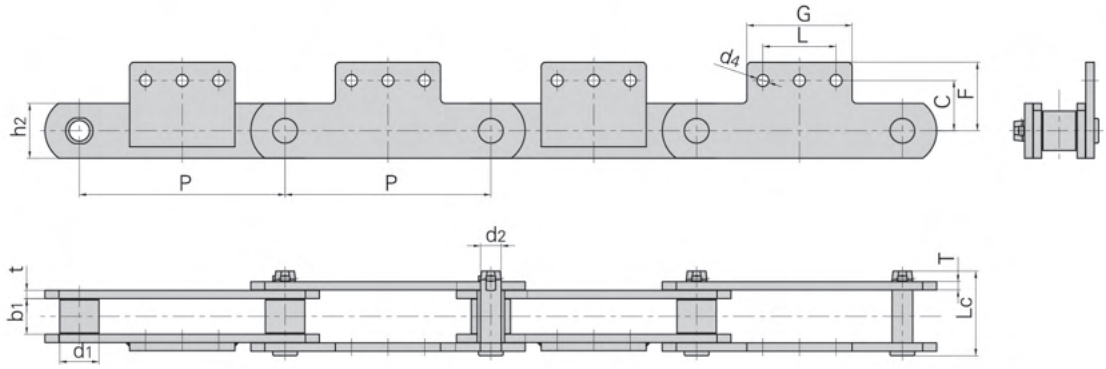


Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin diameter		Pin length	Plate dimension		Attachment dimension				Tensile strength
	P	d_1 max	d_4	b_1 min	d_2 max	d_3 max	Lc max	h_2	T max	L	L_2	M	h_4	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P600F3	600.0	135.0	76.0	68.0	30.0	30.0	200.3	100.0	15.0	550.0	794.0	670.0	120.0	1000.0/224809.0

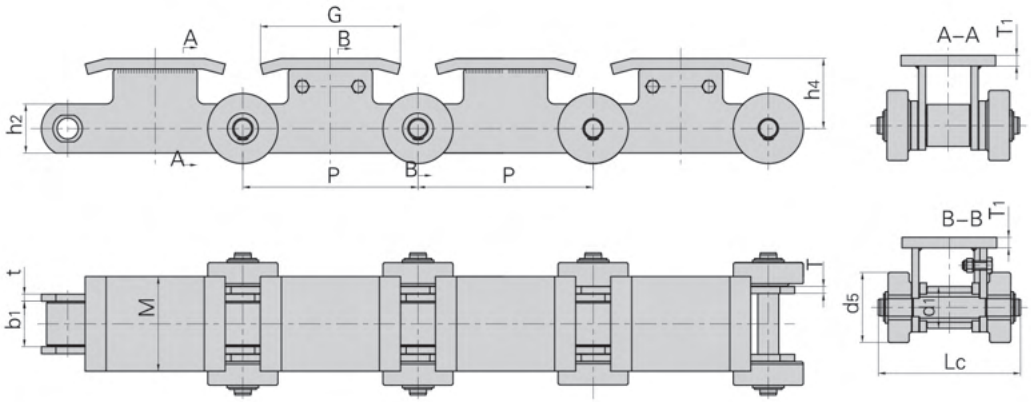


Donghua Chain No.	Pitch	Roller diameter	Width between outer plates	Pin diameter		Pin length	Plate dimension		Tensile strength
	P	d_4 max	b_1	d_2 max	d_3 max	Lc max	h_2	T max	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P300F7	300.0	65.0	53.0	44.0	28.0	108.9	96.0	16.0	500.0/112404.0

Conveyor chains for steel mill

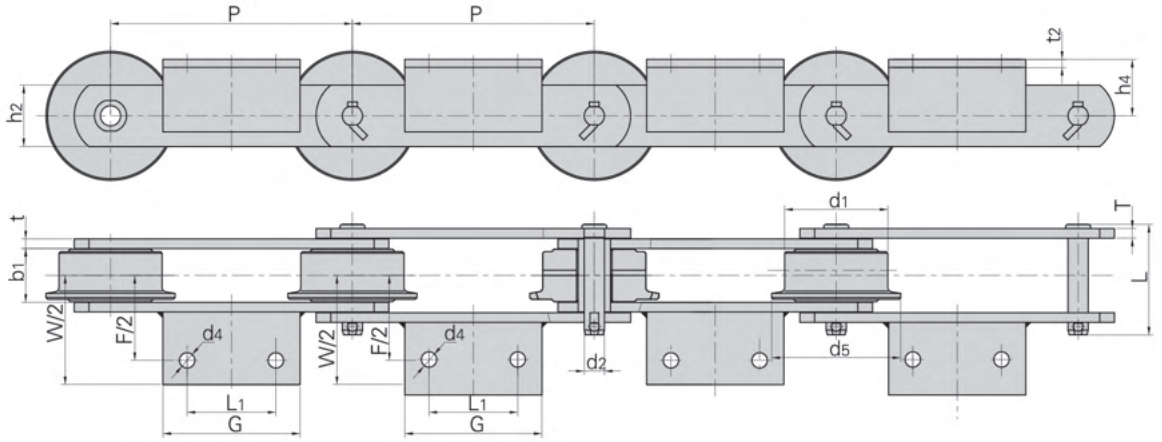


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate thicknes	Inner Plate depth	Attachment dimension					Weight per meter
	P	d_1 max	b_1 min	d_2 max	Lc max	t/T	h_2 max	C	F	L	G	d_4	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kg/m
P450F9SA3	450.0	85.0	78.0	45.0	185.0	18.0	120.0	133.0	150.0	160.0	230.0	26.0	61.7

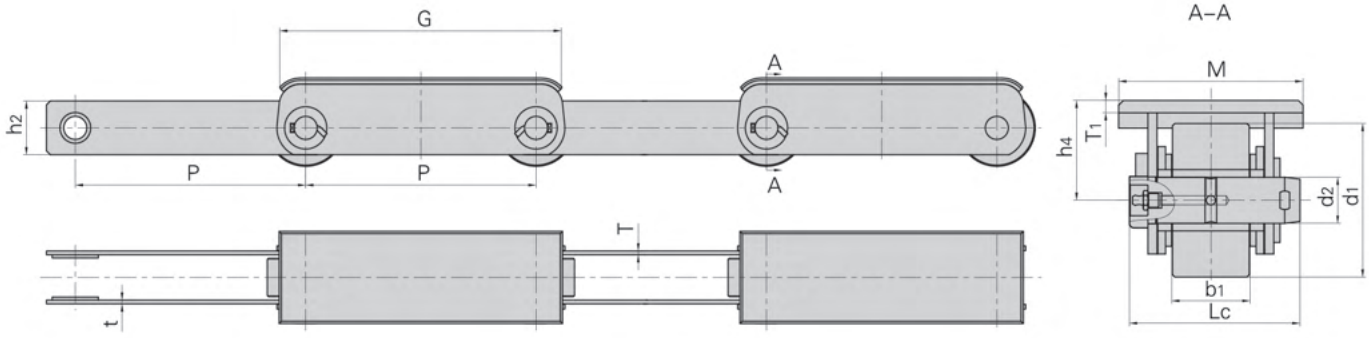


Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin diameter	Pin length	Plate thicknes	Inner Plate depth	Attachment dimension				Tensile strength
	P	d_1 max	d_5 max	b_1 min	d_2 max	Lc max	t/T	h_2 max	h_4	G	M	T_1	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P250F132	250.0	60.0	100.0	65.0	30.0	203.0	10.0	70.0	100.0	200.0	135.0	15.0	412.0/92618.0

Conveyor chains for steel mill

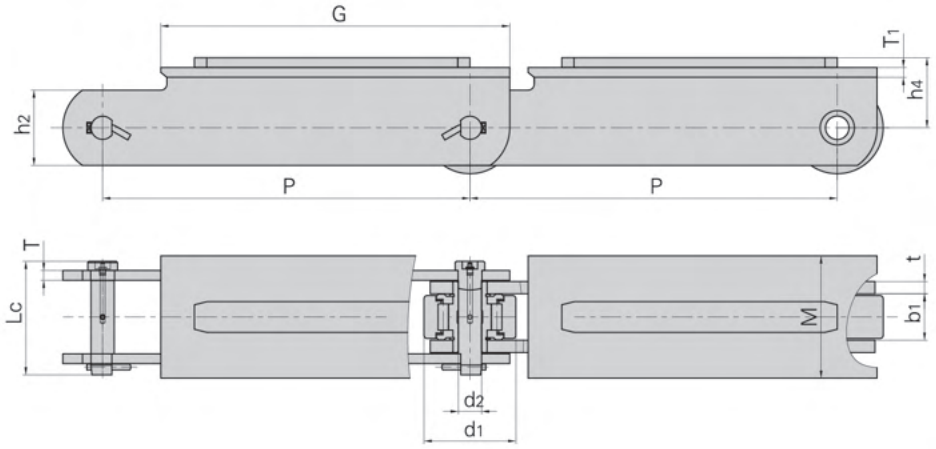


Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin diameter	Pin length	Plate thicknes	Inner Plate depth	Attachment dimension							Tensile strength	Weight per meter
	P	d_1 max	d_5 max	b_1 min	d_2 max	Lc max	t/T	h_2 max	W	F	L_1	G	d_4	h_4	t_2	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P300F38A2–F	300	128	160	67	25	138	13	78	300	211	110	170	19	70	10	485/109028	49.6

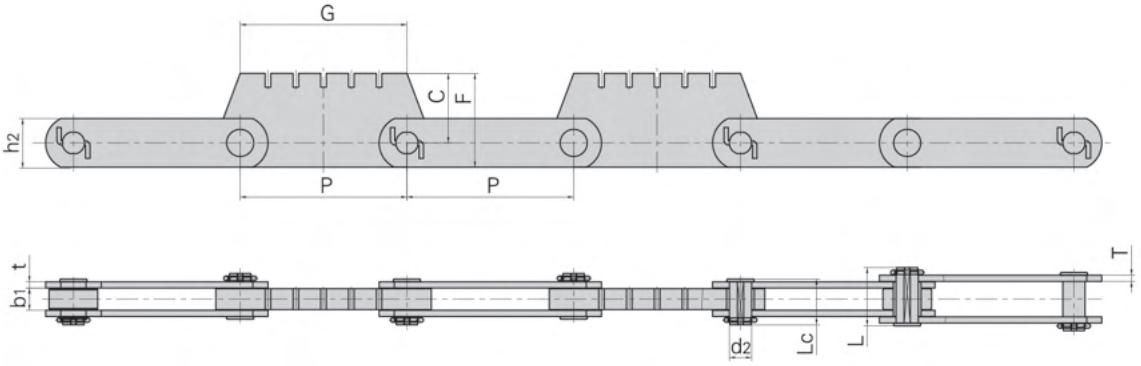


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate thicknes	Inner Plate depth	Attachment dimension				Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	Lc max	t/T	h_2 max	h_4	G	M	T_1	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P300F48	300	100	51	30	111	5	70	65	369	120	8	230/51704	25

Conveyor chains for steel mill

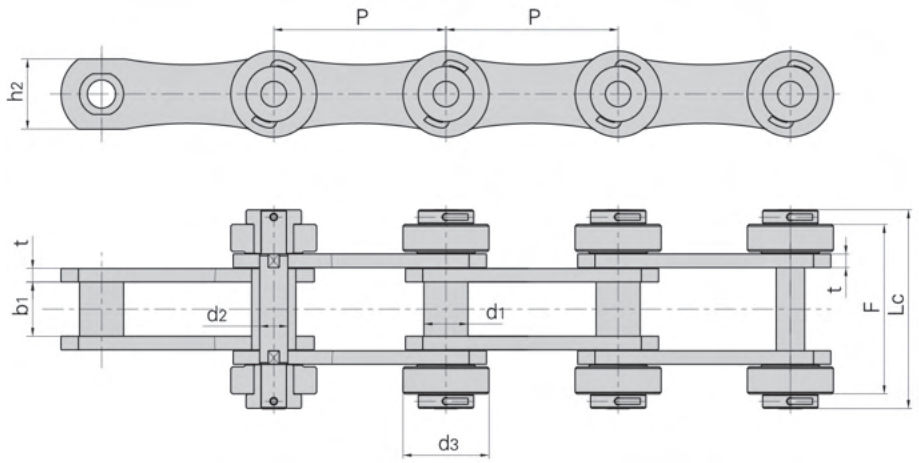


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate thicknes	Inner Plate depth	Attachment dimension				Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	Lc max	t / T	h_2 max	h_4	G	M	T_1	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P600F9	600.0	150.0	76.0	38.0	185.5	20/16	123.0	114.5	570.0	200.0	16.0	1300/292240	90.4

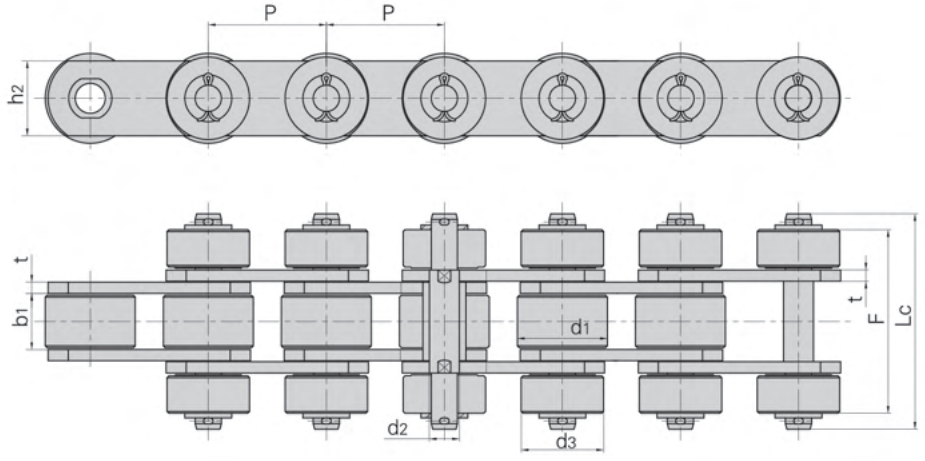


Donghua Chain No.	Pitch	Width between inner plates	Pin diameter	Pin length		Plate thicknes	Inner Plate depth	Attachment dimension			Tensile strength
	P	b_1 min	d_2 max	L max	Lc max	t / T	h_2 max	C	F	G	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P240F5	240.0	32.0	32.0	66.0	84.0	9.0	70.0	100.0	135.0	240.0	450/101160

Conveyor chains for steel mill

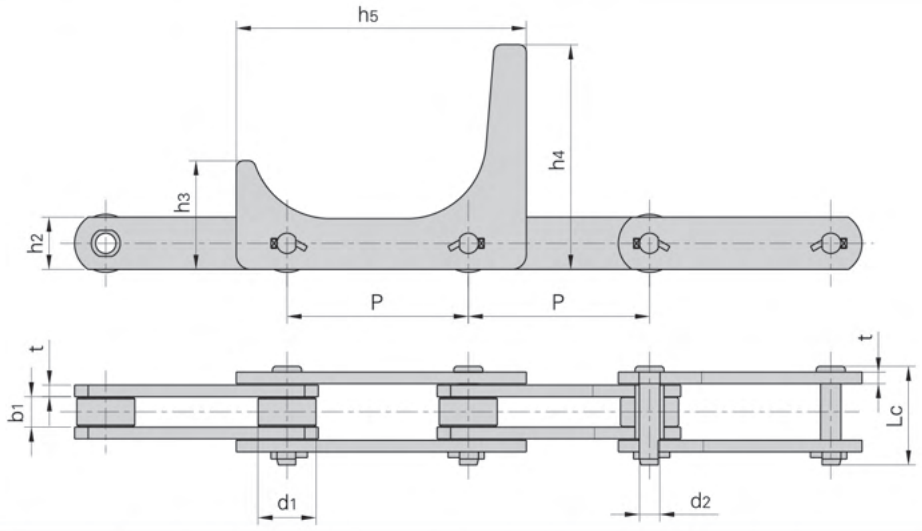


Donghua Chain No.	Pitch	Bush diameter	Width between inner plates	Pin diameter	Pin length	Plate thicknes	Inner Plate depth	Attachment dimension		Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	Lc max	t	h_2 max	d_3	F	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P152F207SR2	152.4	39.0	48.0	25.0	176.0	12.0	62.0	133.0	150.0	1500.0/337200	23.7

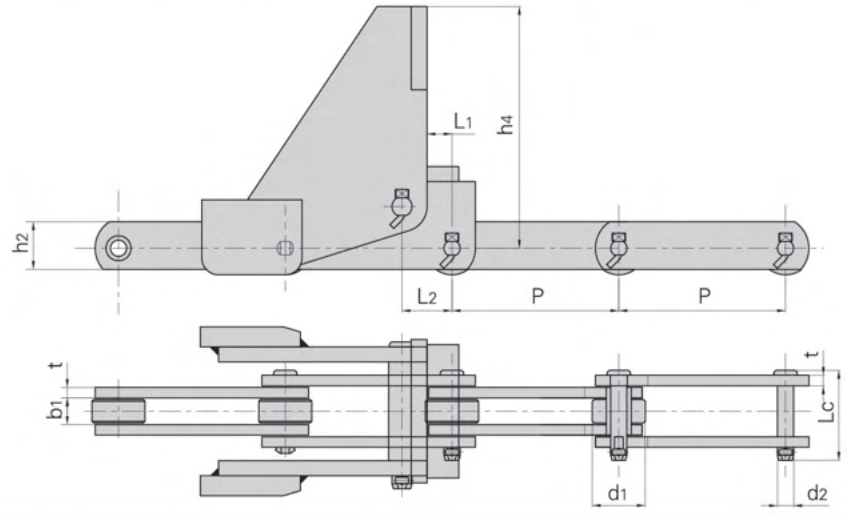


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate thicknes	Inner Plate depth	Attachment dimension		Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	Lc max	t	h_2 max	d_3	F	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P63F47	63.0	48.0	30.0	14.0	115.0	6.0/6.0	40.0	44.0	98.0	160.0/35968	20.5
P101.6F151SR2	101.6	63.5	48.0	18.0	150.0	8.0/8.0	40.0	50.0	134.0	235.0/52828	25.0

Conveyor chains for steel mill

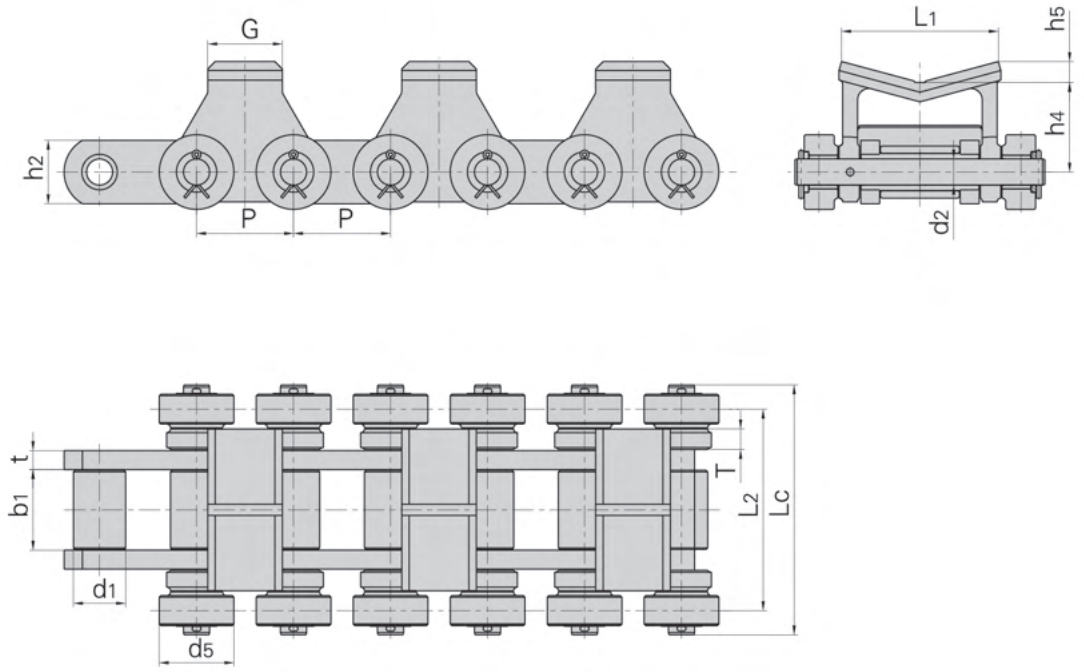


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate thicknes	Inner Plate depth	Attachment dimension			Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	Lc max	t	h_2 max	h_3	h_5	h_6	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P125F51	125.0	40.0	21.0	14.0	77.0	10.0	36.0	75.0	155.0	200.0	160.0/35968	11.70
P125F56	125.0	40.0	21.0	14.0	68.0	8.0	36.0	75.0	155.0	200.0	160.0/35968	9.26



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate thicknes	Inner Plate depth	Attachment dimension			Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	Lc max	t	h_2 max	h_4	L_1	L_2	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P100F254	100.0	31.8	16.0	9.7	54.0	6.3	28.6	145.0	15.0	30.0	160.0/35968	108.0	84.1
P100F341	100.0	31.8	16.0	9.7	54.0	6.3	28.6	145.0	70.0	30.0	160.0/35968	108.0	25.7

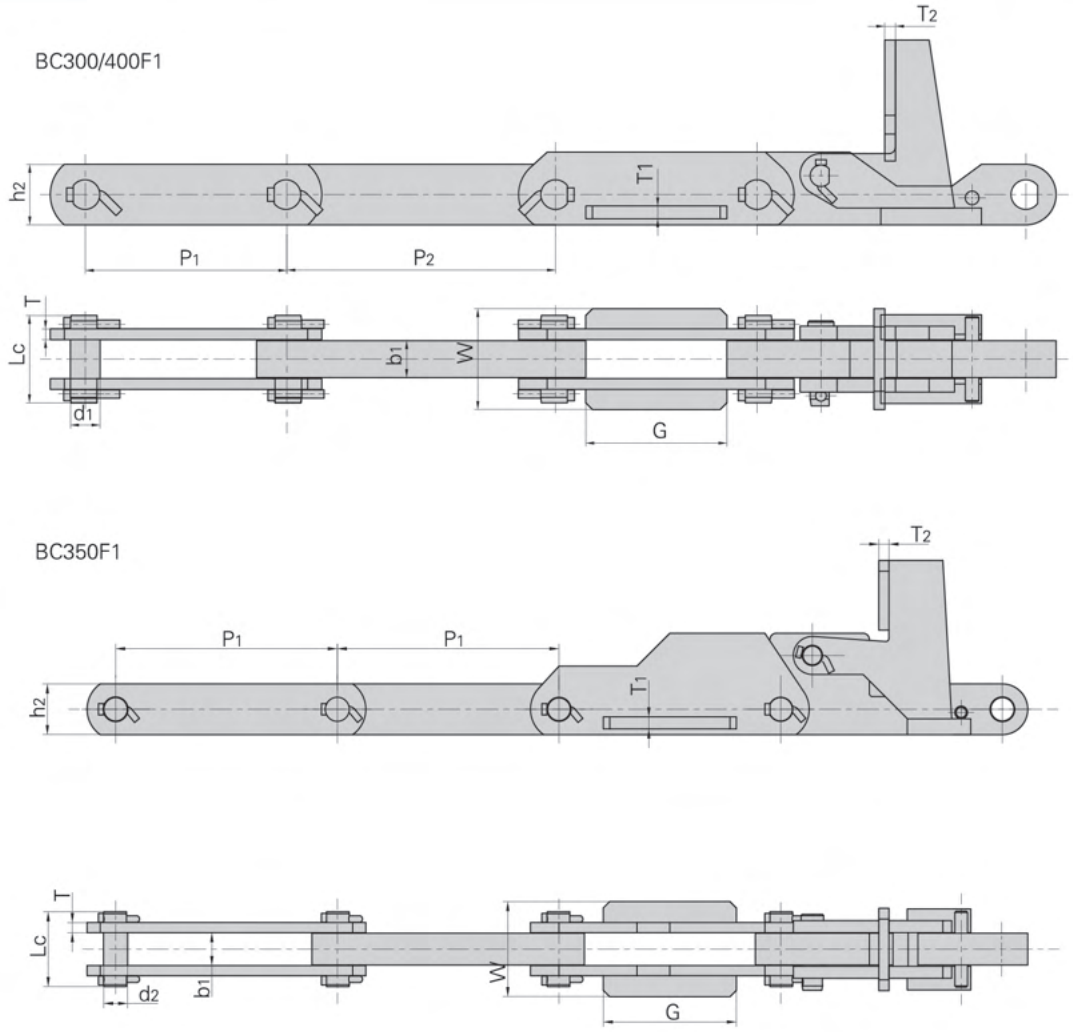
Conveyor chains for steel mill



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate thicknes	Inner Plate depth	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	Lc max	t /T	h_2 max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P130F6	130	70	108	35	335	25.4/27.5	85	800/179840	880	149.7

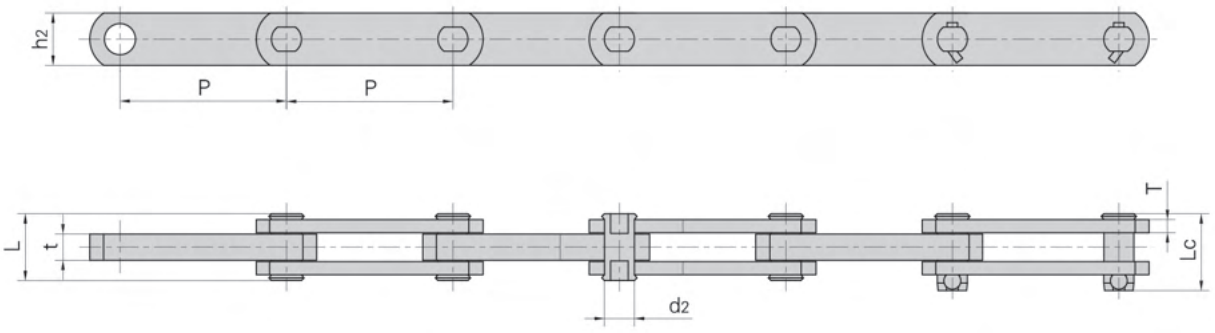
Donghua Chain No.	Attachment dimension				
	h_4	h_5	L_1	L_2	d_5
	mm	mm	mm	mm	mm
P130F6	120	28.5	210	270	100

Conveyor chains for steel mill



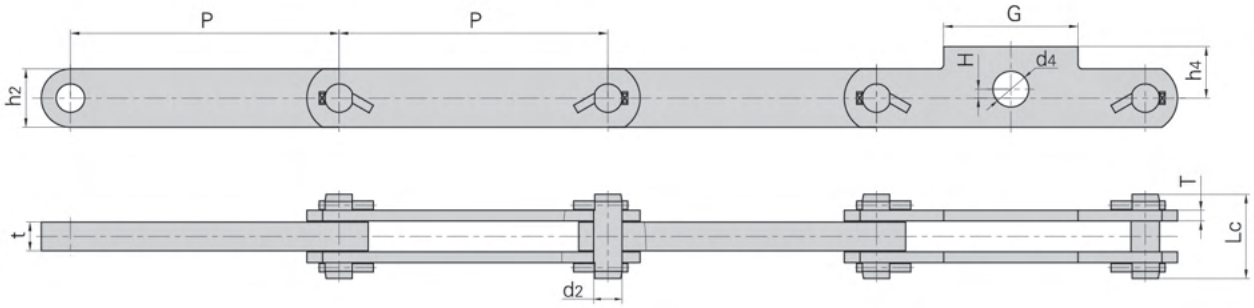
Donghua Chain No.	Pitch		Width between outer plates	Pin diameter	Pin length	Plate dimension		Attachment dimension				Tensile strength
	P_1	P_2	b_1 min	d_2 max	Lc max	h_2	T	G	W	T_1	T_2	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
BC300/400F1	300	400	58	42	130	90	16	210	150	19	16	1270/285500
BC350F1	350	–	53	38	118	80	16	210	150	19	16	1080/242793

Block chains

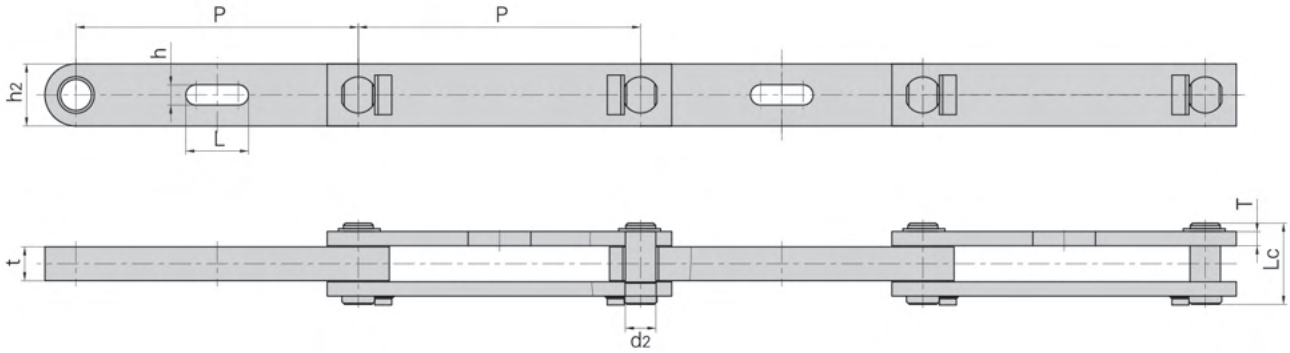


Donghua Chain No.	Pitch	Pin diameter	Pin length		Plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_2 max	L max	Lc max	h_2 max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
BC41.3	41.3	7.94	29.4	–	15.9	15.9/6.4	45.0/10116	50.0	2.30
P100F113	100.0	12.00	30.5	36.0	30.0	12.0/6.0	100.0/22480	110.0	3.59
P127F4	127.0	22.86	51.5	–	40.0	20.0/10.0	170.0/38217	187.0	11.60
BC127F1	127.0	20.00	50.0	57.5	40.0	20.0/10.0	280.0/62946	308.0	7.90
BC127F3	127.0	22.00	47.5	76.0	40.0	20.0/9.5	240.0/53954	276.0	8.04
BC127F4	127.0	32.00	71.0	–	65.0	35.0/12.0	550.0/123645	632.5	22.83
BC150	150.0	32.00	78.0	86.0	65.0	32.0/16.0	637.0/143203	700.0	21.10
BC200F1	200.0	22.12	60.0	–	44.5	30.0/9.5	276.4/62137	304.0	10.23
BC200F2	200.0	26.45	66.0	–	55.0	28.0/12.7	534.9/120250	588.0	14.10
BC200F3	200.0	22.12	60.0	–	50.8	30.0/9.5	401.2/90193	441.0	11.80
BC200F6	200.0	25.40	62.5	–	50.8	24.8/12.7	356.0/80032	409.4	13.50
BC250F1	250.0	26.45	72.0	–	55.0	32.0/12.7	534.9/120250	588.0	14.60
BC250F2	250.0	26.45	72.0	–	50.8	32.0/12.7	454.0/102063	490.0	13.40
BC300F1	300.0	26.50	65.0	–	57.0	30.0/12.7	735.0/165234	808.0	14.40

Block chains

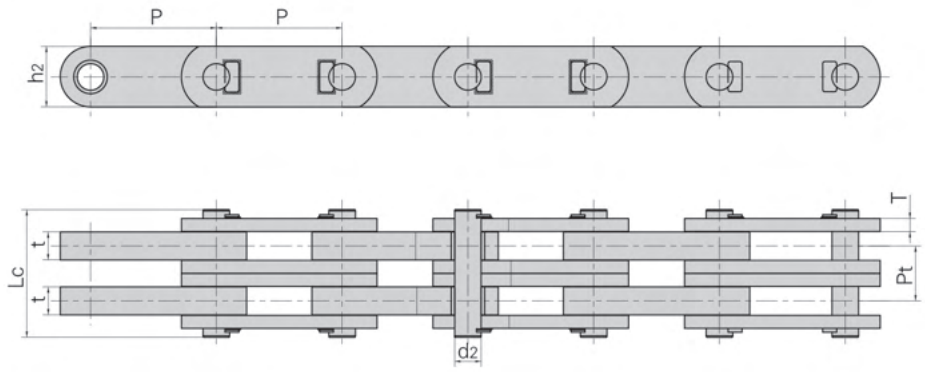


Donghua Chain No.	Pitch	Pin diameter	Pin length	Inner plate depth	Plate thickness	Attachment dimension				Tensile strength	Weight per meter
	P	d_2 max	Lc max	h_2 max	t /T max	G	H	h_4	d_4	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
BC300F2	300.0	31.75	94.0	65.0	32.0/12.0	150.0	10.0	57.5	40.0	699.0/157141	18.20

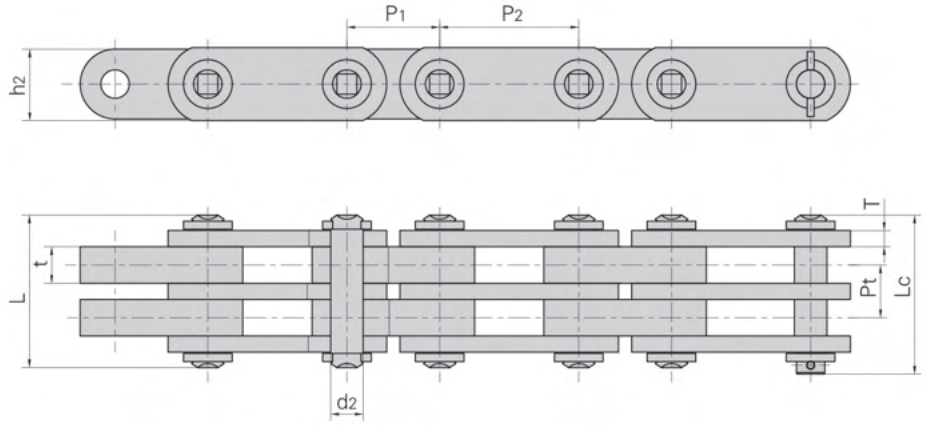


Donghua Chain No.	Pitch	Pin diameter	Pin length	Inner plate depth	Plate thickness	Attachment dimension		Tensile strength	Weight per meter
	P	d_2 max	Lc max	h_2 max	t /T max	h	L	Q min	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
BC500F2	500.0	54.00	144.0	110.0	60.0/25.0	110.0	35.0	2160.0/485587	55.90

Block chains

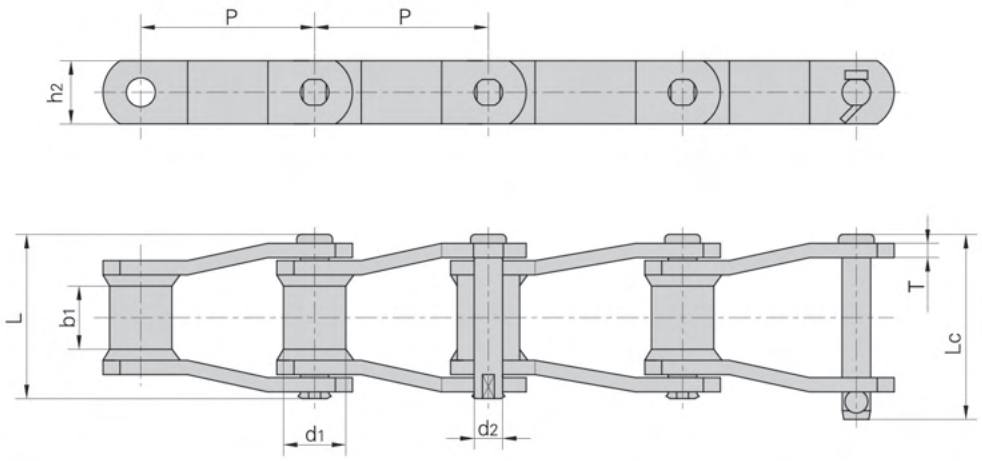


Donghua Chain No.	Pitch	Pin diameter	Pin length	Inner plate depth	Plate thickness	Transverse pitch	Tensile strength	Weight per meter
	P	d_2 max	Lc max	h_2 max	t /T max	Pt	Q min	q
	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
BC270F1–2	270.0	57.00	274.0	130.0	60.0/28.0	118.0	6000.0/1348854	171.00



Donghua Chain No.	Pitch		Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch	Tensile strength	Weight per meter
	P1	P2	d_2 max	L max	Lc max	h_2 max	t /T max	Pt	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
BC171.45F1–114.3–2	114.3	171.45	40.0	188.0	196.0	90.0	45.0/20.0	65.0	2000.0/45000	79.80

Welded-steel-type mill chains

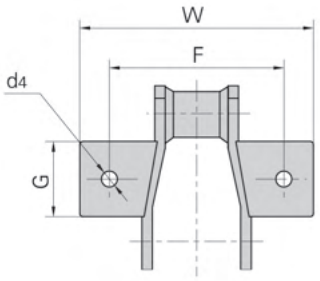


Donghua Chain No.	Pitch	Bush diameter	Width between inner plates	Pin diameter	Pin length		Plate depth	Plate thickness	Tensile strength	Average tensile trength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
WR78	66.27	22.90	28.40	12.78	73.00	79.3	28.4	6.4	93.4/21227	102.70	6.20
WH78									106.8/24273	117.50	
WR82	78.10	31.50	31.80	14.35	80.00	86.0	31.8	6.4	100.1/22750	110.10	7.98
WH82									131.2/29818	144.30	
WR106	152.40	37.10	41.20	19.13	103.00	111.0	38.1	9.7	169.0/38409	185.90	10.56
WH106									224.6/51045	247.00	
WR110	152.40	32.00	46.70	19.13	107.70	115.5	38.1	9.7	169.0/38409	185.90	10.40
WH110									224.6/51045	247.00	
WR111	120.90	37.10	57.20	19.13	116.80	124.5	38.1	9.7	169.0/38409	185.90	12.72
WH111									224.6/51045	247.00	
WR124	101.60	37.10	41.20	19.13	103.00	110.0	38.1	9.7	169.0/38409	185.90	12.38
WH124									224.6/51045	247.00	
WR124H	103.20	41.70	41.20	22.30	131.60	133.0	50.8	12.7	275.8/62682	303.30	19.68
WH124H									355.9/80886	391.40	
WR132	153.67	44.70	76.20	25.48	151.00	162.2	50.8	12.7	275.8/62682	303.30	20.00
WH132									378.1/85932	415.90	
WR150	153.67	44.45	73.00	25.40	151.00	162.2	63.5	12.7	530.0/119144	583.00	20.50
WH150											
WR155	153.67	44.45	73.00	28.57	164.00	176.0	63.5	12.7	820.0/186361	902.00	20.70
WH155											
WR157	153.67	44.45	76.20	28.57	164.00	176.0	63.5	15.9	820.0/186361	902.00	20.80
WH157											
WR78F5	66.27	21.30	20.00	12.70	62.99	66.1	25.4	6.4	66.7/14994	73.37	5.00
WH78F4	66.27	22.90	22.23	12.78	66.40	72.3	28.4	6.4	106.8/24009	117.48	5.94
WH124F1	101.60	31.75	38.10	19.05	101.50	109.5	38.1	9.5	253.0/56876	278.00	11.40
WH111F1	120.90	36.50	57.20	19.05	120.60	120.6	38.1	9.5	272.0/61148	299.20	12.63

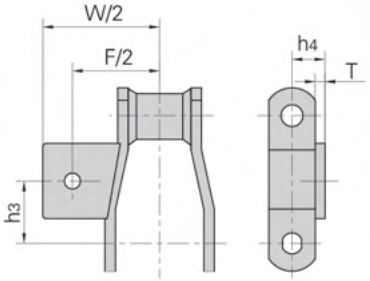
Note: WR – Welded steel chain – only pins & bushes heat treated
WH – Welded steel chain – all heat treated

Welded-steel-type mill chains with attachments

With K1 attachments

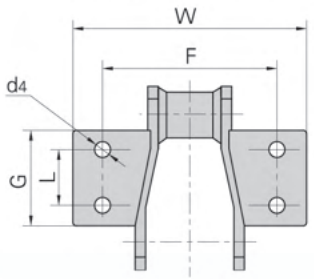


With A1 attachments

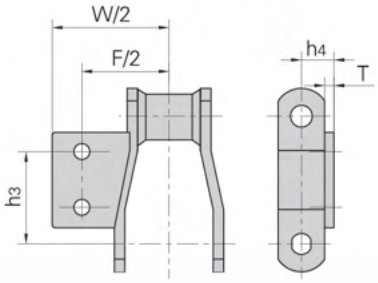


Donghua Chain No.	h3	G	F	W	h4	d4	T
	mm	mm	mm	mm	mm	mm	mm
WR78 WH78	31.8	36.6	101.6	130.0	22.4	9.7	6.4
WR82 WH82	38.1	46.0	106.7	142.7	23.9	9.7	6.4

With K2 attachments

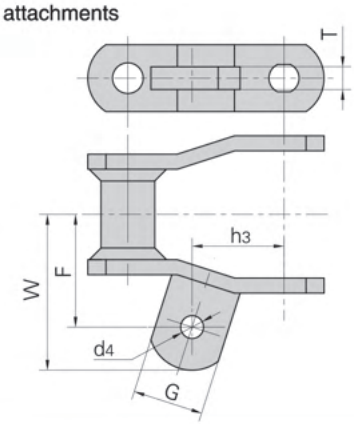


With A2 attachments



Donghua Chain No.	L	G	h3	F	W	h4	d4	T
	mm	mm	mm	mm	mm	mm	mm	mm
WR78 WH78	28.4	52.3	38.9	101.6	130.0	22.4	9.7	6.4
WR82 WH82	33.3	62.0	52.3	108.2	142.7	23.9	9.7	6.4
WR110 WH110	44.4	84.1	98.6	135.1	168.1	30.0	9.7	9.7
WR111 WH111	58.7	90.4	89.9	159.0	193.5	30.0	12.7	9.7
WR124 WH124	49.3	77.7	71.4	133.6	180.8	30.0	9.7	9.7
WR124H WH124H	49.3	80.8	73.2	133.6	165.6	39.6	12.7	12.7
WR132 WH132	69.8	80.8	106.2	190.5	234.7	39.6	12.7	12.7

With A22 attachments

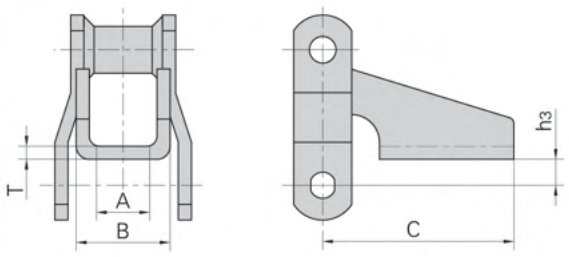


Donghua Chain No.	h3	G	F	W	d4	T
	mm	mm	mm	mm	mm	mm
WR78 WH78	33.3	30	47.8	65.0	9.7	9.7

Welded-steel-type mill chains with attachments

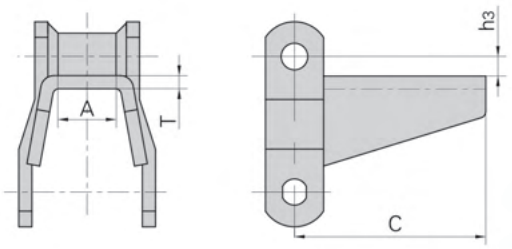
With H1 attachments

Donghua Chain No.	h_3	A	B	C	T
	mm	mm	mm	mm	mm
WR78 WH78	12.7	22.4	50.8	93.5	6.4
WR82 WH82	15.7	28.4	57.2	93.5	6.4



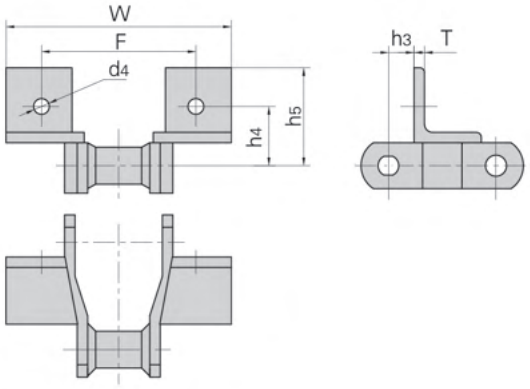
With H2 attachments

Donghua Chain No.	h_3	A	C	T
	mm	mm	mm	mm
WR78 WH78	7.9	20.8	93.5	6.4
WR82 WH82	7.9	26.4	96.8	6.4



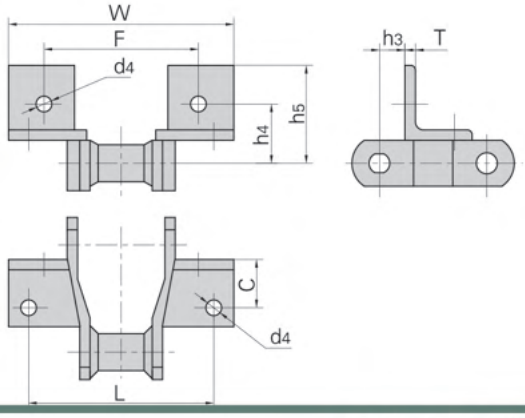
With F2 attachments

Donghua Chain No.	h_3	h_4	h_5	F	W	d_4	T
	mm	mm	mm	mm	mm	mm	mm
WR78 WH78	15.7	36.6	60.5	95.5	138.2	9.7	6.4



With F4 attachments

Donghua Chain No.	h_3	h_4	h_5	L	C	F	W	d_4	T
	mm	mm	mm	mm	mm	mm	mm	mm	mm
WR78 WH78	17.3	44.4	60.5	114.3	31.8	95.2	141.2	9.7	6.4
WR82 WH82	20.6	46.2	62.0	127.0	28.4	104.6	150.9	9.7	6.4
WR124 WH124	22.4	52.3	73.2	133.6	36.6	111.3	157.0	9.7	9.7

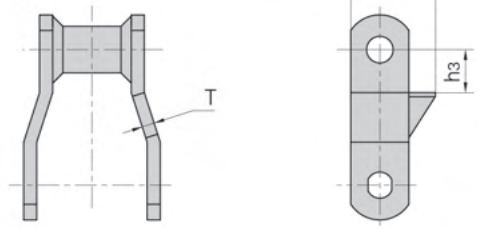


Welded-steel-type mill chains with attachments

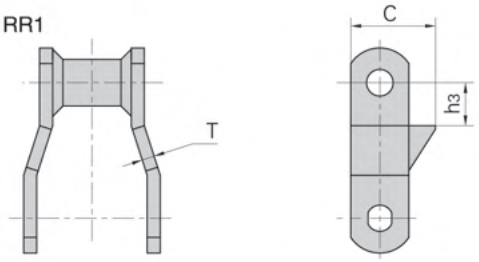
With R1 & RR1 attachments

Donghua Chain No.	h3	C	T
	mm	mm	mm
WR78 WH78	17.3	41.1	6.4
WR82 WH82	22.4	49.3	6.4
WR124 WH124	31.8	49.3	9.7

R1



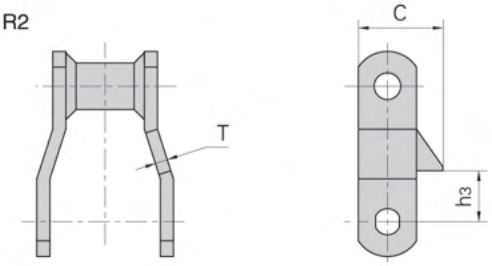
RR1



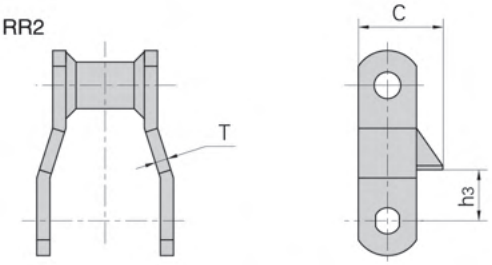
With R2 & RR2 attachments

Donghua Chain No.	h3	C	T
	mm	mm	mm
WR78 WH78	17.3	41.1	6.4
WR82 WH82	22.4	49.3	6.4
WR124 WH124	31.8	49.3	9.7

R2

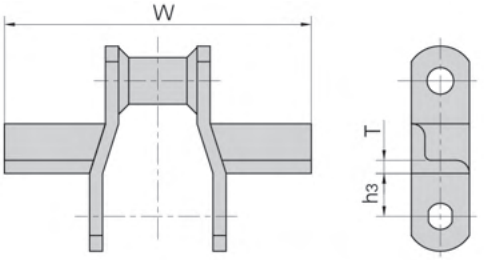


RR2

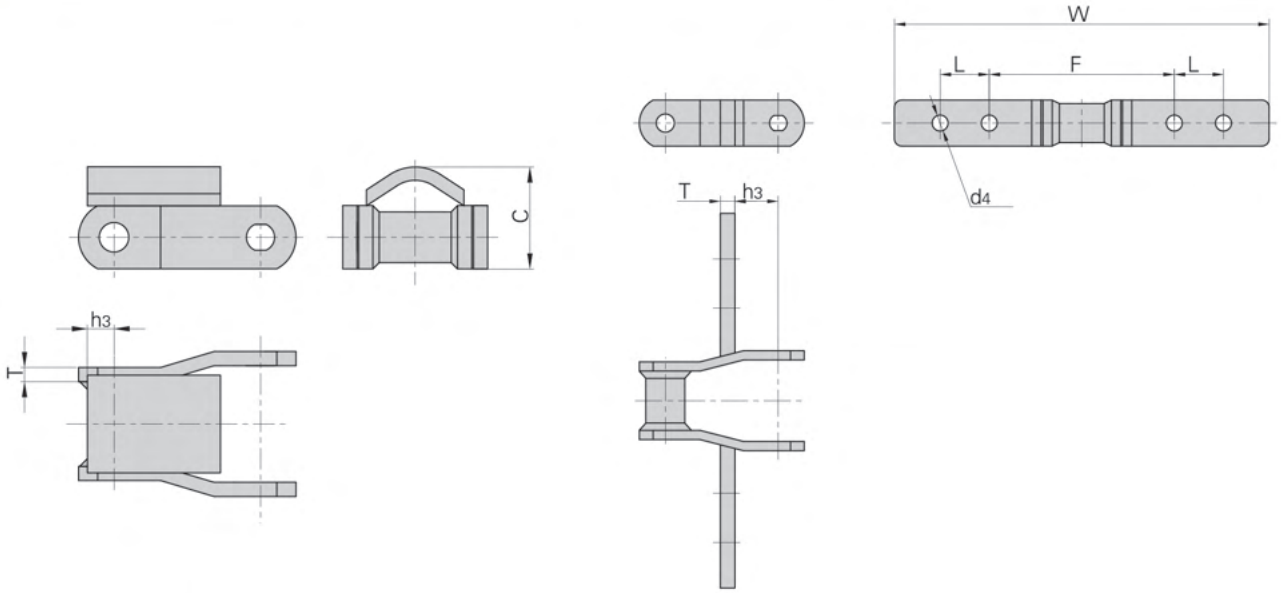


With W1 attachments

Donghua Chain No.	h3	W	T
	mm	mm	mm
WR78 WH78	19.1	153.9	6.4
WR82 WH82	23.9	166.6	6.4
WR124 WH124	30.0	217.4	6.4
WR124H WH124H	35.1	217.4	9.7
WR132 WH132	38.1	316.0	9.7

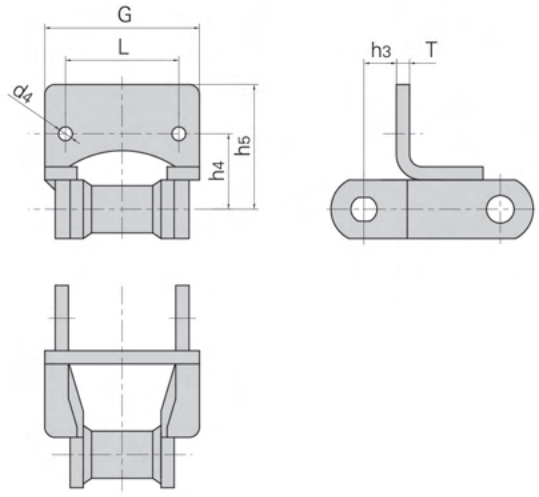


Welded-steel-type mill chains with attachments



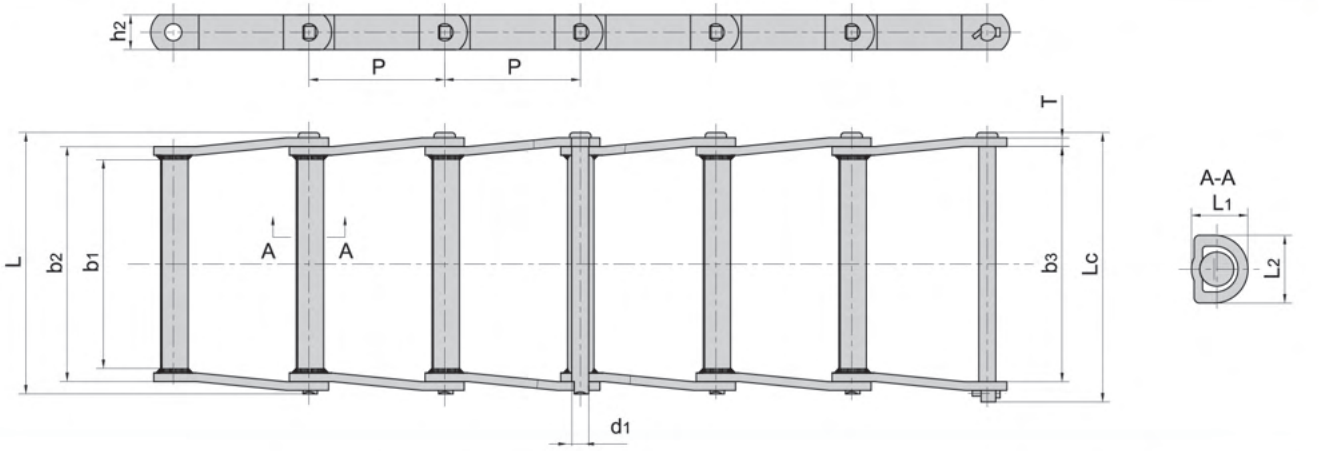
Donghua Chain No.	h3	C	T
	mm	mm	mm
WH78F10	12.0	46.0	6.4

Donghua Chain No.	h3	F	L	W	d4	T
	mm	mm	mm	mm	mm	mm
WH82F3K2	30.0	128.0	34.0	260.0	11.0	10.0
WH150F2	72.0	230.0	70.0	430.0	14.0	10.0



Donghua Chain No.	h3	h4	h5	G	L	d4	T
	mm	mm	mm	mm	mm	mm	mm
WH78F6	15.7	36.6	60.5	75.0	55.0	6.7	6.4

Welded-steel-type drag chains

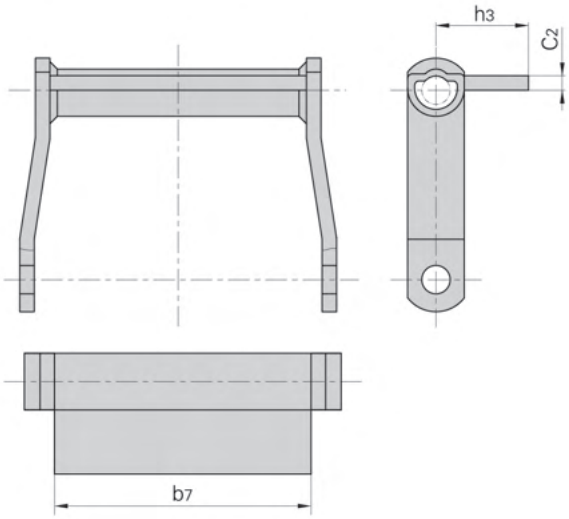


ISO Chain No.	Pitch	Bush A–A section length	Bush A–A section height	Width between narrow linkend	Pin diameter end	Width over narrow linkend	Width between broad linkend	Plate depth
	P	L_1	L_2	b_1 min	d_1 max	b_2 max	b_3 min	h_2 max
	mm	mm	mm	mm	mm	mm	mm	mm
WD102	127.0	31.7	39.1	162.0	19.13	197.1	197.6	38.12
WD104	152.4	31.7	39.1	104.6	19.13	136.9	137.4	38.12
WD110	152.4	31.7	39.1	228.6	19.13	263.9	264.4	38.12
WD112	203.2	31.7	39.1	228.6	19.13	263.9	264.4	38.12
WD113	152.4	33.2	39.1	228.6	22.30	270.2	270.7	38.12
WD116	203.2	36.6	45.2	330.2	19.13	359.1	359.6	45.21
WD118	203.2	44.5	51.8	336.5	22.30	378.2	378.7	51.80
WD122	203.2	44.5	51.8	222.2	22.30	260.6	261.1	51.80
WD480	203.2	44.5	51.8	282.4	22.30	324.1	324.6	51.80

ISO Chain No.	Pin length		Plate thickness	Tensile strength	
	L max	Lc max	T	Q min	Q min
	mm	mm	mm	kN/lbf Only pin hardened	kN/lbf All parts hardened
WD102	255.6	245.4	9.7	170/38217	245/55078
WD104	188.0	181.4	9.7	170/38217	245/55078
WD110	315.0	308.6	9.7	170/38217	245/55078
WD112	315.0	308.6	9.7	170/38217	245/55078
WD113	330.2	322.3	12.7	213/47884	253/56877
WD116	410.4	405.9	9.7	245/55078	262/58900
WD118	440.0	431.1	12.7	311/69915	351/78908
WD122	324.2	314.5	12.7	311/69915	351/78908
WD480	387.6	378.0	12.7	311/69915	351/78908

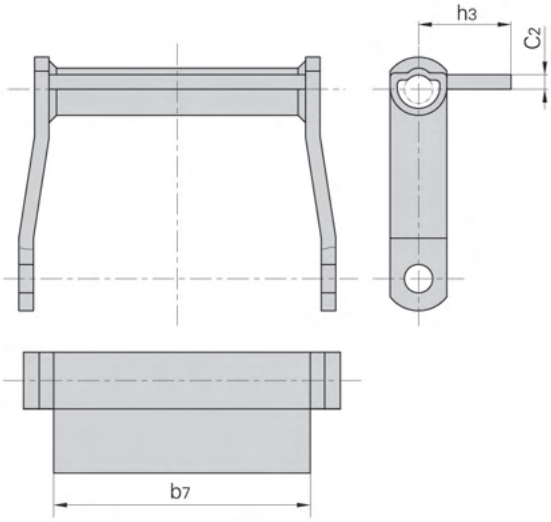
Welded-steel-type drag chains with attachments

With C1 attachments



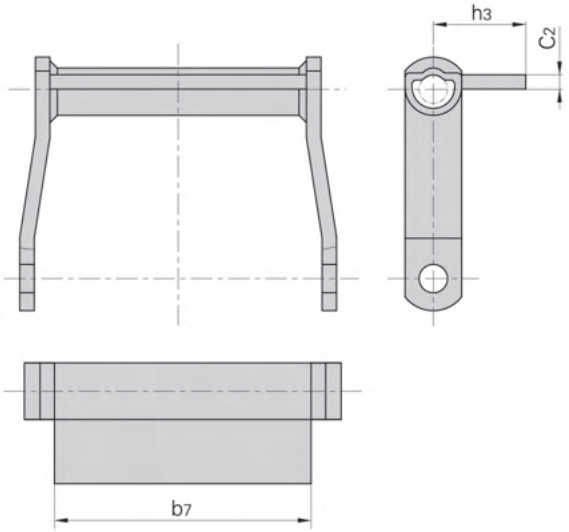
ISO Chain No.	C_2	b_7 max	h_3 max
	mm	mm	mm
WD102	9.7	197.1	62.0
WD104	9.7	136.9	62.0
WD110	9.7	263.9	62.0
WD112	9.7	263.9	62.0
WD116	9.7	359.2	68.1

With C4 attachments



ISO Chain No.	C_2	b_7 max	h_3 max
	mm	mm	mm
WD102	9.7	197.1	96.8
WD104	9.7	136.9	96.8
WD110	9.7	263.9	96.8
WD112	9.7	263.9	96.8
WD113	12.7	270.3	122.2
WD116	9.7	359.2	125.5
WD480	12.7	324.1	128.5

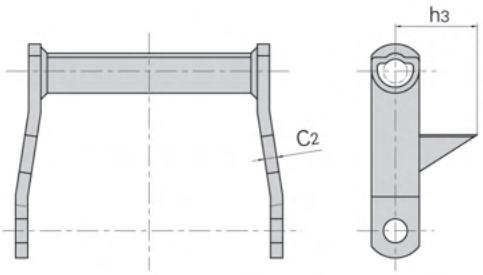
With C3 attachments



ISO Chain No.	C_2	b_7 max	h_3 max
	mm	mm	mm
WD110	12.7	263.9	58.7
WD113	12.7	270.3	58.7
WD118	12.7	378.2	77.7
WD480	12.7	324.1	77.7

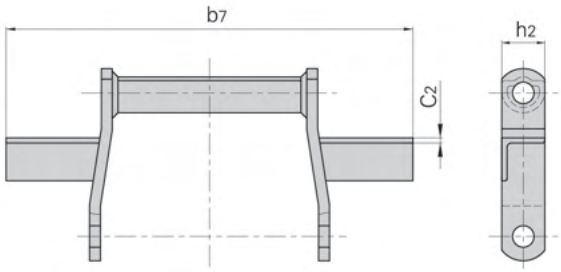
Welded-steel-type drag chains with attachments

With RR attachments

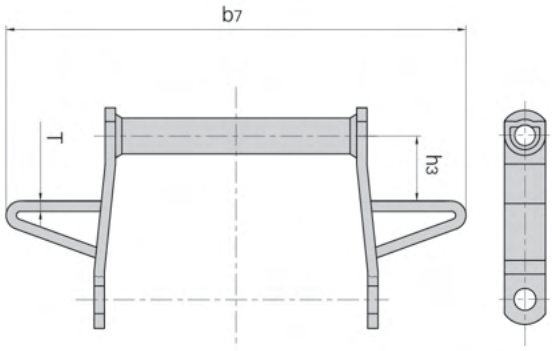


ISO Chain No.	C_2	h_3 max
	mm	mm
WD102	9.7	65.0
WD104	9.7	65.0
WD110	9.7	65.0
WD112	9.7	65.0
WD113	12.7	65.0
WD116	9.7	77.7
WD118	12.7	79.2
WD480	12.7	84.1

With Wing attachments

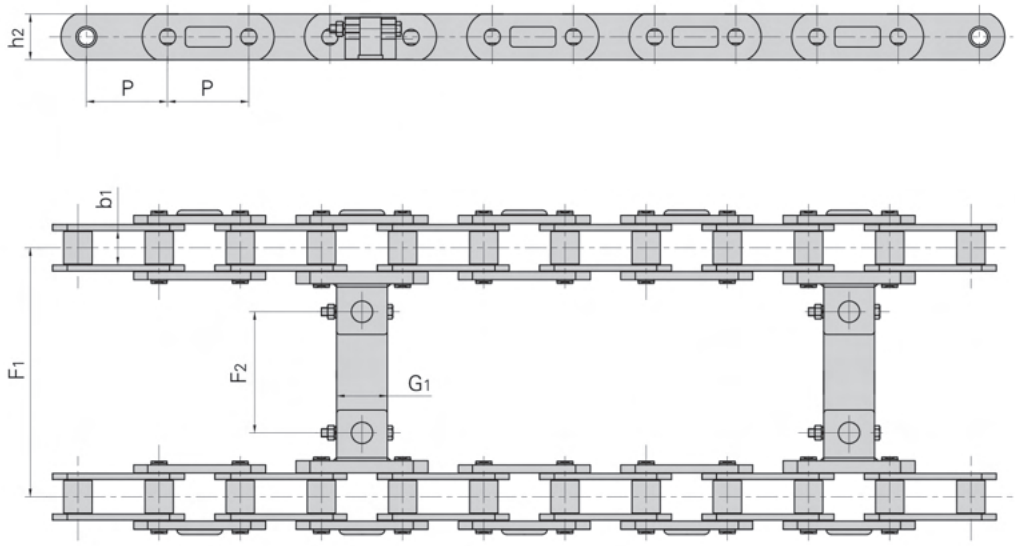


ISO Chain No.	C_2	b_7 max	h_2 max
	mm	mm	mm
WD102	9.7	365.3	39.6
WD104	9.7	295.1	39.6
WD110	9.7	434.8	39.6
WD112	9.7	434.8	39.6
WD113	9.7	434.8	39.6
WD116	9.7	434.8	39.6
WD118	9.7	561.8	46.0
WD480	9.7	561.8	52.3



Donghua Chain No.	h_3	b_7	T
	mm	mm	mm
WDH122F3	82.55	558.8	12.7

Conveyor chains for road construction machinery

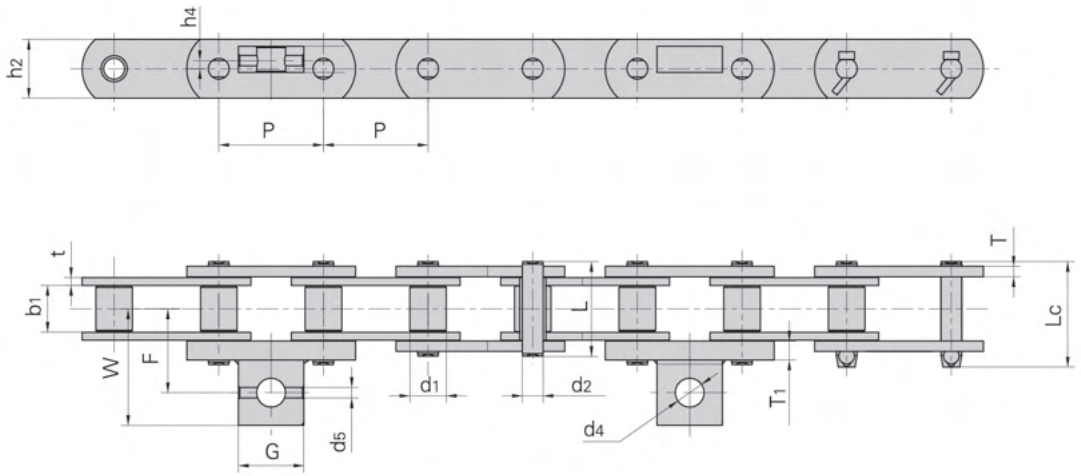


Donghua Chain No.	P	b1	h2	F1	F2	G1
	mm	mm	mm	mm	mm	mm
P80F8	80.0	33.8	45.0	575.0	449.0	50.0
P80F17	80.0	35.3	45.0	575.0	442.4	50.0
P80F27	80.0	35.3	46.0	497.4	385.0	50.0
P80F41	80.0	33.8	45.0	509.5	396.5	50.0
P80F45	80.0	35.0	45.0	540.0	425.0	50.0
TPJP80F1	80.0	33.8	45.0	500.0	374.0	50.0
TPJP80F3	80.0	33.8	45.0	561.0	448.0	50.0
TPJP80F4	80.0	33.8	45.0	585.0	472.0	50.0
TPJP80F12	80.0	33.8	45.0	584.5	471.5	50.0





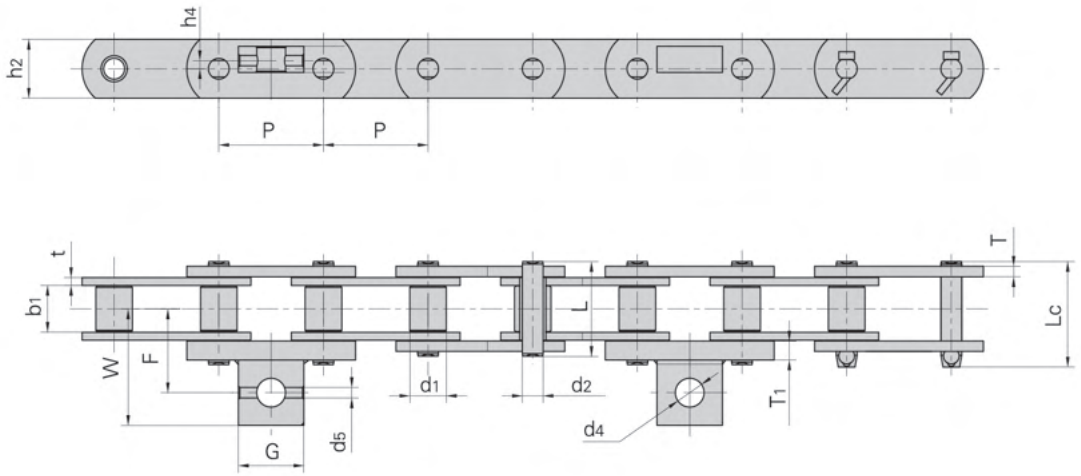
Conveyor chains for road construction machinery



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate depth	Plate thickness	Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P70F23	70.00	25.40	25.2	14.61	53.4	59.7	32.00	5.6/5.0	120.0/26976	5.99
M112F12–S–70	70.00	30.00	32.0	15.00	60.0	65.5	40.00	6.0/4.0	112.0/25178	9.50
*P75	75.00	15.00	18.0	9.80	39.5	44.3	25.00	4.0	48.0/10790	2.60
P78.11F29	78.11	31.75	38.1	16.00	–	88.6	38.10	8.0	169.0/37991	10.56
P80F7	80.00	35.76	35.3	18.00	72.0	76.7	46.00	7.0/6.2	95.0/21370	11.91
P80F8	80.00	27.94	33.8	15.90	68.4	76.0	44.45	6.0/8.0	190.0/42741	10.80
P80F17	80.00	36.00	35.3	18.00	81.0	81.5	45.00	6.0/5.0	195.0/43866	12.90
P80F19	80.00	27.94	33.8	15.90	68.4	75.8	45.00	6.0/8.0	190.0/42741	11.20
P80F21	80.00	27.94	34.0	15.90	78.4	–	45.00	6.0/8.0	190.0/42741	10.70
*P80F27	80.00	26.00	35.3	18.00	72.0	76.7	46.00	7.0/6.2	195.0/43866	9.55
P80F29	80.00	27.94	33.8	15.90	70.4	74.0	45.00	6.0/8.0	190.0/42741	10.80
*P80F30	80.00	26.00	35.0	18.00	72.0	75.8	45.00	6.0/8.0	195.0/43836	10.50
P80F39	80.00	27.95	33.8	15.87	68.4	75.8	45.00	6.0/8.1	190.0/42712	10.70
P80F45	80.00	32.00	35.0	15.90	70.6	78.0	45.00	6.0/8.0	190.0/42741	10.94
*P80F51A1	80.00	26.00	35.0	15.90	69.5	77.0	45.00	6.0/8.0	175.0/39340	10.42
P80F62	80.00	27.95	33.8	15.87	68.4	75.8	45.00	6.0/8.1	190.0/42712	10.60
*P80F69	80.00	26.00	35.0	18.00	72.0	78.0	45.00	6.0/8.0	195.0/43836	10.50
P80F87	80.00	36.00	35.3	18.00	84.0	88.5	45.00	10.0	250.0/56200	15.20

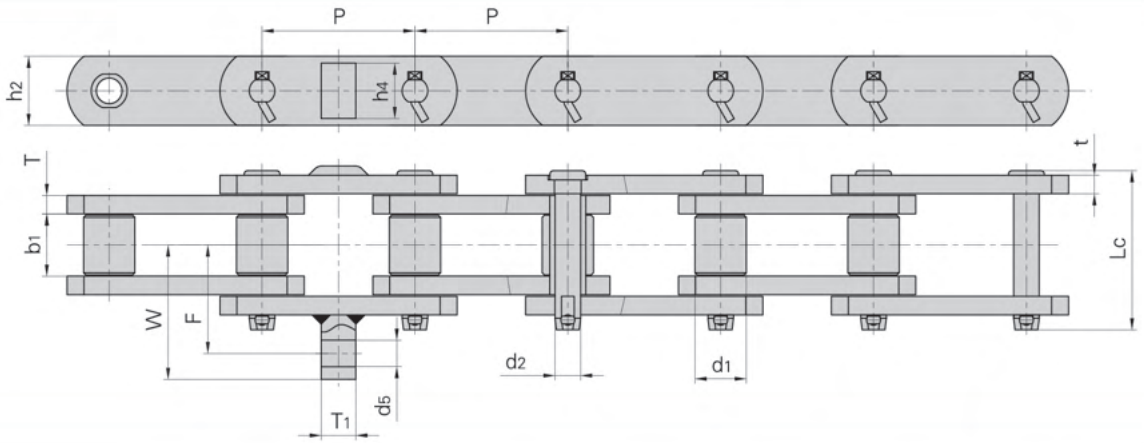
*Bush chain: d_1 in the table indicates the external diameter of the bush

Conveyor chains for road construction machinery



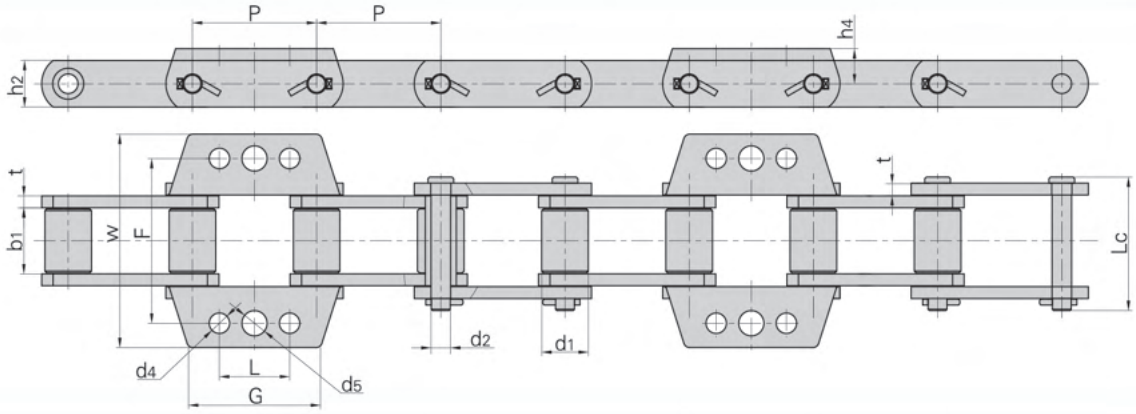
Donghua Chain No.	F	W	G	h4	d4	d5	T1
	mm	mm	mm	mm	mm	mm	mm
P70F23	43.75	64.1	40.0	6.5	22.0	7.0	5.00
M112F12–S–70	60.00	77.4	30.0	7.5	15.0	–	10.00
P75	32.20	46.2	30.0	5.2	14.0	–	4.00
P78.11F29	53.10	78.5	50.8	12.7	19.3	–	7.95
P80F7	56.40	81.4	50.5	5.0	21.0	8.2	6.20
P80F8	63.00	88.0	50.0	8.0	22.0	10.2	14.20
P80F17	66.30	91.3	50.0	–	24.0	–	15.00
P80F19	56.50	81.5	50.0	6.2	22.0	8.0	8.00
P80F21	57.00	82.0	50.0	–	21.5	–	8.00
P80F27	56.20	81.5	50.5	–	21.0	–	6.20
P80F29	56.50	81.5	50.0	6.2	22.0	10.0	8.00
P80F30	57.00	82.2	50.5	5.0	21.0	–	8.00
P80F39	56.50	81.5	50.0	6.2	22.0	8.0	8.00
P80F45	57.50	80.0	50.0	–	25.0	–	8.00
P80F51A1	57.00	82.0	50.0	–	20.5	–	8.00
P80F62	56.50	81.5	50.0	6.5	22.0	8.6	8.00
P80F69	56.50	82.2	50.5	5.5	20.5	–	8.00
P80F87	58.50	72.4	48.0	–	12.0	–	10.00

Conveyor chains for road construction machinery



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diamenter	Pin length	Inner plate depth	Plate thickness	Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2	t / T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P66.27F10	66.27	22.23	27.00	11.10	69.00	30.00	8.00	90.0/20232	6.96

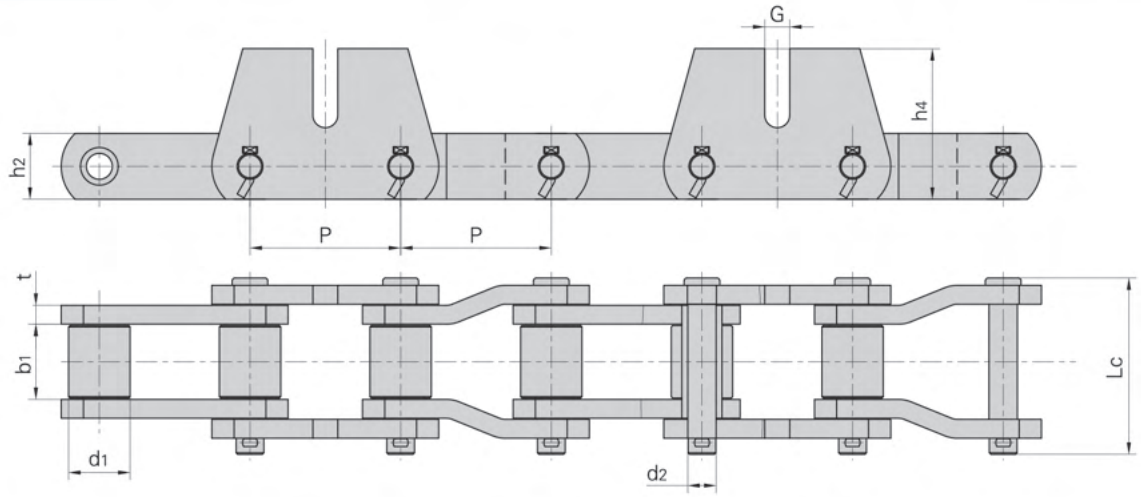
Donghua Chain No.	F	W	h_4	d_5	T_1
	mm	mm	mm	mm	mm
P66.27F10	47.00	58.50	24.00	11.50	15.00



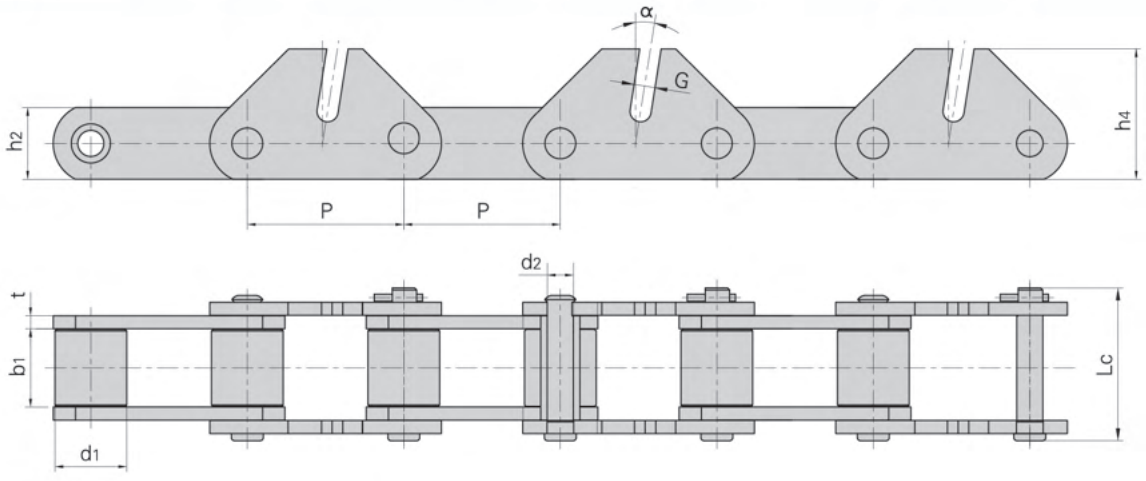
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diamenter	Pin length	Inner plate depth	Plate thickness	Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	Lc max	h_2 max	t	Q min	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P101.6F189K3	101.60	38.10	54.10	16.00	109.20	44.45	9.70	182.3/40981	14.45

Donghua Chain No.	F	W	L	h_4	d_4	d_5	G
	mm	mm	mm	mm	mm	mm	mm
P101.6F189K3	134.80	174.600	57.40	28.70	16.70	20.60	108.00

Conveyor chains for road construction machinery

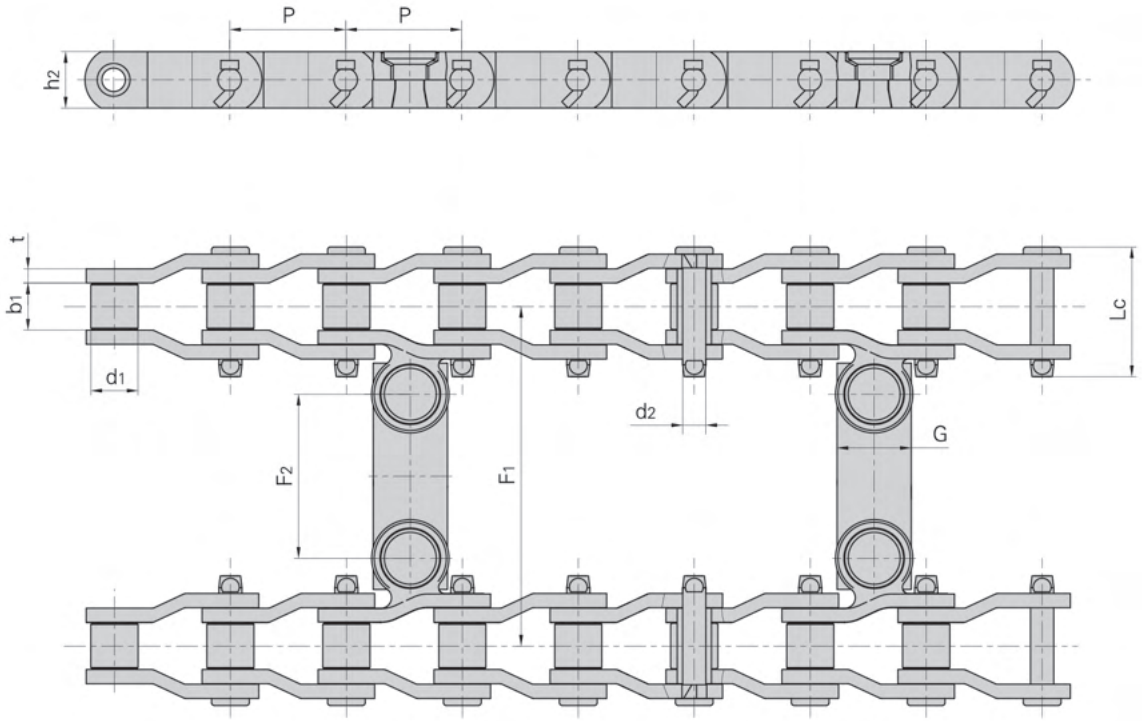


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diamenter	Pin length	Inner plate depth	Plate thickness	Attachment dimension		Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	Lc max	h_2 max	t	h_4	G	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P101.6F186	101.60	41.40	50.80	19.12	120.00	44.45	12.70	101.60	16.80	320.0/71936	22.50



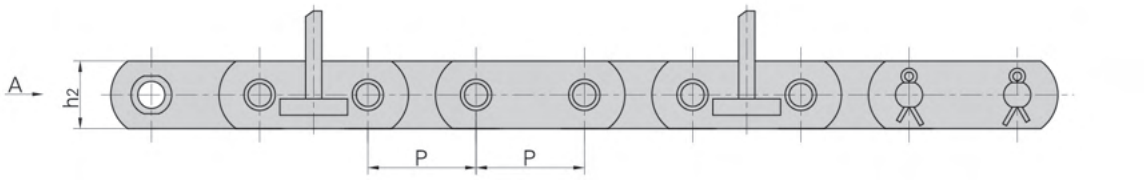
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diamenter	Pin length	Inner plate depth	Plate thickness	Attachment dimension			Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	Lc max	h_2 max	t	h_4	G	α	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P152F251	152.40	69.85	76.20	25.40	148.80	69.85	12.70	127.00	20.60	9°	431.5/97001	39.40

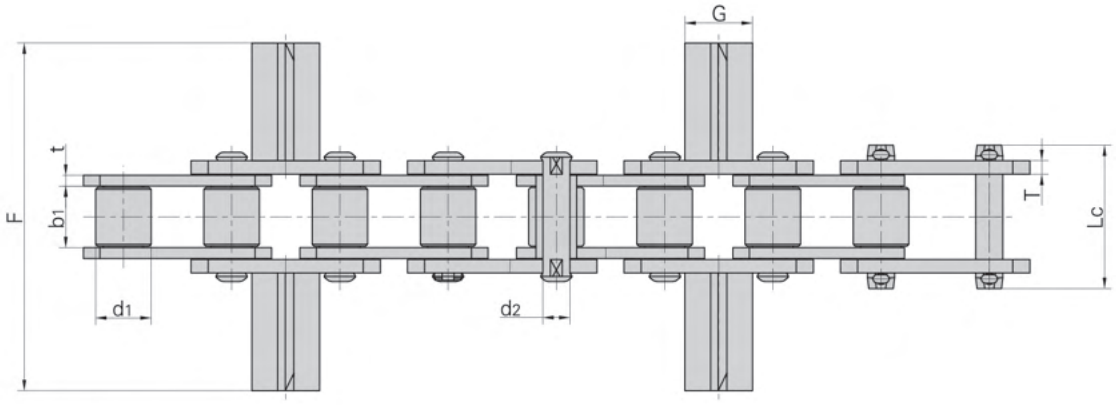
Conveyor chains for road construction machinery

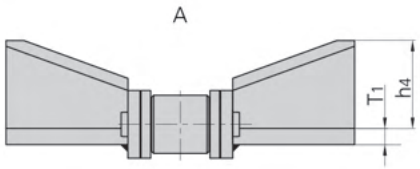


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diamenter	Pin length	Inner plate depth	Plate thickness	Attachment dimension			Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	Lc max	h_2 max	t	F_1	F_2	G	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
SS40SL	78.105	31.78	31.75	15.90	89.15	38.00	9.50	–	–	–	225.0/50818	12.03
SS40SLF2	78.130	31.75	31.75	15.70	87.35	38.10	9.52	543.00	424.66	50.00	225.0/50580	35.00

Conveyor chains for road construction machinery

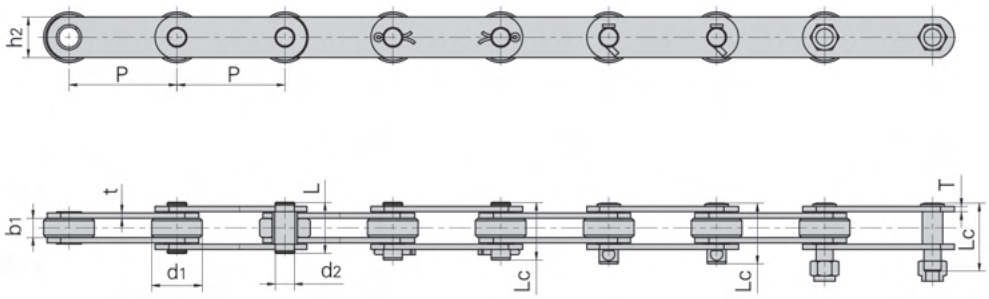






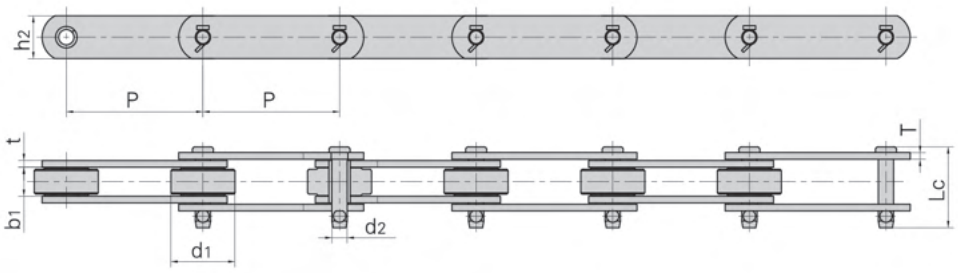
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diamenter	Pin length	Inner plate depth	Plate thickness	Attachment dimension				Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	Lc max	h_2 max	t / T	F	T_1	h_4	G	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P80F53	80.00	42.00	45.00	20.00	94.00	50.00	8.00/10.00	259.00	12.00	65.00	50.00	180.0/40464	23.10

Palm oil chains

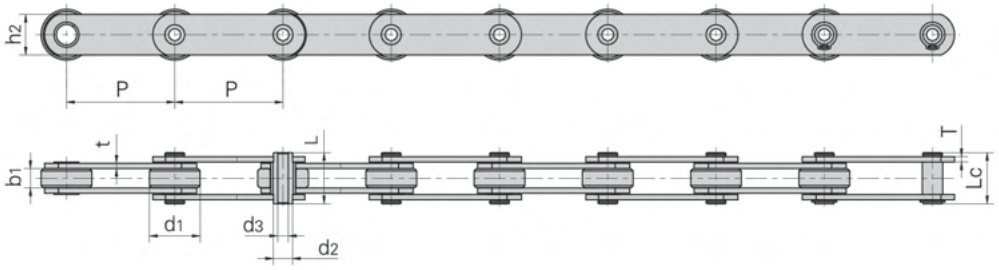


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Plate depth	Pin diameter	Pin length		Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	h_2 max	d_2 max	L max	Lc max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P101.6F2	101.60	47.60	18.20	38.10	19.10	48.00	65.0	5.0	97.80/22000	107.58	6.75
PO101.6F12	101.60	47.50	19.00	40.00	19.10	45.80	52.5	5.0/4.0	130.00/29224	143.00	6.84
PO101.6F15	101.60	66.70	26.00	50.00	26.90	65.80	87.0	7.1	200.00/45454	200.00	15.10
P152F5	152.40	66.70	25.40	50.00	26.90	61.20	80.0	7.1	134.00/30123	147.40	12.16
P152F14	152.40	47.60	18.20	38.10	19.10	48.00	52.0/50.5	5.0	89.00/20000	97.90	5.66
P152F17	152.40	66.70	25.40	50.80	27.00	67.50	95.0	8.0	163.30/36710	179.60	12.83
P152F29	152.40	66.70	25.40	50.80	27.00	69.50	111.5	9.0/8.0	200.00/45454	220.00	13.54
PO152F1	152.40	88.90	38.10	70.00	32.00	93.80	101.5	12.0/9.5	444.53/99930	488.98	30.28
PO152F3	152.40	66.70	25.40	50.80	27.00	_	110.0	8.0	163.30/36710	180.00	13.50
PO152F4	152.40	69.85	38.10	57.15	21.84	101.00	110.0	12.7	440.00/98912	484.00	22.77
PO152F7	152.40	88.90	38.00	61.00	31.80	83.50	92.0	10.0/8.0	380.00/85242	418.00	23.50
PO152F17	152.40	66.70	25.40	50.80	27.00	67.50	78.0	8.0	163.30/36710	179.63	12.83
PO152F22	152.40	66.70	26.00	50.00	27.00	59.30	69.8	7.0/5.0	200.00/45454	220.00	10.90
PO152F23	152.40	66.70	26.00	50.00	26.90	61.80	69.1	7.1/5.1	200.00/45454	220.00	10.90
PO152F24	152.40	88.90	38.00	60.00	32.00	85.40	96.0	10.0/8.0	380.00/85242	418.00	23.00
PO152F25	152.40	88.90	38.00	60.00	32.00	89.40	120.3	10.0	380.00/85242	418.00	24.20
PO152F26	152.40	66.70	26.00	50.00	26.90	65.80	87.0	7.1	200.00/45454	220.00	11.90
PO152F27	152.40	66.70	25.40	50.80	27.00	71.50	99.0	9.0	267.00/60022	293.70	14.00

Palm oil chains

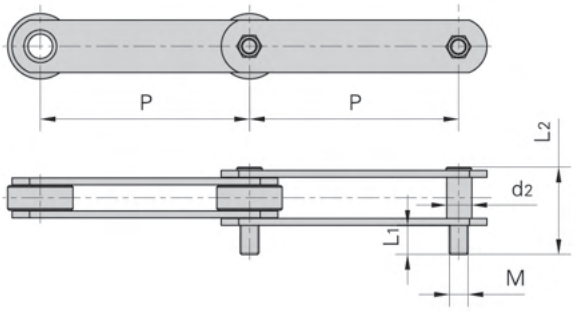


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Plate depth	Pin diameter	Pin length	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	h_2 max	d_2 max	Lc max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P76.7	76.20	29.00	30.00	38.10	14.50	73.00	6.3	100.00/25000	110.00	8.25
90R–S	101.60	47.60	21.40	31.80	11.32	55.70	4.8	80.36/18065	88.40	5.90
P101.6F2(e)	101.60	47.60	18.20	38.10	19.10	57.00	5.0	97.80/21985	107.58	6.94
P101.6F64	101.60	50.80	30.00	38.10	14.50	69.00	6.3	132.70/29831	146.00	7.30
P152F5(b)	152.40	66.70	25.40	50.00	26.90	68.50	7.1/5.1	134.00/30123	147.40	11.50
P152F31	152.40	88.90	38.10	61.00	31.80	98.50	10.0	266.72/60000	293.00	26.60
P160F16	160.00	69.85	38.10	50.80	27.00	101.00	9.0/8.0	267.00/60022	293.70	16.60
P160F27	160.00	69.85	38.10	50.80	17.53	81.00	6.3	244.00/54851	268.40	13.68

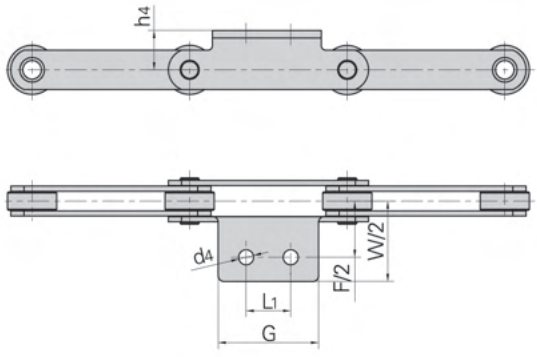


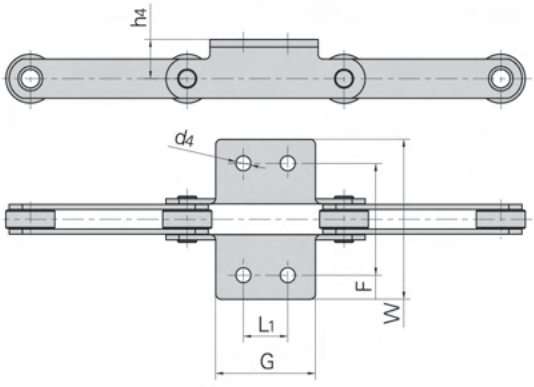
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Plate depth	Pin diameter		Pin length		Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	h_2 max	d_2 max	d_3 min	L max	Lc max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P101.6F2–HP	101.60	47.60	18.20	38.10	19.10	13.20	44.8	46.5	5.0	66.68/14990	73.35	6.18
P152F3(New)	152.40	66.70	25.40	50.80	27.00	20.10	65.5	67.0	8.0	163.30/36710	179.60	11.73
P152F29–HP	152.40	66.70	25.40	50.80	27.00	20.10	68.5	70.0	9.0/8.0	222.30/49973	244.53	12.40
P0152F6–HP	152.40	66.70	26.00	55.00	27.50	19.43	60.0	62.5	7.5/5.5	220.00/49456	242.00	11.10

Palm oil chains



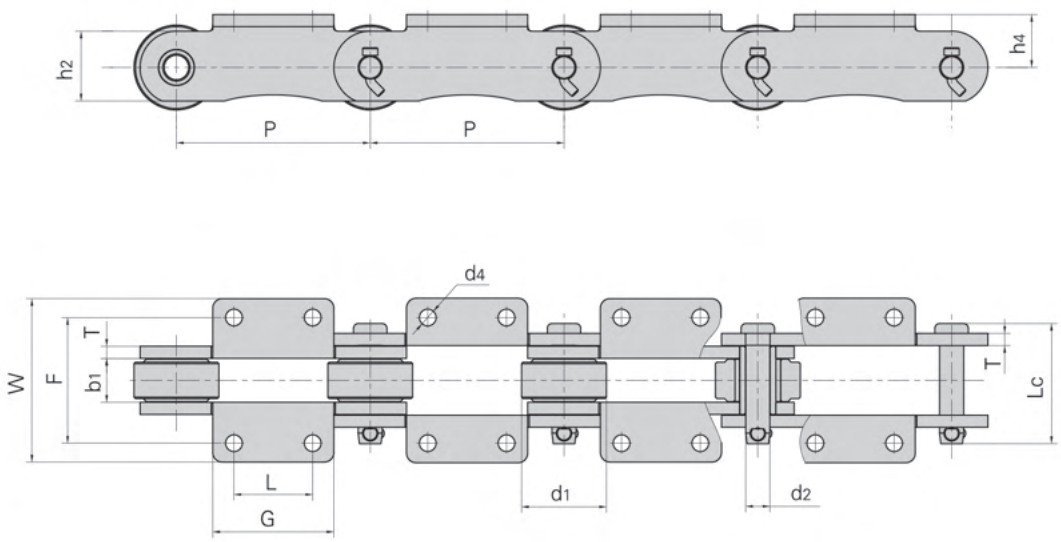
Donghua Chain No.	Pitch	Pin diameter	Diameter of thread	Extended part size of the extended pin	Pin length	Assembly method of the extended pin
	P	d_2 max	M	L_1	L_2 max	
	mm	mm	mm	mm	mm	
P101.6F2	101.60	19.10	M16	36.00	80.00	every link every 4 link every 6 link every 8 link etc
P152F5	152.40	26.90	M20	24.00	80.00	
P152F17	152.40	27.00	M24	50.00	115.00	
PO152F1	152.40	32.00	M30	64.00	154.00	
PO152F3	152.40	27.00	M20	45.00	110.00	
PO152F4	152.40	21.84	0.75–UNC–2	88.10	134.10	
PO152F25	152.40	32.00	M24	50.00	136.00	





Donghua Chain No.	P	L_1	G	F	W	d_4	h_4
	mm	mm	mm	mm	mm	mm	mm
90R–S	101.60	31.80	63.50	89.00	124.00	15.90	10.70
P101.6F2	101.60	31.80	71.60	88.80	123.40	31.80	10.70
P101.6F2K2(d)	101.60	40.00	70.00	78.00	105.00	32.00	11.50
P152F17	152.40	57.20	106.70	116.00	154.00	38.10	12.30
P152F29	152.40	57.20	106.70	118.00	156.00	38.10	12.30
P76.7	76.70	–	47.00	111.10	145.00	25.40	12.00

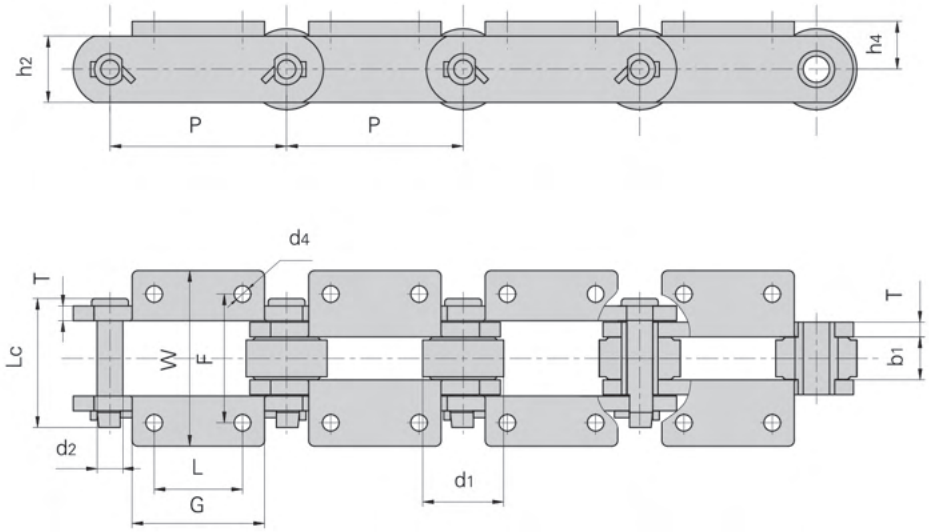
Sugar mill chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1	d_2 max	Lc max	h_2 max	T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P152F68K2	152.4	69.85	37.1	22.23	111.2	57.2	12.70	413/92842	455.0	26.50
P152F97K2	152.4	76.20	38.1	26.90	116.6	60.3	12.70	450/101160	495.0	30.70
P152F101K2	152.4	69.85	37.1	18.90	96.6	54.1	9.52	311/69913	345.0	24.68
SM203.2F3K2	203.2	88.90	46.0	25.32	126.0	71.4	12.70	520/116900	545.0	37.70
SM203.2F4K2	203.2	88.90	46.0	25.32	126.0	73.2	12.70	585/131513	614.0	35.90
SM203.2F5K2	203.2	88.90	46.0	25.32	126.0	70.0	12.70	480/107908	504.0	37.60

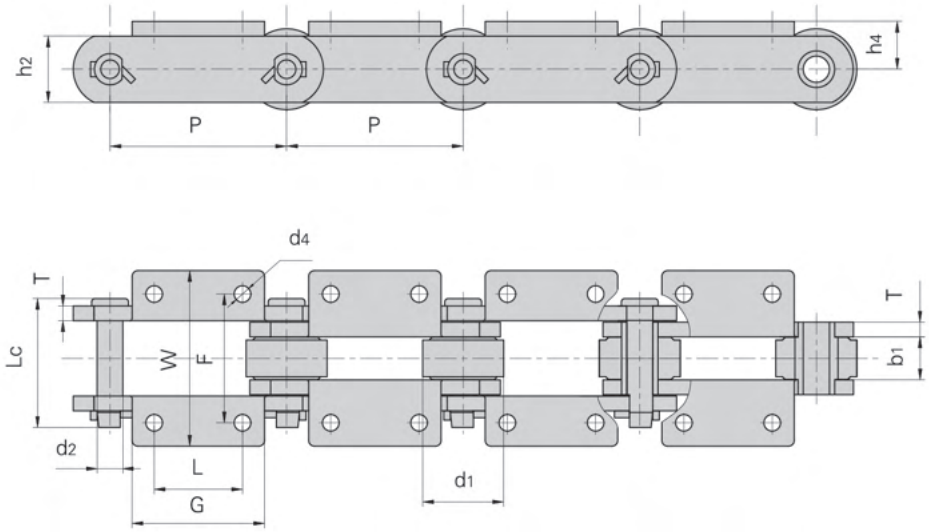
Donghua Chain No.	P	G	L	F	W	h_4	d_4
	mm	mm	mm	mm	mm	mm	mm
P152F68K2	152.4	114.3	76.2	111.10	151.5	41.30	14.30
P152F97K2	152.4	111.3	76.2	111.10	148.6	42.92	14.30
P152F101K2	152.4	139.7	76.2	111.20	169.1	41.40	14.20
SM203.2F3K2	203.2	152.4	82.6	131.76	182.6	55.50	19.05
SM203.2F4K2	203.2	127.0	82.6	131.76	171.4	55.50	17.50
SM203.2F5K2	203.2	152.4	82.6	133.80	191.0	54.50	19.05

Sugar mill chains



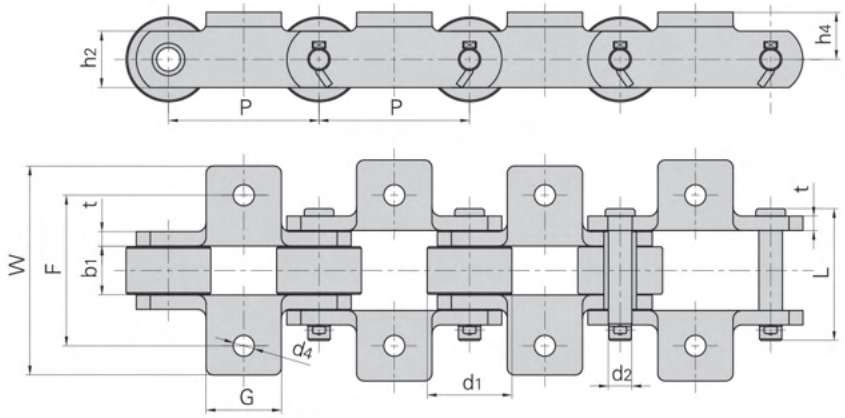
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	Lc max	h_2 max	T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
SM150F1K2	150.00	85.00	55.00	23.90	128.00	70.00	12.00	450.0/101160	495.0	44.50
DH 9063	152.40	76.20	38.10	23.83	103.20	61.00	10.30	445.0/100000	489.0	27.50
DH 2198	152.40	69.85	38.10	22.23	111.20	57.15	12.70	404.5/91000	445.0	27.90
P152F78K2	152.40	69.85	37.60	22.23	97.10	57.20	9.52	376.0/84500	410.0	26.20
P152F78K2F1	152.40	69.85	37.60	22.23	97.10	57.20	9.52	400.0/89920	440.0	26.68
P152F83K2	152.40	69.85	37.10	21.85	108.00	57.20	12.70	413.0/92842	454.3	28.50
P152F87K2	152.40	76.20	38.10	23.83	103.20	60.30	10.30	438.0/98462	481.8	28.45
P152F93K2	152.40	76.20	37.60	22.23	97.10	57.20	9.52	376.0/84500	410.0	26.20
P152F103	152.40	76.20	39.40	28.58	115.90	69.85	12.70	390.0/87672	429.0	34.50
SM152F25K2	152.40	50.80	30.00	11.10	69.00	38.10	6.40	80.0/17984	88.0	11.00
SM152F29K2	152.40	69.90	38.10	22.23	112.80	57.20	12.70	450.0/101160	495.0	28.70
SM152F33K2	152.40	76.20	38.10	27.00	112.00	60.50	12.70	400.0/89920	440.0	32.40
SM152F46K2	152.40	69.85	37.80	19.05	97.20	50.80	9.70	285.0/64068	311.3	24.20
SM152F57K2	152.40	76.20	38.10	22.23	100.00	57.20	9.50	350.0/78680	385.0	25.60
P203.2F8	203.20	88.90	45.30	25.40	123.00	71.40	12.70	615.0/138252	676.5	37.25
SM203.2F1K2	203.20	107.95	92.10	38.10	170.00	88.90	12.70	760.0/170848	836.0	67.68
SM203.2F15K2	203.20	88.90	46.00	25.40	120.90	69.90	12.70	444.8/99991	489.3	36.60
SM228.6F16K2	228.60	76.00	42.00	22.23	104.00	64.00	10.00	400.0/89920	440.0	28.00
SM304.8F18K2	304.80	101.60	69.85	34.80	163.80	88.90	16.00	1200.0/269760	1320.0	57.21

Sugar mill chains



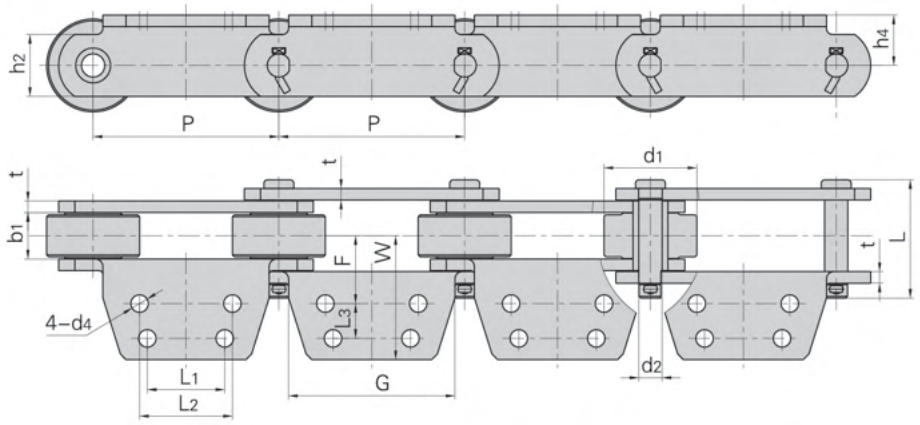
Donghua Chain No.	P	G	L	F	W	h4	d4
	mm	mm	mm	mm	mm	mm	mm
SM150F1K2	150.00	95.00	55.00	155.00	233.00	55.00	15.00
DH 9063	152.40	114.30	76.20	111.13	165.86	44.45	14.30
DH 2198	152.40	114.30	76.20	111.25	152.40	41.40	14.30
P152F78K2	152.40	114.30	76.20	111.00	165.00	41.30	14.00
P152F78K2F1	152.40	114.30	76.20	111.00	165.00	41.30	13.00
P152F83K2	152.40	111.00	76.20	111.60	152.20	41.30	14.30
P152F87K2	152.40	114.30	76.20	111.40	165.00	44.50	14.30
P152F93K2	152.40	110.00	76.20	111.00	146.00	44.50	14.30
P152F103	152.40	108.00	76.20	111.10	147.60	50.80	14.30
SM152F25K2	152.40	88.90	50.80	101.60	143.80	31.75	10.40
SM152F29K2	152.40	111.30	76.20	111.30	146.10	41.10	14.20
SM152F33K2	152.40	114.30	76.20	111.30	169.40	42.90	14.20
SM152F46K2	152.40	136.70	76.20	111.20	152.40	41.10	14.20
SM152F57K2	152.40	110.00	76.20	111.20	170.00	41.50	15.00
P203.2F8	203.20	165.00	114.30	132.00	183.00	55.50	17.50
SM203.2F1K2	203.20	146.00	82.60	193.70	260.30	69.90	17.50
SM203.2F15K2	203.20	127.00	82.60	131.80	183.40	55.60	17.50
SM228.6F16K2	228.60	152.00	100.00	156.50	222.50	42.00	14.00
SM304.8F18K2	304.80	203.20	152.40	203.20	257.80	69.85	17.50

Sugar mill chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2 max	t max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
SM101.6F19K1	101.60	57.15	33.00	15.90	88.90	38.10	9.70	176.4/39655	18.3

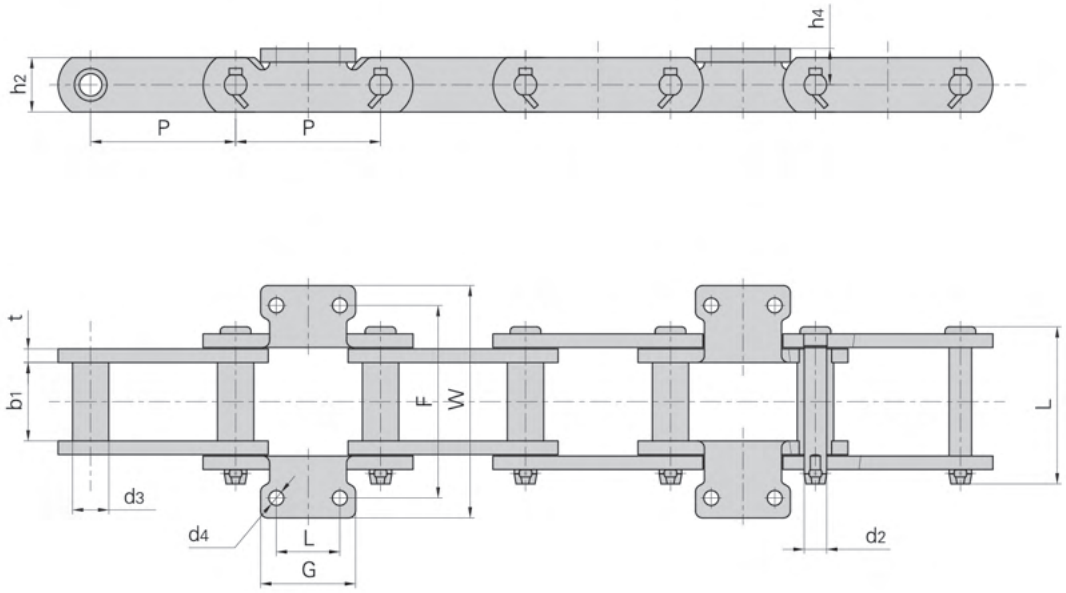
Donghua Chain No.	P	G	F	W	h_4	d_4
	mm	mm	mm	mm	mm	mm
SM101.6F19K1	101.60	50.80	101.60	141.00	31.75	14.20



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2 max	t max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
SM152F63A4	152.4	76.2	38.1	19.05	97.1	38.1	9.5	285.0/64068	23.0

Donghua Chain No.	P	G	F	W	h_4	d_4	L_1	L_2	L_3
	mm	mm	mm	mm	mm	mm	mm	mm	mm
SM152F63A4	152.4	136.50	55.60	101.60	41.30	14.30	63.5	76.20	28.58

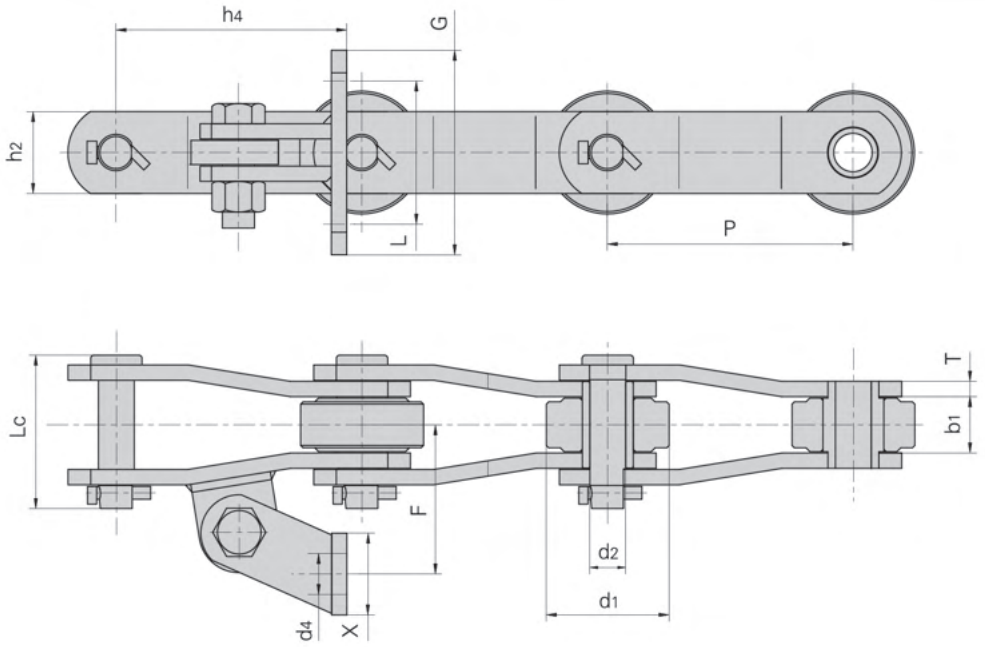
Sugar mill chains



Donghua Chain No.	Pitch	Bush diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Weight per meter
	P	d_3 max	b_1 min	d_2 max	L max	h_2 max	t max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
S102BF6K2	101.60	25.40	54.00	15.70	110.50	38.10	9.50	160.0/35968	11.25
SM152F56K2	152.40	36.58	66.50	19.05	126.00	58.80	9.70	330.0/74184	17.26

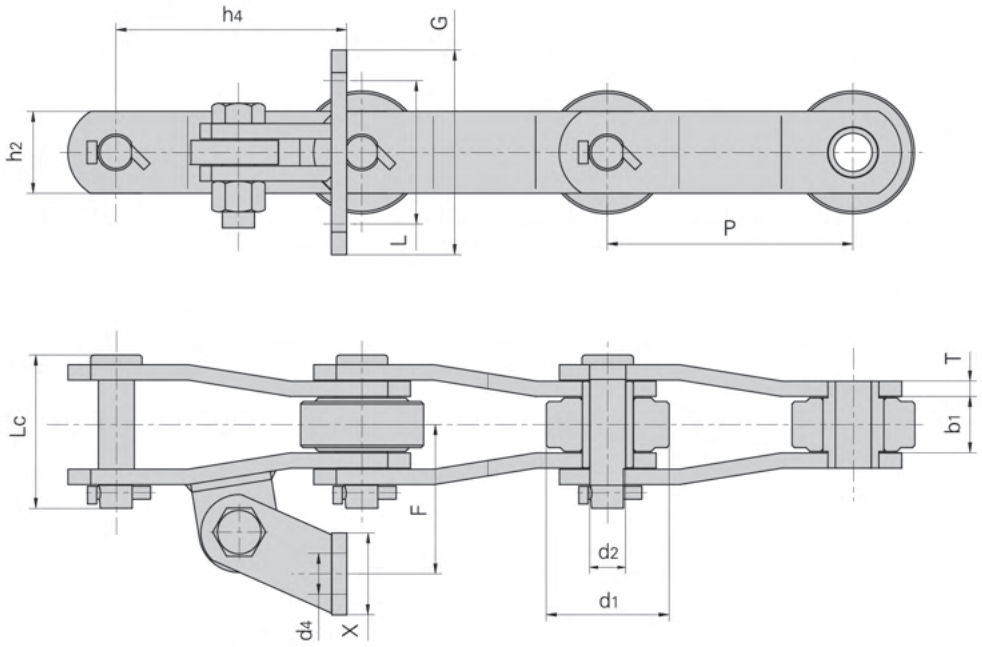
Donghua Chain No.	P	G	L	F	W	h_4	d_4
	mm	mm	mm	mm	mm	mm	mm
S102BF6K2	101.60	66.50	44.50	134.90	162.80	25.40	10.40
SM152F56K2	152.40	114.30	58.70	158.75	212.85	38.10	13.50

Sugar mill chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Average tensile strength
	P	d_1 max	b_1	d_2 max	L max	h_2 max	T max	Q min	Q_0
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN
SM101.6F1–AS2	101.60	50.80	33.28	17.45	77.00	38.10	8.00	160.0/35968	176.0
SM101.6F10–AS2	101.60	50.80	32.60	17.50	83.00	44.50	7.90	138.1/31045	155.0
P152F77–AS2	152.40	76.20	34.50	22.23	95.10	50.80	9.52	263.0/59122	290.0
P152F87–AS2	152.40	76.20	38.10	23.83	103.20	60.30	10.30	438.0/98462	485.0
P152F146–AS2	152.40	76.20	39.80	23.83	113.00	63.50	12.70	453.6/101834	450.0
P152F153–AS2F1	152.40	70.00	34.60	22.23	95.80	57.00	10.00	263.0/59122	290.0
P152F154–AS2F1	152.40	72.00	34.96	18.85	73.80	50.80	9.52	250.0/56200	275.0
SM152F6–AS2	152.40	76.20	38.10	22.23	97.10	57.20	9.52	362.0/81377	400.0
SM152F14–AS2	152.40	76.20	34.90	22.20	96.35	55.80	9.50	362.6/81512	400.0
SM152F16–AS2	152.40	76.20	37.00	24.00	110.00	64.00	12.00	600.0/134880	660.0
SM152F31–AS2	152.40	76.20	34.96	22.23	97.50	50.80	9.53	328.0/73734	380.0
SM152F43–AS2	152.40	76.20	38.90	23.75	111.50	63.50	12.70	445.4/100126	490.0
P203.2F9	203.20	88.90	46.00	25.40	118.20	69.90	12.70	615.0/138252	680.0
SM203.2	203.20	88.90	41.30	30.16	130.00	69.90	15.00	700.0/157360	770.0
SM203.2F7–AS2	203.20	89.00	46.10	25.40	125.00	76.20	12.70	700.0/157360	770.0
SM203.2F18–AS2	203.20	88.90	46.10	25.40	123.00	70.00	12.70	620.0/139376	690.0

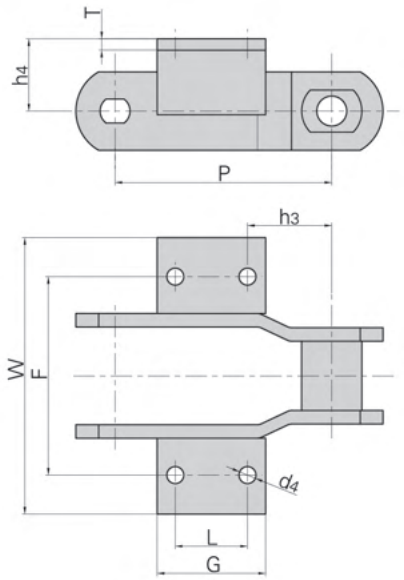
Sugar mill chains



Donghua Chain No.	P	G	L	F	X	h4	d4
	mm	mm	mm	mm	mm	mm	mm
SM101.6F1–AS2	101.60	120.65	69.85	85.85	50.80	90.93	14.70
SM101.6F10–AS2	101.60	111.00	84.10	74.60	44.50	80.90	11.10
P152F77–AS2	152.40	127.00	88.90	92.10	50.80	143.00	14.20
P152F87–AS2	152.40	127.00	88.90	100.00	50.80	143.00	14.20
P152F146–AS2	152.40	127.00	89.00	105.00	63.50	121.40	15.00
P152F153–AS2F1	152.40	122.00	84.00	95.84	50.00	113.20	14.00
P152F154–AS2F1	152.40	127.00	81.00	114.67	50.80	127.00	15.00
SM152F6–AS2	152.40	127.10	88.90	92.10	50.80	143.00	14.30
SM152F14–AS2	152.40	127.00	88.90	93.65	50.80	142.85	14.20
SM152F16–AS2	152.40	127.00	89.00	97.00	50.80	142.80	14.00
SM152F31–AS2	152.40	127.00	88.90	92.10	50.80	130.55	14.20
SM152F43–AS2	152.40	127.00	88.90	104.60	50.80	130.00	14.20
P203.2F9	203.20	127.00	88.90	107.10	50.80	168.40	14.20
SM203.2	203.20	127.00	88.90	107.18	50.80	168.40	14.30
SM203.2F7–AS2	203.20	127.00	88.90	107.10	50.80	168.40	14.20
SM203.2F18–AS2	203.20	127.00	88.90	107.10	50.80	168.30	14.20

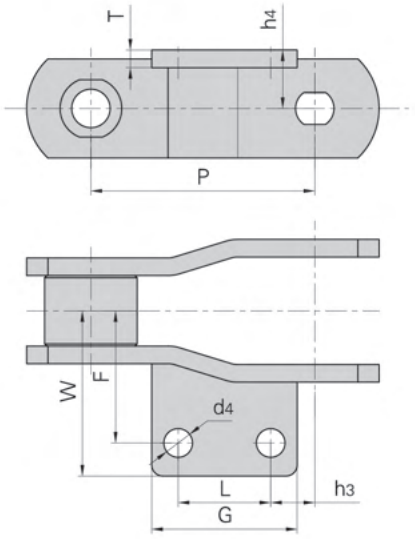
Sugar mill chains

With welded K2 attachment



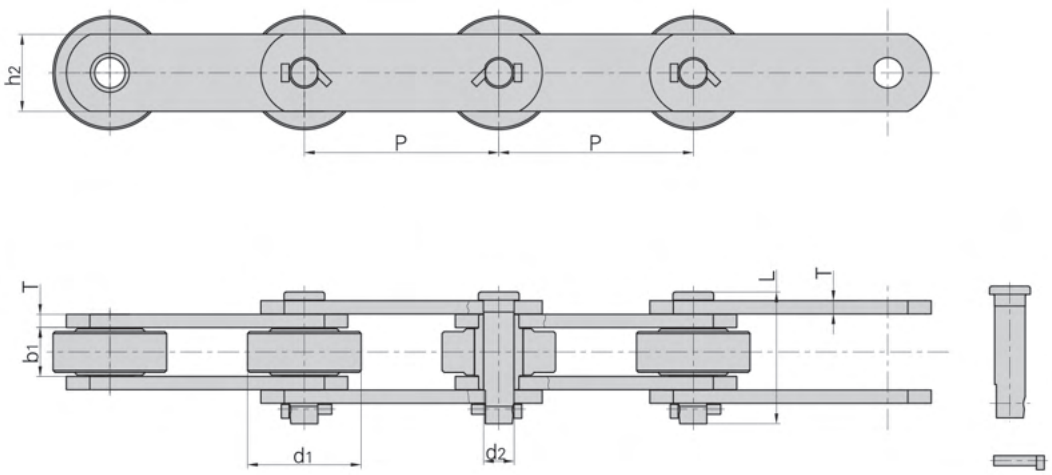
Donghua Chain No.	P	F	W	L	G	h3	h4	d4	T
	mm	mm	mm	mm	mm	mm	mm	mm	mm
SM228.6F3K2	228.6	209.6	291.3	76.2	114.3	88.9	76.2	18.0	12.0

With welded A2 attachment



Donghua Chain No.	P	F	W	L	G	h3	h4	d4	T
	mm	mm	mm	mm	mm	mm	mm	mm	mm
SM101.6F4A2	101.6	60	75	42	66	20	26.5	13.0	8.0

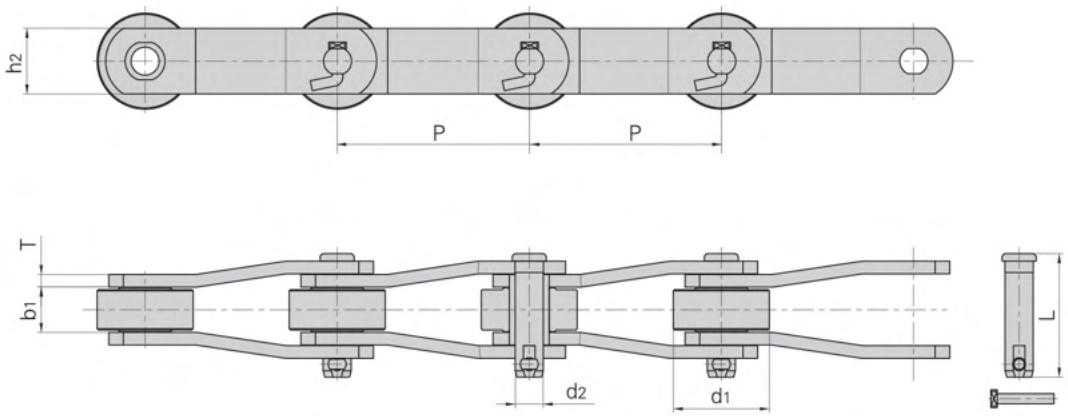
Sugar mill chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1	d_2 max	L max	h_2 max	T max	Q min	Qo min	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
P101.6F138*	101.60	30.00	40.00	19.00	100.00	45.00	9.50	250.0/56200	275.0	12.50
P152F78	152.40	69.85	38.10	22.23	97.10	57.20	9.52	400.0/89920	440.0	19.42
P152F88	152.40	88.90	38.10	23.83	103.20	60.30	10.30	438.0/98462	480.0	22.23
P152F114	152.40	70.00	37.10	25.00	98.00	75.00	9.52	600.0/134880	660.0	24.60
P152F156	152.40	69.85	38.10	18.90	96.60	57.00	9.52	378.1/85001	416.0	18.95
SM152F2	152.40	69.85	38.10	18.90	96.60	50.80	9.52	350.0/78680	385.0	17.27
SM152F5	152.40	76.20	38.10	23.80	103.00	63.50	10.30	438.0/98462	480.0	19.89
SM152F7	152.40	76.20	37.10	25.00	110.80	65.00	12.00	500.0/112400	550.0	26.42
DH2600	152.40	88.90	67.46	25.35	125.90	76.20	9.52	606.0/136229	670.0	37.10
SM203.2F11	203.20	89.90	46.00	25.40	124.00	76.20	12.70	690.0/155112	760.0	32.30

*Bush chain: d_1 in the table indicates the external diameter of the bush

Sugar mill chains

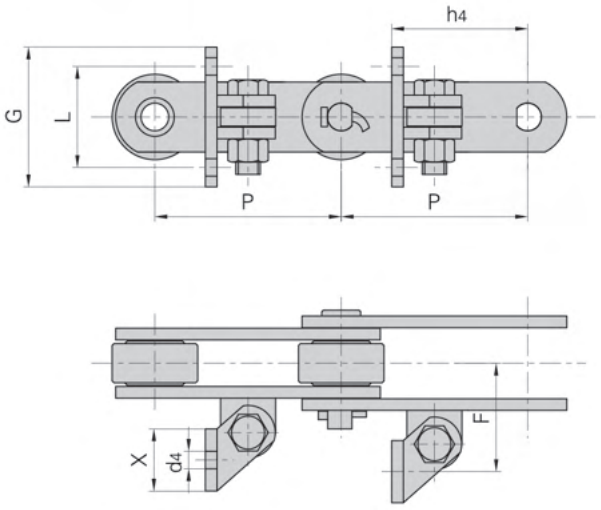


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1	d_2 max	L max	h_2 max	T max	Q min	Qo min	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
SM102*	102.00	36.00	42.00	16.00	92.00	45.00	8.00	210.0/47208	230.0	11.59
SM101.6F4*	101.60	42.00	32.00	17.50	83.00	45.00	8.00	281.5/63281	309.7	12.30
SM101.6F7*	101.60	36.50	41.30	15.88	94.30	44.50	7.90	191.1/42959	210.0	11.84
SM101.6F10	101.60	50.80	32.60	17.50	83.00	44.50	7.90	138.1/31045	151.9	13.29
P152F77	152.40	76.20	35.00	22.23	95.10	50.80	9.52	263.0/59122	290.0	17.98
P152F151	152.40	76.20	36.00	22.20	98.00	52.00	10.00	361.3/81220	397.4	19.10
SM152F16	152.40	76.20	37.00	24.00	110.00	64.00	12.00	600.0/134880	660.0	26.20
SM152F54	152.40	76.20	35.00	22.43	96.00	50.80	9.50	263.0/59122	290.0	17.90
SM203.2F8	203.20	88.90	46.10	25.40	122.00	76.20	12.70	700.0/157360	770.0	31.10
SM228.6F3*	228.60	63.50	73.20	31.75	157.00	82.60	14.20	250.0/56200	275.0	33.60
SM228.6F4	228.60	89.00	37.00	25.40	102.00	65.00	10.00	466.0/104756	512.5	21.20
SM228.6F6	228.60	99.00	46.00	32.00	137.00	86.00	16.00	1150.0/258520	1265.0	41.80
SM228.6F8	228.60	99.00	47.00	32.00	126.00	86.00	12.70	920.0/206816	1012.0	34.20

*Bush chain: d_1 in the table indicates the external diameter of the bush

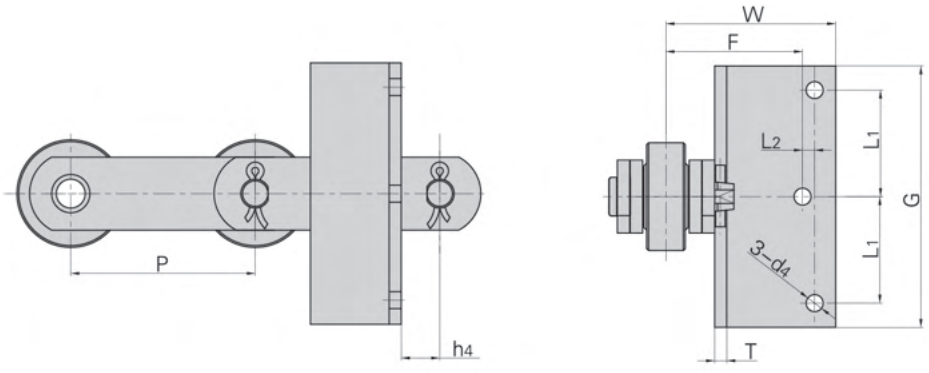
Sugar mill chains

With AS2 attachment



Donghua Chain No.	P	G	L	F	X	h4	d4
	mm	mm	mm	mm	mm	mm	mm
P152F78–AS2	152.40	114.30	82.55	88.90	50.80	111.12	14.30
DH2600–AS2	152.40	127.00	88.90	120.70	50.80	143.00	14.20
DH2600–AS2F2	152.40	127.00	88.90	120.60	50.80	146.00	13.50

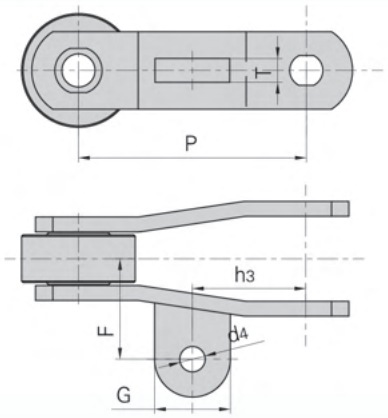
With F3 attachment



Donghua Chain No.	P	F	W	h4	d4	G	L1	L2
	mm	mm	mm	mm	mm	mm	mm	mm
P152F88–F3	152.40	112.80	140.10	31.75	14.00	216.00	88.00	10.00

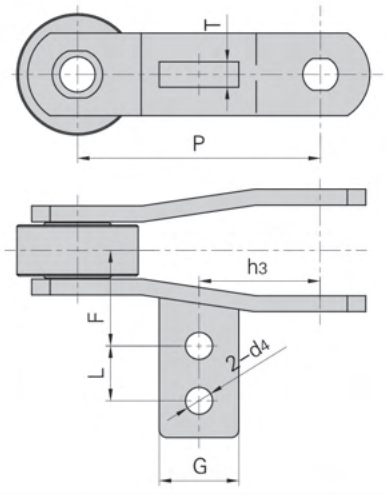
Sugar mill chains

With A1 attachment



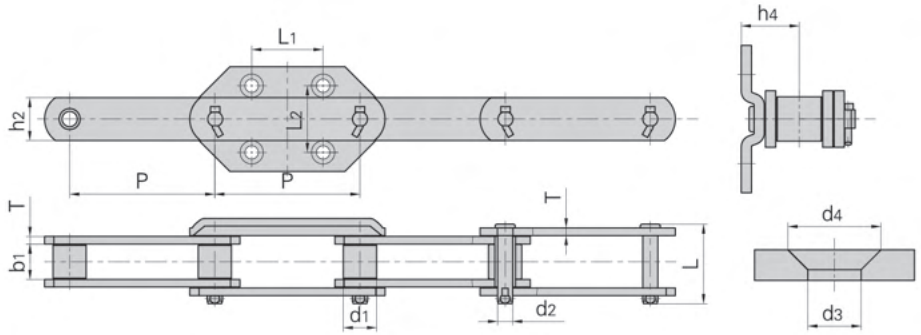
Donghua Chain No.	P	F	G	d_4	h_3	T
	mm	mm	mm	mm	mm	mm
SM101.6F5–A1	101.6	70.0	40.0	17.0	42.0	12.0
SM101.6F7–AS2	101.6	63.6	38.1	13.0	50.0	9.5
SM101.6F10–A1	101.6	54.0	42.0	16.7	50.8	12.7
P152F77–AS2F3	152.4	66.7	65.0	17.0	76.2	16.0
P152F148–AS2	152.4	68.0	–	22.0	74.0	16.0
P152F151–A1	152.4	67.5	50.8	17.0	76.0	16.0
SM228.6F4–AS2	228.6	80.0	–	21.0	95.0	20.0
SM228.6F8–AS2	228.6	83.0	–	21.0	120.0	16.0
SM203.2F7–A1F1	203.2	81.7	58.0	20.0	101.6	16.0
SM203.2F8–AS2	203.2	82.0	–	21.0	102.0	16.0

With A2 attachment



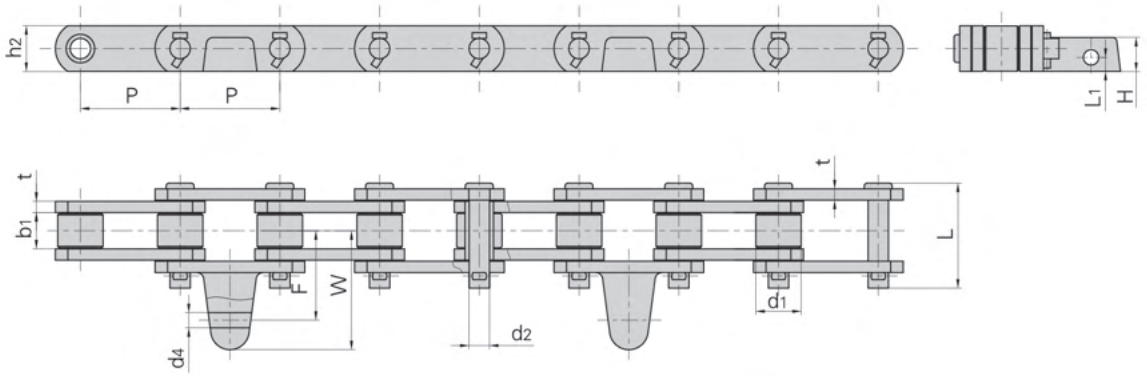
Donghua Chain No.	P	F	G	d_4	h_3	L	T
	mm	mm	mm	mm	mm	mm	mm
P152F77–A2	152.4	60.0	50.0	17.0	76.0	34.5	16.0
P152F151–A2	152.4	60.0	50.0	17.0	76.0	34.5	16.0
SM152F54–A2	152.4	60.0	50.0	17.0	76.0	34.5	16.0
SM203.2F8–AS2F3	203.8	74.5	65.0	21.0	102.0	34.5	15.0
SM203.2F8–AS2F5	203.8	74.5	65.0	21.0	102.0	50.0	15.0

Sugar mill chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Weight per meter
	P	d_1 max	b_1	d_2 max	L max	h_2 max	T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P152F169SS–G4	152.4	34.9	37.1	15.9	83.5	44.5	8.0	190.0/42712	10.34

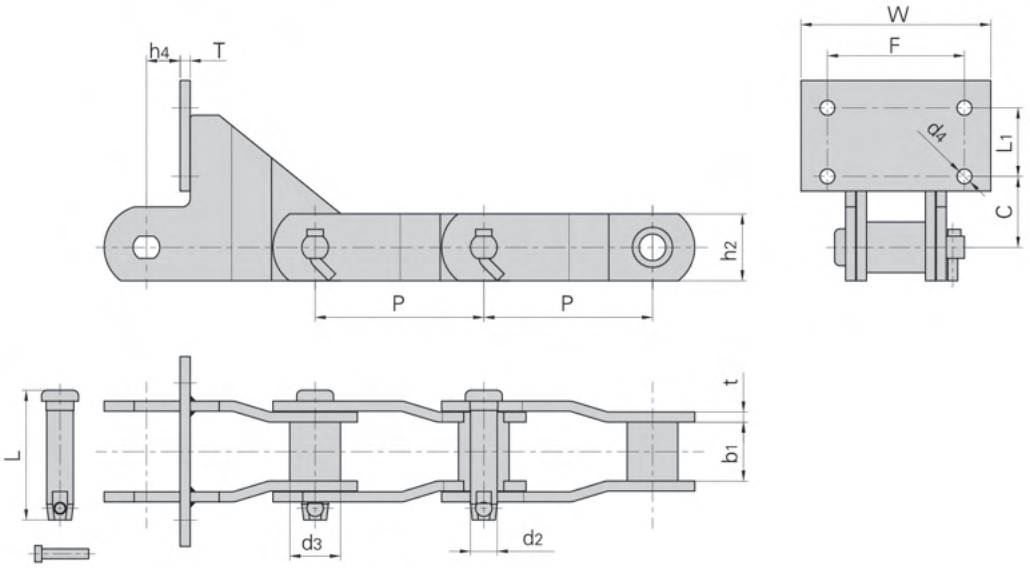
Donghua Chain No.	P	L_1	L_2	h_4	d_3	d_4
	mm	mm	mm	mm	mm	mm
P152F169SS–G4	152.4	75.0	70.0	46.0	14.0	24.4



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Weight per meter
	P	d_1 max	b_1	d_2 max	L max	h_2 max	t max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P69.85F6–G19	69.85	31.75	25.3	14.27	73.5	31.75	8.0	130.0/29224	9.46

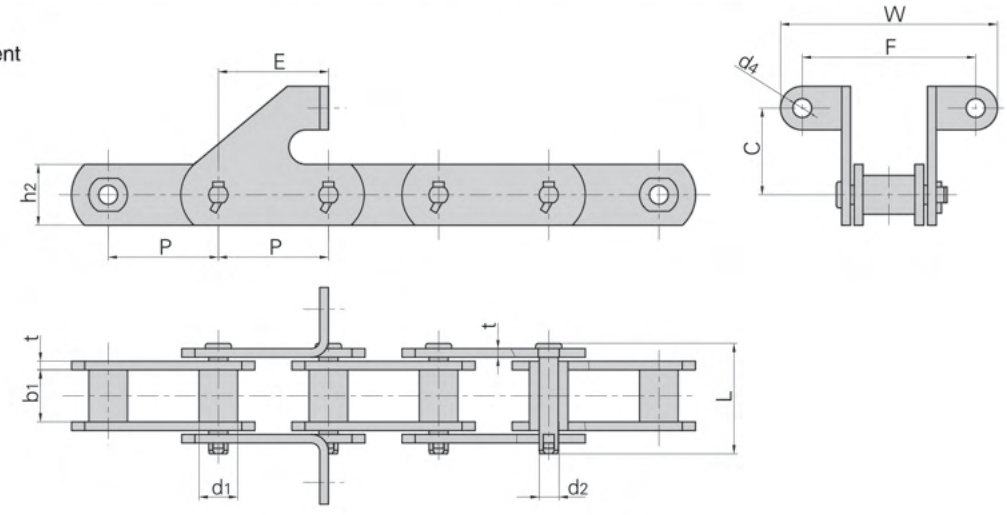
Donghua Chain No.	P	F	W	d_4	L_1	H
	mm	mm	mm	mm	mm	mm
P69.85F6–G19	69.85	62.27	80.8	11.0	9.8	24

Sugar mill chains



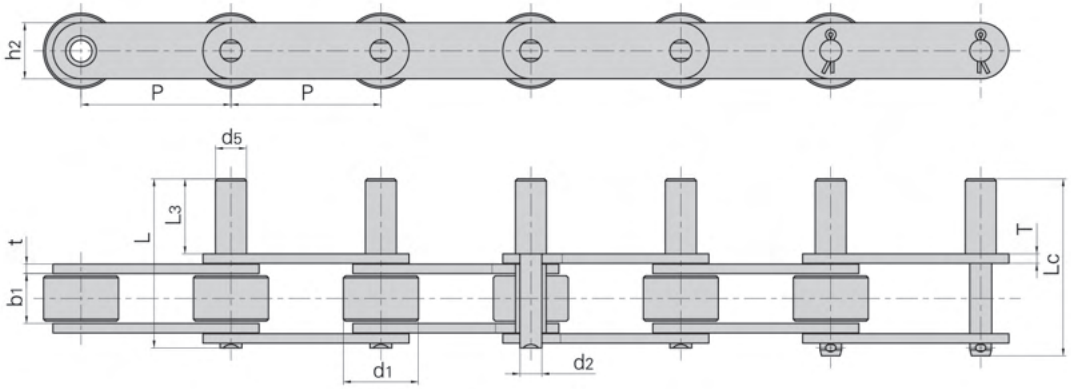
Donghua Chain No.	Pitch	Bush diameter	Width between inner plates	Pin diamenter		Plate dimension		Attachment dimension						Tensile strength
	P	d_3 max	b_1	d_2 max	L max	h_2	t / T	F	W	h_4	d_4	C	L_1	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
SM160F4	160.0	48.0	55.7	25.27	123.03	63.5	9.5	130.0	180.0	32.0	14.0	132.3	65.0	400/89920
SM200F1–PUSHER	200.0	48.0	55.7	25.27	123.03	63.5	9.5	120.0	158.8	76.2	14.0	91.0	50.0	350/78680

With SD attachment

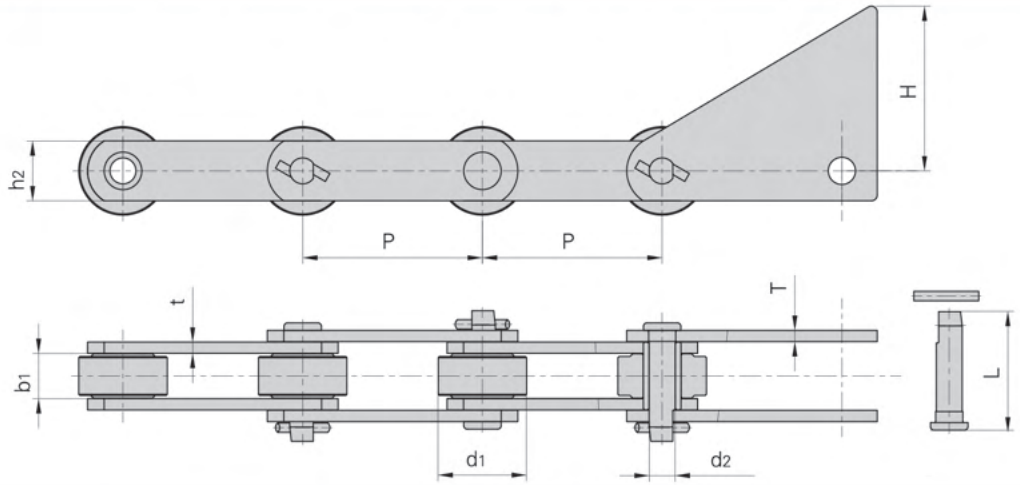


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Attachment dimension					Tensile strength
	P	d_1 max	b_1	d_2 max	L max	h_2 max	t max	F	W	d_4	C	E	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
SM63.5SD	63.5	22.22	30.0	11.0	63.5	35.0	5.0	100.0	125.0	11.0	35.0	63.5	80/17984
SM76.2SD	72.6	22.22	25.4	11.0	59.0	35.0	5.0	93.0	118.0	11.0	50.0	76.2	100/22480

Sugar mill chains



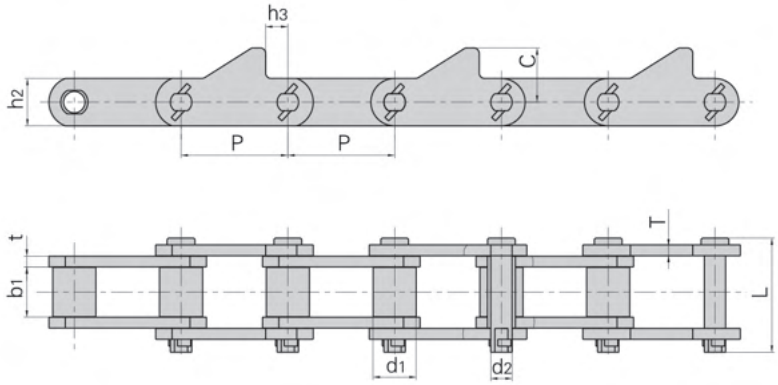
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diamenter					Plate dimension		Tensile strength	Weight per meter
	P	d_1 max	b_1	d_2 max	d_5 max	L max	Lc max	L_3	h_2	t / T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P76.2F72–D3	76.2	38.1	25.2	11.1	15.75	86	90.1	38.1	28.5	4.8	58/13038	6.3



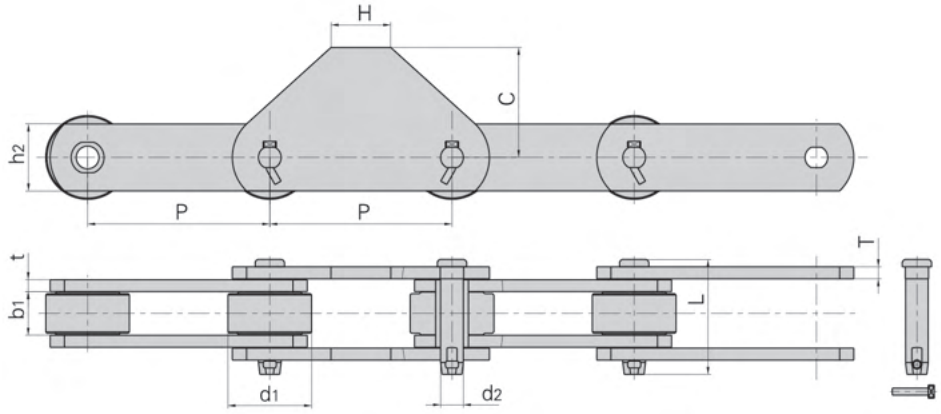
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diamenter		Plate dimension			Tensile strength
	P	d_1 max	b_1	d_2 max	L max	h_2	t / T	H	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P100F243	100.0	56.00	30.0	16.00	76.0	45.0	8.00	100.0	240/53952
S102BF7*	101.6	25.40	54.0	15.70	110.5	38.1	9.50	95.3	160/35968
S111F4*	120.9	36.58	66.5	19.05	126.0	50.8	9.70	50.8	214/48107
SM152F11	152.4	75.00	38.4	22.08	100.4	50.8	9.53	139.7	260/58448

*Bush chain: d_1 in the table indicates the external diameter of the bush

Sugar mill chains

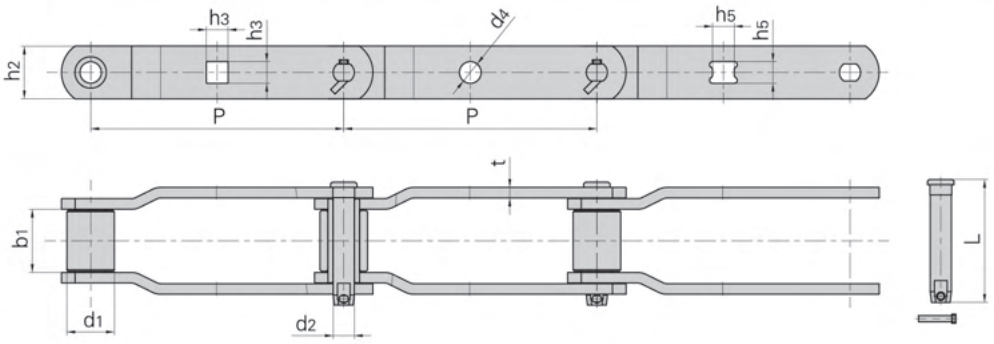


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diamenter		Plate dimension				Tensile strength	Weight per meter
	P	d_1 max	b_1	d_2 max	L max	h_2	t / T	h_3	C	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P78.11F25	78.11	32.60	37.0	15.90	89.00	38.0	8.0	11.6	58.0	190/42715	12.2
SM78.75F1	78.75	31.75	37.0	15.88	87.00	38.0	8.0	16.4	41.0	140/31472	10.9

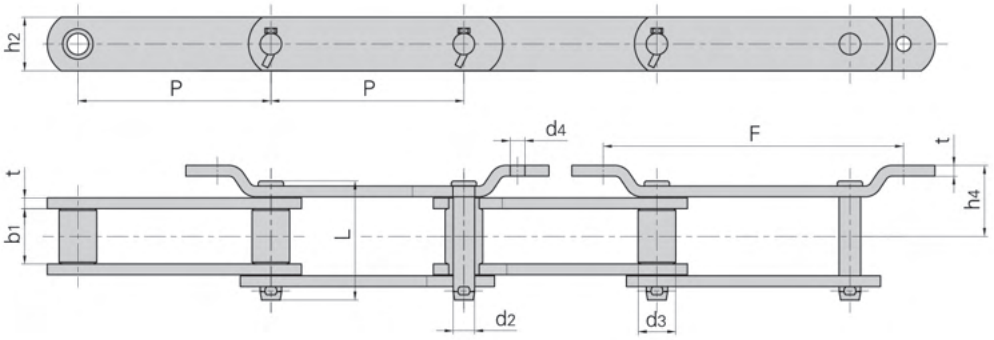


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diamenter		Plate dimension				Tensile strength
	P	d_1 max	b_1	d_2 max	L max	h_2	t / T	C	H	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
SM152F59	152.4	70.00	36.5	17.00	96.2	56.0	10.0	92	50.0	380/85424

Sugar mill chains

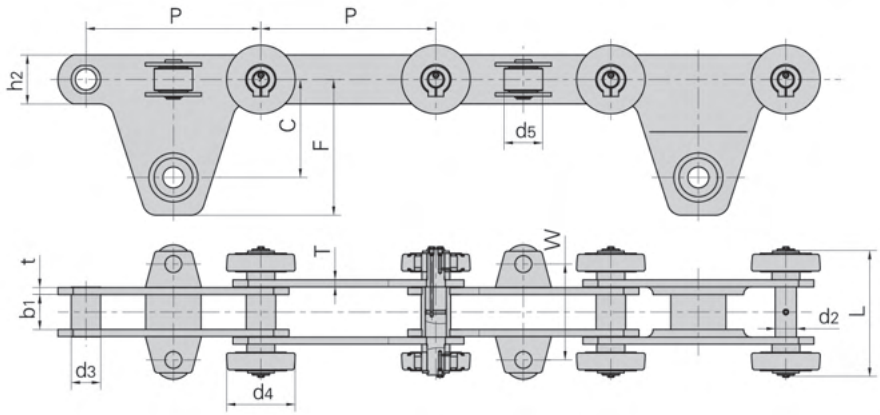


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diamenter		Plate dimension					Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2	t	h_3	h_5	d_4	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
SM228.6F14	228.6	44.45	49.30	22.23	190.80	63.5	12.70	–	26.1	–	454/102059	18.50
SM304.8	304.8	82.55	93.70	40.87	198.05	101.6	19.05	–	–	37.69	1500/33720	51.96
SM304.8F1	304.8	82.30	93.70	47.37	208.76	114.3	19.05	32.54	–	–	880/197824	61.41
SM304.8F3	304.8	44.45	56.90	22.10	117.70	63.5	9.65	23.11	–	–	450/101160	13.70
SM304.8F4	304.8	57.15	76.20	25.48	148.05	63.5	12.70	26.16	–	–	520/116896	19.76
SM304.8F5	304.8	63.50	69.85	31.75	162.54	88.9	15.90	32.54	–	–	1100/24728	33.48
SM304.8F11	304.8	88.90	105.00	38.10	195.60	101.6	15.70	–	32.5	–	1230/27650	49.62
SM304.8F13	304.8	57.15	76.20	25.30	148.20	63.5	12.70	–	26.0	–	520/116896	19.90

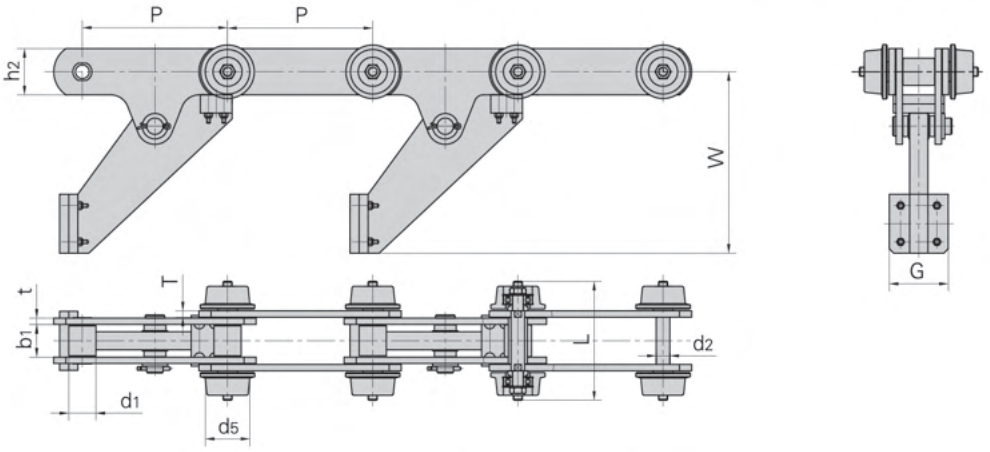


Donghua Chain No.	Pitch	Bush diameter	Width between inner plates	Pin diamenter		Plate dimension					Tensile strength	Weight per meter
	P	d_3 max	b_1	d_2 max	L max	h_2	t	h_4	F	d_4	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
SM228.6F11	228.6	44.45	63.50	25.40	141.00	63.5	12.70	84	355.6	17.5	543/122066	21.83

Conveyor chains for automobile production line

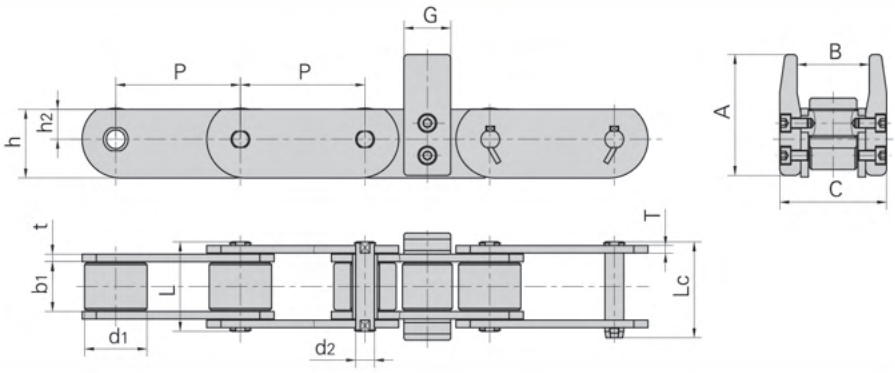


Donghua Chain No.	Pitch	Bush diameter	Width between inner plates	Pin diameter	Pin length	Inner plate depth	Plate thickness	Attachment dimension					Tensile strength
	P	d_3 max	b_1 min	d_2 max	L max	h_2	t / T	C	F	W	d_4	d_5	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN
M450F16–B–250	250.0	42.0	55.0	30.0	182.0	70.0	10.0	140.0	194.0	145.0	98.0	50.0	370.0/83176
M450F20–B–250	250.0	42.0	50.0	30.0	180.0	70.0	10.0	140.0	194.0	137.0	98.0	55.0	500.0/112400
M450F22–B–250	250.0	42.0	55.0	30.0	178.0	70.0	10.0	140.0	194.0	145.0	98.0	42.0	480.0/107904

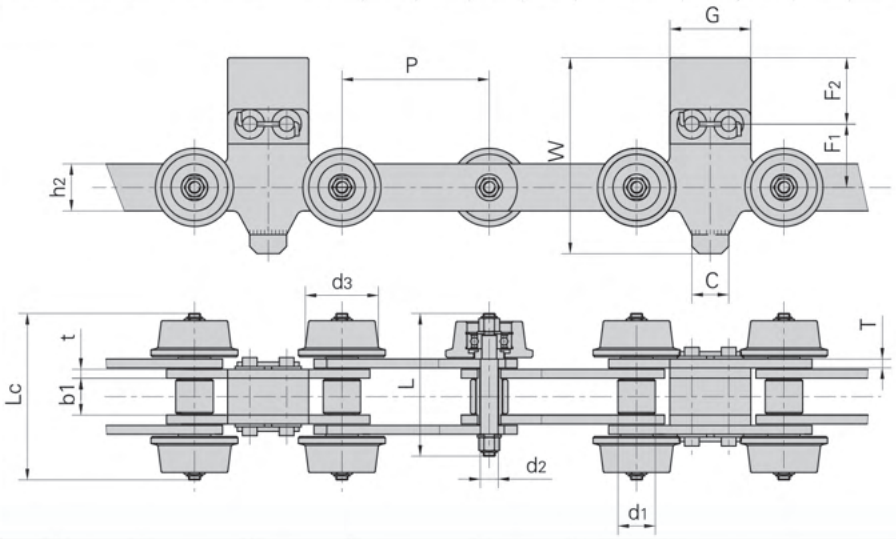


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Inner plate depth	Plate thickness	Attachment dimension			Tensile strength
	P	d_1 max	b_1 min	d_2 max	L max	h_2	t / T	G	W	d_5	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN
M160F53SR2–S–160	160.00	30.00	36.00	15.00	131.00	51.00	7.00	65.0	200.0	49.0	160.0/35988

Conveyor chains for automobile production line

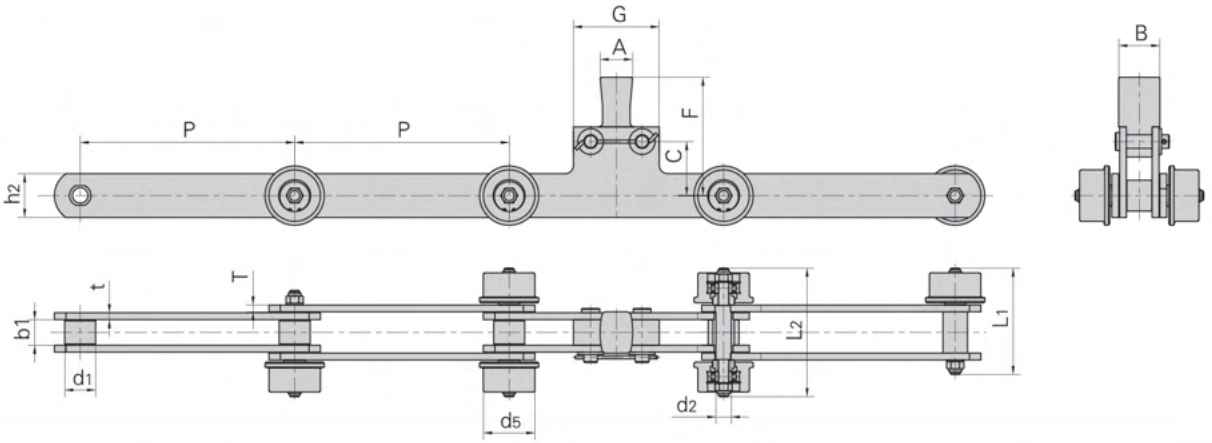


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth		Plate thickness	Attachment dimension				Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2	h	t / T	A	B	C	G	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P100F298	100.0	50.0	40.0	15.0	79.8	84.9	24.0	55.0	8.0	87.0	70.0	90.0	37.5	200.0/44960	16.0
P100F337	100.0	50.0	40.0	12.0	71.0	76.5	24.0	55.0	6.0	87.0	60.0	86.0	40.0	120.0/26976	37.0
P100F339	100.0	50.0	40.0	15.0	71.8	76.9	24.0	55.0	6.0	97.0	58.0	86.0	40.0	120.0/26976	14.0
P125F86	125.0	50.0	40.0	18.0	71.8	76.9	24.0	55.0	6.0	97.0	58.0	86.0	40.0	120.0/26976	13.8

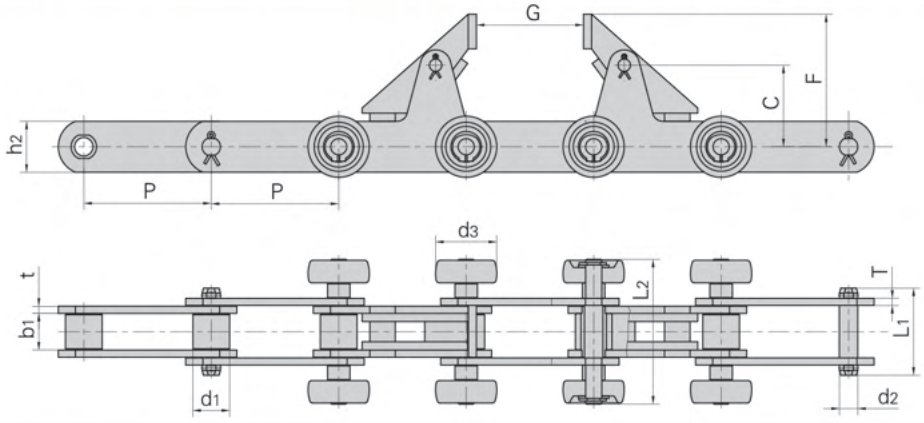


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Attachment dimension						Tensile strength
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2	t / T	C	F_1	F_2	G	W	d_3	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P100F202	100.0	25.4	24.5	12.0	–	113.0	32.0	6.0	25.0	36.0	27.5	46.0	106.0	45.0	126.0/28324
P100F240	100.0	25.4	24.5	12.0	97.0	113.0	32.0	6.0	25.0	43.0	30.0	55.0	118.0	45.0	80.0/17984
P100F246	100.0	25.4	24.5	12.0	93.5	113.0	32.0	6.0	25.0	36.0	34.0	45.0	112.5	45.0	126.0/28324
P100F247	100.0	25.4	24.5	12.0	93.5	113.0	32.0	6.0	25.0	36.0	28.0	34.0	106.5	45.0	126.0/28324
P100F348	100.0	25.4	25.0	12.0	97.0	113.0	32.0	6.0	25.0	43.0	45.0	55.0	133.0	49.7	80.0/17984

Conveyor chains for automobile production line

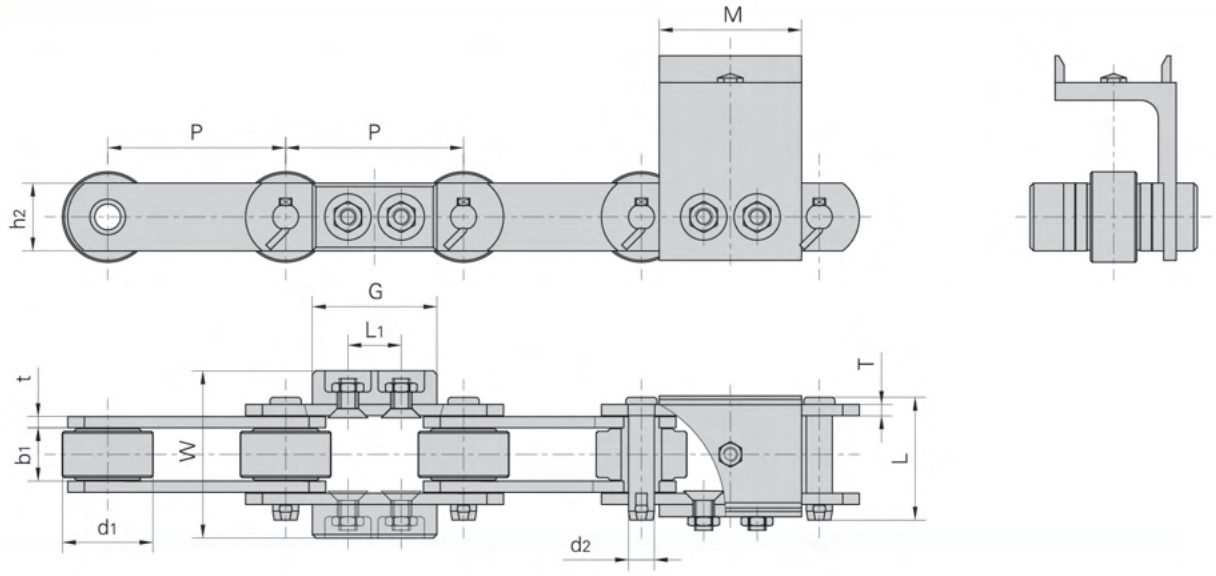


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Attachment dimension						Tensile strength
	P	d_1 max	b_1 min	d_2 max	L_1 max	L_2 max	h_2	t / T	A	B	C	F	G	d_5	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
M160F35–S–200	200.0	36.0	30.0	18.0	123.0	152.0	51.0	8.0	38.0	48.0	63.0	138.0	100.0	59.5	160.0/35968
M160F37–S–250	250.0	36.0	30.0	18.0	124.0	150.0	51.0	8.0	38.0	48.0	63.0	138.0	100.0	60.0	160.0/35968
M160F52–S–250	250.0	36.0	30.0	18.0	126.0	150.0	51.0	8.0	38.0	48.0	63.0	138.0	100.0	65.0	160.0/35968
M450F8–S–200	200.0	60.0	44.0	30.0	162.5	190.0	82.0	12.0	38.0	55.0	65.0	140.0	140.0	84.7	450.0/101160
M450F17–S–200	200.0	60.0	44.0	30.0	165.5	190.0	82.0	12.0	38.0	55.0	65.0	140.0	140.0	84.7	450.0/101160
M450F9–S–250	250.0	60.0	44.0	30.0	162.5	190.0	82.0	12.0	38.0	55.0	65.0	140.0	140.0	80.0	450.0/101160
M450F13–S–250	250.0	60.0	40.0	30.0	–	180.0	82.0	12.0	38.0	55.0	65.0	140.0	140.0	84.0	450.0/101160

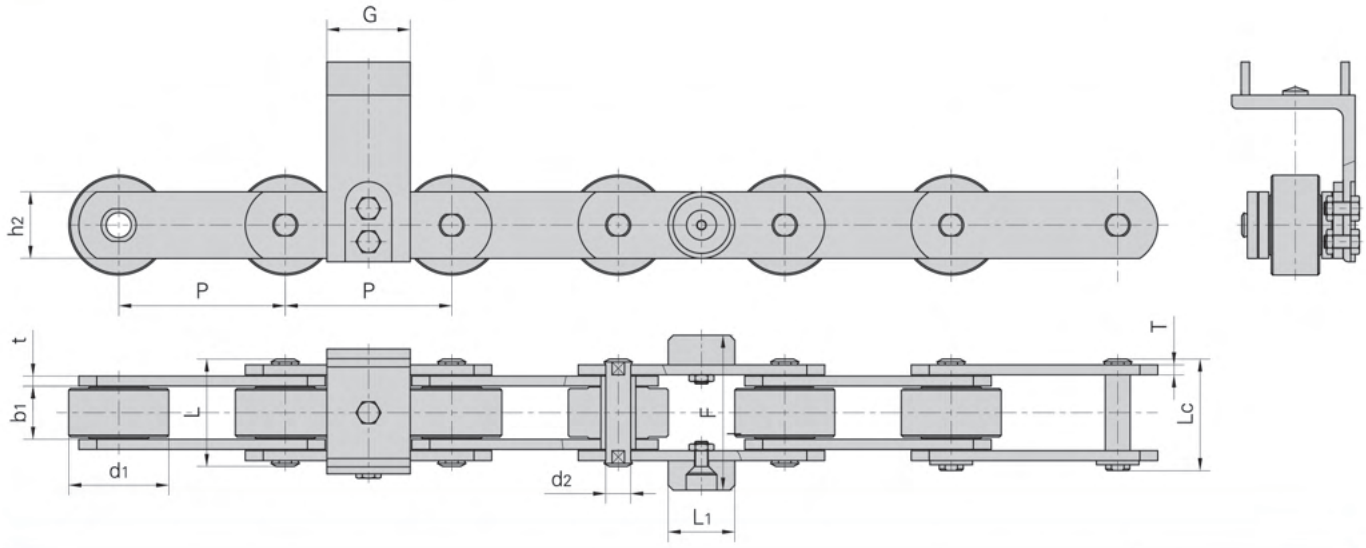


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Attachment dimension				Tensile strength
	P	d_1 max	b_1 min	d_2 max	L_1 max	L_2 max	h_2	t / T	C	F	G	d_3	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
M160F49–S–125	125.00	36.00	36.00	18.00	85.50	142.00	50.0	7.00	80.0	130.0	105.0	60.0	160.0/35988

Conveyor chains for automobile production line

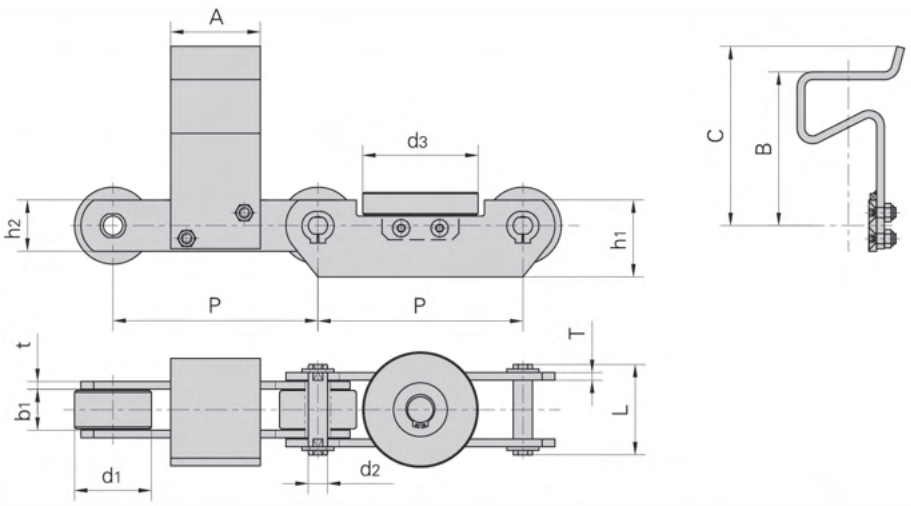


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Inner plate depth	Plate thickness	Attachment dimension				Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2	t / T	L_1	G	W	M	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P100F322	100.0	50.8	30.0	14.5	69.0	38.1	6.3	30.0	70.0	94.0	80.0	100.0/22480	10.3

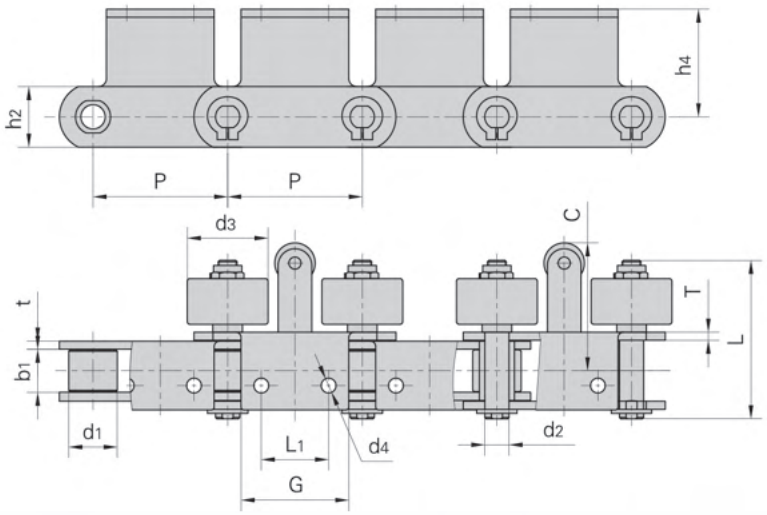


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Attachment dimension			Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2	t / T	L_1	G	F	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN	kg/m
P100F325	100.0	60.0	32.0	15.0	64.5	68.5	40.0	6.0	40.0	50.0	93.5	112.0/25177	16.6

Conveyor chains for automobile production line

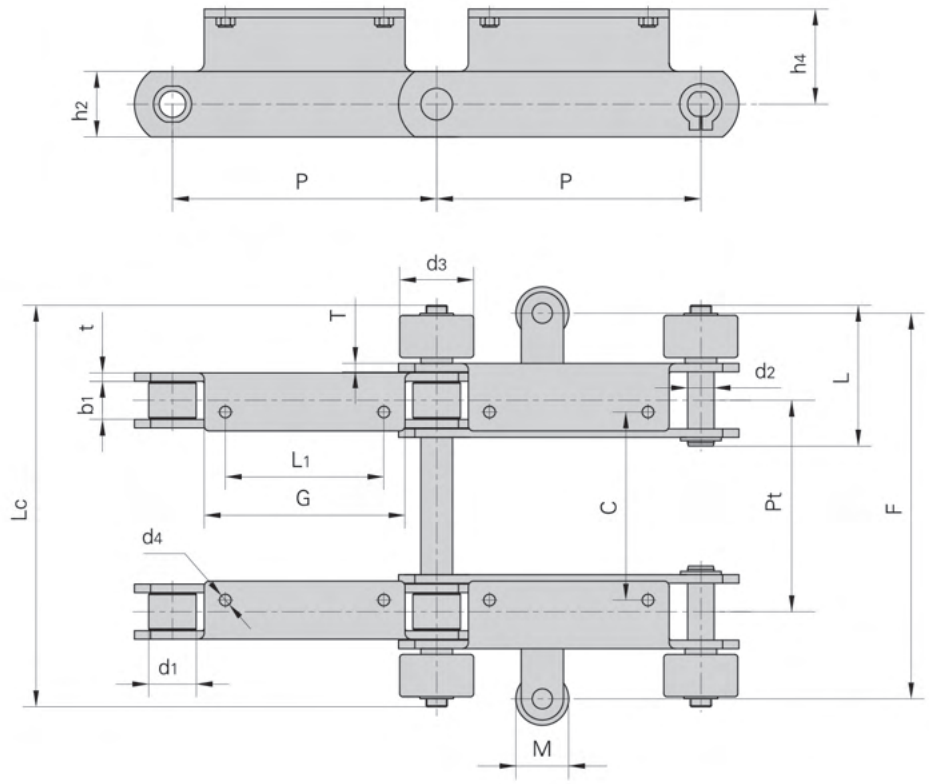


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Inner plate depth		Plate thickness	Attachment dimension				Tensile strength
	P	d_1 max	b_1 min	d_2 max	L max	h_1	h_2	t / T	A	B	C	d_3	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
M112F45–P–160	160.0	60.0	32.0	15.0	71.0	60.0	40.0	6.0	70.0	120.0	140.0	90.0	140.0/31472



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Inner plate depth	Plate thickness	Attachment dimension						Tensile strength
	P	d_1 max	b_1 min	d_2 max	L max	h_2	t / T	C	L_1	G	h_4	d_3	d_4	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
M112F58A2–SR1–S–100	100.0	36.0	32.0	18.0	119.0	45.0	6.0	95.0	50.0	80.0	80.0	60.0	11.0	112.0/25178
P100F321–SR1	100.0	36.0	32.0	18.0	111.5	45.0	6.0	95.0	50.0	80.0	80.0	60.0	12.0	112.0/25178
P200F131A2SR	100.0	45.0	36.0	25.0	133.2	62.0	8.0	107.5	90.0	140.0	120.0	70.0	11.0	224.0/50355
P250F115A2	250.0	43.0	36.0	21.0	135.3	60.0	8.0	101.0	140.0	190.0	80.0	65.0	12.0	224.0/50355

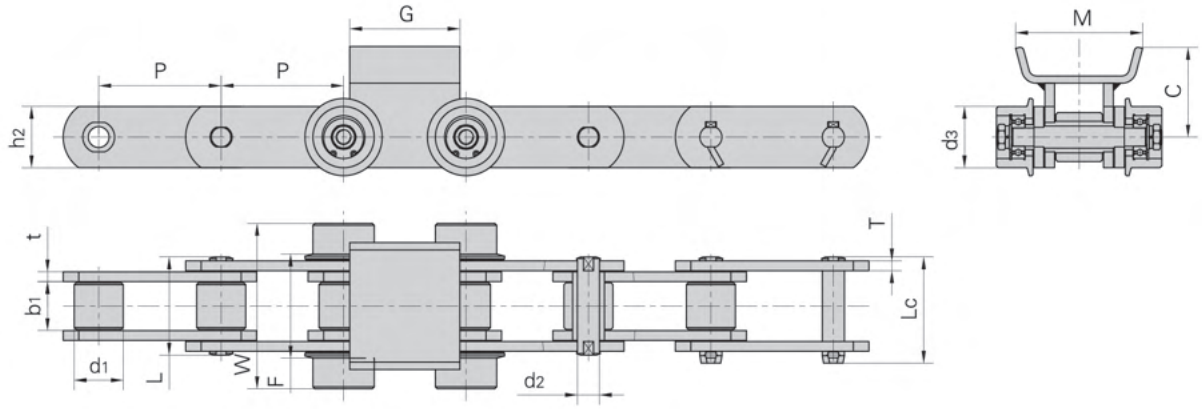
Conveyor chains for automobile production line



Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Weight per meter
	P	d_1 max	d_3 max	b_1 min	d_2 max	L max	Lc max	h_2	t / T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P250F137A2-SR	250.0	50.0	80.0	47.0	25.0	152.2	716.8	72.0	10.0	224.0/50355	59.2
P250F140A2SR	250.0	45.0	70.0	36.0	25.0	133.2	380.0	62.0	8.0	224.0/50355	43.4
P250F159A2SR	250.0	50.0	80.0	47.0	25.0	152.2	1016.8	72.0	10.0	224.0/50355	60.0

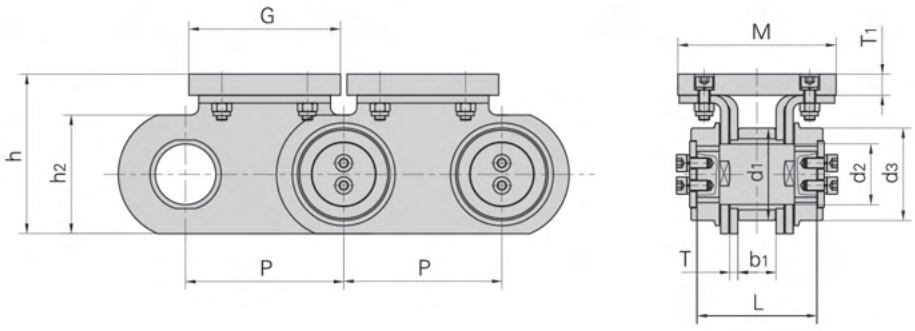
Donghua Chain No.	P	L_1	G	C	F	Pt	h_4	M	d_4
	mm	mm	mm	mm	mm	mm	mm	mm	mm
P250F137A2-SR	250.0	140.0	180.0	518.0	658.0	518.0	90.0	50.0	11.0
P250F140A2SR	250.0	150.0	190.0	178.0	365.0	200.0	90.0	50.0	12.0
P250F159A2SR	250.0	140.0	180.0	818.0	958.0	818.0	90.0	50.0	11.0

Conveyor chains for automobile production line



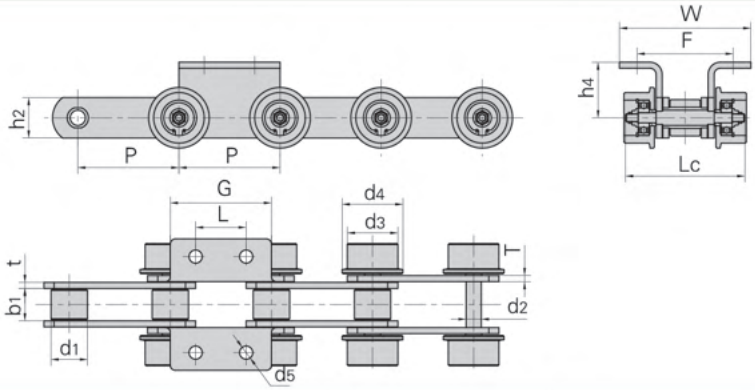
Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Weight per meter
	P	d_1 max	d_3 max	b_1 min	d_2 max	L max	Lc max	h_2	t / T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P100F297	100.0	40.0	50.0	40.0	18.0	80.5	87.5	50.0	8.0	200.0/44960	15.5

Donghua Chain No.	C	F	W	G	M
	mm	mm	mm	mm	mm
P100F297	77.0	85.0	135.0	90.0	105.0



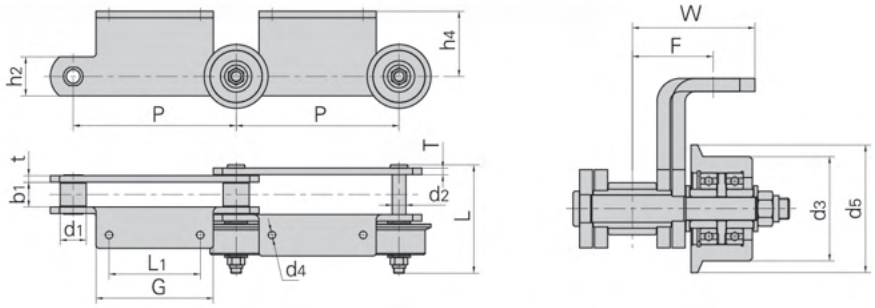
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Inner plate depth	Plate thickness	Attachment dimension					Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2	T	G	M	h	T_1	d_3	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P100F217	100.0	70.0	29.0	46.0	114.0	90.0	6.0	95.0	120.0	115.0	16.0	70.0	400.0/89920	39.6
P120F18–TP	120.0	70.0	29.0	46.0	91.0	90.0	6.0	115.0	120.0	121.0	16.0	70.0	300.0/67440	50.2
P120F19–TP	120.0	70.0	29.0	46.0	91.0	90.0	6.0	115.0	120.0	121.0	5.0	70.0	300.0/67440	41.8

Conveyor chains for automobile production line



Donghua Chain No.	Pitch	Roller diameter			Width between inner plates	Pin diameter	Pin length	Inner plate depth	Plate thickness	Tensile strength	Weight per meter
	P	d_1 max	d_3 max	d_4 max	b_1 min	d_2 max	Lc max	h_2	t / T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P100F300K2–SR2	100.0	36.0	50.0	60.0	32.0	15.0	118.0	40.0	6.0	100.0/22480	14.8

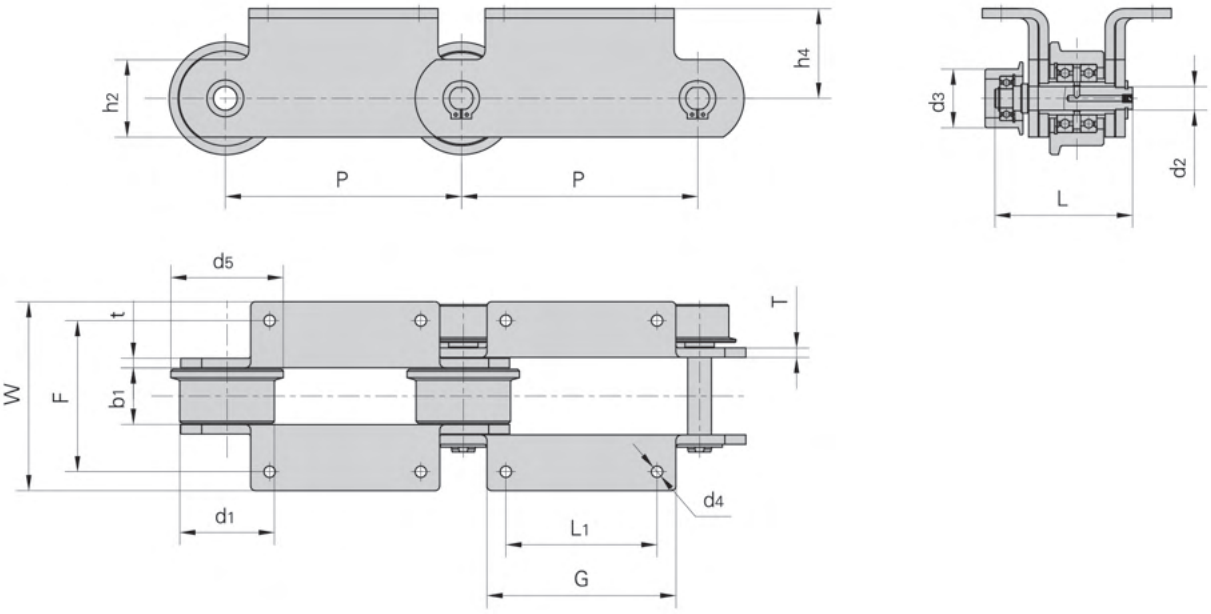
Donghua Chain No.	L	G	F	W	h_4	d_5
	mm	mm	mm	mm	mm	mm
P100F300K2–SR2	50.0	100.0	95.0	130.0	55.0	13.0



Donghua Chain No.	Pitch	Roller diameter			Width between inner plates	Pin diameter	Pin length	Inner plate depth	Plate thickness	Tensile strength	Weight per meter
	P	d_1 max	d_3 max	d_5 max	b_1 min	d_2 max	L max	h_2	t / T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN	kg/m
P250F100A2	250.0	40.0	80.0	98.0	38.0	21.0	166.0	60.0	10.0	224.0/50355	27.4
P250F171A2	250.0	45.0	80.0	98.0	38.0	25.0	166.0	80.0	10.0	315.0/70812	30.5
P250F197A2	250.0	50.0	80.0	98.0	38.0	30.0	173.5	90.0	12.0	450.0/101160	37.5

Donghua Chain No.	L_1	G	F	W	h_4	d_4
	mm	mm	mm	mm	mm	mm
P250F100A2	140.0	180.0	62.0	89.2	100.0	11.0
P250F171A2	140.0	180.0	62.0	82.5	100.0	11.0
P250F197A2	140.0	180.0	66.0	97.5	100.0	11.5

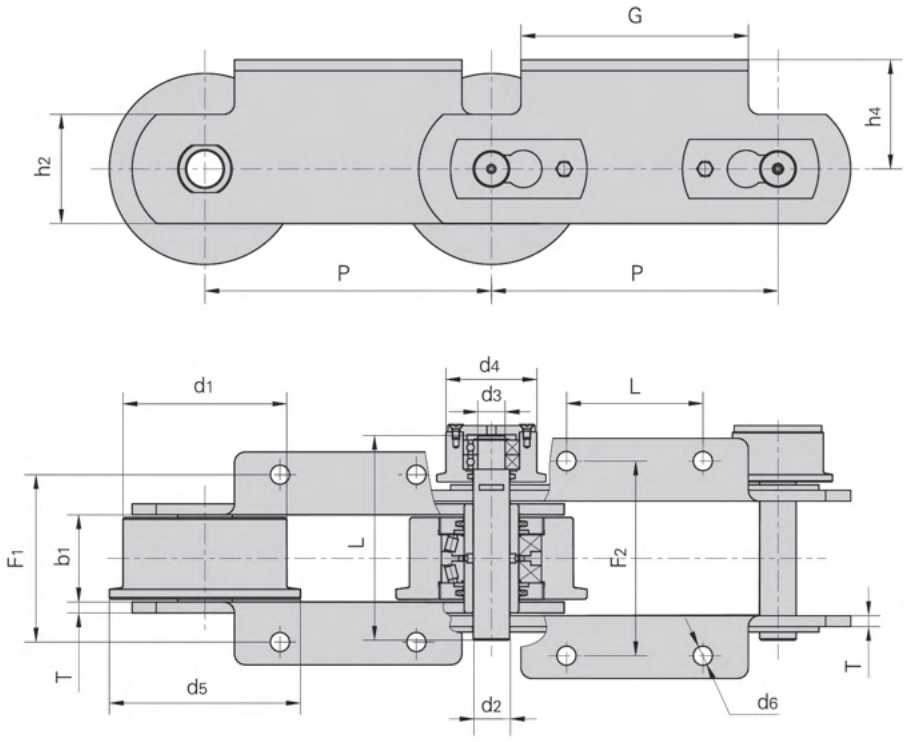
Conveyor chains for automobile production line



Donghua Chain No.	Pitch	Roller diameter			Width between inner plates	Pin diameter	Pin length	Inner plate depth	Plate thickness	Tensile strength	Weight per meter
	P	d_1 max	d_3 max	d_5 max	b_1 min	d_2 max	L max	h_2	t / T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P250F103K2	250.0	100.0	65.0	120.0	73.0	25.0	180.8	70.0	10.0	315.0/70812	47.6
P250F114K2	250.0	40.0	72.0	–	25.0	25.0	127.0	50.0	8.0	160.0/35968	18.7
P250F120K2	250.0	100.0	65.0	120.0	73.0	25.0	168.0	70.0	8.0	315.0/70812	43.3
P250F122K2	250.0	100.0	65.0	120.0	75.0	25.0	188.0	70.0	11.5	315.0/70812	58.8
P250F172K2	250.0	100.0	62.0	120.0	60.0	25.0	155.0	82.0	10.0	450.0/101160	42.5
P250F206K2	250.0	100.0	62.0	119.0	60.0	25.0	145.8	82.0	10.0	520.0/116896	43.0

Donghua Chain No.	P	L_1	G	F	W	h_4	d_4
	mm	mm	mm	mm	mm	mm	mm
P250F103K2	250.0	110.0	170.0	180.0	230.0	105.00	11.00
P250F114K2	250.0	125.0	180.0	90.0	122.0	54.00	11.00
P250F120K2	250.0	110.0	150.0	170.0	210.0	105.00	11.00
P250F122K2	250.0	110.0	170.0	180.0	220.0	105.00	12.00
P250F172K2	250.0	160.0	200.0	160.0	200.0	95.00	12.00
P250F206K2	250.0	160.0	200.0	160.0	200.0	95.00	12.00

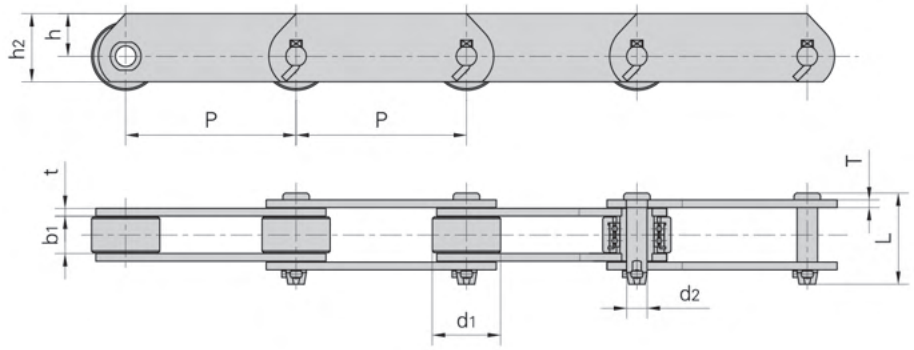
Conveyor chains for automobile production line



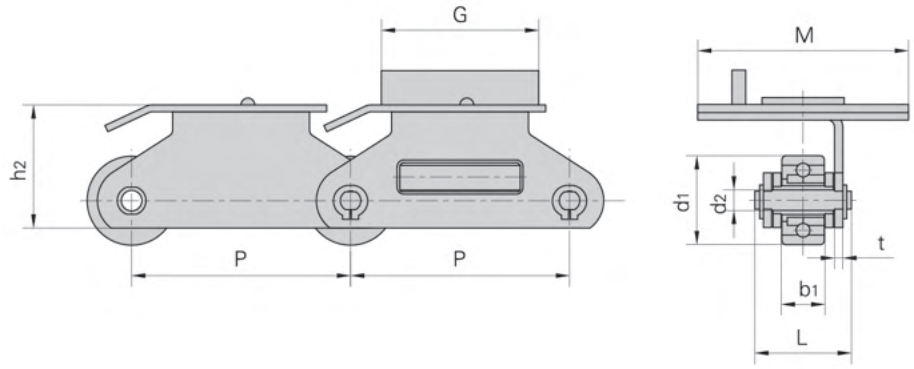
Donghua Chain No.	Pitch	Roller diameter			Width between inner plates	Pin diameter		Pin length	Tensile strength	Average tensile strength
	P	d_1 max	d_4 max	d_5 max	b_1 min	d_2 max	d_3 max	L_1 max	Q min	Q_0
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN
P315	315	180.0	100.0	210.0	90.0	40.0	30.0	217.0	100.0/22727	110.0

Donghua Chain No.	P	L	G	F_1	F_2	h_4	h_2	d_6	T
	mm	mm	mm	mm	mm	mm	mm	mm	mm
P315	315	150.0	250.0	180.0	206.0	120.0	120.0	21.0	12.0

Conveyor chains for automobile production line

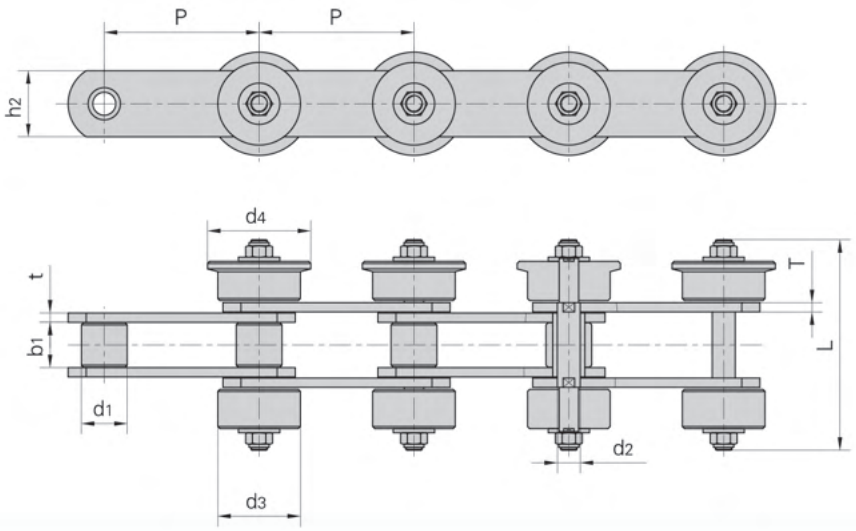


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth		Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h max	h_2 max	t / T	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
FVT63F3–PZ–100	100.0	40.0	22.0	12.0	53.5	25.0	40.0	4.5	63.0/14162	68.6	5.1

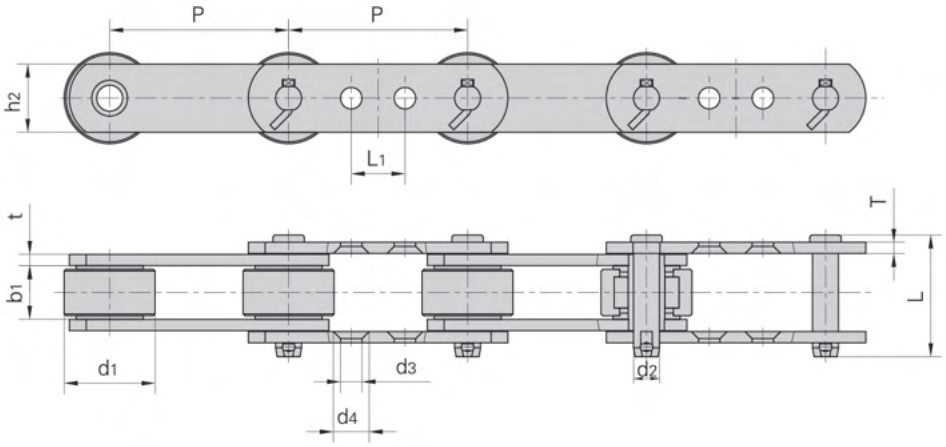


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate thickness	Attachment dimension			Tensile strength
	P	d_1 max	b_1 min	d_2 max	L max	t	G	M	h_2	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
M112F44–P–160	160.0	65.0	32.0	15.00	71.0	6.0	115.0	154.0	70.0	140.0/31472

Conveyor chains for automobile production line



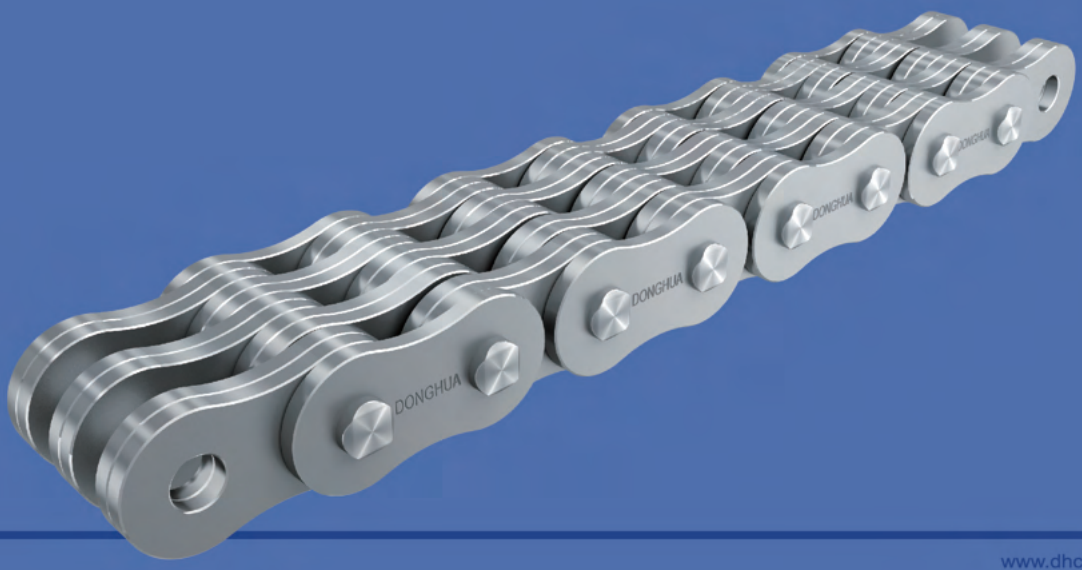
Donghua Chain o.	Pitch	Roller diameter			Width between inner plates	Pin diameter	Pin length	Inner plate depth	Plate thickness	Tensile strength	Weight per meter
	P	d_1 max	d_3 max	d_4 max	b_1 min	d_2 max	L max	h_2	t / T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kNlbf	kg/m
P75F55SR2	75.0	22.2	40.0	49.0	22.0	11.1	102.0	32.0	4.5	58.3/13105	9.3



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Inner plate depth	Plate thickness	Attachment dimension			Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	h_2	t / T	L_1	d_3	d_4	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P100F262-G2	100.0	50.8	30.0	14.5	69.0	38.1	6.3	30.0	12.0	20.0	96.0/21580	8.75


KAMBARA
KAMBARA
KAMBARA

LEAF CHAINS & HOISTING CHAINS



Leaf chains

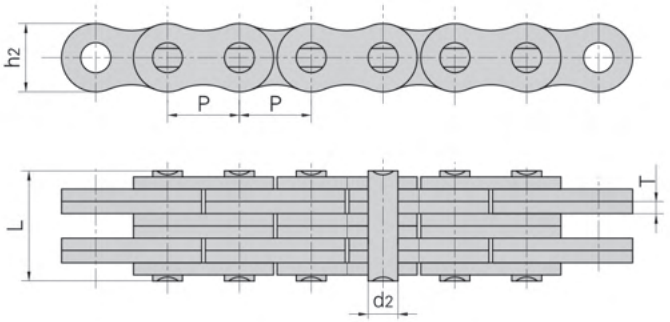
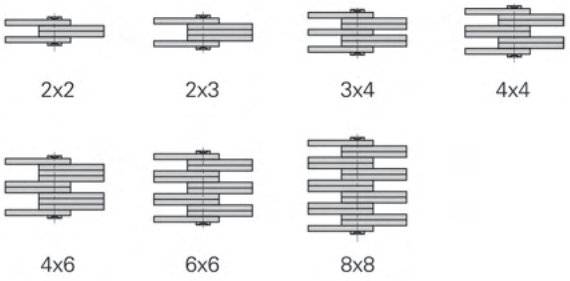


Plate lacing



ISO Chain No.	ANSI Chain No.	Pitch	Plate lacing	Plate depth	Plate thickness	Pin diameter	Pin length	Tensile strength	Average tensile strength	Weight per meter
		P		h_2 max	T max	d_2 max	L max	Q min	Q_0	q
		mm		mm	mm	mm	mm	kN/lbf	kN	kg/m
LH0822	BL422	12.700	2 × 2	12.07	2.03	5.09	11.05	22.2/5045	27.6	0.60
LH0823	BL423		2 × 3				13.16	22.2/5045	27.6	0.75
LH0834	BL434		3 × 4				17.40	33.4/7591	41.4	1.05
LH0844	BL444		4 × 4				19.51	44.5/10114	56.0	1.20
LH0846	BL446		4 × 6				23.75	44.5/10114	56.0	1.46
LH0866	BL466		6 × 6				27.99	66.7/15159	81.7	1.77
LH0888	BL488		8 × 8				36.45	89.0/20227	109.4	2.32
LH1022	BL522	15.875	2 × 2	15.09	2.42	5.96	12.90	33.4/7591	43.1	0.90
LH1023	BL523		2 × 3				15.37	33.4/7591	43.1	1.10
LH1034	BL534		3 × 4				20.32	48.9/11114	65.6	1.50
LH1044	BL544		4 × 4				22.78	66.7/15159	84.5	1.80
LH1046	BL546		4 × 6				27.74	66.7/15159	84.5	2.20
LH1066	BL566		6 × 6				32.69	100.1/22750	125.1	2.65
LH1088	BL588		8 × 8				42.57	133.4/30318	169.5	3.50
LH1222	BL622	19.050	2 × 2	18.11	3.25	7.94	17.37	48.9/11114	68.2	1.50
LH1223	BL623		2 × 3				20.73	48.9/11114	68.2	1.80
LH1234	BL634		3 × 4				27.43	75.6/17181	102.8	2.50
LH1244	BL644		4 × 4				30.78	97.9/22250	136.9	2.90
LH1246	BL646		4 × 6				37.49	97.9/22250	136.9	3.60
LH1266	BL666		6 × 6				44.20	146.8/33364	214.2	4.30
LH1288	BL688		8 × 8				57.61	195.7/44477	217.7	5.80
LH1622	BL822	25.400	2 × 2	24.13	4.00	9.54	21.34	84.5/19204	108.2	2.40
LH1623	BL823		2 × 3				25.48	84.5/19204	108.2	3.00
LH1634	BL834		3 × 4				33.76	129.0/29318	170.0	4.20
LH1644	BL844		4 × 4				37.90	169.0/38409	214.6	4.80
LH1646	BL846		4 × 6				46.18	169.0/38409	214.6	6.00
LH1666	BL866		6 × 6				54.46	253.6/57636	324.5	7.20
LH1688	BL888		8 × 8				71.02	338.1/76841	432.7	9.60

Leaf chains

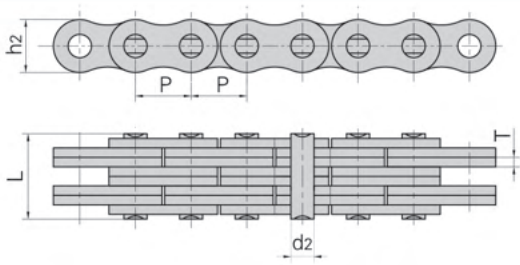
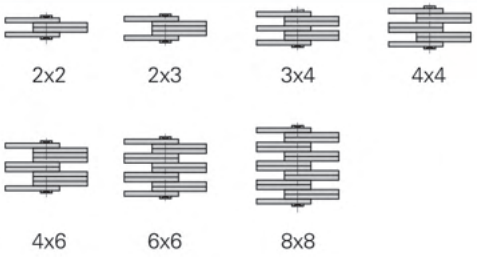


Plate lacing



ISO Chain No.	ANSI Chain No.	Pitch	Plate lacing	Plate depth	Plate thickness	Pin diameter	Pin length	Tensile strength	Average tensile strength	Weight per meter
		P		h_2 max	T max	d_2 max	L max	Q min	Q_0	q
		mm		mm	mm	mm	mm	kN/lbf	kN	kg/m
LH2022	BL1022	31.75	2 × 2	30.18	4.80	11.11	25.37	115.6/26272	165.8	3.57
LH2023	BL1023		2 × 3				30.33	115.6/26272	165.8	4.45
LH2034	BL1034		3 × 4				40.23	182.4/41454	248.7	6.19
LH2044	BL1044		4 × 4				45.19	231.3/52568	303.6	7.04
LH2046	BL1046		4 × 6				55.09	231.3/52568	303.6	8.77
LH2066	BL1066		6 × 6				65.00	347.0/78863	433.7	10.50
LH2088	BL1088		8 × 8				84.81	462.6/105136	604.1	14.00
LH2422	BL1222	38.10	2 × 2	36.20	5.60	12.71	29.62	151.2/34363	192.0	4.96
LH2423	BL1223		2 × 3				35.43	151.2/34363	192.0	6.16
LH2434	BL1234		3 × 4				47.07	244.6/55591	315.9	8.55
LH2444	BL1244		4 × 4				52.88	302.5/68750	381.1	9.76
LH2446	BL1246		4 × 6				64.52	302.5/68750	381.1	12.16
LH2466	BL1266		6 × 6				76.15	453.7/103113	543.6	14.61
LH2488	BL1288		8 × 8				99.42	605.0/137500	726.0	19.36
LH2822	BL1422	44.45	2 × 2	42.24	6.40	14.29	33.55	191.3/43477	225.7	6.89
LH2823	BL1423		2 × 3				40.16	191.3/43477	225.7	8.55
LH2834	BL1434		3 × 4				53.37	315.8/71772	448.3	11.61
LH2844	BL1444		4 × 4				59.97	382.6/86954	451.2	13.24
LH2846	BL1446		4 × 6				73.18	382.6/86954	451.2	16.51
LH2866	BL1466		6 × 6				86.39	578.3/131431	682.4	19.79
LH2888	BL1488		8 × 8				112.80	765.1/173886	902.8	26.35
LH3222	BL1622	50.80	2 × 2	48.26	*7.20	17.46	39.01	289.1/65704	341.1	8.78
LH3223	BL1623		2 × 3				46.58	289.1/65704	341.1	10.90
LH3234	BL1634		3 × 4				61.72	440.4/100091	519.6	15.15
LH3244	BL1644		4 × 4				69.29	573.8/131431	680.4	17.27
LH3246	BL1646		4 × 6				84.43	578.3/131431	680.4	21.53
LH3266	BL1666		6 × 6				99.57	857.4/194863	1000.7	25.88
LH3288	BL1688		8 × 8				129.84	1156.5/262841	1364.6	34.29
LH4022	BL2022	63.50	2 × 2	60.33	9.91	23.81	51.74	433.7/98568	511.7	15.95
LH4023	BL2023		2 × 3				61.70	433.7/98568	511.7	19.78
LH4034	BL2034		3 × 4				81.61	649.4/147590	766.2	27.46
LH4044	BL2044		4 × 4				91.57	867.4/197163	1023.5	31.34
LH4046	BL2046		4 × 6				111.48	867.4/197163	1023.5	39.01
LH4066	BL2066		6 × 6				131.39	1301.1/295704	1535.2	46.63
LH4088	BL2088		8 × 8				171.22	1734.8/394272	2046.5	62.00

*: We have two kinds of chain plate thickness. Besides the 7.20mm in above table, the other thickness is 7.52 mm.Customers can choose according to needs.

Leaf chains

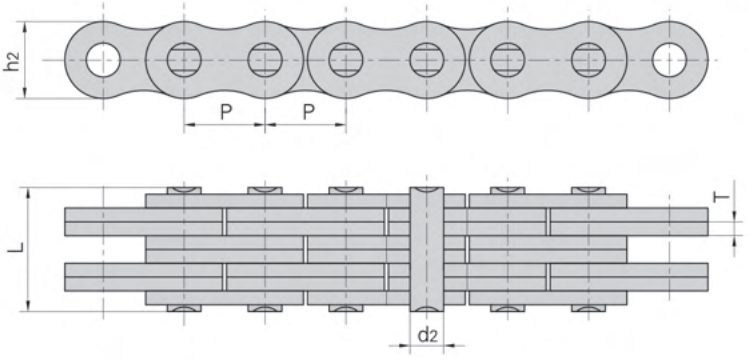
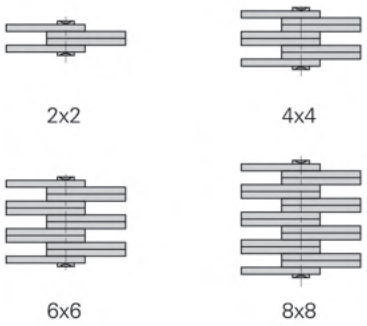


Plate lacing



DIN/ISO Chain No.	Pitch	Plate lacing	Plate depth	Plate thickness	Pin diameter	Pin length	Tensile strength	Average tensile strength	Weight per meter
	P		h_2 max	T max	d_2 max	L max	Q min	Q_0	q
	mm		mm	mm	mm	mm	kN/lbf	kN	kg/m
LL0622	9.525	2 × 2	8.2	1.04	3.28	6.2	9.0/2023	9.9	0.22
LL0644		4 × 4				10.7	18.0/4046	19.8	0.42
LL0666		6 × 6				14.9	24.9/5598	27.4	0.62
LL0822	12.700	2 × 2	10.6	1.60	4.45	8.9	18.2/4094	20.4	0.42
LL0844		4 × 4				15.6	36.4/8188	40.7	0.84
LL0866		6 × 6				22.0	54.6/12283	60.0	1.24
LL0888		8 × 8				28.5	72.8/16378	80.0	1.64
LL1022	15.875	2 × 2	13.7	1.60	5.08	9.2	22.7/5107	25.5	0.54
LL1044		4 × 4				15.8	45.4/10213	51.0	1.06
LL1066		6 × 6				22.1	68.1/15321	76.3	1.57
LL1088		8 × 8				28.8	90.8/20427	101.9	2.10
LL1222	19.050	2 × 2	16.0	1.85	5.72	10.4	29.5/6637	33.2	0.73
LL1244		4 × 4				17.9	59.0/13273	66.4	1.44
LL1266		6 × 6				25.4	88.5/19910	99.7	2.15
LL1288		8 × 8				32.9	118.0/26547	132.9	2.84

Leaf chains

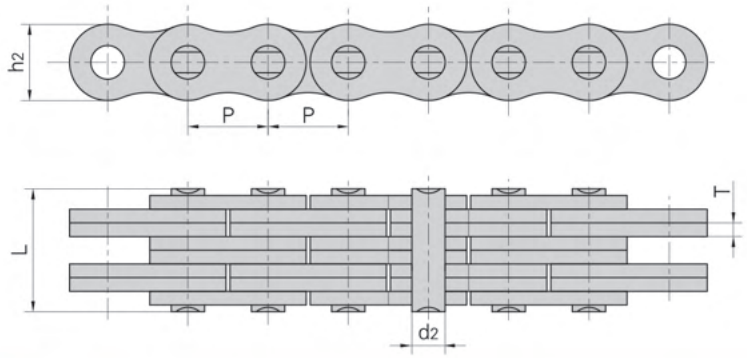
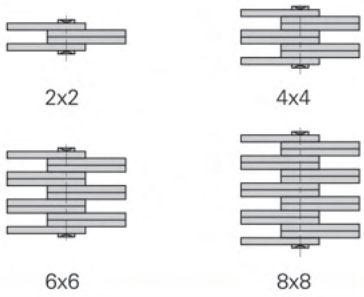
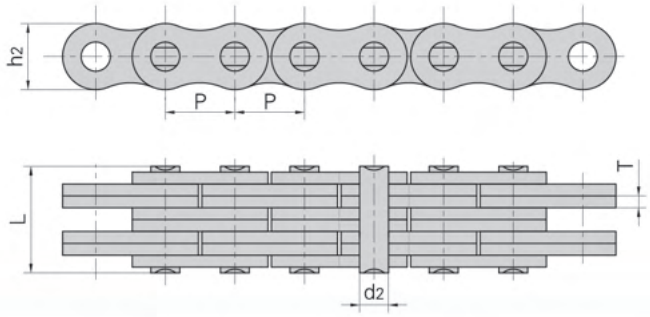


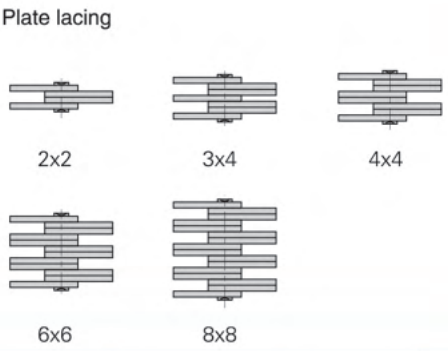
Plate lacing



DIN/ISO Chain No.	Pitch	Plate lacing	Plate depth	Plate thickness	Pin diameter	Pin length	Tensile strength	Average tensile strength	Weight per meter
	P		h_2 max	T max	d_2 max	L max	Q min	Q_0	q
	mm		mm	mm	mm	mm	kN/lbf	kN	kg/m
LL1622	25.40	2×2	21.00	3.10	8.28	17.2	58.0/13182	76.3	1.52
LL1644		4×4				29.6	116.0/26363	152.6	2.90
LL1666		6×6				42.4	174.0/39545	228.9	4.30
LL1688		8×8				54.9	232.0/52726	305.2	5.71
LL2022	31.75	2×2	26.40	3.70	10.19	20.1	95.0/21591	109.2	2.33
LL2044		4×4				33.8	190.0/43182	218.5	4.40
LL2066		6×6				50.1	285.0/64773	324.6	6.79
LL2088		8×8				64.0	380.0/86363	435.1	8.90
LL2422	38.10	2×2	33.40	5.00	14.63	28.4	170.0/38363	195.5	4.47
LL2444		4×4				46.3	340.0/77273	380.8	8.22
LL2466		6×6				66.4	510.0/115909	571.2	12.22
LL2488		8×8				86.6	680.0/154545	775.2	16.30
LL2822	44.45	2×2	37.08	6.00	15.90	32.2	200.0/45455	245.0	5.40
LL2844		4×4				56.4	400.0/90909	490.0	10.53
LL2866		6×6				80.8	600.0/136363	735.0	15.68
LL2888		8×8				105.2	800.0/181818	980.0	20.83
LL3222	50.80	2×2	42.00	6.40	17.81	34.8	260.0/59091	291.2	6.39
LL3244		4×4				60.6	520.0/118182	582.4	12.46
LL3266		6×6				86.4	780.0/177272	873.6	18.52
LL3288		8×8				112.2	1040.0/233970	1176.0	24.65
LL4022	63.50	2×2	52.76	8.00	22.89	42.2	360.0/81818	403.2	10.36
LL4044		4×4				74.4	780.0/177273	873.6	20.22
LL4066		6×6				106.5	1080.0/245454	1209.6	30.07
LL4088		8×8				140.0	1440.0/323959	1747.2	39.98
LL4822	76.20	2×2	63.88	10.00	29.24	54.6	560.0/127272	627.2	15.94
LL4844		4×4				92.6	1120.0/254545	1554.4	31.38
LL4866		6×6				133.4	1680.0/377953	1880.0	46.94
LL4888		8×8				174.2	2240.0/509091	2508.8	62.36

Leaf chains





JIS Chain No.	Pitch	Plate lacing	Plate depth	Plate thickness	Pin diameter	Pin length	Tensile strength	Average tensile strength	Weight per meter
	P		h_2 max	T max	d_2 max	L max	Q min	Q_0	q
	mm		mm	mm	mm	mm	kN/lbf	kN	kg/m
AL322	9.525	2×2	7.7	1.30	3.58	6.80	9.0/2045	10.2	0.23
AL344		4×4				11.60	18.0/4090	20.0	0.46
AL422	12.700	2×2	10.4	1.50	3.96	8.30	14.7/3304	16.9	0.39
AL444		4×4				14.40	29.4/6609	35.2	0.74
AL466		6×6				20.50	44.0/9891	52.7	1.13
AL522	15.875	2×2	12.8	2.03	5.08	11.05	24.5/5508	28.6	0.64
AL534		3×4				17.00	36.8/8273	46.0	1.10
AL544		4×4				19.40	48.9/10993	62.4	1.25
AL566		6×6				27.50	73.4/16500	93.8	1.79
AL622	19.050	2×2	15.6	2.42	5.94	13.00	33.4/7508	44.4	0.87
AL644		4×4				22.70	66.7/14994	78.8	1.70
AL666		6×6				32.20	100.1/22502	118.6	2.53
AL688		8×8				42.20	133.4/29988	156.6	3.37
AL822	25.400	2×2	20.8	3.25	7.92	16.20	57.9/13016	68.6	1.57
AL844		4×4				29.40	115.7/26009	135.6	3.08
AL866		6×6				44.20	173.5/39003	202.3	4.62
AL888		8×8				55.50	231.4/52019	245.0	6.12
AL1022	31.750	2×2	25.6	4.00	9.53	19.60	84.5/18996	107.1	2.51
AL1044		4×4				36.40	169.0/37991	203.6	4.95
AL1066		6×6				52.30	253.5/56987	315.3	7.39
AL1088		8×8				68.50	338.0/75982	421.2	9.83
AL1222	38.100	2×2	30.5	4.80	11.10	24.30	120.1/26998	151.1	3.65
AL1244		4×4				43.80	240.2/53997	299.7	7.05
AL1266		6×6				63.20	360.3/80995	426.3	10.50
AL1288		8×8				82.60	480.4/107994	568.4	14.03
AL1444	44.450	4×4	36.4	5.60	12.70	51.30	302.5/68002	413.6	9.80
AL1466		6×6				74.50	453.7/101992	620.4	14.66
AL1644	50.800	4×4	41.6	6.40	14.21	58.00	382.5/85986	522.8	12.90
AL1666		6×6				83.80	573.8/128990	783.6	19.27
AL1688		8×8				109.50	765.0/171972	1045.5	25.64

Leaf chains

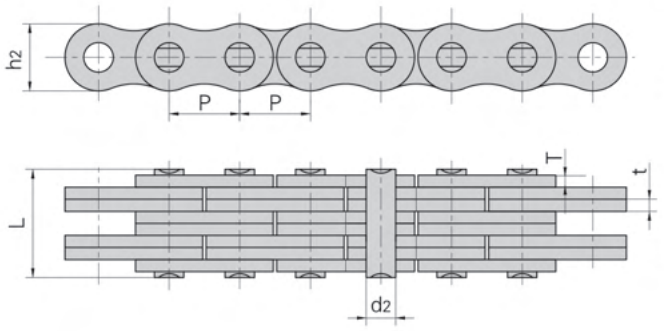
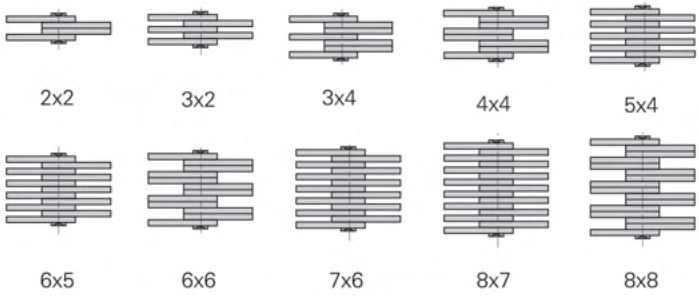


Plate lacing



Donghua Chain No.	Pitch	Plate lacing	Plate depth	Plate thickness	Pin diameter	Pin length	Tensile strength	Average tensile strength	Weight per meter
	P		h2 max	t/T max	d2 max	L max	Q min	Q0	q
	mm		mm	mm	mm	mm	kN/lbf	kN	kg/m
FL644	5.940	4×4	4.7	0.60	1.85	6.2	6.50/1477	7.8	0.13
FL666		6×6				9.3	9.75/2216	11.8	0.20
FL688		8×8				12.0	13.00/2955	15.6	0.25
FL523	8.000	3×2	6.3	1.00	2.31	6.7	7.00/1575	7.4	0.18
*FL523F1	8.000	3×2	6.3	1.30/1.00	2.31	6.3	7.00/1575	7.4	0.25
*FL523F3	8.000	3×2	7.6	1.30/1.04	3.10	8.0	7.00/1575	8.0	0.33
*FL523F4	8.000	3×2	7.6	1.30/1.04	2.31	7.6	7.00/1576	8.0	0.32
FL844	8.000	4×4	6.9	0.73	2.31	7.9	10.00/2273	12.1	0.25
*FL823F1	8.000	3×2	7.6	1.30/1.04	3.15	7.8	11.00/2472	11.8	0.32
FL922	9.525	2×2	8.7	1.04	3.28	6.2	10.00/2273	12.1	0.22
FL944		4×4				10.4	21.00/4724	24.7	0.43
FL945		4×5				11.5	21.00/4724	23.0	0.50
FL956		6×5				14.0	25.50/5732	28.0	0.60
FL966		6×6				14.9	31.00/7045	36.8	0.65
FL988		8×8				19.0	42.00/9450	46.2	0.87
FL966F3	9.525	6×6	8.7	1.15	3.28	16.2	33.10/7441	36.5	0.75
FL922F4	9.525	2×2	8.5	1.60	3.90	8.6	12.50/2810	13.8	0.37
LF10	10.000	3×3	7.5	1.20	3.20	10.6	14.00/3150	15.5	0.39
LF1234	12.000	4×3	10.0	2.03	3.96	17.6	15.45/3476	17.0	0.85
LF1246	12.000	△6×4	10.8	1.60	5.08	18.7	30.00/6748	33.0	1.05
F1266F1	12.700	△6×6	9.0	1.60	3.70	21.6	45.00/10123	50.0	0.92
F122	12.700	2×2	8.2	1.00	3.58	7.0	11.43/2598	13.6	0.19
F1223	12.700	3×2	10.2	2.03	4.45	12.8	20.00/4545	23.8	0.61
FL1244	12.700	4×4	10.2	1.70	4.45	16.7	44.00/10000	52.3	0.83
F1023	15.875	3×2	14.3	2.42	4.75	15.9	25.00/5625	27.5	1.11
FLC534	15.875	3×4	12.7	1.85	5.08	15.3	40.40/9181	44.4	0.99
FLC545		5×4				19.2	54.30/12340	59.7	1.27
FLC556		6×5				22.7	67.60/15363	74.3	1.54
FLC567		7×6				26.8	80.80/18176	89.0	1.82

Note: * means straight link plate; △ means special link plate combination

Leaf chains

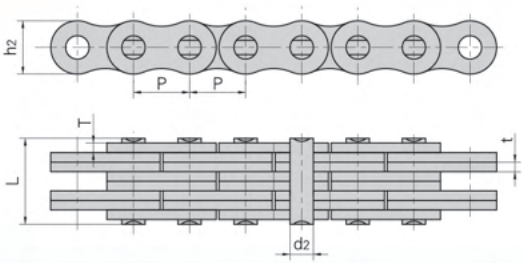
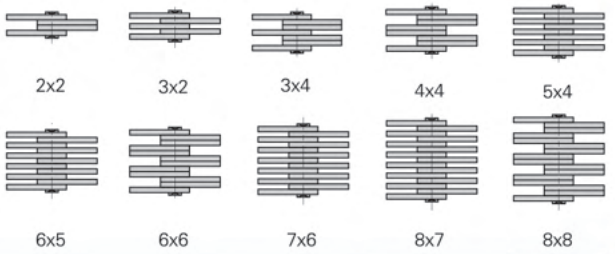


Plate lacing



Donghua Chain No.	Pitch	Plate lacing	Plate depth	Plate thickness	Pin diameter	Pin length	Tensile strength	Average tensile strength	Weight per meter
	P		h_2 max	t/T max	d_2 max	L max	Q min	Q_0	q
	mm		mm	mm	mm	mm	kN/lbf	kN	kg/m
FLC578	15.875	8×7	12.70	1.85	5.08	30.8	90.0/20250	99.0	2.10
CTL566	15.875	6×6	15.10	2.10	5.08	28.0	78.0/17534	86.0	2.44
CTBLL588	15.875	8×8	14.80	1.70	5.94	30.7	85.0/19108	105.0	2.59
*CH25	17.000	2×1	9.00	1.60	4.00	7.5	6.0/1348	7.5	0.27
LF1866	18.550	6×6	15.80	3.00	6.00	39.8	106.0/23845	116.6	3.58
LF1966	19.050								3.53
F19S–44	19.050	4×4	14.70	2.25	5.98	21.8	76.5/17210	84.5	1.55
F19S–66		6×6				31.0	115.0/25870	126.5	2.31
F19V–44	19.050	4×4	15.20	2.42	6.50	22.4	71.0/16136	84.3	1.73
F19V–66		6×6				32.3	106.0/24090	125.9	2.57
F19VF1–66	19.050	6×6	17.60	2.42	6.50	32.3	164.0/36867	180.4	3.22
F19V–88	19.050	8×8	15.20	2.42	6.50	42.4	142.0/31922	156.2	3.41
FLC623	19.050	3×2	14.50	1.85	5.72	12.5	30.0/6744	33.0	0.81
FLC634	19.050	4×3	14.50	1.85	5.72	16.1	46.0/10341	50.6	1.12
FL2044	20.000	4×4	16.00	2.42	5.30	22.4	67.0/15062	73.7	1.83
FLC823	25.400	3×2	19.46	3.25	8.28	20.9	65.0/14612	72.0	1.86
FLC834		4×3				27.4	100.0/22500	110.0	2.57
FLC845		5×4				34.2	130.0/29224	143.0	3.30
FLC856		6×5				40.5	166.0/37343	183.0	4.00
FLC867		7×6				47.0	195.7/44024	215.3	4.70
FLC878		8×7				53.6	227.5/51180	250.5	5.40
F25–34	25.400	3×4	23.40	3.05/4.00	10.85	28.6	125.0/28120	137.5	3.64
F25–66		6×6				44.1	250.0/56240	275.0	5.93
F25–66F1	25.000	6×6	24.00	3.00	10.85	42.0	147.0/33046	190.0	5.65
FLC1034	31.750	4×3	25.40	3.25	9.53	28.4	82.7/18591	91.0	3.52
FLC1045		5×4				34.3	110.0/24745	121.0	4.49
FLC1056		6×5				40.6	137.9/31340	151.0	5.44
FLC1067		7×8				47.2	165.4/37590	181.9	6.42
FLC1078		8×7				53.8	193.0/43863	212.0	7.40
LF31109	31.750	10×9	27.00	4.00	12.00	83.0	440.0/98915	500.0	12.70
P35–44	35.000	△4×4	30.00	4.00	12.00	37.7	100.0/22500	110.0	5.96
LF8844F1	88.900	4×4	84.00	13.50	40.00	122.0	1950.0/438360	2145.0	60.60
D90F1	90.000	8×8	70.00	6.30	36.00	113.0	980.0/220460	1078.0	41.20
LF105	105.000	11×10	80.00	6.00	40.00	143.0	1470.0/330690	1690.5	64.38

Note: * means straight link plate; △ means special link plate combination

Leaf chains

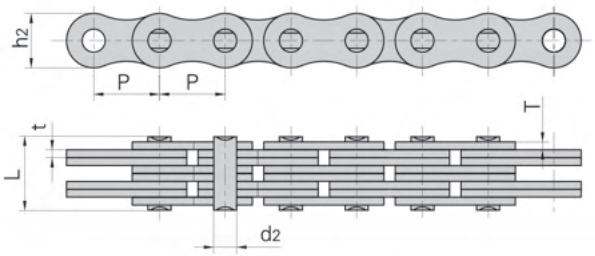
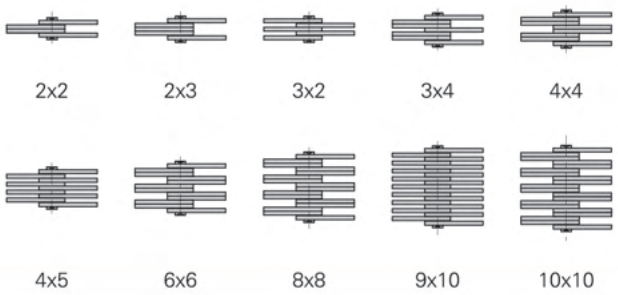


Plate lacing



Donghua Chain No.	Pitch	Plate lacing	Plate depth	Plate thickness	Pin diameter	Pin length	Tensile strength	Average tensile strength	Weight per meter
	P		h_2 max	t/T max	d_2 max	L max	Q min	Q_0	q
	mm		mm	mm	mm	mm	kN/lbf	kN	kg/m
AL0522	8.000	2×2	7.10	0.80	2.31	5.00	4.4/990	4.6	0.15
AL0544		4×4				8.20	8.8/1980	9.3	0.28
AL0566		6×6				11.60	13.0/2922	13.7	0.42
AL322F1	9.525	2×2	7.00	1.30	3.58	7.50	9.3/2092	9.8	0.22
AL344F1		4×4				12.80	18.5/4162	19.4	0.42
AL366F1		6×6				18.20	27.8/6254	29.2	0.62
AL388F1		8×8				23.60	37.0/8323	38.8	0.82
AL322HF2	9.525	2×2	7.70	1.50	3.58	7.60	10.0/2248	10.5	0.24
*AL344F3	9.525	4×4	7.70	1.20	3.58	11.60	18.0/4046	18.9	0.49
AL344F4	9.525	4×4	7.90	1.57	3.58	15.00	25.0/5620	26.3	0.63
AL866F1	25.400	6×6	20.50	3.00	7.92	40.30	135.0/30370	148.5	4.40
AL822F3	25.400	2×2	20.80	3.25	7.92	15.90	57.9/13016	70.0	1.61
AL10910F1	31.750	10×9	27.00	4.00	12.00	83.00	400.0/89923	441.0	11.80
AL1066F2	31.750	6×6	25.60	4.00	9.53	52.20	265.0/59574	305.0	7.43
AL1044F1	31.750	4×4	22.80	4.15	10.19	37.90	214.0/48107	234.5	4.32
AL1266F1	38.100	6×6	30.00	4.80	13.30	64.30	420.0/94482	462.0	9.68
BL432F1	12.700	△3 x 2	11.60	2.03	4.45	12.60	22.0/4946	24.0	0.76
LH0844F5	12.700	4 x 4	12.07	1.60	5.08	16.00	27.5/6182	30.0	1.01
LH0832F6	12.700	△3 x 2	12.07	2.03	4.45	13.16	19.8/4451	23.0	0.77
LH081010F8	12.700	10x10	12.07	2.03	5.94	44.80	120.0/26977	130.0	6.35
LH0844F	12.700	4 x 4	12.07	1.60	5.08	15.70	44.48/10000	48.9	1.01
BL544F1	15.875	4 x 4	14.60	2.37	5.94	22.50	80.0/17985	85.0	1.76
LH1034F2	15.875	3 x 4	15.00	2.42	5.94	20.30	65.0/14612	70.0	1.64
BL544F8	15.875	4 x 4	15.00	1.70	5.80	17.00	46.0/10341	53.0	1.33
LH1223F1	19.050	2 x 3	15.60	2.42	5.94	20.30	29.4/6610	32.5	1.50
LH1245F1		4 x 5				25.20	39.2/8812	43.0	1.91
LH1223F3	19.050	2 x 3	18.10	3.25	7.93	19.90	68.65/15433	71.0	1.95
LH1234F3		3 x 4				26.60	102.97/23148	108.8	2.69

Note: * means straight link plate; △ means special link plate combination

Leaf chains

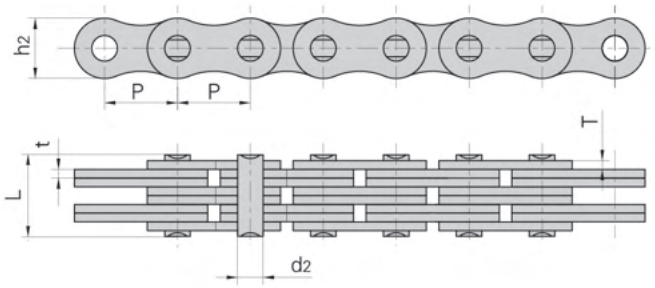
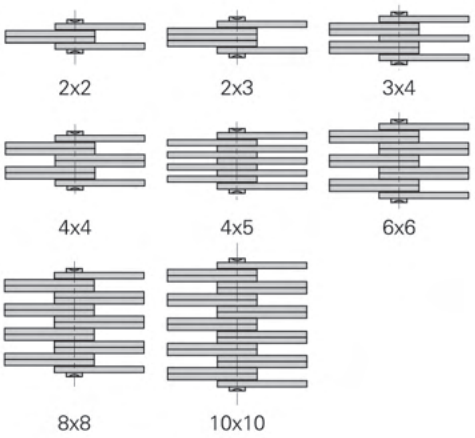


Plate lacing



Donghua Chain No.	Pitch	Plate lacing	Plate depth	Plate thickness	Pin diameter	Pin length	Tensile strength	Average tensile strength	Weight per meter
	P		h_2 max	t/T max	d_2 max	L max	Q min	Q_0	q
	mm		mm	mm	mm	mm	kN/lbf	kN	kg/m
BL666F1	19.050	6 x 6	18.10	2.35	6.50	31.70	130.0/29224	143.0	3.30
*BL666GL	19.050	6 x 6	16.00	3.00	6.25	40.00	100.0/22480	110.0	3.80
BL866F1	25.400	6 x 6	24.10	3.10/4.00	10.85	45.70	200.0/44992	220.0	6.14
BL834F2		3 x 4				29.50	120.0/26995	132.0	3.76
BL834F3	25.400	3 x 4	24.10	4.00	10.90	32.90	142.0/31944	156.2	4.44
BL866F3		6 x 6				52.20	253.6/57050	279.0	7.48
BL834F5	25.400	3 x 4	24.10	3.10/4.00	10.90	28.00	120.0/26995	132.0	3.64
BL866F5	25.400	6 x 6	24.10	3.30/4.00	10.90	45.30	200.0/44992	220.0	4.94
LH1646F3	25.400	4 x 6	24.10	4.00	9.53	44.20	233.0/52378	256.5	6.22
BL844F8	25.400	4 x 4	25.10	3.00	10.90	30.00	120.0/26976	135.0	3.84
LH2066F1	31.750	6 x 6	29.70	4.09	11.10	55.70	303.0/68177	365.0	9.42
BL1046F2	31.750	4 x 6	29.70	4.00	11.10	47.00	231.3/51996	266.0	7.74
LH2054F4	31.750	△5 x 4	29.70	5.60	11.10	56.50	280.0/62947	340.0	9.56
LH281010F1	44.450	10x10	36.10	5.00	14.27	108.00	1220.0/274256	1400.0	22.20
LH3288F1	50.800	8 x 8	47.80	6.90	20.20	122.00	1200.0/269950	1320.0	33.53
LH3266F2	50.800	6 x 6	48.20	7.00	17.46	91.80	867.0/195040	953.7	24.52
LH3244F6	50.800	4 x 4	42.00	6.00	17.46	56.00	430.0/96667	505.0	11.96
LH3288F9	50.800	8 x 8	48.20	6.40	17.46	112.00	1040.0/233792	1144.0	31.89
LH3288F10	50.800	8 x 8	48.20	9.50	19.84	164.20	2100.0/472080	2310.0	51.63
LL0622F4	9.525	2 x 2	8.40	1.04	3.28	6.20	10.0/2248	10.5	0.23
LL0634F4		3 x 4				9.70	15.5/3484	16.5	0.39
LL0644F4		4 x 4				10.70	21.0/4720	22.0	0.44
LL0666F4		6 x 6				14.90	31.0/6970	33.0	0.65

Note: * means straight link plate; △ means special link plate combination

Leaf chains

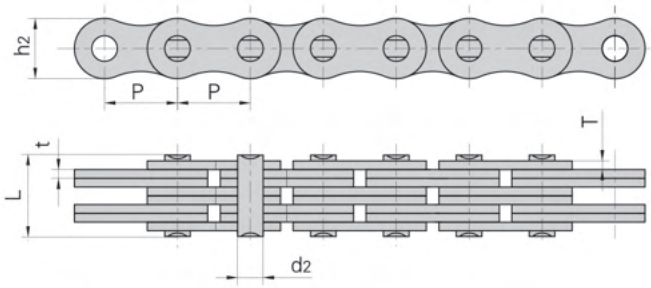
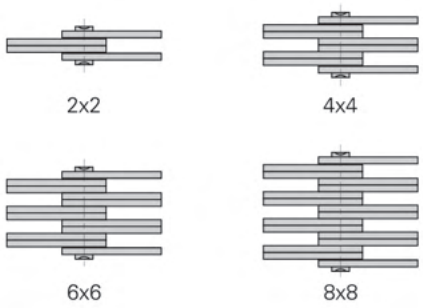


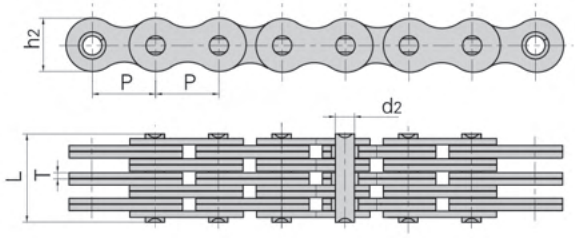
Plate lacing



Donghua Chain No.	Pitch	Plate lacing	Plate depth	Plate thickness	Pin diameter	Pin length	Tensile strength	Average tensile strength	Weight per meter
	P		h_2 max	t/T max	d_2 max	L max	Q min	Q_0	q
	mm		mm	mm	mm	mm	kN/lbf	kN	kg/m
LL0622F7	9.525	2 x 2	8.20	1.30	3.28	7.40	10.5/2360	11.6	0.27
LL0644F7		4 x 4				12.80	21.0/4720	23.0	0.52
LL0844F6	12.700	4 x 4	11.00	1.50	4.45	14.60	37.6/8452	81.4	0.82
LL0888F1		8 x 8				27.40	77.0/17310	85.0	1.61
LL0844F7	12.700	4 x 4	11.20	1.60	4.45	15.60	36.4/8180	41.5	0.85
LL0822F13	12.700	2 x 2	10.60	1.70	4.45	9.40	22.0/4940	23.0	0.45
LL0844F13		4 x 4				16.50	40.0/8990	43.0	0.88
LL0888F2	12.700	8 x 8	11.00	1.43	4.45	25.90	77.0/17310	84.7	1.55
LL1044F7	15.875	4 x 4	13.70	1.50	5.08	15.10	48.0/10790	52.8	1.04
LL1066F3	15.875	6 x 6	13.70	1.80	5.08	24.50	86.0/19333	94.6	1.68
LL101212F4	15.875	△12x12	11.80	1.60	5.08	42.50	110.0/24728	121.0	2.47
LL101212F5	15.875	△12x12	13.70	1.50	5.08	40.50	136.2/30620	150.0	3.00
LL1266F2	19.050	6 x 6	14.50	3.00	5.72	39.50	156.8/35249	173.0	3.03
LL1266F3	19.050	6 x 6	16.00	3.00	5.72	39.50	88.5/19895	97.5	3.03
*LL1266H	19.050	6 x 6	16.13	3.00	5.72	40.00	86.7/19490	100.0	3.75
LL1266F6	19.050	6 x 6	18.50	2.90	5.72	38.75	88.2/19827	97.0	4.12
LL1622F6	25.400	2 x 2	20.00	3.00	8.28	15.60	58.0/13047	63.8	1.40
LL2066F6	31.750	6 x 6	30.20	4.00	13.74	56.10	310.0/69690	356.5	13.13
LL3244F2	50.800	4 x 4	43.10	6.00	17.76	54.00	520.0/116978	572.0	12.62
LL3244F8	50.800	4 x 4	42.00	6.00	17.81	57.00	520.0/116900	560.0	12.31
LL3288F8		8 x 8				105.50	1040.0/233800	1125.0	24.32
LL4088F2	63.500	8 x 8	52.70	8.20	22.89	140.00	1440.0/323725	1660.0	42.39
LL4888H	76.200	8 x 8	70.00	12.00	36.50	204.00	2630.0/591638	2893.0	83.80

Note: * means straight link plate; △ means special link plate combination

Leaf chains



Donghua Chain No.	Pitch	Plate lacing	Plate depth	Plate thickness	Pin diameter	Pin length	Tensile strength	Average tensile strength	Weight per meter
	P		h_2 max	T max	d_2 max	L max	Q min	Q_0	q
	mm		mm	mm	mm	mm	kN/lbf	kN	kg/m
FB156	15.875	6×6	14.7	1.70	5.08	24.0	78.0/17550	86.0	1.91
FB156S				2.03		27.5	83.5/18784	92.0	2.24
FB196	19.050	6×6	16.0	1.85	5.72	25.4	95.0/21371	105.0	1.94
FB196S			18.4	2.42	6.50	32.3	130.0/29244	143.0	3.37

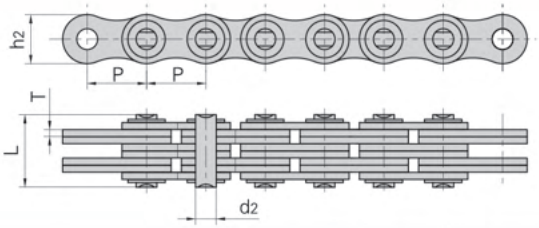
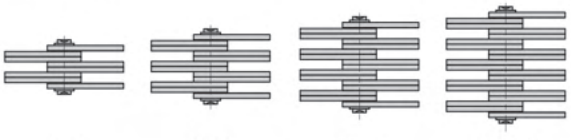
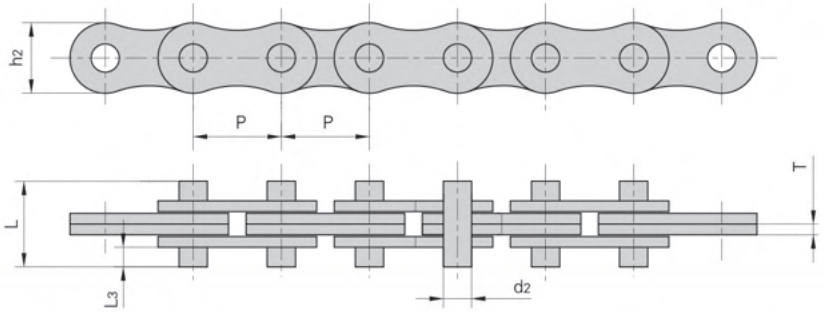


Plate lacing



Donghua Chain No.	Pitch	Plate lacing	Plate depth	Plate thickness	Pin diameter	Pin length	Tensile strength	Average tensile strength	Weight per meter
	P		h_2 max	T max	d_2 max	L max	Q min	Q_0	q
	mm		mm	mm	mm	mm	kN/lbf	kN	kg/m
BL1266F1	38.1	6×6	35.7	5.6	12.70	78.9	453.7/102063	499.0	15.69
BL1666F4	50.8	6×6	48.2	7.2	17.46	99.2	867.0/195040	953.7	27.27
LL2488F1	38.1	8×8	33.4	5.0	14.63	94.0	680.0/152864	748.0	16.71
LL3244F1	50.8	4×4	42.0	6.0	17.81	61.6	520.0/116978	572.0	12.90
LL3266F1		6×6				86.0	780.0/175467	858.0	18.90
LL3288F1		8×8				110.0	1040.0/233956	1144.0	24.89
LL321010F1		10×10				134.3	1300.0/292445	1430.0	30.89
LL3244F3	50.8	4×4	43.1	6.0	17.76	60.0	520.0/116978	572.0	13.06
LL3266F3		6×6				84.4	780.0/175467	858.0	19.44
LL3288F3		8×8				108.6	1040.0/233956	1144.0	25.43
LL3244F4	50.8	4×4	42.0	6.4	17.81	67.5	520.0/116980	572.0	13.82
LL3266F4		6×6				92.8	780.0/175467	858.0	20.17
LL3288F7		8×8				117.0	1040.0/233800	1144.0	26.30
LL4066F1	63.5	6×6	57.5	6.3	19.85	100.0	1166.2/262162	1283.0	29.30
LL4088F1		8×8				126.0	1558.2/350283	1714.0	38.10
LL4088F3	63.5	8×8	57.5	6.0	19.85	119.0	1395.0/313596	1535.0	35.79
LL4044F4	63.5	4×4	52.7	8.0	22.89	80.8	780.0/175351	860.0	21.82
LL4888F3	76.2	8×8	73.0	7.2	34.67	138.5	1840.0/413632	2024.0	56.02
LL481010F3		10×10				165.5	2340.0/526032	2574.0	69.18

Leaf chains



Donghua Chain No.	Pitch	Plate depth	Plate thickness	Pin diameter	Pin length		Tensile strength	Average tensile strength	Weight per meter
	P	h_2 max	T max	d_2 max	L max	L_3	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
AL422F1–D2	12.700	11.00	1.60	3.96	14.4	3.80	14.1/3172	15.5	0.50
AL522–D2	15.875	12.80	2.03	5.10	16.0	3.90	22.0/4950	23.0	0.69
AL522–D2F1					19.0	5.40			0.73
AL522F1–D2	15.800	12.70	2.00	5.09	16.1	3.90	30.38/6834	32.0	0.66
AL622–DD3F1	19.050	16.90	3.25	5.94	22.3	4.40	50.0/11240	55.0	1.44
AL644F4–D2	19.050	14.60	3.10	5.90	22.5	4.90	36.0/8093	40.0	1.14
BL422–DD3	12.700	12.07	2.03	5.08	31.4	11.50	22.24/50000	24.5	0.91
LH1222–D2	19.050	18.10	3.25	7.92	22.6	4.60	48.93/11000	54.0	1.66
LH1222F7–DD3					29.4	8.00	48.93/11001	55.0	1.80
LH1222–DD3F1					29.0	7.75	48.93/10999	53.8	1.80
LH1246–DD3F1					42.5	4.75	97.9/22008	112.5	3.88
LH1622F1	25.400	24.10	4.00	9.53	34.0	8.80	84.5/19010	93.0	2.40
LH1622–D2					36.0	9.80			2.83
LH1622–DD3F1					45.0	14.30			3.04
LH1622–DD3F2					25.4	4.45			2.60
BL822F1–D2	25.400	24.10	4.60	8.80	32.4	6.80	84.5/19010	93.0	3.03
BL822HF1–D2				9.53	32.4				3.07
BL822HF2–DD3	25.400	24.00	5.00	9.53	35.0	7.05	84.5/19010	97.5	2.55
BL1022F1–D2	31.750	29.00	5.60	11.30	41.2	8.40	130.0/29245	143.0	4.49
BL1022H–D2	31.750	29.70	5.60	11.10	41.2	8.40	130.0/29245	143.0	4.69
LH2022–DD3F1	31.750	29.70	4.80	11.10	30.4	5.50	115.6/25987	127.2	3.89
LL1222F3–D2	19.050	14.50	2.25	5.72	22.0	6.30	44.1/9920	48.5	0.89
LL1222F5–DD3	19.050	14.50	3.00	5.72	29.0	8.30	45.1/10139	49.5	1.17
LL1222F5–DD3F1	19.050	14.50	3.00	5.72	22.0	4.80	45.1/10140	50.5	1.10
LL1622–D2	25.400	21.00	3.10	8.28	36.1	11.70	58.0/13050	64.0	1.92
LL1622F7–DD3	25.400	21.00	3.05	8.28	35.0	11.20	75.4/16950	79.2	1.85
LL1622F7–DD3F1	25.400	20.00	3.00	8.28	30.5	9.00	58.0/13040	63.8	1.65
LL1623F1–DD3	25.400	21.00	4.00	8.28	34.0	7.00	60.0/13488	66.0	2.70
F1422–DD3	14.290	13.00	2.03	4.97	19.1	5.20	27.5/6182	30.0	0.76
1922V–D2	19.050	16.70	3.17	6.10	22.6	4.65	55.0/12364	60.5	1.40
F2022–D2	20.750	19.00	3.40	7.65	23.0	4.50	50.0/11500	55.0	1.79
F2422–D2	23.950	22.20	3.86	8.69	27.8	5.90	60.0/13500	66.0	2.37
F2422F1–D2	24.000	22.00	4.00	9.00	27.0	5.40	60.0/13500	66.0	2.39

Leaf chains

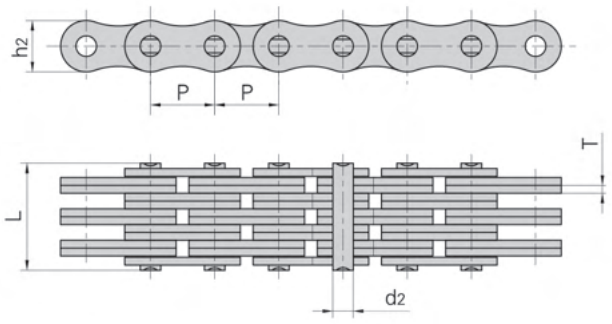
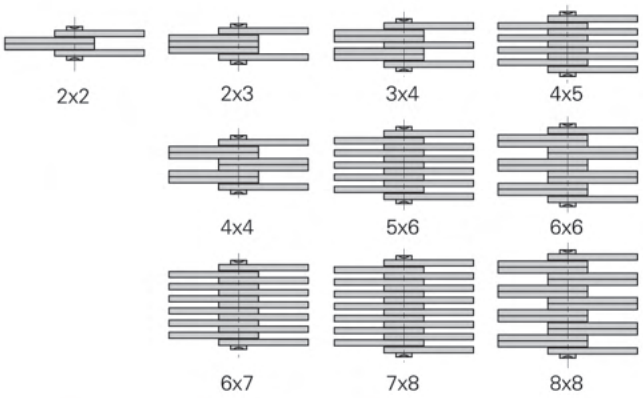


Plate lacing



Donghua Chain No.	Pitch	Plate lacing	Plate depth	Plate thickness	Pin diameter	Pin length	Chain length for 100 pitches (±0.25%)	Tensile strength	Weight per meter
	P		h2 max	T max	d2 max	L max		Q min	q
	mm		mm	mm	mm	mm	mm	kN/lbf	kg/m
1222	12.700	2×2	10.6	1.70	4.45	9.2	1262	21.0/4721	0.44
1234		3×4				14.2		31.0/6974	0.75
1244		4×4				16.1		42.0/9442	0.86
1256		5×6				21.1		53.0/12045	1.17
1266		6×6				23.0		63.0/14162	1.27
1288		8×8				29.9		85.0/19318	1.70
1523	15.875	2×3	12.7	1.94	5.08	12.1	1580	29.0/6590	0.75
1534		3×4				16.5		46.0/10454	1.04
1543		△4×3				16.5		46.0/10455	1.05
1544		4×4				18.6		58.0/13181	1.18
1545		4×5				20.3		58.0/13181	1.33
1556		5×6				24.0		72.0/16363	1.63
1566		6×6				26.2		87.0/19772	1.77
1567		6×7				28.0		90.0/20454	1.91
1578		7×8				32.5		101.0/22954	2.20
1588		8×8				34.0		115.0/26136	2.34
1944	19.050	4×4	15.0	2.29	5.72	21.3	1891	73.0/16590	1.58
1966		6×6				30.7		110.0/25000	2.37
1978		7×8				37.7		122.0/27426	2.98
1988		8×8				40.0		140.0/31817	3.13

Note: △ means special link plate combination

Leaf chains

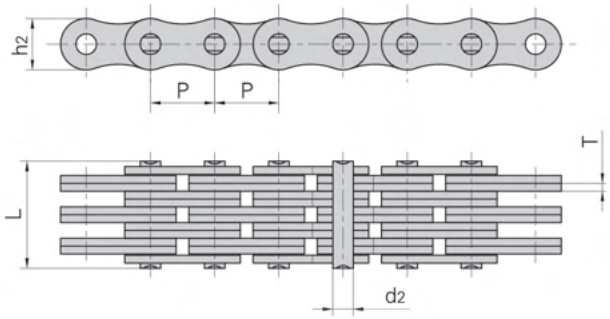
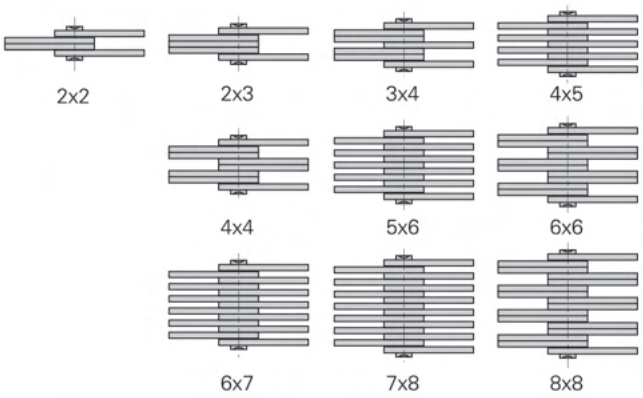
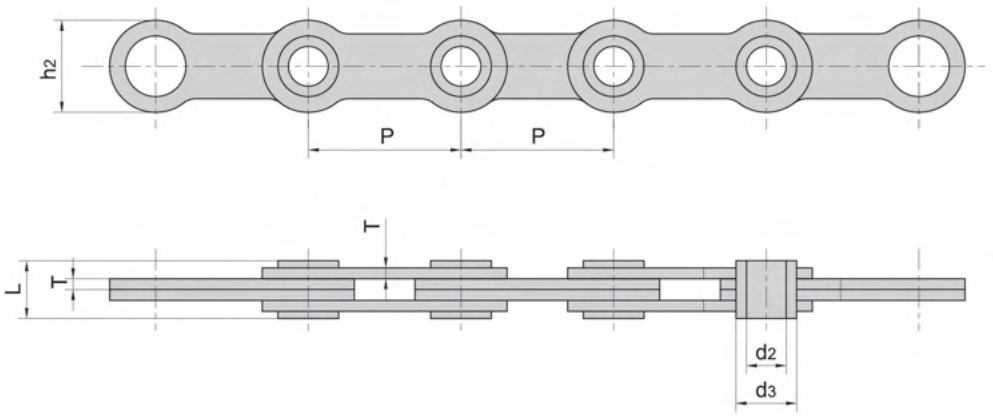


Plate lacing



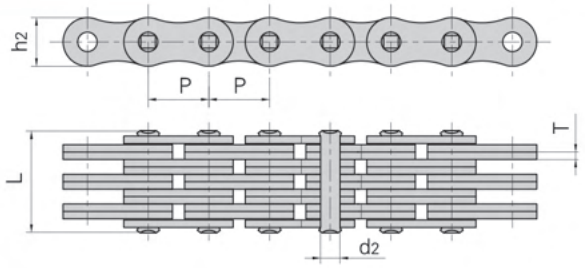
Donghua Chain No.	Pitch	Plate lacing	Plate depth	Plate thickness	Pin diameter	Pin length	Chain length for 100 pitches (± 0.25%)	Tensile strength	Weight per meter
	P		h2 max	T max	d2 max	L max		Q min	q
	mm		mm	mm	mm	mm	mm	kN/lbf	kg/m
2522	25.400	2×2	20.2	3.06	8.28	15.5	2532	72.0/16186	1.47
2523		2×3				18.8		72.0/16363	1.83
2534		3×4				25.3		108.0/24545	2.55
2544		4×4				29.5		145.0/32597	2.92
2545		4×5				31.6		144.0/30727	3.26
2556		5×6				38.2		180.0/40908	3.96
2567		6×7				43.8		216.0/49090	4.68
2578		7×8				50.0		252.0/57272	5.39
2588		8×8				52.8		290.0/65908	5.77
3134	31.750	3×4	22.8	4.10	10.19	33.3	3168	160.0/35968	4.16
3144		4×4				37.5		214.0/48109	4.24
3166		6×6				54.3		304.0/68339	6.33
3188		8×8				71.1		428.0/96214	8.40
1244F3	12.700	4×4	11.0	1.43	4.45	13.9	1262	24.97/7861	0.78
1266F1		6×6				19.9		52.46/7861	1.06

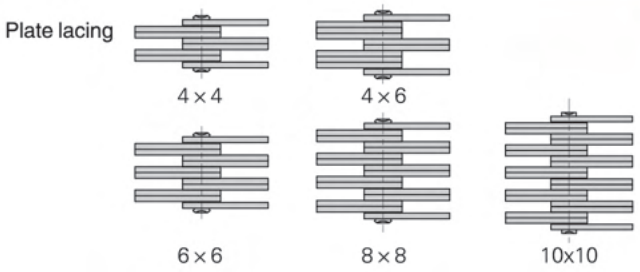
Hollow pin leaf chains



Donghua Chain No.	Pitch	Plate lacing	Plate depth	Plate thickness	Pin diameter		Pin length	Tensile strength	Average tensile strength	Weight per meter
	P		h_2 max	T max	d_2 min	d_3 max	L max	Q min	Q_0	q
	mm		mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
LF36	36.513	2 × 2	22.3	2.03	10.2	14.4	12.0	20.0/4496	25.0	0.85
LF36F2	36.513	2 × 2	24.0	2.50	9.5	14.9	15.0	30.0/6744	37.5	1.19
LF36F3	36.513	2 × 2	24.0	2.50	10.0	14.9	15.0	30.0/6744	37.5	1.16
LF36F4	36.513	2 × 2	23.6	2.60	8.2	11.0	16.6	15.0/3372	30.0	1.25
LF36F6	36.513	2 × 2	22.0	2.60	9.5	14.5	14.5	35.0/7868	37.5	1.15
LF36F7	36.513	2 × 2	22.4	2.60	9.6	13.0	14.7	31.0/6969	40.5	1.05
LF36F8	36.513	2 × 2	23.6	2.60	10.0	13.0	16.6	15.0/3372	30.0	1.25

Leaf chains for sky stacker





Donghua Chain No.	Pitch	Plate lacing	Plate depth	Plate thickness	Pin diameter	Pin length	Tensile strength	Average tensile strength	Weight per meter
	P		h_2 max	T max	d_2 max	L max	Q min	Q_0	q
	mm		mm	mm	mm	mm	kN/lbf	kN	kg/m
LH2044(DG)	31.75	4×4	30.18	4.80	11.10	43.8	231.3/51996	254.4	7.60
LH2066(DG)	31.75	6×6	30.18	4.80	11.10	64.0	347.0/78008	380.0	11.65
LH2444(DG)	38.10	4×4	36.20	5.60	12.70	51.3	302.5/68002	332.8	10.30
LH2466(DG)	38.10	6×6	36.20	5.60	12.70	75.5	453.7/101992	475.0	11.52
LH2488(DG)	38.10	8×8	36.20	5.60	12.70	96.5	605.0/136004	665.5	21.60
LH2844(DG)	44.45	4×4	42.20	6.40	14.27	57.5	382.6/86008	400.0	14.12
LH2846(DG)	44.45	4×6	42.20	6.40	14.27	73.0	382.6/86009	400.0	17.63
LH2866(DG)	44.45	6×6	42.20	6.40	14.27	83.2	706.0/158709	810.0	21.09
LH3234(DG)	50.80	3×4	48.20	7.20	17.46	57.9	440.4/99002	506.0	15.49
LH3244(DG)	50.80	4×4	48.20	7.20	17.46	65.1	573.8/128990	602.0	17.67
LH3246(DG)	50.80	4×6	48.20	7.20	17.46	80.0	573.8/128990	602.0	22.20
LH3266(DG)	50.80	6×6	48.20	7.20	17.46	96.7	867.4/194991	911.0	26.70
LH3288(DG)	50.80	8×8	48.20	7.20	17.46	123.3	1156.5/259981	1214.0	35.00
LH4044(DG)	63.50	4×4	60.33	9.91	23.81	91.5	867.4/194992	954.1	31.60
LH4066(DG)	63.50	6×6	60.33	9.91	23.81	131.2	1301.1/292487	1496.0	48.10
LH2466F2(DG)	38.10	6×6	36.20	5.60	12.70	75.5	648.0/145670	710.0	11.52
LH2488F4(DG)	38.10	8×8	36.20	5.60	12.70	97.3	800.0/179840	880.0	21.69
LH3266(DGF1)	50.80	6×6	48.20	7.20	17.46	94.2	993.6/223361	1143.0	26.35
LH3288(DGF2)	50.80	8×8	48.20	7.20	17.46	124.5	1364.6/306774	1500.0	35.09
LH3288F7(DG)	50.80	8×8	48.20	7.20	17.46	127	1513.0/340122	1664.3	35.19
BL2088F2(DG)	63.50	8×8	58.20	9.70	23.81	170.0	1734.8/389983	1995.0	56.74
LL2466(DG)	38.10	6×6	33.40	5.00	14.63	67.4	510.0/114648	536.0	13.00
LL2866(DG)	44.45	6×6	36.00	6.00	15.90	80.2	600.0/134880	660.0	16.31
LL4066(DG)	63.50	6×6	52.70	8.00	22.89	106.5	1080.0/242793	1245.0	31.62
LL4088(DG)	63.50	8×8	52.70	8.00	22.89	140.0	1400.0/314733	1650.0	42.10
LL2844(DGF1)	44.45	4×4	36.00	6.00	15.90	54.7	400.0/89923	450.0	10.92
LL2866(DGF1)	44.45	6×6	36.00	6.00	15.90	80.2	650.0/146120	715.0	16.20
LL3244F2(DG)	50.80	4×4	43.10	6.00	17.76	55.0	520.0/116900	570.0	12.62
LL3244F6(DG)	50.80	4×4	42.00	6.00	17.81	57.5	520.0/116900	570.0	12.35
LL3266F6(DG)	50.80	6×6	42.00	6.00	17.81	81.7	780.0/175344	858.0	18.30
LL3266(DGF1)	50.80	6×6	42.00	6.40	17.81	86.0	780.0/175344	858.0	19.53
LL3266F3(DG)	50.80	6×6	43.10	6.00	17.76	79.9	780.0/178344	858.0	18.84
LL3288F6(DG)	50.80	8×8	42.00	6.00	17.81	106.0	1040.0/233792	1144.0	24.30
LL3288(DGF2)	50.80	8×8	42.00	6.40	17.81	112.0	1040.0/233792	1144.0	25.91
LL4088F2(DG)	63.50	8×8	52.70	8.20	22.89	140.0	1440.0/323725	1670.0	42.39

Leaf chains for sky stacker

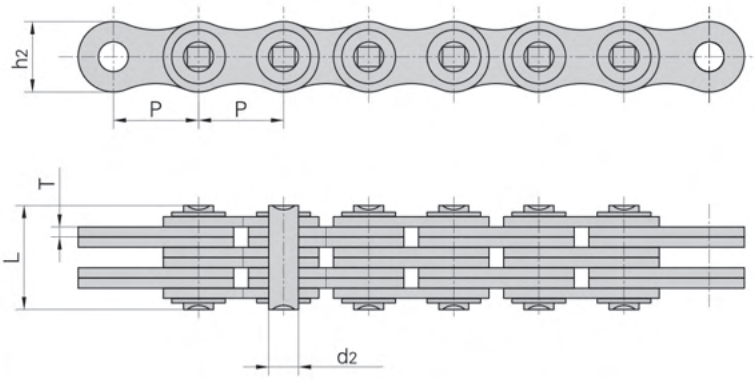
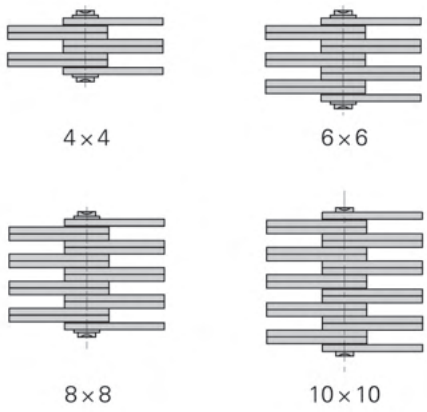


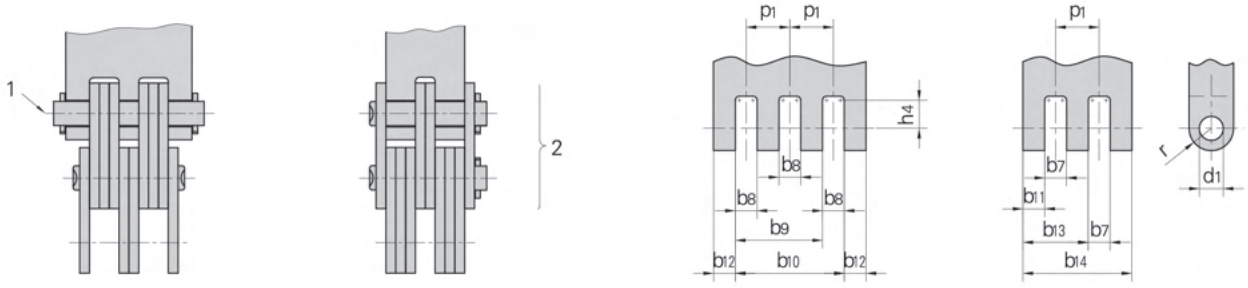
Plate lacing



Donghua Chain No.	Pitch	Plate lacing	Plate depth	Plate thickness	Pin diameter	Pin length	Tensile strength	Average tensile strength	Weight per meter
	P		h_2 max	T max	d_2 max	L max	Q min	Q_0	q
	mm		mm	mm	mm	mm	kN/lbf	kN	kg/m
LL3244(DG)	50.80	4×4	42.00	6.40	17.81	65.0	520.0/116895	598.0	13.73
LL3266(DG)		6×6				90.8	780.0/175344	897.0	19.94
LL3288(DG)		8×8				117.0	1040.0/233792	1196.0	26.10
LL321010F10(DG)	50.80	10×10	42.00	6.00	17.81	134.3	1300.0/292240	1430.0	30.89
LL4066F5(DG)	63.50	6×6	52.70	8.00	22.89	112.7	1080.0/242794	1245.0	32.59
LL4088F4(DG)	63.50	8×8	52.70	8.00	22.89	144.0	1400.0/314720	1540.0	42.38

Clevises for LH series leaf chains

Outside clevis | Inside clevis | Outside clevis | Inside clevis



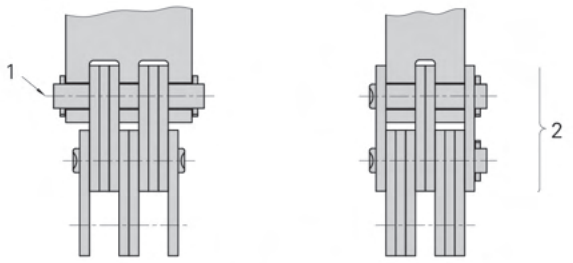
Clevis type | Dimension symbols of clevis

ISO Chain No.	ANSI Chain No.	b_7	b_8	b_9	b_{10}	b_{11} max	b_{12} min	b_{13} max	b_{14} max	p_1 nom	d_1 min	h_4 min	r max
		mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
LH0822	BL422	–	4.41	–	–	4.03	3.12	–	–	–	5.11	6.35	6.35
LH0823	BL423	–	6.53	–	–	6.05	3.12	–	–	–			
LH0834	BL434	2.21	4.33	10.68	–	4.03	3.12	10.20	–	6.35			
LH0844	BL444	4.41	4.41	12.89	–	4.03	3.12	12.25	–	8.47			
LH0846	BL446	4.41	6.53	17.12	–	6.05	3.12	16.32	–	10.59			
LH0866	BL466	4.41	4.41	12.89	21.36	4.03	3.12	12.25	20.47	8.47			
LH1022	BL522	–	5.24	–	–	4.80	3.72	–	–	–	5.98	7.92	7.92
LH1023	BL523	–	7.76	–	–	7.20	3.72	–	–	–			
LH1034	BL534	2.62	5.14	12.69	–	4.80	3.72	12.12	–	7.55			
LH1044	BL544	5.24	5.24	15.31	–	4.80	3.72	14.56	–	10.07			
LH1046	BL546	5.24	7.76	20.35	–	7.20	3.72	19.40	–	12.59			
LH1066	BL566	5.24	5.24	15.31	25.38	4.80	3.72	14.56	24.31	10.07			
LH1222	BL622	–	6.96	–	–	6.41	4.95	–	–	–	7.96	9.53	9.53
LH1223	BL623	–	10.31	–	–	9.61	4.95	–	–	–			
LH1234	BL634	3.48	6.83	16.88	–	6.41	4.95	16.18	–	10.05			
LH1244	BL644	6.96	6.96	20.36	–	6.41	4.95	19.43	–	13.40			
LH1246	BL646	6.96	10.31	27.06	–	9.61	4.95	25.89		16.75			
LH1266	BL666	6.96	6.96	20.36	33.76	6.41	4.95	19.43	32.45	13.40			
LH1622	BL822	–	8.59	–	–	7.93	6.13	–	–	–	9.56	12.70	12.70
LH1623	BL823	–	12.73	–	–	11.89	6.13	–	–	–			
LH1634	BL834	4.29	8.43	20.86	–	7.93	6.13	19.97	–	12.42			
LH1644	BL844	8.59	8.59	25.15	–	7.93	6.13	23.98	–	16.56			
LH1646	BL846	8.59	12.73	33.43	–	11.89	6.13	31.96	–	20.70			
LH1666	BL866	8.59	8.59	25.15	41.71	7.93	6.13	23.98	40.04	16.56			

Note: 1–connecting pin 2–connecting link[a]
[a]–the connecting link should be used with a press fit outer plate

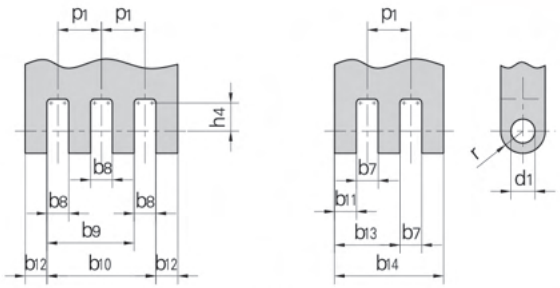
Clevises for LH series leaf chains

Outside clevis Inside clevis



Clevis type

Outside clevis Inside clevis



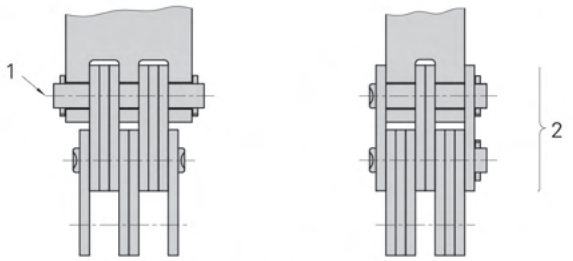
Dimension symbols of clevis

ISO Chain No.	ANSI Chain No.	b_7	b_8	b_9	b_{10}	b_{11} max	b_{12} min	b_{13} max	b_{14} max	p_1 nom	d_1 min	h_4 min	r max
		mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
LH2022	BL1022	–	10.26	–	–	9.48	7.35	–	–	–	11.14	15.88	15.88
LH2023	BL1023	–	15.21	–	–	14.22	7.35	–	–	–			
LH2034	BL1034	5.13	10.08	24.93	–	9.48	7.35	23.86	–	14.85			
LH2044	BL1044	10.26	10.26	30.06	–	9.48	7.35	28.65	–	19.80			
LH2046	BL1046	10.26	15.21	39.96	–	14.22	7.35	38.18	–	24.75			
LH2066	BL1066	10.26	10.26	30.06	49.86	9.48	7.35	28.65	47.82	19.80			
LH2422	BL1222	–	12.05	–	–	11.16	8.66	–	–	–	12.74	19.05	19.05
LH2423	BL1223	–	17.87	–	–	16.74	8.66	–	–	–			
LH2434	BL1234	6.02	11.84	29.31	–	11.16	8.66	28.05	–	17.46			
LH2444	BL1244	12.05	12.05	35.33	–	11.16	8.66	33.68	–	23.28			
LH2446	BL1246	12.05	17.87	46.97	–	16.74	8.66	44.89	–	29.10			
LH2466	BL1266	12.05	12.05	35.33	58.61	11.16	8.66	33.68	56.20	23.28			
LH2822	BL1422	–	13.76	–	–	12.76	9.90	–	–	–	14.31	22.23	22.23
LH2823	BL1423	–	20.41	–	–	19.13	9.90	–	–	–			
LH2834	BL1434	6.88	13.53	33.48	–	12.76	9.90	32.04	–	19.95			
LH2844	BL1444	13.76	13.76	40.36	–	12.76	9.90	38.47	–	26.60			
LH2846	BL1446	13.76	20.41	53.66	–	19.13	9.90	51.28	–	33.25			
LH2866	BL1466	13.76	13.76	40.36	66.97	12.76	9.90	38.47	64.18	26.60			
LH3222	BL1622	–	15.65	–	–	14.53	11.28	–	–	–	17.49	25.40	25.40
LH3223	BL1623	–	23.22	–	–	21.80	11.28	–	–	–			
LH3234	BL1634	7.82	15.40	38.11	–	14.53	11.28	36.48	–	22.71			
LH3244	BL1644	15.65	15.65	45.93	–	14.53	11.28	43.80	–	30.28			
LH3246	BL1646	15.65	23.22	61.07	–	21.80	11.28	58.38	–	37.85			
LH3266	BL1666	15.65	15.65	45.93	76.22	14.53	11.28	43.80	73.07	30.28			
LH4022	BL2022	–	20.53	–	–	19.19	14.86	–	–	–	23.83	31.75	31.75
LH4023	BL2023	–	30.49	–	–	28.78	14.86	–	–	–			
LH4034	BL2034	10.27	20.23	50.11	–	19.19	14.86	48.11	–	29.88			
LH4044	BL2044	20.53	20.53	60.37	–	19.19	14.86	57.76	–	39.84			
LH4046	BL2046	20.53	30.49	80.30	–	28.78	14.86	76.99	–	49.80			
LH4066	BL2066	20.53	20.53	60.37	100.22	19.19	14.86	57.76	96.33	39.84			

Note: 1–connecting pin 2–connecting link[a]
[a]–the connecting link should be used with a press fit outer plate

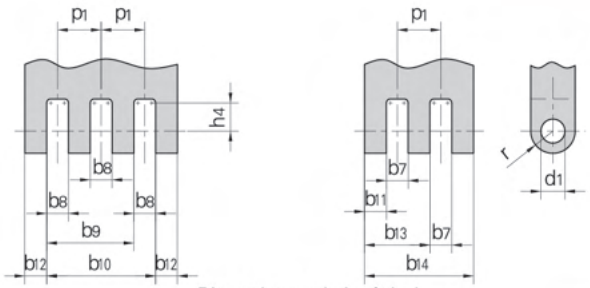
Clevises for LL series leaf chains

Outside clevis Inside clevis



Clevis type

Outside clevis Inside clevis



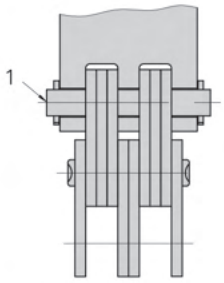
Dimension symbols of clevis

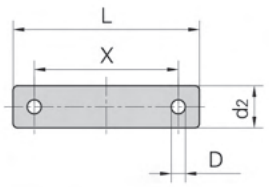
ISO Chain No.	b_7	b_8	b_9	b_{10}	b_{11} max	b_{12} min	b_{13} max	b_{14} max	p_1 nom	d_1 min	h_4 min	r max
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
LL0822	–	3.35	–	–	2.97	2.33	–	–	–			
LL0844	3.35	3.35	9.71	–	2.97	2.33	9.07	–	6.35	4.46	6.00	6.35
LL0866	3.35	3.35	9.71	16.06	2.97	2.33	9.07	15.17	6.35			
LL1022	–	3.58	–	–	3.14	2.48	–	–	–			
LL1044	3.58	3.58	10.33	–	3.14	2.48	9.58	–	6.75	5.09	8.00	7.92
LL1066	3.58	3.58	10.33	17.08	3.14	2.48	9.58	16.01	6.75			
LL1222	–	4.16	–	–	3.61	2.85	–	–	–			
LL1244	4.16	4.16	11.96	–	3.61	2.85	11.03	–	7.80	5.73	9.00	9.52
LL1266	4.16	4.16	11.96	19.76	3.61	2.85	11.03	18.45	7.80			
LL1622	–	6.81	–	–	6.15	4.80	–	–	–			
LL1644	6.81	6.81	19.81	–	6.15	4.80	18.64	–	13.00	8.30	12.00	12.70
LL1666	6.81	6.81	19.81	32.81	6.15	4.80	18.64	31.14	13.00			
LL2022	–	7.86	–	–	7.08	5.55	–	–	–			
LL2044	7.86	7.86	22.86	–	7.08	5.55	21.45	–	15.00	10.21	14.00	15.88
LL2066	7.86	7.86	22.86	37.86	7.08	5.55	21.45	35.82	15.00			
LL2422	–	10.91	–	–	10.02	7.80	–	–	–			
LL2444	10.91	10.91	31.91	–	10.02	7.80	30.26	–	21.00	14.65	18.00	19.05
LL2466	10.91	10.91	31.91	52.91	10.02	7.80	30.26	50.50	21.00			
LL2822	–	13.46	–	–	12.46	9.68	–	–	–			
LL2844	13.46	13.46	39.46	–	12.46	9.68	37.57	–	26.00	15.92	20.00	22.20
LL2866	13.46	13.46	39.46	65.47	12.46	9.68	37.57	62.68	26.00			
LL3222	–	13.51	–	–	12.39	9.68	–	–	–			
LL3244	13.51	13.51	39.51	–	12.39	9.68	37.38	–	26.00	17.83	23.00	25.40
LL3266	13.51	13.51	39.51	65.52	12.39	9.68	37.38	62.37	26.00			
LL4022	–	17.21	–	–	15.87	12.38	–	–	–			
LL4044	17.21	17.21	50.41	–	15.87	12.38	47.80	–	33.20	22.91	28.00	31.75
LL4066	17.21	17.21	50.41	83.62	15.87	12.38	47.80	79.73	33.20			
LL4822	–	21.41	–	–	19.84	15.45	–	–	–			
LL4844	21.41	21.41	62.82	–	19.84	15.45	59.72	–	41.40	29.26	34.00	38.10
LL4866	21.41	21.41	62.82	104.20	19.84	15.45	59.72	99.60	41.40			

Note: 1–connecting pin 2–connecting link[a]
a–the connecting link should be used with a press fit outer plate

Clevises pin (LH series)

Connecting pin

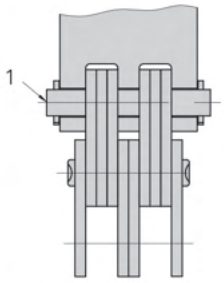


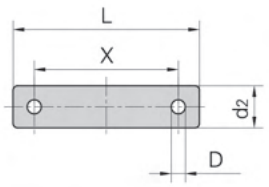


ISO Chain No.	ANSI Chain No.	Width between holes	Pin length	Pin diameter	Hole diameter
		X min	L max	d_2 max	D
		mm	mm	mm	mm
LH0822	BL422	10.8	17.2	5.08	1.6
LH0823	BL423	12.9	19.3		
LH0834	BL434	17.0	23.4		
LH0844	BL444	19.2	25.6		
LH0846	BL446	23.5	29.9		
LH0866	BL466	27.7	34.1		
LH1022	BL522	12.8	20.8	5.94	2.0
LH1023	BL523	15.3	23.3		
LH1034	BL534	20.2	28.2		
LH1044	BL544	22.9	30.9		
LH1046	BL546	27.9	35.9		
LH1066	BL566	32.9	40.9		
LH1222	BL622	17.0	29.8	7.92	3.2
LH1223	BL623	20.3	33.1		
LH1234	BL634	26.9	39.7		
LH1244	BL644	30.4	43.2		
LH1246	BL646	37.1	49.9		
LH1266	BL666	43.8	56.6		
LH1622	BL822	21.0	33.8	9.53	3.2
LH1623	BL823	25.1	37.9		
LH1634	BL834	33.2	46.0		
LH1644	BL844	37.5	50.3		
LH1646	BL846	45.8	58.6		
LH1666	BL866	54.1	66.9		
LH2022	BL1022	25.1	41.1	11.10	4.0
LH2023	BL1023	30.0	46.0		
LH2034	BL1034	39.7	55.7		
LH2044	BL1044	44.9	60.9		
LH2046	BL1046	54.8	70.8		
LH2066	BL1066	64.7	80.7		

Clevises pin (LH series)

Connecting pin

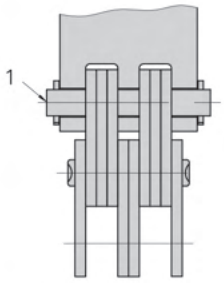


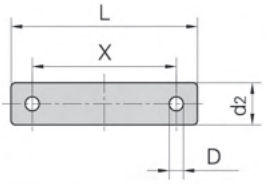


ISO Chain No.	ANSI Chain No.	Width between holes	Pin length	Pin diameter	Hole diameter
		X min	L max	d_2 max	D
		mm	mm	mm	mm
LH2422	BL1222	29.5	45.5	12.70	4.0
LH2423	BL1223	35.3	51.3		
LH2434	BL1234	46.7	62.7		
LH2444	BL1244	52.8	68.8		
LH2446	BL1246	64.4	80.4		
LH2466	BL1266	76.0	92.0		
LH2822	BL1422	33.7	49.7	14.27	4.0
LH2823	BL1423	40.3	56.3		
LH2834	BL1434	53.4	69.4		
LH2844	BL1444	60.3	76.3		
LH2846	BL1446	73.6	89.6		
LH2866	BL1466	86.9	102.9		
LH3222	BL1622	38.3	58.3	17.46	5.0
LH3223	BL1623	45.9	65.9		
LH3234	BL1634	60.8	80.8		
LH3244	BL1644	68.6	88.6		
LH3246	BL1646	83.7	103.7		
LH3266	BL1666	98.9	118.9		
LH4022	BL2022	50.4	70.4	23.81	5.0
LH4023	BL2023	60.3	80.3		
LH4034	BL2034	79.9	99.9		
LH4044	BL2044	90.2	110.2		
LH4046	BL2046	110.1	130.1		
LH4066	BL2066	130.0	150.0		

Clevises pin (LL series)

Connecting pin

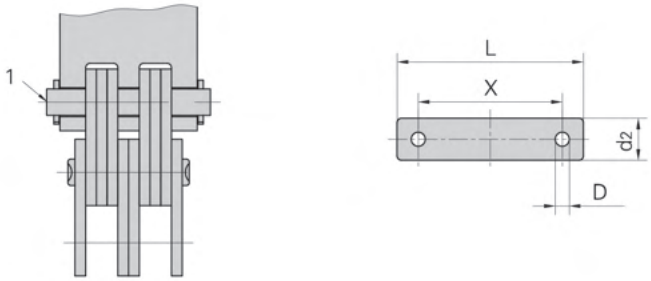




ISO Chain No.	Width between holes	Pin length	Pin diameter	Hole diameter
	X min	L max	d_2 max	D
	mm	mm	mm	mm
LL0822	8.1	14.5	4.45	1.6
LL0844	14.5	20.9		
LL0866	20.8	27.2		
LL1022	8.6	15.0	5.08	1.6
LL1044	15.4	21.8		
LL1066	22.1	28.5		
LL1222	10.0	18.0	5.72	2.0
LL1244	17.8	25.8		
LL1266	25.6	33.6		
LL1622	16.5	29.3	8.28	3.2
LL1644	29.5	42.3		
LL1666	42.5	55.3		
LL2022	19.1	31.9	10.19	3.2
LL2044	34.1	46.9		
LL2066	49.1	61.9		
LL2422	26.6	42.6	14.63	4.0
LL2444	47.6	63.6		
LL2466	68.6	84.6		
LL2822	32.9	48.9	15.90	4.0
LL2844	58.9	74.9		
LL2866	84.9	100.9		
LL3222	33.0	53.0	17.81	5.0
LL3244	59.0	79.0		
LL3266	85.0	105.0		
LL4022	42.1	67.3	22.89	6.3
LL4044	75.3	100.5		
LL4066	108.5	133.7		
LL4822	52.4	77.6	29.24	6.3
LL4844	93.8	119.0		
LL4866	135.2	160.4		

Clevises pin (LL series)

Connecting pin



Donghua Chain No.	Width between holes	Pin length	Pin diameter	Hole diameter
	X min	L max	d2 max	D
	mm	mm	mm	mm
LL2466(DG)	67.7	85.0	14.63	5.0
LL2844(DGF1)	66.0	83.4	15.90	5.0
LL2866(DG)	73.6	90.8		
LL3266(DGF1)	85.7	104.0	17.81	5.0
LL3288(DGF2)	117.0	134.0		5.0
LL3244F2(DG)	73.2	90.2		4.7
LL3266F6(DG)	85.7	104.0		5.0
LL4066(DG)	104.3	125.3	22.89	6.3
LL4088F2(DG)	169.0	195.0		6.0

Gall's chains

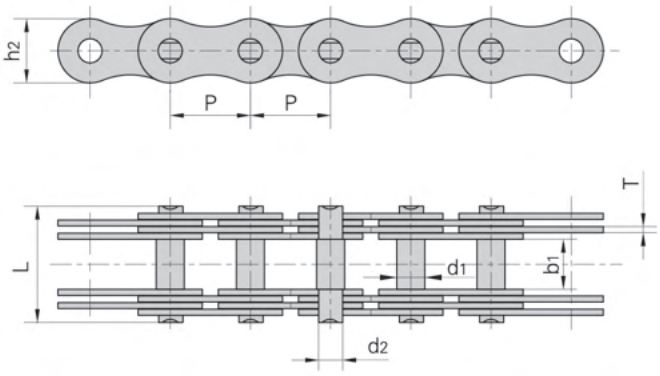
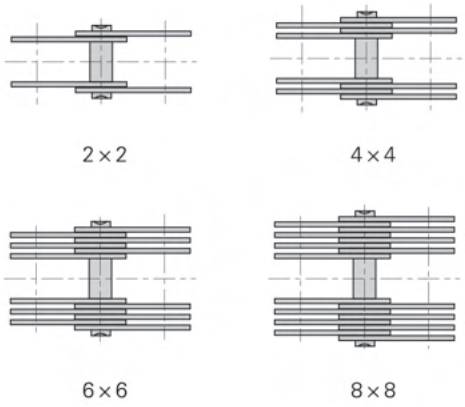


Plate lacing



Donghua Chain No.	Pitch	Width between inner plates	Plate lacing	Pin diameter		Pin length	Plate depth	Plate thickness	Tensile strength	Weight per meter
	P	b_1 min		d_1 max	d_2 max	L max	h_2 max	T max	Q min	q
	mm	mm		mm	mm	mm	mm	mm	kN/lbf	kg/m
MP15	15	12	2×2	5	4	25	12	2.03	5.0/1125	0.7
MP20	20	15	2×2	8	6	28	15	2.03	12.5/2812	1.1
MP25	25	18	2×2	10	8	36	18	3.00	25.0/5624	1.8
MP30	30	20	4×4	11	9	51	20	3.00	40.0/8999	3.4
MP35	35	22	4×4	12	10	53	26	3.00	60.0/13498	4.5
MP40	40	25	4×4	14	12	58	32	3.00	80.0/17998	5.0
MP45	45	30	4×4	17	14	63	35	3.00	100.0/22497	7.0
MP50	50	35	4×4	22	18	90	40	4.50	150.0/33746	11.3
MP55	55	40	4×4	24	21	108	42	6.00	200.0/44994	14.5
MP60	60	45	4×4	26	23	114	46	6.00	250.0/56243	17.1
MP70	70	50	6×6	32	28	148	55	6.00	375.0/84364	34.0
MP80	80	60	6×6	36	32	159	60	6.00	500.0/112486	39.0
MP90	90	70	6×6	40	36	184	70	7.00	750.0/168728	53.0
MP100	100	80	8×8	45	40	224	80	7.00	1000.0/224972	77.0
MP110	110	90	8×8	50	45	236	90	7.00	1250.0/281215	90.0
MP120	120	100	8×8	55	50	262	100	8.00	1500.0/337458	112.0

Gall's chains

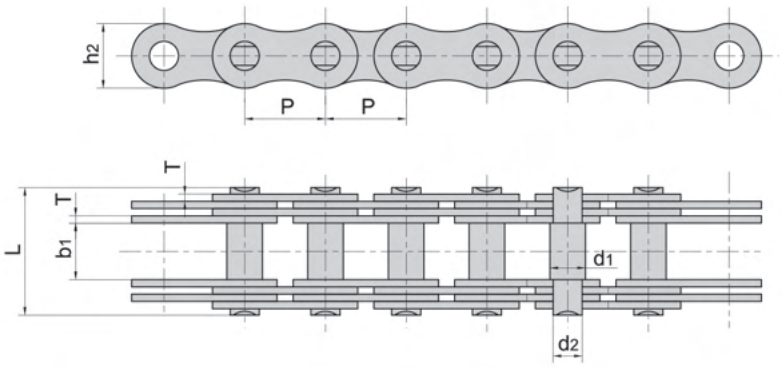
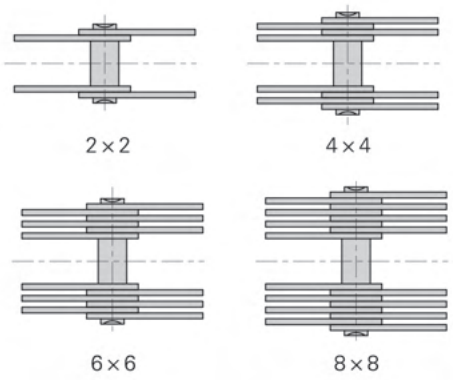


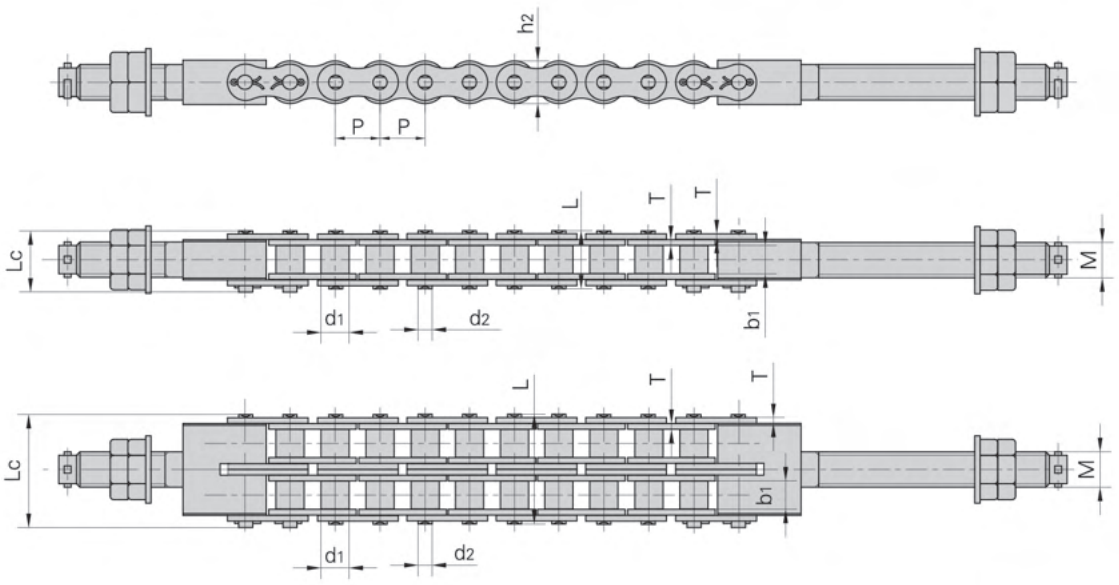
Plate lacing



Donghua Chain No.	Pitch	Width between inner plates	Plate lacing	Pin diameter		Pin length	Plate depth	Plate thickness	Tensile strength	Weight per meter
	P	b_1 min		d_1 max	d_2 max	L max	h_2 max	T max	Q min	q
	mm	mm		mm	mm	mm	mm	mm	kN/lbf	kg/m
LF30	30.0	16.5	2×2	6.0	5.00	27.7	15.7	2.03	20.0/4496	0.72
MP50F2	50.0	38.0	6×6	22.0	18.00	85.0	40.0	3.00	250.0/56202	11.11
MP50.8	50.8	36.0	6×6	22.0	17.81	85.4	42.0	3.25	200.0/44961	11.90
MP70F1	70.0	21.0	2×2	16.5	14.00	51.5	30.5	6.00	145.0/32597	4.16
MP70F2	70.0	50.0	8×8	32.0	28.00	158.0	55.0	5.00	375.0/84303	44.00
MP70F3	70.0	52.0	8×8	32.0	28.00	160.0	55.0	5.00	375.0/84303	31.62
MP80F1	80.0	60.0	8×8	36.0	32.00	170.0	60.0	5.00	500.0/112404	35.32
*MP90F2	90.0	60.4	6×6	40.0	37.00	182.0	70.0	8.00	700.0/157366	52.70
*MP90F1	90.0	60.0	4×4	36.0	32.00	146.0	60.0	8.00	600.0/134885	32.22
*MP110F1	110.0	90.0	8×8	50.0	45.00	239.0	90.0	7.00	1250.0/281011	87.50

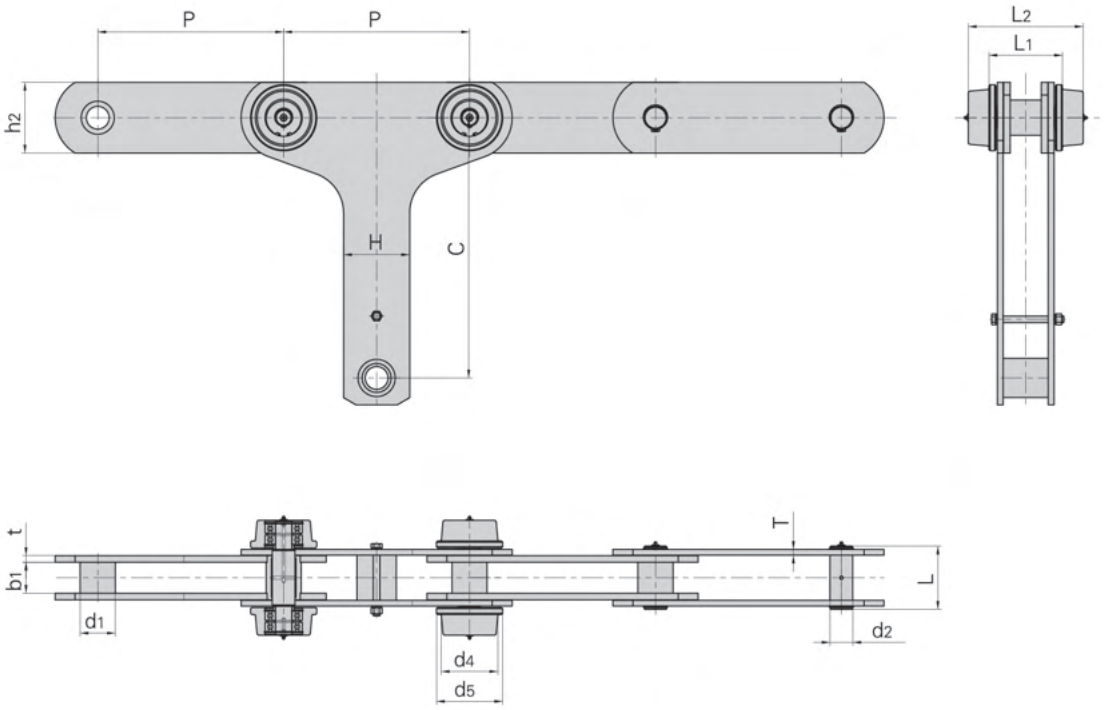
Note: *means straight link plate, both end of pin with washer

Car parking chains



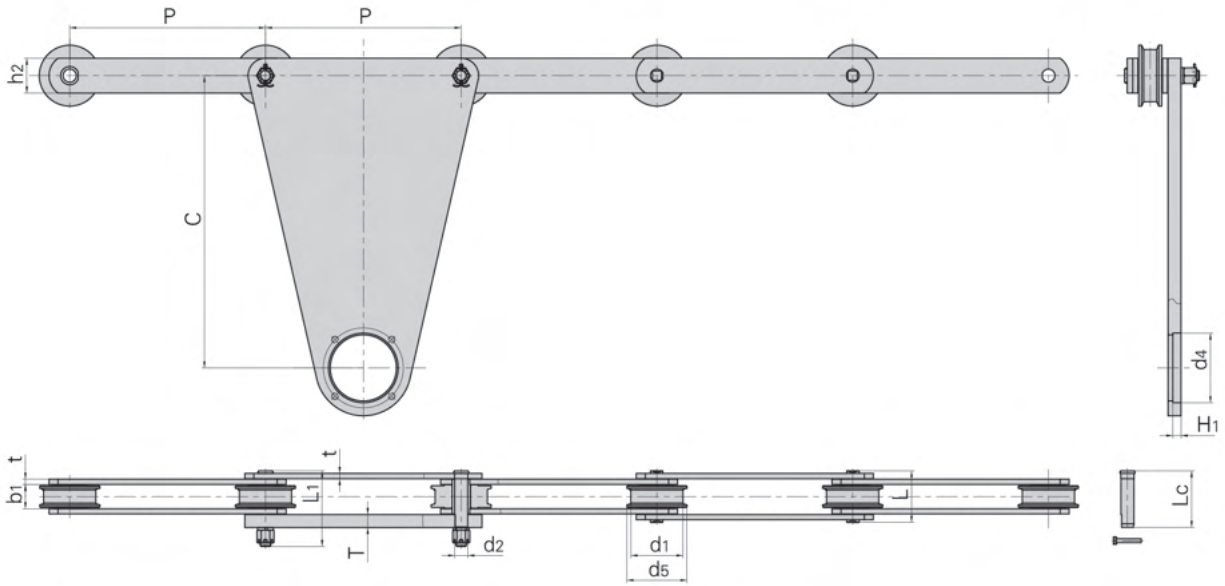
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Bolt type	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	M	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
16ALT–1	25.40	15.88	15.75	7.92	32.7	36.5	24.0	3.25	M20	71.55/16261	81.8	2.60
16ALT–2	25.40	15.88	15.75	7.92	62.7	65.8	24.0	3.25	M20	143.10/32523	166.3	5.15
20ALT–1	31.75	19.05	18.90	9.53	40.4	44.7	30.0	4.00	M24	107.85/24511	118.6	3.91
20ALT–2	31.75	19.05	18.90	9.53	76.4	80.5	30.0	4.00	M24	215.70/49023	234.4	7.80
20ALT–3	31.75	19.05	18.90	9.53	112.2	116.3	30.0	4.00	M24	323.55/73534	351.6	11.77
24ALT–1	38.10	22.23	25.22	11.10	50.3	54.3	35.7	4.80	M30	149.20/330909	161.1	5.62
24ALT–2	38.10	22.23	25.22	11.10	95.8	99.7	35.7	4.80	M30	298.40/67818	322.2	11.70

Car parking chains



Donghua Chain No.	Pitch	Boush diameter	Roller diameter		Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Attachment dimension				Tensile strength
	P	d_1 max	d_4 min	d_5 min	b_1	d_2 max	L max	h_2	t/T	C	H	L_1	L_2	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P450F1	450.0	85.0	137.0	158.0	75	55	153	171	16/14	630	160	178	278	1800/404640
P450F2	450.0	85.0	136.5	180.0	75	55	174	171	16/14	675	170	166	282	1764/396547
P450F4	450.0	85.0	136.5	180.0	75	55	174	171	16/14	630	160	166	282	1764/396547

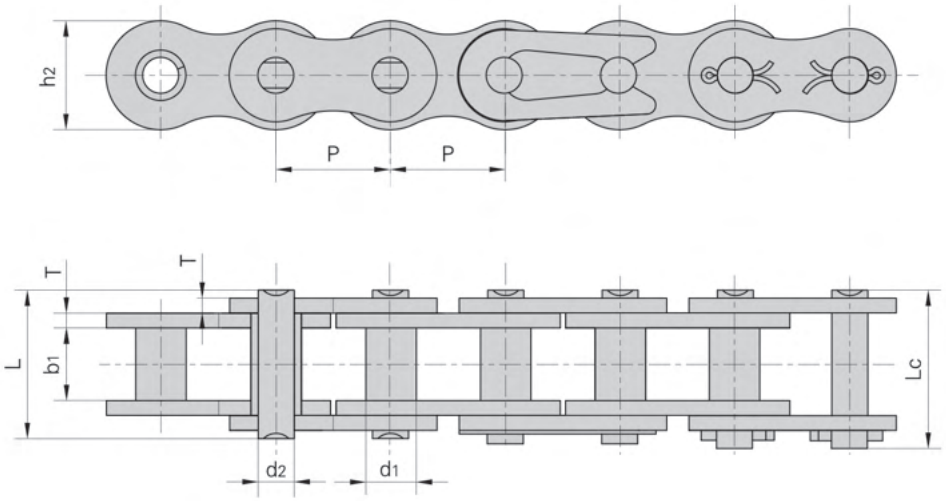
Car parking chains



Donghua Chain No.	Pitch	Roller diameter		Width between inner plates	Pin diameter	Pin length			Plate depth	Plate thickness	Attachment dimension			Tensile strength
	P	d_1 max	d_5 min	b_1	d_2 max	L max	Lc max	L_1 max	h_2	t/T	C	d_4	H_1	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P450F5	450	120	138	56	30	120	130.0	174.0	80	12.0/30.0	672	160.0	19	450.0/101160
P450F6	450	120	140	84	36	150	159.0	210.0	100	12.0/30.0	672	160.0	19	800.0/179840
P450F13	450	120	140	84	36	150	159.0	210.0	100	12.0/30.0	675	135.0	13	800.0/179840
*P460F1	460	118	138	51	36	–	134.5	173.5	90	14.0/20.0	665	110.4	–	650.0/146120
P460F2	460	120	140	84	36	150	159.0	202.0	100	12.0/25.0	675	135.0	13	800.0/179840
P460F3	460	130	144	60	36	126	135.0	185.0	100	12.0/30.0	650	110.0	–	800.0/179840
P460F5	460	100	119	55	30	118	130.0	160.0	75	12.0/20.0	570	107.0	–	650.0/146120

*With bearing inside roller

Rollerless hoisting chains

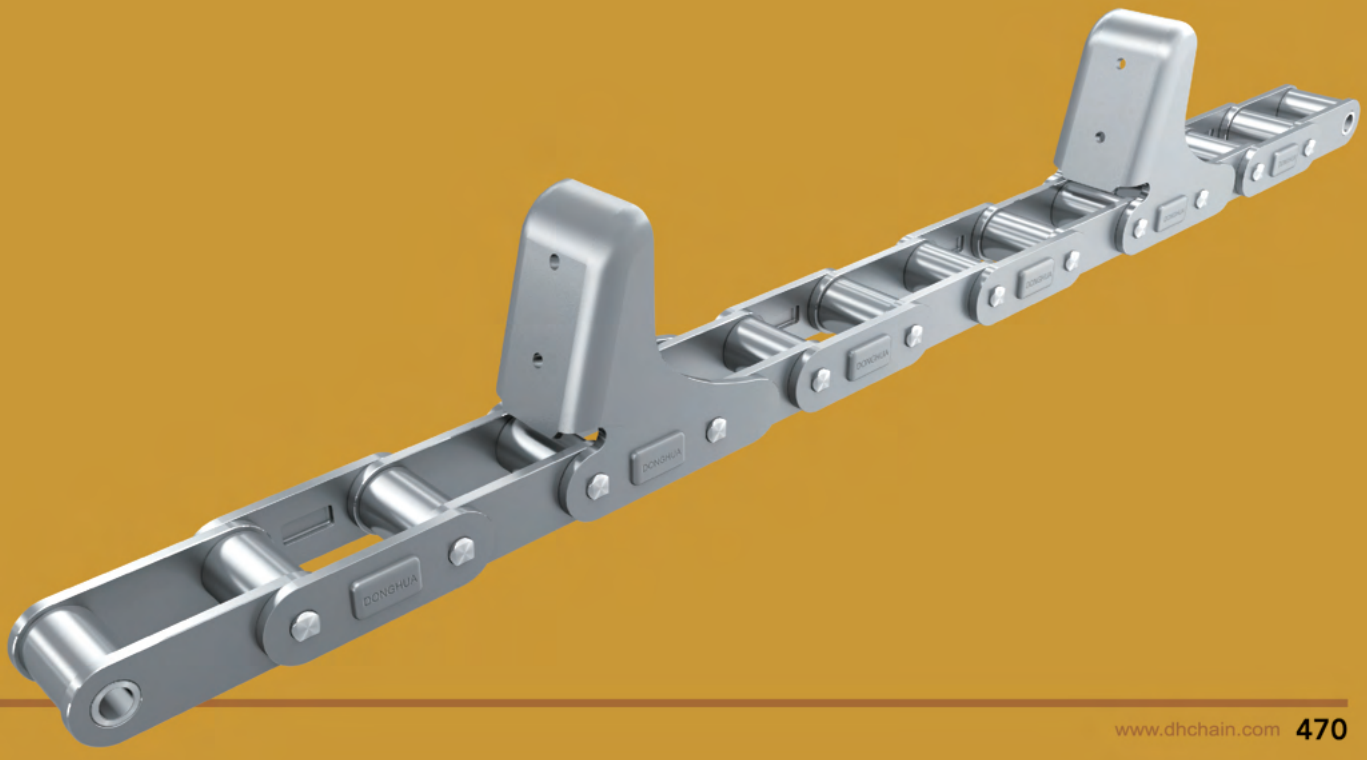


Donghua Chain No.	Pitch	Bush diameter	Width between innerplates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
45–1	12.700	5.63	7.85	3.96	16.6	17.8	12.00	1.50	14.1/3205	17.5	0.54
55–1	15.875	7.03	9.40	5.08	20.7	22.2	15.09	2.03	22.2/5045	29.4	0.83
65–1	19.050	8.33	12.57	5.94	25.9	27.7	18.00	2.42	31.8/7227	41.5	1.22
85–1	25.400	11.10	15.75	7.92	32.7	35.0	24.00	3.25	56.7/12886	69.4	2.16
105–1	31.750	13.60	18.90	9.53	40.4	44.7	30.00	4.00	88.5/20114	109.2	3.31
125–1	38.100	15.60	25.22	11.10	50.3	54.3	35.70	4.80	127.0/28864	156.3	4.97
145–1	44.450	18.00	25.22	12.70	54.4	59.0	41.00	5.60	172.4/39182	212.0	6.50
165–1	50.800	20.00	31.55	14.27	64.8	69.6	47.80	6.40	226.8/51545	278.9	8.70

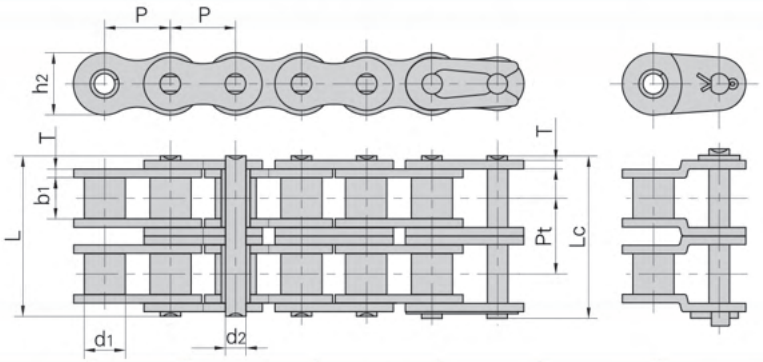
DONGHUA



AGRICULTURAL CHAINS

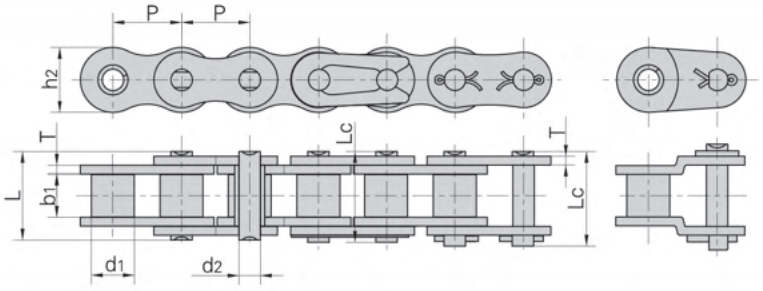


Rotary cultivator chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	P_t	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
08B–2	12.70	8.51	7.75	4.45	31.2	32.2	11.8	1.60	13.92	32.0/7273	38.7	1.34
12A–2	19.05	11.91	12.57	5.94	48.8	50.5	18.0	2.42	22.78	63.6/14455	82.1	2.92
60H–2	19.05	11.91	12.57	5.94	55.3	57.1	18.0	3.25	26.11	63.6/14455	84.5	3.71
60HSP–2	19.05	11.91	12.57	5.94	55.3	57.1	18.0	3.25	26.11	96.1/21605	112.0	3.97

Chains for transmission case of agricultural machinery

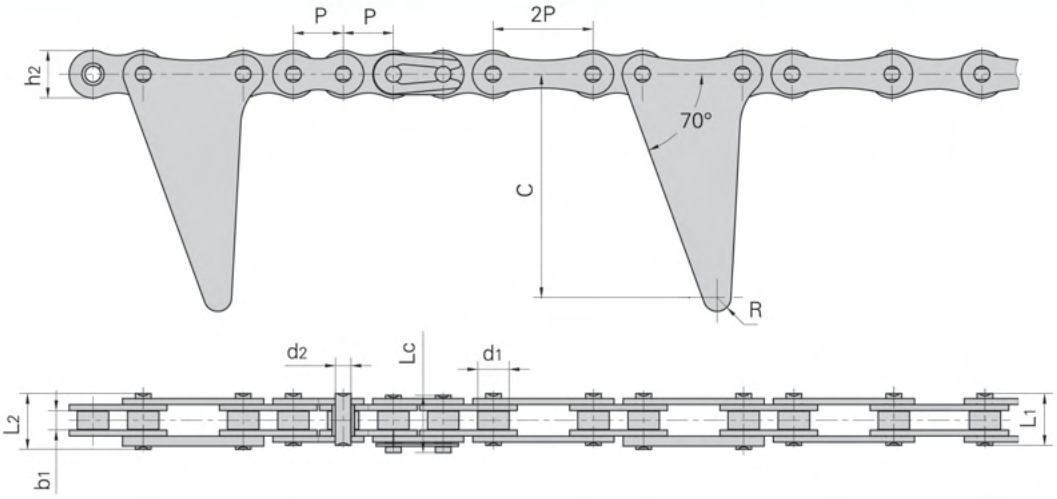


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
35HF2	9.525	5.08	4.77	3.58	15.52	–	9.00	2.03	9.00/2023	9.9	0.52
420T	12.700	7.77	6.25	3.96	14.70	–	12.00	1.50	18.62/4186	20.5	0.55
520	15.875	10.16	6.25	5.08	17.50	–	15.09	2.03	29.40/6610	32.3	0.96
520HF2	15.875	10.22	6.25	5.30	19.30	–	15.30	2.42	35.00/7869	38.5	1.25
520HF3	15.875	10.22	6.25	5.30	19.80	–	15.30	2.80/2.42	40.00/8993	44.0	1.36
520HF4	15.875	10.16	6.25	5.08	19.30	20.80	15.09	2.42	26.50/5958	29.2	1.10
520HF6	15.875	10.22	6.25	5.30	19.30	–	15.30	2.42	40.00/8993	44.0	1.25
*P22.225F3–B	22.225	15.60	14.60	9.00	36.30	38.00	23.50	4.80/4.00	75.00/16862	82.5	3.75
*16BF26	25.400	15.88	16.00	10.00	42.50	44.20	26.80	5.60/4.80	80.00/17986	88.0	4.66

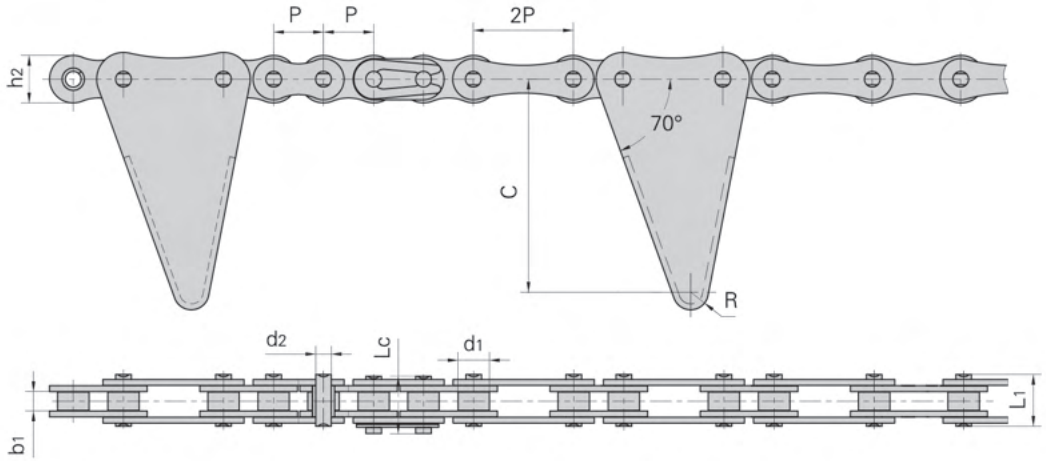
*Bush chain:d_1 in the table indicates the external diameter of the bush

Combine chains

■ 208AF2



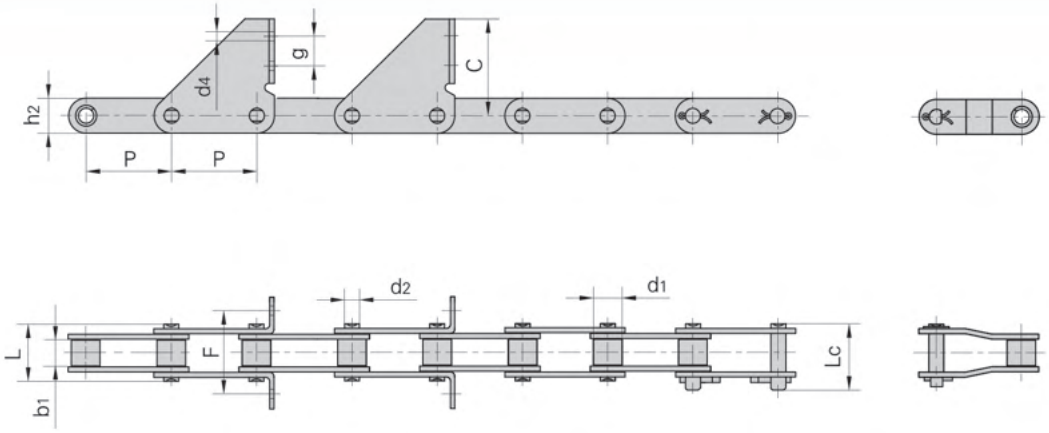
■ 208AF3



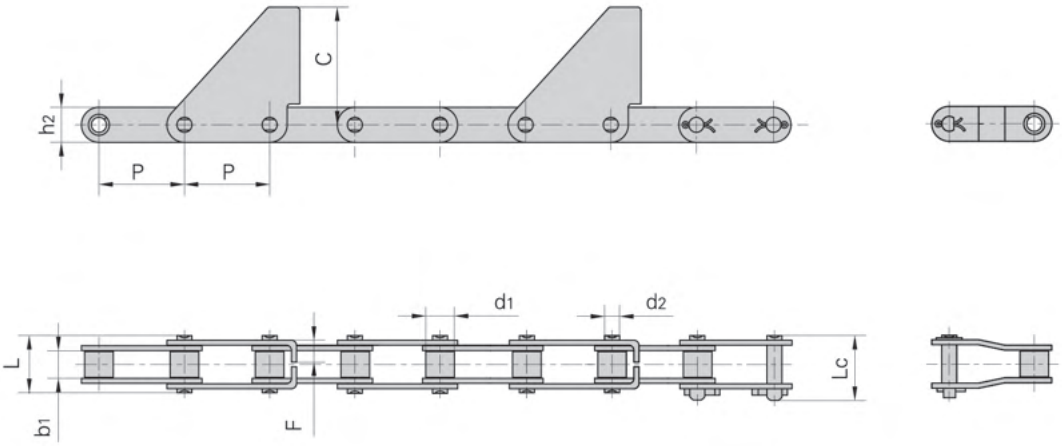
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length			Inner plate depth	Attachment dimension		Tensile strength	Average tensile strength
	P	d_1 max	b_1 min	d_2 max	L_1 max	L_2 max	Lc max	h_2 max	C	R	Q min	Q_0
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN
208AF2	12.7	7.95	4.80	3.96	13.1	14.7	14.5	12.0	56.5	3.5	13.8/3136	16.0
208AF3	12.7	7.95	4.80	3.96	13.1	–	14.5	12.0	60.5	4.5	13.8/3136	16.0
208AF3A	12.7	7.95	7.85	3.96	16.6	–	17.8	12.0	60.5	4.5	13.8/3136	16.0

Combine chains

■ C210AF1

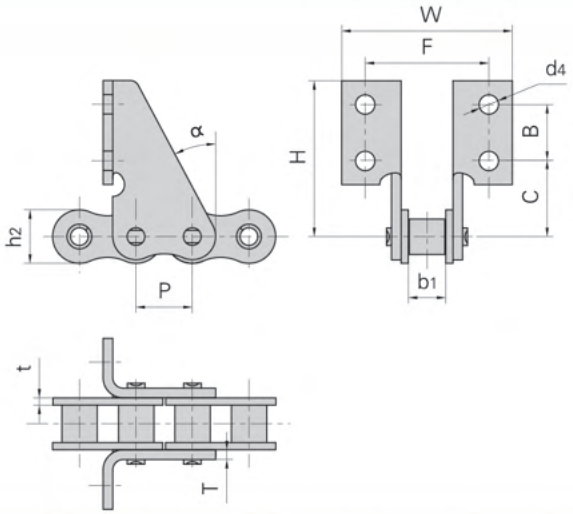


■ C212AF1

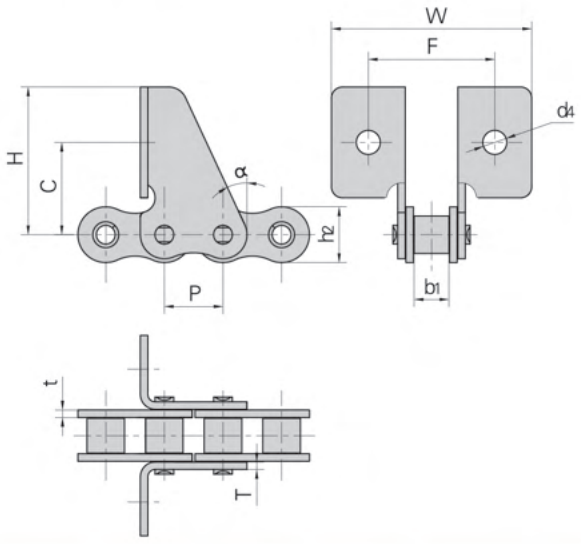


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Attachment dimension				Tensile strength	Average tensile strength
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	F	C	d_4	g	Q min	Q_0
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN
C210AF1	31.75	10.16	9.40	5.08	20.7	23.3	15.0	35.20	54.0	7.0	23.0	21.8/4955	28.5
C212AF1	38.10	11.91	12.57	5.94	25.9	28.3	18.0	10.92	56.0	–	–	31.1/7068	38.7

Combine chains

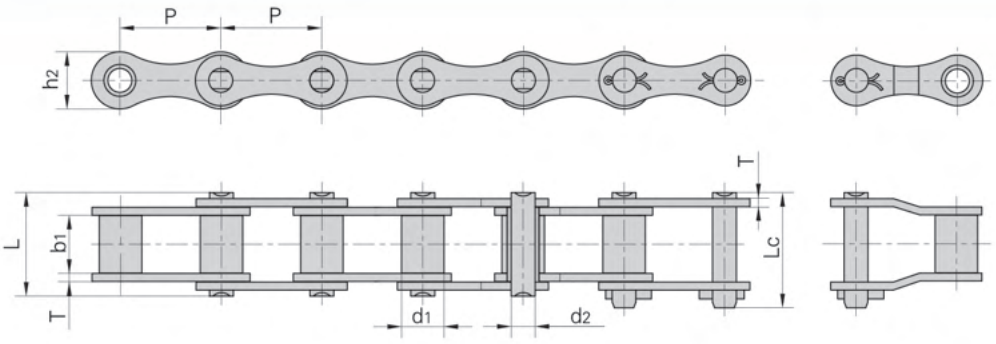


Donghua Chain No.	P	h2	b1	F	W	B	C	H	d4	t	T	α
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	
12ASD	19.05	18.00	12.57	44.00	58.00	19.00	25.50	52.50	6.5	2.42	2.42	28°
12ASDF3	19.05	18.00	12.57	42.00	56.00	19.00	25.50	52.50	8.5	2.42	3.50	28°
12ASDF6	19.05	18.00	12.57	43.20	57.20	23.00	21.50	52.50	8.5	2.42	3.50	28°
12ASDF9	19.05	18.00	12.57	39.00	55.00	23.00	23.00	52.25	6.5	2.42	2.42	28°
12ASDF12	19.05	18.00	12.57	41.20	58.20	23.50	19.00	50.00	7.0	2.42	2.42	28°

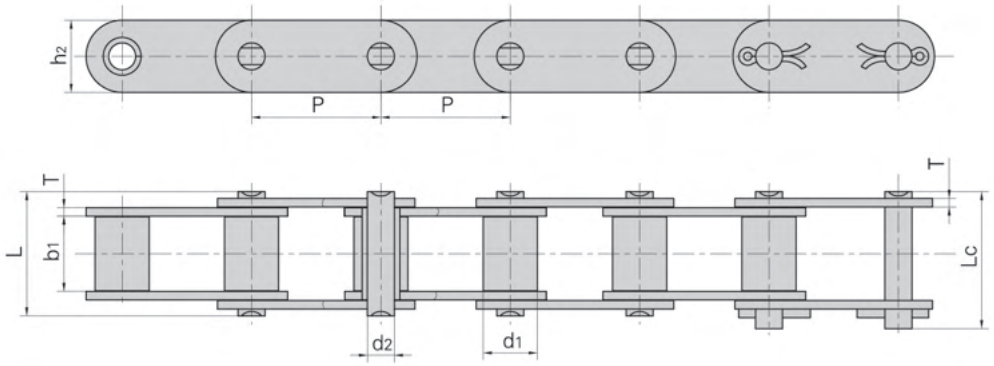


Donghua Chain No.	P	h2	b1	F	W	C	H	d4	t	T	α
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	
10ASD	15.875	15.09	9.40	36.00	54.00	25.00	40.00	6.5	2.03	2.03	25°
10BSDF1	15.875	14.70	9.65	28.40	43.40	24.10	38.10	5.0	1.70	1.70	30°

ZGS38 combine chain with attachments



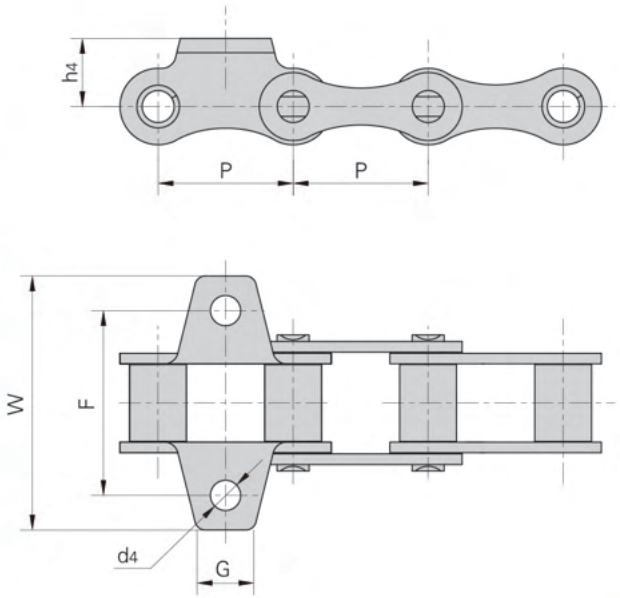
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
ZGS38	38.0	16.00	22.0	9.00	39.0	43.0	21.5	3.0	45.0/10116	54.0	2.00
ZGS38HF7	38.0	16.00	22.0	9.00	47.0	51.0	21.5	5.0	80.0/18000	88.0	2.74
ZGS38F42	38.0	16.00	22.0	9.00	43.2	46.5	21.5	4.0	45.0/10116	54.0	2.43



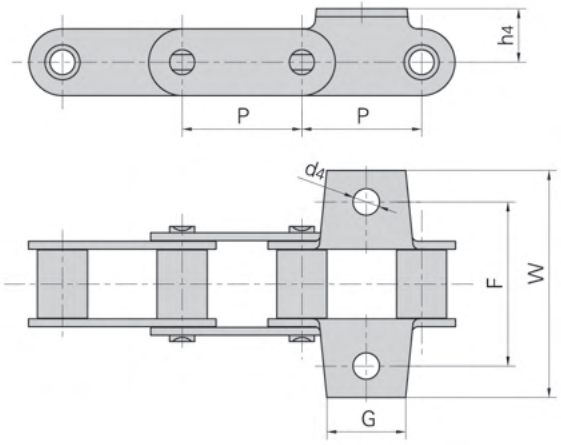
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
CZGS38F10	38.0	15.88	22.0	7.92	39.0	43.0	21.3	3.0	45.0/10116	54.0	2.39
CZGS38F11	38.0	15.88	22.0	7.92	37.1	41.0	21.2	2.5	30.0/6745	33.0	2.10
CZGS38HF12	38.0	15.88	22.0	7.92	39.9	42.7	21.2	3.2	45.0/10116	54.0	2.42
CZGS38F13	38.0	16.00	22.0	9.00	39.0	43.0	21.5	3.0	45.0/10116	54.0	2.42
CZGS38HF36	38.0	15.88	22.0	7.92	40.5	44.0	21.3	3.5	50.0/11241	55.0	2.63

ZGS38 combine chain with attachments

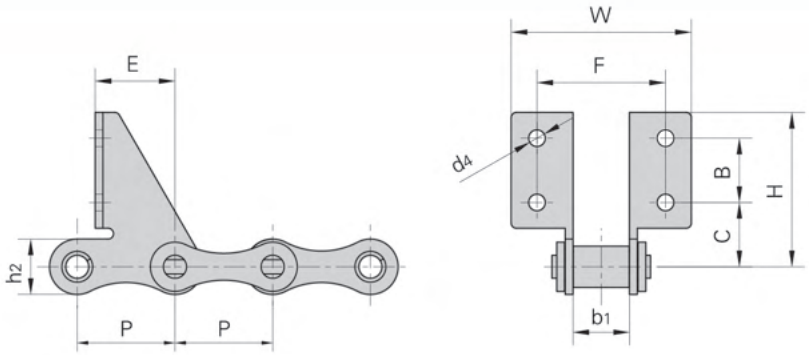
Donghua Chain No.	P	G	F	W	h4	d4
	mm	mm	mm	mm	mm	mm
ZGS38F2	38.0	16.0	52.0	71.5	19.6	11.0
ZGS38F6K1	38.0	16.0	52.0	74.6	19.6	8.5
ZGS38F10K1	38.0	20.0	52.0	72.0	17.0	8.4
ZGS38F13K1F1	38.0	20.0	52.0	80.0	17.0	8.6
ZGS38HF12K1F1	38.0	25.0	52.0	72.0	17.0	8.4
ZGS38F18	38.0	16.0	52.0	69.6	19.6	8.5
ZGS38F42K1	38.0	16.0	52.0	74.6	19.6	8.5
ZGS38F43K1	38.0	16.0	52.0	74.6	19.6	11.0
ZGS38F46	38.0	16.0	52.0	74.6	20.0	8.5



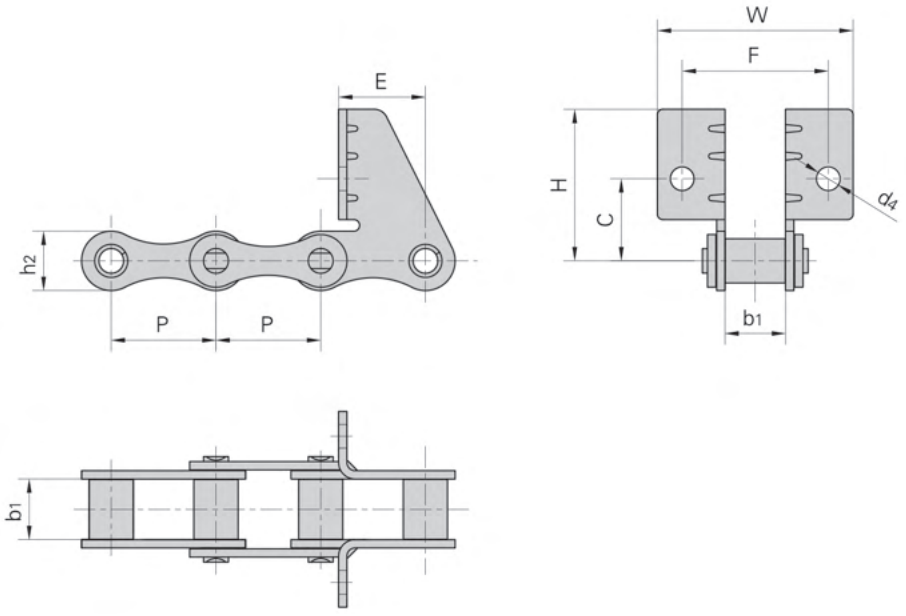
Donghua Chain No.	P	G	F	W	h4	d4
	mm	mm	mm	mm	mm	mm
CZGS38F10K1	38.0	20.0	52.0	72.0	17.0	8.4
CZGS38F13K1F1	38.0	26.5	52.0	80.0	17.0	8.6



ZGS38 combine chain with attachments

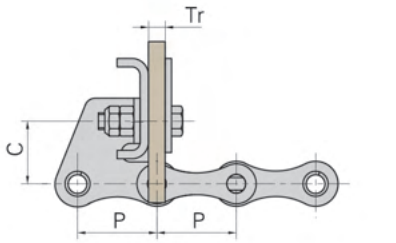


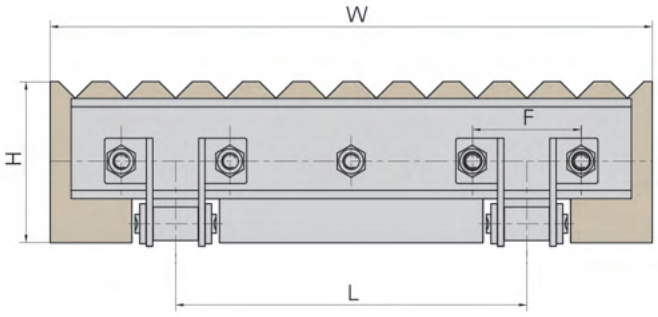
Donghua Chain No.	P	b1	C	B	F	W	d4	E	H	h2
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
ZGS38F5	38.0	22.0	32.0	25.0	52.0	72.0	7.0	31.0	67.0	21.5
ZGS38F8	38.0	22.0	32.0	25.0	52.0	68.0	7.0	31.0	67.0	21.5
ZGS38F14SD	38.0	22.0	25.0	25.0	50.0	70.0	6.5	31.0	60.0	21.5
ZGS38F44	38.0	22.0	25.0	25.0	52.0	72.0	7.2	30.0	60.0	21.5

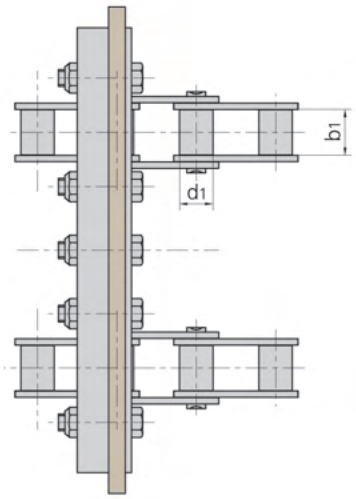


Donghua Chain No.	P	b1	C	F	W	d4	E	H	h2
	mm	mm	mm	mm	mm	mm	mm	mm	mm
ZGS38SDF4	38.0	22.0	30.0	52.0	70.0	8.5	31.8	55.0	21.5
ZGS38F35	38.0	22.0	29.8	53.0	71.0	8.7	31.3	55.0	21.5

ZGS38 combine chain with attachments



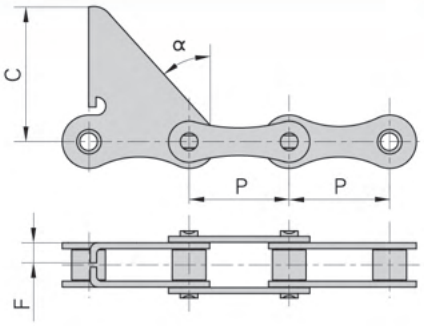




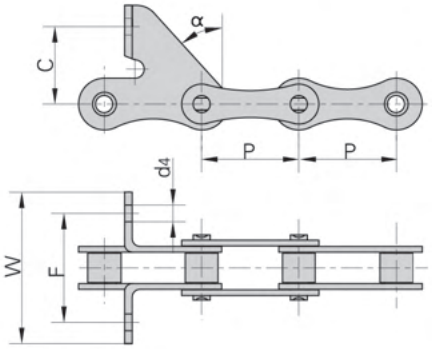
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Rubber attachment dimension				
	P	d_1 max	b_1 max	W max	L	H max	F	Tr
	mm	mm	mm	mm	mm	mm	mm	mm
ZGS38F47	38.0	16.0	22.0	480.0	360.0	77.0	52.0	8.0

ZGS38 combine chain with attachments

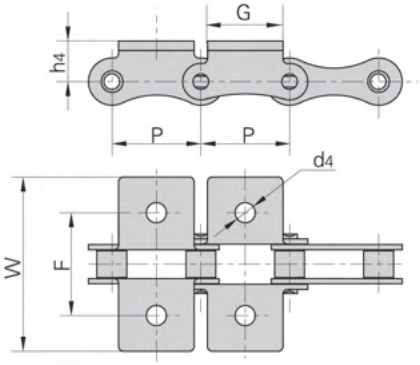
Donghua Chain No.	P	C	F	α
	mm	mm	mm	
ZGS38F1	38.0	60.0	14.0	32.5°



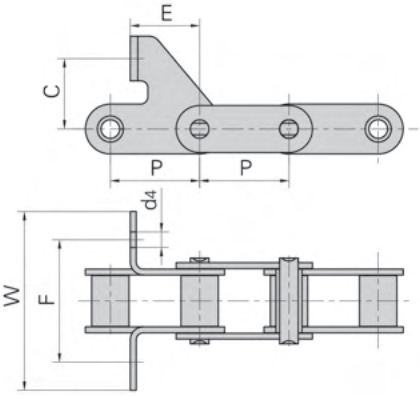
Donghua Chain No.	P	C	F	W	d4	α
	mm	mm	mm	mm	mm	
ZGS38F3	38.0	30.0	52.0	68.4	6.50	43.5°
ZGS38SDF1	38.0	30.0	52.0	68.4	8.50	43.5°
ZGS38SDF5	38.0	30.0	52.0	68.0	8.60	40.5°
ZGS38SDF6	38.0	30.0	52.0	68.0	8.50	40.5°
ZGS38F32SD	38.0	30.0	52.0	68.4	6.50	43.5°



Donghua Chain No.	P	G	F	W	h4	d4
	mm	mm	mm	mm	mm	mm
ZGS38K1	38.0	32.0	53.0	83.2	20.0	8.5

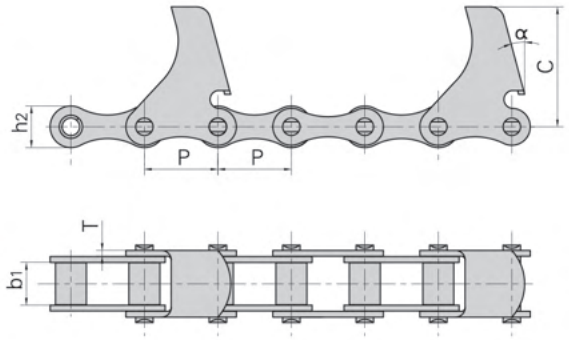


Donghua Chain No.	P	C	F	W	d4	E
	mm	mm	mm	mm	mm	mm
CZGS38F10SD	38.0	30.0	52.0	80.0	6.6	19.0
CZGS38F11SDF1	38.0	30.0	52.0	76.0	6.6	29.5

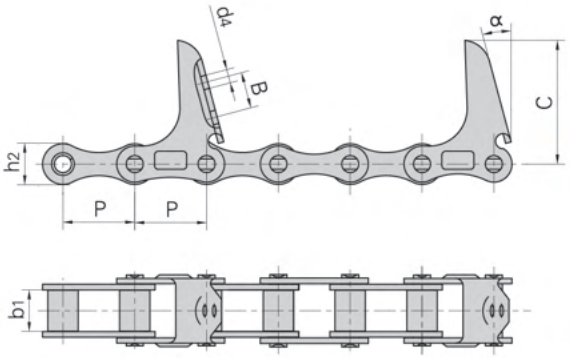


ZGS38 combine chain with attachments

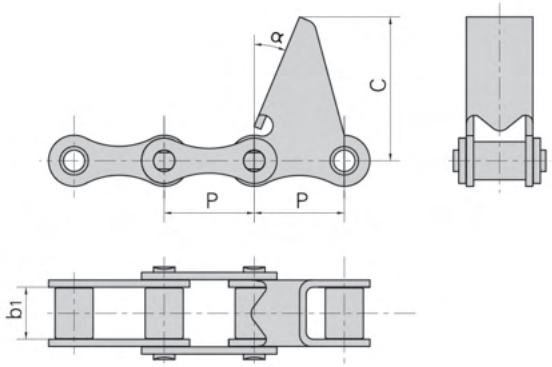
Donghua Chain No.	P	b_1	h_2	T	C	α
	mm	mm	mm	mm	mm	
ZGS38–C6E	38.0	22.0	21.5	3.0	62.0	15°
ZGS38–C6EF1	38.0	22.0	21.5	3.0	72.0	10°
ZGS38–C6EF2	38.0	22.0	21.5	3.0	84.0	15°
ZGS38–C6EF3	38.0	22.0	21.5	3.0	53.0	13°
ZGS38–C6EF4	38.0	22.0	21.5	3.0	55.0	13°
ZGS38–CPEF6	38.0	22.0	21.5	3.0	75.0	15°



Donghua Chain No.	P	b_1	h_2	d_4	C	B	α
	mm	mm	mm	mm	mm	mm	
ZGS38–CPEF3	38.0	22.0	65.4	7.3	65.4	19.5	15°

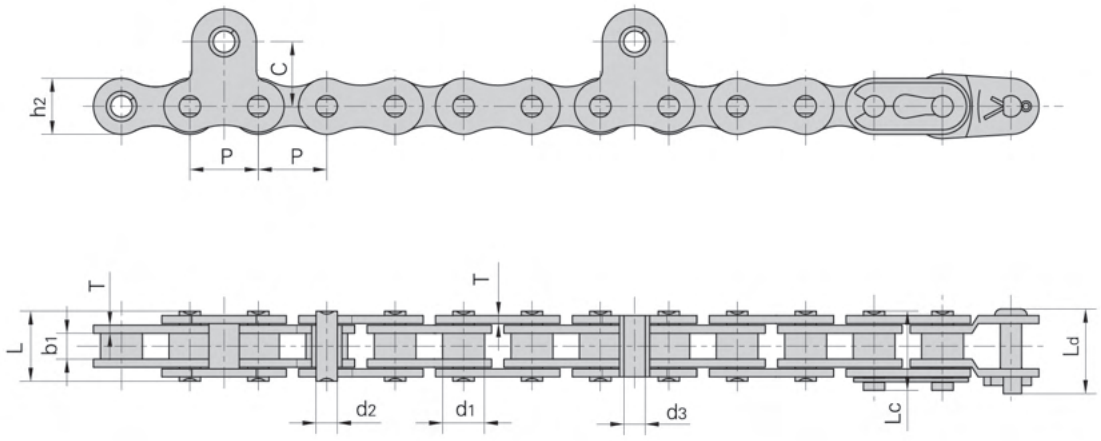


Donghua Chain No.	P	b_1	C	α
	mm	mm	mm	
ZGS38–CPEF1	38.0	22.0	60.0	22.5°



Rice harvester chains

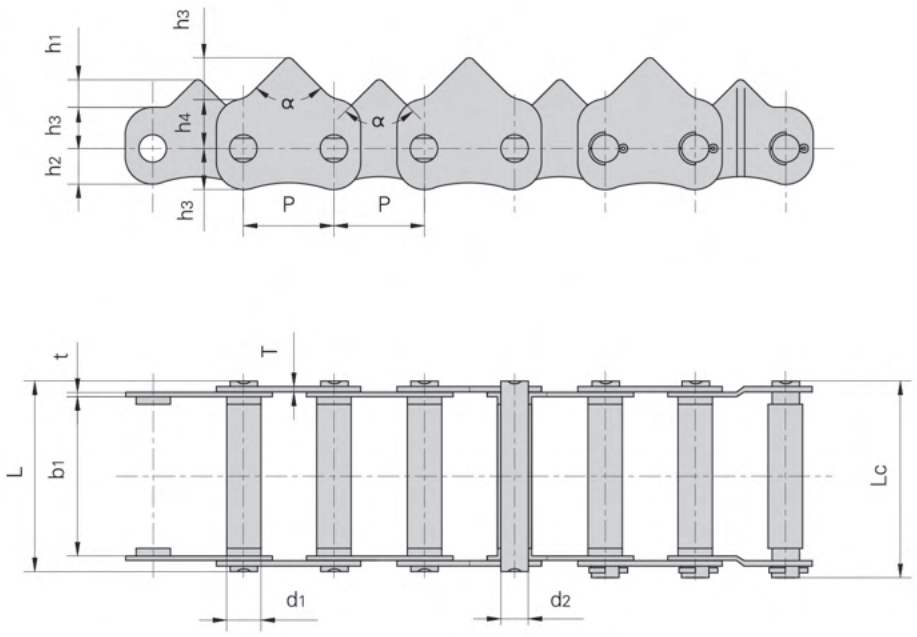
Hoisting chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length			Inner plate depth	Plate thickness	Attachment dimension		Tensile strength	Average tensile strength
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	Ld max	h_2 max	T max	d_3 nom	C	Q min	Q_0
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN
415F1	12.7	7.77	4.90	3.64	11.0	12.1	12.95	9.5	1.1	4.02	12.0	6.86/1559	8.1
415F2	12.7	7.77	4.90	3.64	11.0	12.1	12.95	9.5	1.1	4.02	12.0	6.86/1559	8.1
415F3	12.7	7.77	4.90	3.64	11.0	12.1	12.95	9.5	1.1	4.02	12.0	6.86/1559	8.1
415F4	12.7	7.77	4.68	3.62	11.8	–	–	9.6	1.3	4.00	12.0	10.30/2341	12.1
415F5	12.7	7.77	4.68	3.63	11.8	13.0	14.00	9.6	1.3	4.00	12.0	10.30/2341	12.1
415S	12.7	7.77	4.80	3.96	12.8	14.3	15.70	12.0	1.5	4.02	12.0	15.69/3566	16.3
415S–A	12.7	7.77	4.90	3.96	12.8	14.3	15.70	12.0	1.5	4.02	12.0	13.80/3136	16.3
415SF1	12.7	7.77	4.80	3.96	13.0	14.5	–	10.4	1.5	4.50	12.0	13.93/3166	16.3
415SF4	12.7	7.77	4.80	3.96	13.0	14.5	15.70	12.0	1.5	4.00	12.0	13.80/3136	16.3
415SF6	12.7	7.77	4.80	3.96	13.0	14.5	15.70	10.4	1.5	4.00	12.0	13.93/3166	16.3
415SF7	12.7	7.77	4.80	4.00	13.0	14.5	15.70	12.0	1.5	4.50	12.0	15.69/3566	16.3
415SF10	12.7	7.77	4.80	4.00	13.0	14.5	–	12.0	1.5	4.50	12.0	13.93/3166	16.3
415SF16	12.7	7.77	4.80	3.60	11.0	12.1	13.00	12.0	1.1	4.00	12.0	6.86/1559	8.1
420JF1	12.7	7.77	6.25	3.96	14.7	16.1	18.50	12.0	1.5	4.00	12.0	16.00/3636	18.8

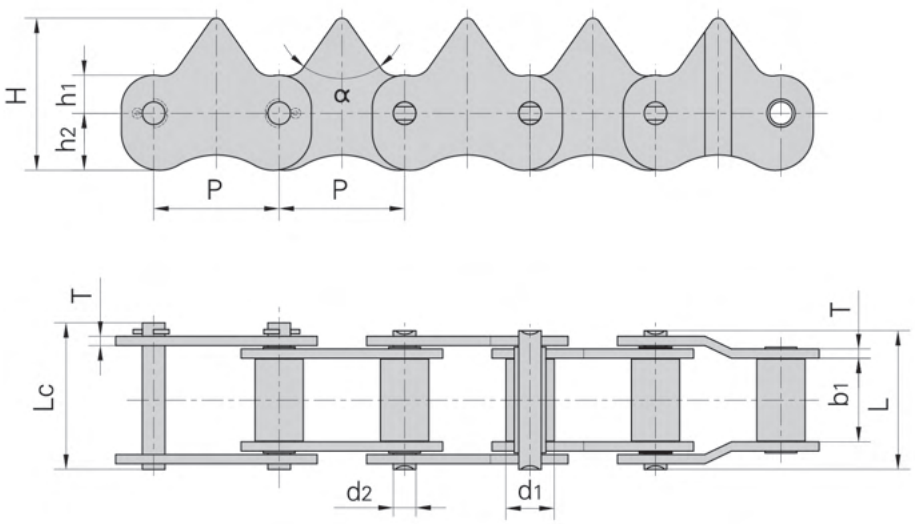
Rice harvester chains

Plucking conveyor chain 3558T



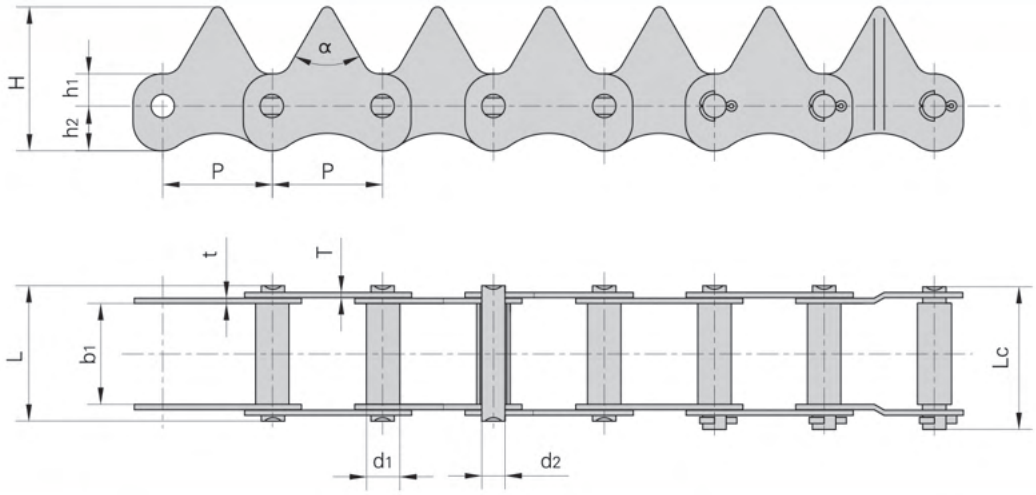
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Tooth angle	Plate dimension				Plate thickness	Tensile strength	Average tensile strength
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	α	h_1	h_2	h_3	h_4	t/T max	Q min	Q_0
	mm	mm	mm	mm	mm	mm		mm	mm	mm	mm	mm	kN/lbf	kN
3558T–48001	35	10.1	58	7.0	69.4	72.0	90°	10	13	15	18	1.60/2.03	19.6/4457	23.0
3558T–48001F1	35	12.6	58	10.0	69.4	71.2	90°	10	13	15	18	1.60/2.03	19.6/4457	23.0
3558T–48001F2	35	10.5	58	7.0	69.4	72.0	90°	10	13	15	18	1.60	19.6/4457	22.5
3558T–48002	35	12.8	58	7.0	69.4	72.0	90°	10	13	15	18	1.60/2.03	19.6/4457	23.0

Rice harvester chains



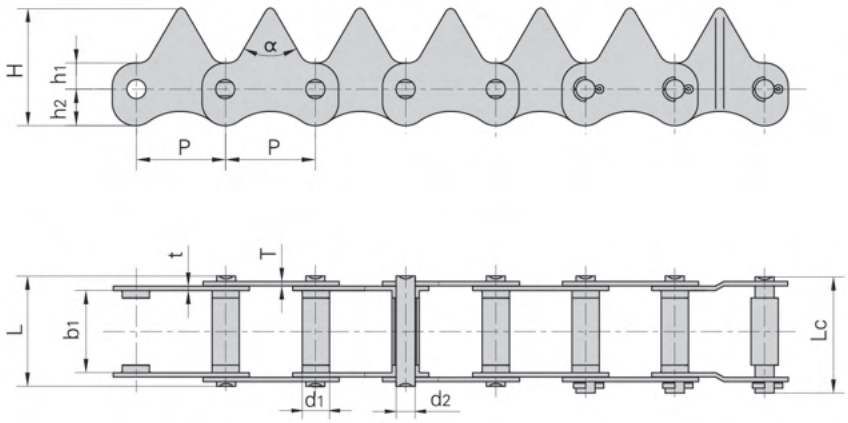
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Tooth angle	Plate dimension			Plate thickness	Tensile strength	Average tensile strength
	P	d1 max	b1 min	d2 max	L max	Lc max	α	h1	h2	H	T	Q min	Q0
	mm	mm	mm	mm	mm	mm		mm	mm	mm	mm	kN/lbf	kN
3322–63201	33	12.7	22.0	5.94	36.4	38.4	70°	10	15	40	2.42	19.60/4455	22.5
3325–23160	33	12.8	25.0	7.00	35.9	38.7	60°	10	13	43	1.60	21.60/4909	24.5
3325–23550	33	12.8	25.0	7.00	35.9	38.7	90°	10	13	38	1.60	21.60/4909	24.5
3325–49200	33	12.8	25.0	7.00	35.9	38.7	70°	10	13	38	1.60	21.60/4909	24.5
3325–9059	33	12.7	25.0	5.94	39.4	42.6	90°	10	13	38	2.42	19.61/4457	22.5
3325–9059F1	33	10.5	25.0	5.94	39.4	42.6	90°	10	13	38	2.42	19.61/4457	22.5
3330–27150	33	12.8	30.0	7.00	40.9	43.7	70°	10	13	38	1.60	21.60/4909	24.5
3330–28361	33	12.8	30.0	7.00	40.9	43.7	60°	10	13	43	1.60	21.60/4909	24.5
3330–3852	33	12.7	30.0	5.94	44.4	47.6	90°	10	13	38	2.42	19.61/4457	22.5
3330–66402F1	33	12.7	30.0	5.94	44.4	47.6	60°	10	13	43	2.42	19.61/4457	22.5
3330–66402F2	33	10.5	30.0	5.94	44.4	47.6	60°	10	13	43	2.42	19.61/4457	22.5
3330–74311	33	12.7	30.0	5.94	44.4	47.6	70°	10	13	38	2.42	19.61/4457	22.5
3330–74311F1	33	10.5	30.0	5.94	44.4	47.6	70°	10	13	38	2.42	19.61/4457	22.5

Rice harvester chains



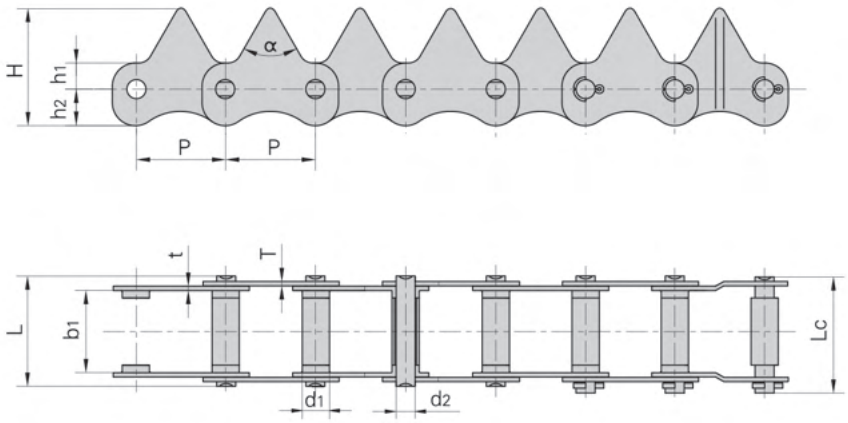
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Tooth angle	Plate dimension			Plate thickness	Tensile strength	Average tensile strength
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	α	h_1	h_2	H	t/T max	Q min	Q_0
	mm	mm	mm	mm	mm	mm		mm	mm	mm	mm	kN/lbf	kN
3322–821	33	10.1	22.0	7.0	31.50	34.80	70°	10	10	35	1.60	19.60/4455	22.5
3322–1501	33	10.1	22.0	7.0	31.50	34.80	70°	10	10	30	1.60	19.60/4455	22.5
3325–763	33	10.1	25.0	7.0	34.20	37.20	70°	10	10	30	1.60	19.60/4455	22.5
3325–1012	33	10.1	25.0	7.0	34.20	37.20	70°	10	10	35	1.60	19.60/4455	22.5
3325–1E6410	33	10.1	25.0	7.0	36.80	39.00	90°	10	13	38	2.00/1.60	19.60/4455	23.0
3325–3555	33	10.1	25.0	7.0	36.80	39.00	70°	10	13	38	2.00/1.60	19.60/4455	22.5
3325–3572	33	10.1	25.0	7.0	36.80	39.00	70°	10	13	38	2.00/1.60	19.60/4455	23.0
3325–4LB1.35	33	10.1	25.0	7.0	37.00	39.50	90°	10	13	38	2.03	19.60/4455	24.0
3325–4LB1.45	33	10.1	25.0	7.0	35.60	37.60	70°	10	13	38	1.70	19.60/4455	22.5
3325–66202	33	10.1	25.0	7.0	35.20	38.00	70°	10	13	38	1.60	19.60/4455	22.5
3330–4LB1.45	33	10.1	30.0	7.0	40.30	42.70	60°	10	13	43	1.70	19.60/4455	22.5
3330–4LB1.45–01	33	10.1	30.0	7.0	40.30	42.70	70°	10	13	38	1.70	19.60/4455	22.5
3340–1067	33	10.1	40.0	7.0	50.00	–	90°	18	10	38	1.60	19.60/4455	22.5
3340–1E8570	33	10.1	40.0	7.0	49.20	52.50	90°	18	10	38	1.60/1.20	19.60/4455	22.0
3340–3555	33	10.1	40.0	7.0	50.35	52.65	70°	18	10	43	1.60	19.60/4455	22.5
3340–3572	33	10.1	40.0	7.0	51.80	54.00	70°	10	13	38	2.00/1.60	19.60/4455	23.0
3350–3555	33	10.1	50.0	7.0	60.20	62.50	70°	18	10	43	1.60	19.60/4455	22.5
3358–1E7070	33	10.1	58.0	7.0	68.00	–	90°	18	10	38	1.60	19.60/4455	22.5
3358–1E8350	33	10.1	58.0	7.0	68.00	72.00	90°	18	10	38	1.60	19.60/4455	22.5
3358–6365	33	10.1	58.0	7.0	68.20	70.50	70°	18	10	43	1.60	19.60/4455	22.5
3540–0875	35	10.1	40.0	7.0	50.20	52.50	70°	18	10	43	1.60	19.60/4455	22.5
3540–3572	35	10.1	40.0	7.0	50.20	52.50	70°	10	10	35	1.60	19.60/4455	22.5
3550–5080	35	10.1	50.0	7.0	60.20	62.50	70°	18	10	38	1.60	19.60/4455	22.5
3558–4LB1.35	35	13.2	58.0	9.4	70.00	73.20	90°	15	18	47	2.03	22.54/5123	27.1

Rice harvester chains



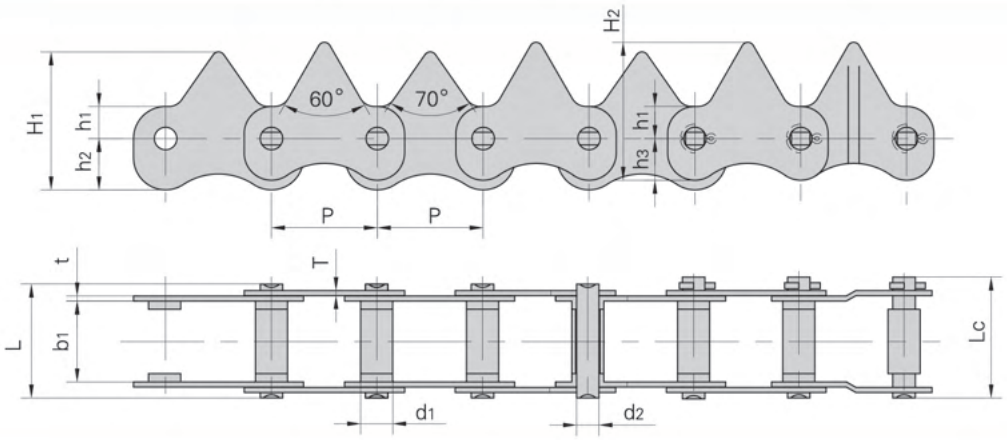
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Tooth angle	Plate dimension			Plate thickness	Tensile strength	Average tensile strength
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	α	h_1	h_2	H	t/T max	Q min	Q_0
	mm	mm	mm	mm	mm	mm		mm	mm	mm	mm	kN/lbf	kN
3318.5–A0680106	33	10.1	18.5	7.0	29.0	31.0	70°	10	13	38	1.60	19.60/4455	22.5
3318T–5010	33	10.1	18.0	7.0	28.5	31.4	70°	10	13	38	1.60	19.60/4455	22.5
3322T–27151	33	10.1	22.0	7.0	31.5	34.5	70°	10	13	38	1.60	19.60/4455	22.5
3322T–28241	33	12.1	21.3	7.0	31.8	34.1	60°	10	13	43	1.60	19.60/4455	22.5
3322T–52800	33	10.1	22.0	7.0	31.5	34.5	70°	10	13	38	1.60	17.64/4010	20.2
3322T–52800F1	33	10.1	22.0	7.0	33.0	35.7	70°	10	13	38	1.60/2.03	19.60/4455	22.5
3322T–52800F2	33	10.1	22.0	7.0	33.6	36.5	70°	10	13	38	2.03	19.60/4455	22.5
3325T–23151	33	10.1	25.0	7.0	35.5	37.7	60°	10	13	43	1.60	19.60/4455	22.5
3325T–27151	33	10.1	25.0	7.0	35.5	37.7	70°	10	13	38	1.60	19.60/4455	22.5
3325T–3650	33	10.1	25.0	7.0	35.5	37.7	70°	10	13	38	1.60	19.60/4455	22.5
3325T–3817	33	10.1	25.0	7.0	36.2	39.0	90°	10	13	38	2.00/1.60	19.61/4455	22.5
3325T–49201	33	10.1	25.0	7.0	35.5	37.7	90°	10	13	38	1.60	19.60/4455	22.5
3325T–49201F1	33	10.5	25.0	7.0	35.5	37.7	90°	10	13	38	1.60	19.60/4455	22.5
3325T–5060	33	10.1	25.0	7.0	36.8	39.0	70°	10	13	38	1.60/2.00	19.61/4455	22.5
3325T–699	33	10.1	25.0	7.0	36.2	39.3	90°	10	13	38	2.00/1.60	19.60/4455	22.5
3325T–A0680110	33	10.1	25.0	7.0	35.5	37.7	70°	10	13	38	1.60	19.60/4455	22.5
3325T–A0680110F1	33	12.6	25.0	7.0	35.5	37.7	70°	10	13	38	1.60	19.60/4455	22.5
3330T–27151	33	10.1	30.0	7.0	40.5	42.8	70°	10	13	38	1.60	19.60/4455	22.5
3330T–27151F1	33	10.1	33.0	7.0	40.9	43.7	70°	10	13	38	1.60/2.03	19.60/4455	22.5

Rice harvester chains

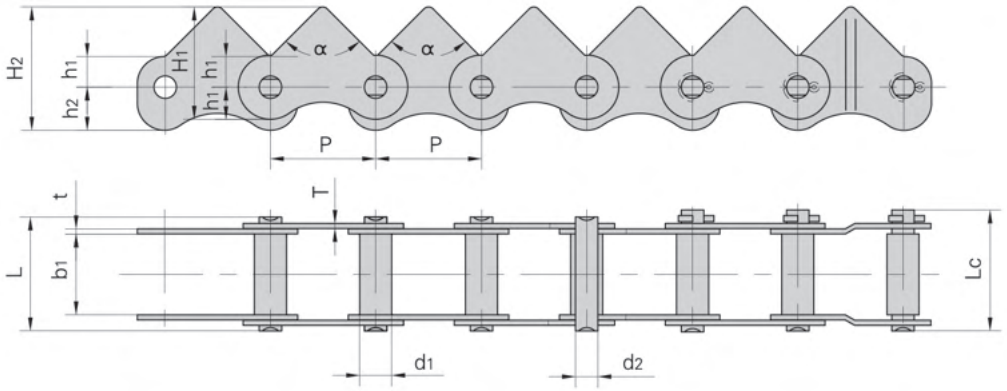


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Tooth angle	Plate dimension			Plate thickness	Tensile strength	Average tensile strength
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	α	h_1	h_2	H	t/T max	Q min	Q_0
	mm	mm	mm	mm	mm	mm		mm	mm	mm	mm	kN/lbf	kN
3330T–27152	33	12.8	30.0	7.0	40.5	42.8	70°	10	13	38	1.60	19.60/4455	22.5
3330T–28241	33	10.1	30.0	7.0	40.5	42.8	60°	10	13	43	1.60	19.60/4455	22.5
3330T–28241F1	33	12.6	30.0	7.0	40.5	42.8	60°	10	13	43	1.60	19.60/4455	22.5
3330T–28241F2	33	12.1	29.3	7.0	39.8	42.1	60°	10	13	43	1.60	19.60/4455	22.5
3330T–28242	33	12.8	30.0	7.0	40.5	42.8	60°	10	13	43	1.60	19.60/4455	22.5
3330T–3501	33	10.1	30.0	7.0	40.5	42.8	70°	10	13	38	1.60	19.60/4455	22.5
3330T–3817	33	12.1	30.0	7.0	40.5	42.8	60°	10	13	43	1.60	19.61/4455	22.5
3330T–5028	33	10.1	30.0	7.0	40.9	43.7	60°	10	13	43	1.60/2.00	19.60/4455	22.5
3330T–52200	33	10.1	30.0	7.0	40.9	43.7	60°	10	13	43	1.60/2.00	19.60/4455	22.5
3330T–53350	33	10.1	30.0	7.0	40.5	42.8	75°	10	10	30	1.60	19.60/4455	22.5
3330T–53981	33	12.8	30.0	7.0	40.5	42.8	70°	10	13	38	1.60	19.60/4455	22.5
3330T–5441	33	10.1	30.0	7.0	40.9	43.7	60°	10	13	43	1.60/2.00	19.61/4455	22.5
3330T–59750	33	10.1	30.0	7.0	39.5	42.5	60°	10	13	43	1.60	19.60/4455	22.5
3330T–711	33	10.1	33.0	7.0	40.7	43.5	90°	10	13	38	1.60	19.60/4455	22.5
3335T–27151	33	10.1	35.0	7.0	45.5	47.8	70°	10	13	38	1.60	19.60/4455	22.5
3350T–6379	33	10.1	50.0	7.0	60.2	62.5	75°	18	10	43	1.60	19.60/4455	22.5
3350T–744	33	10.1	50.0	7.0	60.2	63.0	90°	18	10	38	1.60	19.60/4455	22.5
3358T–3330	33	10.1	58.0	7.0	68.0	72.0	90°	18	10	38	1.60	19.60/4455	22.5
3358T–53871	33	10.1	58.0	7.0	68.0	70.8	75°	18	10	43	1.60	19.60/4455	22.5
3358T–6365	33	10.1	58.0	7.0	68.2	72.0	75°	18	10	43	1.60	19.60/4455	22.5
3358T–6365F1	33	12.8	58.0	7.0	68.2	72.0	75°	18	10	43	1.60	19.60/4455	22.5
3358T–6365F2	33	10.1	58.0	7.0	69.4	72.0	70°	18	10	43	1.60/2.03	19.60/4455	22.5

Rice harvester chains

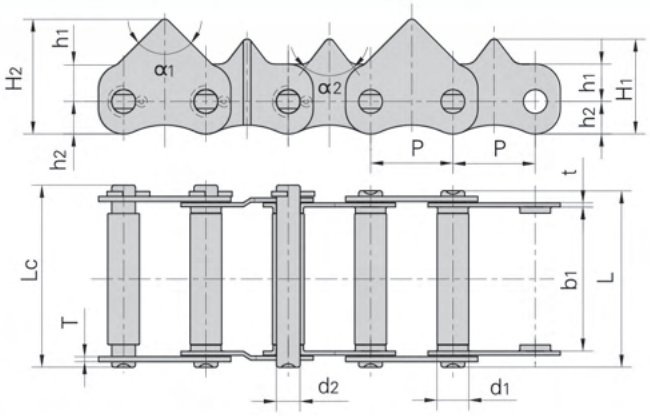


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate dimension					Plate thickness	Tensile strength	Average tensile strength
	P	d1 max	b1 min	d2 max	L max	Lc max	h1	h2	H1	h3	H2	t/T max	Q min	Q0
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN
3322T–63203	33	10.1	22	7.0	33.0	35.7	10	16	36	13	43	1.6/2.0	19.6/4455	23.0
3330T–66103	33	10.1	30	7.0	40.9	43.7	10	16	36	13	43	1.6/2.0	19.6/4455	23.0

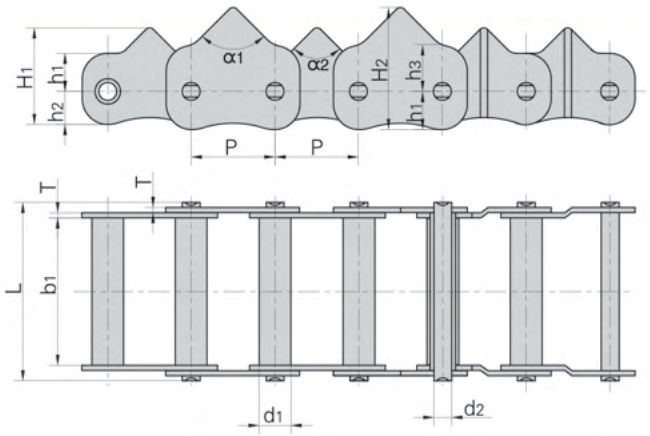


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Tooth angle	Plate dimension				Plate thickness	Tensile strength	Average tensile strength
	P	d1 max	b1 min	d2 max	L max	Lc max	α	h1	H1	h2	H2	t/T max	Q min	Q0
	mm	mm	mm	mm	mm	mm		mm	mm	mm	mm	mm	kN/lbf	kN
3325–1E8350	33	10.1	25	7.0	34.2	37.8	90°	10	35	13	38	1.6/1.2	19.6/4455	22.0
3325–1E6110	33	10.1	25	7.0	34.2	37.0	70°	10	35	13	38	1.6/1.2	19.6/4455	22.0

Rice harvester chains

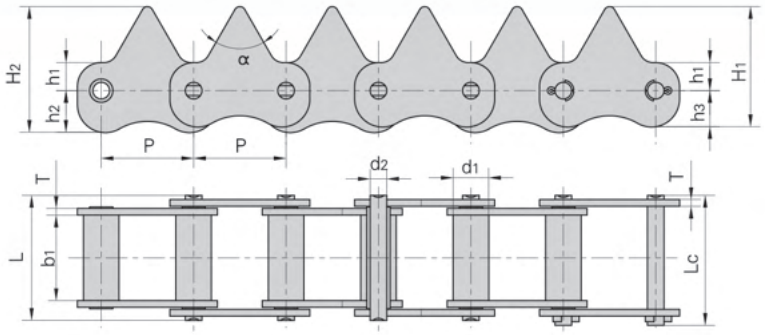


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Tooth angle	Plate dimension				Plate thickness	Tensile strength	Average tensile strength
	P	d1 max	b1 min	d2 max	L max	Lc max	α1 / α2	h1	h2	H1	H2	t/T max	Q min	Q0
	mm	mm	mm	mm	mm	mm		mm	mm	mm	mm	mm	kN/lbf	kN
3358T–5K151	33	12.8	58	9.5	69.7	72.7	90° /75°	15	13	38	46	1.60/2.03	19.62/4460	22.5
3358T–3653	33	12.8	58	9.5	69.7	72.7	90° /90°	16	12	38	48	1.60/2.03	19.60/4455	22.5
3358T–762	33	12.8	58	9.5	69.7	72.9	90° /75°	15	13	38	46	1.60/2.03	19.60/4455	22.5

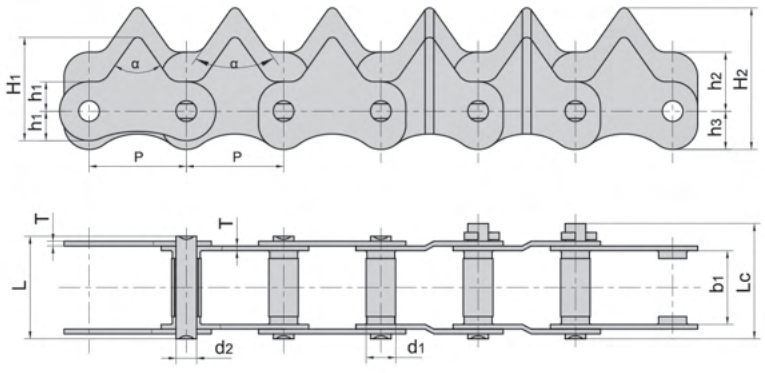


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Tooth angle	Plate dimension					Plate thickness	Tensile strength	Average tensile strength
	P	d1 max	b1 min	d2 max	L max	α1 / α2	h1	h2	h3	H1	H2	T	Q min	Q0
	mm	mm	mm	mm	mm		mm	mm	mm	mm	mm	mm	kN/lbf	kN
3558–48180	35	12.8	58	7	70.50	90° /90°	15	13	18	38	48	2.03	27.44/6236	28.5
3358–74211	33	12.8	58	7	70.70	90° /75°	15	13	–	38	46	2.03	19.62/4460	22.5
3358–48000	35	12.8	58	7	70.35	70° /90°	15	13	15	38	50	2.03	27.44/6236	28.5
3358–48180	33	12.8	58	7	70.50	90° /90°	15	13	18	38	48	2.03	27.44/6236	28.5
3358–48180F2	35	12.8	58	7	70.35	90° /90°	15	13	18	38	48	2.03	27.44/6236	28.5

Rice harvester chains

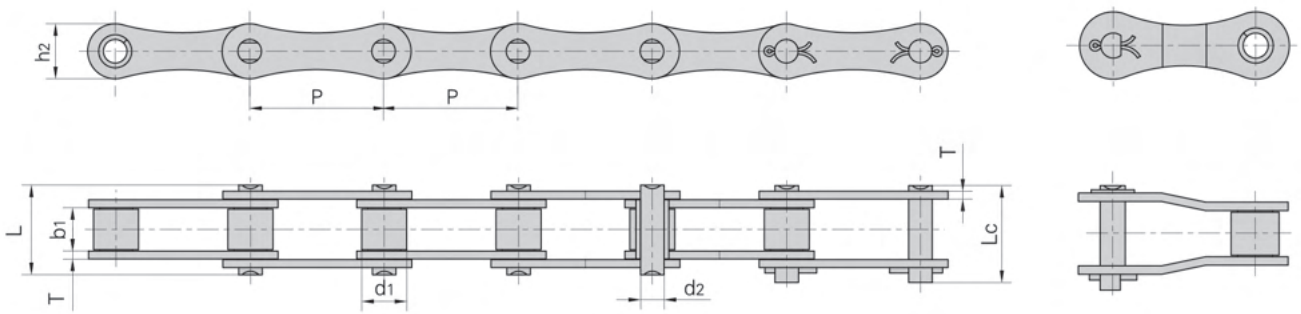


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Tooth angle	Plate dimension					Plate thickness	Tensile strength	Average tensile strength
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	α	h_1	h_2	h_3	H_1	H_2	T	Q min	Q_0
	mm	mm	mm	mm	mm	mm		mm	mm	mm	mm	mm	mm	kN/lbf	kN
3320–66401	33	12.7	20	5.94	34.4	37.6	60°	10	15	13	43	45	2.42	19.60/4455	22.5
3322–1473	33	12.7	22	5.94	36.4	39.0	70°	10	15	13	43	35	2.42	19.60/4455	22.5
3322–1507	33	12.7	22	5.96	36.4	39.0	70°	10	15	13	43	35	2.42	19.60/4455	22.5
3322–66401	33	12.7	22	5.94	36.4	39.5	60°	10	15	13	43	45	2.42	19.60/4455	22.5
3330–1507	33	12.7	30	5.96	44.4	47.0	70°	10	15	13	43	35	2.42	19.60/4455	22.5
3330–1509	33	12.7	30	5.96	44.4	47.0	70°	10	15	13	43	35	2.42	19.60/4455	22.5
3330–66401	33	12.7	30	5.94	44.4	47.6	60°	10	15	13	43	45	2.42	19.61/4457	22.5
3330–66402	33	12.7	30	5.96	44.4	47.0	60°	10	15	13	43	45	2.42	19.60/4455	22.5



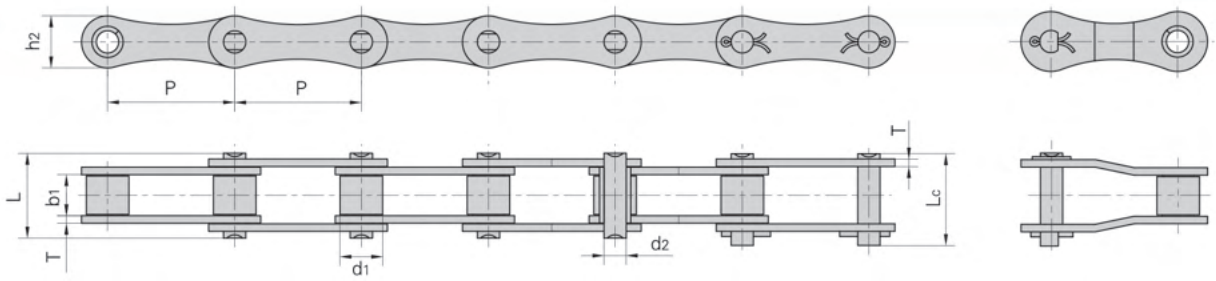
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Tooth angle	Plate dimension					Plate thickness	Tensile strength	Average tensile strength
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	α	h_1	h_2	h_3	H_1	H_2	T	Q min	Q_0
	mm	mm	mm	mm	mm	mm		mm	mm	mm	mm	mm	mm	kN/lbf	kN
3325T–1E8350	33	10.1	25	7.0	34.5	39	70°	10	20	13	35	48	2.03	19.60/4455	22.5

S type steel agricultural chains



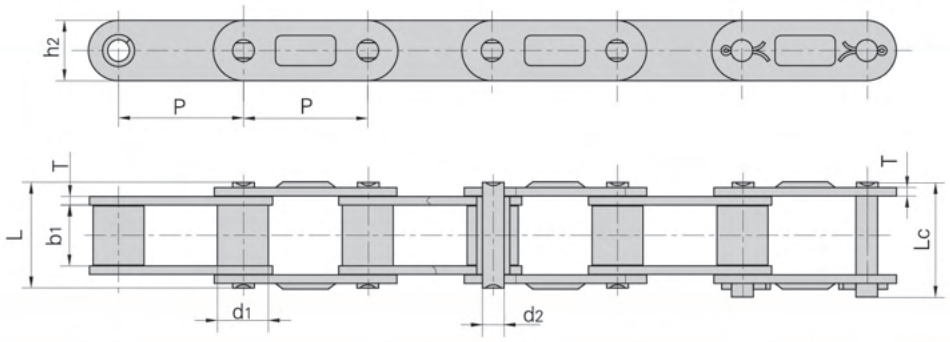
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
55V	41.40	17.90	22.23	8.22	39.3	42.4	20.0	3.0	42.00/9546	45.0	2.22
55VF1	41.40	17.90	22.23	8.22	39.3	42.4	21.4	3.0	45.00/10227	73.1	2.32
S32	29.21	11.43	15.88	4.45	26.7	28.8	13.2	1.8	8.00/1818	21.6	0.86
S32V	29.21	11.43	15.88	5.08	27.3	29.7	13.5	2.1	25.00/5680	27.0	0.96
S42	34.93	14.27	19.05	7.00	34.3	37.0	19.8	2.8	27.00/6136	50.8	1.60
S42F2	34.93	14.27	19.05	7.00	34.3	37.0	19.8	2.5/3.0	27.00/6136	50.8	1.82
S45	41.40	15.24	22.23	5.72	37.7	40.4	17.3	2.8	18.00/4091	36.1	1.66
S45H	41.40	15.24	22.23	7.14	39.5	42.5	17.3	3.0	37.65/8465	41.4	2.10
S51	38.10	15.24	16.00	5.72	30.9	33.8	17.3	2.8	28.00/6364	30.8	1.48
S52	38.10	15.24	22.23	5.72	37.7	40.4	17.3	2.8	18.00/4091	36.1	1.68
S52F10	38.10	14.00	22.00	6.92	36.5	39.1	18.2	2.5	23.50/5283	28.2	1.60
S52L	38.10	15.24	16.40	5.72	30.9	33.8	16.5	2.5	29.20/6636	32.2	1.36
S52LV	38.10	15.88	17.80	6.94	33.8	37.0	16.7	3.0	30.00/6818	32.5	1.58
S55	41.40	17.78	22.23	5.72	37.7	40.4	17.3	2.8	18.00/4091	36.1	1.80
S55R	41.40	17.78	22.23	8.90	41.0	44.0	22.4	3.5	45.00/10227	73.1	2.49
S55RH	41.40	17.78	22.23	8.90	43.2	46.4	22.4	4.0	65.00/14772	84.5	2.74
S55RHF1	41.40	25.00	22.23	8.90	43.2	46.4	22.4	4.0	65.00/14772	84.5	2.74
S62	41.91	19.05	26.20	5.72	40.3	43.0	17.3	2.5	26.70/6067	36.1	1.87
S62F10	41.91	19.05	25.40	5.72	39.4	42.2	17.3	2.5	26.70/6067	36.1	2.04
S62F5	41.91	19.05	26.20	5.72	40.3	43.0	16.7	2.5	26.70/6067	36.1	2.07
S62F8	41.91	19.05	27.90	10.00	44.9	49.3	25.0	3.0	45.00/10227	60.0	2.96
S62R	41.91	19.05	25.80	8.50	41.9	44.6	20.1	2.8	42.00/9546	45.0	2.43
S77	58.34	18.26	22.23	8.90	43.2	46.4	26.2	4.0	45.00/10227	73.1	2.66
S88	66.27	22.86	28.58	8.90	49.8	53.0	26.2	4.0	45.00/10227	73.1	3.25

A type steel agricultural chains



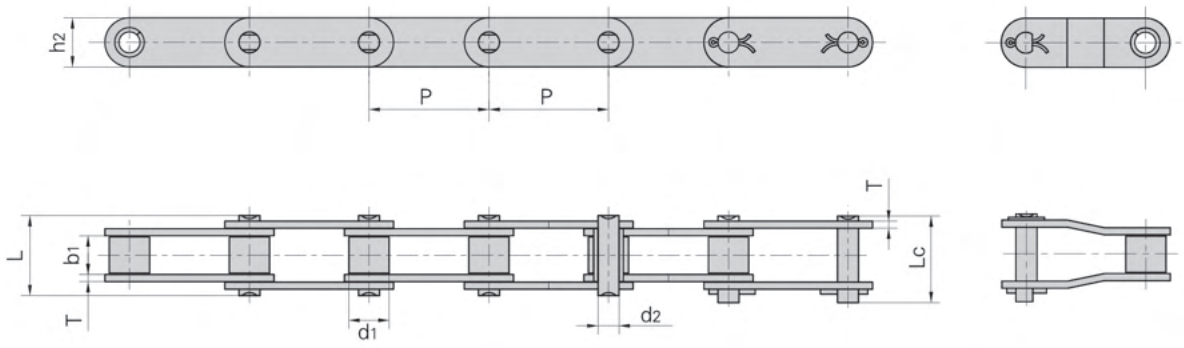
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate dimension		Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
A550	41.40	16.87	19.81	7.19	35.0	38.0	19.3	2.80	39.10/8886	51.2	1.79
A555	41.40	16.87	12.70	7.19	29.1	32.0	19.3	3.10	39.10/8886	56.0	1.60
A557	41.40	17.78	20.24	8.00	37.4	40.6	23.1	3.10	55.61/12639	74.3	2.45
A620	42.01	17.91	24.51	7.19	41.8	45.2	20.2	3.25	39.10/8886	55.1	2.18

CA type steel agricultural chains



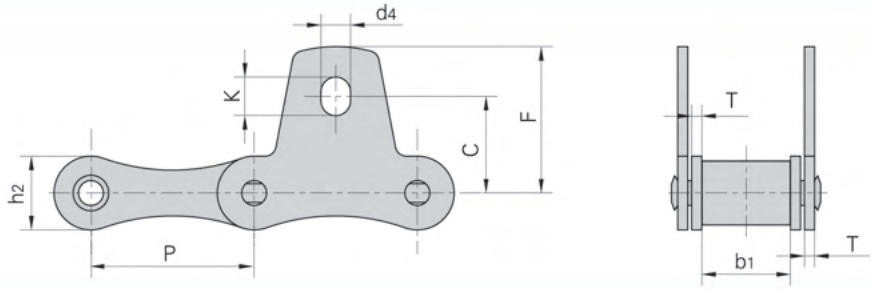
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate dimension		Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
CA627	30.00	15.88	19.05	8.28	36.1	39.4	20.5	3.00	50.00/11247	55.0	2.51
CA550D	41.40	16.87	19.81	7.19	35.0	38.0	19.3	2.80	39.10/8886	51.2	1.94
CA555D	41.40	16.87	12.70	7.19	29.1	32.0	19.3	3.10	39.10/8886	56.0	1.72
CA557D	41.40	17.78	20.24	8.00	37.4	40.6	23.1	3.10	55.61/12639	74.3	2.60
CA620D	42.01	17.91	24.51	7.19	41.8	45.2	20.2	3.25	39.10/8886	55.1	2.35
CA2062H	38.10	22.23	12.57	5.94	29.2	31.6	18.0	3.25	31.10/6992	35.0	2.30
CA627F1	30.00	15.88	19.60	8.28	36.1	39.7	20.5	3.00	50.00/11241	55.0	2.55

CA type steel agricultural chains

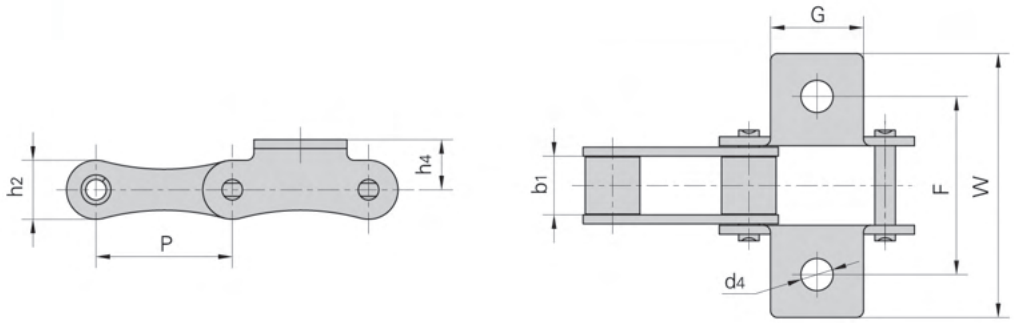


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate dimension		Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
38.4R	38.400	15.88	19.05	6.92	33.8	36.4	17.30	2.50	33.00/7480	41.2	1.70
38.4V	38.400	15.88	18.00	6.92	35.0	38.0	17.30	3.00	40.00/9091	50.0	1.83
38.4VB	38.400	15.88	19.05	8.28	36.1	39.4	20.50	3.00	50.00/11363	62.5	2.17
55VD	41.400	17.90	23.00	8.22	39.3	42.4	20.00	2.80	42.00/9546	45.0	2.34
CA2060H	38.100	11.91	12.70	5.94	29.2	31.6	18.00	3.25	31.10/6996	40.5	1.45
CA550	41.400	16.87	19.81	7.19	35.0	38.0	19.30	2.80	39.10/8886	51.2	1.94
CA550(U)	41.400	16.86	19.80	7.19	35.5	28.3	19.50	2.80	48.91/10996	53.8	1.98
CA550F4	41.400	14.35	20.24	7.14	35.0	38.5	19.05	2.80	50.00/11363	52.0	1.76
CA550F5	41.400	16.66	20.24	7.14	35.0	38.5	19.05	2.80	45.00/10227	52.0	1.97
CA550H	41.400	16.74	20.00	7.14	36.0	39.1	19.10	3.00	57.82/13000	60.8	2.00
CA550V	41.400	16.80	19.05	8.28	36.1	39.1	22.00	3.00	55.00/12499	68.7	2.24
CA550VF2	41.400	16.80	19.05	8.28	36.1	38.8	20.00	3.00	55.00/12499	68.7	2.13
CA555	41.400	16.87	12.70	7.19	29.1	32.0	19.30	3.10	39.10/8886	56.0	1.72
CA557	41.400	17.78	20.24	8.00	37.4	40.6	23.10	3.10	55.61/12639	74.3	2.60
CA557(U)	41.400	17.78	19.50	8.00	37.5	40.6	23.30	3.10	64.5/14501	71.0	2.55
CA620	42.010	17.91	24.51	7.19	41.8	45.2	20.20	3.25	39.10/8886	55.1	2.35
CA960	41.400	17.78	22.61	8.90	40.1	43.0	23.10	3.00	66.00/15160	72.6	6.94
CAE44151	28.575	15.88	16.20	7.92	33.5	36.9	22.20	3.25	58.80/13363	64.5	2.73
S62F3	41.910	19.05	25.40	8.00	42.0	44.6	26.00	3.00	47.00/10796	58.7	3.12

S type steel agricultural chain attachments

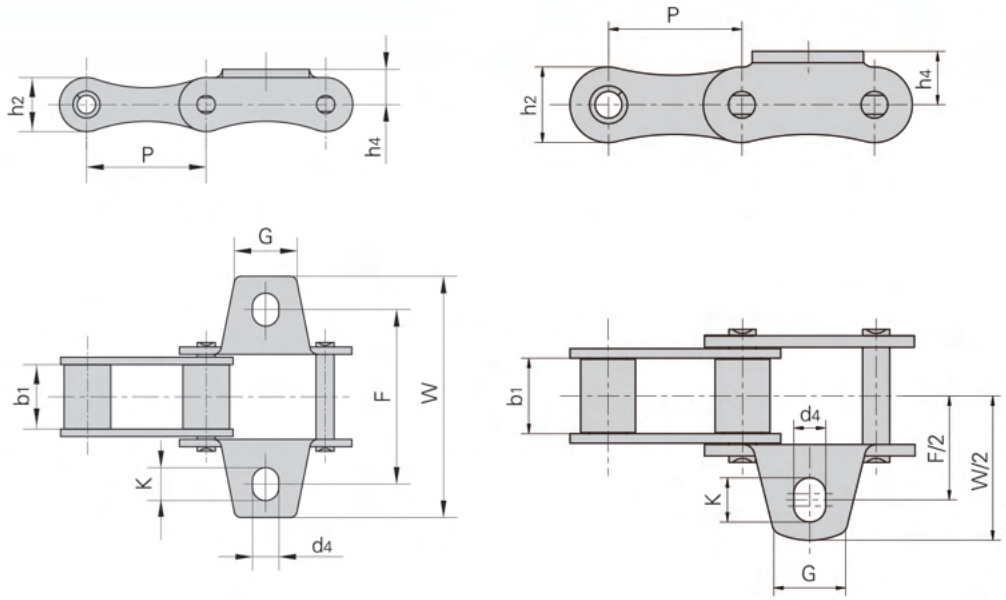


Donghua Chain No.	P	b1	h2	T	C	F	d4	K
	mm	mm	mm	mm	mm	mm	mm	mm
S32SK1	29.21	15.88	13.2	1.8	17.3	26.20	5.3	6.9
S42SK1	34.93	19.05	19.8	2.8	23.6	34.30	8.3	11.5
S42SK1F1	34.93	19.05	19.8	2.8	22.9	33.33	8.3	11.5
S45SK1	41.40	22.23	17.3	2.8	19.8	30.20	8.3	11.5
S52SK1	38.10	22.23	17.3	2.8	22.1	31.80	8.3	9.9
S55SK1	41.40	22.23	17.3	2.8	19.8	30.20	8.3	11.5
S62SK1	41.91	26.20	17.3	2.5	24.6	38.60	8.3	14.7
S77SK1	58.34	22.23	26.2	4.0	36.3	50.00	8.3	11.5
S88SK1	66.27	28.58	26.2	4.0	43.7	55.60	8.3	9.9
S32SK1F1	29.21	15.88	13.2	1.8	16.7	25.68	6.5	8.1
S55RHSK1	41.40	22.23	22.4	4.0	19.8	30.20	8.3	11.5



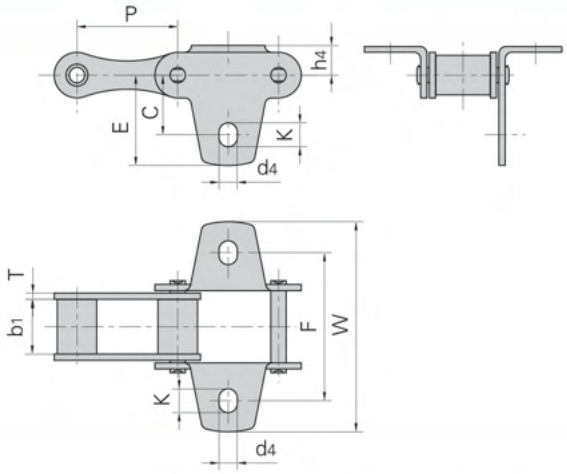
Donghua Chain No.	P	b1	G	F	W	h4	d4	h2
	mm	mm	mm	mm	mm	mm	mm	mm
S52LK1	38.10	16.40	26.0	50.0	74.0	14.0	9.0	16.5
55VK1	41.40	22.23	30.0	58.0	76.0	16.0	9.0	20.0
S42F2K1F1	34.93	19.05	45.0	54.8	75.2	14.0	8.3	19.8
S52LF1K1	38.10	16.00	26.0	50.0	74.0	16.0	9.0	16.5
55VDK1	41.40	23.00	30.0	58.0	76.0	16.0	9.0	20.0

S type steel agricultural chain attachments

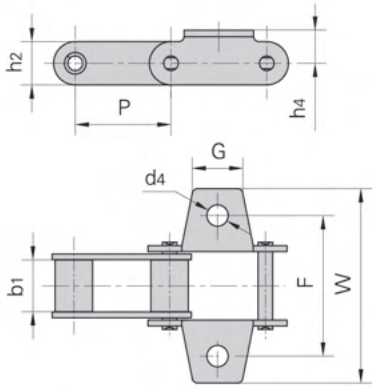


Donghua Chain No.	P	b1	G	F	W	h4	d4	K	h2
	mm	mm	mm	mm	mm	mm	mm	mm	mm
S32K1	29.21	15.88	15.0	42.9	61.0	8.6	5.3	6.9	13.2
S32K1F1	29.21	15.88	15.0	42.9	61.0	8.6	6.5	8.1	13.2
S32K1F3	29.21	15.88	17.0	42.9	49.0	8.6	5.0	6.5	13.2
S32VK1	29.21	15.88	15.0	43.0	61.0	8.6	6.5	8.0	13.5
S42K1	34.93	19.05	17.5	54.0	74.9	14.0	8.3	11.5	19.8
S45K1	41.40	22.23	22.0	54.0	75.0	11.4	8.5	11.7	17.3
S51K1	38.10	16.00	19.0	49.8	71.5	11.4	8.3	9.9	17.3
S52K1	38.10	22.23	19.0	58.8	78.0	11.4	8.3	9.9	17.3
S52K1F1	38.10	22.23	19.0	58.8	78.0	11.4	6.6	8.2	17.3
S55K1	41.40	22.23	22.0	54.0	75.0	11.4	8.5	11.7	17.3
S55K1F1	41.40	22.23	22.0	54.0	75.0	11.4	6.5	9.5	17.3
S55HK1	41.40	22.23	34.0	52.7	82.0	13.4	8.4	11.4	20.4
S55H(T)K1	41.40	22.23	34.0	51.2	81.4	13.4	8.4	11.4	20.4
S55HF5	41.40	22.23	38.0	57.0	95.0	14.0	8.5	11.2	22.0
S55RK1F1	41.40	22.23	25.0	63.6	90.4	16.0	8.6	12.0	22.4
S62K1	41.91	26.20	22.0	66.8	95.4	11.4	8.3	14.7	17.3
S62A2K1	41.91	26.20	22.0	66.7	95.5	12.6	8.3	14.7	17.3
S62F2K1	41.91	26.20	22.0	66.8	95.4	11.4	6.5	13.0	17.3
S62F5A2K1	41.91	26.20	22.0	66.7	95.5	12.6	8.3	14.7	16.7
S77K1	58.34	22.23	25.0	76.2	102.0	20.8	8.3	11.5	26.2
S88K1	66.27	28.58	22.0	97.0	119.4	20.8	8.3	9.9	26.2
S51HF1K1	38.10	16.00	34.0	52.4	84.5	13.0	8.3	9.9	21.0
S88F2K1	66.27	28.58	22.0	97.0	119.4	20.8	8.3	9.9	26.2
S42A1F2	34.93	19.05	23.6	54.0	75.0	14.0	6.9	10.1	19.8
S42F2A1	34.93	19.05	17.5	54.0	75.0	14.0	8.3	11.5	19.8
S88F3K1	66.27	28.58	30.0	97.7	120.0	20.5	8.3	9.9	26.2
S62F12K1	41.91	25.40	22.0	65.9	94.7	12.6	8.3	14.7	16.7

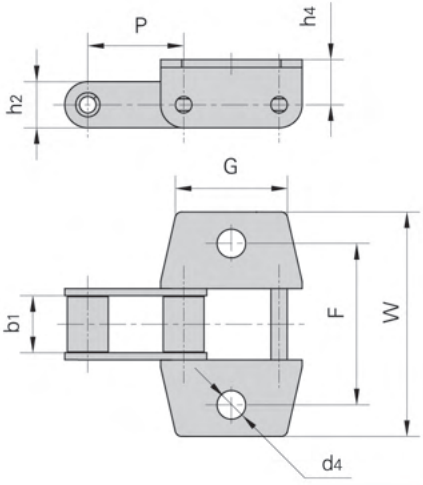
S type steel agricultural chain attachments



Donghua Chain No.	P	b1	T	C	E	F	W	d4	K	h4
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
S32F1	41.4	29.21	1.8	17.3	26.2	42.9	60	5.3	6.9	8.6

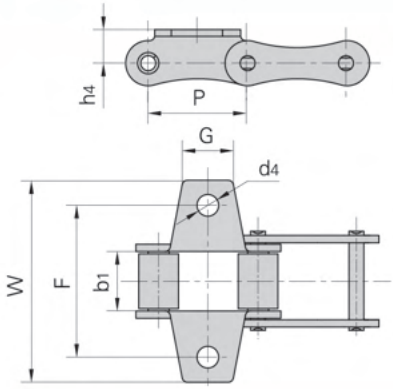


Donghua Chain No.	P	b1	G	F	W	h4	d4	h2
	mm	mm	mm	mm	mm	mm	mm	mm
S52F1	38.4	18.50	23.0	57.5	80.0	16.0	8.7	17.5
S55VK1F2	41.4	22.23	22.0	54.0	72.0	15.0	8.7	20.0
S52F13K1	38.1	19.00	17.0	57.0	81.0	15.4	9.1	17.3



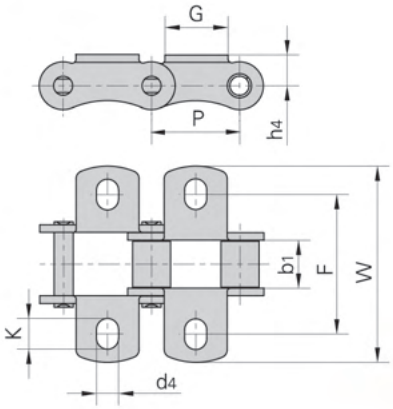
Donghua Chain No.	P	b1	G	F	W	h4	d4	h2
	mm	mm	mm	mm	mm	mm	mm	mm
S52F2	38.4	18.50	39.0	57.0	80.0	16.0	10.5	17.5
S52F7	38.4	19.05	39.0	58.4	82.4	14.5	10.5	20.5
S52F12	38.1	19.05	39.0	57.5	79.5	14.5	10.0	14.5

S type steel agricultural chain attachments

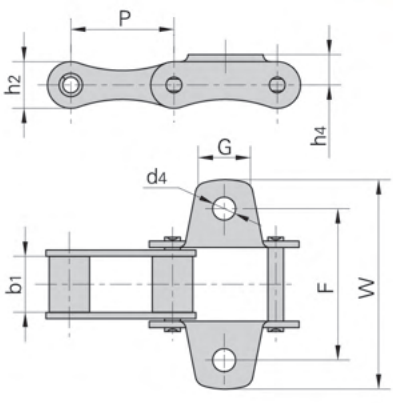


Donghua Chain No.	P	b1	G	F	W	h4	d4
	mm	mm	mm	mm	mm	mm	mm
S52F6	38.10	22.23	19.0	51.2	71.7	16.5	8.3
55VK1F2	41.40	22.23	20.0	71.0	93.8	16.0	8.4
55VK1F3	41.40	22.23	22.0	54.0	72.0	15.0	8.7
S62K1F1	41.91	26.20	26.0	63.0	92.0	11.4	7.0
S62K1F2	41.91	26.20	22.0	66.8	95.4	10.5	8.5

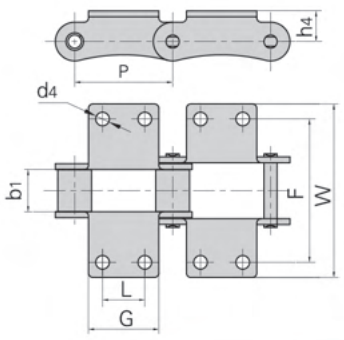
Donghua Chain No.	P	b1	G	F	W	h4	d4	K
	mm	mm	mm	mm	mm	mm	mm	mm
S55RK1	41.4	22.23	25.0	63.6	90.4	15.5	8.6	12.0
S55RHK1	41.4	22.23	25.0	63.6	90.4	15.5	8.6	12.0
CA645K1	41.4	22.23	25.0	58.0	83.0	18.5	8.5	12.0
S55RHF2K1	41.4	22.23	24.0	63.4	84.6	16.0	8.5	12.0
S55RHF3K1	41.4	22.23	24.0	63.4	84.6	16.0	8.5	12.0



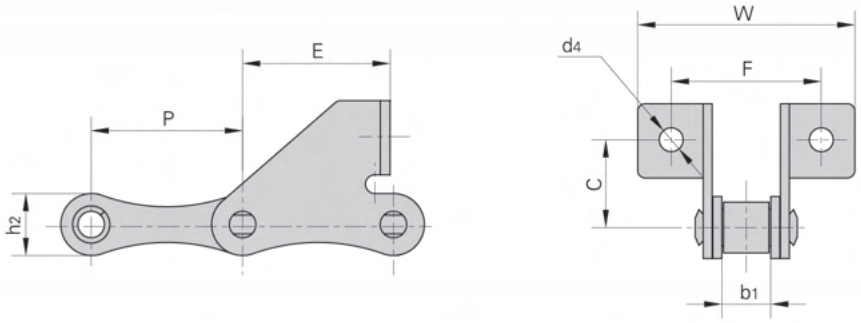
Donghua Chain No.	P	b1	G	F	W	h4	d4	h2
	mm	mm	mm	mm	mm	mm	mm	mm
S32K1F2	29.21	15.88	15.0	42.9	61.0	8.6	5.3	13.2
S52K1F2	38.10	22.23	22.0	58.7	76.5	11.4	8.5	17.3
S45K1F1	41.40	22.23	22.0	51.0	75.0	11.4	7.2	17.3
S45K1F2	41.40	22.23	22.0	56.0	75.0	11.4	10.0	17.3
55VK1F2	41.40	22.23	22.0	56.0	75.0	11.4	10.0	17.3
55VK1F1	41.40	22.23	22.0	56.0	75.0	16.0	10.0	20.0
S55F5	41.40	22.23	22.0	56.0	75.0	11.4	10.0	17.3
S77K1F1	58.34	22.23	26.0	76.2	103.8	20.8	10.5	26.2



Donghua Chain No.	P	b1	L	G	F	W	h4	d4
	mm	mm	mm	mm	mm	mm	mm	mm
S88K2F1	66.27	28.58	28.6	47.6	97.0	117.4	20.8	9.2
S62K2F1	41.91	26.20	19.1	35.0	66.8	95.4	11.4	8.3

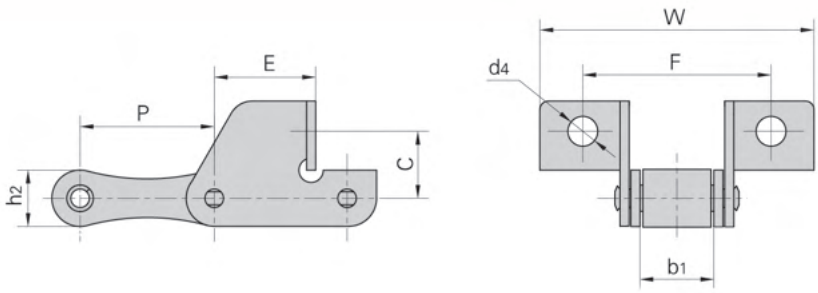


S type steel agricultural chain attachments

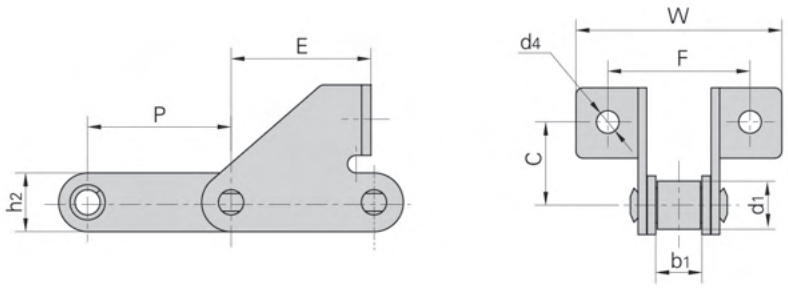


Donghua Chain No.	P	b1	C	E	F	W	d4	h2
	mm	mm	mm	mm	mm	mm	mm	mm
55VSDF1	41.40	22.23	20.50	33.2	62.0	85.6	6.6	20.0
55VSDF2	41.40	22.23	20.50	33.2	62.0	85.6	8.3	20.0
55VSDF3	41.40	22.23	24.00	27.0	58.0	78.0	6.5	20.0
55VSDF4	41.40	22.23	23.40	28.5	57.5	83.4	6.5	20.0
S32SD	29.21	15.88	20.00	19.2	58.0	78.0	6.4	13.2
S45F1	41.40	22.23	21.00	25.0	62.4	83.4	8.5	17.3
S45HF3	41.40	22.23	17.50	33.5	61.3	89.9	8.4	17.3
S45SD	41.40	22.23	17.00	28.6	58.0	81.2	8.5	17.3
S45SDF2	41.40	22.23	21.00	28.5	62.4	83.4	8.5	17.3
S45W–F1	41.40	22.23	20.00	37.0	58.0	87.0	6.6	17.3
S45W–F4	41.40	22.23	20.50	33.2	58.0	85.6	6.6	17.3
S51SDF1	38.10	16.00	19.65	20.0	56.0	82.0	6.4	17.3
S52F12SD	38.10	13.00	20.00	30.0	47.5	83.4	6.4	17.3
S52F4	38.10	15.80	20.60	37.0	53.8	69.5	6.4	16.7
S52F8	38.10	22.23	20.60	37.0	60.7	76.4	6.4	17.3
S52F9	38.10	18.50	20.00	18.5	54.5	71.0	6.5	16.5
S52LF1SD	38.10	22.02	20.00	17.5	54.5	71.0	6.5	16.5
S52LF2SD	38.10	16.00	20.00	19.0	54.6	76.6	6.5	17.0
S52LSD	38.10	16.40	20.00	17.5	54.5	71.0	6.5	16.5
S52LVSD	38.10	17.80	20.00	19.2	62.0	85.5	6.4	16.7
S52LVSDF1	38.10	17.80	20.00	19.2	54.5	71.0	7.0	16.7
S52SD	38.10	22.23	20.00	19.2	62.0	88.5	6.4	17.3
S52SDF1	38.10	15.80	19.56	20.0	56.0	82.0	6.4	17.3
S52SDF2	38.10	22.20	20.20	37.2	57.6	86.2	6.5	16.4
S55F2	41.40	22.23	20.00	37.0	58.0	87.0	6.4	17.3
S55F3	41.40	22.23	20.50	33.2	58.0	85.6	6.6	17.3
S55F4	41.40	22.23	20.00	37.0	58.0	87.0	6.6	17.3
S55F6	41.40	22.23	20.00	30.0	58.0	87.0	6.4	17.3
S55F7	41.40	22.23	20.50	33.2	62.0	85.6	6.6	17.3
S55RSDF1	41.40	22.23	20.50	33.2	62.0	85.6	6.6	22.4
S55SDF2	41.40	22.23	20.00	33.4	58.0	86.0	6.6	17.3
S55SDF4	41.40	22.23	25.00	36.0	58.0	85.0	6.5	17.3
S55SDF6	41.40	22.23	20.00	37.0	58.0	87.0	8.5	17.3
S62SD	41.91	26.20	20.00	32.6	61.4	92.0	6.4	17.3

S type steel agricultural chain attachments

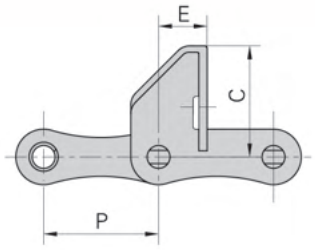


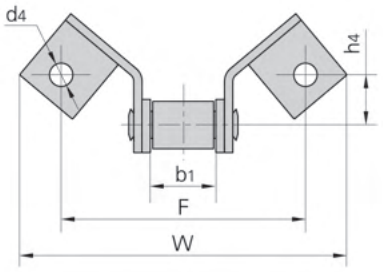
Donghua Chain No.	P	b1	C	E	F	W	d4	h2
	mm	mm	mm	mm	mm	mm	mm	mm
S45HSDF3	41.4	22.23	17.5	31.1	63.5	84.0	8.3	17.3
S45SDF1	41.4	22.23	17.5	31.9	62.0	91.0	8.5	17.3
S45SDF3	41.4	22.23	16.5	31.9	62.0	91.0	8.5	17.3
S45V	41.4	22.23	21.0	28.5	62.4	83.4	8.8	17.3
S55F12SD	41.4	22.23	20.0	30.0	61.6	94.7	6.5	17.3
S55HSDF3	41.4	22.23	20.6	32.5	64.0	91.0	8.5	20.4
S55SDF1	41.4	22.23	20.0	31.9	58.0	89.2	6.5	17.3
S55V	41.4	22.23	21.0	28.5	57.5	83.4	6.5	17.3



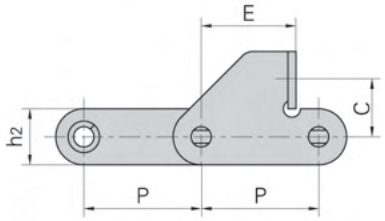
Donghua Chain No.	P	d1	b1	C	E	F	W	d4	h2
	mm	mm	mm	mm	mm	mm	mm	mm	mm
S52F11SD	38.1	16.00	17.50	21.0	23.0	55.0	75.0	8.3	20.0
S52F3	38.4	15.88	18.50	24.0	37.4	52.0	73.0	8.7	17.5
C45F1SD	41.4	15.24	22.23	19.7	41.7	58.0	90.0	6.6	17.3

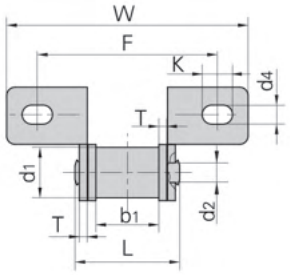
S type steel agricultural chain attachments





Donghua Chain No.	P	b1	C	E	F	W	h4	d4
	mm	mm	mm	mm	mm	mm	mm	mm
55VSE	41.4	22.23	41.0	17.5	88	118	18.44	8.4
55VSEL	41.4	22.23	41.0	31.3	88	118	18.44	8.4
55VSEF1	41.4	22.23	40.0	25.0	88	118	18.00	8.4
CA645SE	41.4	22.23	40.0	17.5	88	118	18.00	8.4

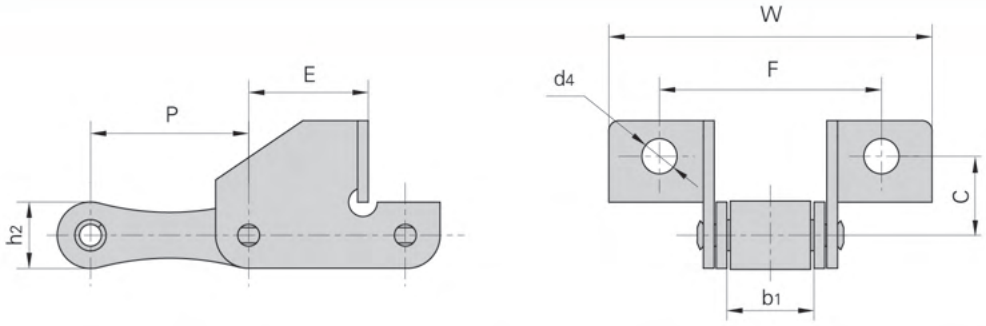




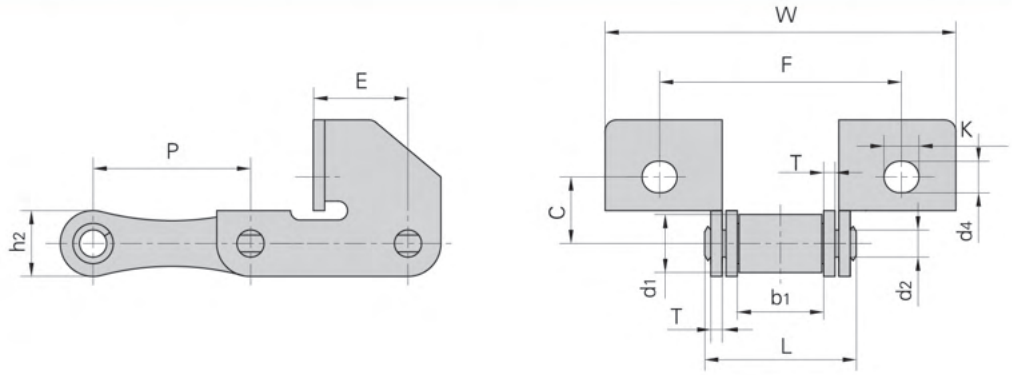
Donghua Chain No.	P	C	E	F	W	d4	K
	mm	mm	mm	mm	mm	mm	mm
S55F9SD	41.4	20.5	33.4	62.0	85.4	6.7	10.7
S55HSDF2	41.4	20.6	32.5	64.0	91.0	7.5	10.7
55VF1SDF1	41.4	18.8	26.7	65.5	90.0	8.5	10.0

Donghua ChainNo.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate dimension		Tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	h2 max	T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
S55F9SD	41.4	17.78	22.20	7.14	37.0	19.8	2.8	35.0/7873	2.7
S55HSDF2	41.4	15.20	22.23	8.28	39.5	20.4	3.0	45.0/10116	2.6
55VF1SDF1	41.4	17.90	22.23	8.22	39.3	21.4	3.0	45.0/10116	2.9

S type steel agricultural chain attachments

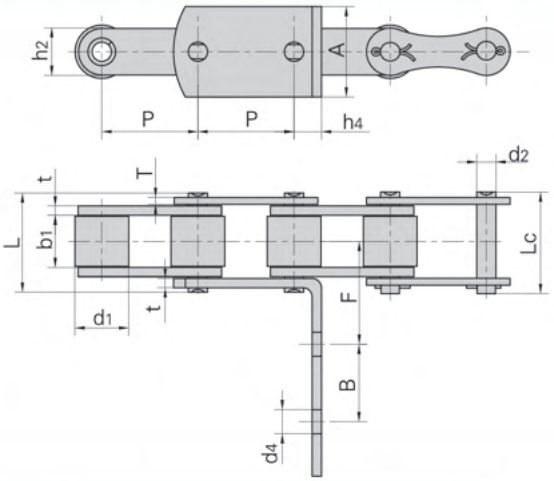


Donghua Chain No.	P	b1	C	E	F	W	d4	h2
	mm	mm	mm	mm	mm	mm	mm	mm
CA2060F1SD	38.1	12.70	21.0	29.7	47.6	82.5	6.4	17.3
S55F1	41.4	22.23	19.0	31.9	62.0	89.2	8.3	17.3
S55F10SD	41.4	22.23	20.0	30.0	57.0	90.1	6.5	17.3
S55H(T)SDF3	41.4	22.23	20.6	31.6	63.5	90.5	8.5	20.4
S55HSDF1	41.4	22.23	20.6	41.8	64.0	91.0	8.4	20.4
S55RHSDF	41.4	22.23	25.4	31.5	71.0	101.0	7.0	22.4
S55RHSDF1	41.4	22.23	25.4	31.5	71.0	101.0	8.5	22.4
S55RSD	41.4	22.23	19.0	31.9	62.0	89.2	8.3	22.4
S55SDF3	41.4	22.23	17.2	31.9	62.0	92.0	8.3	17.3



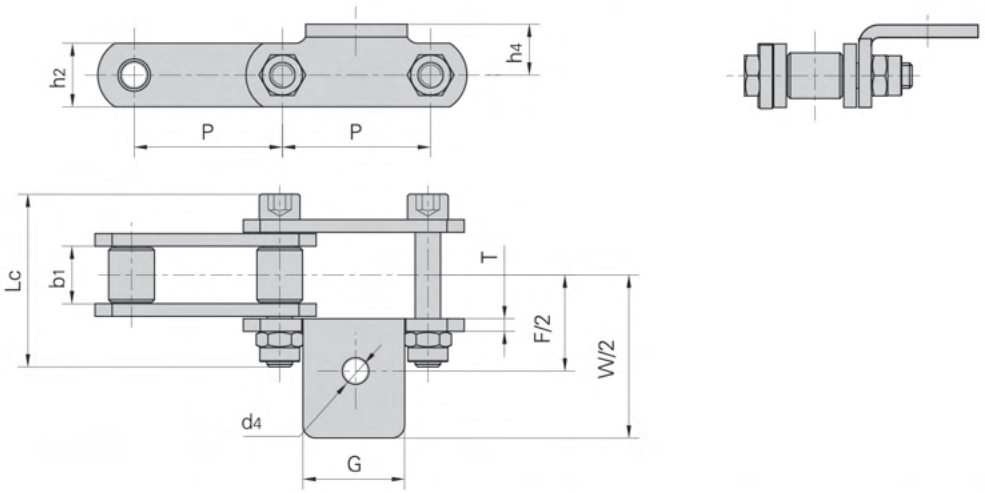
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate dimension		Attachment dimension						Tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	h2 max	T	C	E	F	W	d4	K	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
S45HF1	41.4	15.24	22.23	7.14	39.5	17.3	3.0	17.5	24.9	63.4	92.0	8.3	9.2	36.75/8267	2.00
S45HSDF1	41.4	15.24	22.23	7.14	39.5	17.3	3.0	17.5	31.1	63.5	84.0	8.3	9.2	36.75/8267	2.60
S55H(T)SD	41.4	17.78	22.23	8.28	39.5	20.4	3.0	20.6	32.5	63.5	90.5	7.5	10.7	45.00/10122	2.45
S55HSD	41.4	17.78	22.23	8.28	39.5	20.4	3.0	20.6	32.5	64.0	91.0	7.5	10.7	45.00/10122	2.90

S type steel agricultural chain attachments



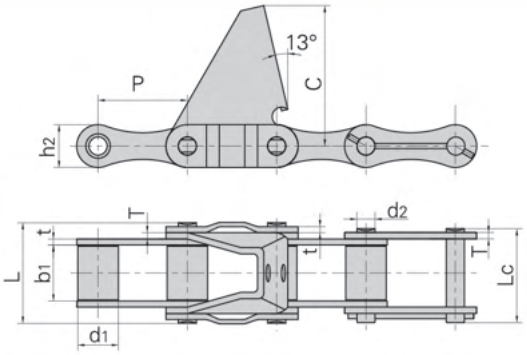
Donghua Chain No.	P	A	B	F	h4	d4
	mm	mm	mm	mm	mm	mm
S55HF2	41.4	39.0	50	61.0	11.8	8.3
S55HF1	41.4	30.0	30	32.0	13.5	6.5

Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate dimension		Tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	t/T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
S55HF2	41.4	23.00	22.23	8.28	42.0	45.5	20.0	4.0/3.0	47.5/10685	4.27
S55HF1	41.4	17.78	22.23	8.28	39.5	42.8	20.4	3.0	45.0/10122	2.90



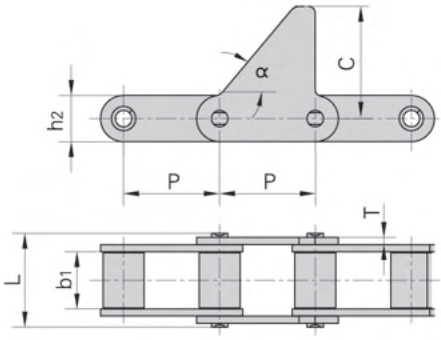
Donghua Chain No.	P	b1	G	F	W	h4	d4	h2	Lc	T
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
S77A1F2	58.34	22.23	40.0	75.0	126.0	21.0	10.5	30.0	67.0	5.0
S77A1F3	58.34	22.23	40.0	79.0	132.0	21.0	10.5	30.0	71.0	6.0
S77F1A1	58.34	22.23	40.0	77.0	128.0	20.0	10.5	25.0	68.0	5.0
S77F2A1	58.34	22.23	40.0	77.0	132.0	25.0	10.5	30.0	72.0	6.0

S type steel agricultural chain attachments

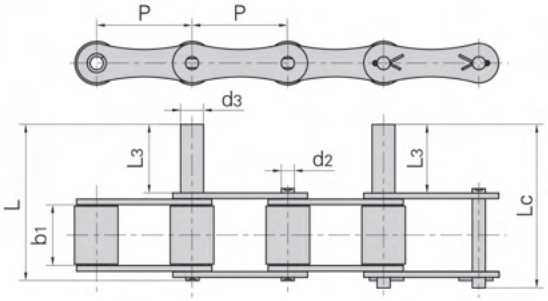


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate dimension			Tensile strength	Average tensile strength
	P	d1 max	b1 min	d2 max	L max	Lc max	h2 max	t/T	C	Q min	Q0
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN
S62R–C6E	41.91	19.05	25.8	8.5	47.8	44.6	20.1	2.8/3.0	66.0	42.0/9448	43.7

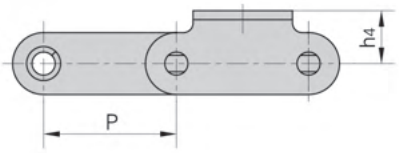
Donghua Chain No.	P	b1	C	α	L	T	h2
	mm	mm	mm		mm	mm	mm
S62F1	41.91	25.4	60.0	50°	41.9	3.0	20.0

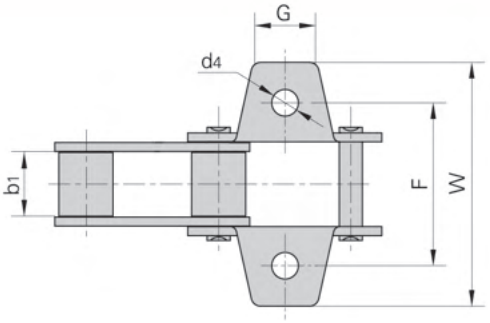


Donghua Chain No.	P	b1	d2	d3	L3	L	Lc
	mm	mm	mm	mm	mm	mm	mm
S62–D4	41.91	26.20	5.72	10.00	35	73.8	76.5
S42–D1F1	34.93	19.05	7.00	9.95	25	58.0	61.0
S42–D2	34.93	19.05	7.00	10.00	30	63.0	65.7
S62–D3F1	41.91	26.20	5.72	5.72	18	56.8	59.5



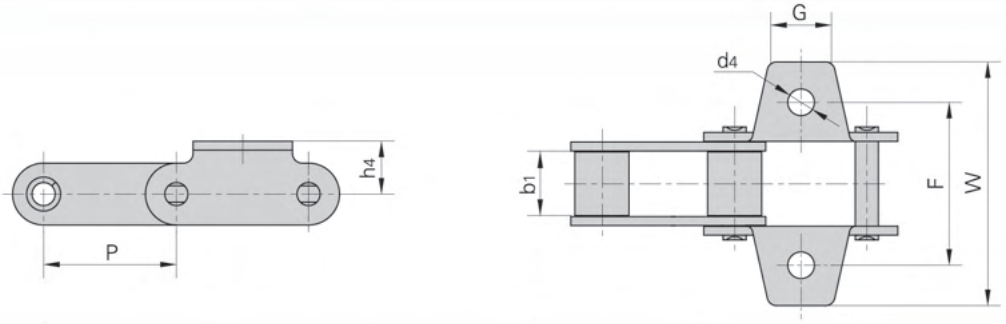
C type and CA type steel agricultural chain attachments



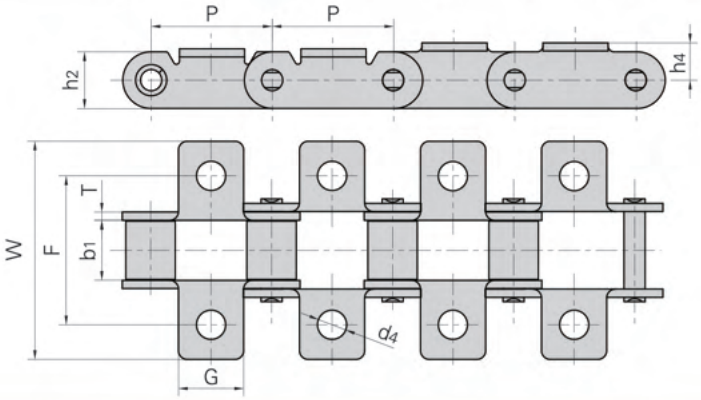


Donghua Chain No.	P	b1	G	F	W	h4	d4
	mm	mm	mm	mm	mm	mm	mm
38.4RK1F1	38.4	19.05	22.00	58.0	83.00	15.4	9.00
38.4RK1F2	38.4	19.05	22.00	57.5	82.00	16.0	9.00
38.4RK1F3	38.4	19.05	20.00	58.0	84.40	15.5	8.50
38.4RK1F4	38.4	19.05	20.00	57.0	75.00	16.0	8.50
38.4RK1F7	38.4	19.05	22.00	57.5	82.00	16.0	10.50
38.4RK1F8	38.4	19.05	20.30	57.0	78.00	16.0	8.60
38.4RK1F9	38.4	19.05	20.00	57.0	73.00	10.7	6.50
38.4RK1F10	38.4	19.05	20.00	57.0	78.00	16.0	8.50
38.4SHK1	38.4	19.00	20.00	57.0	75.00	16.0	8.60
38.4VF3K1	38.4	18.00	20.00	58.0	79.00	15.4	9.00
38.4VF3K1F2	38.4	18.00	20.00	57.5	79.00	15.4	8.50
38.4VK1	38.4	18.00	22.00	57.5	82.00	15.4	9.00
38.4VK1F6	38.4	18.00	22.00	56.8	74.80	16.3	8.50
38.4VK1F7	38.4	18.00	22.00	57.5	82.00	15.4	8.40
38.4VK1F9	38.4	18.00	22.00	56.8	82.00	16.3	8.70
C55VK1	41.4	22.23	23.00	58.0	75.60	15.0	9.00
C55VK1F1	41.4	22.23	30.00	58.0	76.00	16.0	9.00
CA550A29	41.4	19.81	22.23	50.8	71.40	12.7	9.92
CA550F5AK29M	41.4	20.24	26.20	50.8	75.40	16.5	10.24
CA550AK4F2	41.4	20.24	26.00	54.0	80.60	16.5	10.30
CA550F2	41.4	19.50	22.00	50.8	72.00	14.7	8.50
CA550F4K19	41.4	20.24	22.23	50.8	77.80	12.7	6.75
CA550AK29M	41.4	19.81	26.20	50.8	75.40	16.5	10.24
CA550F5K1	41.4	20.24	22.20	54.0	71.50	12.7	8.50
CA550F5K29F1	41.4	20.24	22.00	50.8	75.40	12.7	10.30
CA550K1F1	41.4	19.81	20.00	54.0	76.20	16.5	8.30
CA550K1F15	41.4	19.81	22.00	50.8	76.20	12.7	8.50
CA550K1F16	41.4	19.81	22.00	53.8	75.00	11.7	8.50
CA550K1F18	41.4	19.81	22.20	53.7	71.10	12.7	9.90

C type and CA type steel agricultural chain attachments



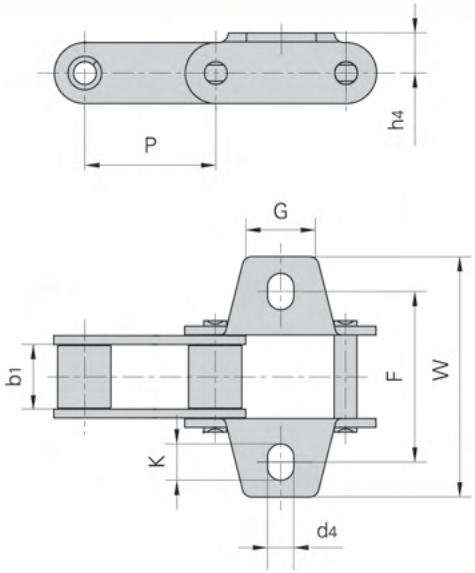
Donghua Chain No.	P	b1	G	F	W	h4	d4
	mm	mm	mm	mm	mm	mm	mm
CA550K1F2	41.4	19.81	20.00	50.8	76.20	16.5	8.30
CA550K1F7	41.4	19.81	26.20	50.8	75.40	16.5	8.40
CA550K25	41.4	19.81	22.23	50.8	71.40	12.7	8.70
CA550K29F1	41.4	19.81	22.20	50.8	75.40	12.7	10.30
CA550VF2K1	41.4	19.05	27.18	51.0	75.54	16.5	8.33
CA550VK1	41.4	19.05	27.00	54.0	75.54	16.5	8.50
CA550VK1F1	41.4	19.05	27.00	50.8	75.54	16.5	8.50
CA557F7K1	41.4	20.24	25.70	57.2	78.20	16.5	10.50
CA557K1	41.4	20.24	22.00	50.8	72.00	15.9	8.70
CA557K1F2	41.4	20.24	22.00	50.8	72.00	15.9	8.30



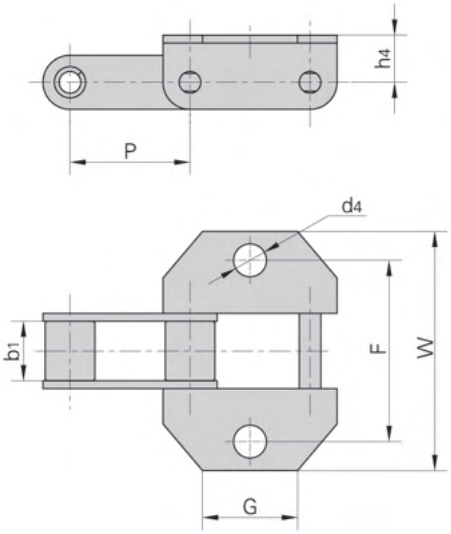
Donghua Chain No.	P	b1	G	F	W	h2	h4	T	d4
	mm	mm	mm	mm	mm	mm	mm	mm	mm
CA550K11	41.40	19.81	22.2	50.8	75.4	19.3	10.7	2.80	9.92
CA550K17	41.40	19.81	22.2	54.0	76.2	19.3	12.7	2.80	6.75
CA550K20	41.40	19.81	22.2	50.8	76.2	19.3	12.7	2.80	6.75
CA550K22	41.40	19.81	22.2	54.0	76.2	19.3	12.7	2.80	9.53
CA550K1F8	41.40	19.81	22.2	50.8	75.4	19.3	10.7	2.80	6.75
CA550K1F17	41.40	19.81	22.2	50.5	67.1	19.3	10.7	2.80	6.75
CA557K1F3	41.40	20.24	38.1	75.5	107.4	23.1	15.9	3.10	10.30
CA620K1F2	42.01	24.51	22.2	62.7	80.2	20.2	11.5	3.25	6.75
CA620K1S	42.01	24.51	22.2	62.7	80.2	20.2	11.5	3.25	8.33

C type and CA type steel agricultural chain attachments

Donghua Chain No.	P	b_1	G	F	W	h_4	d_4	K
	mm	mm	mm	mm	mm	mm	mm	mm
CA550K1	41.4	19.81	22.00	52.5	76.2	12.7	8.3	10.0
CA550K1F3	41.4	19.81	22.00	54.0	76.2	12.7	8.3	11.5
CA550F4K19F1	41.4	20.24	22.23	52.5	76.2	12.7	8.3	10.0
CA550K1F9	41.4	19.81	22.00	50.8	76.2	12.7	8.3	11.7
CA555K1	41.4	12.70	22.00	52.5	76.2	12.7	8.3	10.0

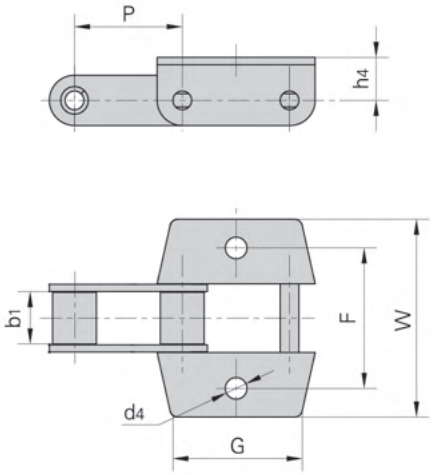


Donghua Chain No.	P	b_1	G	F	W	h_4	d_4
	mm	mm	mm	mm	mm	mm	mm
38.4RF5K1	38.4	19.05	29.1	58.0	76.5	11.0	8.0
38.4RF7K1	38.4	19.05	30.0	59.7	78.5	11.4	8.3
38.4RK1	38.4	19.05	29.1	58.0	76.5	15.1	10.5
38.4RK1F11	38.4	19.05	40.0	57.0	86.0	16.0	10.5
38.4RK1F6	38.4	19.05	40.0	57.0	84.0	16.5	10.3
38.4VBF3	38.4	19.05	40.0	57.0	86.0	16.0	10.3
38.4VBK1	38.4	19.05	29.0	58.0	87.0	14.0	10.5
38.4VBK1F3	38.4	19.05	39.0	57.0	80.0	16.0	10.5
38.4VK1F1	38.4	18.00	29.1	57.0	75.0	15.1	8.5
38.4VK1F10	38.4	18.00	39.0	58.4	82.4	14.5	10.5
38.4VK1F11	38.4	18.00	35.0	57.0	76.1	16.0	9.0
38.4VK1F2	38.4	18.00	29.1	57.0	75.0	15.1	10.5
38.4VK1F3	38.4	18.00	29.1	57.0	75.0	15.1	9.0
CA550HF7K1	41.4	20.00	22.6	56.7	74.3	13.2	8.5
CA550HK1	41.4	20.00	22.6	54.0	71.5	12.7	8.5
CA550K18	41.4	19.81	22.6	54.0	71.6	12.7	8.5
CA550K1F6	41.4	19.81	48.5	54.0	76.2	16.5	10.5
CA550VK18	41.4	19.05	22.6	54.0	71.6	12.7	8.5

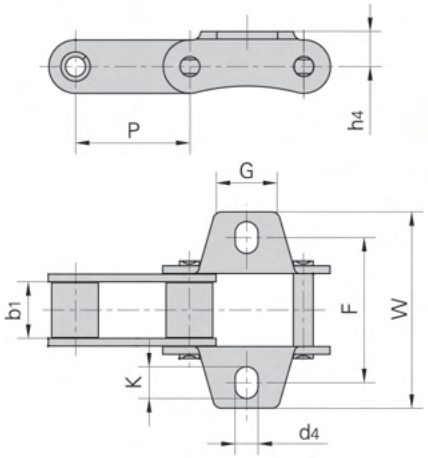


C type and CA type steel agricultural chain attachments

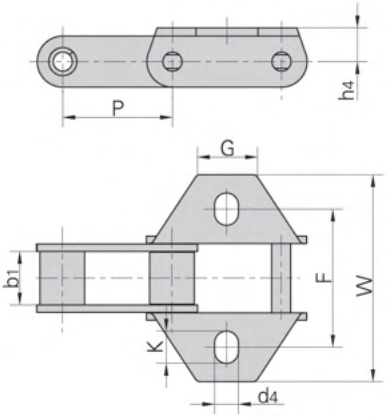
Donghua Chain No.	P	b_1	G	F	W	h_4	d_4
	mm	mm	mm	mm	mm	mm	mm
38.4VK1F8	38.40	18.00	40.0	57.0	86.00	16.0	10.5
38.4VBF5	38.40	19.05	40.0	57.0	86.00	14.0	10.5
38.4VBF6	38.40	19.05	20.0	57.0	75.00	16.0	8.6
38.4VBF7	38.40	19.05	40.0	58.5	86.60	14.0	10.5
CA550K1F4	41.40	19.81	48.5	54.0	76.20	16.5	8.5
CA550VK1F3	41.40	19.05	56.0	54.0	75.54	16.5	8.5
CA550K1F6	41.40	19.81	48.5	54.0	76.20	16.5	10.5
CA550K18	41.40	19.81	22.6	54.0	71.60	12.7	8.5
CA620A1F1	42.01	24.51	63.5	67.7	91.70	16.1	10.5
CA620WK1F1	42.01	24.51	62.2	69.0	90.80	16.2	10.3



Donghua Chain No.	P	b_1	G	F	W	h_4	d_4	K
	mm	mm	mm	mm	mm	mm	mm	mm
CA550K19	41.4	19.81	22.0	50.8	71.0	12.7	8.3	11.0
CA550K19F1	41.4	19.81	22.0	54.0	71.0	12.7	8.3	11.0
CA550K19F2	41.4	19.81	25.4	50.8	71.0	12.7	8.4	11.5

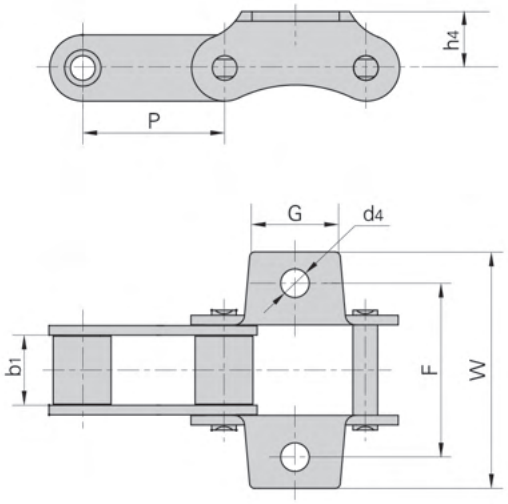


Donghua Chain No.	P	b_1	G	F	W	h_4	d_4	K
	mm	mm	mm	mm	mm	mm	mm	mm
CA550K1F21	41.4	19.81	22.60	53.60	73.0	12.4	10.4	12.0
CA550VK1F4	41.4	19.05	34.00	54.00	83.0	15.0	8.2	11.5
CA557F2	41.4	20.24	22.23	53.98	79.3	14.3	9.9	13.6

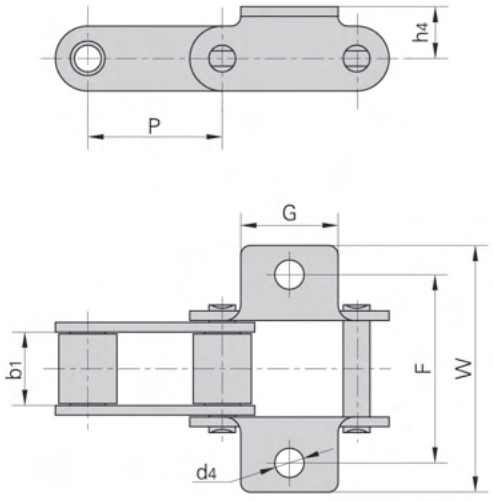


C type and CA type steel agricultural chain attachments

Donghua Chain No.	P	b_1	G	F	W	h_4	d_4
	mm	mm	mm	mm	mm	mm	mm
CA550F1	41.4	19.81	22.23	53.95	70.6	12.7	9.90
CA550F20K19	41.4	20.24	22.00	50.80	71.0	12.7	9.75
CA550K19F3	41.4	19.81	25.50	50.80	68.4	16.5	8.33
CA550K1F20	41.4	19.81	22.20	50.50	71.1	12.7	8.33
CA550VK19F1	41.4	19.05	25.50	50.80	67.8	16.5	8.33
CA557AK4	41.4	20.24	26.19	50.80	69.4	16.5	8.33
CA557AK4F1	41.4	20.24	26.00	53.50	80.6	16.5	10.70
CA557K1F9	41.4	20.24	21.00	55.00	78.5	17.4	10.00

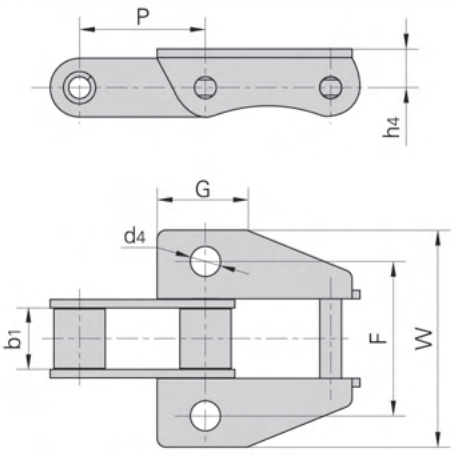


Donghua Chain No.	P	b_1	G	F	W	h_4	d_4
	mm	mm	mm	mm	mm	mm	mm
CA2060A1F1	38.10	12.57	28.6	42.9	67.8	14.7	5.50
CA2060HA1F1	38.10	12.57	27.0	38.0	56.0	13.0	8.30
CA2060HK1F2	38.10	12.57	28.6	42.9	67.8	14.7	5.50
38.4VBF15K1	38.40	19.05	47.0	57.0	79.0	14.0	10.50
38.4VBK1F1	38.40	19.05	47.0	57.0	79.0	14.0	10.50
38.4VK1F12	38.40	18.85	47.0	58.0	77.0	11.8	8.50
55VDK1	41.40	23.00	30.0	58.0	76.0	16.0	9.00
CA550A1F5	41.40	19.81	38.1	74.6	105.6	12.7	10.30
CA557A1F1	41.40	20.24	38.1	74.6	105.6	12.7	10.30
CA557A1F3	41.40	20.24	38.1	75.5	107.4	15.9	10.30
CA557F5K1	41.40	20.24	38.1	54.2	78.3	16.5	10.50
CA557F9K1	41.40	20.24	45.0	54.2	78.3	16.5	10.50
CA557K1F5	41.40	20.24	27.0	50.0	75.0	17.7	8.50
CA557K1F8	41.40	20.24	28.6	50.6	73.6	14.3	9.92
S77F1K1	58.34	22.23	40.0	77.0	128.0	20.0	10.50
S77F2K1	58.34	22.23	40.0	77.0	132.0	25.0	10.50

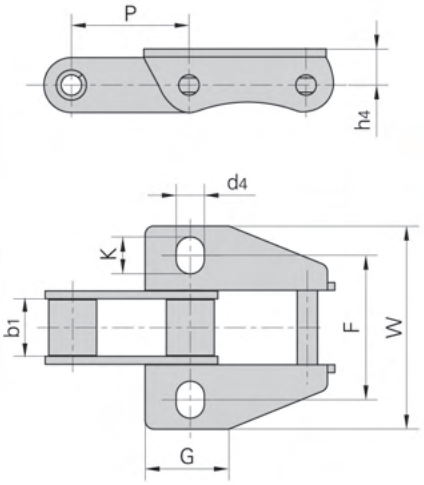


C type and CA type steel agricultural chain attachments

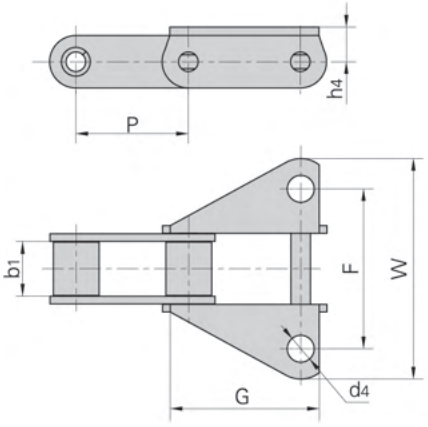
Donghua Chain No.	P	b_1	G	F	W	h_4	d_4
	mm	mm	mm	mm	mm	mm	mm
CA550F5K39M	41.4	20.24	29.5	50.80	71.40	12.70	10.3
CA550HK39M	41.4	20.00	31.0	57.00	78.00	14.20	10.5
CA550K39M	41.4	19.81	29.5	50.80	71.40	12.70	9.8
CA550K39MF3	41.4	19.81	29.5	50.80	71.40	12.70	10.3
CA550K39MF4	41.4	19.81	30.0	50.50	71.14	12.70	9.9
CA557K39M	41.4	20.24	29.5	50.80	71.40	12.70	9.8
CA557K39MF1	41.4	20.24	22.0	57.15	77.60	14.00	9.9
CA557K39MF3	41.4	20.24	31.0	57.00	78.00	14.50	10.3
CA557K39MF17	41.4	20.24	29.5	57.15	73.56	13.84	8.7



Donghua Chain No.	P	b_1	G	F	W	h_4	d_4	K
	mm	mm	mm	mm	mm	mm	mm	mm
CA550K39MF2	41.4	19.81	29.5	50.80	71.4	12.7	9.9	13.0
CA557K39MF2	41.4	20.24	29.5	50.80	71.4	12.7	9.9	13.0
CA557K39MF6	41.4	20.24	29.5	53.98	74.5	12.7	9.9	13.0
A557F1K39MF3	41.4	20.24	31.0	54.00	78.0	12.7	10.5	12.5

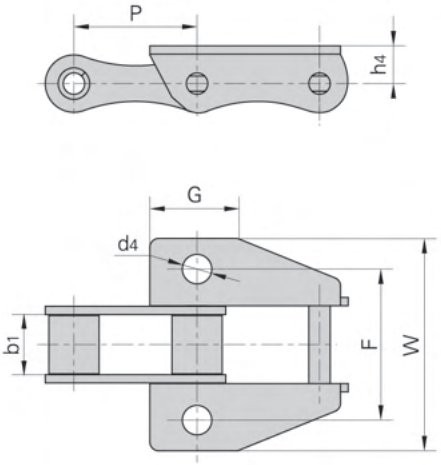


Donghua Chain No.	P	b_1	G	F	W	h_4	d_4
	mm	mm	mm	mm	mm	mm	mm
38.4VBF8	38.4	19.05	20.0	58.00	87.4	14.0	10.5
38.4VBK39M	38.4	19.05	20.0	58.00	87.4	14.0	10.5
CA557F1	41.4	20.24	60.0	53.94	76.2	14.6	9.9

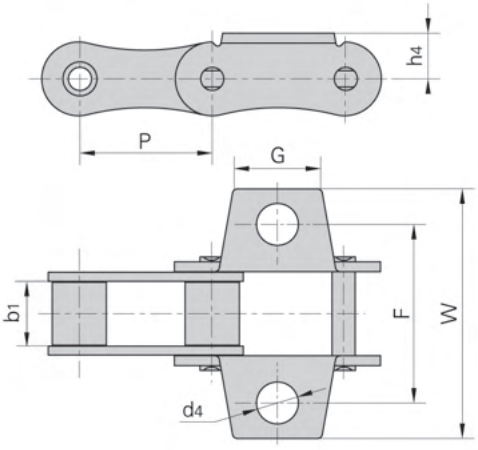


C type and CA type steel agricultural chain attachments

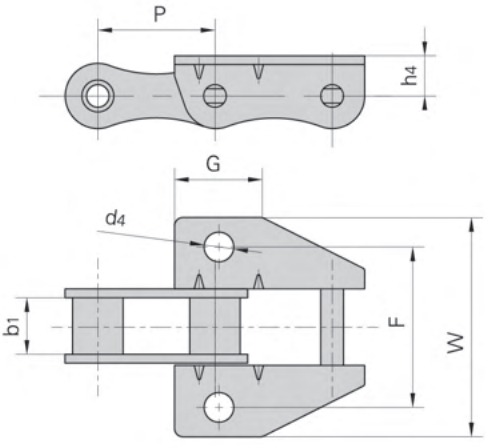
Donghua Chain No.	P	b1	G	F	W	h4	d4
	mm	mm	mm	mm	mm	mm	mm
A557K39M	41.4	20.24	29.5	56.70	77.8	13.5	10.10
A557K39MF2	41.4	20.24	29.5	56.70	77.8	13.5	10.50
A557K39MF1	41.4	20.24	31.0	57.15	78.0	14.2	10.50
A557K35M	41.4	20.24	30.0	50.80	73.5	14.1	10.31
A557K39MF4	41.4	20.24	29.5	56.70	77.8	13.5	10.30
A557K39MF7	41.4	20.24	29.5	63.00	88.0	13.5	11.00
A557F1K39M	41.4	20.24	31.0	57.00	78.0	14.2	10.50
A557K39MF3	41.4	20.24	31.0	50.80	71.4	14.3	8.30
A557F16K39M	41.4	20.24	28.0	63.50	88.9	14.2	10.50
A557K39MF9	41.4	20.24	31.0	57.20	77.7	13.8	10.30
A557K39MF10	41.4	20.24	31.0	57.20	77.7	14.3	9.90



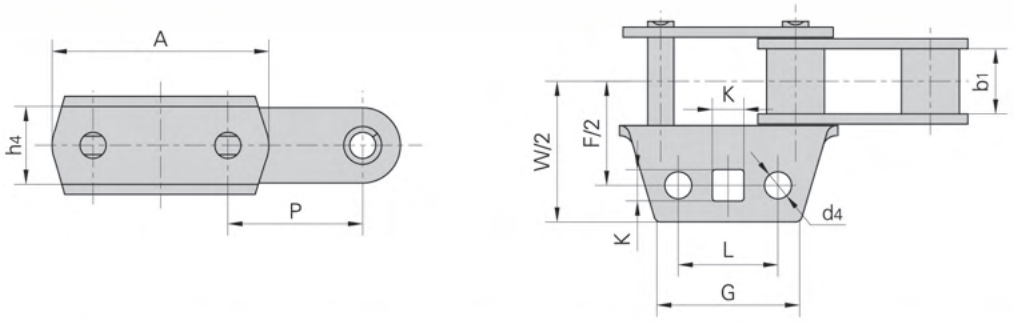
Donghua Chain No.	P	b1	G	F	W	h4	d4
	mm	mm	mm	mm	mm	mm	mm
A557F1K1	41.4	20.24	26.2	51.00	71.60	16.51	8.33
A557F2K1	41.4	20.24	28.6	57.20	79.10	14.30	13.10
A557K1F9	41.4	20.24	28.6	55.80	78.00	14.30	13.10
A557K27S	41.4	20.24	28.6	57.15	79.35	14.30	13.10



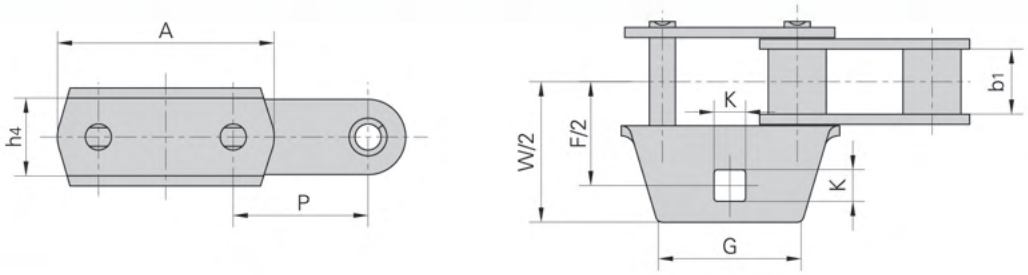
Donghua Chain No.	P	b1	G	F	W	h4	d4
	mm	mm	mm	mm	mm	mm	mm
A557F4K39M	41.4	20.24	31.0	57.00	78.0	14.2	10.5
A557F7K39M	41.4	20.24	31.0	57.20	78.0	14.2	10.5
A557K39MF13	41.4	20.24	22.0	63.50	88.9	14.0	11.0



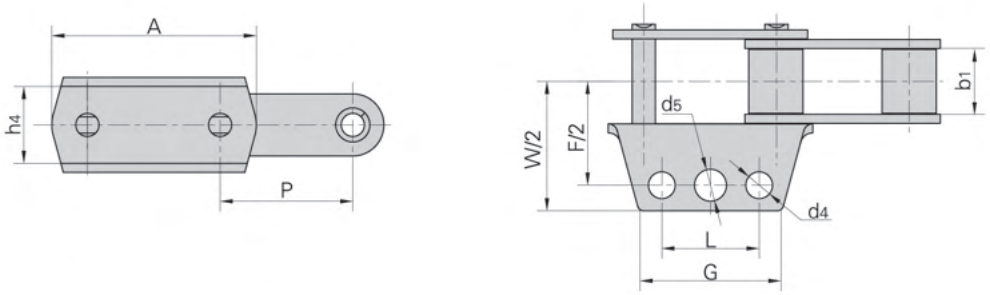
C type and CA type steel agricultural chain attachments



Donghua Chain No.	P	b1	A	L	G	F	W	h4	d4	K
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
CA557F3	41.4	20.24	66.55	30.22	44.45	64.14	86.6	23.9	8.25	9.7

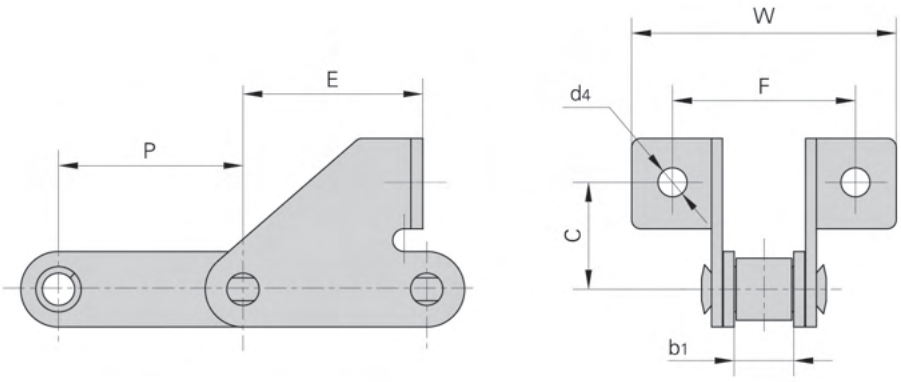


Donghua Chain No.	P	b1	A	G	F	W	h4	K
	mm	mm	mm	mm	mm	mm	mm	mm
CA557F4	41.4	20.24	66.55	44.45	64.14	86.6	23.9	9.7



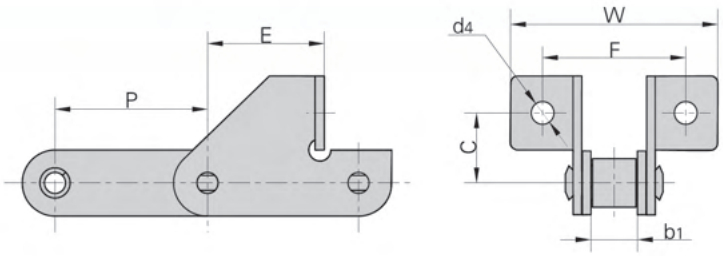
Donghua Chain No.	P	b1	A	L	G	F	W	h4	d4	d5
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
CA550F7	41.4	19.81	63.5	30.22	44.45	64.1	81.4	23.88	8.25	9.9

C type and CA type steel agricultural chain attachments



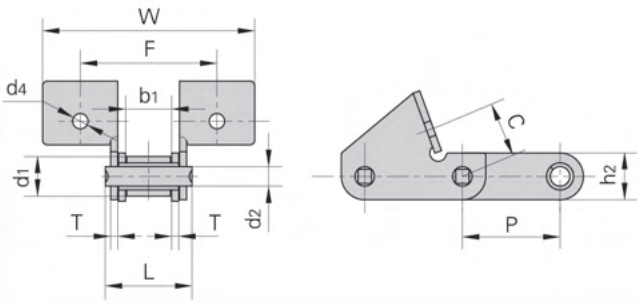
Donghua Chain No.	P	b1	E	F	W	C	d4
	mm	mm	mm	mm	mm	mm	mm
38.4RSD	38.4	19.05	38.4	52.0	71.0	24.5	8.4
38.4RSDF1	38.4	19.05	38.4	52.0	70.0	24.5	8.4
38.4RSDF2	38.4	19.05	38.4	52.0	71.0	24.5	9.0
38.4RSDF3	38.4	19.05	38.2	52.0	72.0	24.0	8.4
38.4RSDF4	38.4	19.05	37.4	52.0	71.0	24.0	8.4
38.4RSDF5	38.4	19.05	35.9	60.0	79.0	24.0	6.4
38.4RSDF6	38.4	19.05	38.4	62.0	81.0	24.5	8.5
38.4RSDF7	38.4	19.05	38.4	60.0	81.0	24.5	8.4
38.4RSDF8	38.4	19.05	38.4	60.0	81.0	24.5	6.4
38.4RSDF10	38.4	19.05	38.4	52.0	71.0	24.5	8.4
38.4VBSD	38.4	19.05	38.4	52.0	71.0	25.0	8.4
38.4VBSDF1	38.4	19.05	38.4	52.0	73.0	24.0	8.3
38.4VBSDF2	38.4	19.05	38.4	52.0	73.0	24.0	8.4
38.4VBSDF3	38.4	19.05	38.4	52.0	70.1	24.5	8.5
38.4VBSDF4	38.4	19.05	38.2	52.0	72.0	24.0	8.4
38.4VBSDF5	38.4	19.05	37.4	52.0	73.0	24.0	8.7
38.4VSD	38.4	18.00	38.4	52.0	71.0	24.0	8.4
CA550F5SDF1	41.4	20.24	36.9	47.6	68.2	31.0	8.7
CA550HSDF3	41.4	20.00	33.5	61.3	88.5	21.5	8.4
CA550SD	41.1	19.81	36.9	47.6	68.2	31.0	8.7
CA550SDF4	41.4	19.81	36.9	47.6	89.0	31.0	8.7
CA550SDF10	41.4	19.81	37.7	47.6	68.2	31.0	8.5

C type and CA type steel agricultural chain attachments



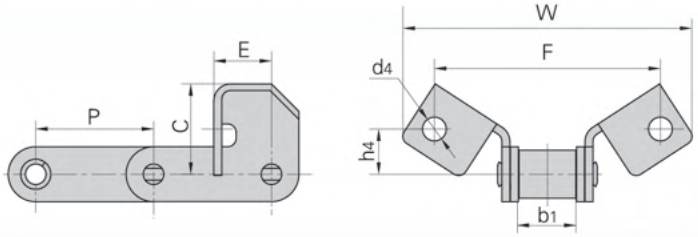
Donghua Chain No.	P	b1	E	F	W	C	d4
	mm	mm	mm	mm	mm	mm	mm
CA550SDF1	41.4	19.81	35.0	58.0	85.0	20.5	8.5
CA550SDF2	41.4	19.81	32.5	62.0	84.0	20.0	8.6
CA550SDF3	41.4	19.81	35.0	58.0	85.0	20.5	6.5
CA550SDF6	41.4	19.81	33.0	58.0	85.0	20.5	6.5
CA550SDF7	41.4	19.81	32.5	62.0	89.0	20.0	8.6
CA550F5SD	41.1	20.24	33.0	57.8	83.5	20.0	6.7
CA550F8SD	41.4	19.81	33.0	58.0	85.9	20.5	6.5
CA550SDF5	41.4	19.81	34.0	63.0	89.0	20.0	8.0
CA550SDF11	41.4	19.81	31.0	58.0	85.0	20.5	8.5
CA550SDF12	41.4	19.81	31.0	58.0	85.0	20.5	6.5
CA550HSD	41.4	20.00	33.4	58.0	90.0	20.0	6.5
CA550VSD	41.4	19.05	35.0	58.0	88.6	20.5	6.5

Donghua Chain No.	P	C	F	W	d4
	mm	mm	mm	mm	mm
CA550VF1	41.4	23.4	58	90.0	6.5
CA550F10	41.4	23.4	58	90.0	6.5
CA550HF4	41.4	23.4	58	90.0	6.5
CA550HF6	41.4	23.4	58	90.0	8.5
CA550HF5	41.4	23.4	58	90.0	9.9

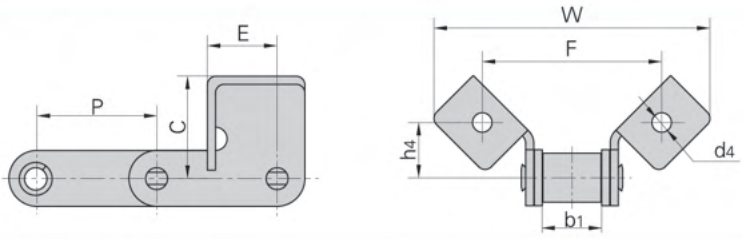


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength	Weight per meter
	P	d1 max	b1 min	d2 max	L max	h2 max	T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
CA550VF1	41.4	16.80	19.50	8.28	36.7	19.80	3.0	44.00/9898	2.50
CA550F10	41.4	16.70	19.81	7.14	36.2	19.05	3.0	53.00/11922	2.38
CA550HF4	41.4	16.74	20.00	7.14	36.0	19.10	3.0	57.78/12998	2.73
CA550HF6	41.4	16.74	20.00	7.14	36.0	19.10	3.0	57.78/12998	2.71
CA550HF5	41.4	16.74	20.00	7.14	36.0	19.10	3.0	57.78/12998	2.34

C type and CA type steel agricultural chain attachments

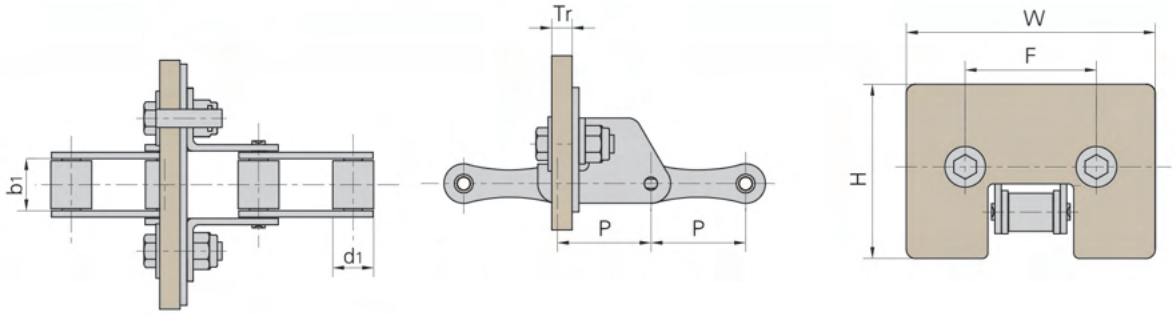


Donghua Chain No.	P	b1	E	C	F	W	h4	d4
	mm	mm	mm	mm	mm	mm	mm	mm
CA550F14	41.4	19.81	20.24	31.75	79.40	101.60	15.90	8.33
CA550F16	41.4	20.00	22.30	39.00	78.00	109.20	17.70	8.00
CA550F19	41.4	19.81	20.24	31.75	79.40	101.60	15.90	10.50
CA550F24	41.4	19.81	20.24	31.75	79.10	101.30	15.87	8.33
CA550F5–F14	41.4	20.24	20.24	31.75	79.40	101.60	15.90	8.33
CA550F5–F14SF	41.4	20.24	21.34	31.75	79.40	101.60	15.90	9.91
CA550F5–F17	41.4	20.24	28.80	40.89	114.30	143.70	20.57	9.91
CA550SEF1	41.4	19.81	21.60	40.00	79.30	115.60	15.90	10.31
CA550VF14	41.4	19.05	20.24	31.75	79.40	101.60	15.90	8.33
CA550V–F15	41.4	19.05	28.80	91.40	134.10	203.70	52.40	8.70
CA550VF2SE	41.4	19.05	24.50	59.60	79.40	135.40	28.50	8.70
CA550VF2SEF1	41.4	19.05	24.25	73.30	79.40	111.30	52.60	8.74
CA550VF2SEF3	41.4	19.05	20.20	50.00	79.40	121.80	28.58	8.74
CA550VF2SEF5	41.4	19.05	29.10	102.30	134.10	203.70	52.40	8.70
CA550VF2SEF6	41.4	19.05	28.40	102.30	133.30	201.90	52.40	9.90
CA557F14	41.4	20.24	19.60	34.00	79.40	109.80	15.88	8.60
CA557SFD	41.4	20.24	24.30	50.10	79.40	109.80	28.60	8.30
CA557SFDF1	41.4	20.24	24.30	50.10	79.40	109.80	28.60	9.53



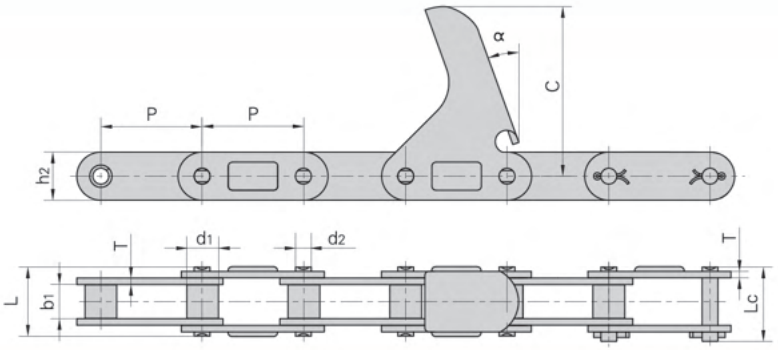
Donghua Chain No.	P	b1	E	C	F	W	h4	d4
	mm	mm	mm	mm	mm	mm	mm	mm
CA550F15	41.4	19.81	24.00	35.26	61.98	95.25	19.05	6.73
CA550F17	41.4	19.81	23.68	40.89	114.30	143.70	20.57	9.91
CA550VF13	41.4	19.05	25.40	59.60	79.35	135.45	28.60	8.74
CA550F18	41.4	19.81	24.00	35.26	61.98	95.25	19.05	8.33
CA550F5–F17	41.4	20.24	23.68	40.89	114.30	143.70	20.57	9.91
CA550F5–G18	41.4	20.24	24.13	20.32	63.50	84.00	8.38	8.38
CA550VF17	41.4	19.05	23.68	40.89	114.30	143.70	20.57	9.91

C type and CA type steel agricultural chain attachments

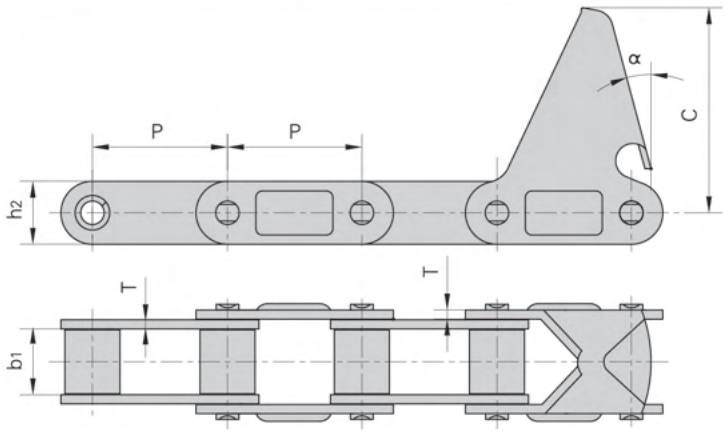


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Rubber attachment dimension			
	P	d_1 max	b_1 min	W max	H max	F	Tr
	mm	mm	mm	mm	mm	mm	mm
S52LF1SD–G	38.1	15.24	16.40	152.0	80.0	54.5	9.0
S52L–G	38.1	15.24	16.40	150.0	78.7	54.5	10.0
S55SDF2–G	38.1	15.24	22.23	107.0	84.0	57.6	10.0
38.4RSDF10–G	38.4	15.88	19.05	107.0	80.0	52.0	9.0
38.4RSD–G	38.4	15.88	19.05	154.0	78.0	52.0	9.0
38.4VBSDF2–G	38.4	15.88	19.05	154.0	124.0	52.0	9.0
38.4VSD–GF1	38.4	15.88	18.00	113.0	75.0	52.0	10.0
38.4VSD–GF2	38.4	15.88	18.00	150.0	95.0	52.0	10.0
CA550HF6–G	41.4	16.74	20.00	197.0	96.0	58.0	9.0
55VSE–G	41.4	17.90	22.23	200.0	100.0	88.0	10.0
55VSEL–GF1	41.4	17.90	22.23	145.0	109.0	88.0	10.0
CA550F14–G	41.4	16.87	19.81	152.0	79.0	79.4	9.0
CA550F14–GF1	41.4	16.87	19.81	145.0	105.0	79.4	11.0
CA550F14–GF2	41.4	16.87	19.81	145.0	105.0	79.4	9.0
CA550F14–GF3	41.4	16.87	19.81	152.0	79.0	79.4	9.0
CA550F17–G	41.4	16.87	19.81	190.0	96.0	114.3	12.0
CA550F5–F17–GF1	41.4	16.66	20.24	194.5	103.5	114.3	11.0
CA550HSDF3–G	41.4	16.74	20.00	149.0	74.0	61.3	10.0
CA550HSD–G	41.4	16.74	20.00	147.0	86.0	58.0	10.0
CA550SDF1–G	41.4	16.87	19.81	151.0	85.0	58.0	9.0
CA550SEF1–G	41.4	16.87	19.81	152.0	80.0	79.3	10.0
CA550VF14–G	41.4	16.80	19.05	142.9	79.4	79.4	12.7
CA550V–F15–G	41.4	16.80	19.05	247.0	130.0	134.1	11.0
CA550VF2SEF3–G	41.4	16.80	19.05	197.0	108.0	79.4	11.0
CA550VF2SEF3–GF1	41.4	16.80	19.05	224.0	122.5	79.4	11.5
CA550VF2SEL–G	41.4	16.80	19.05	224.0	122.5	79.4	11.0
S45HF3–G	41.4	15.24	22.23	123.0	74.0	61.3	9.0
S45HSDF1–G	41.4	15.24	22.23	165.0	100.0	63.5	9.0
S45SDF1–G	41.4	15.24	22.23	150.0	100.0	62.0	9.0
S45WF4–G	41.4	15.24	22.23	137.0	87.0	58.0	10.0
S55F2–G	41.4	17.78	22.23	114.0	98.0	58.0	10.0
S55F6–G	41.4	17.78	22.23	110.0	85.0	58.0	9.0
S55SDF2–G	41.4	17.78	22.23	147.6	85.0	58.0	10.0

C type and CA type steel agricultural chain attachments

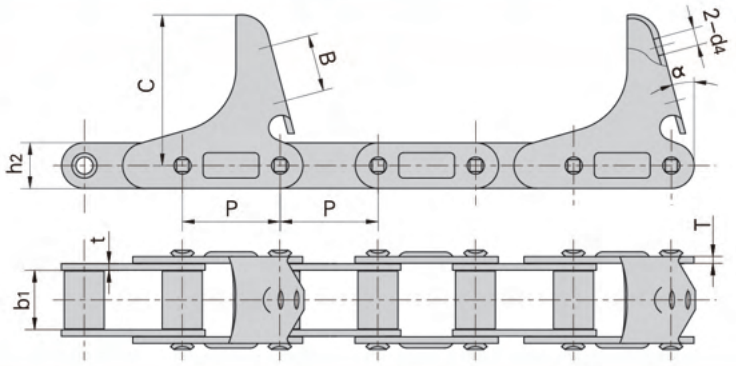


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate dimension				Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T	C	α	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm		kN/lbf	kg/m
CA2060–C6E	38.1	11.91	12.57	5.94	25.9	28.3	18.0	2.42	63.5	20.0°	31.1/6996	1.40
CA2060H–C6E	38.1	11.91	12.57	5.94	31.0	31.6	18.0	3.25	63.5	22.5°	31.1/6996	1.78
38.4VBF2–C6EF1	38.4	15.88	19.05	8.28	36.1	–	20.5	3.00	54.8	22.0°	50.0/11241	2.37
CA550V–C6EF1	41.4	16.80	19.05	8.28	36.1	39.1	22.0	3.00	50.5	15.0°	55.0/12364	2.65
CA550–LV41NF1	41.4	16.87	19.81	7.19	35.0	38.0	19.3	2.80	68.5	20.0°	39.1/8790	1.79
CA550HF10–LV41N	41.4	16.66	19.40	7.19	35.8	–	19.3	3.10	68.5	20.0°	39.1/8790	2.29
CA550HF8–LV41N	41.4	16.66	19.40	7.19	35.8	–	19.3	3.10	68.5	20.0°	39.1/8790	2.29

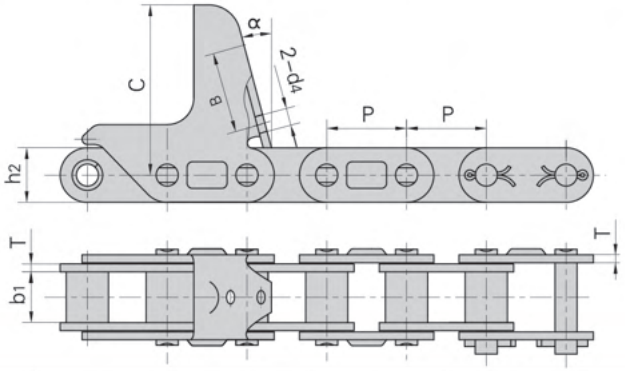


Donghua Chain No.	P	b_1	h_2	T	C	α
	mm	mm	mm	mm	mm	
CA550–C6E	41.40	19.81	19.30	2.80	55.6	–
CA550–C11E	41.40	19.81	19.30	2.80	63.5	–
CA550–C11EJ	41.40	19.81	19.30	2.80	66.0	–
CA550–C13E	41.40	19.81	19.30	2.80	92.0	–
CA550F4–C6E	41.40	20.24	19.05	2.80	55.6	22.5°
CA550–C6EF1	41.40	19.81	19.30	2.80	50.0	–
CA620–C13E	42.01	24.51	20.20	3.25	92.0	–

C type and CA type steel agricultural chain attachments

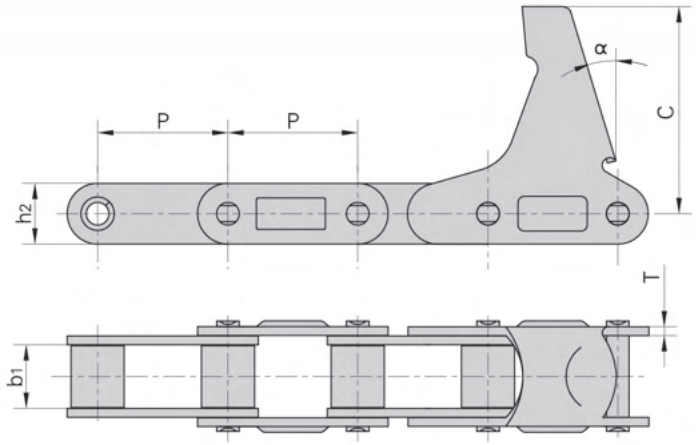


Donghua Chain No.	P	b1	h2	t/T	C	B	d4	α
	mm	mm	mm	mm	mm	mm	mm	
CA620F5–C6EJ	40.25	24.51	20.20	3.25/3.10	66.00	24.00	6.00	15°
CA555–C6E	41.40	12.70	19.30	3.10	63.50	–	–	15°
CA555–C6EJ	41.40	12.70	19.30	3.25	66.00	25.40	7.30	15°
CA555–C6EJF1	41.40	12.70	19.30	3.10	66.00	25.40	5.50	15°
CA555–C6EJF2	41.40	12.70	19.30	3.10	60.50	19.00	7.00	15°
CA555F3–C6EJ	41.40	12.70	19.30	3.15	66.00	25.40	7.30	15°
CA620F3–C6EJ	42.01	24.51	20.20	3.25/3.10	66.00	24.00	6.00	15°
CA620F7–C6EJ	42.01	25.00	20.20	3.10	66.00	24.00	6.00	15°

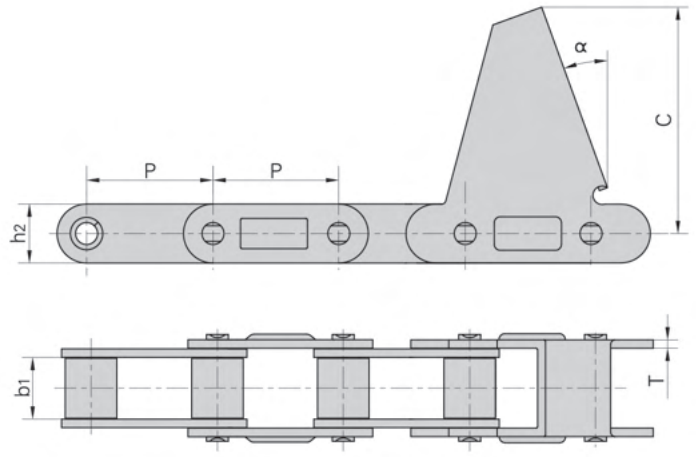


Donghua Chain No.	P	b1	h2	B	d4	T	C	α
	mm	mm	mm	mm	mm	mm	mm	
CA627–M40A	30.0	19.05	20.5	36.1	6.5	3.0	63.0	15.0°
CA627–CPEF6	30.0	19.05	20.5	30.0	6.0	3.0	63.3	22.5°
CA627–CPEF7	30.0	19.05	20.5	35.5	6.5	3.0	63.0	15.0°
CA627–CPEF10	30.0	19.05	20.5	30.0	6.0	3.0	63.3	22.5°
CA627–CPEF11	30.0	19.05	20.5	30.0	6.5	3.0	63.0	22.5°
CA627–CPEF14	30.0	19.05	20.5	25.5	6.5	3.0	63.0	15.0°
CA627–CPEF15	30.0	19.05	20.5	30.0	6.5	3.0	63.0	7.0°
CA627–CPEF17	30.0	19.05	20.5	30.0	6.0	3.0	64.0	22.5°
CA2060H–C6EF4	38.1	12.57	18.0	–	–	3.3	63.5	22.5°
CA550–CPEF9	41.4	19.81	19.3	–	–	2.8	63.0	21.0°

C type and CA type steel agricultural chain attachments

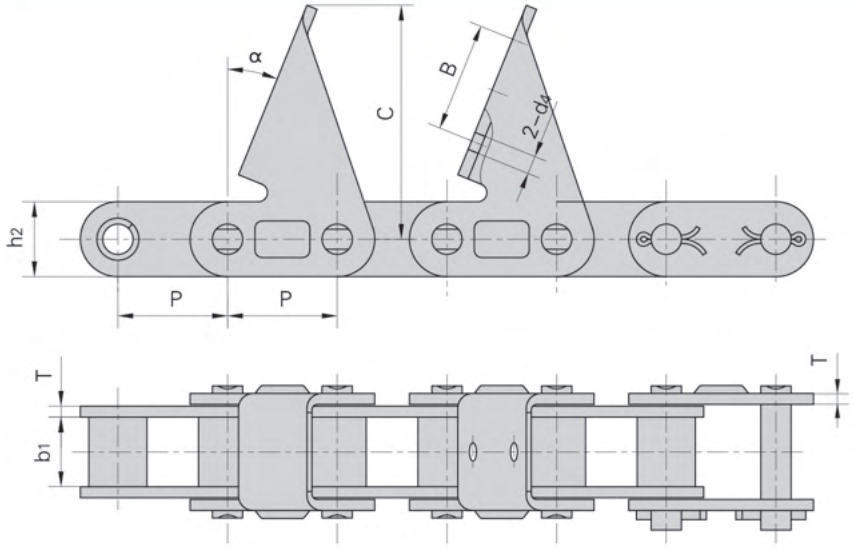


Donghua Chain No.	P	b1	h2	T	C	α
	mm	mm	mm	mm	mm	
CA550–LV41N	41.4	19.81	19.3	2.8	65.8	15°
CA550–LV41NF1	41.4	19.81	19.3	2.8	68.5	20°
CA550–CPEF3	41.4	19.81	19.3	2.8	72.0	15°
CA550–CPEF6	41.4	19.81	19.3	3.0	54.8	15°



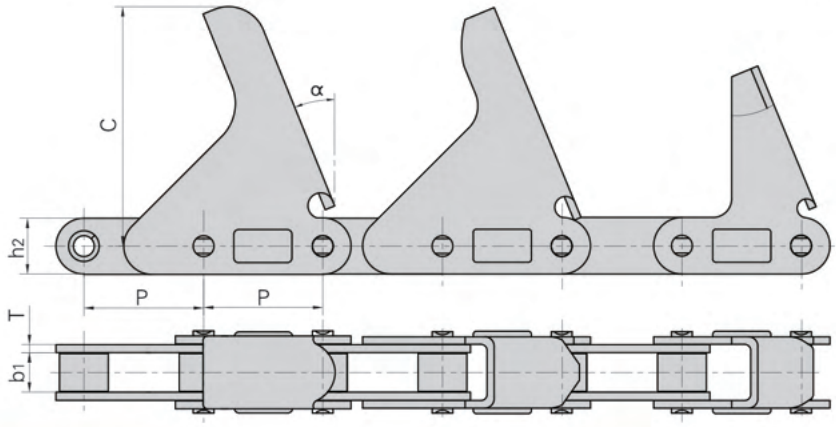
Donghua Chain No.	P	b1	h2	T	C	α
	mm	mm	mm	mm	mm	
38.4VBF12	38.4	19.05	20.5	3.0	62.5	22.5°
38.4VBF14	38.4	19.05	20.5	3.0	65.0	22.0°
CA550–CPE	41.4	19.81	19.3	2.8	74.5	20.0°

C type and CA type steel agricultural chain attachments



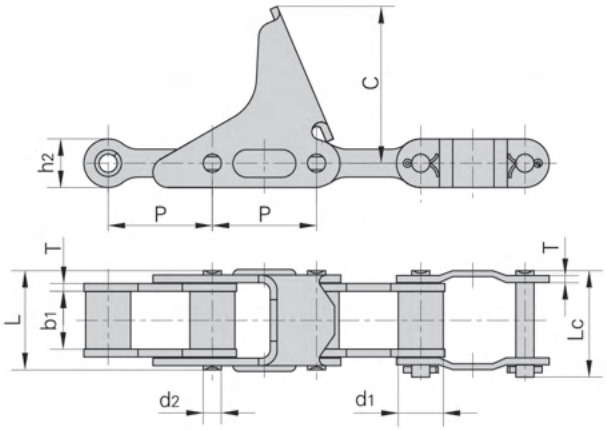
Donghua Chain No.	P	b1	h2	B	d4	T	C	α
	mm	mm	mm	mm	mm	mm	mm	
CA627–CPE	30.0	19.05	20.5	–	–	3.0	64.0	22.0°
CA627–CPEF3	30.0	19.05	20.5	30.0	5.0	3.0	64.0	22.0°
CA2060HF2–CPEF1	38.1	12.70	19.3	30.0	8.3	3.1/2.8	60.0	22.5°

C2E C4E C5E

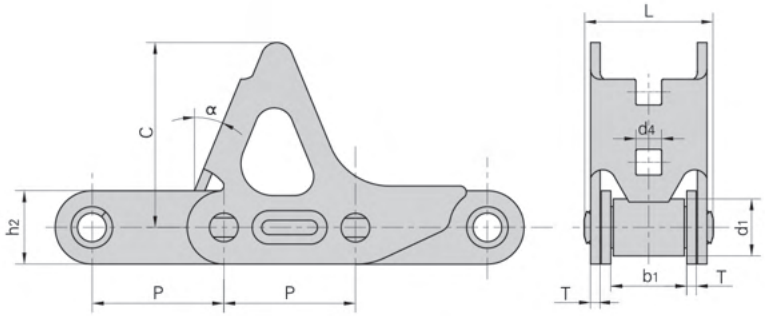


Donghua Chain No.	P	b1	h2	T	C	α
	mm	mm	mm	mm	mm	
CA2060H–C2E	38.1	12.57	18.0	3.25	76.2	22.5°
CA2060H–C4E	38.1	12.57	18.0	3.25	75.8	22.5°
CA2060H–C5E	38.1	12.57	18.0	3.25	57.2	22.5°

C type and CA type steel agricultural chain attachments

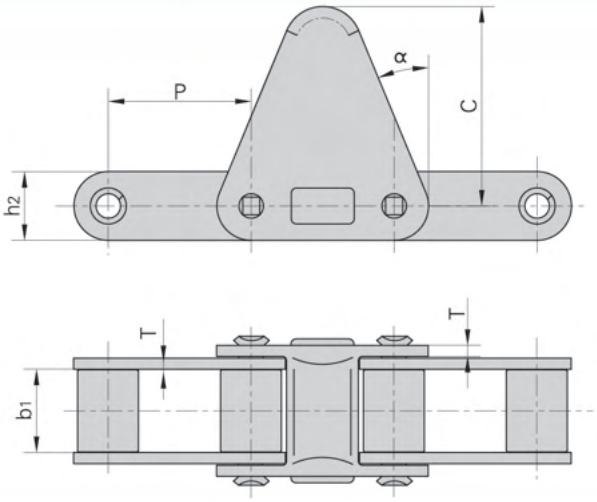


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Attachment dimension			Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	C max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
CA555F1	41.4	17.85	23.0	8.2	39.5	42.4	20.0	3.0	84.0	39.1/8795	2.99
CA555F2	41.4	17.85	23.0	8.2	39.5	42.4	20.0	3.0	62.5	39.1/8795	2.82

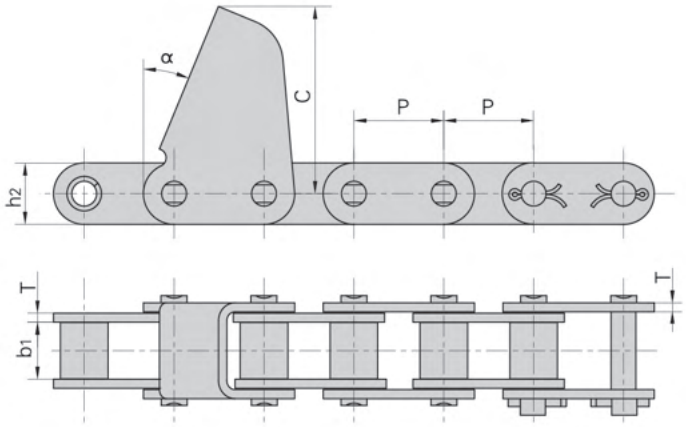


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin length	Plate dimension					Tensile strength	Weight per meter
	P	d_1 max	b_1 min	L max	h_2 max	T	C	d_4	α	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm		kN/lbf	kg/m
55VDF1–CPEF	41.4	17.90	22.50	39.7	23.0	3.0	58.0	8.1	22.5°	50/11248	3.68
55VF6–CPEF	41.4	15.88	22.23	41.6	22.0	4.0/3.0	51.5	–	28.0°	45/10117	3.35

C type and CA type steel agricultural chain attachments

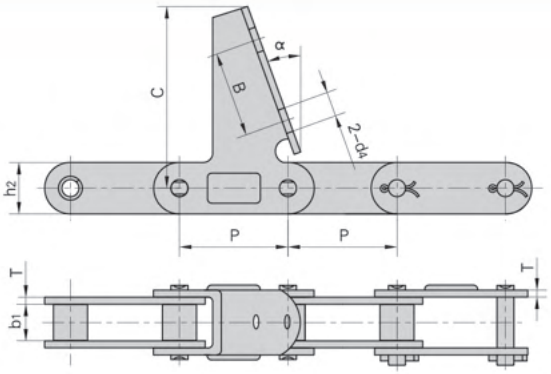


Donghua Chain No.	P	b1	h2	T	C	α
	mm	mm	mm	mm	mm	
CA620–C30E	42.01	24.51	20.2	3.25	58.7	22.5°

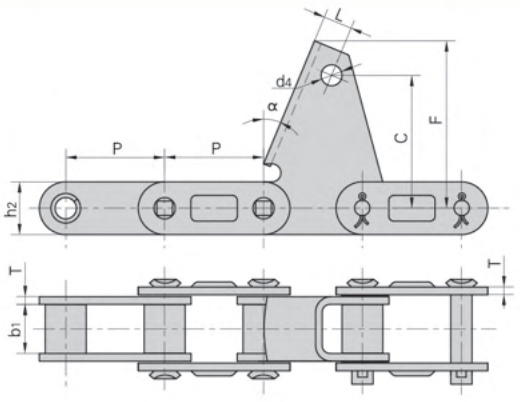


Donghua Chain No.	P	b1	h2	T	C	α
	mm	mm	mm	mm	mm	
CA627–CPEF1	30.0	19.05	20.5	3.0	62.5	22.5°
CA627–CPEF2	30.0	19.60	20.5	3.0	62.5	22.5°
CA627–CPEF4	30.0	19.05	20.5	3.0	62.5	22.5°
CA627–CPEF9	30.0	19.05	20.5	3.0	69.0	22°
CA550–CPEF2	41.4	19.81	19.3	2.8	63.5	15°

C type and CA type steel agricultural chain attachments

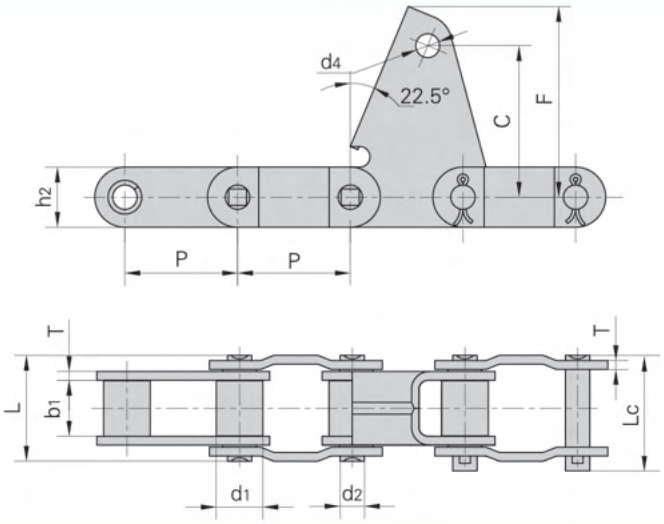


Donghua Chain No.	P	b1	h2	d4	T	B	C	α
	mm	mm	mm	mm	mm	mm	mm	
CA627–CPEF5	30.0	19.05	20.5	6.30 × 6.30	3.00	30.0	62.5	22.5°
CA627–CPEF13	30.0	19.05	20.5	6.60 × 6.60	3.00	30.0	63.5	22.5°
CA627–CPEF16	30.0	19.60	20.5	6.50	3.00	30.0	62.5	22.5°
CA627–CPEF18	30.0	19.05	20.5	6.50	3.00	30.0	62.5	22.5°
CA2060H–7AUE	38.1	12.57	18.0	8.50	3.25	30.0	57.2	22.5°
CA2060H–CPEF2	38.1	12.57	18.0	–	3.25	–	57.0	22.0°
CA2060H–CPEF3	38.1	12.57	18.0	6.75	3.25	25.4	57.0	22.0°
CA414–CPEF1	41.4	15.88	20.1	–	3.00	–	66.0	20.0°
CA550–CPEF1	41.4	19.81	19.3	–	2.80	–	63.5	15.0°
CA550–CPEF4	41.4	19.81	19.3	–	2.80	–	75.8	20.0°
CA550–CPEF5	41.4	19.81	19.3	–	2.80	–	60.0	10.0°

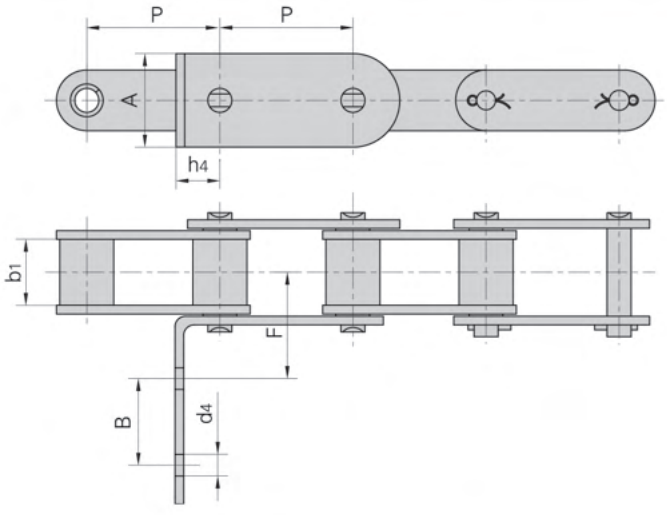


Donghua Chain No.	P	b1	h2	L	d4	T	C	F	α
	mm	mm	mm	mm	mm	mm	mm	mm	
38.4VBF4	38.4	19.05	20.5	15.0	8.1	3.0	48.0	64.0	22°

C type and CA type steel agricultural chain attachments

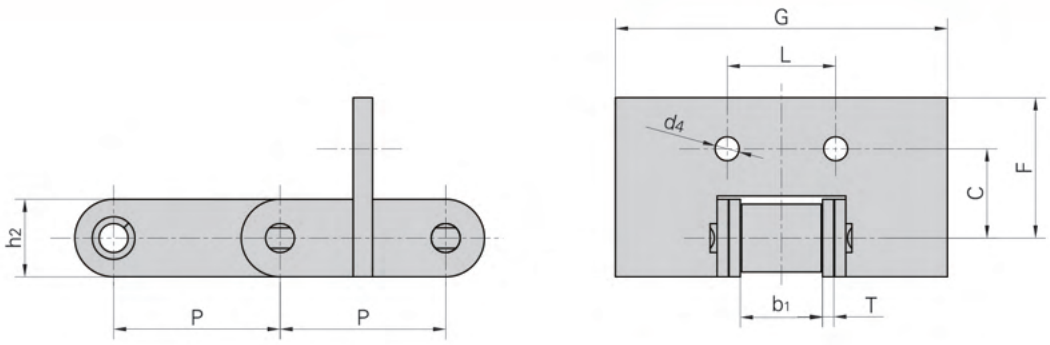


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate dimension					Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	C	F	d_4	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
38.4VBF2	38.4	15.88	19.05	8.28	36.1	39.1	20.5	3.0	51.6	65	8.1	50/11247	2.33

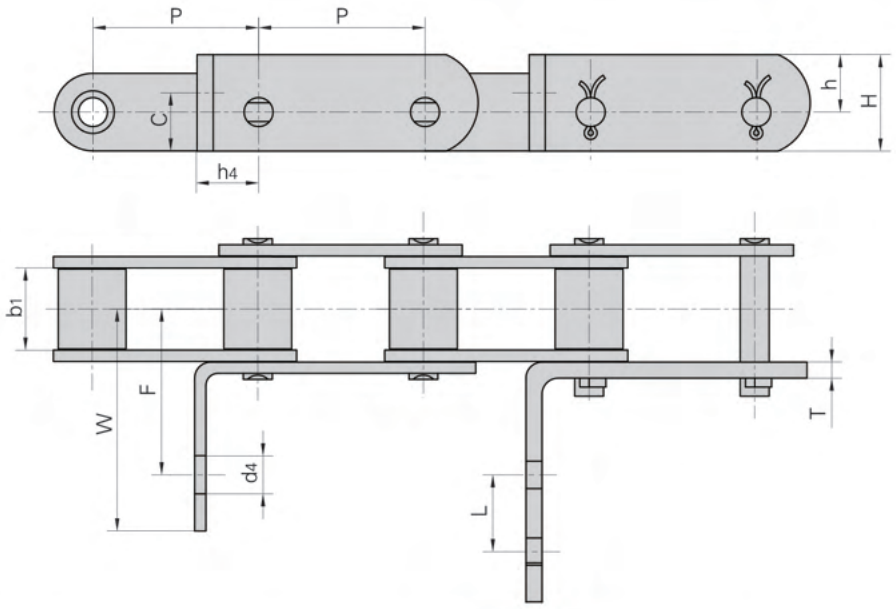


Donghua Chain No.	P	b_1	A	B	F	h_4	d_4
	mm	mm	mm	mm	mm	mm	mm
38.4RF2	38.4	19.05	27.0	25	31.3	12.7	6.8
CA550F21	41.4	19.81	19.3	–	41.7	12.5	7.0

C type and CA type steel agricultural chain attachments

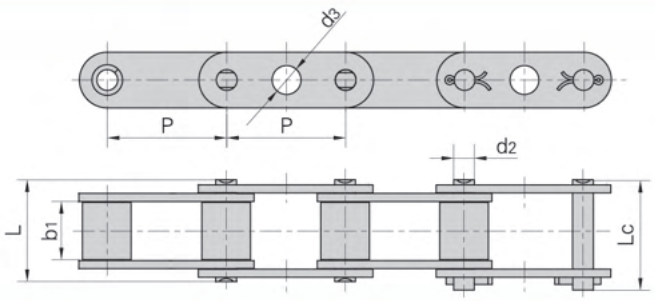


Donghua Chain No.	P	b1	C	F	L	G	h2	T	d4
	mm	mm	mm	mm	mm	mm	mm	mm	mm
CA550F11	41.4	19.81	22.2	34.9	27.0	82.6	19.3	2.8	5.95

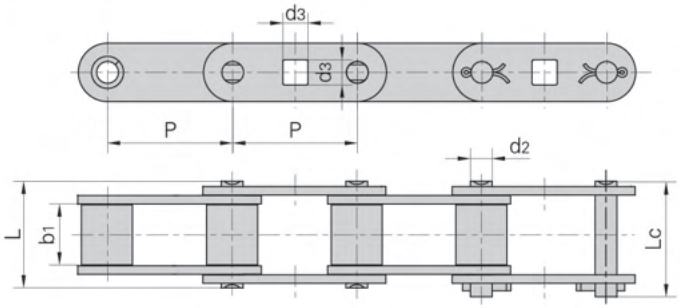


Donghua Chain No.	P	b1	C	h	H	h4	F	L	W	T	d4
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
CA550–GX	41.4	19.81	14.5	14.3	24.0	15.5	41.7	19.1	73.4	4.00	6.75
CA550–G27	41.4	19.81	14.5	14.3	24.0	15.9	41.7	–	55.2	2.80	8.33
CA550–G27S	41.4	19.81	14.5	14.3	24.0	15.9	41.7	–	55.2	3.25	8.33

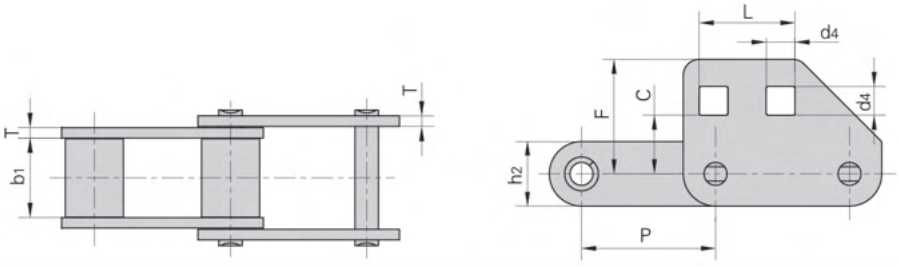
C type and CA type steel agricultural chain attachments



Donghua Chain No.	P	b1	d2	d3	L	Lc
	mm	mm	mm	mm	mm	mm
CA550GKF1	41.4	19.81	7.19	10	35	38
CA550GKF3	41.4	19.81	7.19	12	35	38

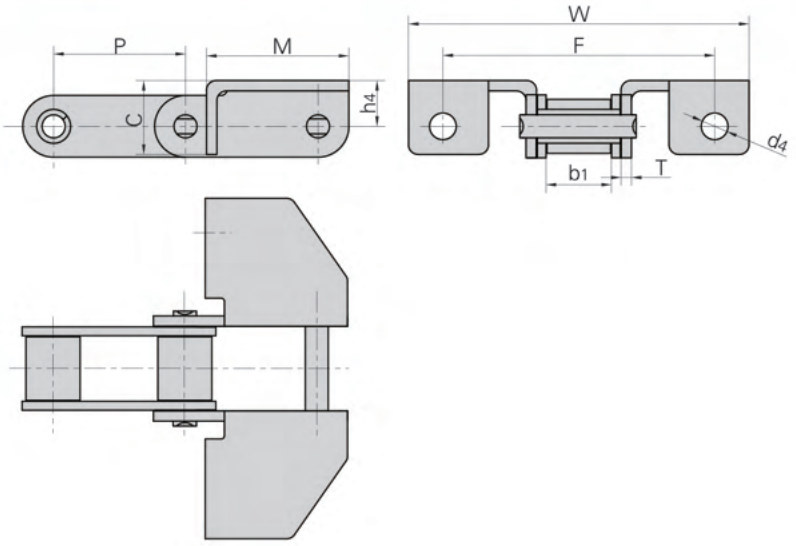


Donghua Chain No.	P	b1	d2	d3	L	Lc
	mm	mm	mm	mm	mm	mm
CA550GKF2	41.4	19.81	7.19	8.3	35	38

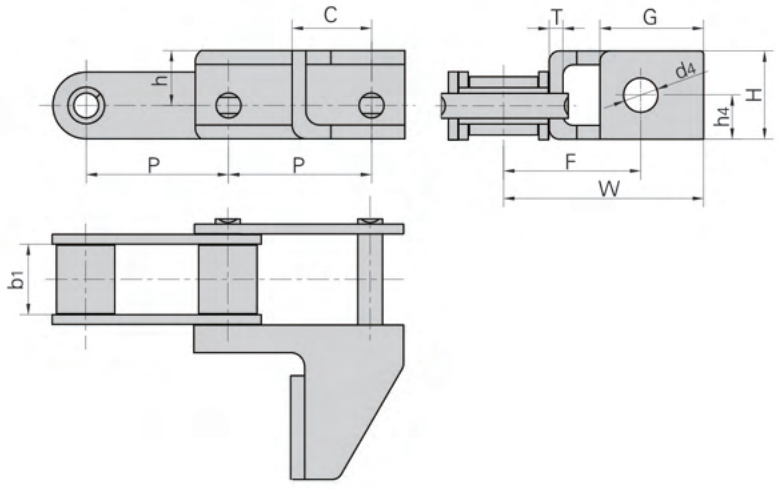


Donghua Chain No.	P	b1	L	T	C	F	d4
	mm	mm	mm	mm	mm	mm	mm
CA620F2	42.01	24.51	30	3.25	18.4	35.9	9

C type and CA type steel agricultural chain attachments

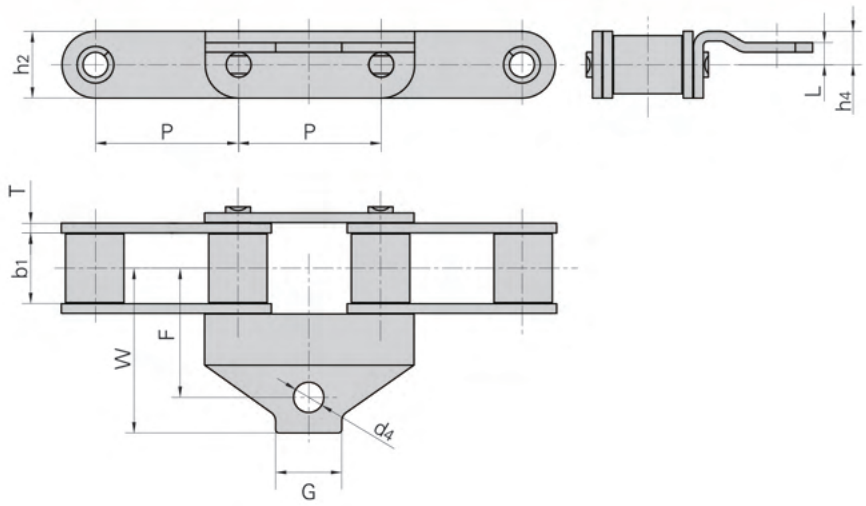


Donghua Chain No.	P	b1	M	C	F	W	T	h4	d4
	mm	mm	mm	mm	mm	mm	mm	mm	mm
CA550–F7A	41.4	19.81	44.5	23.3	84.9	106.4	3.25	14.3	8.33
CA550G57	41.4	19.81	44.5	23.3	–	106.4	3.25	14.3	–

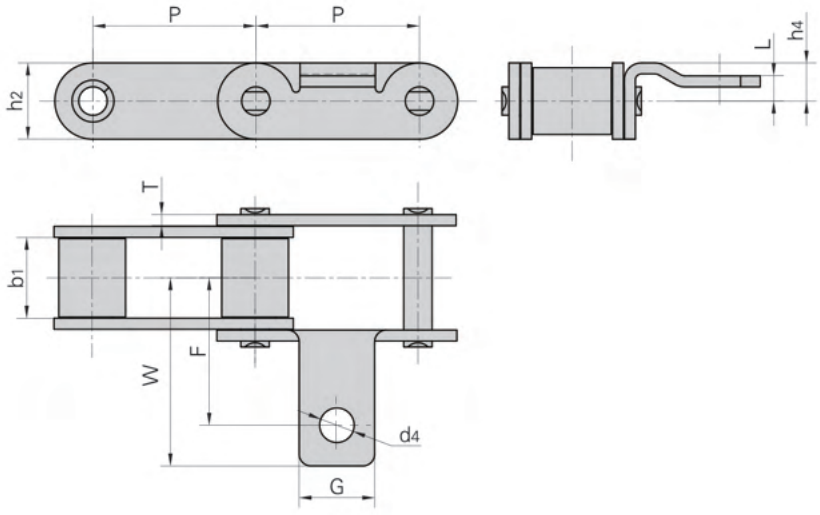


Donghua Chain No.	P	b1	C	h	H	G	h4	F	W	T	d4
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
CA550–G50	41.4	19.81	23.0	17.5	27.2	30.0	12.9	39.7	57.9	4.0	9.92
CA550–G50S	41.4	19.81	23.0	15.9	25.6	30.0	12.9	39.7	57.9	4.0	9.92
P41.4F8	41.4	20.00	24.5	13.8	31.6	25.5	13.8	40.1	55.8	4.0	13.60

C type and CA type steel agricultural chain attachments

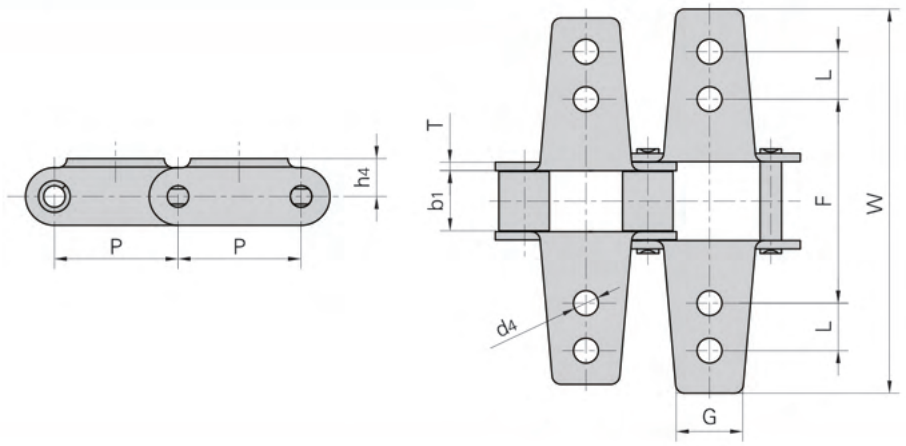


Donghua Chain No.	P	b1	G	F	W	h2	L	h4	T	d4
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
CA550AH	41.4	19.81	19.1	37.3	47.6	19.3	6.4	9.65	2.8	8.73
CA550AHF1	41.4	19.81	25.4	37.3	47.6	19.3	6.4	9.70	2.8	8.71

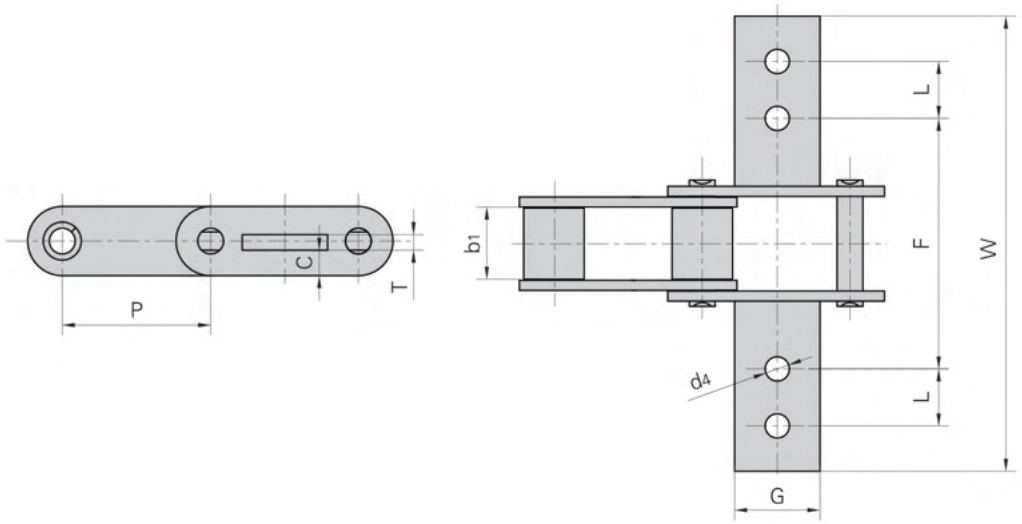


Donghua Chain No.	P	b1	G	F	W	h2	L	h4	T	d4
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
CA550AID	41.4	19.81	19.1	37.3	47.6	19.3	6.4	9.65	2.8	8.73

C type and CA type steel agricultural chain attachments

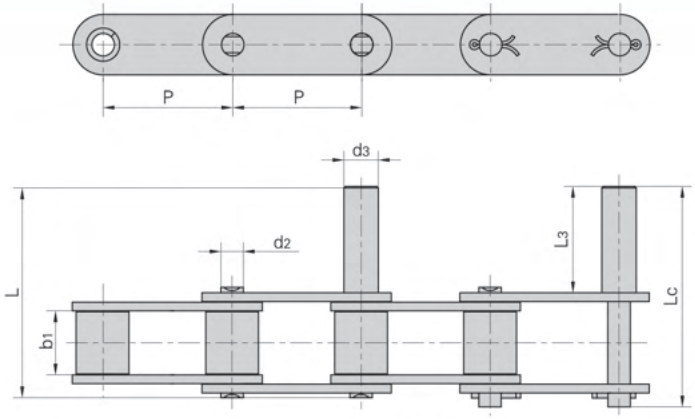


Donghua Chain No.	P	b1	L	G	F	W	h4	T	d4
	mm	mm	mm	mm	mm	mm	mm	mm	mm
CA550K6	41.40	19.81	15.9	22.2	68.3	128.6	12.7	2.80	8.33
CA620K12	42.01	24.51	15.9	22.2	69.9	130.2	23.8	3.25	6.75

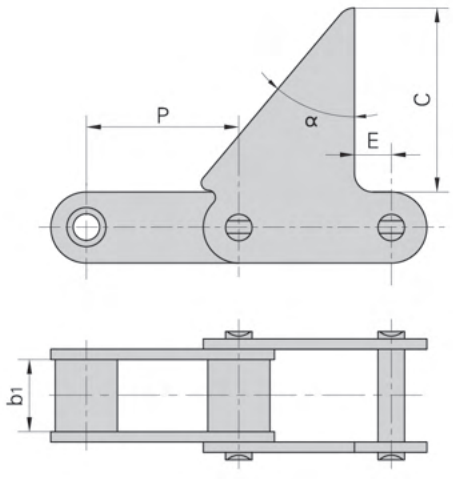


Donghua Chain No.	P	b1	G	L	F	W	T	C	d4
	mm	mm	mm	mm	mm	mm	mm	mm	mm
CA550K8	41.40	19.81	23.8	15.9	69.9	127.0	4.3	7.1	6.75
CA550K9	41.40	19.81	23.8	15.9	69.9	127.0	4.3	7.9	6.75

C type and CA type steel agricultural chain attachments

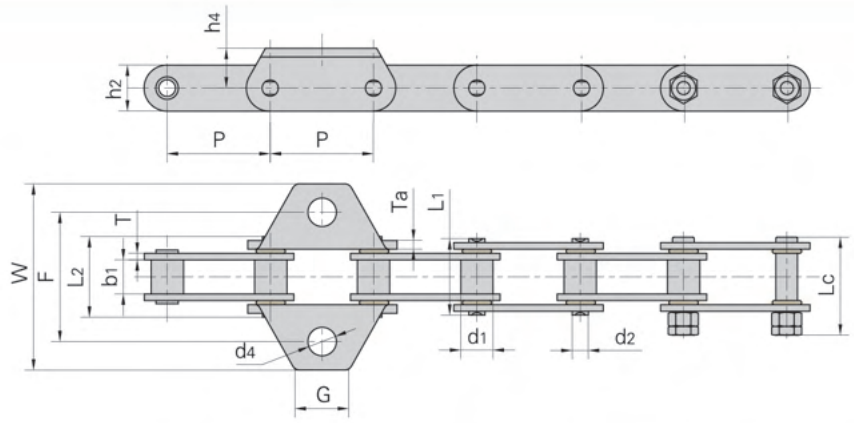


Donghua Chain No.	P	b1	d2	d3	L3	L	Lc
	mm	mm	mm	mm	mm	mm	mm
CA550–D1	41.40	19.81	7.19	12.70	50.80	84.5	87.5
CA550–D2	41.40	19.81	7.19	7.19	31.75	65.4	68.4
CA550–D4	41.40	19.81	7.19	11.00	34.00	67.7	70.7
S62F6	41.19	25.40	9 .00	12.70	40.00	84.8	87.8
S62F4	41.19	26.00	8.00	12.70	40.00	80.8	83.8
CA620–D1F1	42.01	24.51	7.19	12.00	44.45	84.8	88.2



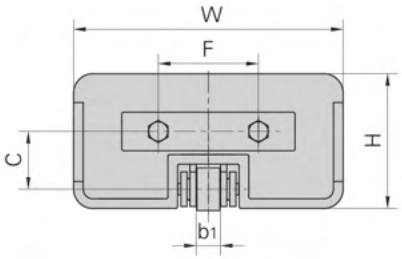
Donghua Chain No.	P	b1	C	α	E
	mm	mm	mm		mm
CA550F6	41.4	19.81	50.0	40°	10
CA550F9	41.4	19.81	40.7	40°	10

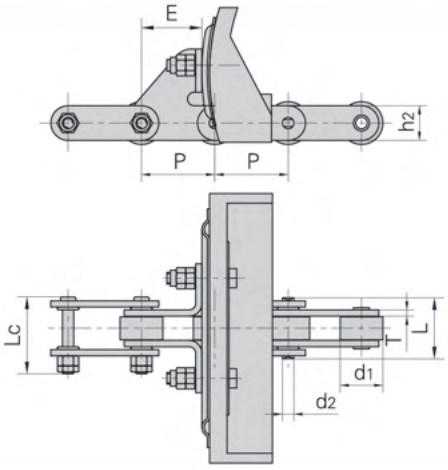
O-Ring agricultural chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length			Plate dimension		Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L_1 max	L_2 max	Lc max	h_2 max	T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
C2040HOR–WK1F1	25.4	7.95	7.85	3.96	20.5	20.5	26.0	12	2.03	14.1/3170	0.78
C2060F77 OR	38.1	11.91	12.57	5.95	28.5	30.1	37.1	17	2.42	39.2/8813	1.41

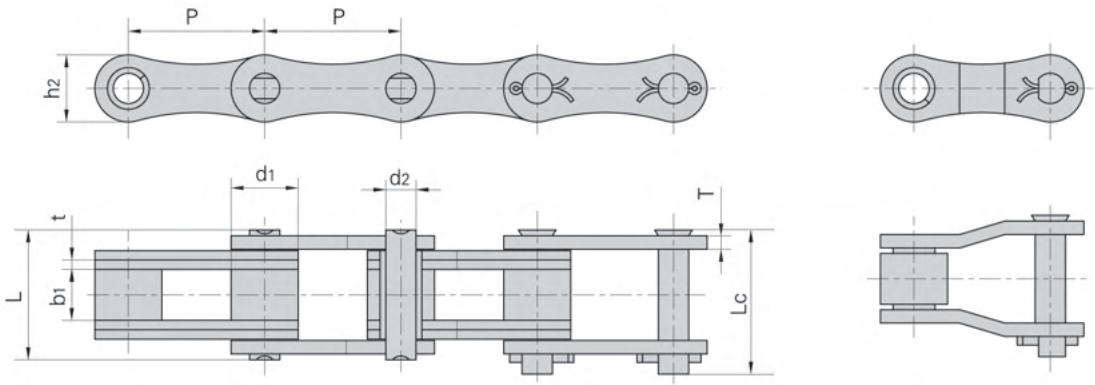
Donghua Chain No.	P	Ta	G	F	W	h_4	d_4
	mm	mm	mm	mm	mm	mm	mm
C2040HOR–WK1F1	25.4	2.03	37.4	62.0	80.0	9.5	7.0
C2060F77 OR	38.1	3.25	20.0	48.0	69.0	14.7	10.5



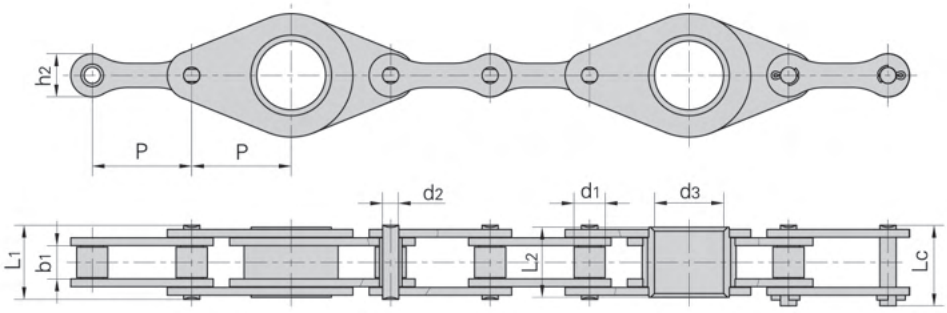


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate dimension		Attachment dimension					Tensile strength
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	C	W	F	H	E	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
C2062H ORSDF1	38.1	22.23	12.57	5.94	31.7	40.0	18.0	3.25	30.0	140.0	52.0	70.0	31.4	31.8/7150

Special agricultural chains and attachments

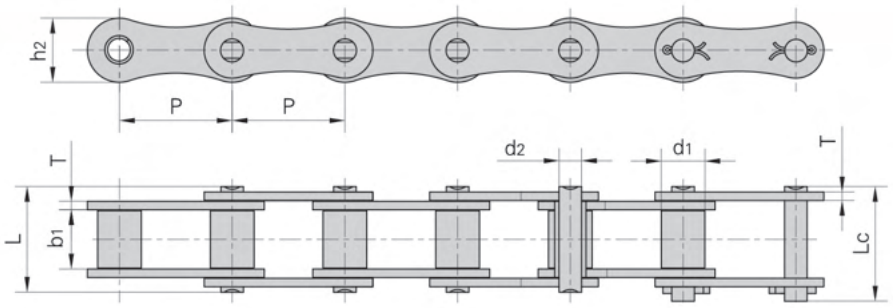


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
55VF1H2	41.4	17.9	22.23	8.22	45.3	48.4	21.4	3.0	60.0/11858	65.0	2.92
CA650F1	50.8	25.0	19.00	11.28	49.2	53.7	25.0	3.5/5.0	138.0/27273	140.0	4.36



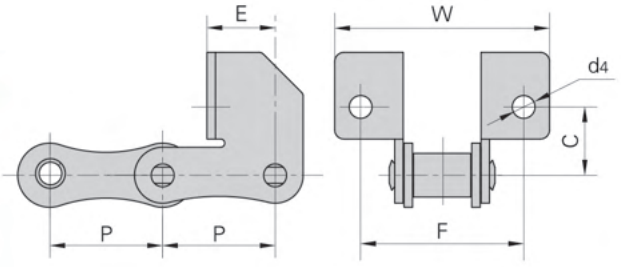
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Hollow pin inner diameter	Pin length			Inner plate depth	Tensile strength	Average tensile strength
	P	d_1 max	b_1 min	d_2 max	d_3 min	L_1 max	L_2 max	Lc max	h_2 max	Q min	Q_0
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN
216BF1	50.8	15.88	17.02	8.28	35.3	37.8	35.8	41.3	22.0	60.0/13636	70.8
CA650F3	50.8	19.05	19.05	9.53	35.3	40.4	37.8	44.7	25.0	90.0/20454	99.0

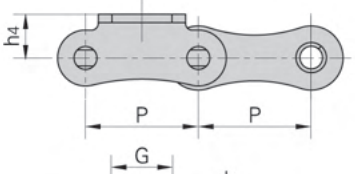
Special agricultural chains and attachments



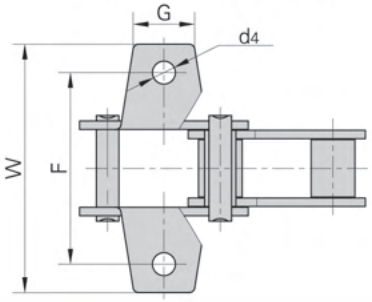
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate dimension		Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P41.3	41.30	16.00	21.40	8.28	39.0	42.0	23.5	3.10	50.0/11363	2.27
CA620F4	42.01	19.05	27.90	10.19	44.9	46.5	25.0	3.00	45.0/10277	2.95
CA642	41.40	15.88	19.00	8.28	36.1	39.1	21.2	3.00	50.0/11363	1.98
CA645F1	41.40	17.78	22.23	8.22	41.3	44.4	21.4	1.33	71.7/16120	2.43
CA650	50.80	25.00	18.90	9.53	40.4	44.7	25.0	4.00	90.0/20454	3.49
CA650F2	50.80	20.00	18.90	9.53	40.4	44.7	25.0	4.00	90.0/20454	2.98
CA650F4	50.80	19.05	19.05	5.93	40.4	44.7	25.0	4.00	90.0/20454	2.85

Donghua Chain No.	P	C	E	F	W	d_4
	mm	mm	mm	mm	mm	mm
P41.3SD	41.3	25	25.0	60	79	6.4
P41.3SDF4	41.3	25	25.0	60	79	6.4
P41.3SDF5	41.3	25	52.3	55	80	8.5
P41.3SDF6	41.3	25	25.0	60	79	8.4

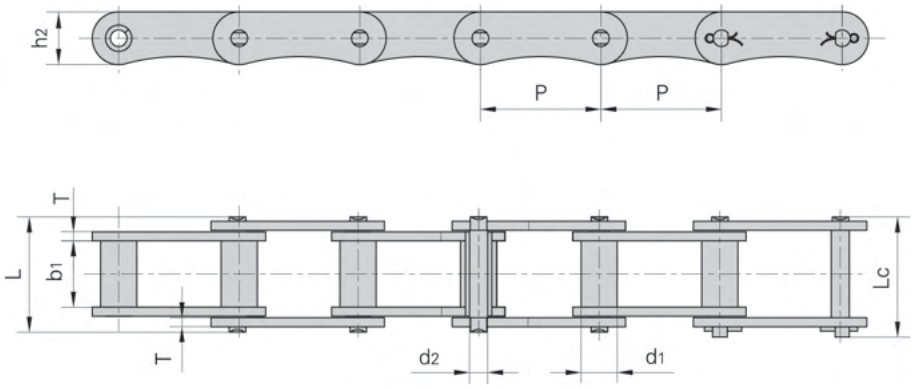




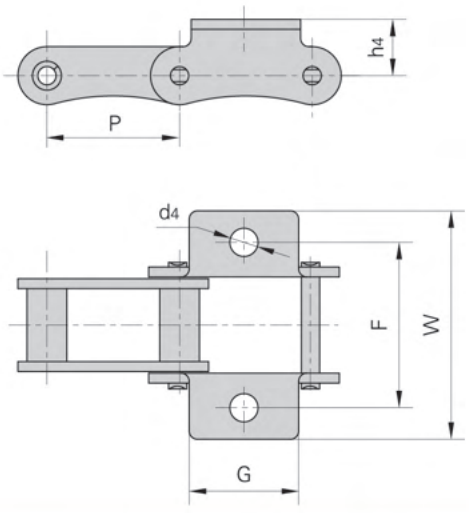
Donghua Chain No.	P	G	F	W	h_4	d_4
	mm	mm	mm	mm	mm	mm
P41.3K1	41.3	22.0	70.5	91.3	16.0	8.4



Special agricultural chains and attachments

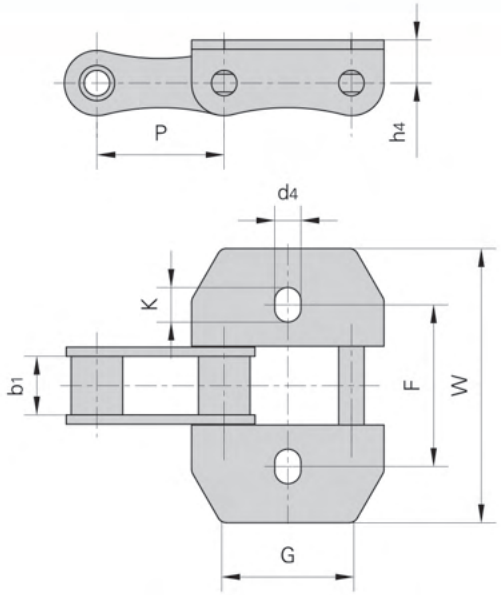


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate depth	Plate thickness	Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
LV40	40	12.0	22.0	6.0	38.2	41.0	17.5	3.0	31.4/7136	1.53



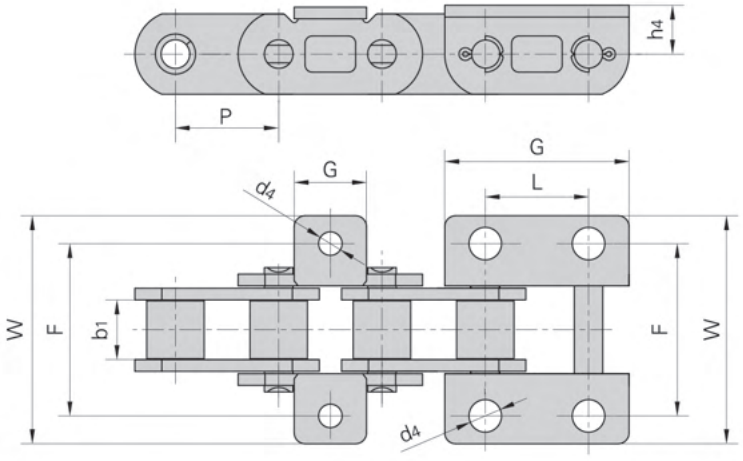
Donghua Chain No.	P	G	F	W	h_4	d_4
	mm	mm	mm	mm	mm	mm
LV40K1	40.0	33.0	50.0	69.0	17.0	8.5

Special agricultural chains and attachments



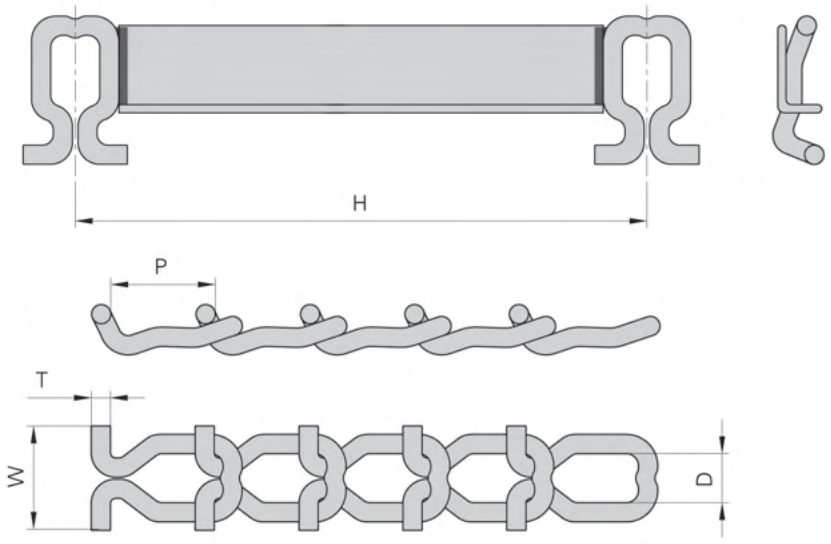
Donghua Chain No.	P	b1	G	F	W	h4	d4	K
	mm	mm	mm	mm	mm	mm	mm	mm
CA642S103	41.4	19	40	53	89.6	14.0	8.5	11.25

S1 attachments S2 attachments

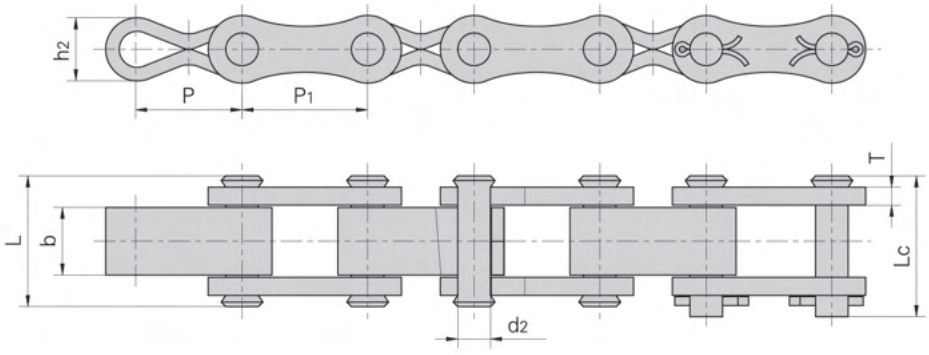


Donghua Chain No.	P	b1	L	G	F	W	h4	d4
	mm	mm	mm	mm	mm	mm	mm	mm
CAE44151S1	28.575	16.200	–	20.0	47.0	61.0	13.0	6.50
CAE44151S2	28.575	16.200	28.58	51.0	47.0	62.4	13.5	9.00
P28F3	28.575	15.875	28.58	50.8	46.8	62.0	12.7	9.02

Special agricultural chains and attachments

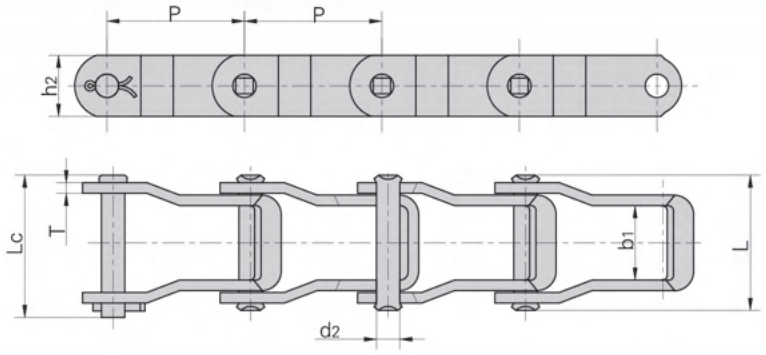


Donghua Chain No.	Pitch	Inside width	Overall width	Thickness	Width center to center	Average tensile strength
	P	D	W	T	H	Q min
	mm	mm	mm	mm	mm	kN/lbf
DH67 T-ROD	60.655	28.575	63.5	11.1	Per Customer	71.18/16000

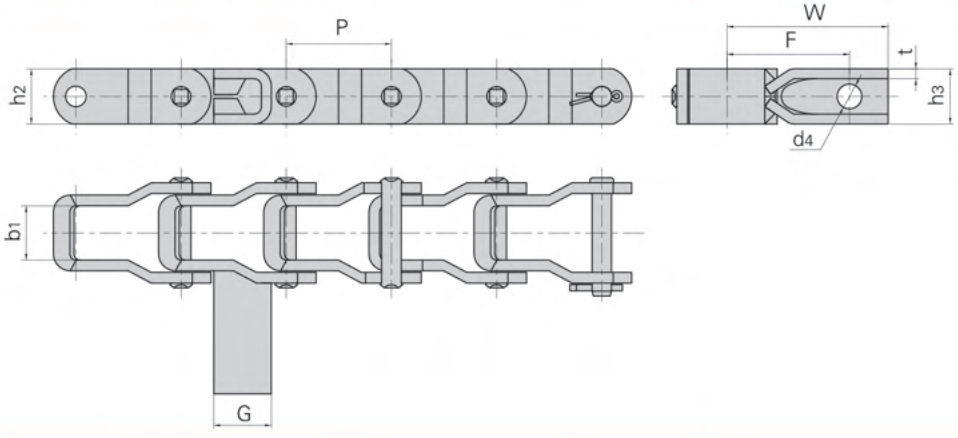


Donghua Chain No.	Pitch		Pin diameter	Pin length		Plate depth	Plate thickness	Attachment dimension	Tensile strength
	P	P1	d2 max	L max	Lc max	h2	T max	b	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P47.25/55.75	47.25	55.75	14.5	59.0	62.5	28.0	8.0	30.0	130.0/28225
P49.9/50.1	49.90	50.10	12.2	52.0	57.0	25.0	7.0	30.0	60.0/13488

Steel pintle chains

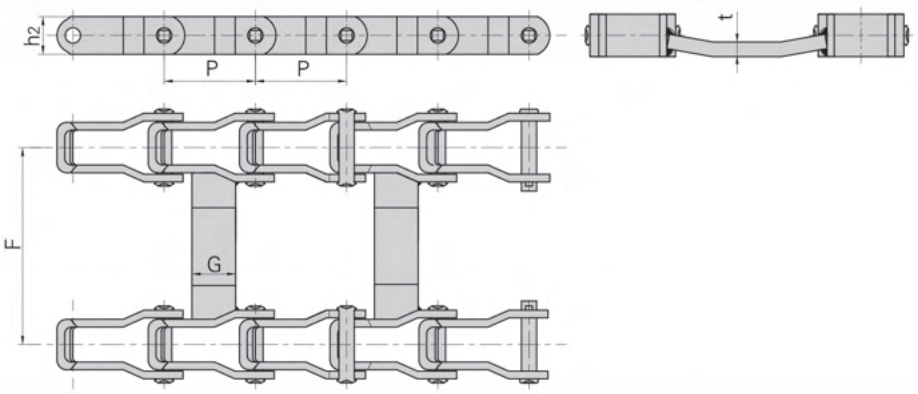


Donghua Chain No.	Pitch	Width between inner plates	Pin diameter	Pin length		Plate depth	Plate thickness	Tensile strength	Average tensile strength	Weight per meter
	P	b_1 min	d_2 max	L max	Lc max	h_2 max	T	Q min	Q_0	q
	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN	kg/m
662	42.27	22.9	7.19	41.2	44.2	18.8	3.2	37.80/8591	49.8	1.63
667H	58.75	25.4	7.94	43.7	46.7	22.2	3.2	42.30/9614	59.3	1.87
667X	57.15	26.6	11.10	50.2	55.0	23.8	4.3	66.70/15159	96.5	2.98
667XH	57.15	27.4	11.91	58.0	62.0	27.3	5.7	124.50/28295	138.6	4.34
667K	57.15	27.4	11.10	55.5	60.0	27.3	5.1	89.00/20227	123.2	3.91
667J	57.15	26.6	9.53	50.2	55.0	27.3	4.3	62.28/14155	84.1	2.81
88K	66.27	27.4	11.10	55.5	60.0	27.3	5.1	89.00/20227	123.2	3.73
88C	66.27	31.4	12.70	64.6	69.0	28.9	6.4	133.36/30309	160.5	5.17
308	78.10	32.5	15.88	72.6	78.0	38.1	8.0	227.00/51030	249.7	8.40

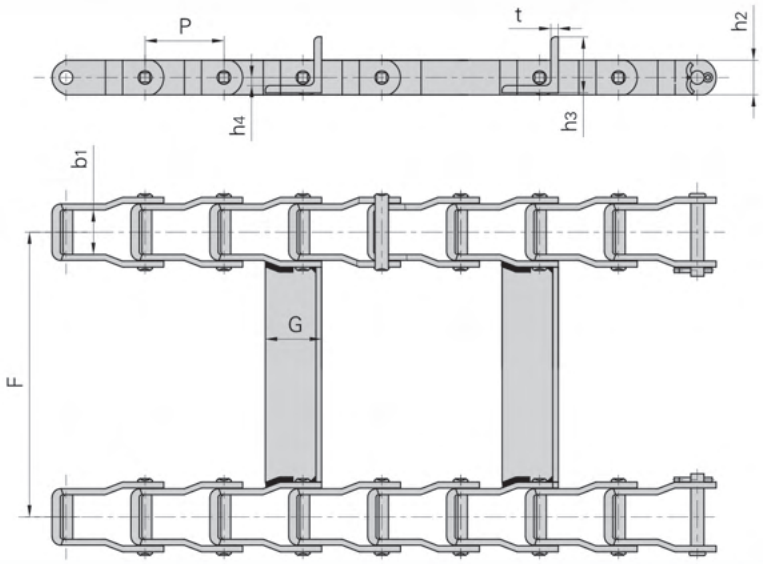


Donghua Chain No.	Pitch	Width between inner plates	Inner Plate depth	Attachment dimension						Tensile strength
	P	b_1 min	h_2 max	G	F	W	h_3	d_4	t	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
662F7	42.27	22.9	18.8	23.1	49.2	64.7	22.2	9.9	4.0	37.80/8597
662HF2	42.27	21.8	22.2	23.1	49.2	64.7	22.2	9.9	4.0	50.80/11420

Steel pintle chains

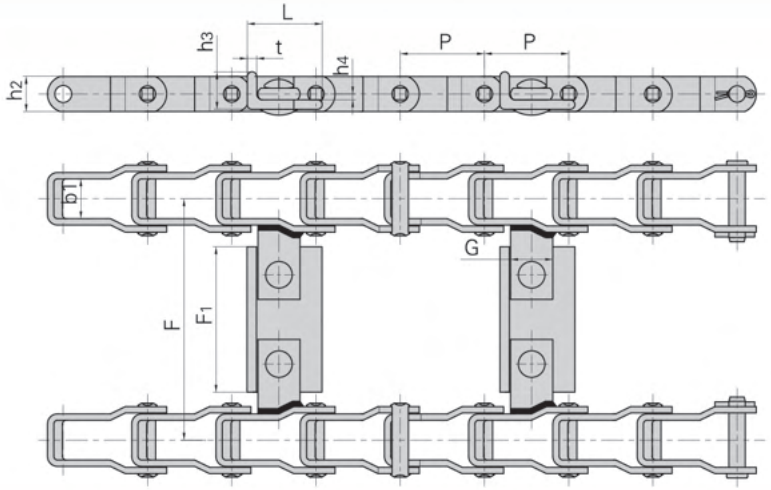


Donghua Chain No.	Pitch	Width between inner plates	Inner Plate depth	Attachment dimension			Tensile strength
	P	b_1 min	h_2 max	G	F	t	Q min
	mm	mm	mm	mm	mm	mm	kN/lbf
667KF2SS	57.15	27.80	27.30	38.10	536.70	9.70	67.00/15062
667KF3SS	57.15	27.80	27.30	38.10	714.20	9.70	67.00/15062
88KF10	66.27	27.40	27.30	31.75	604.20	9.50	37.80/8497

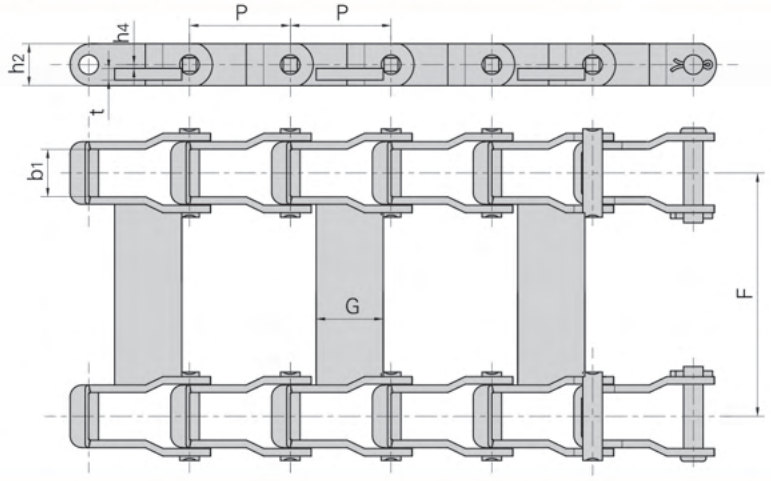


Donghua Chain No.	Pitch	Width between inner plates	Inner Plate depth	Attachment dimension					Tensile strength
	P	b_1 min	h_2 max	G	F	t	h_3	h_4	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
662F4	42.27	22.9	18.8	30.0	539.75	3.0	30.00	5.25	37.80/8597
662HF3	42.27	21.8	22.2	30.0	487.35	3.0	30.00	7.10	50.80/11420

Steel pintle chains



Donghua Chain No.	Pitch	Width between inner plates	Inner Plate depth	Attachment dimension							Tensile strength
	P	b_1 min	h_2 max	G	F	F_1	L	t	h_3	h_4	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
667X–ASF10	57.15	27.00	23.80	28.60	814.40	749.30	50.80	4.80	25.40	4.00	66.70/14994
667X–ASF11	57.15	27.00	23.80	28.60	1450.90	1385.80	50.80	4.80	25.40	4.00	66.70/14994
667K–ASF9	57.15	27.80	27.00	31.75	1736.70	1671.60	50.80	6.40	38.10	4.80	66.70/14994

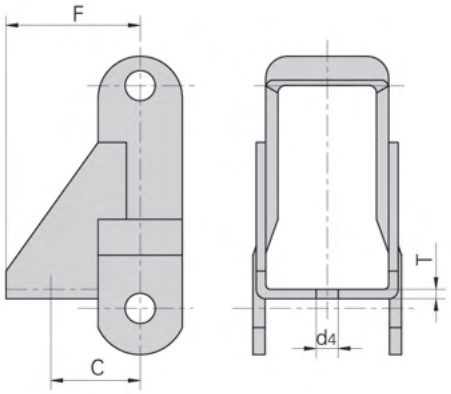


Donghua Chain No.	Pitch	Width between inner plates	Inner Plate depth	Attachment dimension				Tensile strength
	P	b_1 min	h_2 max	G	F	t	h_4	Q min
	mm	mm	mm	mm	mm	mm	mm	kN/lbf
662F1	42.27	26.6	18.8	19.0	343.5	5.0	4.40	37.80/8597
667X–ASF3	57.15	26.6	23.8	38.0	514.4	7.0	0.00	66.70/14994

Steel pintle chain attachments

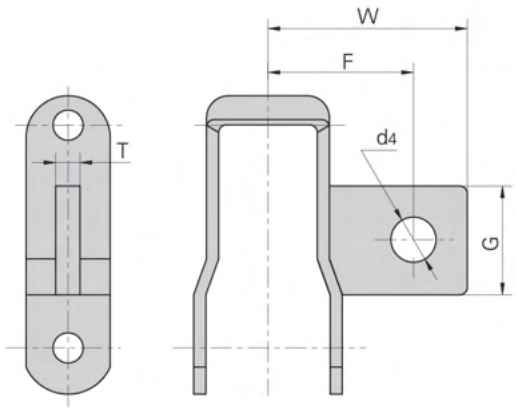
With C1 attachments

Donghua Chain No.	C	F	d_4	T
	mm	mm	mm	mm
662	22.90	37.2	7.00	2.8
667H	25.40	38.9	7.00	4.8
667X	29.50	39.7	7.00	4.8



With AS attachments

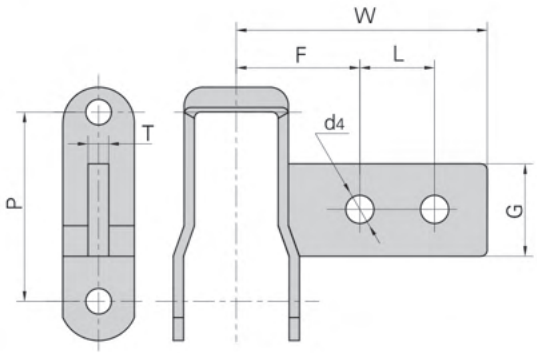
Donghua Chain No.	G	F	W	d_4	T
	mm	mm	mm	mm	
662–ASF2	18.2	35.9	48.4	7.00	4.3
662–ASF3	23.8	34.9	48.0	6.75	4.8
662	24.2	35.9	48.4	7.00	4.3
667H–ASF9	28.6	51.6	65.9	8.33	6.4
667XH–KSF5	28.6	47.7	59.2	9.50	6.4
88C–KSF5	28.6	47.7	60.5	9.50	6.4
667H–ASF10	28.6	51.6	65.9	9.90	6.4
667X–ASF8	28.6	51.6	68.3	9.90	7.9
667H–ASF5	28.7	51.9	66.6	8.40	6.5
667X–ASF7	29.0	46.9	63.7	8.50	8.0
667H	29.7	51.6	66.6	8.50	6.4
667X	29.7	51.6	69.0	8.50	7.9
667–ASF1	29.7	51.6	69.0	8.50	4.3
667H–ASF2	29.7	51.6	66.6	8.50	6.4
667X–ASF14	30.0	55.0	73.0	10.30	8.0
667K–ASF6	31.5	50.5	71.5	11.90	10.0
667XH–AS	31.8	51.6	69.9	9.90	9.5
667XH–ASF3	31.8	51.6	69.9	11.90	9.5
88C–ASF2	31.8	51.6	71.4	9.90	9.5
88C–ASF3	31.8	51.6	71.4	11.50	9.5
667XH–ASF4	31.8	51.6	69.8	11.50	9.5
667K–ASF8	31.8	51.6	71.4	11.90	9.5
667XH–ASF7	31.8	51.6	69.9	9.92	9.6
667K	32.5	51.6	72.2	10.00	9.5
88K	32.5	51.6	72.2	10.00	9.5
88C	32.5	51.6	72.2	10.00	9.5



Steel pintle chain attachments

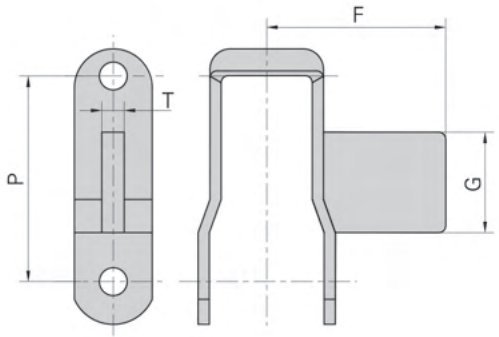
Donghua Chain No.	P	G	F	L	W	d4	T
	mm	mm	mm	mm	mm	mm	mm
662	42.27	24.2	34.9	15.9	60.3	6.75	4.3
88C	66.27	32.5	54.0	63.5	136.5	9.92	9.5
88K	66.27	32.5	54.0	63.5	136.5	9.92	9.5

With A22 attachments

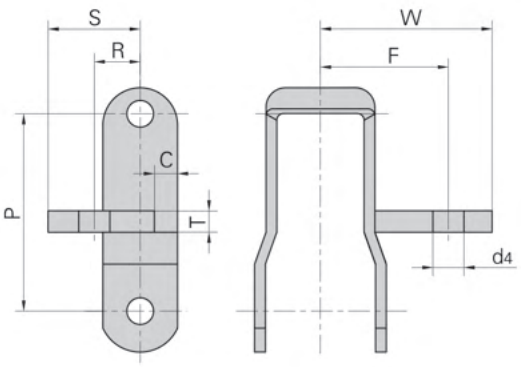


With AN attachments

Donghua Chain No.	P	G	F	T
	mm	mm	mm	mm
662	42.27	24.2	47.6	4.3
667H	58.75	29.7	69.0	6.4
667X	57.15	29.7	68.3	7.9
667K	57.15	32.5	68.3	9.5
88K	66.27	32.5	68.3	9.5

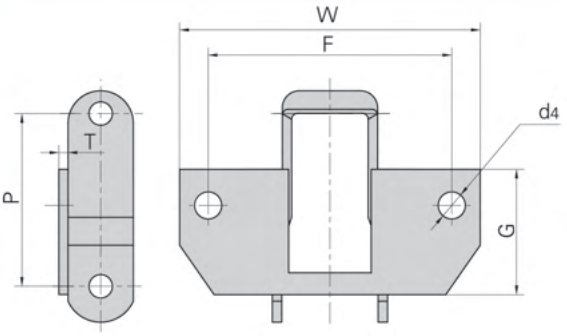


Donghua Chain No.	Attachment No.	P	R	S	F	W	d4	T	C
		mm	mm	mm	mm	mm	mm	mm	mm
662	G28	42.27	20.6	33.3	31.8	43.7	6.75	6.4	4.8
662	G30	42.27	19.1	33.3	33.3	48.0	8.33	6.4	4.8
662	G30S	42.27	19.1	33.3	33.3	48.0	8.73	6.4	4.8
667H	G27S	58.75	19.1	31.8	51.6	65.9	9.92	6.4	6.4

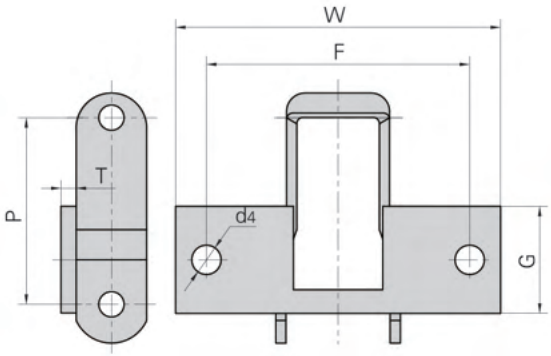


Steel pintle chain attachments

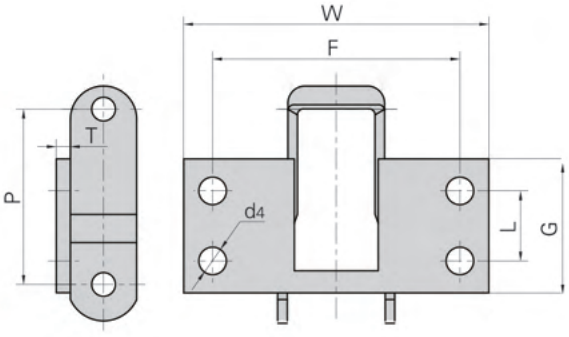
Donghua Chain No.	Attachment No.	P	G	F	W	d4	T
		mm	mm	mm	mm	mm	mm
662	K1	42.27	34.9	62.7	82.6	6.75	3.2
662	K19	42.27	34.9	50.8	71.4	6.75	3.2
667X	K1	57.15	34.9	62.7	82.6	6.75	3.2
667H	K1	58.75	34.9	62.7	82.6	6.75	3.2



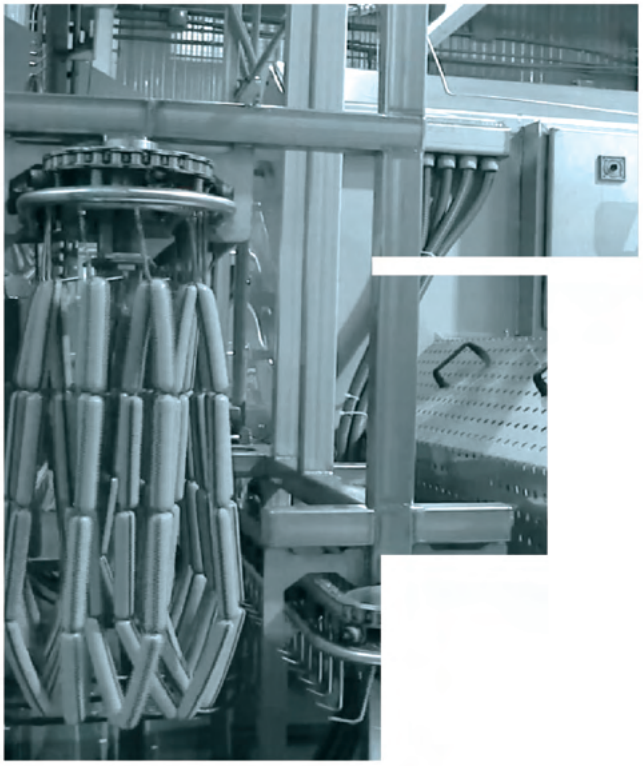
Donghua Chain No.	Attachment No.	P	G	F	W	d4	T
		mm	mm	mm	mm	mm	mm
88K	K1C	66.27	47.6	95.3	127.0	9.92	4.8
88K	K1M	66.27	47.6	101.6	127.0	9.92	4.8
88K	K1P	66.27	47.6	96.8	127.0	9.92	4.8



Donghua Chain No.	Attachment No.	P	L	G	F	W	d4	T
		mm	mm	mm	mm	mm	mm	mm
88K	K2C	66.27	31.8	57.2	106.4	127.0	9.92	4.8
88K	K2M	66.27	31.8	57.2	101.6	127.0	9.92	4.8
88K	K2P	66.27	31.8	57.2	92.0	127.0	9.92	4.8



DONGHUA

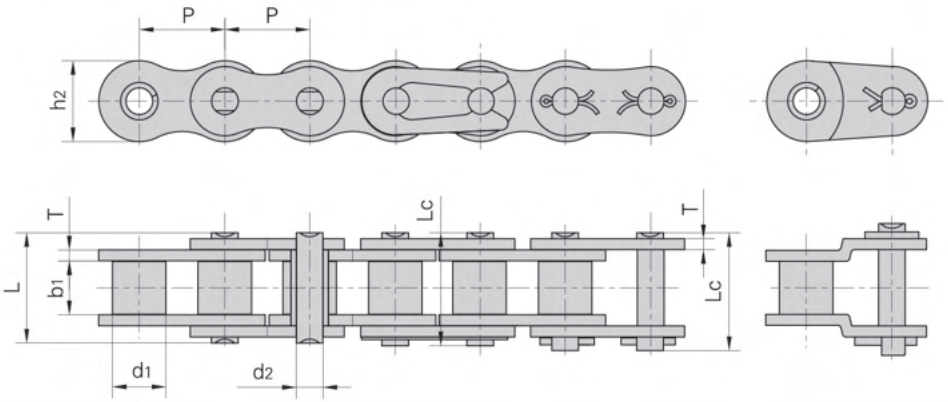


STAINLESS STEEL CHAINS



Stainless steel short pitch roller chains

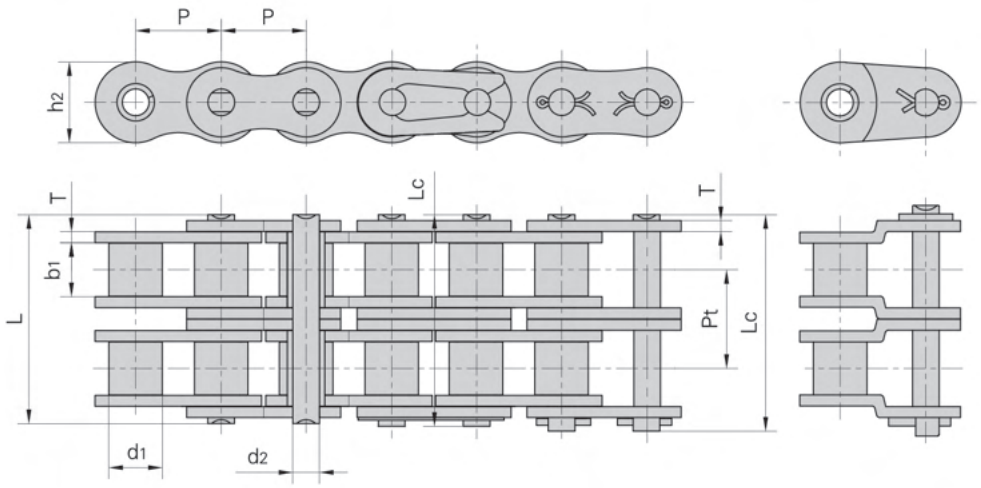
Stainless steel chains are suitable for corrosive conditions involving food,chemicals pharmaceuticals,etc.and also suitable for high and low temperature conditions.



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Breaking load	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Q	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
*04CSS–1	6.350	3.30	3.18	2.31	7.90	8.40	6.00	0.80	2.5/568	0.15
*06CSS–1	9.525	5.08	4.77	3.58	12.40	13.17	9.00	1.30	5.5/1250	0.33
08ASS–1	12.700	7.95	7.85	3.96	16.60	17.80	12.00	1.50	9.6/2182	0.63
41SS–1	12.700	7.77	6.25	3.58	13.75	15.00	9.91	1.30	6.0/1360	0.46
10ASS–1	15.875	10.16	9.40	5.08	20.70	22.20	15.09	2.03	15.2/3455	1.03
12ASS–1	19.050	11.91	12.57	5.94	25.90	27.70	18.00	2.42	21.7/4932	1.51
16ASS–1	25.400	15.88	15.75	7.92	32.70	35.00	24.00	3.25	38.9/8841	2.62
20ASS–1	31.750	19.05	18.90	9.53	40.40	44.70	30.00	4.00	60.0/13636	3.94
24ASS–1	38.100	22.23	25.22	11.10	50.30	54.30	35.70	4.80	75.0/16861	5.72
28ASS–1	44.450	25.40	25.22	12.70	54.40	59.00	41.00	5.60	102.0/22931	7.70
32ASS–1	50.800	28.58	31.55	14.27	64.80	69.60	47.80	6.40	133.8/30079	10.20
04BSS–1	6.000	4.00	2.80	1.85	6.80	7.80	5.00	0.60	2.0/455	0.11
05BSS–1	8.000	5.00	3.00	2.31	8.20	8.90	7.10	0.80	3.5/795	0.20
#06BSS–1	9.525	6.35	5.72	3.28	13.15	14.10	8.20	1.30	6.2/1409	0.41
08BSS–1	12.700	8.51	7.75	4.45	16.70	18.20	11.80	1.60	12.0/2727	0.70
10BSS–1	15.875	10.16	9.65	5.08	19.50	20.90	14.70	1.70	14.5/3295	0.94
12BSS–1	19.050	12.07	11.68	5.72	22.50	24.20	16.00	1.85	18.5/4205	1.16
16BSS–1	25.400	15.88	17.02	8.28	36.10	37.40	21.00	4.15/3.10	40.0/9091	2.73
20BSS–1	31.750	19.05	19.56	10.19	41.30	45.00	26.40	4.50/3.50	59.0/13409	3.73
24BSS–1	38.100	25.40	25.40	14.63	53.40	57.80	33.20	6.00/4.80	104.0/25454	7.20
28BSS–1	44.450	27.94	30.99	15.90	65.10	69.50	36.70	7.50/6.00	120.0/26977	9.21
32BSS–1	50.800	29.21	30.99	17.81	66.00	71.00	42.00	7.00/6.00	150.0/34090	10.22

*Bush chain:d_1 in the table indicates the external diameter of the bush
#Straight side plates

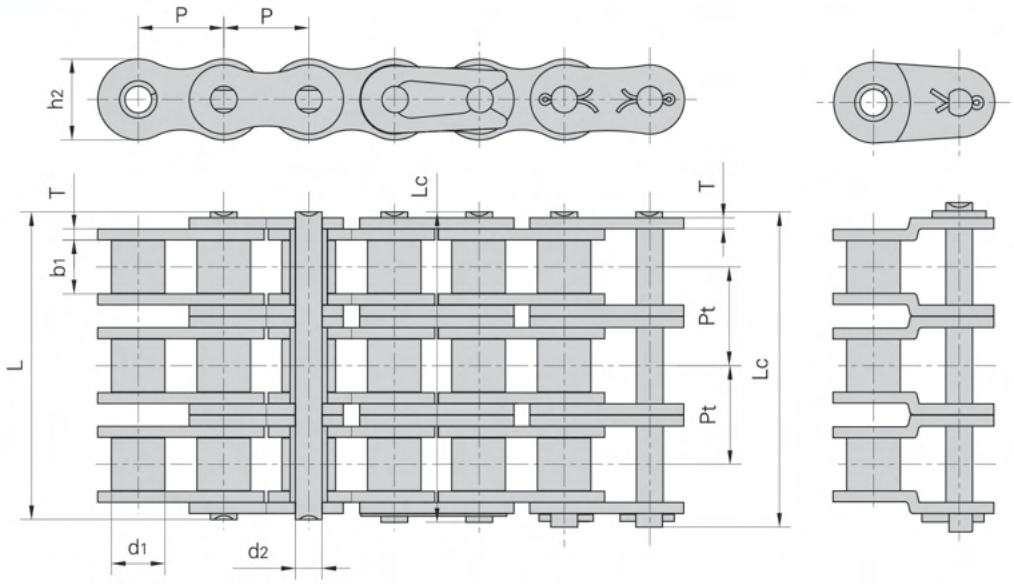
Stainless steel short pitch roller chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch	Breaking load	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Pt	Q	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
*04CSS–2	6.350	3.30	3.18	2.31	14.50	15.00	6.00	0.80	6.40	5.0/1124	0.28
*06CSS–2	9.525	5.08	4.77	3.58	22.50	23.30	9.00	1.30	10.13	11.0/2473	0.70
08ASS–2	12.700	7.95	7.85	3.96	31.00	32.20	12.00	1.50	14.38	19.2/4316	1.30
41SS–2	12.700	7.77	6.25	3.53	25.70	26.90	9.91	1.30	11.95	12.0/2698	0.91
10ASS–2	15.875	10.16	9.40	5.08	38.90	40.40	15.09	2.03	18.11	30.4/6834	2.18
12ASS–2	19.050	11.91	12.57	5.94	48.80	50.50	18.00	2.42	22.78	43.4/9757	2.92
16ASS–2	25.400	15.88	15.75	7.92	62.70	64.30	24.00	3.25	29.29	77.8/17490	5.15
20ASS–2	31.750	19.05	18.90	9.53	76.40	80.50	30.00	4.00	35.76	120.0/26977	7.80
24ASS–2	38.100	22.23	25.22	11.10	95.80	99.70	35.70	4.80	45.44	150.0/33720	11.70
28ASS–2	44.450	25.40	25.22	12.70	103.30	107.90	41.00	5.60	48.87	204.0/45859	15.14
32ASS–2	50.800	28.58	31.55	14.27	123.30	128.10	47.80	6.40	58.55	267.6/60156	20.14
04BSS–2	6.000	4.00	2.80	1.85	12.30	13.30	5.00	0.60	5.50	4.0/899	0.22
05BSS–2	8.000	5.00	3.00	2.31	13.90	14.50	7.10	0.80	5.64	6.2/1394	0.37
#06BSS–2	9.525	6.35	5.72	3.28	23.40	24.40	8.20	1.30	10.24	11.8/2653	0.87
08BSS–2	12.700	8.51	7.75	4.45	31.00	32.20	11.80	1.60	13.92	21.0/4721	1.40
10BSS–2	15.875	10.16	9.65	5.08	36.10	37.50	14.70	1.70	16.59	29.1/6542	1.96
12BSS–2	19.050	12.07	11.68	5.72	42.00	43.60	16.00	1.85	19.46	37.0/8318	2.46
16BSS–2	25.400	15.88	17.02	8.28	68.00	71.00	21.00	4.15/3.10	31.88	70.7/15894	5.42
20BSS–2	31.750	19.05	19.56	10.19	77.80	81.50	26.40	4.50/3.50	36.45	105.6/23740	7.87
24BSS–2	38.100	25.40	25.40	14.63	101.70	106.20	33.20	6.00/4.80	48.36	182.0/40915	12.43
28BSS–2	44.450	27.94	30.99	15.90	124.60	129.10	36.70	7.50/6.00	59.56	216.0/48557	16.60
32BSS–2	50.800	29.21	30.99	17.81	124.60	129.60	42.00	7.00/6.00	58.55	270.0/60698	20.34

*Bush chain:d_1 in the table indicates the external diameter of the bush
#Straight side plates

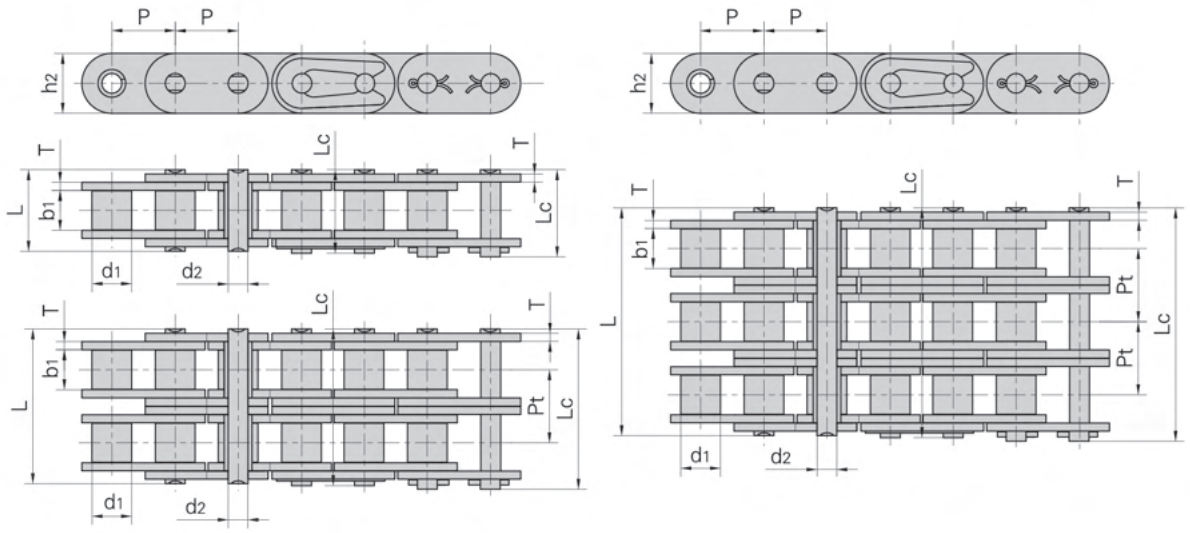
Stainless steel short pitch roller chains



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch	Breaking load	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Pt	Q	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
*04CSS–3	6.350	3.30	3.18	2.31	21.00	21.50	6.00	0.80	6.40	7.5/1686	0.44
*06CSS–3	9.525	5.08	4.77	3.58	32.70	33.50	9.00	1.30	10.13	16.5/3709	1.04
08ASS–3	12.700	7.95	7.85	3.96	45.40	46.60	12.00	1.50	14.38	28.8/6474	1.97
10ASS–3	15.875	10.16	9.40	5.08	57.00	58.50	15.09	2.03	18.11	45.6/1025	3.24
12ASS–3	19.050	11.91	12.57	5.94	71.50	73.30	18.00	2.42	22.78	65.1/14635	4.54
16ASS–3	25.400	15.88	15.75	7.92	91.70	95.10	24.00	3.25	29.29	116.7/26235	7.89
20ASS–3	31.750	19.05	18.90	9.53	112.20	116.30	30.00	4.00	35.76	180.0/40466	11.76
24ASS–3	38.100	22.23	25.22	11.10	141.40	145.20	35.70	4.80	45.44	225.0/50580	17.53
28ASS–3	44.450	25.40	25.22	12.70	152.20	156.80	41.00	5.60	48.87	306.0/68789	22.20
32ASS–3	50.800	28.58	31.55	14.27	181.80	186.60	47.80	6.40	58.55	401.4/90238	30.02
05BSS–3	8.000	5.00	3.00	2.31	19.50	20.20	7.10	0.80	5.64	8.8/1978	0.57
#06BSS–3	9.525	6.35	5.72	3.28	33.50	34.60	8.20	1.30	10.24	17.3/3889	1.09
08BSS–3	12.700	8.51	7.75	4.45	45.10	46.10	11.80	1.60	13.92	30.0/6744	2.08
10BSS–3	15.875	10.16	9.65	5.08	52.70	54.10	14.70	1.70	16.59	43.6/9802	2.92
12BSS–3	19.050	12.07	11.68	5.72	61.50	63.10	16.00	1.85	19.46	55.5/12477	3.71
16BSS–3	25.400	15.88	17.02	8.28	99.80	102.90	21.00	4.15/3.10	31.88	106.7/23830	8.13
20BSS–3	31.750	19.05	19.56	10.19	114.20	117.90	26.40	4.50/3.50	36.45	155.3/34913	11.80
24BSS–3	38.100	25.40	25.40	14.63	150.10	154.60	33.20	6.00/4.80	48.36	276.3/62115	20.10
28BSS–3	44.450	27.94	30.99	15.90	184.20	188.70	36.70	7.50/6.00	59.56	318.0/71486	26.90
32BSS–3	50.800	29.21	30.99	17.81	183.20	188.20	42.00	7.00/6.00	58.55	402.0/90370	31.56

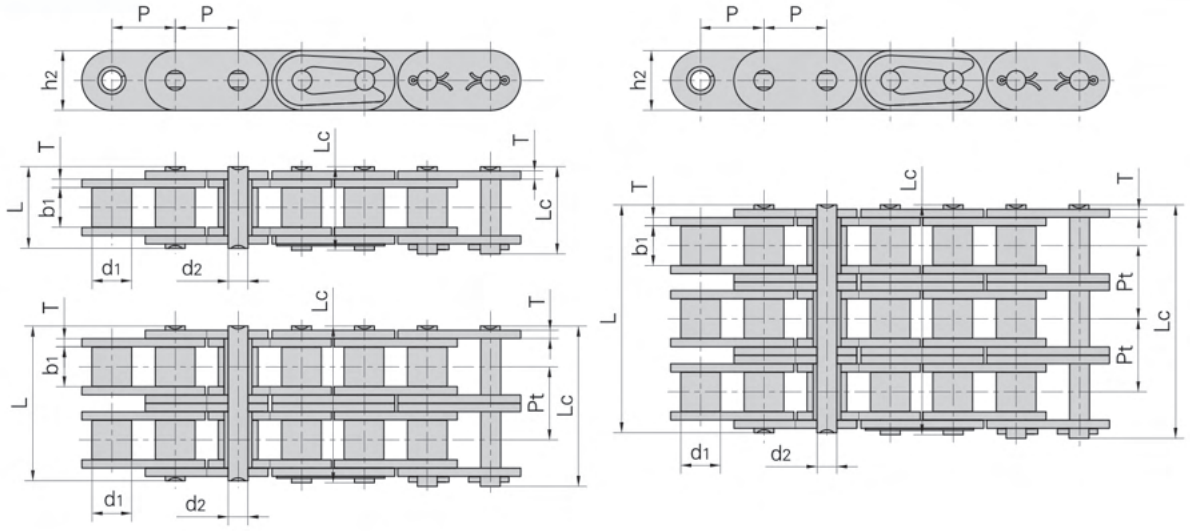
*Bush chain:d_1 in the table indicates the external diameter of the bush
#Straight side plates

Stainless steel short pitch roller chain with straight side plate



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch	Breaking load	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Pt	Q	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
C08ASS–1	12.700	7.95	7.85	3.96	16.60	17.80	12.00	1.50	–	9.6/2158	0.75
C10ASS–1	15.875	10.16	9.40	5.08	20.70	22.20	15.09	2.03	–	15.2/3417	1.21
C12ASS–1	19.050	11.91	12.57	5.94	25.90	27.70	18.00	2.42	–	21.7/4878	1.79
C16ASS–1	25.400	15.88	15.75	7.92	32.70	36.50	24.00	3.25	–	38.9/8745	3.09
C20ASS–1	31.750	19.05	18.90	9.53	40.40	44.70	30.00	4.00	–	60.0/13489	4.55
C24ASS–1	38.100	22.23	25.22	11.10	50.30	54.30	35.70	4.80	–	75.0/16861	6.86
C28ASS–1	44.450	25.40	25.22	12.70	54.40	59.00	41.00	5.60	–	102.0/22931	8.49
C32ASS–1	50.800	28.58	31.55	14.27	64.80	69.60	47.80	6.40	–	133.8/30079	11.50
C08ASS–2	12.700	7.95	7.85	3.96	31.00	32.20	12.00	1.50	14.38	19.2/4316	1.50
C10ASS–2	15.875	10.16	9.40	5.08	38.90	40.40	15.09	2.03	18.11	30.4/6834	2.40
C12ASS–2	19.050	11.91	12.57	5.94	48.80	50.50	18.00	2.42	22.78	43.4/9757	3.62
C16ASS–2	25.400	15.88	15.75	7.92	62.70	65.80	24.00	3.25	29.29	77.8/17490	6.12
C20ASS–2	31.750	19.05	18.90	9.53	76.40	80.50	30.00	4.00	35.76	120.0/26977	9.10
C24ASS–2	38.100	22.23	25.22	11.10	95.80	99.70	35.70	4.80	45.44	150.0/33721	13.60
C28ASS–2	44.450	25.40	25.22	12.70	103.30	107.90	41.00	5.60	48.87	204.0/45861	16.86
C32ASS–2	50.800	28.58	31.55	14.27	123.30	128.10	47.80	6.40	58.55	267.6/60159	22.90
C08ASS–3	12.700	7.95	7.85	3.96	45.40	46.60	12.00	1.50	14.38	28.8/6474	2.30
C10ASS–3	15.875	10.16	9.40	5.08	57.00	58.50	15.09	2.03	18.11	45.6/10251	3.30
C12ASS–3	19.050	11.91	12.57	5.94	71.50	73.30	18.00	2.42	22.78	65.1/14635	5.40
C16ASS–3	25.400	15.88	15.75	7.92	91.70	95.10	24.00	3.25	29.29	116.7/26235	9.10
C20ASS–3	31.750	19.05	18.90	9.53	112.20	116.30	30.00	4.00	35.76	180.0/40466	13.56
C24ASS–3	38.100	22.23	25.22	11.10	141.40	145.20	35.70	4.80	45.44	225.0/50580	20.43
C28ASS–3	44.450	25.40	25.22	12.70	152.20	156.80	41.00	5.60	48.87	306.0/68789	25.23
C32ASS–3	50.800	28.58	31.55	14.27	181.80	186.60	47.80	6.40	58.55	401.4/90238	34.12

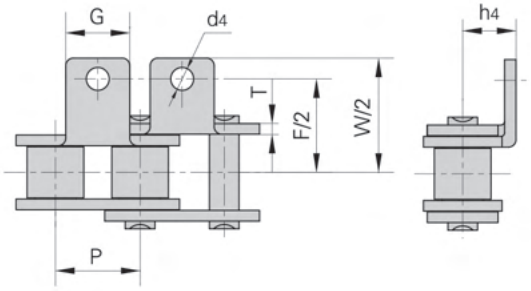
Stainless steel short pitch roller chain with straight side plate



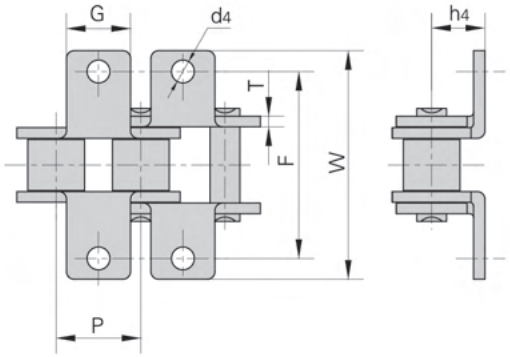
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Transverse pitch	Breaking load	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Pt	Q	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
C08BSS–1	12.700	8.51	7.75	4.45	16.70	18.20	11.80	1.60	–	12.0/2698	0.80
C10BSS–1	15.875	10.16	9.65	5.08	19.50	20.90	14.70	1.70	–	14.5/3260	1.07
C12BSS–1	19.050	12.07	11.68	5.72	22.50	24.20	16.00	1.85	–	18.5/4159	1.32
C16BSS–1	25.400	15.88	17.02	8.28	36.10	39.10	21.00	4.15/3.10	–	40.0/8992	2.92
C20BSS–1	31.750	19.05	19.56	10.19	41.30	45.00	26.40	4.50/3.50	–	59.0/13264	4.41
C24BSS–1	38.100	25.40	25.40	14.63	53.40	57.80	33.20	6.00/4.80	–	104.0/23380	7.47
C28BSS–1	44.450	27.94	30.99	15.90	65.10	69.50	36.70	7.50/6.00	–	120.0/26976	9.90
C32BSS–1	50.800	29.21	30.99	17.81	66.00	71.00	42.00	7.00/6.00	–	150.0/33720	10.45
C08BSS–2	12.700	8.51	7.75	4.45	31.00	32.20	11.80	1.60	13.92	21.0/4721	1.58
C10BSS–2	15.875	10.16	9.65	5.08	36.10	37.50	14.70	1.70	16.59	29.1/16542	2.49
C12BSS–2	19.050	12.07	11.68	5.72	42.00	43.60	16.00	1.85	19.46	37.0/8318	2.62
C16BSS–2	25.400	15.88	17.02	8.28	68.00	71.00	21.00	4.15/3.10	31.88	70.7/15894	5.76
C20BSS–2	31.750	19.05	19.56	10.19	77.80	81.50	26.40	4.50/3.50	36.45	105.6/23740	8.72
C24BSS–2	38.100	25.40	25.40	14.63	101.70	106.20	33.20	6.00/4.80	48.36	182.0/40915	14.98
C28BSS–2	44.450	27.94	30.99	15.90	124.60	129.10	36.70	7.50/6.00	59.56	216.0/48557	19.82
C32BSS–2	50.800	29.21	30.99	17.81	124.60	129.60	42.00	7.00/6.00	58.55	270.0/60696	20.94
C08BSS–3	12.700	8.51	7.75	4.45	45.10	46.10	11.80	1.60	13.92	30.0/6744	2.36
C10BSS–3	15.875	10.16	9.65	5.08	52.70	54.10	14.70	1.70	16.59	43.6/9802	2.92
C12BSS–3	19.050	12.07	11.68	5.72	61.50	63.10	16.00	1.85	19.46	55.5/12477	3.89
C16BSS–3	25.400	15.88	17.02	8.28	99.80	102.90	21.00	4.15/3.10	31.88	106.7/23830	8.62
C20BSS–3	31.750	19.05	19.56	10.19	114.20	117.90	26.40	4.50/3.50	36.45	155.3/34913	13.03
C24BSS–3	38.100	25.40	25.40	14.63	150.10	154.60	33.20	6.00/4.80	48.36	276.3/62115	22.10
C28BSS–3	44.450	27.94	30.99	15.90	184.20	188.70	36.70	7.50/6.00	59.56	318.0/71486	29.64
C32BSS–3	50.800	29.21	30.99	17.81	183.20	188.20	42.00	7.00/6.00	58.55	402.0/90370	31.27

Stainless steel short pitch roller chain attachments

A1



K1

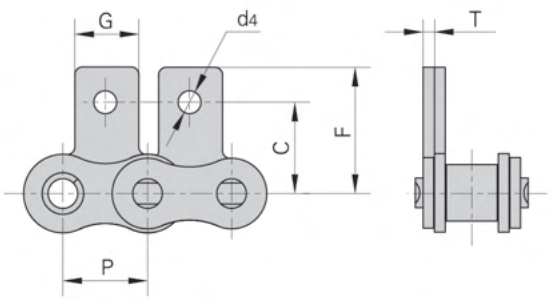


Donghua Chain No.	P	G	F	W	T	h4	d4
	mm	mm	mm	mm	mm	mm	mm
06CSS	9.525	7.90	19.00	28.60	1.30	6.35	3.40
08ASS	12.700	9.50	25.40	35.20	1.50	7.90	3.40
10ASS	15.875	12.70	31.75	46.20	2.03	10.30	5.50
12ASS	19.050	15.90	38.10	55.60	2.42	11.90	5.50
16ASS	25.400	19.10	50.80	64.80	3.25	15.90	6.80
20ASS	31.750	25.40	63.50	89.80	4.00	19.80	9.20
24ASS	38.100	28.60	76.20	108.50	4.80	23.00	9.80
28ASS	44.450	34.90	88.90	123.00	5.60	28.60	11.40
32ASS	50.800	38.10	101.60	142.80	6.40	31.75	13.10
#06BSS	9.525	8.00	19.04	27.00	1.30	6.50	3.50
08BSS	12.700	9.50	25.40	36.40	1.60	8.90	4.50
10BSS	15.875	14.30	31.75	44.60	1.70	10.31	5.30
12BSS	19.050	16.00	38.10	52.40	1.85	13.46	6.40
16BSS	25.400	19.10	50.80	72.60	3.10	15.88	6.40
20BSS	31.750	35.00	63.50	100.50	3.50	19.80	9.00
24BSS	38.100	30.00	76.20	108.40	4.80	26.67	10.50
28BSS	44.450	35.00	88.90	123.00	6.00	28.58	13.10
32BSS	50.800	38.10	101.60	142.80	6.00	31.75	13.10

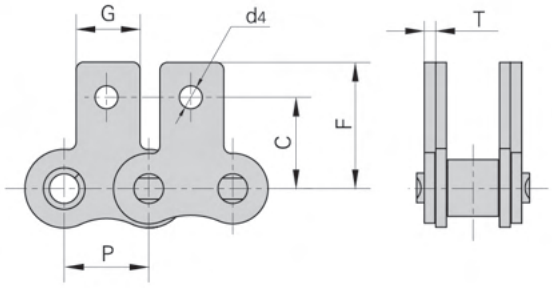
#Straight side plates

Stainless steel short pitch roller chain attachments

SA1/M1 (one side)



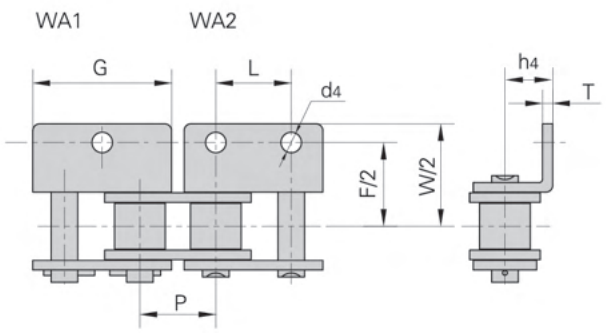
SK1/M1 (both sides)

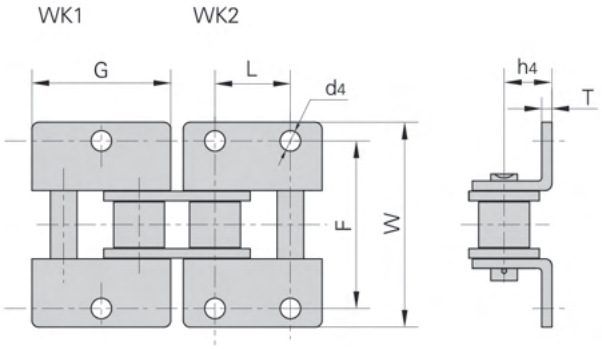


Donghua Chain No.	P	G	C	F	T	d4
	mm	mm	mm	mm	mm	mm
06CSS	9.525	7.90	9.50	14.55	1.30	3.40
08ASS	12.700	9.50	12.70	19.05	1.50	3.40
10ASS	15.875	12.70	15.90	25.25	2.03	5.50
12ASS	19.050	15.90	18.30	29.33	2.42	5.50
16ASS	25.400	19.10	24.60	34.70	3.25	6.80
20ASS	31.750	25.40	31.80	43.30	4.00	9.20
24ASS	38.100	28.60	36.50	51.60	4.80	9.80
28ASS	44.450	34.90	44.50	62.00	5.60	11.40
32ASS	50.800	38.10	50.80	69.85	6.40	13.10
#06BSS	9.525	8.00	9.52	13.50	1.30	3.50
08BSS	12.700	9.50	13.35	18.90	1.60	4.50
10BSS	15.875	14.30	16.50	22.95	1.70	5.30
12BSS	19.050	16.00	21.45	28.60	1.85	6.40
16BSS	25.400	19.10	23.15	34.00	3.10	6.40
20BSS	31.750	35.00	30.50	45.70	3.50	9.00
24BSS	38.100	30.00	36.00	61.50	4.80	10.50

#Straight side plates

Stainless steel short pitch roller chain attachments

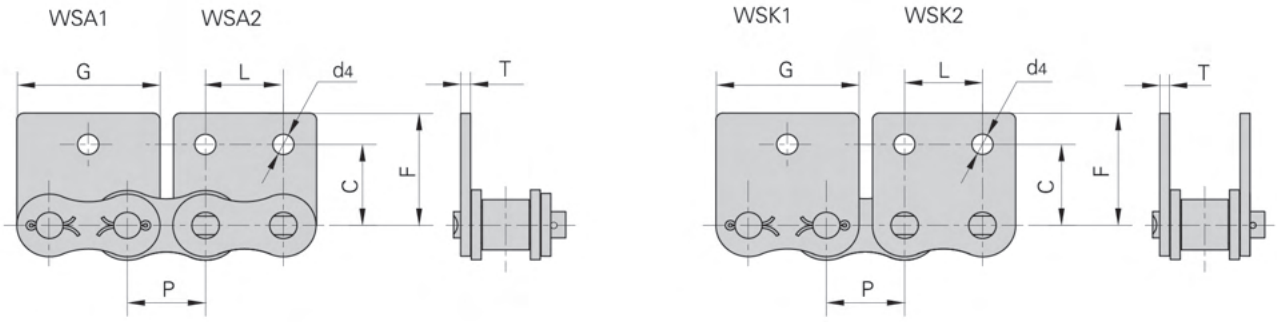




Donghua Chain No.	P	G	L	F	W	T	h_4	d_4
	mm	mm	mm	mm	mm	mm	mm	mm
06CSS	9.525	17.20	9.525	19.00	28.60	1.30	6.35	2.80
08ASS	12.700	23.00	12.700	25.40	35.60	1.50	7.90	3.40
10ASS	15.875	28.80	15.875	31.75	46.80	2.03	10.30	5.50
12ASS	19.050	34.65	19.050	38.10	56.40	2.42	11.90	5.50
16ASS	25.400	45.90	25.400	50.80	73.20	3.25	15.90	6.80
20ASS	31.750	57.65	31.750	63.50	89.80	4.00	19.80	9.20
24ASS	38.100	69.30	38.100	76.20	108.80	4.80	23.00	9.80
28ASS	44.450	80.45	44.450	88.90	123.00	5.60	28.60	11.40
32ASS	50.800	92.00	50.800	101.60	142.80	6.40	31.75	13.10
#06BSS	9.525	17.72	9.525	19.04	27.00	1.30	6.50	3.50
08BSS	12.700	24.00	12.700	25.40	36.40	1.60	8.90	4.30
10BSS	15.875	29.58	15.850	31.80	44.60	1.70	10.31	5.30
12BSS	19.050	34.05	19.050	38.10	52.40	1.85	13.46	6.40
16BSS	25.400	46.40	25.400	50.80	72.60	3.10	15.88	6.40
20BSS	31.750	58.10	31.750	63.00	100.50	3.50	19.80	9.00
24BSS	38.100	71.30	38.100	76.20	108.40	4.80	26.67	10.50
28BSS	44.450	81.10	44.450	88.90	123.00	6.00	28.58	13.10
32BSS	50.800	92.80	50.800	101.60	142.80	6.00	31.75	13.10

#Straight side plates

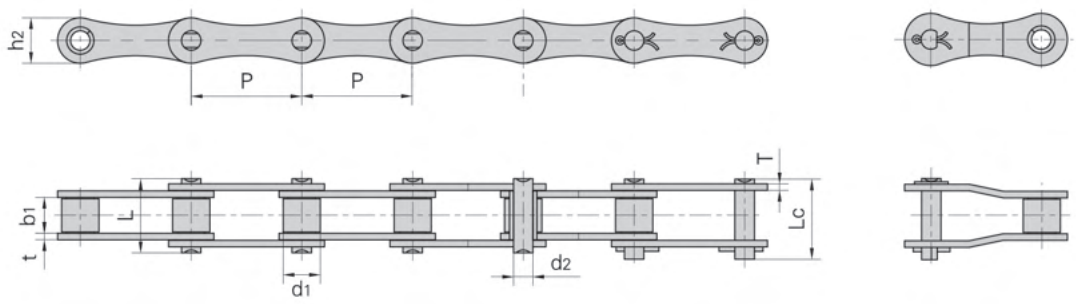
Stainless steel short pitch roller chain attachments



Donghua Chain No.	P	G	L	C	F	T	d4
	mm	mm	mm	mm	mm	mm	mm
06CSS	9.525	17.32	9.525	9.50	14.55	1.30	2.80
08ASS	12.700	23.00	12.700	12.70	17.40	1.50	3.40
10ASS	15.875	28.80	15.875	15.90	23.05	2.03	5.50
12ASS	19.050	34.65	19.050	18.30	26.86	2.42	5.50
16ASS	25.400	45.90	25.400	24.60	35.45	3.25	6.80
20ASS	31.750	57.65	31.750	31.80	44.00	4.00	9.20
24ASS	38.100	69.30	38.100	36.50	51.60	4.80	9.80
28ASS	44.450	80.45	44.450	44.50	62.00	5.60	11.40
32ASS	50.800	92.00	50.800	50.80	69.85	6.40	13.10
#06BSS	9.525	17.72	9.525	9.52	13.50	1.30	3.50
08BSS	12.700	23.30	12.700	13.35	18.90	1.60	4.30
10BSS	15.875	29.58	15.875	16.50	22.95	1.70	5.30
12BSS	19.050	34.05	19.050	21.45	28.60	1.85	6.40
16BSS	25.400	46.40	25.400	23.15	34.00	3.10	6.40
20BSS	31.750	58.10	31.750	30.50	45.70	3.50	9.00
24BSS	38.100	71.30	38.100	42.70	61.50	4.80	10.50

#Straight side plates

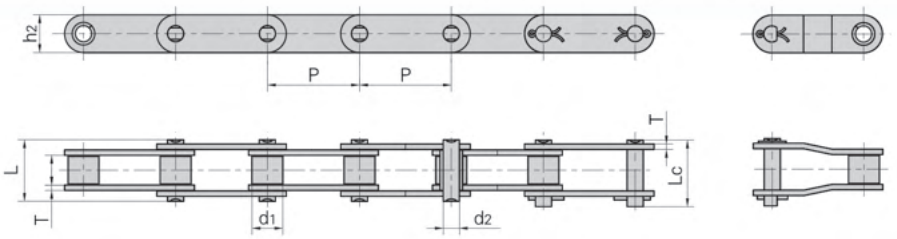
Stainless steel double pitch roller chains



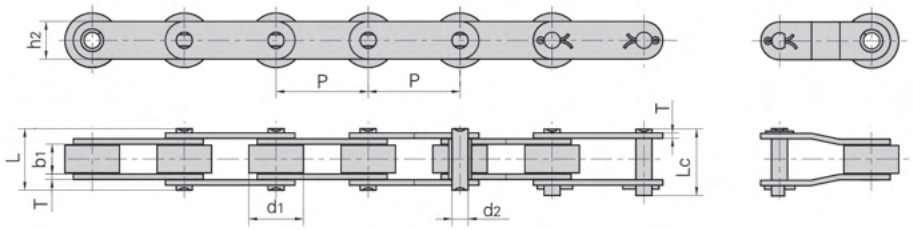
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Breaking load	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
208ASS	25.40	7.95	7.85	3.96	16.60	17.80	12.00	1.50	9.6/2158	0.42
208BSS	25.40	8.51	7.75	4.45	16.70	18.20	11.80	1.60	12.0/2698	0.45
210ASS	31.75	10.16	9.40	5.08	20.70	22.20	15.00	2.03	15.2/3417	0.73
210BSS	31.75	10.16	9.65	5.08	19.50	20.90	14.70	1.70	13.3/2990	0.66
212ASS	38.10	11.91	12.57	5.94	25.90	27.70	18.00	2.42	21.7/4878	1.02
212BSS	38.10	12.07	11.68	5.72	22.50	25.20	16.00	1.85	18.5/4159	0.76
216ASS	50.80	15.88	15.75	7.92	32.70	36.50	24.00	3.25	38.9/8745	1.70
216BSS	50.80	15.88	17.02	8.28	36.10	39.10	21.00	4.50/3.10	40.0/8992	1.80
220ASS	63.50	19.05	18.90	9.53	40.40	44.70	30.00	4.00	60.0/13488	2.55
220BSS	63.50	19.05	19.56	10.19	41.30	45.00	26.40	4.50/3.50	57.0/12814	2.62
224ASS	76.20	22.23	25.22	11.10	50.30	54.30	35.70	4.80	76.2/17130	4.06
224BSS	76.20	25.40	25.40	14.63	53.40	57.80	33.20	6.00/4.80	104.0/23379	4.66

Stainless steel double pitch roller chains

Small roller type



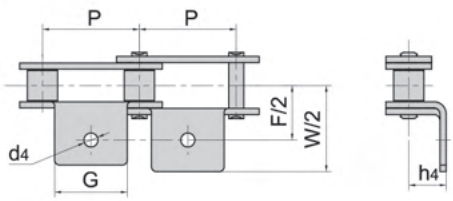
Large roller type



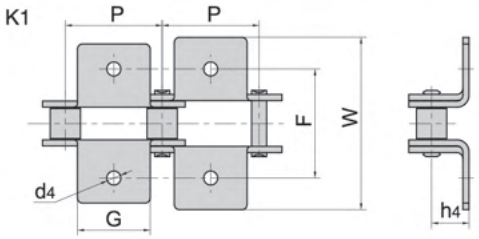
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Breaking load	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
C2040SS C2042SS	25.40	7.95 15.88	7.85	3.96	16.6	17.8	12.0	1.50	9.6/2182	0.51 0.85
C2040HSS	25.40	7.95	7.85	3.96	18.8	19.9	12.0	2.03	9.6/2182	0.66
C208BSS C208BLSS	25.40	8.51 15.88	7.75	4.45	16.7	18.2	11.8	1.60	12.0/2727	0.56 0.90
C2050SS C2052SS	31.75	10.16 19.05	9.40	5.08	20.7	22.2	15.0	2.03	15.2/3455	0.79 1.29
C210BSS	31.75	10.16	9.65	5.08	19.5	20.9	14.7	1.70	13.3/2990	0.75
C2060SS C2062SS	38.10	11.91 22.23	12.57	5.94	25.9	27.7	18.0	2.42	21.7/4932	1.13 1.63
C2060HSS C2062HSS	38.10	11.91 22.23	12.57	5.94	29.2	31.6	18.0	3.25	21.7/4932	1.46 2.10
C212BSS	38.10	12.07	11.68	5.72	22.5	25.2	16.0	1.85	18.5/4159	0.89
C2080SS C2082SS	50.80	15.88 28.58	15.75	7.92	32.7	36.5	24.0	3.25	38.9/8841	2.11 3.16
C2080HSS C2082HSS	50.80	15.88 28.58	15.75	7.92	36.2	39.4	24.0	4.00	38.9/8841	2.57 3.63
C216BSS	50.80	15.88	17.02	8.28	36.1	39.1	21.0	4.50/3.10	40.0/8992	2.10
C2100SS C2102SS	63.50	19.05 39.67	18.90	9.53	40.4	44.7	30.0	4.00	60.0/13636	3.05 4.89
C2100HSS C2102HSS	63.50	19.05 39.67	18.90	9.53	43.6	46.9	30.0	4.80	60.0/13636	3.61 5.45
C220BSS	63.50	19.05	19.56	10.19	41.3	45.0	26.4	4.50/3.50	57.0/12814	2.93

Stainless steel double pitch conveyor chain attachments

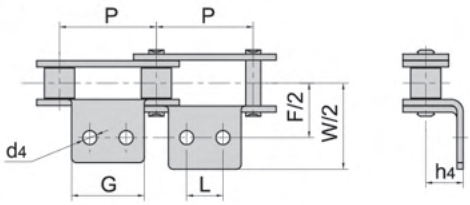
A1



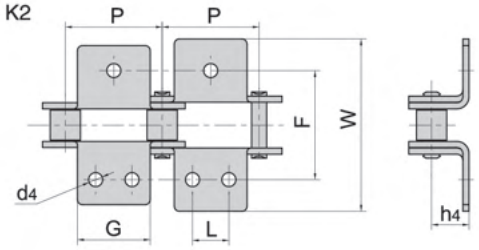
K1



A2



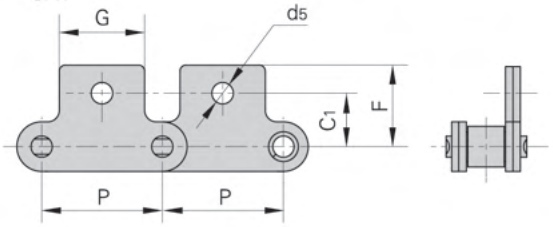
K2



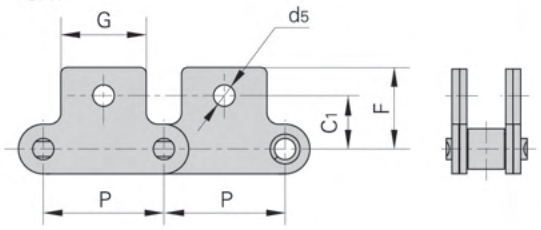
Donghua Chain No.	P	G	L	F	W	h4	d4
	mm	mm	mm	mm	mm	mm	mm
C2040SS C2042SS	25.40	19.1	9.5	25.4	39.6	9.10	3.4
C208BSS C208BLSS	25.40	23.2	12.7	25.4	39.6	9.10	4.5
C2050SS C2052SS	31.75	23.8	11.9	31.8	49.0	11.10	5.5
C2060SS C2062SS	38.10	28.6	14.3	42.9	67.8	14.70	5.5
C2060HSS C2062HSS	38.10	28.6	14.3	42.9	67.8	14.70	5.5
C2080SS C2082SS	50.80	38.1	19.1	55.6	87.8	19.10	6.8
C2080HSS C2082HSS	50.80	38.1	19.1	55.6	87.8	19.10	6.8
C2100SS C2102SS	63.50	47.6	23.8	66.6	107.5	23.40	9.2
C2100HSS C2102HSS	63.50	47.6	23.8	66.6	107.5	23.40	9.2

Stainless steel double pitch conveyor chain attachments

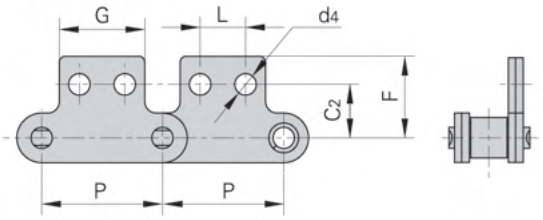
SA1



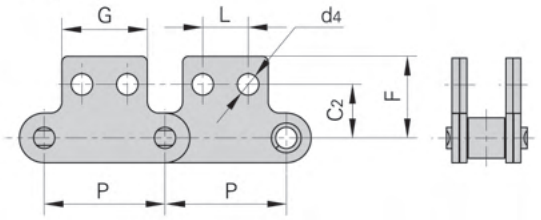
SK1



SA2



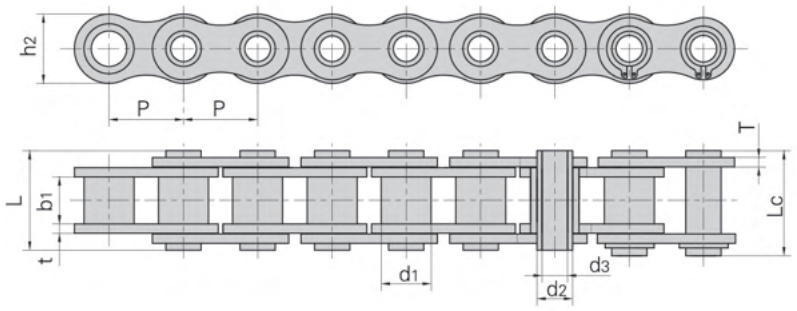
SK2



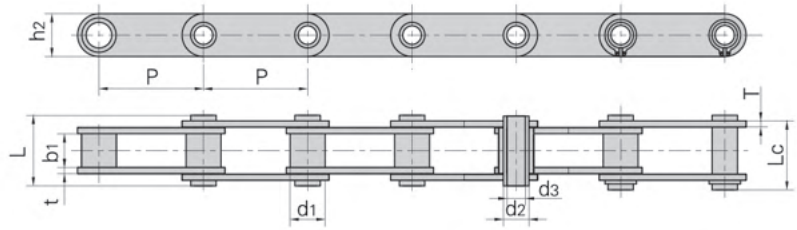
Donghua Chain No.	P	G	L	C_1	C_2	F	d_4	d_5
	mm	mm	mm	mm	mm	mm	mm	mm
C2040SS C2042SS	25.400	19.10	9.50	11.10	13.50	20.50	3.40	5.50
C208BSS C208BLSS	25.400	23.20	12.70	11.10	13.50	20.50	4.50	5.50
C2050SS C2052SS	31.750	23.80	11.90	14.30	15.90	25.00	5.50	6.60
C2060SS C2062SS	38.100	28.60	14.30	17.50	19.10	32.90	5.50	9.20
C2060HSS C2062HSS	38.100	28.60	14.30	17.50	19.10	32.90	5.50	9.20
C2080SS C2082SS	50.800	38.10	19.10	22.20	25.40	43.50	6.60	11.00
C2080HSS C2082HSS	50.800	38.10	19.10	22.20	25.40	43.50	6.60	11.00
C2100SS C2102SS	63.500	47.60	23.80	28.60	31.80	50.40	8.40	13.00
C2100HSS C2102HSS	63.500	47.60	23.80	28.60	31.80	50.40	8.40	13.00

Stainless steel hollow pin chains

Type A



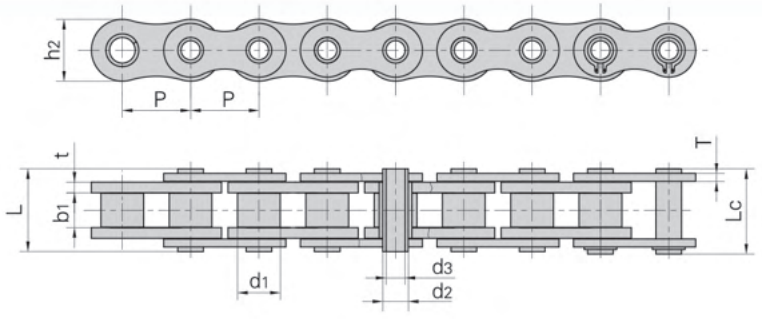
Type B



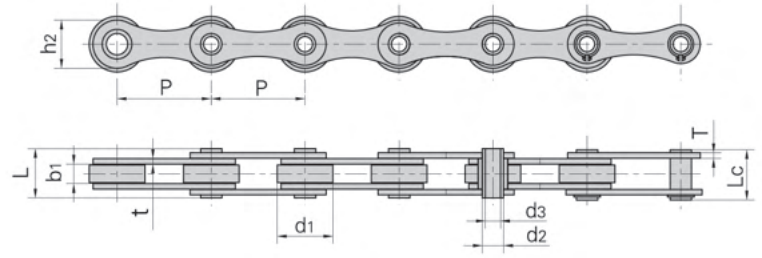
Donghua Chain No.	Pitch	Bush diameter	Width between inner plates	Pin diameter		Pin length		Inner plate depth	Plate thickness	Breaking load	Weight per meter	Type
	P	d_1 max	b_1 min	d_2 max	d_3 min	L max	Lc max	h_2 max	t/T max	Q min	q	
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m	
08BHPSS	12.700	8.51	7.75	6.55	4.50	16.40	–	11.80	1.60	7.7/1731	0.56	A
08BHPFSS	12.700	8.51	7.75	6.55	4.50	16.40	17.60	11.80	1.60/1.30	7.8/1753	0.50	A
08BHPF5SS	12.700	8.51	7.75	6.30	4.50	16.80	18.00	12.00	1.60	6.7/1506	0.63	A
C08BHPSS	12.700	8.51	7.75	6.55	4.50	16.40	17.60	11.80	1.60/1.30	7.7/1731	0.62	B
40HPSS	12.700	7.95	7.85	5.63	4.00	16.50	17.60	12.00	1.50	7.7/1731	0.55	A
50HPSS	15.875	10.16	9.40	7.03	5.13	20.70	21.90	15.09	2.03	14.0/3147	0.92	A
10BHPF3SS	15.875	10.16	9.65	7.02	5.13	19.05	20.50	14.70	1.70	7.0/1574	0.87	A
60HPSS	19.050	11.91	12.70	8.31	6.00	25.80	26.80	18.00	2.42	16.8/3777	1.31	A
60HPF6SS	19.050	11.91	12.70	8.31	5.00	25.80	26.80	18.00	2.42	15.0/3409	1.40	A
80HPSS	25.400	15.88	15.75	11.40	8.05	32.50	33.80	24.00	3.25	35.0/7868	2.29	A
C2040HPSS	25.400	7.95	7.85	5.63	4.00	16.50	17.60	12.00	1.50	7.7/1731	0.47	B
HB25.4F10SS	25.400	10.16	9.40	7.22	5.12	20.50	21.80	14.95	2.03	12.0/2698	0.84	B
C2050HPSS	31.750	10.16	9.40	7.22	5.12	20.50	21.80	15.00	2.03	14.3/3215	0.77	B
C2060HPSS	38.100	11.91	12.70	8.31	6.00	25.80	26.80	17.00	2.42	16.8/3777	1.03	B
HP50F10SS	50.000	18.00	12.00	8.30	8.30	39.50	40.60	30.00	3.00	30.0/6744	2.71	B
C2080HPSS	50.800	15.88	15.75	11.40	8.05	32.50	33.80	24.00	3.25	35.0/7868	1.83	B

Stainless steel hollow pin chains

Type A



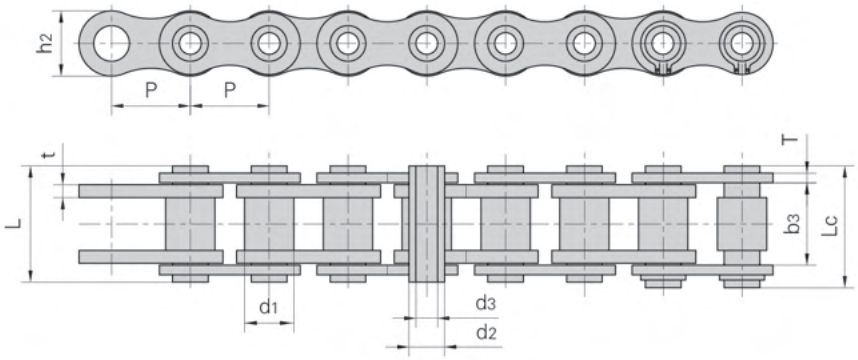
Type B



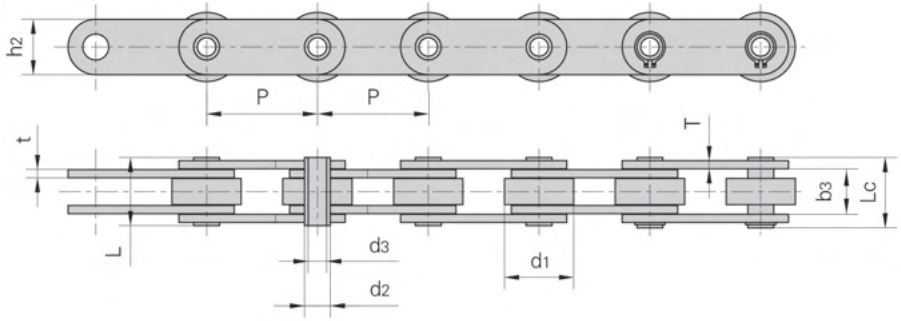
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter		Pin length		Inner plate depth	Plate thickness	Breaking load	Weight per meter	Type
	P	d_1 max	b_1 min	d_2 max	d_3 min	L max	Lc max	h_2 max	t/T max	Q min	q	
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m	
10BHPSS	15.875	10.16	9.65	5.94	4.04	19.30	20.50	14.70	1.70	11.0/2473	0.87	A
12BHPSS	19.050	12.07	11.68	6.50	4.00	21.60	22.80	15.90	1.85	14.0/3147	1.12	A
16BHBSS	25.400	15.88	17.02	8.28	4.20	35.20	36.50	21.00	4.15/3.10	25.4/5710	2.50	A
16BHBF1SS	25.400	15.88	12.70	9.53	7.05	30.80	32.20	23.00	4.15/3.10	25.0/5620	2.30	A
HB25.4F6SS	25.400	16.00	8.00	6.05	4.20	19.20	20.20	12.00	2.03	6.0/1349	0.90	B
HP35SS	35.000	20.00	16.00	13.35	10.20	30.40	31.60	26.30	2.50	16.4/3687	2.13	A
HP41.75F1SS	41.750	17.10	20.20	11.11	8.20	35.70	39.00	21.65	3.10	13.2/2967	1.60	A
HP41.75F3SS	41.750	17.00	20.50	11.00	8.30	36.00	39.50	21.40	3.00	13.2/2967	1.64	A
DH16500HPSS	50.000	30.00	10.50	11.40	8.20	27.40	28.60	26.00	3.10	29.0/6519	2.24	B
HB50F4SS	50.000	30.00	10.00	11.60	8.20	26.60	28.40	25.40	3.00	36.0/8093	1.47	B
HP50F8SS	50.000	25.00	11.20	8.95	6.30	26.00	26.70	20.20	2.50	19.5/4384	1.79	B
HB50.8SS	50.800	30.00	10.50	11.40	8.20	27.40	28.60	26.00	3.10	35.0/7868	2.60	A
HB50.8F13SS	50.800	30.60	13.25	11.40	8.20	30.50	31.70	25.50	3.10	32.0/7194	1.66	B
HB50.8F42SS	50.800	30.00	10.00	11.60	8.00	26.60	30.00	25.40	3.00	50.0/11240	2.00	B
1650HPF3SS	50.800	30.00	10.50	11.20	8.20	27.40	28.60	26.00	3.10	32.0/7194	1.80	B
HB50.8F21SS	50.800	30.00	10.00	11.60	8.20	26.60	28.40	25.40	3.00	36.0/8093	1.46	B
DH16500HPSS	50.800	30.00	10.50	11.40	8.20	27.40	28.60	26.00	3.10	32.0/7194	1.60	B
HB63F6SS	63.000	30.00	10.00	11.70	8.20	26.70	28.10	26.50	3.10	35.0/7868	2.09	B
HB100F7SS	100.000	30.00	10.00	11.50	8.20	26.50	27.70	25.50	3.00	35.0/7868	1.28	B

Stainless steel hollow pin chains

Type A

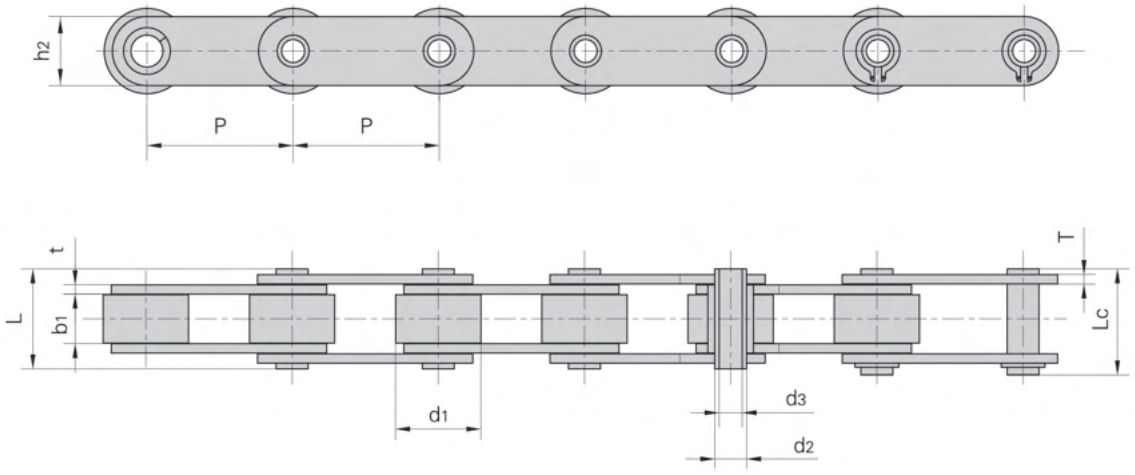


Type B



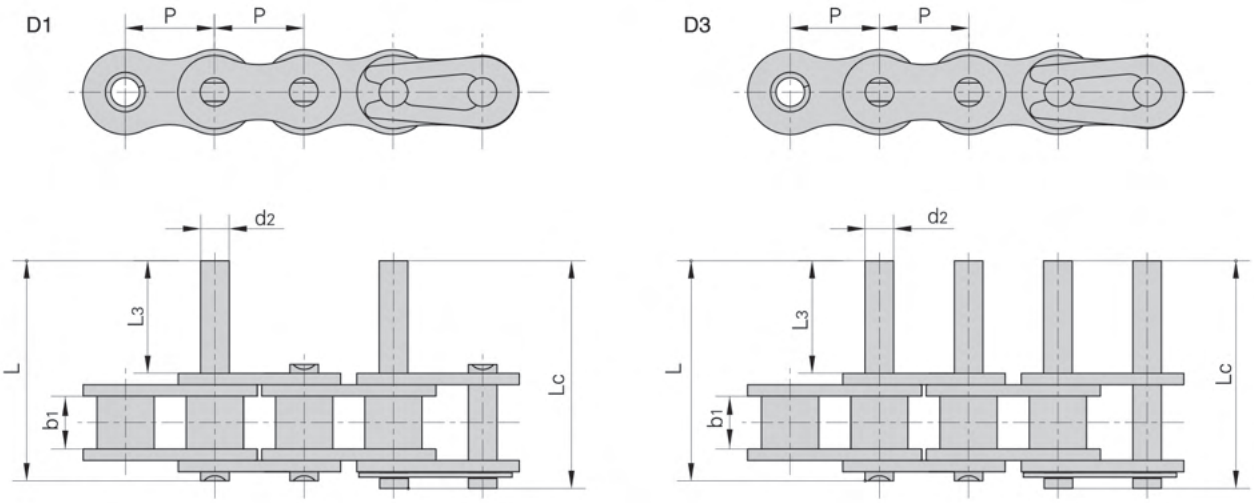
Donghua Chain No.	Pitch	Roller diameter	Width between outer plates	Pin diameter		Pin length		Inner plate depth	Plate thickness	Breaking load	Weight per meter	Type
	P	d_1 max	b_1 min	d_2 max	d_3 min	L max	Lc max	h_2 max	t/T max	Q min	q	
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m	
08BHPF2SS	12.700	8.51	13.20	6.65	5.20	18.00	19.20	11.80	1.60	7.0/1591	0.50	A
08BHPF3SS	12.700	8.51	13.40	6.65	4.00	19.00	20.20	11.80	1.70	9.8/2227	0.69	A
10BHPF9SS	15.875	10.16	15.80	7.03	5.10	19.20	20.20	14.00	1.85	11.9/2705	0.87	A
12BHPF1SS	19.050	12.07	15.80	8.03	5.40	22.70	23.90	15.80	1.85	13.0/2955	1.20	A
12BHPF8SS	19.050	12.07	12.70	8.03	5.70	22.40	23.90	15.80	1.85	13.0/2955	1.04	A
60HPF3SS	19.050	11.91	12.70	8.40	6.10	24.70	26.00	18.00	2.03	12.0/2727	1.54	A
HP20SS	20.000	12.00	28.80	8.40	6.00	38.00	40.00	18.00	3.00	18.0/4091	3.00	A
HB38.1F5SS	38.100	18.00	22.50	14.00	10.20	32.80	34.30	28.00	3.50	40.0/9091	2.80	B

Stainless steel hollow pin chains



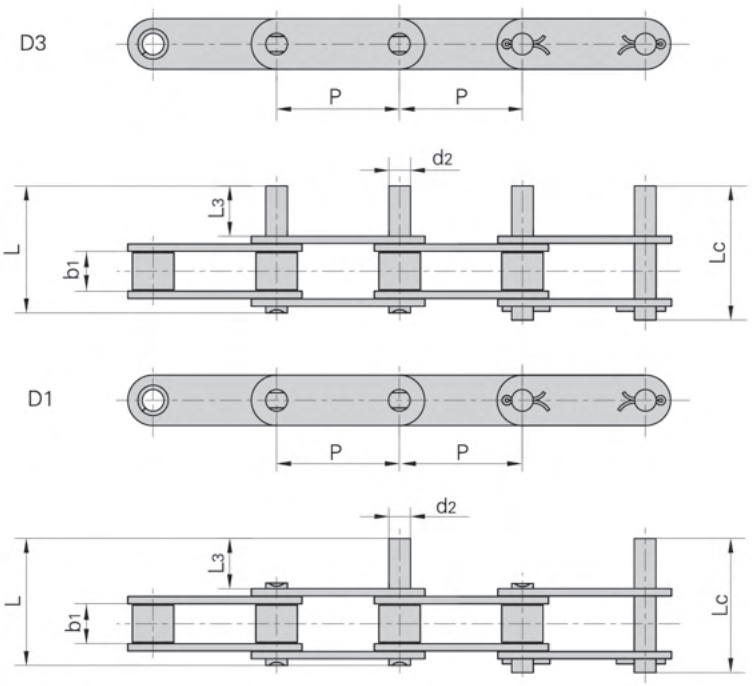
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter		Pin length		Inner plate depth	Plate thickness	Breaking load	Weight per meter
	P	d_1 max	b_1 min	d_2 max	d_3 min	L max	Lc max	h_2 max	T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
C2042HPSS	25.400	15.88	7.85	5.63	4.00	16.50	17.60	12.00	1.50	7.7/1731	0.79
C2052HPSS	31.750	19.05	9.53	7.22	5.12	20.50	21.80	15.00	2.03	14.3/3215	1.27
C2062HPSS	38.100	22.23	12.70	8.31	6.00	25.80	26.80	17.00	2.42	16.8/3777	1.74
C2082HPSS	50.800	28.58	15.75	11.40	8.05	32.40	33.80	24.00	3.25	35.0/7868	2.86
C2042H-HPSS	25.400	15.88	7.85	5.63	4.00	18.80	19.90	12.00	2.03	7.7/1731	0.96
C2052H-HPSS	31.750	19.05	9.53	7.22	5.12	22.10	23.40	15.00	2.42	14.3/3215	1.46
C2062H-HPSS	38.100	22.23	12.70	8.31	6.00	29.20	30.20	17.00	3.25	16.8/3777	2.02
C2082H-HPSS	50.800	28.58	15.75	11.40	8.05	36.20	37.60	24.00	4.00	35.0/7868	3.30
HB25.4F2SS	25.400	15.89	17.26	9.00	6.35	31.30	32.50	20.00	2.50	24.0/5395	1.99
HB30SS	30.000	20.00	14.70	9.00	6.30	29.00	31.00	20.00	2.50	18.0/4046	2.23
HB45SS	45.000	28.00	17.75	10.00	6.00	34.50	36.60	25.40	3.00	35.0/7868	3.60
HB50F3SS	50.000	25.00	11.50	9.00	6.00	25.00	26.50	20.00	2.50	21.0/4721	1.24
HB50F5SS	50.000	28.00	17.75	10.00	6.00	34.50	36.60	25.00	3.00	35.0/7868	3.43
HB50F6SS	50.000	20.00	17.75	10.00	6.00	34.50	36.60	25.00	3.00	35.0/7868	2.51
C10BHBSS	15.875	10.16	9.65	5.94	4.04	19.30	20.50	14.70	1.70	10.0/2248	0.99
C60HBF4SS	19.080	11.91	12.70	7.00	4.00	25.50	36.60	18.00	2.42	15.0/3372	1.70
MC35SS-P-50	50.000	31.00	14.80	14.00	10.20	31.00	33.00	25.00	3.00	21.0/4721	2.90
DH4203HPSS	76.200	31.75	15.00	14.00	10.10	25.00	39.00	26.00	3.80	29.4/6609	3.05

Stainless steel short pitch conveyor chains with extended pins



Donghua Chain No.	P	b_1	d_2	L_3	L	Lc
	mm	mm	mm	mm	mm	mm
06CSS	9.525	4.77	3.58	9.5	20.8	21.6
08ASS	12.700	7.85	3.96	9.5	25.1	26.2
10ASS	15.875	9.40	5.08	11.9	31.3	33.1
12ASS	19.050	12.57	5.94	14.3	38.6	40.6
16ASS	25.400	15.75	7.92	19.1	50.3	53.3
20ASS	31.750	18.90	9.53	23.8	61.8	66.1
24ASS	38.100	25.22	11.10	28.6	76.4	80.4
28ASS	44.450	25.22	12.70	33.3	84.8	89.4
32ASS	50.800	31.55	14.27	38.1	99.6	104.4
08BSS	12.700	7.75	4.45	9.5	25.1	26.6
10BSS	15.875	9.65	5.08	11.9	30.1	31.5
12BSS	19.050	11.68	5.72	14.3	35.4	37.1
16BSS	25.400	17.02	8.28	19.1	53.0	54.3
20BSS	31.750	19.56	10.19	41.0	79.9	83.6
24BSS	38.100	25.40	14.63	50.7	101.4	105.8
28BSS	44.450	30.99	15.90	61.9	124.0	128.4
32BSS	50.800	30.99	17.81	64.8	126.8	131.8

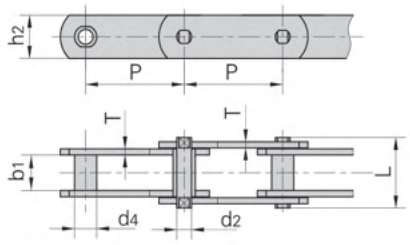
Stainless steel double pitch conveyor chains with extended pins



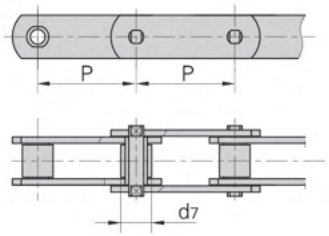
Donghua Chain No.	P	b1	d2	L3	L	Lc
	mm	mm	mm	mm	mm	mm
C2040SS C2042SS	25.40	7.85	3.96	9.5	25.1	26.2
C2050SS C2052SS	31.75	9.40	5.08	11.9	31.3	33.1
C2060SS C2062SS	38.10	12.57	5.94	14.3	38.6	40.6
C2060HSS C2062HSS	38.10	12.57	5.94	14.3	42.0	43.8
C2080SS C2082SS	50.80	15.75	7.92	19.1	50.3	53.3
C2080HSS C2082HSS	50.80	15.75	7.92	19.1	53.5	55.0
C2100SS C2102SS	63.50	18.90	9.53	23.8	61.8	66.1
C2100HSS C2102HSS	63.50	18.90	9.53	23.8	65.0	68.3
C2120HSS C2122HSS	76.20	25.22	11.10	28.6	79.6	83.6
C2160HSS C2162HSS	101.60	31.75	14.27	38.1	103.0	107.8

Stainless steel conveyor chains (M series)

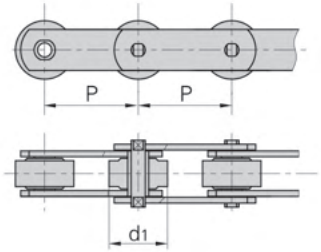
1.without rollers



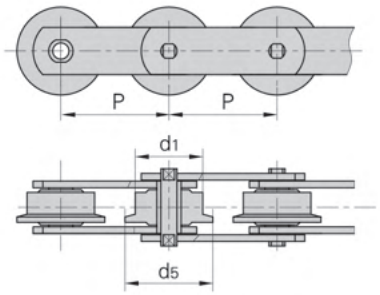
2.with S small rollers type



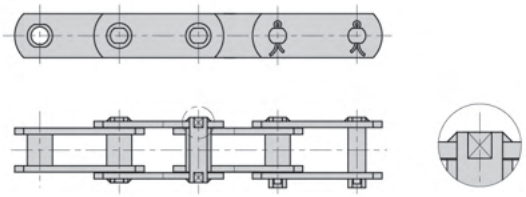
3.with P large rollers type



4.with F flanged rollers type



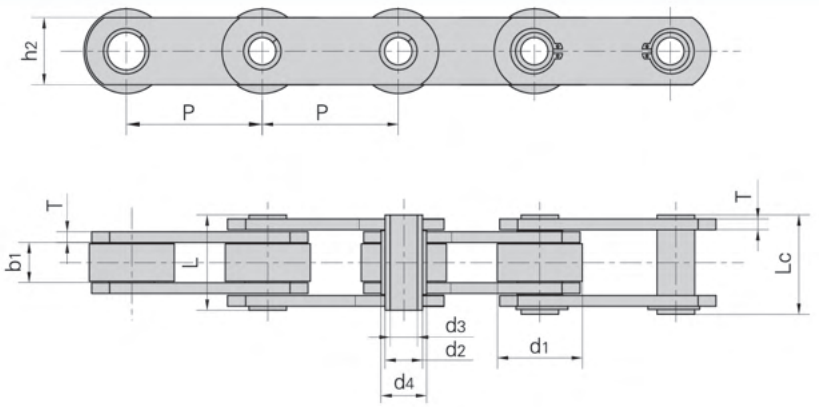
5.Welded pins with plates



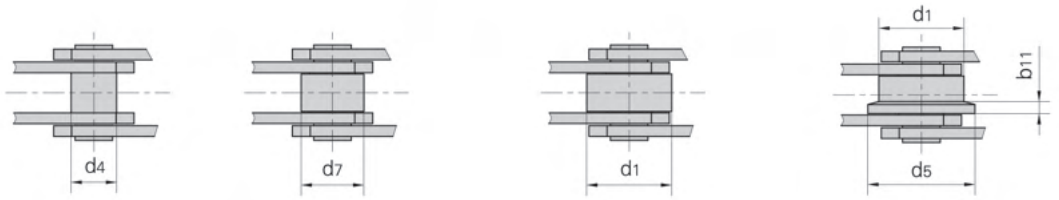
Donghua Chain No.	Pitch							Roller diameter			Bush diameter
	P							d_1 max	d_7 max	d_5 max	d_4 max
	mm							mm	mm	mm	mm
M20SS	40.0	50.0	63.0	80.0	100.0	125.0	160.0	25.00	12.50	30.00	9.00
M28SS	50.0	63.0	80.0	100.0	125.0	160.0		30.00	15.00	36.00	10.00
M40SS	63.0	80.0	100.0	125.0	160.0	–	–	36.00	18.00	42.00	12.50
M56SS	63.0	80.0	100.0	125.0	160.0	–	–	42.00	21.00	50.00	15.00
M80SS	80.0	100.0	125.0	160.0	–	–	–	50.00	25.00	60.00	18.00
M112SS	80.0	100.0	125.0	160.0	–	–	–	60.00	30.00	70.00	21.00
M160SS	100.0	125.0	160.0	–	–	–	–	70.00	36.00	85.00	25.00

Donghua Chain No.	Width between inner plates	Pin diameter	Pin length	Plate depth	Plate thickness	Tensile strength
	b_1 min	d_2 max	L max	h_2 max	t/T max	Q min
	mm	mm	mm	mm	mm	kN/lbf
M20SS	16.00	6.00	35.00	18.00	2.50	20.0/4545
M28SS	18.00	7.00	40.00	20.00	3.00	28.0/6364
M40SS	20.00	8.50	45.00	25.00	3.50	40.0/9091
M56SS	24.00	10.00	52.00	30.00	4.00	56.0/12727
M80SS	28.00	12.00	62.00	35.00	5.00	80.0/18182
M112SS	32.00	15.00	73.00	40.00	6.00	112.0/25454
M160SS	37.00	18.00	85.00	50.00	7.00	160.0/36364

Stainless steel hollow pin conveyor chains（MC series）



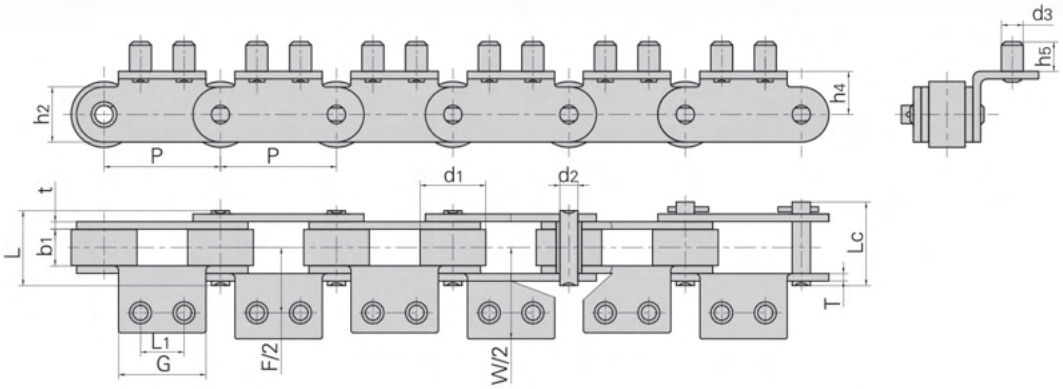
without rollers | with S small rollers type | with P large rollers type | with F flanged rollers type



Donghua Chain No.	Pitch					Roller dimesion				Bush diameter	Plate depth
	P					d_1 max	d_7 max	d_5 max	b_{11}	d_4 max	h_2 max
	mm					mm	mm	mm	mm	mm	mm
MC28SS	63.0	80.0	100.0	125.0	160.0	36.0	25.0	45.0	4.5	17.5	2.5
MC56SS	80.0	100.0	125.0	160.0	200.0	50.0	30.0	60.0	5.0	21.0	35.0
MC112SS	100.0	125.0	160.0	200.0	–	70.0	42.0	85.0	7.0	29.0	50.0
MC224SS	160.0	200.0	–	–	–	100.0	60.0	120.0	10.0	41.0	70.0

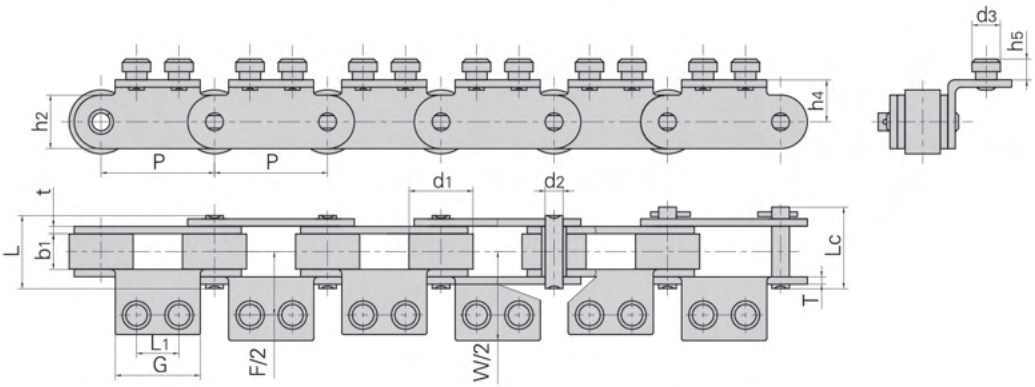
Donghua Chain No.	Width between inner plates	Pin diameter		Pin length		Plate thickness	Tensile strength
	b_1 min	d_2 max	d_3 min	L max	Lc max	t/T max	Q min
	mm	mm	mm	mm	mm	mm	kN/lbf
MC28SS	20.0	13.0	8.2	36.0	38.5	3.5	28.0/6364
MC56SS	24.0	15.5	10.2	45.0	47.5	4.0	56.0/12727
MC112SS	32.0	22.0	14.3	62.5	64.3	6.0	112.0/25454
MC224SS	43.0	31.0	20.3	83.0	85.5	8.0	224.0/50909

Conveyor chains for cold drink production



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
C2082SSA2F3	50.80	28.58	15.75	7.92	32.70	36.5	22.60	3.25	39/8767	2.8

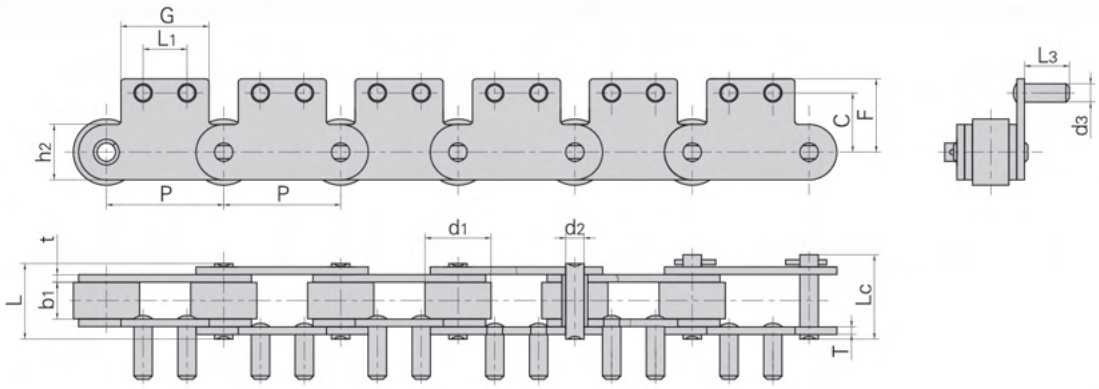
Donghua Chain No.	G	L_1	F	W	h_4	h_5	d_3
	mm	mm	mm	mm	mm	mm	mm
C2082SSA2F3	38.10	19.05	57.16	78.00	18.50	12.70	9.53



Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
C2082SSA2F4	50.80	28.58	15.75	7.92	32.70	36.5	22.60	3.25	39/8767	2.8

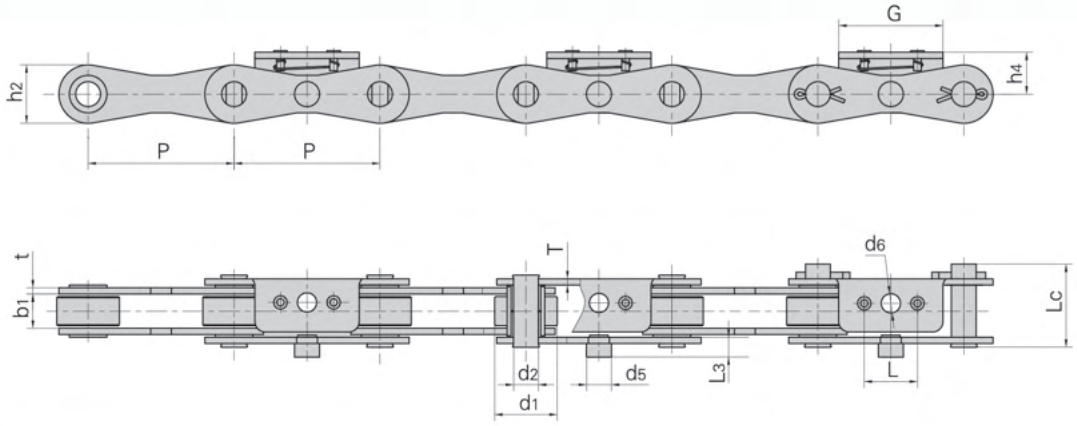
Donghua Chain No.	G	L_1	F	W	h_4	h_5	d_3
	mm	mm	mm	mm	mm	mm	mm
C2082SSA2F4	38.10	19.05	57.16	78.00	18.70	8.50	12.70

Conveyor chains for cold drink production



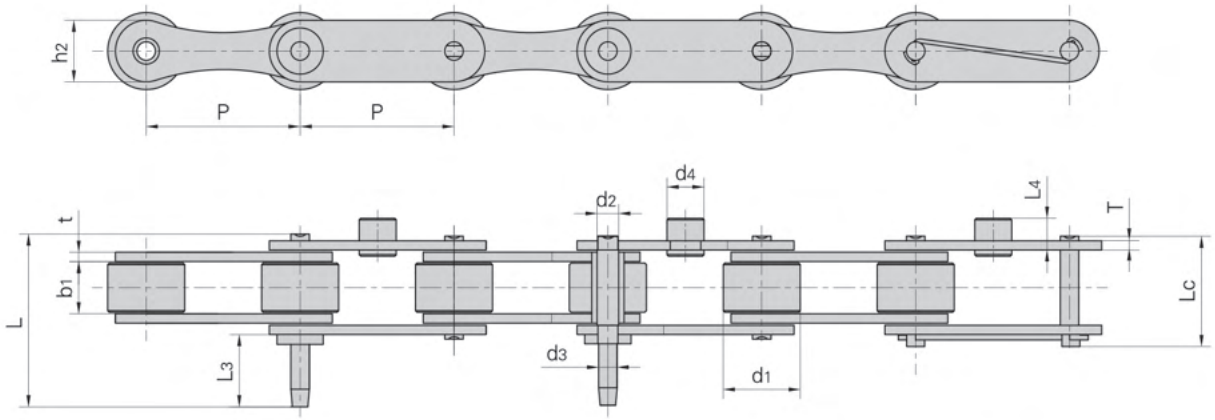
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
C2082SSSA2F1	50.80	28.58	15.75	7.92	32.70	36.5	22.60	3.25	39/8767	2.66

Donghua Chain No.	P	G	L_1	C	F	L_3	d_3
	mm	mm	mm	mm	mm	mm	mm
C2082SSSA2F1	50.80	38.10	19.05	25.40	31.80	19.20	7.92

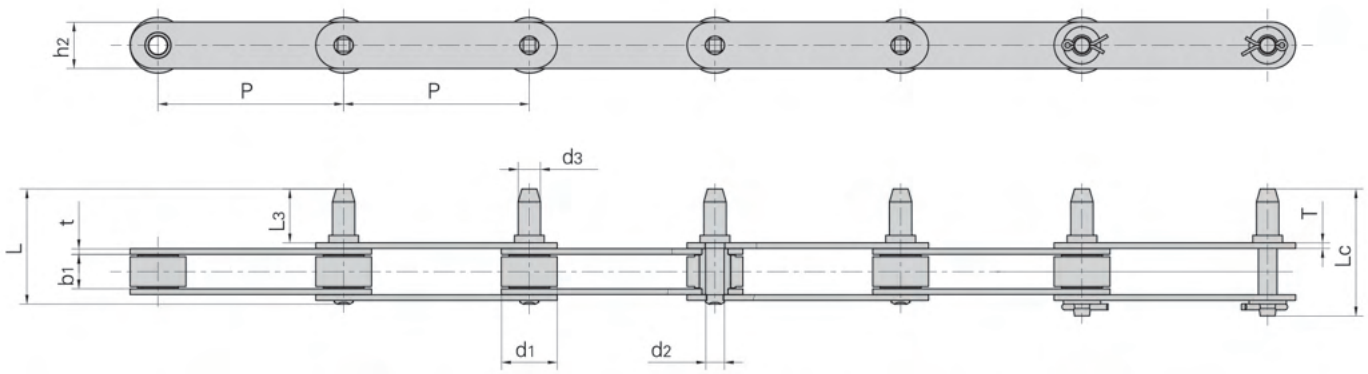


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate dimension		Attachment dimension						Tensile strength
	P	d_1 max	b_1 min	d_2 max	Lc max	h_2 max	t/T max	h_4	d_5	d_6	G	L	L_3	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P70F2SS	70.00	30.00	15.75	11.98	39.9	28.0	3.1	20.0	12.0	9.2	50.0	25.5	7.0	22.5/5058

Conveyor chains for cold drink production

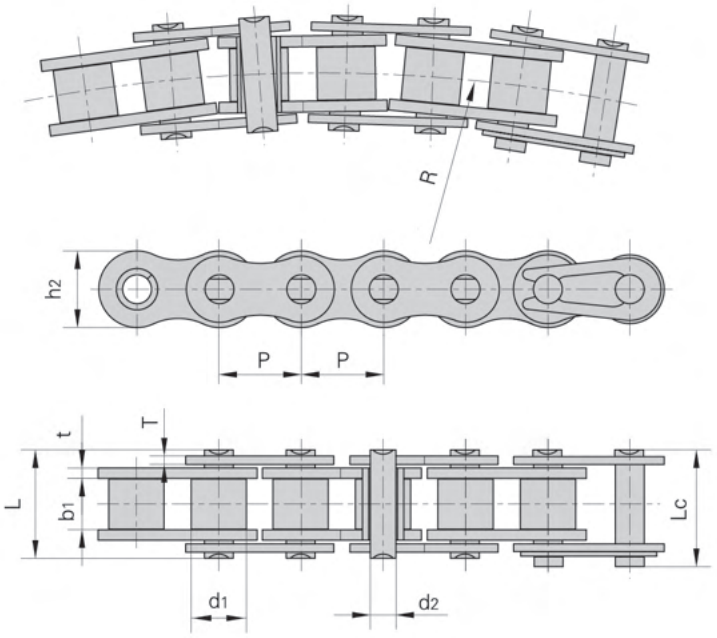


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length			Plate dimension		Attachment dimension			Tensile strength
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	L_3	h_2 max	t/T max	d_3	d_4	L_4 max	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf
P50F10SS	50.00	25.00	18.00	7.00	56.2	35.7	25.5	20.0	3.0	6.00	12.0	10.0	25.0/5620



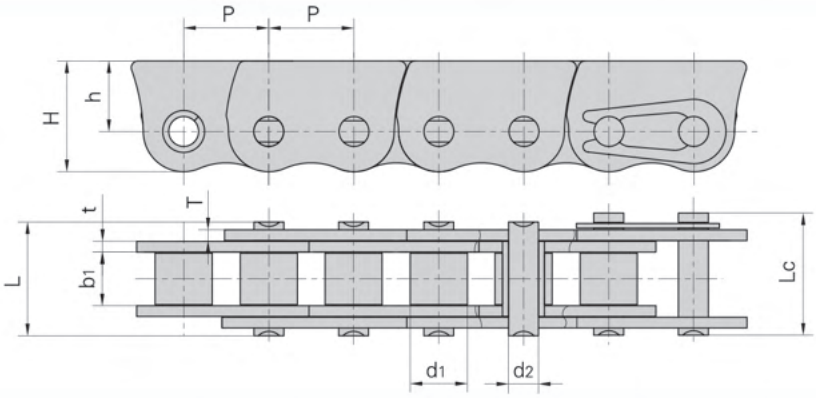
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter		Pin length			Inner plate depth	Plate thickness	Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	d_3 max	L max	Lc max	L_3	h_2 max	t/T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
P100F135SS–D3	100.00	30.00	18.20	10.00	12.00	61.6	68.0	29.0	25.0	3.0	30/6744	2.8

Stainless steel side bow roller chains



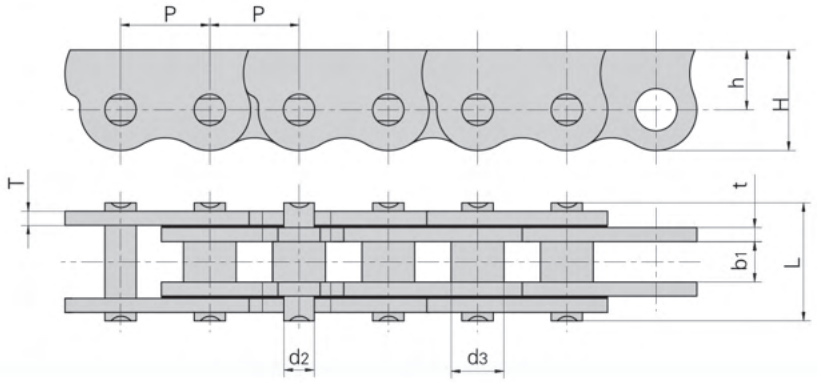
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Inner plate depth	Plate thickness	Side bow radius	Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	R	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
40SBSS	12.700	7.95	7.85	3.96	16.9	18.1	11.7	1.50	350	7.0/1574	0.63
43SBSS	12.700	7.95	7.85	3.45	18.5	–	11.7	1.50	305	7.0/1574	0.65
50SSSB	15.875	10.16	9.40	4.37	20.7	22.7	15.1	2.03	400	12.4/2788	1.10
16BSBSS	25.400	15.88	17.22	7.90	36.5	39.7	21.0	3.70/3.00	500	12.5/2810	2.53

Stainless steel Anti-sidebow chains for pushing window



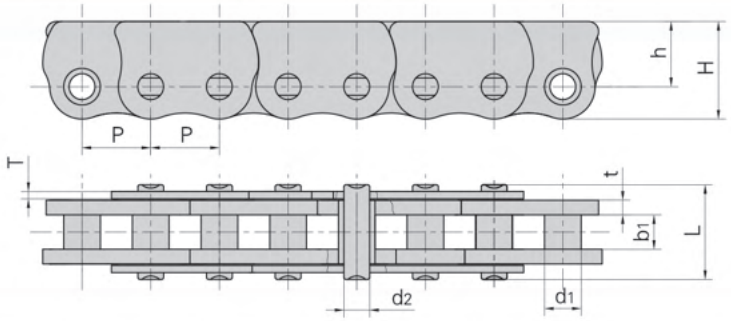
Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length	Plate dimension			Tensile strength	Weight per meter
	P	d_1 max	b_1 min	d_2 max	L max	H max	h	t/T max	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
06BF33SS	9.525	6.35	5.72	3.28	13.15	12.38	7.88	1.30	6.2/1394	0.63
06BF40SS	9.525	6.35	5.72	3.28	13.15	12.38	7.88	1.30	6.2/1394	0.63
*06CF49SS	9.525	5.08	4.77	3.58	14.80	13.20	8.80	2.03	8.0/1799	0.89
*06CF51SS	9.525	5.08	4.77	3.58	12.80	13.20	8.80	2.03/1.00	7.0/1574	0.69
08BSSF20	12.700	8.51	7.75	4.45	16.70	16.50	10.50	1.60	12.0/2698	1.06
08BF66SS	12.700	8.51	7.75	4.45	18.80	14.30	8.50	2.03	12.0/2698	1.07
08BSSF74	12.700	8.51	7.75	4.45	18.80	15.50	9.70	2.03/1.85	13.0/2922	1.19

*Bush chain: d_1 in the table indicates the external diameter of the bush

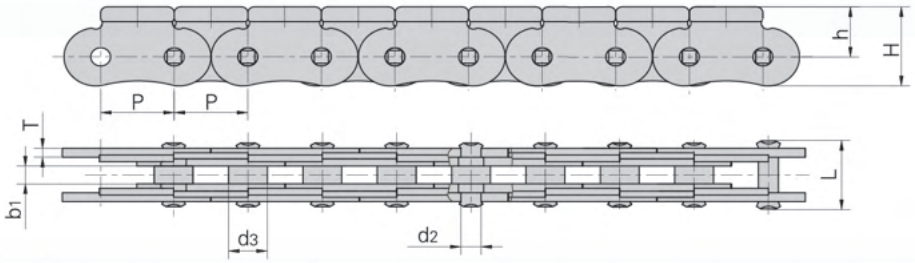


Donghua Chain No.	Pitch	Width between inner plates	Pin diameter		Pin length	Plate dimension			Tensile strength
	P	b_1 min	d_2 max	d_4 max	L max	H max	h	t/T max	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	kN
06CF31SS	9.525	4.50	3.58	5.08	11.50	12.40	7.90	1.30	5.2/1169
P12.7F3SS	12.700	5.50	4.45	7.50	15.60	14.30	8.90	2.03	12.0/2698

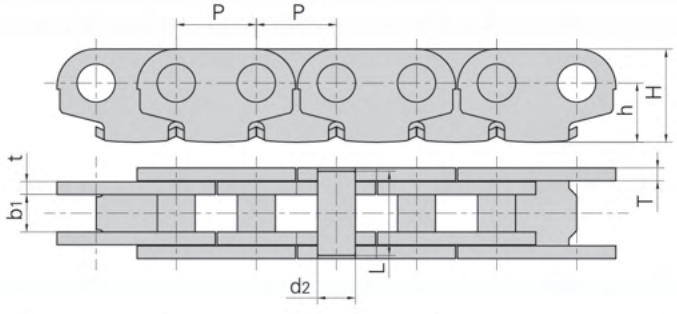
Stainless steel Anti-sidebow chains for pushing window



Donghua Chain No.	Pitch	Bush diameter	Width between inner plates	Pin diameter	Pin length	Plate dimension			Tensile strength
	P	d1 max	b1 min	d2 max	L max	H max	h	t/T max	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	kN
06CF51SS	9.525	5.08	4.77	3.58	12.80	13.20	8.80	1.00/2.03	7.0/1574

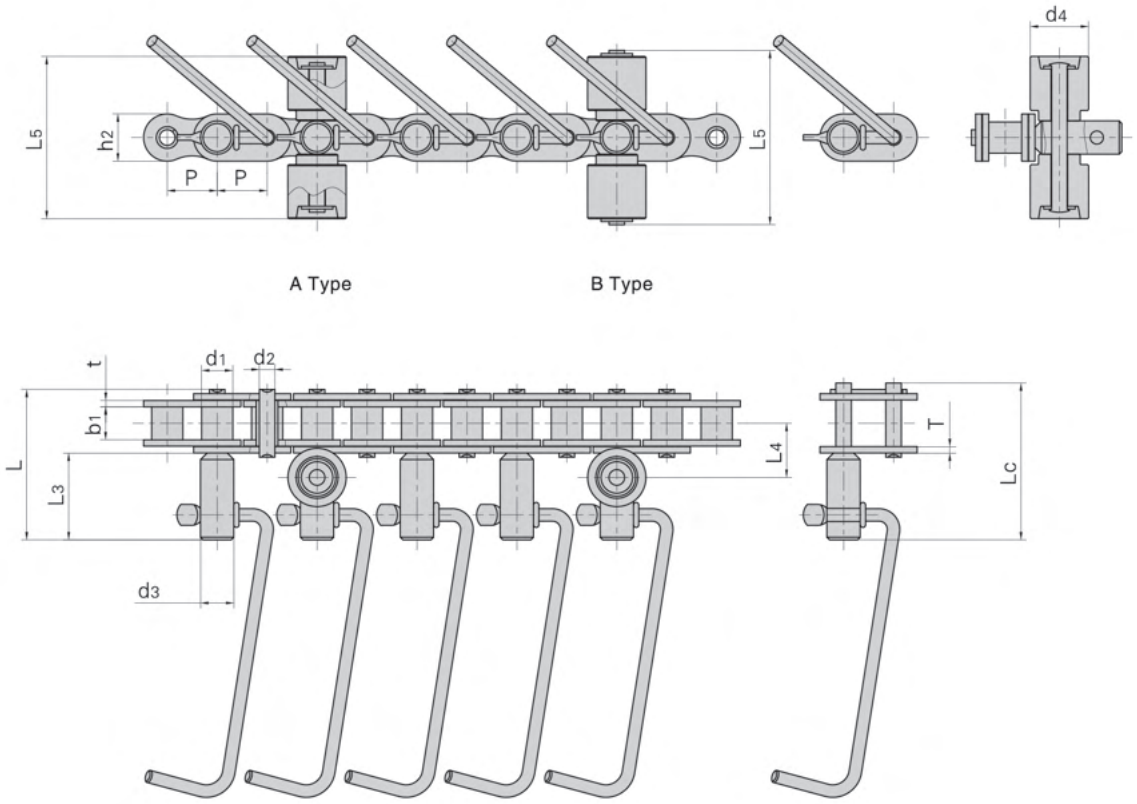


Donghua Chain No.	Pitch	Width between inner plates	Pin diameter		Pin length	Plate dimension			Tensile strength
	P	b1 min	d2 max	d3 max	L max	H max	h	T max	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	kN
P11.5SS	11.500	3.00	3.00	6.00	108.0	13.50	8.50	1.50	5.5/1236



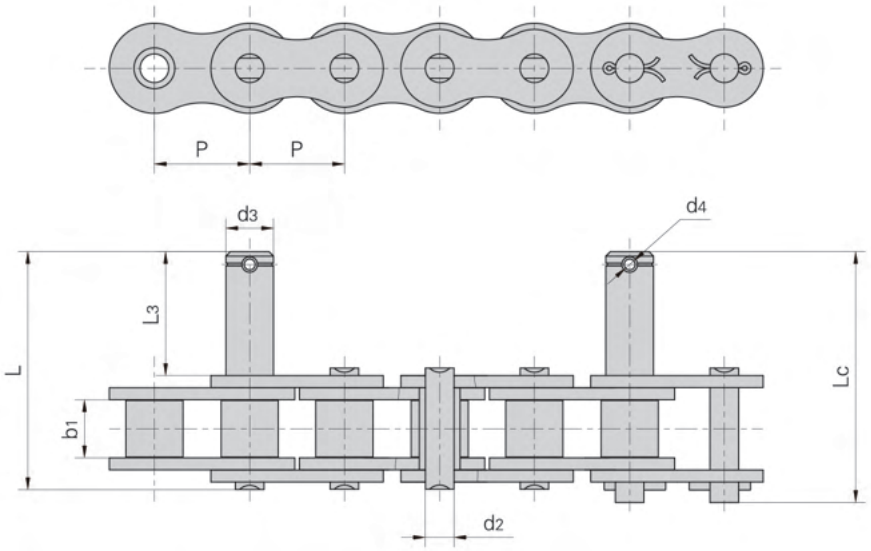
Donghua Chain No.	Pitch	Width between inner plates	Pin diameter	Pin length	Plate dimension			Tensile strength	Weight per metnr
	P	b1 min	d2 max	L max	H max	h	t/T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	kN	kN/m
P12.7F14SBSS	12.70	5.94	6.00	13.40	14.76	9.38	2.03	10.0/2248	0.89

Conveyor chains for sausage production

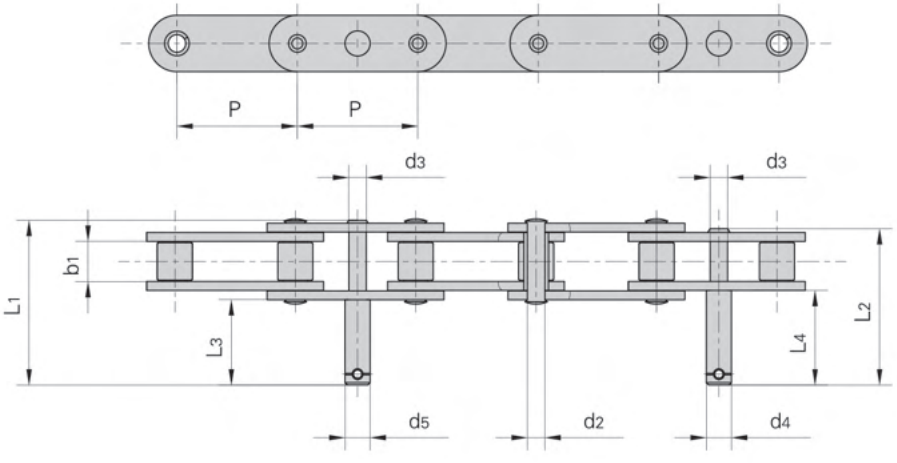


Donghua Chain No.	Pitch	Roller diameter	Width between inner plates	Pin diameter	Pin length		Plate dimension		Attachment dimension					Tensile strength	Type
	P	d_1 max	b_1 min	d_2 max	L max	Lc max	h_2 max	t/T max	d_3	d_4	L_3	L_4	L_5	Q min	
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	
C60SBSS316-D1F73	19.05	11.91	12.57	5.94	57.5	59.9	18.0	2.42	12.7	22.23	33.2	20.65	63.5	18.8/4226	A
C60SBSS316-D1F74	19.05	11.91	12.57	5.94	57.5	59.9	18.0	2.42	12.7	22.23	33.2	20.65	68.6	18.8/4226	B

Conveyor chains for sausage production



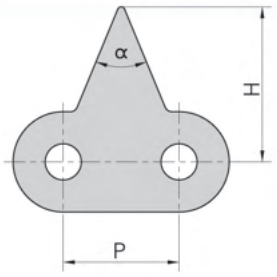
Donghua Chain No.	P	b1	d2	d3	L3	L	Lc	d4
	mm	mm	mm	mm	mm	mm	mm	mm
20ASS316–D1F9	31.75	27.46	9.53	15.87	41.30	79.40	83.60	3.60



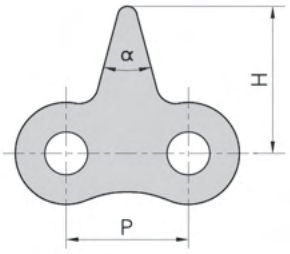
Donghua Chain No.	P	b1	d2	d3	d4	d5	L1	L2	L3	L4
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
C2120HSSF14GK	76.20	25.22	11.10	11.10	15.88	15.88	106.30	100.40	54.00	60.00

Stainless steel sharp top chains

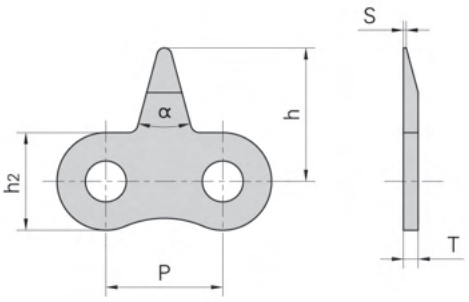
Donghua Chain No.	P	H	α
	mm	mm	
08AF9SS	12.70	17.00	45°



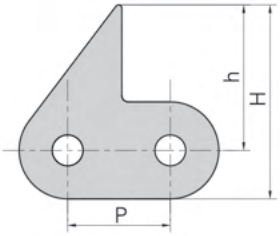
Donghua Chain No.	P	H max	h
	mm	mm	mm
16AF44SS	25.40	30.30	50.00



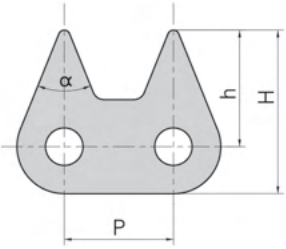
Donghua Chain No.	P	h_2 max	h	T	s	α
	mm	mm	mm	mm	mm	
08BF30SS–1STA	12.70	10.60	14.50	1.60	0.30	30°



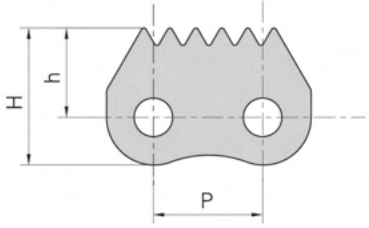
Donghua Chain No.	P	H max	h
	mm	mm	mm
C20ASS–1STCF1	31.75	60.00	45.00



Donghua Chain No.	P	H max	h	α
	mm	mm	mm	
06BSS–2STC	9.525	14.30	10.20	44°



Donghua Chain No.	P	H max	h
	mm	mm	mm
08BSS–941	12.70	15.80	10.30



Selection of chain drive power

The standard of "Guidelines for the Selection of Roller Chain Drives"(GB/T 18150-2006 / ISO 10823:2004) had been issued. If you try to calculate the actual transmission power of chain, you must consider revising the transmission power of driving sprocket (input power).

Actual power(Corrected power)=input power×service factor× teeth factor
Service factor is listed in the following table.

Teeth factor = $(19/Zs)^{1.08}$ (Zs—tooth number of the small sprocket)

■ Service factor table

Driven Mechanism Characteristic	Driving Mechanism Characteristic		
	Smooth Running	Slight Vibration	Medium Vibration
Smooth Running	1.0	1.1	1.3
Medium Vibration	1.4	1.5	1.7
Severe Vibration	1.8	1.9	2.1

The chain factories with long history in the world have their own chain transmission power rating graph and power diagram. We can refer to the GB/T 18150-2006 / ISO 10823:2004 standard selecting the drive power or selecting chain according to the drive power, the condition is that we should know the tooth number of the small sprocket and its speed. Only if the actual power is within the range of rating power of the power rating graph, the selected chain is suitable.
Now we use the transmission part in walking tractor and the transmission power in rotary tillage to proof whether the chain selection is correct.

■ Chain drive part

Small sprocket speed n_S=1351 r/min
Tooth number of small sprocket Zs=14
Actual power (Corrected power)=10.944hp=8.16kW
From B series horsepower rating graph, you will find selected 08B-2 chain is suitable.

■ Ratary tillage chain part

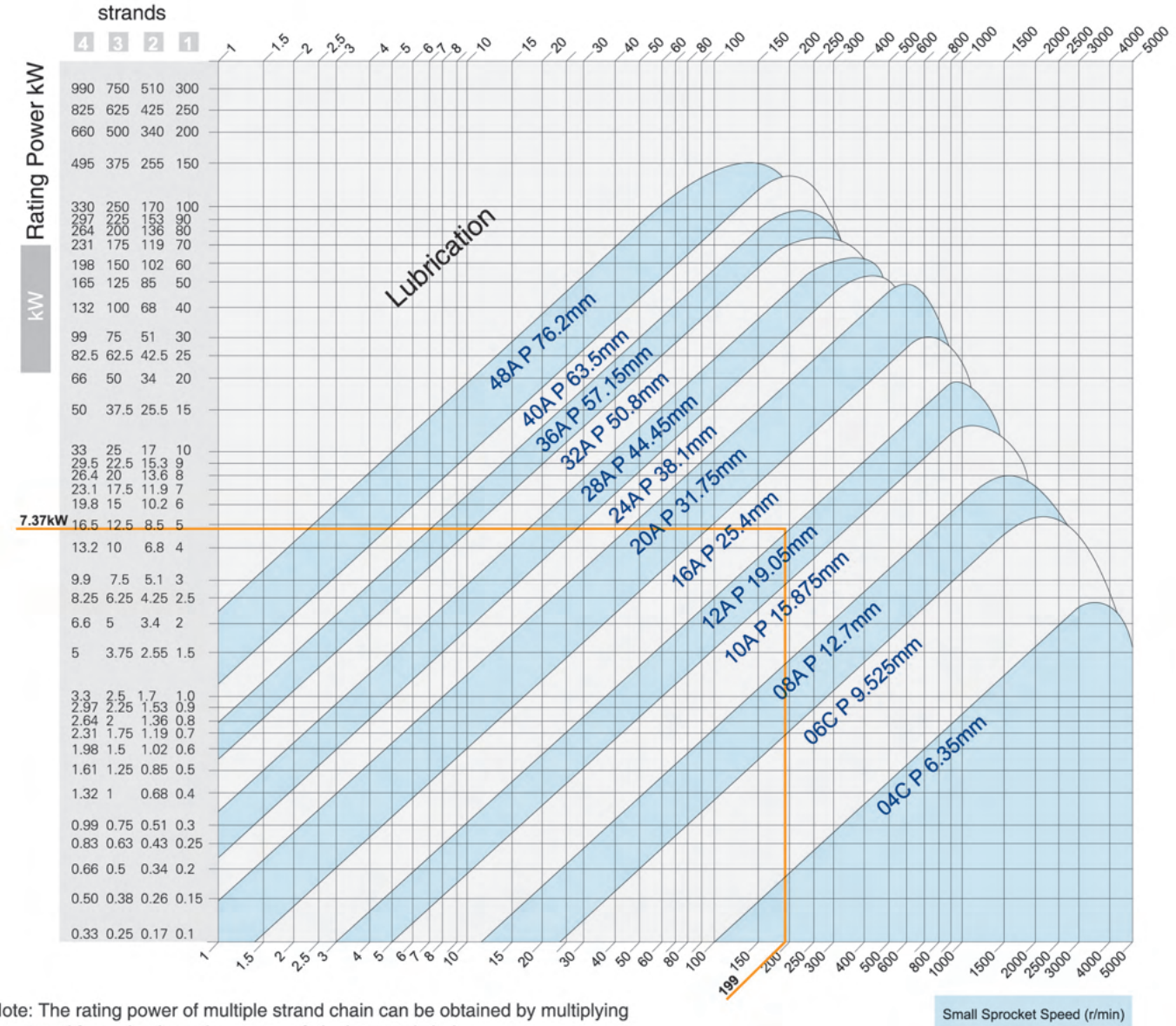
Small sprocket speed n_S=199 r/min
Tooth number of small sprocket Zs=13
Actual power (Corrected power)=9.888hp=7.37kW
From A series horsepower rating graph, you will find selected 12A-2 chain is unsuitable. You should choose 16A-1 or 60H-2 heavy duty roller chain instead of 12A-2.

Selection of chain drive power

Power rating graph (A series roller chain)

■ The main characteristics of this power graph are as follows:

For drive Zs=19
Chain length: 120 pitches
Transmission ratio: 1 : 3 to 3 : 1
Service life of chain: 15000 hours



Note: The rating power of multiple strand chain can be obtained by multiplying the strand factor by the rating power of single strand chain.

■ Strand factor table

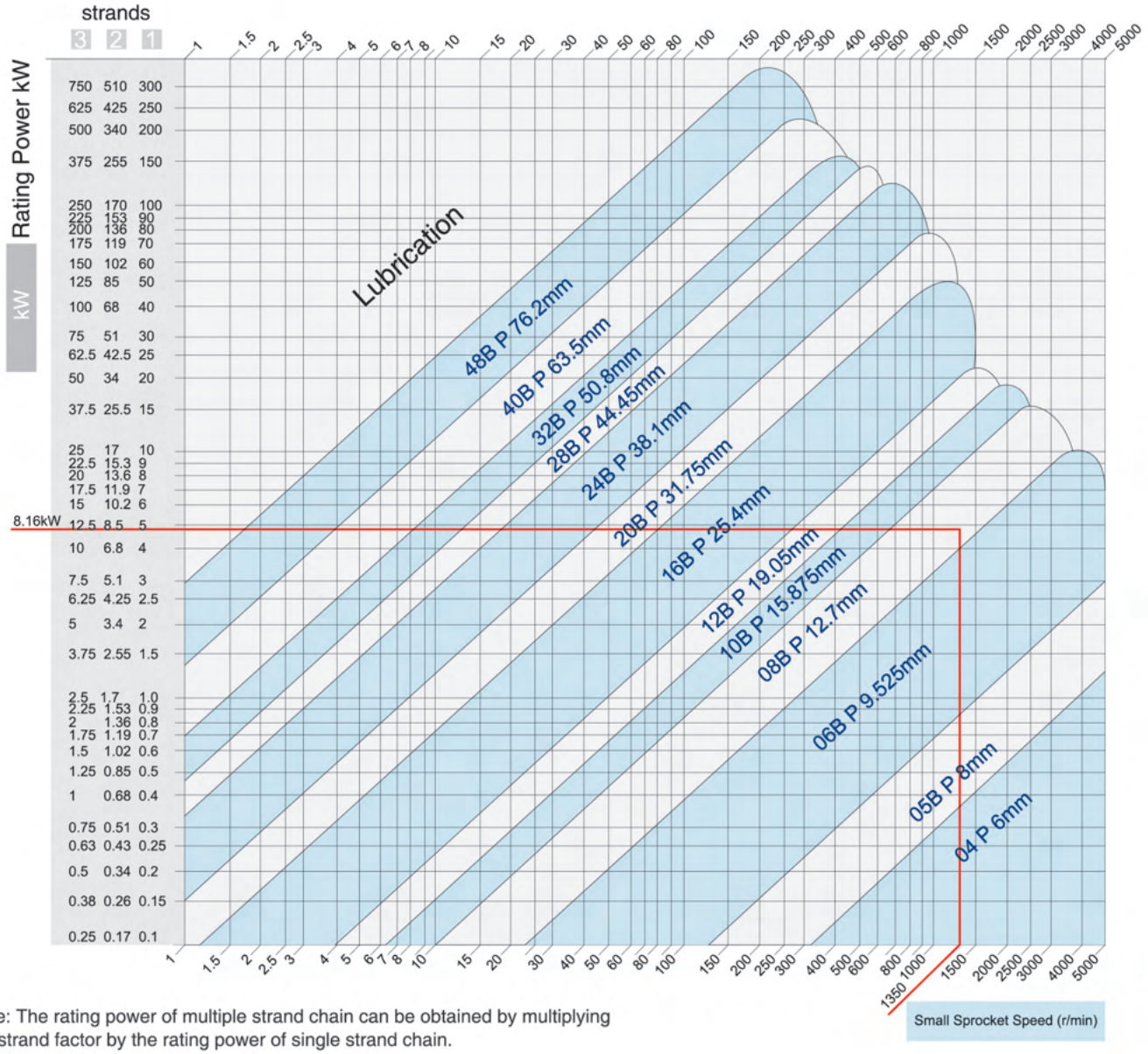
Number of strand	1	2	3	4	5	6
Factor	1.0	1.7	2.5	3.3	4.1	4.9

Selection of chain drive power

Power rating graph (B series roller chain)

■ The main characteristics of this power graph are as follows:

For drive Zs=19
Chain length: 120 pitches
Transmission ratio: 1 : 3 to 3 : 1
Service life of chain: 15000 hours



Note: The rating power of multiple strand chain can be obtained by multiplying the strand factor by the rating power of single strand chain.

■ Strand factor table

Number of strand	1	2	3	4	5	6
Factor	1.0	1.7	2.5	3.3	4.1	4.9

Selection of lubrication

■ Lubrication of chain depends on the working environment, temperature, chain speed and so on.

1. Influence of working environment

For open drive such as combine chain, swather chain etc., grease lubrication is recommended.

For closed drive such as walking tractor chain transmission case etc., oil lubrication is recommended.

2. Influence of temperature

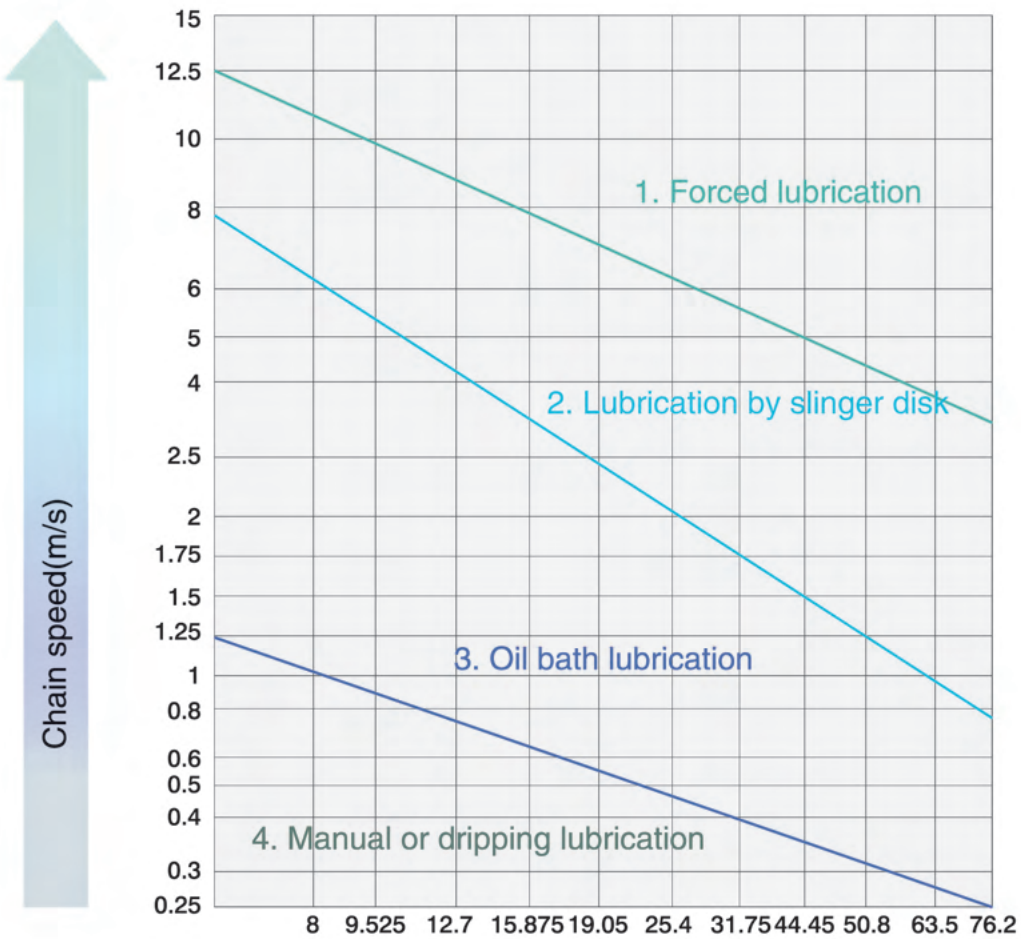
Application in the temperature range of -5℃ to +60℃ is recommended.

In winter, lower viscosity oil is recommended; But in summer, higher viscosity oil is recommended.

3. Influence of chain speed

The lubrication method is related to chain speed.

Refer to the following chart for details, please.

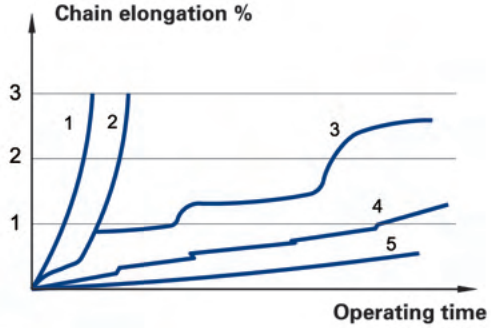


Selection of lubrication

■ Lubrication

Wear is mainly caused by bearing pressure, angle-sliding movements of the pins and rotation of the rollers etc.. Effective lubrication of the chain hinges is utmost important for reducing wear, power loss and noise etc. effectively.

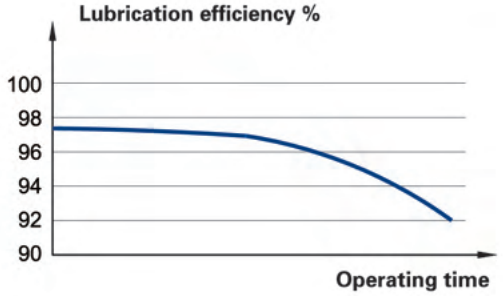
Curve 1:
Without lubrication. Chain would be worn out and destroyed within a very short time.
Curve 2:
Optimum initial lubrication only. High wear would occur within a short time after the lubricant has been used up.
Curve 3:
Manual lubrication. Intermittent dry rub frequently occurs, especially when regular periodical relubrication is not well implemented.
Curve 4:
Incorrect lubrication. Uneven chain wear results from incorrect lubrication.
Curve 5:
Correct lubrication. The right lubrication is the utmost important to obtain a optimum service life.



■ Lubrication and efficiency

Relubrication shall be done before discoloration of the rub surface which indicates the lubrication failure of the former lubrication.The specific lubrication intervals shall be determined by tests based on specific conditions and running conditions.

The right graph shows the efficiency of lubrication decrease with operating time.

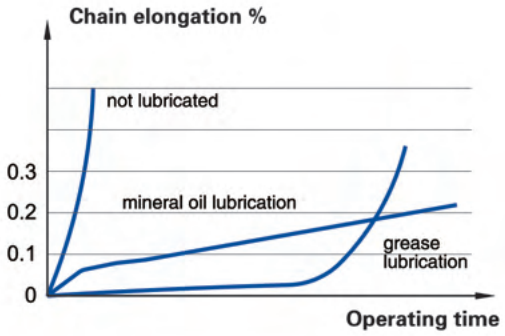


Selection of lubrication

■ Lubricant

First of all, the selection of an appropriate lubricant depends on the type of lubrication.

Just as the right diagram shows, low viscosity mineral oils are particularly suitable for chain drives.



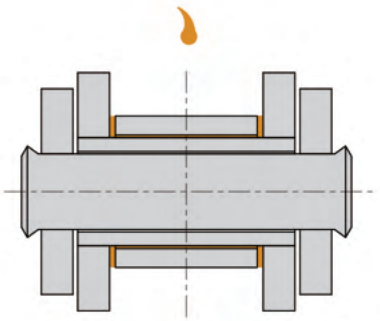
■ Recommended viscosity

Ambient temperature ℃	Viscosity of lubricant
–5℃ ~ +25℃	N100 (ISO VG 100)
+25℃ ~ +45℃	N150 (ISO VG 150)
+45℃ ~ +60℃	N220 (ISO VG 220)

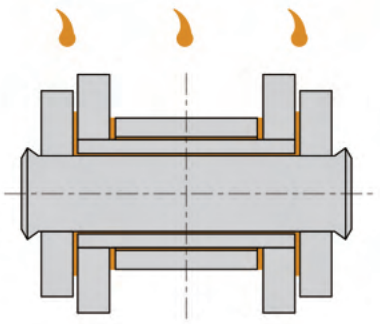
For higher temperatures (e.g. furnace chains) or severe operating conditions, mud spattering open-type etc. or heavy-duty low speed chains, graphite or molybdenum disulfide (MoS_2) applied either as additive or spray will improve lubrication performance.

Low-viscosity or the grease products with a drop point of 70°C are also suitable for manual lubrication. Liquidized grease may be sprayed on the chains in special conditions and chains can start running immediately after the evaporation of the volatile carrier substance.

No matter which kind of lubricants and lubrication methods choosed, the most important issue is to ensure the lubricant flow into evenly (between pin and bush, between bush and roller).



a) Incorrect method



b) Correct method

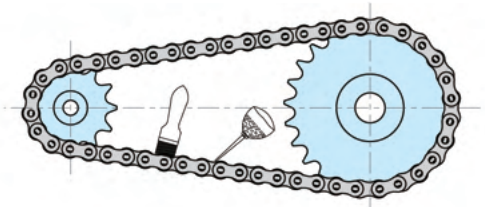
Selection of lubrication

■ Selection of lubrication method

Normally, there are five lubrication methods as below:

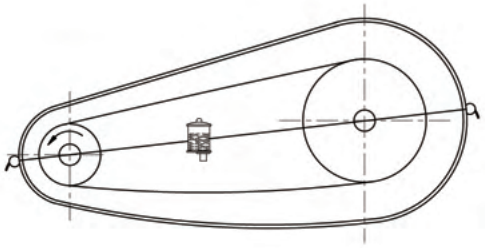
1. Manual lubrication

This type of lubrication by means of oil can and brush, which adding lubricant into the gap between outer and inner link plate of chain loose side periodically is not very safe and therefore this type lubrication only suitable for those chains with occasional operation or for those secondary drives and low chain speeds. Sufficient lubrication should take place at least once a day (if possible once every 8 running hours). Lubricant colouration should be avoided as far as possible.



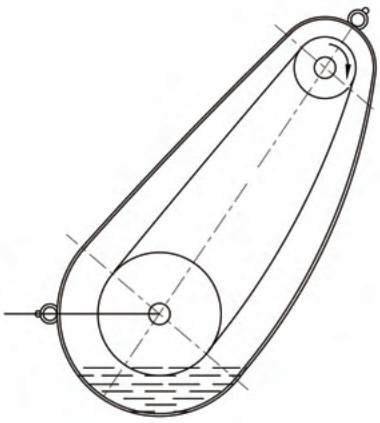
2. Drip lubrication

Drip lubrication by means of wick oilers, needle oilers or drip oilers is only suitable for low bearing pressure drives. Lubricant colouration should be avoided as far as possible.



3. Oil bath lubrication (submerged lubrication)

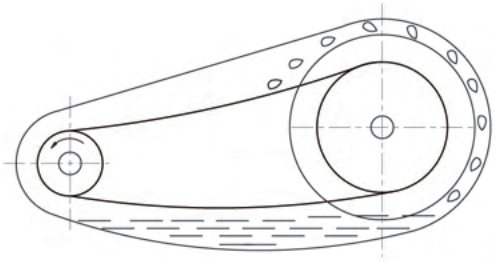
There is just enough oil in a proper chain box for preventing the worn and elongated chain knocking against the casing wall to allow the chain plates to submerge into the bath up to the rollers or the bushings respectively. But immersion should not be too deep or too shallow .Too shallow immersion lubrication is not reliable. Too deep immersion may cause the oil to heat up and lead to untimely oxidation of the oil.



Selection of lubrication

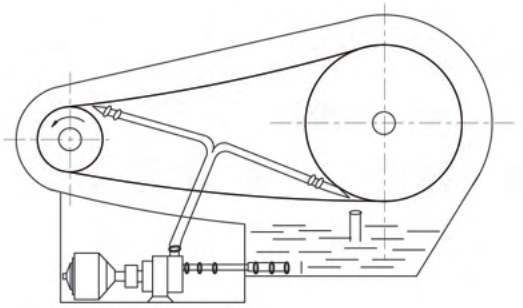
4. Oil-ring lubrication (splash lubrication)

With this type of lubrication, the chain operates above oil level. A disk submerging into the lower oil level, the depth is about 12.7mm-25.4mm, Peripheral velocity between min. 3m/s and max. 40m/s, normally not bigger than 12.5m/s, centrifuges oil against the casing walls from where it continuously runs down onto the chain via drip rails. The disk should be mounted on both sides of sprocket when the chain width above 127mm.



5. Force feed lubrication (pressure lubrication)

This type of lubrication is suitable for high-speed and heavy-duty type drives. Force feed lubrication is carried out to realize the circulating cooling of chains by means of oil pump and oil feeding pipe .The spray nozzles should be situated near the gearing places of chain and sprocket, and the nozzle number should be one more than the chain strands number to make them aim at the gap of each row link plate.



Maintenance for roller chain drive

■ Maintenance for Roller Chain Drive

It's very practical to illustrate the conventional maintenance of roller chain drive because of its wide application in industry. Better maintenance, less failure. In practice, only following some simple maintenance principals, we can easily save costs and make its service life longer, and then making the operation more efficient.

1.Each sprocket in the driving system should have good coplanarity and the chain path should always be smooth.
2.The sagging of chain loose side should be suitable and for the adjustable center distance level and angle drive, the sagging should be 1%~2% of the center distance. For conditions of vertical drive and under vibration load、reverse drive and dynamic brake ,the sagging should be smaller. It's very important to check and adjust the loose side sagging frequently in the chain drive maintenance.
3.Good lubrication is also very important. Whichever lubrication method you choose, the most important thing is to make the lubricating grease distribute evenly in each chain joint clearance. If not necessary, avoid selecting big viscosity heavy oil or lubricating grease since it will jam the clearances gone to joints friction surface with dust after a period of time. Periodically clean the roller chain and check its lubrication condition frequently. Disassembly the pin and bush, if necessary. If the friction surface is brown or dust color, it may be caused by insufficient lubrication.
4.Chains and sprockets should be always in good condition.
5.Frequently check the working surface of sprocket teeth ,adjust or replace it when it's excessively worn.

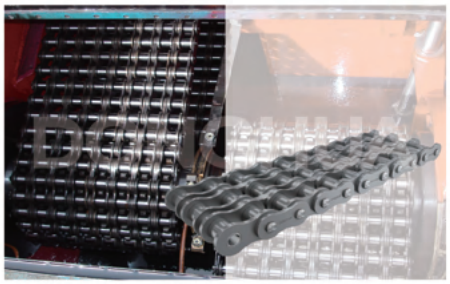
Troubleshooting Instructions

Failure Symptom	Possible Causes	Actions
Very noisy	1.Unalignment of sprockets 2.Unsuitable loose side sagging 3.Bad lubrication 4.Chain box or bearing loose 5.Excessive wear of chain or sprocket 6.Wrong selection of chain type and too big pitch 7.Too small number of sprocket teeth	1.Realignment of sprockets 2.Make suitable adjustment of chain loose side sagging 3.Improve lubrication conditions 4.Fasten chain box or bearing 5.Replace worn chains or sprockets. 6.Reselect chain type and adopt smaller pitch 7.Add chain teeth number or redesign it
Chain jumps off from sprocket teeth	1.Chain is very loose which makes the sagging too big. 2.Excessive wear of chain or sprocket 3.Excessive overloading	1.Make suitable tensioning adjustment 2.Replace the chain or sprocket 3.Select high strength chain to avoid overloading
The chain can't be taken off from the sprocket.	1.Unalignment of sprocket 2.Excessive wear of sprocket	1.Realignment of sprocket 2.Replace it
Dead link of chain	1.Unalignment of sprocket 2.With foreign bodies in chain joints 3.Bad lubrication 4.Too big load 5.The corrosion of chain 6.The interferences between plates or attachments	1.Realignment of sprockets 2.Remove the foreign bodies of joints 3.Improve lubrication conditions 4.Reduce the load or adopt suitable chain 5.Choose anticorrosion chain 6.Check the interferences of chain

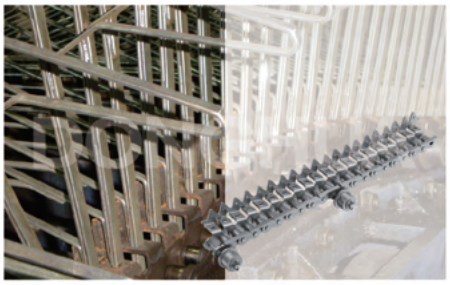
Maintenance for roller chain drive

Failure Symptom	Possible Causes	Actions
Roller cracked or deformed	1.Too big chain pitch or too small number of sprocket teeth 2.Sprocket teeth have foreign bodies. 3.The chain climbs onto sprocket teeth too high. 4.Excessive chain impact load	1.Select small pitch chain or add sprocket teeth number 2.Remove all the foreign bodies or replace chain 3.Replace the chain and make appropriate tensioning 4.Reduce the impact of chain
Pin rotates or plate hole drawn long	1.Chain overloaded	1.Eliminate the overloading causes or adopt large specification chain
Pin broken or plate broken along the hole connecting line direction	1.Excessive overloading	1.Eliminate the overloading causes or adopt large specification or higher strength chain; if sprocket failure symptom found, replace it
Plates broken 	1.The load above chain dynamic capacity	1.Selecting big pitch chain or reduce dynamic load
Excessive side-wear of plates or sprocket teeth	1.Sprocket not coplanar or ending beat severely 2.Bad bearing stiffness of sprocket 3.Severe twist of chain	1.Increase machining and installation precision 2.Increase bearing parts stiffness 3.Replace chain
Outer link outside rubbed	1.Chain not tensioned and jump, then to hit adjacent bodies 2.Chain box deformed or with foreign bodies inside	1.Make appropriate chain tensioning 2.Eliminate chain box deformation and remove foreign bodies
Pin worn or bush bonded with pin	1.Bad lubrication 2.Chain speed too high or chain overloaded	1.Supply suitable lubrication system 2.Lower the speed or reduce the load
Excessive wear of sprocket	1.Bad lubrication 2.Inferior material of sprocket and insufficient teeth surface hardness	1.Improve lubrication conditions 2.Improve sprocket material quality and its teeth surface hardness
Locking parts such as spring clip and cotter pin etc. become loose.	1.Chain wobbling heavily 2.Knock with obstructions 3.Locking parts wrong installed	1.Make suitable tensioning or consider adding supporting board for guide plate 2.Remove all obstructions 3.Improve the installation quality of locking parts

Product Application



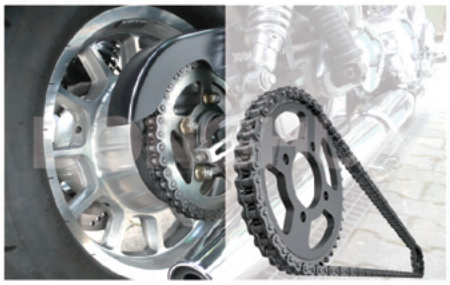
Drive chains



Conveyor chains



Chains for automobile gearbox



Motorcycle chains



Agricultural chains



Leaf chains for forklift



Chains for escalator



Bulk material conveyor chains



Chains for engineering machinery



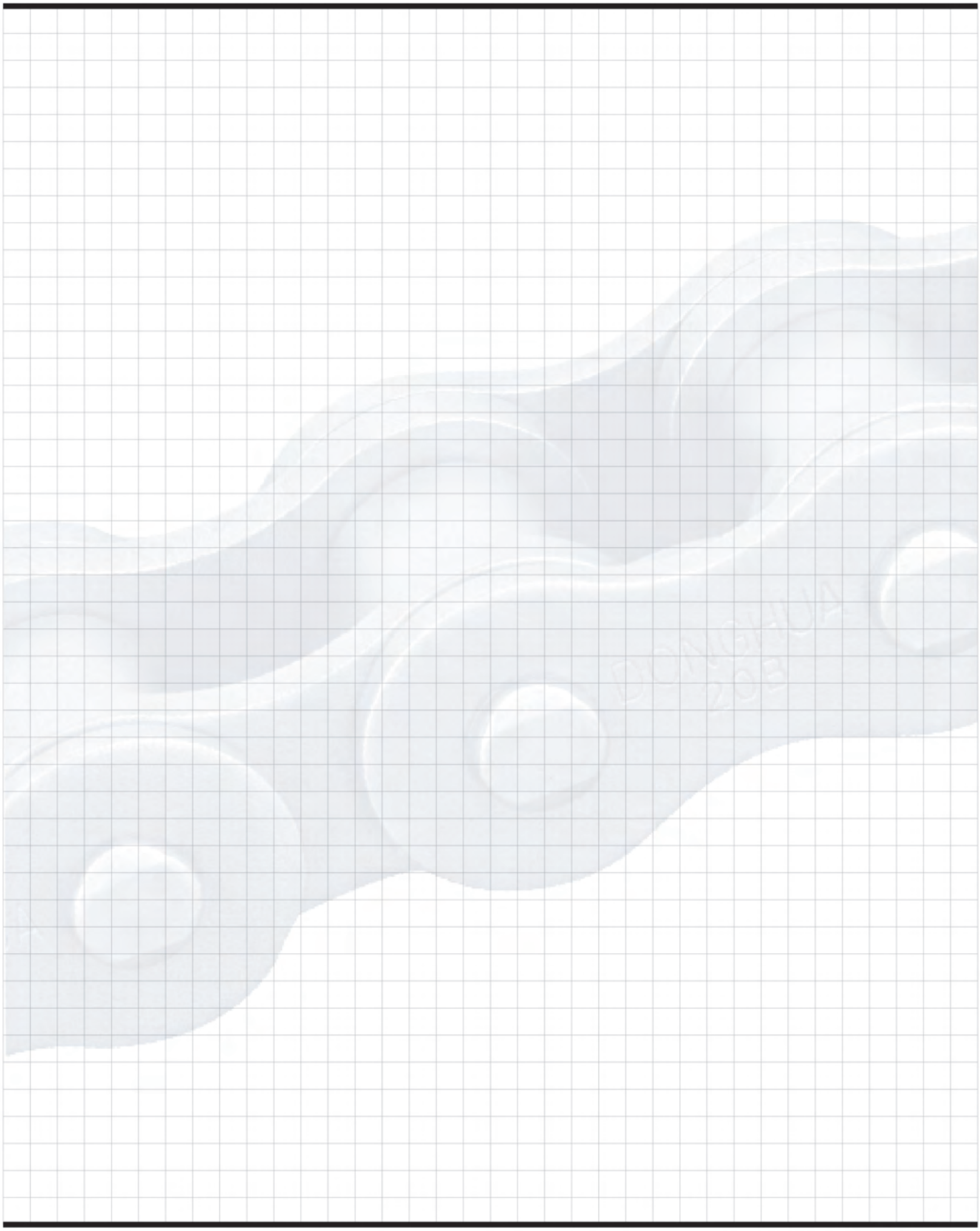
Conveyor chains for sugar refinery

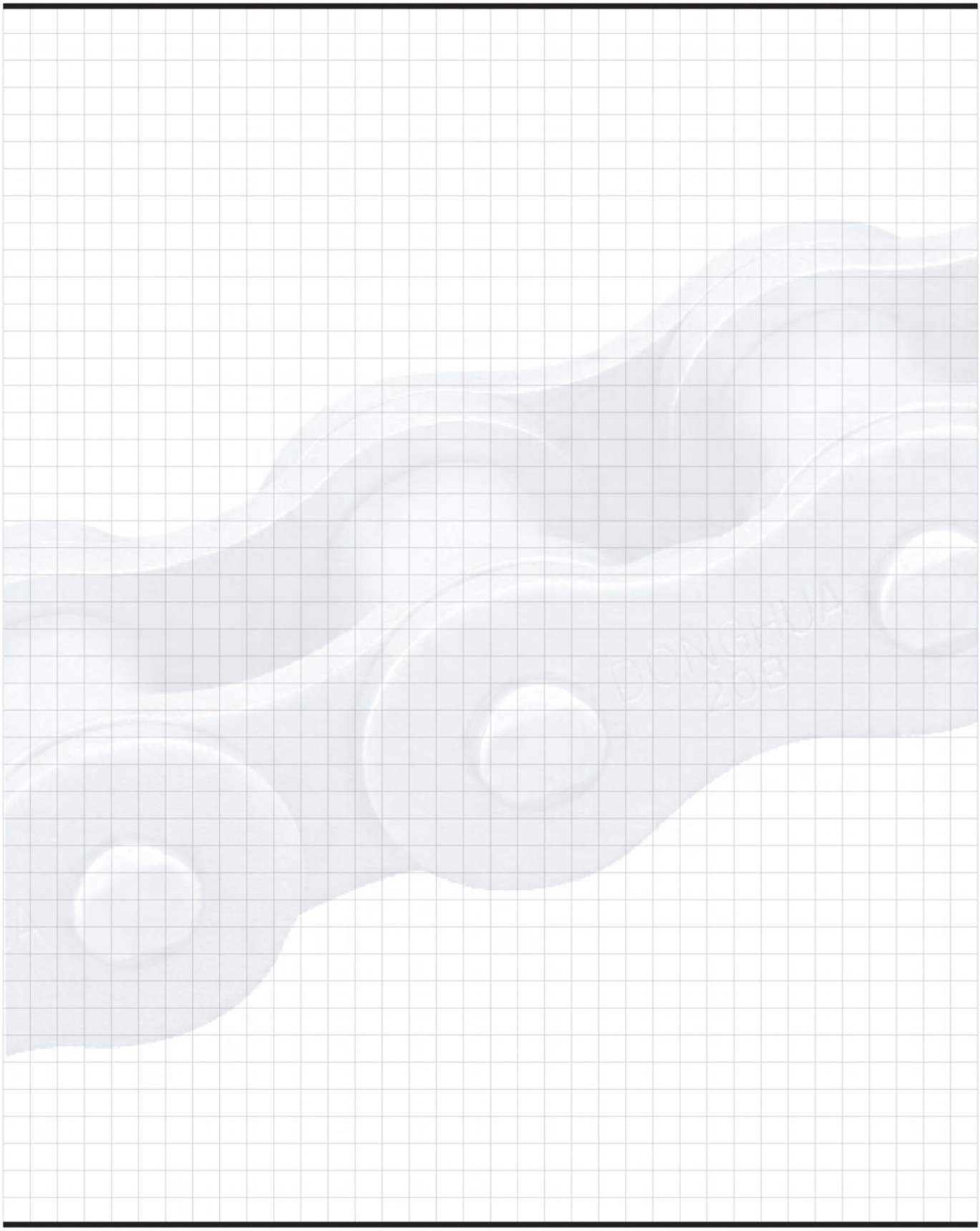


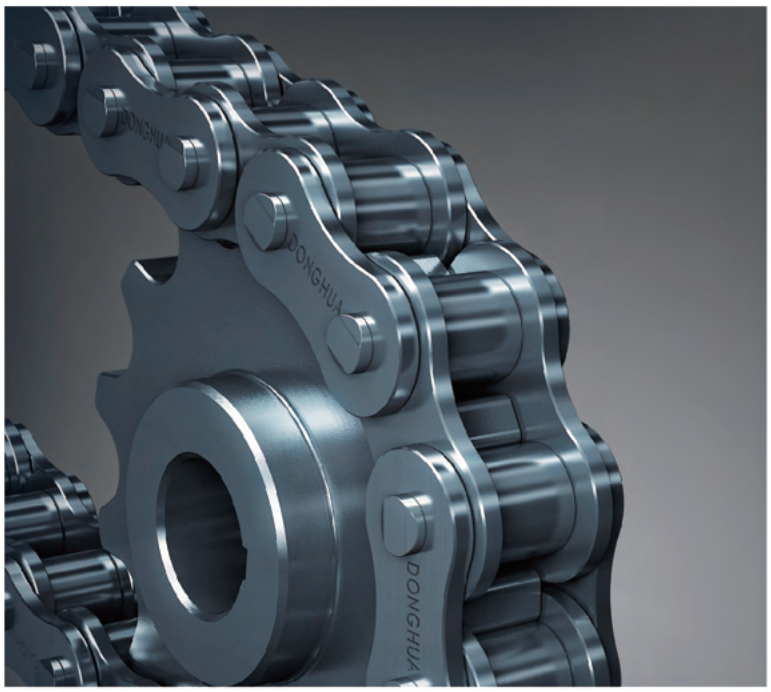
Conveyor chains for palm oil mill



Stainless steel chains for food processing







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DRIVING THE DEVELOPMENT OF INDUSTRY